

Totally Integrated Automation Portal		
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fix\_plc / PLC\_1 [CPU 1214C DC/DC/DC] / Program blocks

read encoder 1 [FC1]

read encoder 1 Properties

General

Name	read encoder 1	Number	1	Type	FC	Language	LAD
Numbering	Automatic						

Information

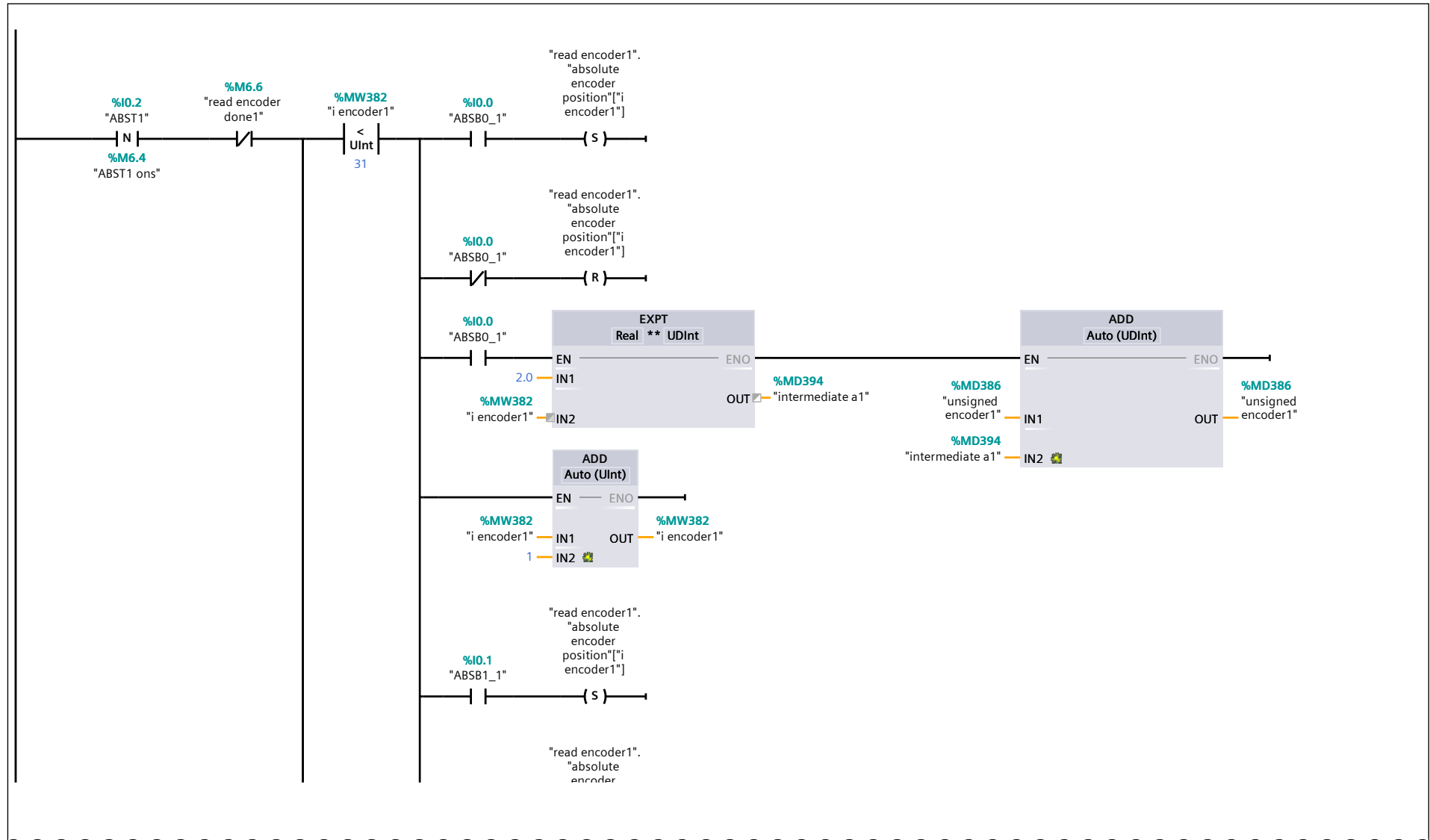
Title		Author		Comment		Family	
Version	0.1	User-defined ID					

read encoder 1

Name	Data type	Default value	Comment
Input			
Output			
InOut			
Temp			
Constant			
▼ Return			
read encoder 1	Void		

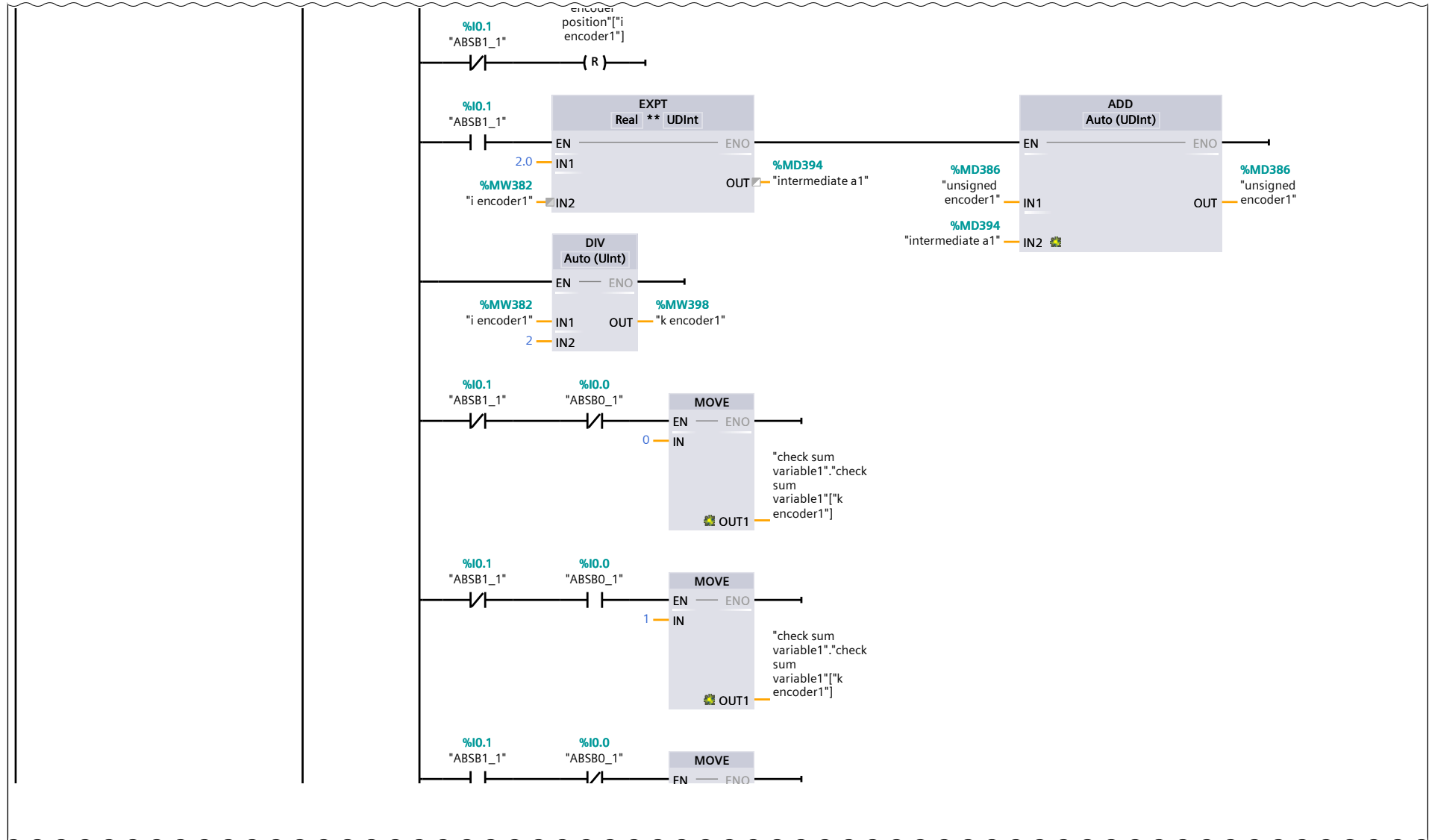
Network 1:

Network 1: (1.1 / 11.1)



Network 1: (2.1 / 11.1)

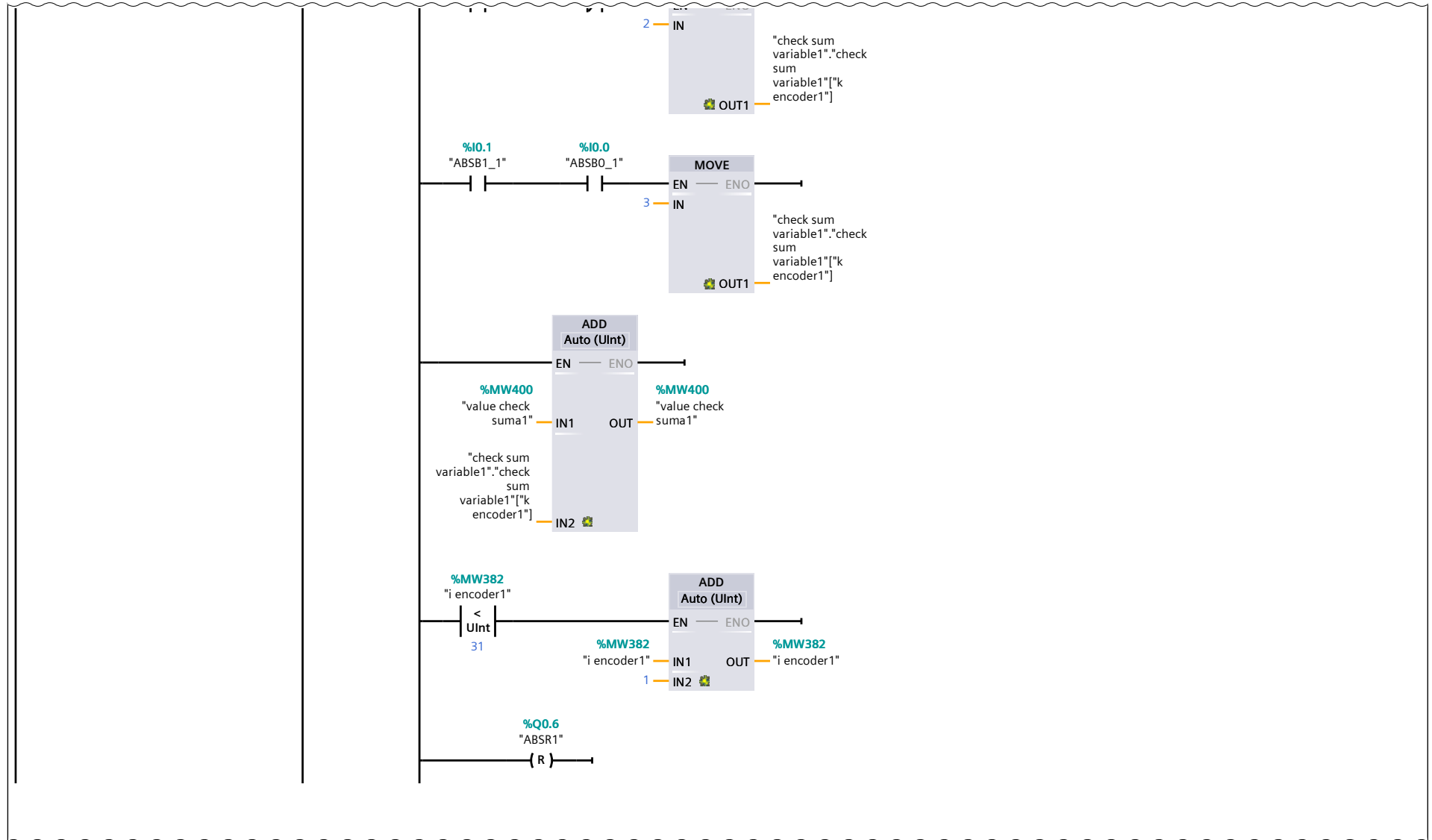
1.1 ( Page1 - 2)



3.1 ( Page1 - 4)

Network 1: (3.1 / 11.1)

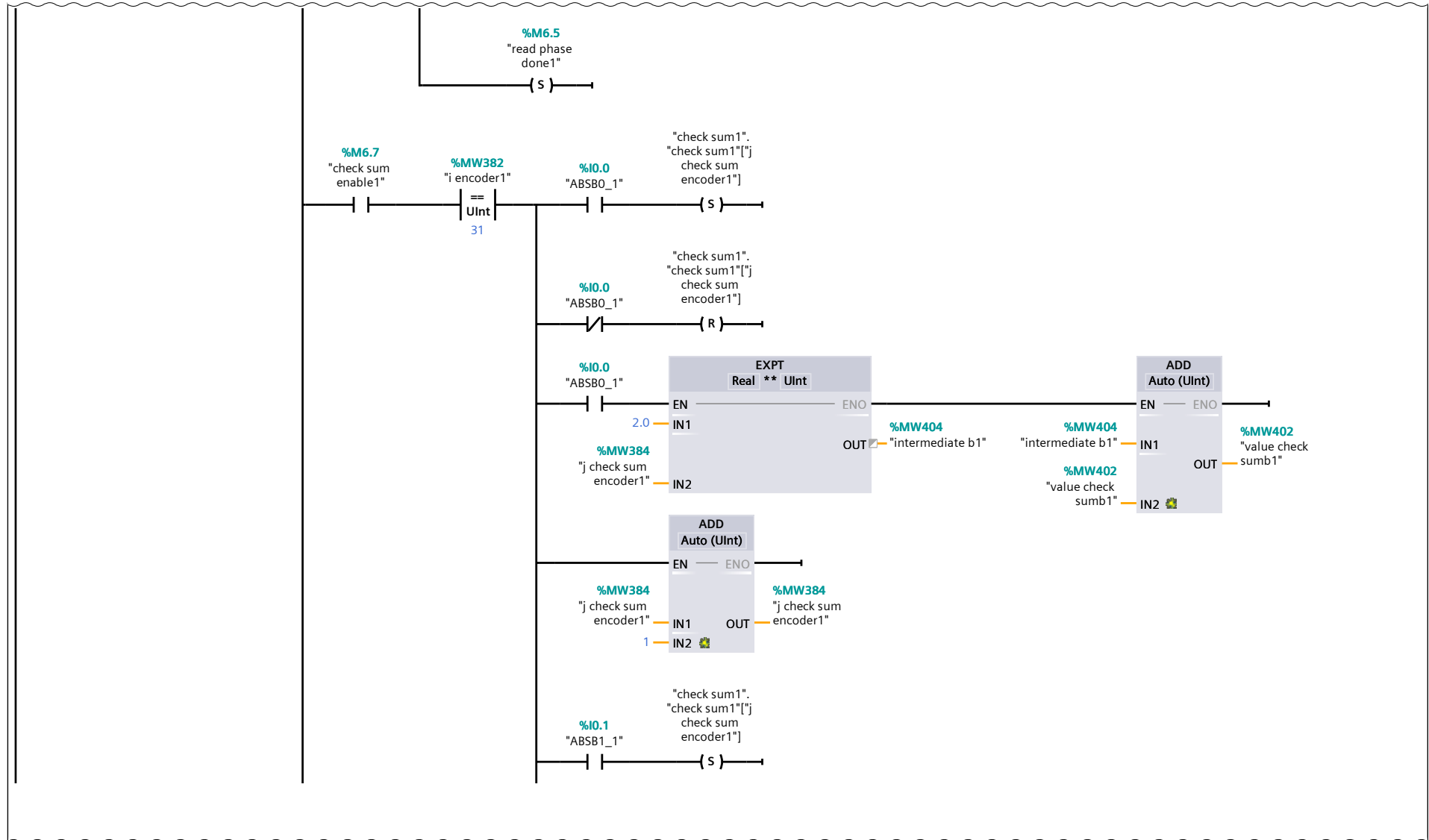
2.1 ( Page1 - 3)



4.1 ( Page1 - 5)

Network 1: (4.1 / 11.1)

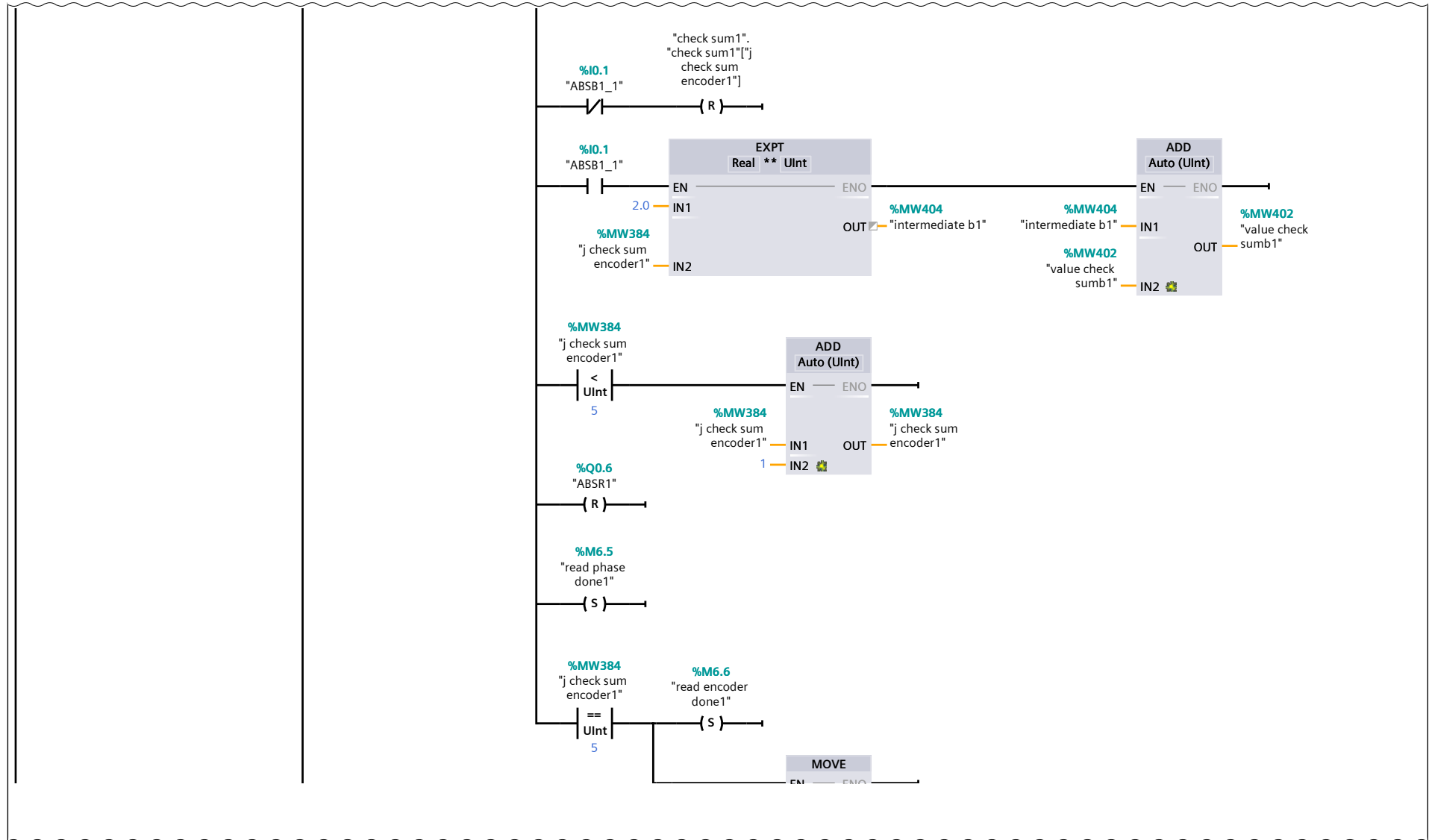
3.1 ( Page1 - 4)



5.1 ( Page1 - 6)

Network 1: (5.1 / 11.1)

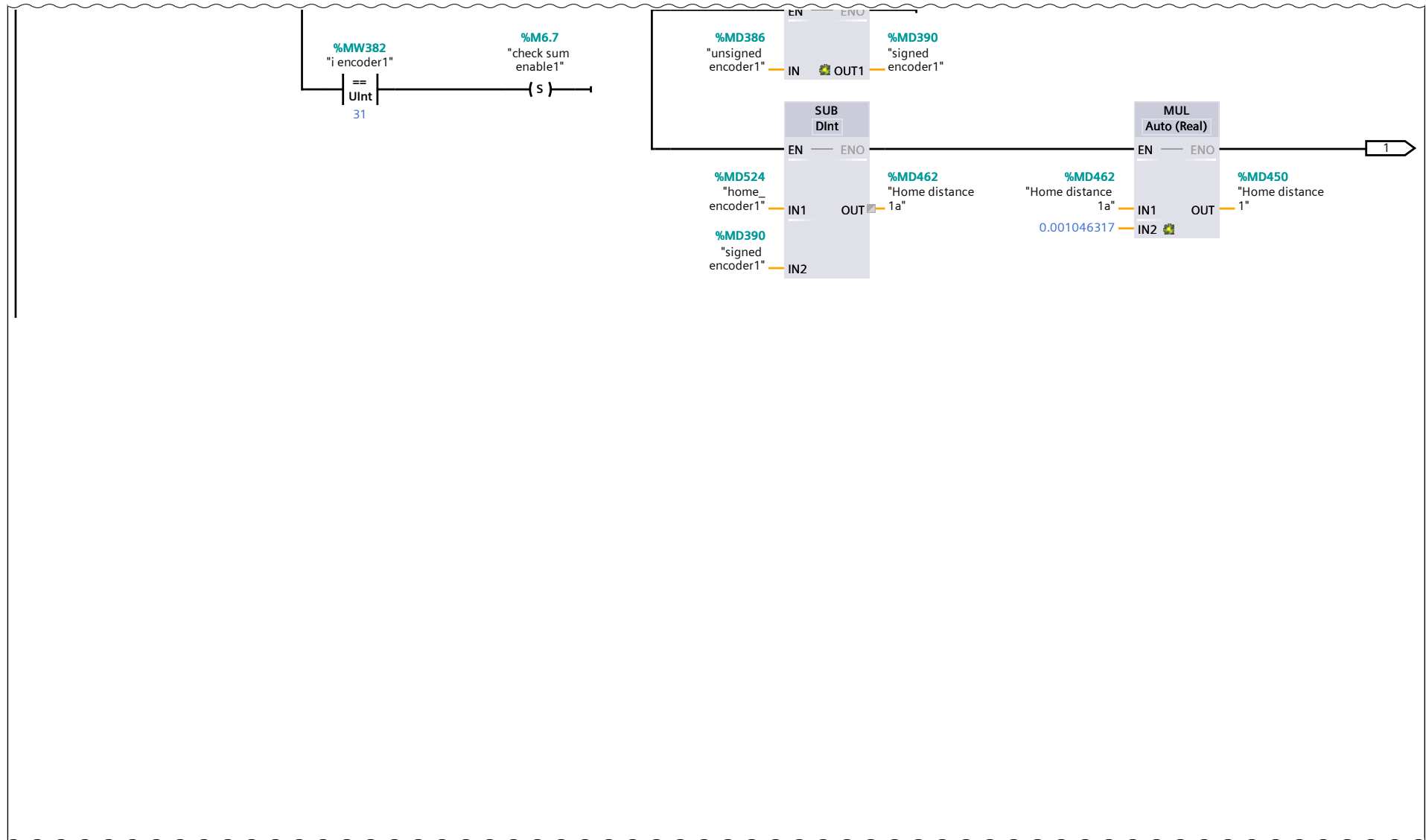
4.1 ( Page1 - 5)



6.1 ( Page1 - 7)

Network 1: (6.1 / 11.1)

5.1 ( Page1 - 6)



7.1 ( Page1 - 8)

**Network 1: (7.1 / 11.1)**

6.1 ( Page1 - 7)

8.1 ( Page1 - 9)



**Network 1: (8.1 / 11.1)**

7.1 ( Page1 - 8)

9.1 ( Page1 - 10)

**Network 1: (9.1 / 11.1)**

8.1 ( Page1 - 9)

10.1 ( Page1 - 11)

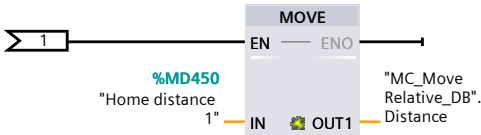
**Network 1: (10.1 / 11.1)**

9.1 ( Page1 - 10)

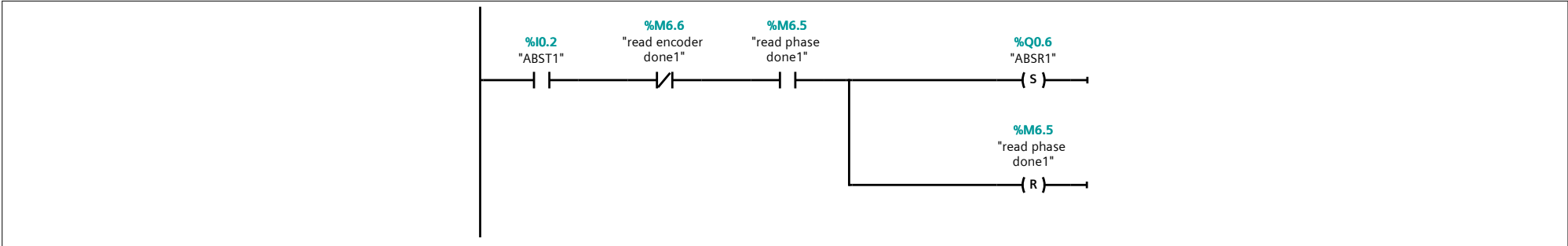
11.1 ( Page1 - 12)

Network 1: (11.1 / 11.1)

10.1 ( Page1 - 11)



Network 2:



Network 3:

