



# BASE RODANTE PARA VENTILADOR

# INVENTARIO TÉCNICO

**Nombre:** BASE RODANTE PARA VENTILADOR

**Modelo:** 21392, 21455

**Marca:** VERSAMED

**Referencia:** S/R

Cantidad	Rack	Columna	Tramo
1	I	1	1

# Certificado de prueba:

Document title <b>Roll Stand-Certificate Of Test</b>	Document No. <b>QC-1</b>	Revision <b>1</b>	Page <b>1 Of 1</b>
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The COT below should be implemented to each roll stand -P/N: 630B0001-01, 100 % inspection  
Roll Stand S/N: \_\_\_\_\_

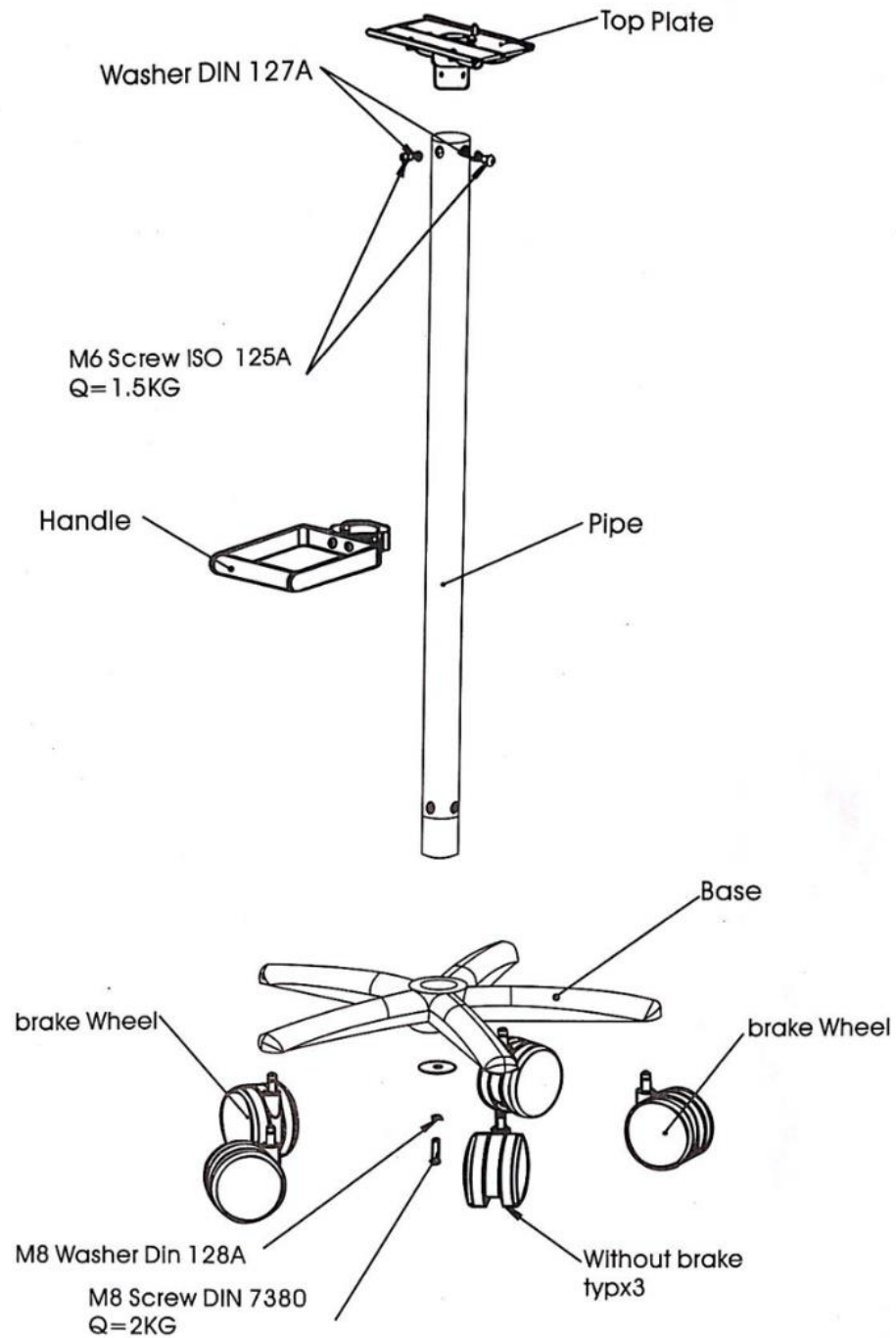
NO	Test description	Pass	✓	Failure Description (If Applicable)
		Fail	X	
1	<b>Wheels:</b> 2 brake wheels, 3 regular wheels. Pins assembled well. Critical dimension: diameter 11-0.02 mm.		✓	
2	<b>Base:</b> No scratches or sharp corners. Powder paint finished. Critical dimension: diameter 50.3 ± 0.2mm, diameter 11+0.05mm.		✓	
3	<b>Pipe:</b> No scratches or sharp corners. Pipe screws: 4XM6 S.S., 1XM8 S.S. Pipe washers -4XM6 spring washers S.S., 1XM8 spring washer S.S. Anodize, alodine and S.S. pasivation part finished. MRI sticker and warning label well positioned on the cart pipe. Critical dimension: 912 ± 1 mm		✓	
4	<b>Handle:</b> No scratches or sharp corners. Handle screws -4XM6 Din 7991+Loctite 222, 2XM6 Din 912+Loctite 222. Anodize part finished. Critical dimension: 25±0.3mm.		✓	
5	<b>Top plate:</b> No scratches or sharp corners. Top plate screws: 2XM8 Din 7380 L=12+Loctite 222, 1XM6 Din 912, 2xNylon, 2XM6 ISO 125 A S.S. Top plate washers: 2XM6 spring washers S.S. DIN 127 A. Securing pin is a lock pin S.S PTL2-04. All the threads are without damage. Anodize part finished. The upper plate is not bended (no extrusion damages). Test the upper plate with a jig. Critical dimension: 114.7±0.2mm, 6.8±0.2mm.		✓	
6	<b>Functional test:</b> 1 Roll stand from 1 batch (100 Pcs) should to be Assembled, the functional test include: - All the parts integrated well. - Easy assemble threads and screws are well. - No missing parts. - The assembly of wheels is easy and smooth.		✓	
7	<b>Package includes:</b> 5 wheels, 1 upper plate, 1 handle, 1 base, and 1 pipe. All the above parts have to be package with paper and bubble PE bags. All the parts above should not move in the conveying. The carton has to be made from 3 layers. Closed the package with clear masking tape.		✓	
8	Upon completion of all QC steps as mentioned above stick a QC pass label on the pipe above the warning label (2cm)		✓	

Name: **D.Y. QC Pass**

Signature: \_\_\_\_\_

## Manual de instalación:

## Assembly Instruction



**Package includes: 5 Wheels, 1 upper plate, 1 handle, 1 base, and 1 pipe.**  
**All the above parts have to be package with paper and bubble PE bags.**  
**The carton has to be made from 3 layers.**