

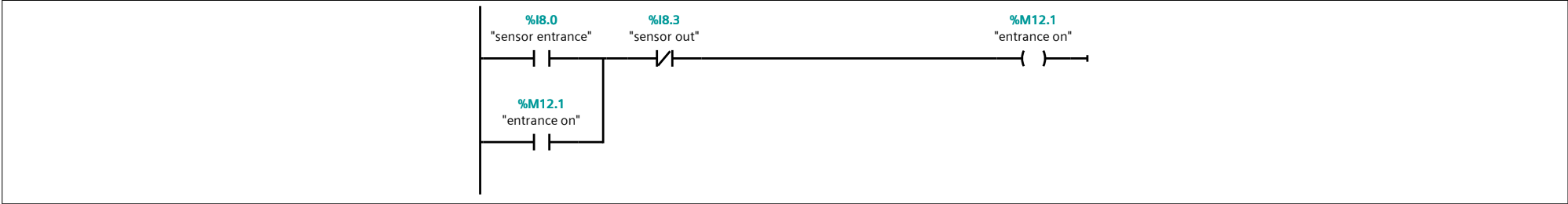
fix_plc / PLC_1 [CPU 1214C DC/DC/DC] / Program blocks

Chiet rot va Dong nap [FC12]

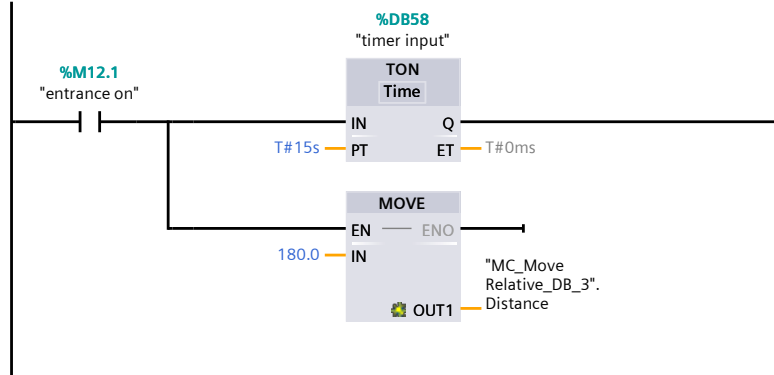
Chiet rot va Dong nap Properties							
General							
Name	Chiet rot va Dong nap	Number	12	Type	FC	Language	LAD
Numbering	Automatic						
Information							
Title		Author		Comment		Family	
Version	0.1	User-defined ID					

Chiet rot va Dong nap			
Name	Data type	Default value	Comment
Input			
Output			
InOut			
Temp			
Constant			
▼ Return			
Chiet rot va Dong nap	Void		

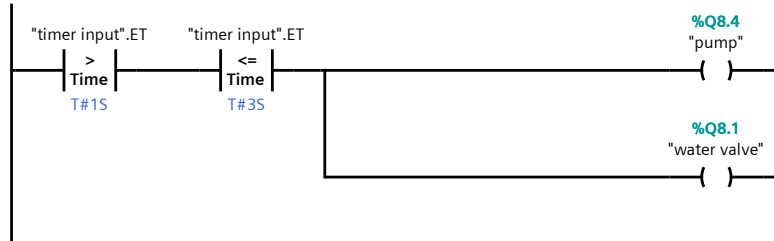
Network 1:



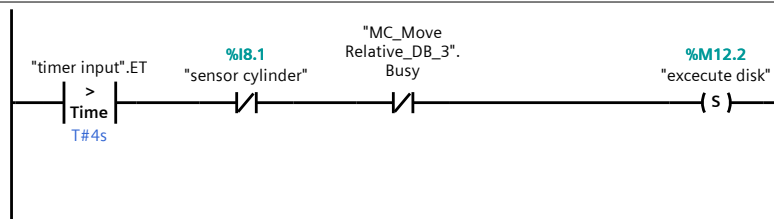
Totally Integrated Automation Portal		
Network 2:		
<div><div></div><div><div><div>%M1.6 "on mode"</div></div><div><div>%Q8.3 "conveyor out"</div></div></div></div>		
Network 3:		
<div><div></div><div><div><div>%M1.6 "on mode"</div><div>%M9.4 "conveyor out not"</div></div><div><div>%Q8.2 "conveyor in"</div></div></div></div>		
Network 4:		
<div><div></div><div><div><div>%M2.3 "state5"</div><div>%M2.4 "state6"</div><div>%M2.6 "state7"</div></div><div><div>%M9.4 "conveyor out not"</div></div></div></div>		
Network 5:		



Network 6:



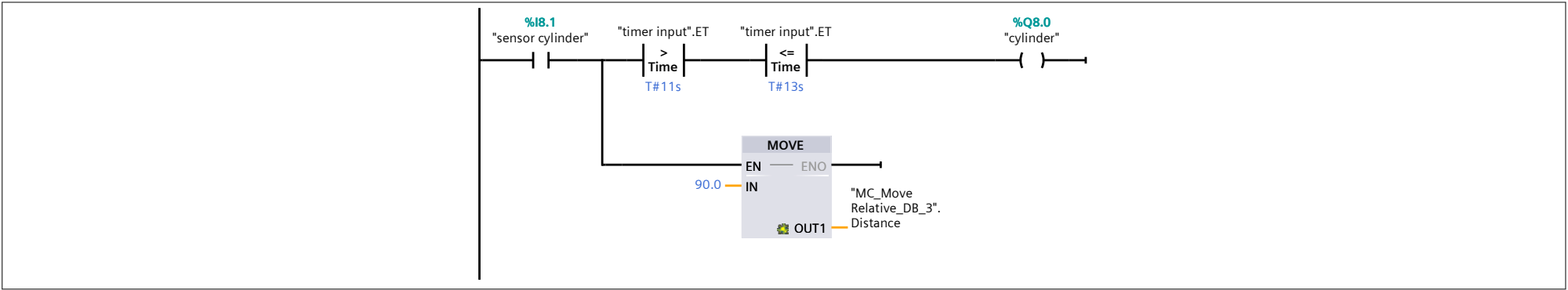
Network 7: Start command



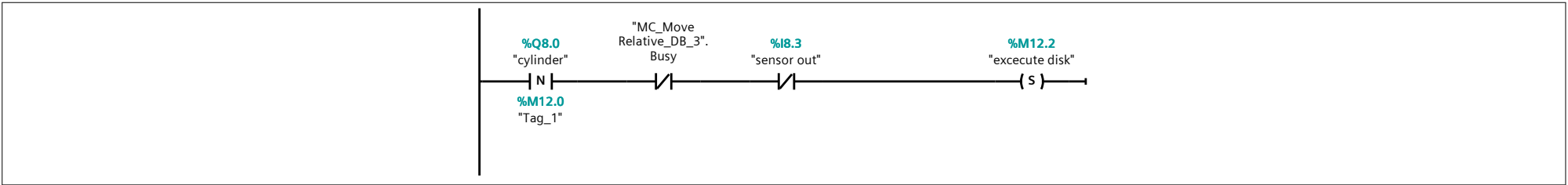
Network 8:



Network 9:



Network 10: Start command



Network 11:

