

## unit-4 Controlled Rectifiers

### power semiconductor devices (or) Industrial Electronics-

A semiconductor device having high voltage and current ratings are known as power semiconductors.

They have high withstanding capability and high current conduction capability.

#### → classification of power semiconductors -

→ Based on Turn ON and Turn OFF capability.

① un controllable power semiconductor devices.

Ex: Diode (∵ No control signal is available)

② partially controllable power semiconductor devices.

Ex: SCR (Silicon controlled Rectifier)  
TRIAC (Triode for Alternating Current),  
DIAC

(TURN ON - controlled  
TURN OFF - NOT CONTROLLED)

③ Fully controlled power semiconductor devices -

Ex: Power BJT

MOSFET (metal oxide semiconductor field effect transistor)  
IGBT (Insulated Gate Bipolar Transistor)  
GTO (Gate TurnOFF thyristor)

(TURN-ON - controlled  
TURN-OFF - controlled)

→ Based on Gate Signal -

① Pulse Gate Requirement -

Ex: SCR, GTO

② continuous Gate Requirement

Ex: BJT, MOSFET, IGBT.

→ Based on current conduction capability -

① uni directional current devices

Ex: SCR, GTO, BJT, MOSFET, IGBT

② Bi-directional current devices

Ex: TRIAC

→ Based on voltage withstanding capability -

① uni-polar voltage withstanding devices

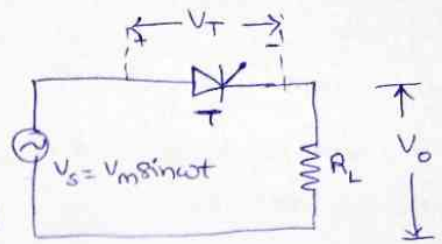
Ex: BJT, MOSFET, IGBT

② Bipolar voltage with standing devices

Ex: SCR, GTO

## \* Single phase Half-wave controlled Rectifier -

- It's an AC-DC converter.
- It uses single thyristor (SCR) only, which provides output control only in one half cycle of AC input, hence it provides low DC output.



- The following circuit represents an Half wave controlled rectifier with Resistive Load.
- An AC input supply of  $V_s = V_m \sin \omega t$  is applied to the anode of the thyristor (SCR).
- During +ve Half cycle, the anode of SCR is given with +ve voltage but it conducts only when a gate signal is given.
- Assume SCR is triggered at  $\omega t = \alpha$ , where  $\alpha$  is firing angle or delay angle.
- So at that time only (after firing) then  $V_o = V_s$ . (supply voltage)  
 $\therefore$  it (SCR) conducts in forward bias.
- $\rightarrow$  That means  $V_o$  (o/p voltage) raises from '0V' to ' $V_m \sin \alpha$ ' volts.
- $\rightarrow$  The o/p current  $I_o = \frac{V_o}{R}$
- $\rightarrow$  So once the SCR is trigger on (turn on), the load current flows until it's turned off by reversal of voltage (N+1C) at the intervals  $\omega t = \pi, 3\pi, 5\pi$  etc (odd multiples of  $\pi$ ).  
-ve half cycle

## \* Mathematical Analysis -

Average value -

$$V_{avg} = \frac{1}{2\pi} \int_{\alpha}^{\pi} V_m \sin \omega t \, d(\omega t)$$

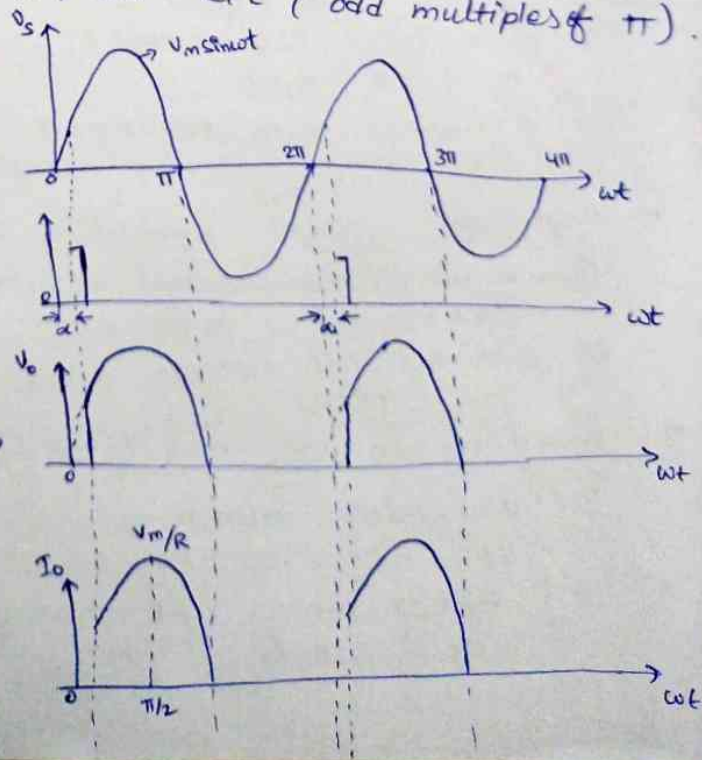
$$= \frac{V_m}{2\pi} [-\cos \omega t]_{\alpha}^{\pi}$$

$$= \frac{V_m}{2\pi} [-\cos \pi + \cos \alpha]$$

$$V_{avg} = \frac{V_m}{2\pi} [1 + \cos \alpha] \quad \text{average voltage}$$

The average current  $I_{avg} =$

$$I_{avg} = \frac{V_{avg}}{R} = \frac{V_m}{2\pi R} [1 + \cos \alpha]$$





RMS (Root mean square) value -

$$V_{rms} = \left[ \frac{1}{2\pi} \int_{\alpha}^{\pi} V_m^r \sin^r \omega t \, d(\omega t) \right]^{1/2}$$

$$\therefore \sin^r \omega t = \frac{1 - \cos 2\omega t}{2}$$

$$\therefore V_{rms} = \left[ \frac{1}{2\pi} \int_0^{\pi} V_m^r \left( \frac{1 - \cos 2\omega t}{2} \right) d(\omega t) \right]^{1/2}$$

$$= \left[ \frac{V_m^r}{2\pi} \left\{ \int_{\alpha}^{\pi} d(\omega t) - \int_{\alpha}^{\pi} \cos 2\omega t \cdot d(\omega t) \right\} \right]^{1/2}$$

$$= \frac{V_m}{2} \left[ \frac{1}{\pi} \left\{ (\omega t)_{\alpha}^{\pi} - \left( \frac{\sin 2\omega t}{2} \right)_{\alpha}^{\pi} \right\} \right]^{1/2} = \frac{V_m}{2} \left[ \frac{1}{\pi} (\pi - \alpha) - \left( \frac{\sin 2\pi - \sin 2\alpha}{2} \right) \right]^{1/2}$$

$$= \frac{V_m}{2} \left[ \frac{1}{\pi} (\pi - \alpha) + \frac{\sin 2\alpha}{2} \right]^{1/2}$$

$$\therefore V_{rms} = \frac{V_m}{2\sqrt{\pi}} \left( (\pi - \alpha) + \frac{\sin 2\alpha}{2} \right)^{1/2}$$

$$\therefore I_{rms} = \frac{V_{rms}}{R} = \frac{V_m}{2\sqrt{\pi} R} \left( (\pi - \alpha) + \frac{\sin 2\alpha}{2} \right)^{1/2}$$

The power delivered to the resistive load =  $P = I_{rms} \cdot V_{rms}$

$$= \frac{V_{rms}^2}{R} = I_{rms}^2 \cdot R$$

= o/p power  $\Rightarrow$

$$\text{Input power} = V_s \cdot I_{rms}$$

$$\eta = \frac{\text{o/p dc power}}{\text{i/p ac power}} = \frac{P_{dc}}{P_{ac}} = \frac{V_o I_o}{V_{rms} \cdot I_{rms}}$$

$$\text{form factor} = \frac{V_{rms}}{V_{avg}}$$

$$\text{ripple factor} = \frac{V_{ac}}{V_{dc}} = \frac{\sqrt{V_{rms}^2 - V_{dc}^2}}{V_{dc}} = \frac{\sqrt{V_{rms}^2 - V_{avg}^2}}{V_{avg}}$$

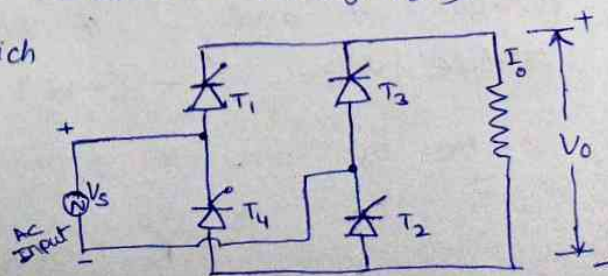
$$= \sqrt{\left( \frac{V_{rms}}{V_{avg}} \right)^2 - 1} = \sqrt{(\text{Form-factor})^2 - 1}$$

$$\therefore RF = \sqrt{(FF)^2 - 1}$$

\* Single phase Full wave controlled Rectifier - (Bridge type)

- It's a bridge full wave rectifier which avoids the use of a center-tapped transformer.

- It consists of 4 thyristors (SCR) connected like a bridge.



- The circuit diagram of a single-phase full wave rectifier is as follows.

- It has  $T_1$  and  $T_4$  on one leg (side) and  $T_2$  and  $T_3$  on one leg (side).

Working -

- During +ve half cycle SCR  $T_1$  and  $T_2$  are seems to be forward biased  $\therefore$  +ve voltage is connected to anode of  $T_1$  and  $T_2$  SCR's.

- But these SCR's will get the trigger pulse to get turn ON.

- Assume that the firing pulse given to SCR's  $T_1$  and  $T_2$  at  $\omega t = \alpha$

$\therefore T_1$  and  $T_2$  gets start conducting and the current flows through the load resistor  $R$ .

$\rightarrow$  The path is  $L \rightarrow T_1 \rightarrow R \rightarrow T_2 \rightarrow N$ .

during this +ve half cycle the output voltage raises from '0' volts to  $V_m \sin \alpha$  volts.

and the the current output  $\Rightarrow I_o = \frac{V_o}{R}$ .

$\Rightarrow$  This will continue till the -ve half cycle arrives. i.e at  $\omega t = \pi$ . then the SCRs  $T_1$  and  $T_2$  gets turned off due to -ve voltage at their anodes. This is referred as Natural Commutation.

\* Commutation means turn-off process of SCR.

so now during the negative half cycle of the input SCR's  $T_3$  and  $T_4$  will get turn on by the firing signal and made ON because of forward bias.

- here the firing pulse is applied at  $\omega t = (\pi + \alpha)$

then the conduction path is

$N \rightarrow T_3 \rightarrow R \rightarrow T_4 \rightarrow N$ .

$\rightarrow$  now the o/p is same as the input.

$\rightarrow$  though the input is negative but the output is observed between + and - of Resistor 'R'  $\therefore$  the o/p voltage is positive only. ( $-(-ve) = +ve$ ).

$\therefore$  the  $V_o$  raises from '0' volts to  $V_m \sin \alpha$ .

$I_o$  is  $\frac{V_o}{R}$ .

again  $T_3$  and  $T_4$  will naturally commutates



and gets turn off at  $\omega t = 2\pi$ .

⇒ this is cyclically continues for every two half cycles and negative half cycles as follows.

mathematical Analysis -

→ The average value of the output voltage through resistor  $R$  is given as

$$V_{avg} = \frac{1}{\pi} \int_{\alpha}^{\pi} V_m \sin \omega t \, d(\omega t)$$

$$= \frac{V_m}{\pi} [-\cos \omega t]_{\alpha}^{\pi}$$

$$= \frac{V_m}{\pi} [-\cos \pi + \cos \alpha]$$

$$\boxed{V_{avg} = \frac{V_m}{\pi} [1 + \cos \alpha]}$$

∴ The average output current is given as

$$\boxed{I_{avg} = \frac{V_{avg}}{R} = \frac{V_m}{\pi R} [1 + \cos \alpha]}$$

→ The Root mean Square Value (RMS) of the voltage and current as given as following.

$$V_{rms} = \left[ \frac{1}{\pi} \int_{\alpha}^{\pi} V_m^2 \sin^2 \omega t \, d(\omega t) \right]^{\frac{1}{2}}$$

$$\therefore \sin^2 \omega t = \frac{1 - \cos 2\omega t}{2}$$

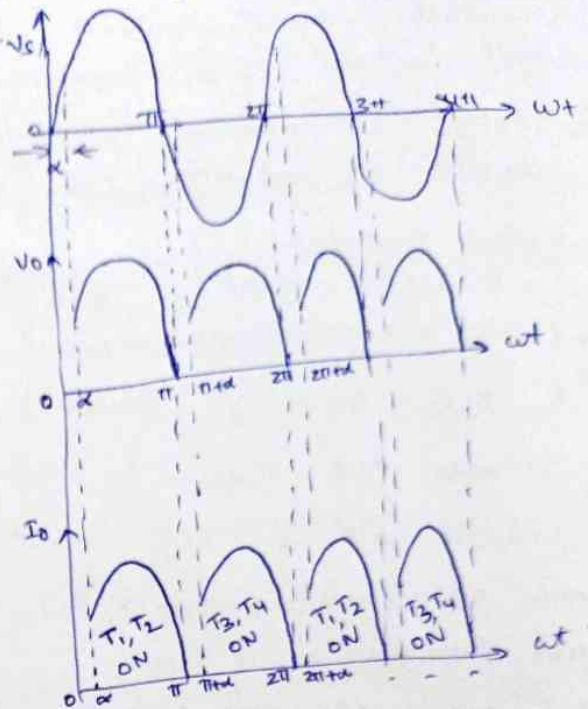
$$\therefore V_{rms} = \left[ \frac{1}{\pi} \int_{\alpha}^{\pi} V_m^2 \left[ \frac{1 - \cos 2\omega t}{2} \right] d(\omega t) \right]^{\frac{1}{2}}$$

$$= \left[ \frac{V_m^2}{2\pi} \int_{\alpha}^{\pi} (1 - \cos 2\omega t) d(\omega t) \right]^{\frac{1}{2}} = \left[ \frac{V_m^2}{2\pi} \left\{ \int_{\alpha}^{\pi} d(\omega t) - \int_{\alpha}^{\pi} \cos 2\omega t \, d(\omega t) \right\} \right]^{\frac{1}{2}}$$

$$= \frac{V_m}{\sqrt{2}} \left[ \frac{1}{\pi} \left\{ (\omega t)_{\alpha}^{\pi} - \left( \frac{\sin 2\omega t}{2} \right)_{\alpha}^{\pi} \right\} \right]^{\frac{1}{2}} = \frac{V_m}{\sqrt{2}} \left[ \frac{1}{\pi} \left\{ (\pi - \alpha) - \left( \frac{\sin 2\pi - \sin 2\alpha}{2} \right) \right\} \right]^{\frac{1}{2}}$$

$$= \frac{V_m}{\sqrt{2}} \left[ \frac{1}{\pi} (\pi - \alpha) + \frac{\sin 2\alpha}{2} \right]^{\frac{1}{2}} = \frac{V_m}{\sqrt{2\pi}} \left[ (\pi - \alpha) + \frac{\sin 2\alpha}{2} \right]^{\frac{1}{2}}$$

$$\therefore \boxed{V_{rms} = \frac{V_m}{\sqrt{2\pi}} \left( \pi - \alpha + \frac{\sin 2\alpha}{2} \right)^{\frac{1}{2}}}$$



$$\therefore I_{Rms} = \frac{V_{rms}}{R} = \frac{V_m}{R\sqrt{2\pi}} \left( \pi - \alpha + \frac{\sin 2\alpha}{2} \right)^{\frac{1}{2}}$$

### Inverters -

Inverter circuit converts DC power to AC power at desired output voltage and frequency.

→ Input DC energy generally comes from a battery or a rectified circuit or photovoltaic cell.

### Series Inverter -

A Series Inverter is a type of Inverter in which the commutating components are connected in series with the load.

The basic circuit of series inverter is as shown below.

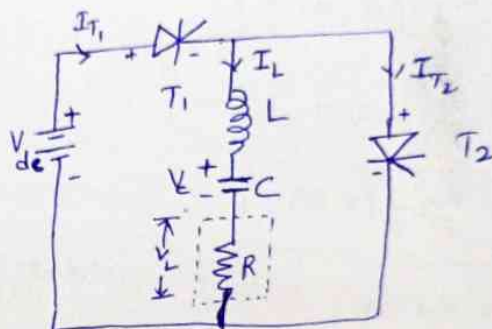
- It uses two SCR's  $T_1$  and  $T_2$ .

included with an RLC circuit.

- only one thyristor either  $T_1$  or  $T_2$  will turn ON at a time.

⇒  $T_2$  will be OFF when  $T_1$  is ON

$T_1$  will be OFF when  $T_2$  is ON.



⇒ Both  $T_1, T_2$  must not turn ON on the same time.

→ It will damage the circuit permanently.

The working of series inverter is explained in three modes.

mode-I: In this mode  $T_1$  is ON and  $T_2$  is OFF.

→ Initially both  $T_1, T_2$  are off.

→ As  $T_1$  is turned ON, the current starts flowing from DC source to RLC network. Here the current enters from capacitor side and leaves from Resistor side.

→ Initially the capacitor is charged to  $-V_C$ ; but when once  $T_1$  is triggered, then capacitor starts charging to positive voltage with upper plate positive and lower plate negative, as shown in fig.

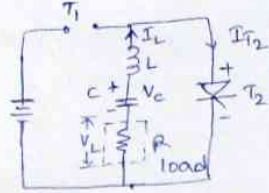
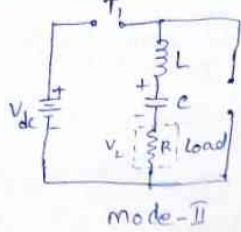
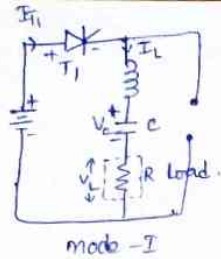
- As the current increases and reaches its +ve maximum value and the voltage across the capacitor becomes equal to  $V_{dc}$ .

- Now the current starts decreasing after reaching its +ve maximum. but the voltage across the capacitor does not decrease.

- Instead of decreasing it increases further and reaches an higher value than  $V_{dc}$ .

- The capacitor retains this voltage for a while.





At  $t = t_1$  SCR ( $T_1$ ) is turned off due to natural commutation when current reaches '0'. but the capacitor holds the voltage  $(V_c + V_{dc})$  in it.

mode-II - Here both the SCR's  $T_1$  and  $T_2$  are in OFF state. as shown in the above fig.

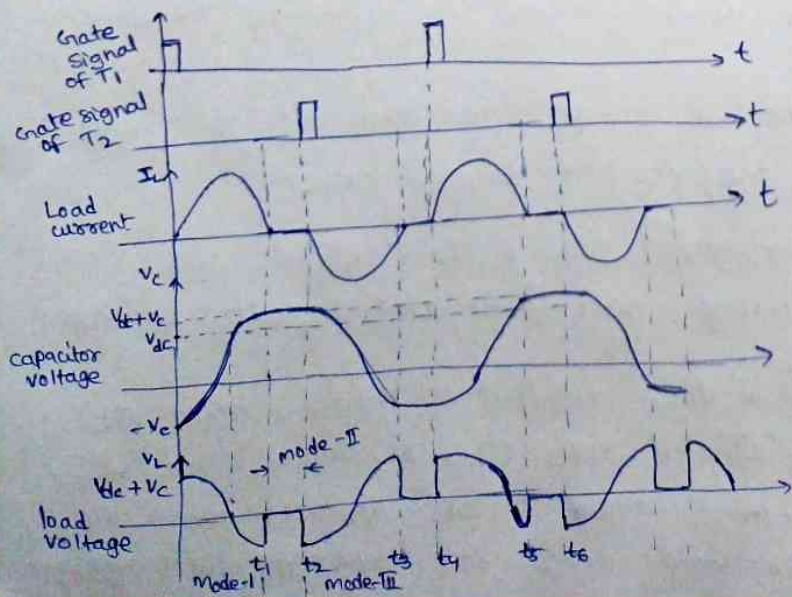
- This mode starts from  $t = t_1$  and last for  $t = t_2$ .
- Because of open circuit the voltage across capacitor is maintained constant at  $(V_c + V_{dc})$  volts as like mode-I only.

mode-III - In this mode SCR2 ( $T_2$ ) is turned ON and SCR1 ( $T_1$ ) is turned off.

- So as  $T_1$  is turned off it acts like open circuit and no current flows through it.
- Now the capacitor acts as voltage source and tries to discharge through SCR2 i.e  $T_2$  (which is ON now).
- $\therefore$  the capacitor voltage falls from  $(V_c + V_{dc})$  to  $-V_c$  (which is the initial voltage across the capacitor plates).
- $\rightarrow$  again the  $T_1$  is triggered ON and  $T_2$  is turned OFF which repeats the occurrence of mode-I again and so on.

### Advantages

- ① simple to design
- ② the commutation circuit is simple
- ③ can be utilized at high frequency from 200Hz to 200kHz.
- ④ can be used in Induction heaters which requires extra current.

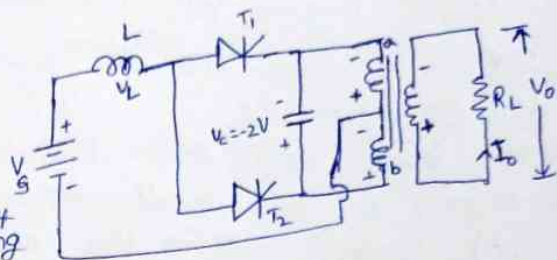


Parallel Inverter - In parallel inverters the commutating component is connected in parallel with the load.

- These are suitable for low frequency applications upto 100kHz.
- The self-commutation capacitor is connected across the load so that the overall circuit is commutated.
- This inverter produces square-wave output from DC input.

The following circuit represents a parallel inverter.

- It consists of two thyristors  $T_1$  &  $T_2$ , a center tapped transformer, a commutating capacitor (used to turn off the SCR's) and an Inductor (L).



- The load is connected to the secondary of the transformer.
- The principle of working of parallel ~~transformer~~ inverter is also explained in 3 modes, mode-I, mode-II & mode-III like the series inverter.
- The two SCR's ( $T_1$  and  $T_2$ ) are turned ON alternatively at equal time intervals, so that, the two halves of the transformer primarily will induce an alternating voltage in the secondary winding.

mode-I:  $T_1$  (SCR<sub>1</sub>) is triggered ON and  $T_2$  (SCR<sub>2</sub>) is OFF.

- By providing a gate signal to SCR<sub>1</sub> ( $T_1$ ) it's made turn ON and hence the load current starts flowing through Inductor L and Thyristor  $T_1$  as shown in the fig.
- A voltage equal to  $2V_s$  appears across the primary winding of the transformer.
- As a result of this the voltage across capacitor also becomes ( $2V_s$ ).
- This mode-I ends when SCR<sub>2</sub> ( $T_2$ ) is triggered ON.

mode-II:  $T_2$  (SCR<sub>2</sub>) is triggered ON &  $T_1$  (SCR<sub>1</sub>) is OFF.

- Due to this  $T_1$  is Reverse biased gets commutated with voltage  $-2V_s$  across the capacitor.
- Now SCR<sub>2</sub> ( $T_2$ ) will alone in the conduction mode, hence the load current flows through (L) and SCR<sub>2</sub> ( $T_2$ ) as shown in the fig.
- During this period, a voltage equal to  $2V_s$  appears across the primary of the transformer and across the capacitor with reverse



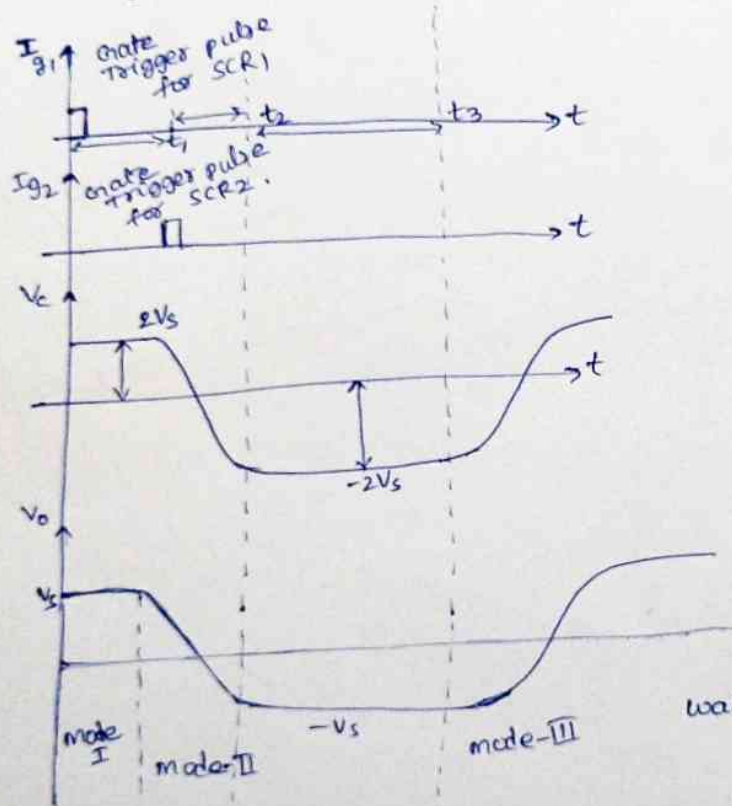
polarities.

mode-III: This mode begins when SCR, ( $T_1$ ) is triggered again.

Now  $T_2$  is naturally commutated (turned off) due to the voltage across the capacitor is  $(-2V_s)$  appears across  $T_2$  to commutate. and the whole process is repeated.

- when the triggering pulses applied at regular intervals to trigger  $T_1$  and  $T_2$  periodically to produce a square wave approximately.

Thus dc input voltage is converted to square wave-form (AC) approximately by a parallel Inverter.



wave forms of parallel inverter.

### Advantages of Parallel Inverter -

- ① very simple to design    ② Small in size    ③ less expensive.
- ④ By using filter circuits at the output side, a good quality waveform can be obtained.
- ⑤ compared to series inverter, the parallel inverter donot need to carry entire load current.
- ⑥ comparatively parallel inverters have better output voltage.