

Totally Integrated Automation Portal		
--------------------------------------	--	--

fix_plc / PLC_1 [CPU 1214C DC/DC/DC] / Program blocks

Calculate Robot [FC8]

Calculate Robot Properties

General

Name	Calculate Robot	Number	8	Type	FC	Language	LAD
Numbering	Automatic						

Information

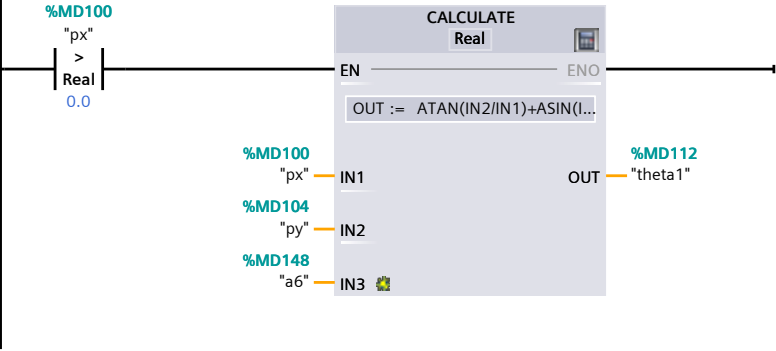
Title		Author		Comment		Family	
Version	0.1	User-defined ID					

Calculate Robot

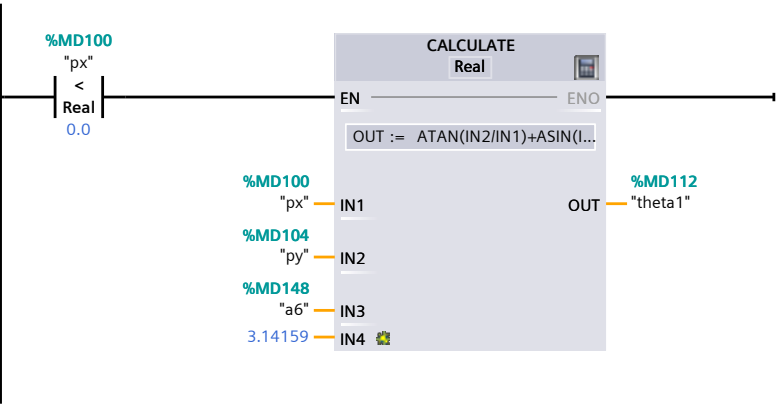
Name	Data type	Default value	Comment
Input			
Output			
InOut			
Temp			
Constant			
▼ Return			
Calculate Robot	Void		

Network 1:

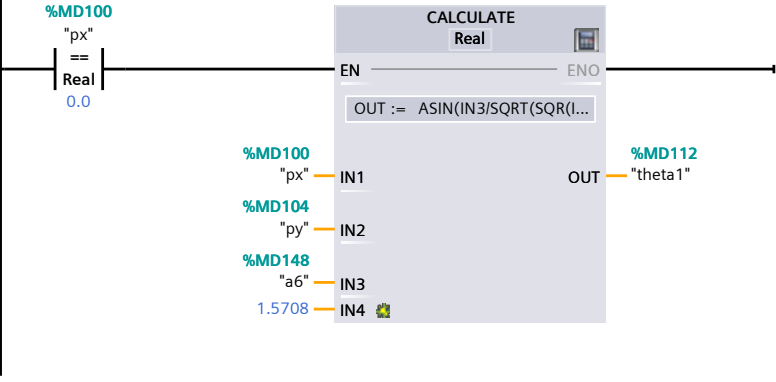
--	--	--



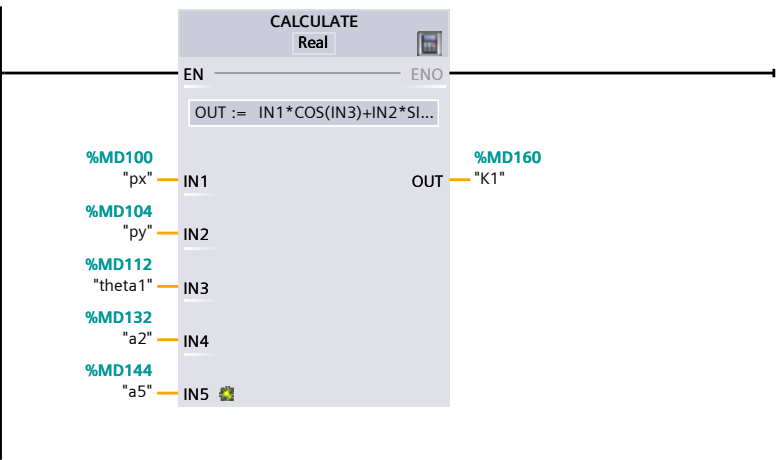
Network 2:



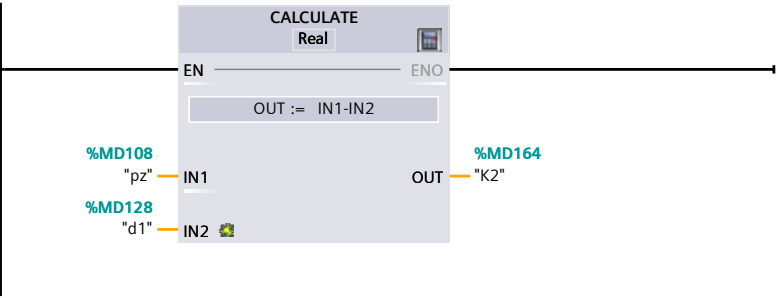
Network 3:



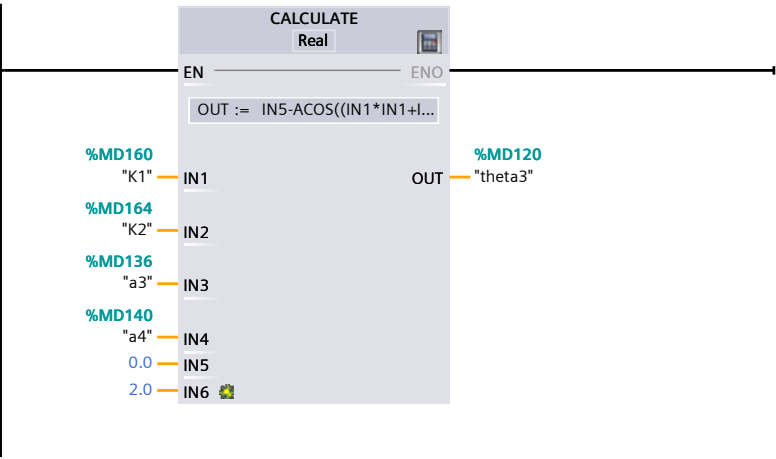
Network 4:



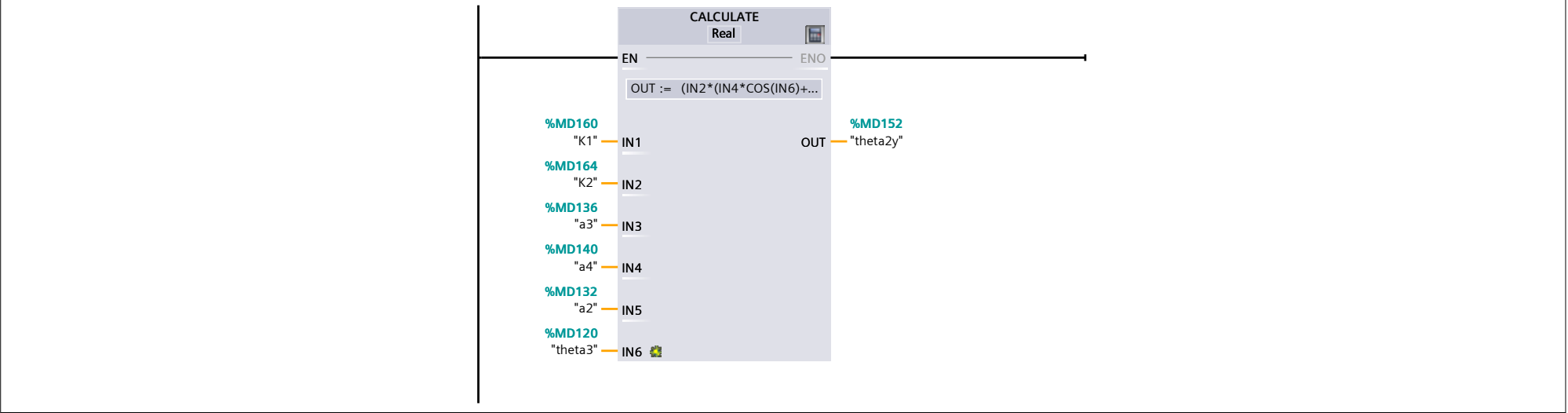
Network 5:



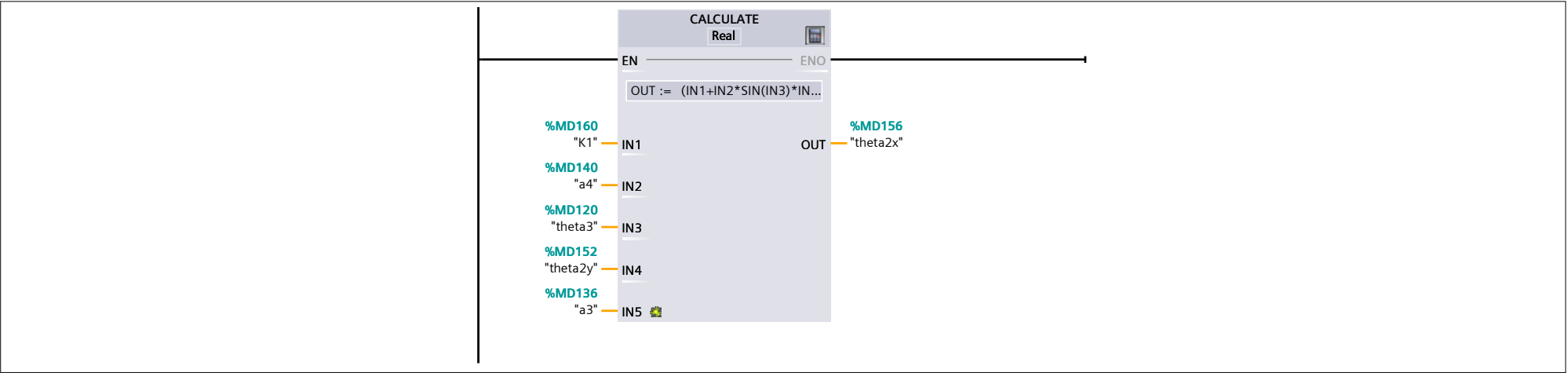
Network 6:



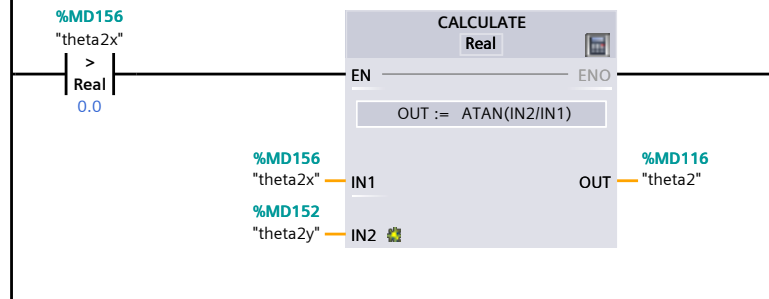
Network 7:



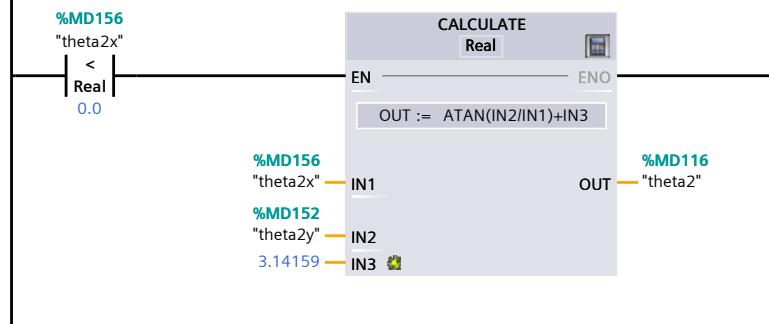
Network 8:



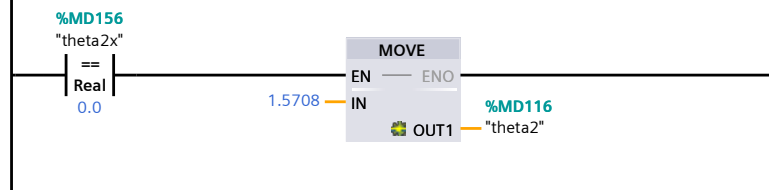
Network 9:



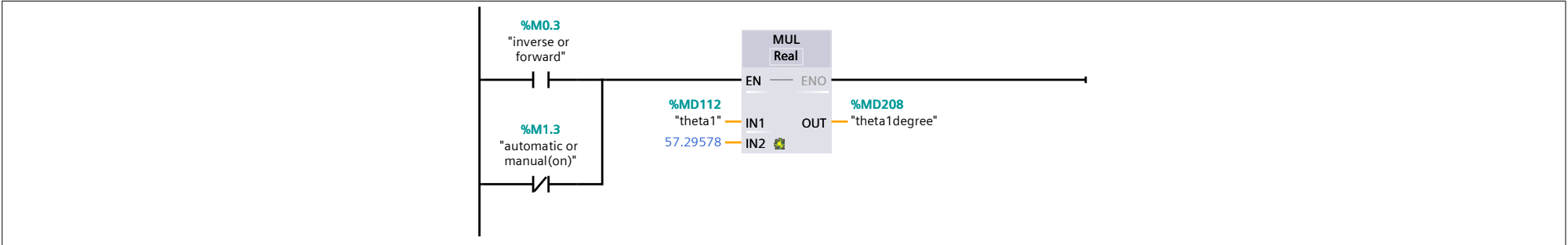
Network 10:



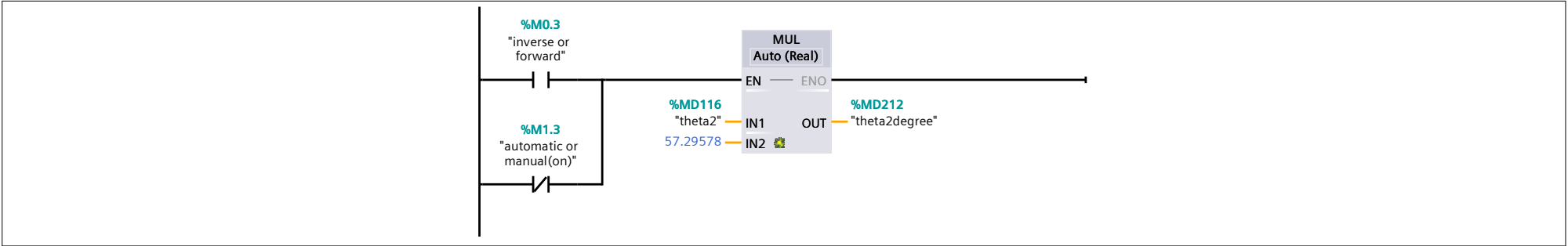
Network 11:



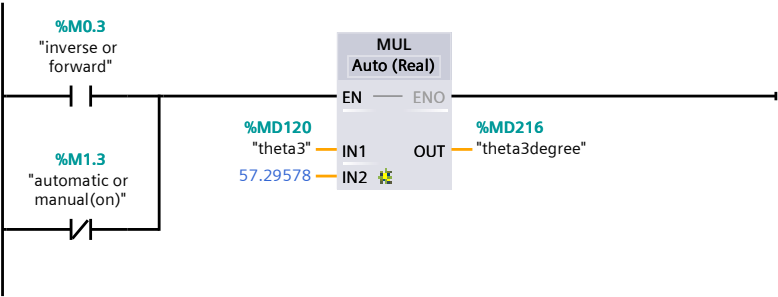
Network 12:



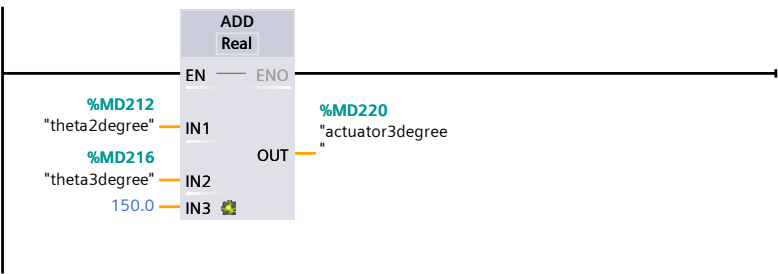
Network 13:



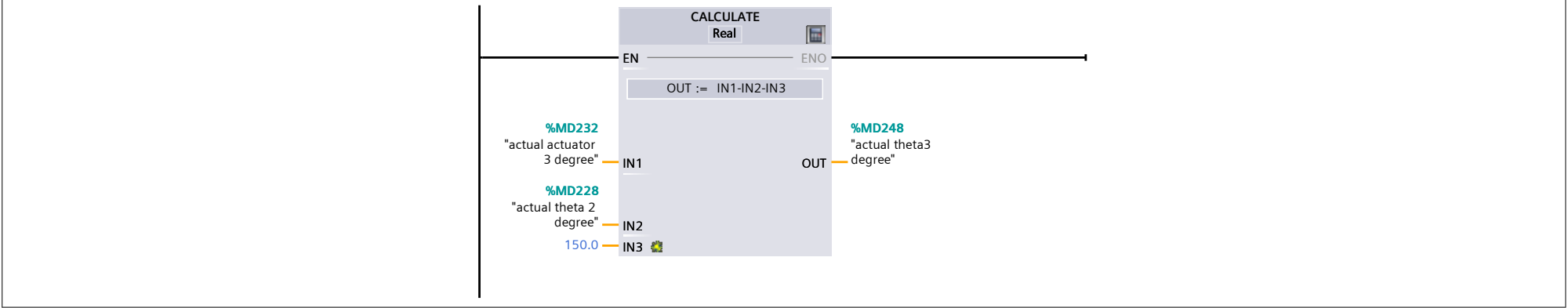
Network 14:



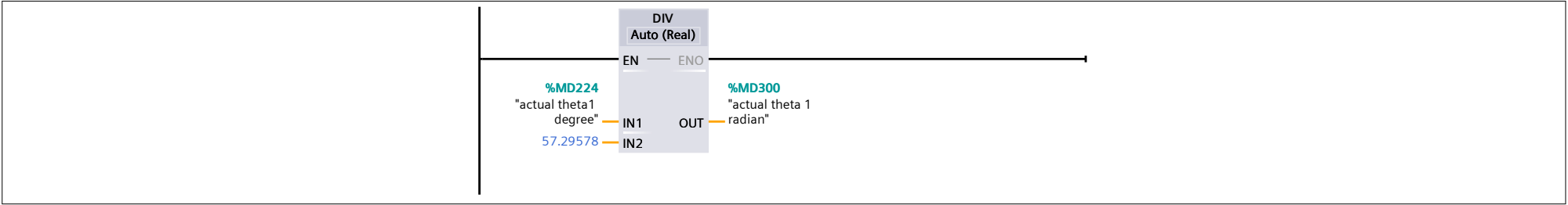
Network 15:



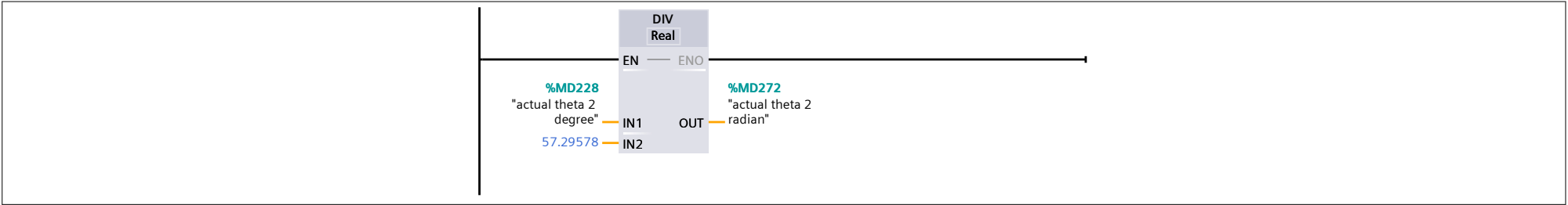
Network 16:



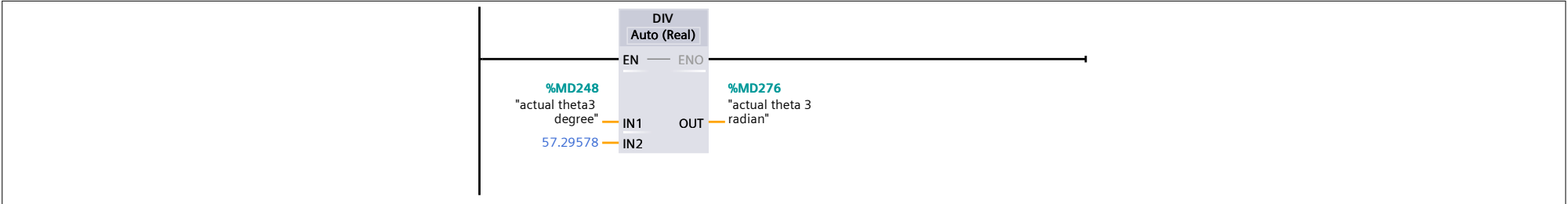
Network 17:



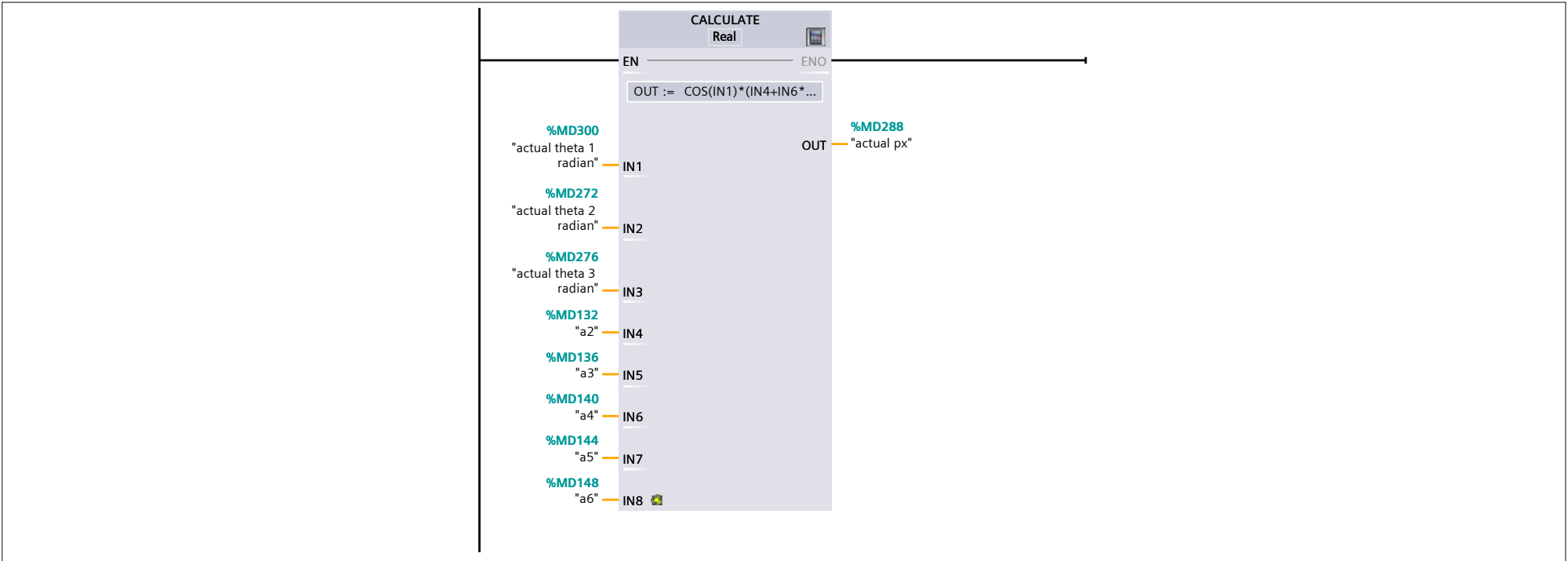
Network 18:



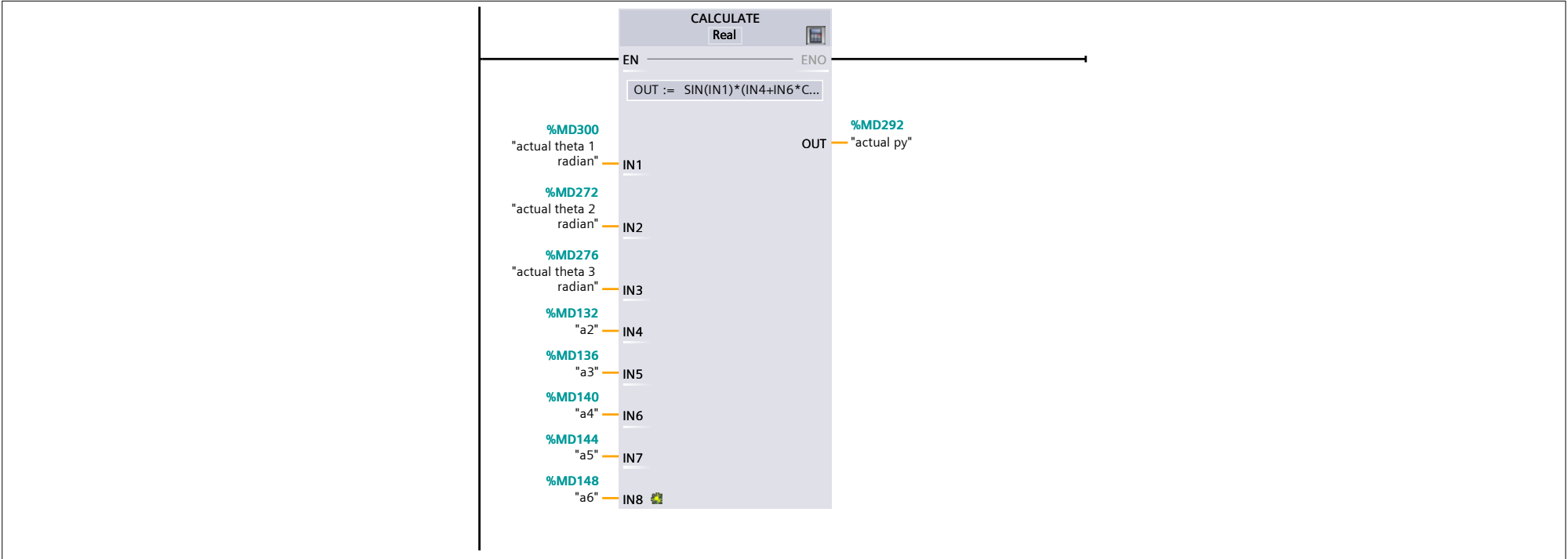
Network 19:



Network 20:



Network 21:



Network 22:

