

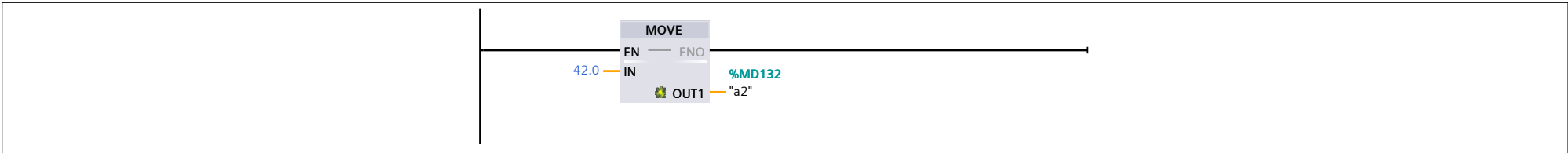
fix_plc / PLC_1 [CPU 1214C DC/DC/DC] / Program blocks

Startup [OB100]

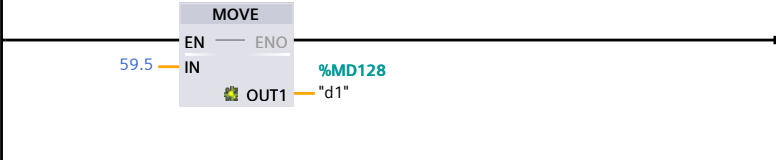
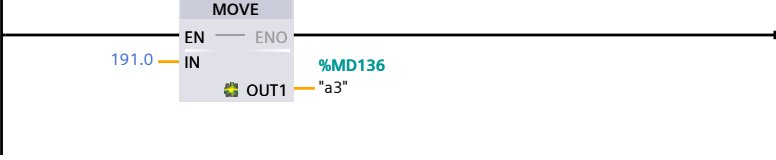
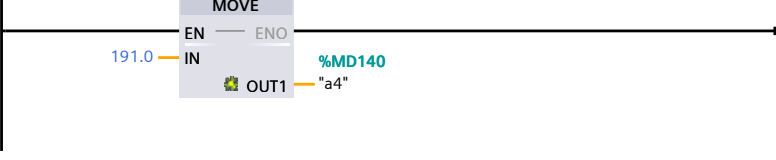
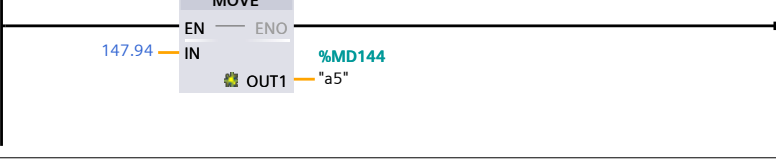
Startup Properties							
General							
Name	Startup	Number	100	Type	OB	Language	LAD
Numbering	Automatic						
Information							
Title	"Complete Restart"	Author		Comment		Family	
Version	0.1	User-defined ID					

Startup			
Name	Data type	Default value	Comment
▼ Input			
LostRetentive	Bool		True if retentive data are lost
LostRTC	Bool		True if date and time are lost
Temp			
Constant			

Network 1:



Network 2:

Totally Integrated Automation Portal		
		
Network 3:		
		
Network 4:		
		
Network 5:		
		

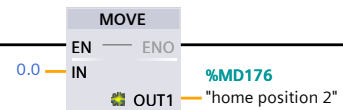
Network 6:



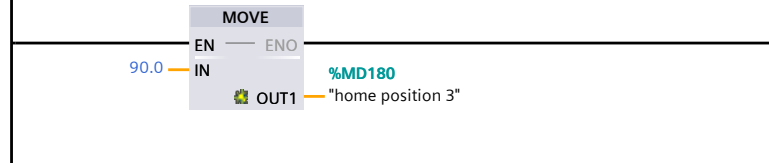
Network 7:



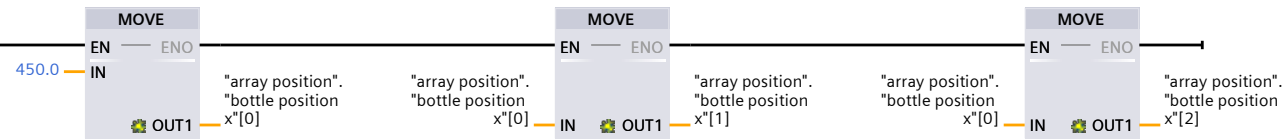
Network 8:



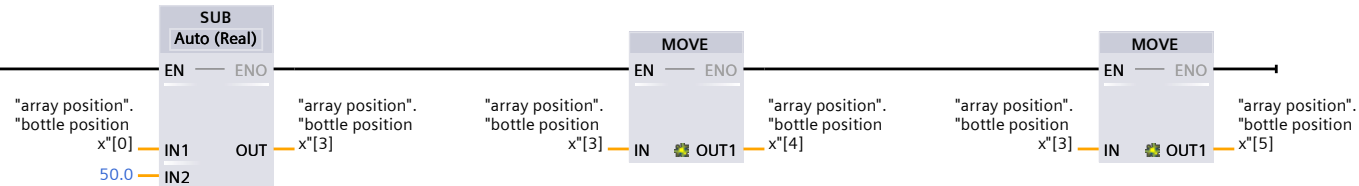
Network 9:



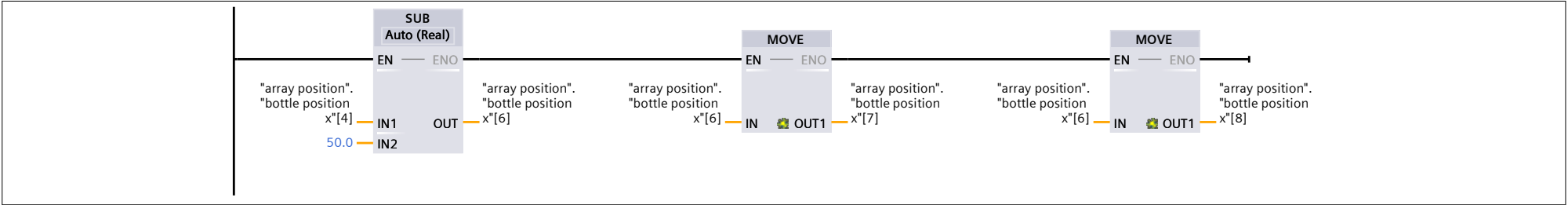
Network 10:



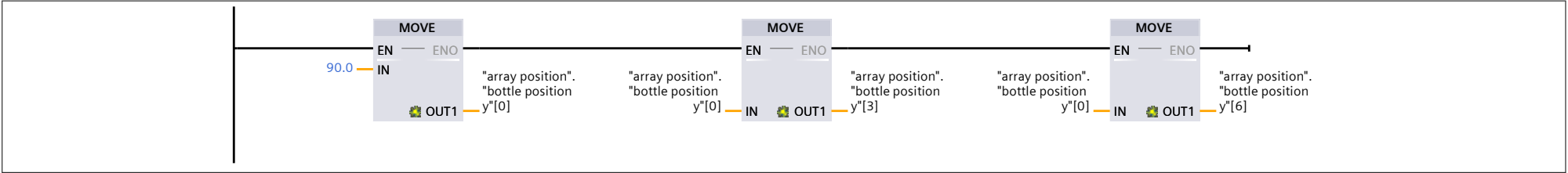
Network 11:



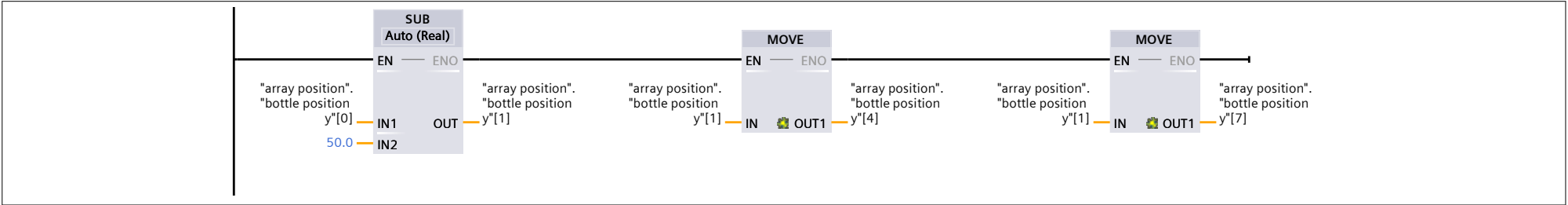
Network 12:



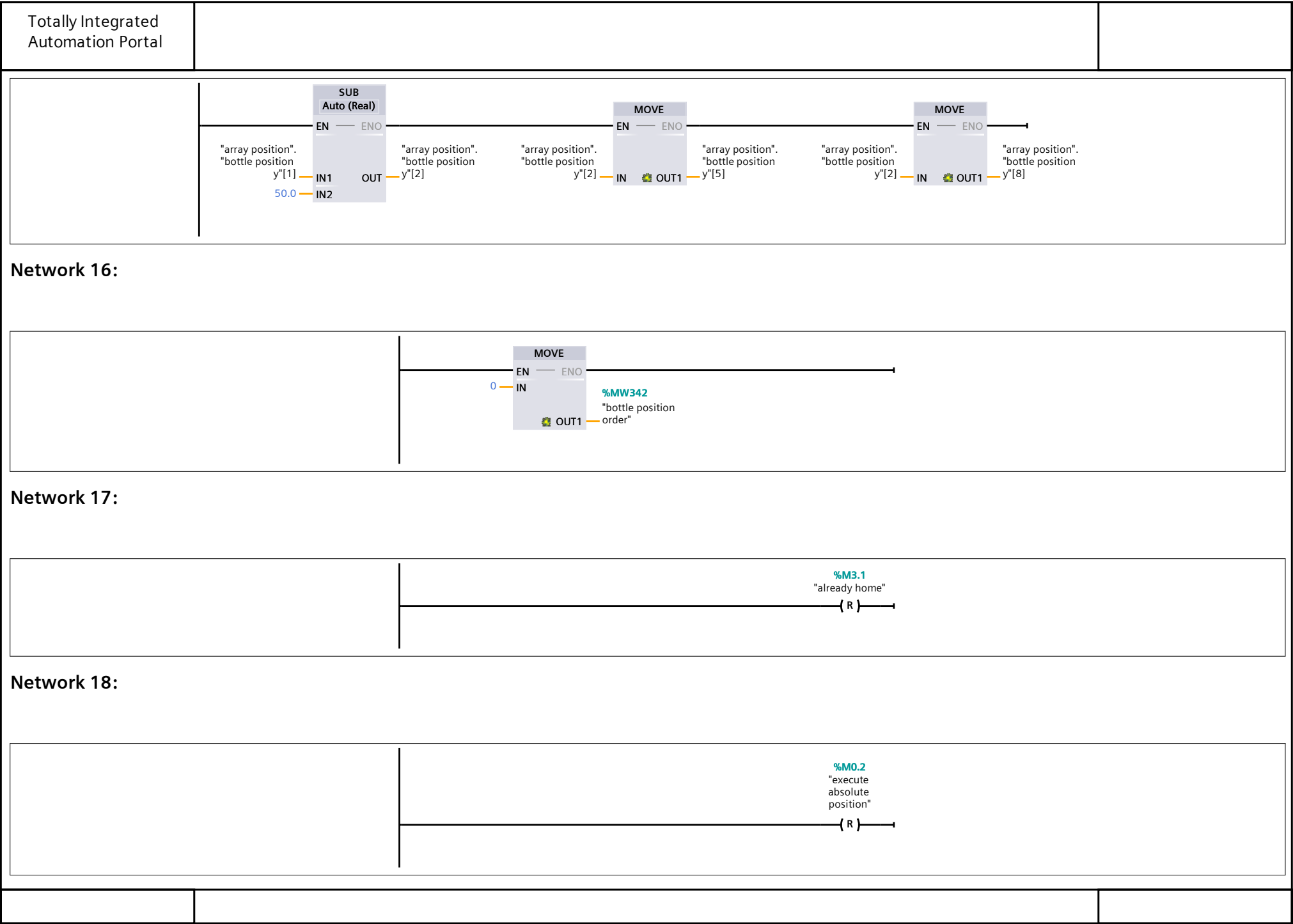
Network 13:



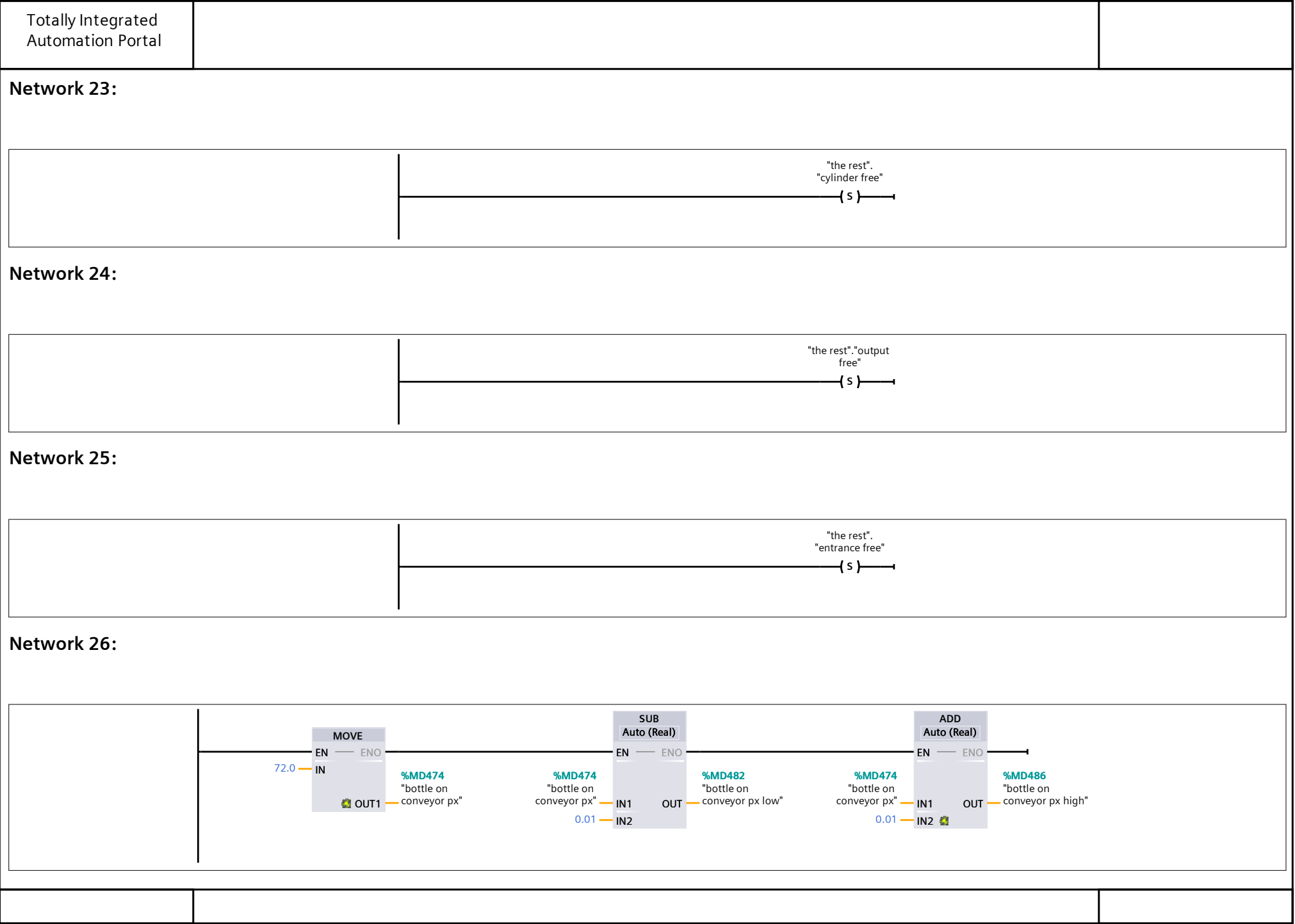
Network 14:



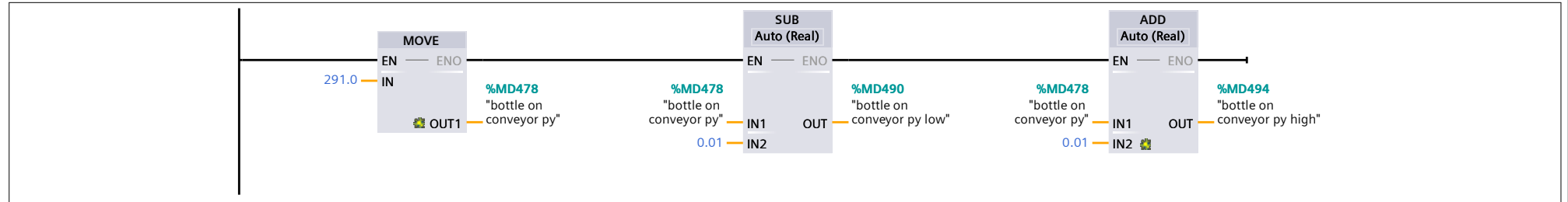
Network 15:



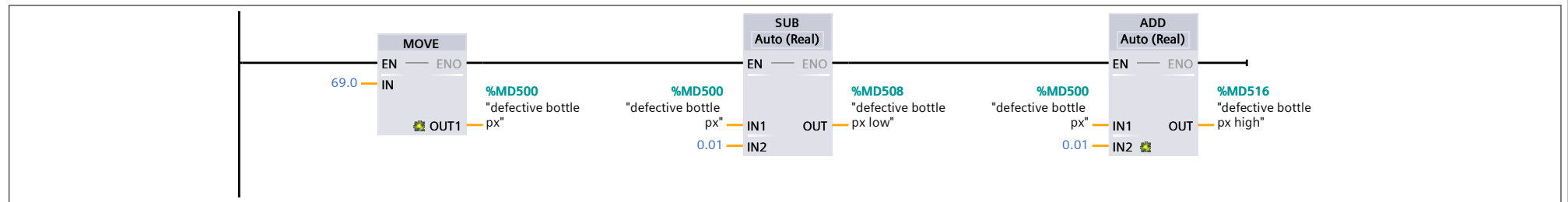
Totally Integrated Automation Portal		
Network 19:		
		<div><div>%M0.5 "position control or velocity (on)"</div><div>(R)</div></div>
Network 20:		
		<div><div>%M6.5 "read phase done1"</div><div>(S)</div></div>
Network 21:		
		<div><div>%M7.3 "read phase done2"</div><div>(S)</div></div>
Network 22:		
		<div><div>%M8.1 "read phase done3"</div><div>(S)</div></div>



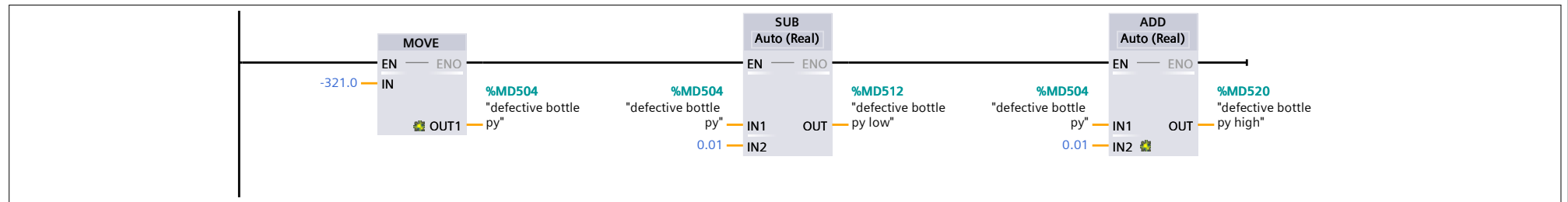
Network 27:



Network 28:



Network 29:



Totally Integrated Automation Portal		
Network 30:		
<div><div></div><div><div>"number of bottle".R</div><div>()</div></div></div>		