

Part Master Records



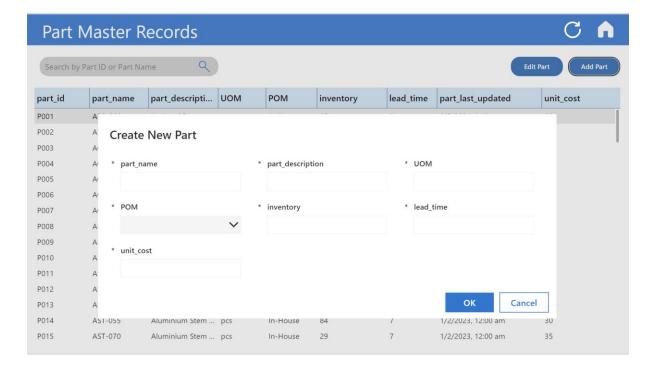


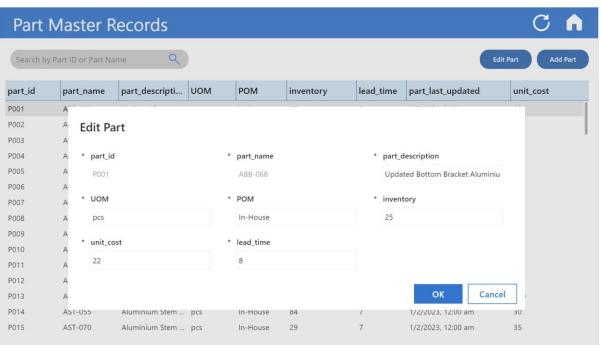
Search by Part ID or Part Name

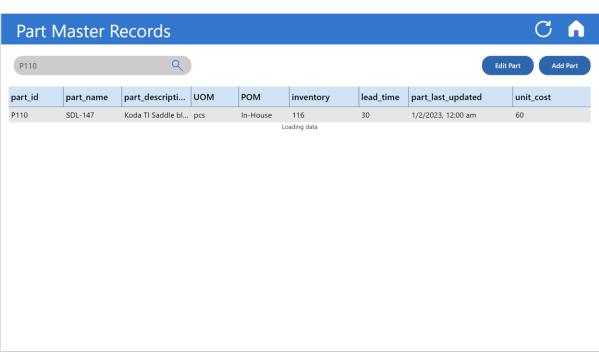
Edit Part

Add Part

part_id	part_name	part_descripti	иом	РОМ	inventory	lead_time	part_last_updated	unit_cost
P001	ABB-068	Updated Bottom	pcs	In-House	25	8	8/5/2024, 9:49 pm	22
P002	ABB-073	Bottom Bracket	pcs	In-House	2	7	1/2/2023, 12:00 am	25
P003	ACR-032	Chainring 32T All	pcs	In-House	85	14	1/2/2023, 12:00 am	15
P004	ACR-034	Chainring 34T All	pcs	In-House	67	14	1/2/2023, 12:00 am	15
P005	ACR-036	Chainring 36T All	pcs	In-House	52	14	1/2/2023, 12:00 am	20
P006	ACR-038	Chainring 38T All	pcs	In-House	41	30	1/2/2023, 12:00 am	20
P007	ACS-165	Aluminium Crank	pcs	In-House	84	7	1/2/2023, 12:00 am	80
P008	ALB-754	Aluminium Billet	pcs	In-House	32	10	1/2/2023, 12:00 am	10
P009	ALB-756	Aluminium Billet	pcs	In-House	134	10	1/2/2023, 12:00 am	12
P010	ALB-758	Aluminium Billet	pcs	In-House	26	10	1/2/2023, 12:00 am	15
P011	ASL-110	Alloy Suspension	pcs	In-House	27	3	1/2/2023, 12:00 am	40
P012	ASL-140	Alloy Suspension	pcs	In-House	30	3	1/2/2023, 12:00 am	80
P013	ASL-170	Alloy Suspension	pcs	In-House	75	3	1/2/2023, 12:00 am	100
P014	AST-055	Aluminium Stem	pcs	In-House	84	7	1/2/2023, 12:00 am	30
P015	AST-070	Aluminium Stem	pcs	In-House	29	7	1/2/2023, 12:00 am	35







Workcentre Information Search by Work Centre ID or Name workcentre_name workcentre_des... capacity workcentre_id capacity_unit cost_rate_h workcentre_last_updated WC001 CNC Milling Machi... 50 CNC pcs/h 100 1/1/2022, 4:08 pm WC002 1/2/2022, 10:38 am **FWM** Frame Welding Ma... 10 frames/h 50 WC003 WLM Wheel Lacing Mach... 20 wheels/h 25 1/2/2022, 11:05 am

bikes/h

250

1/2/2022, 5:13 am

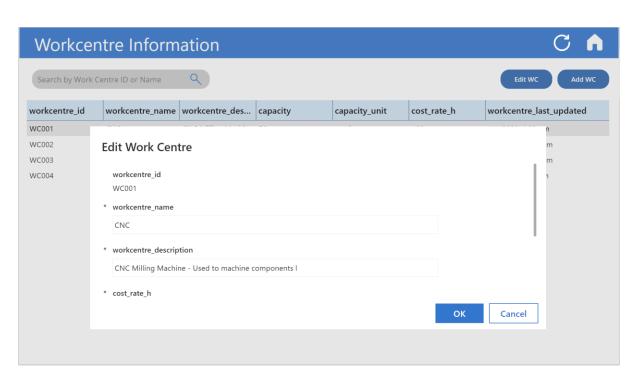
Automated Assem... 5

Create New Work Centre

AAL

WC004

*	workcentre_name		
*	workcentre_description		
*	cost_rate_h		
		OK	Cancel



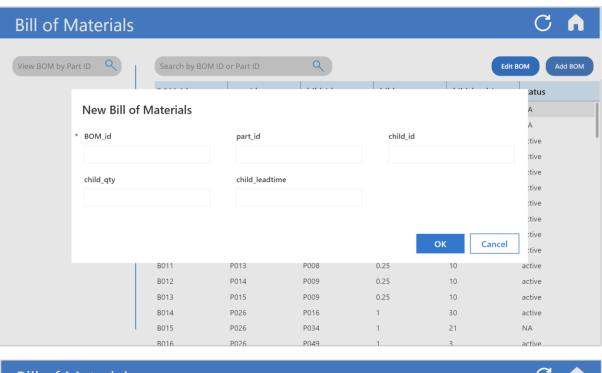
Bill of Materials

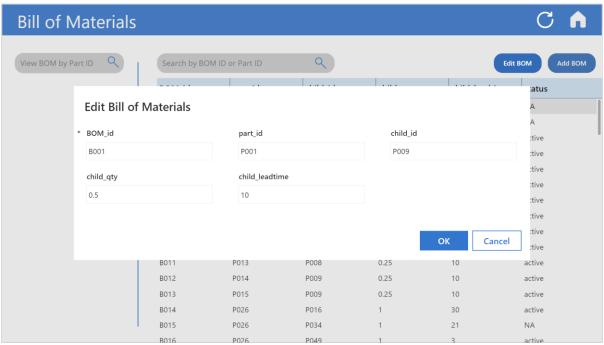


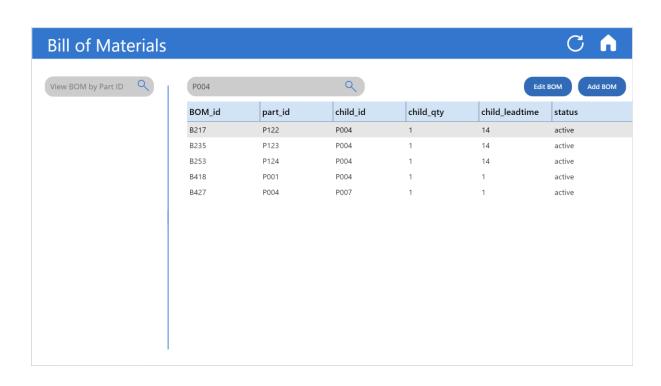


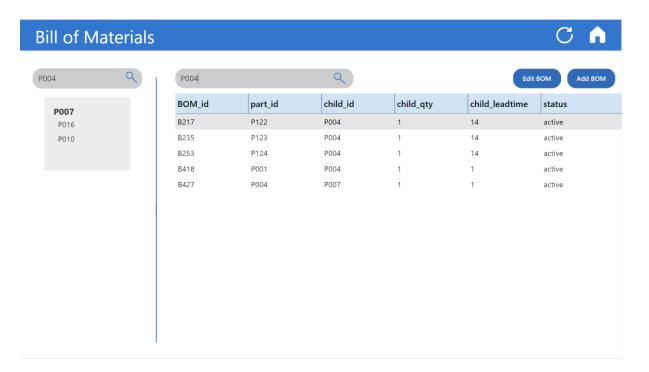
View BOM by Part ID

Search by BO	M ID or Part ID	4		Edit	BOM Add BO
BOM_id	part_id	child_id	child_qty	child_leadtime	status
B001	P001	P009	0.5	10	NA
B002	P001	P017	2	30	NA
B003	P001	P018	1	30	active
B004	P002	P009	0.5	10	active
B005	P002	P017	2	30	active
B006	P002	P019	1	30	active
B007	P007	P016	1	30	active
B008	P007	P010	0.25	10	active
B009	P011	P009	0.1	10	active
B010	P012	P008	0.2	10	active
B011	P013	P008	0.25	10	active
B012	P014	P009	0.25	10	active
B013	P015	P009	0.25	10	active
B014	P026	P016	1	30	active
B015	P026	P034	1	21	NA









Production Routing





Q Search by Routing ID or BOM ID

Edit Routing Add Routing

routing_id	BOM_id	process_descri	workcentre_id	runtime	setup_time	status	routings_last_update
R001	B001	Transform Alumin	WC001	5	30	inactive	1/15/2020, 11:39 pm
R002	B002	Transform Botto	WC001	20	30	inactive	1/15/2020, 4:22 am
R003	B003	Transform Botto	WC001	10	30	inactive	1/15/2020, 8:16 am
R004	B004	Transform Alumin	WC001	5	30	active	1/15/2020, 3:40 pm
R005	B005	Transform Botto	WC001	20	30	active	1/15/2020, 12:48 am
R006	B006	Transform Botto	WC001	10	30	active	1/15/2020, 6:48 pm
R007	B007	Transform 7150 A	WC001	10	30	active	1/15/2020, 5:08 am
R008	B008	Transform Alumin	WC001	2.5	30	active	1/15/2020, 4:19 am
R009	B009	Transform Alumin	WC001	1	30	active	1/15/2020, 4:36 am
R010	B010	Transform Alumin	WC001	2	30	active	1/15/2020, 9:50 am
R011	B011	Transform Alumin	WC001	2.5	30	active	1/15/2020, 4:25 pm
R012	B012	Transform Alumin	WC001	2.5	30	active	1/15/2020, 4:30 am
R013	B013	Transform Alumin	WC001	2.5	30	active	1/15/2020, 12:19 am
R014	B014	Transform 7150 A	WC001	10	30	inactive	1/15/2020, 2:25 pm
R015	B015	Transform Cut Pie	WC001	10	30	active	1/15/2020, 5:01 am

