fix_plc / PLC_1 [CPU 1214C DC/DC/DC] / Program blocks

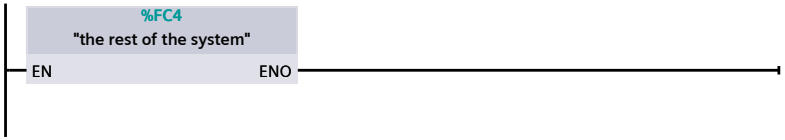
Main [OB1]

Main Properties							
General							
Name	Main	**Number**	1	**Type**	OB	**Language**	LAD
Numbering	Automatic						
Information							
Title	"Main Program Sweep (Cycle)"	**Author**		**Comment**		**Family**	
Version	0.1	**User-defined ID**					

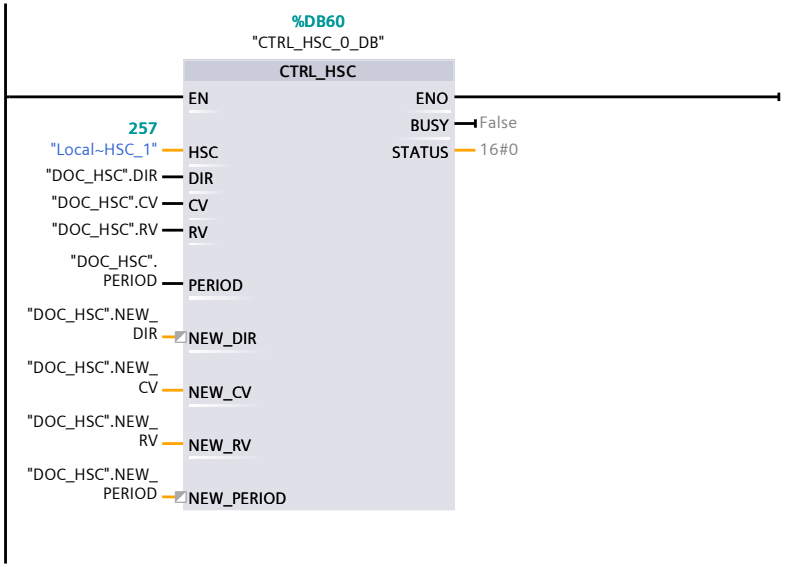
Main			
Name	**Data type**	**Default value**	**Comment**
Input			
Initial_Call	Bool		Initial call of this OB
Remanence	Bool		=True, if remanent data are available
Temp			
Constant			

Network 1:

Network 2:



Network 3:



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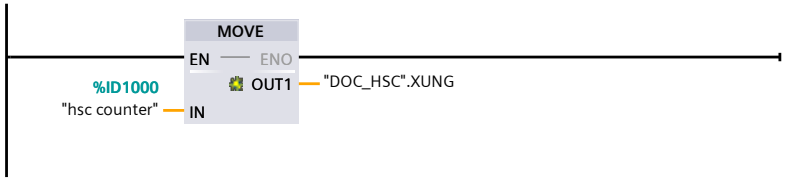

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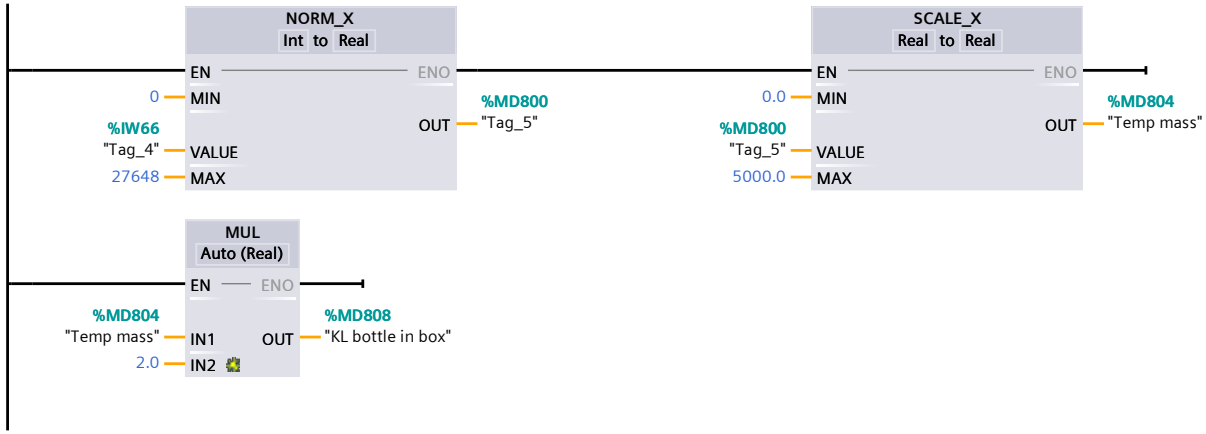

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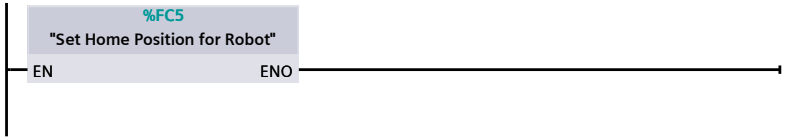

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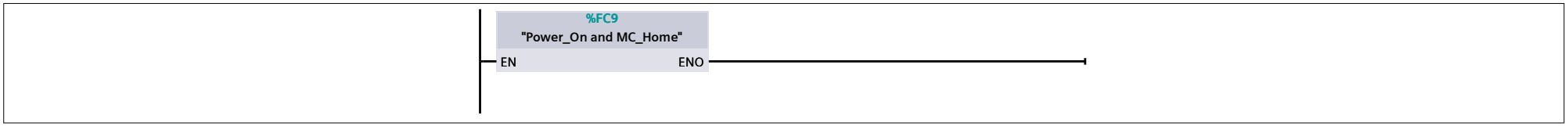

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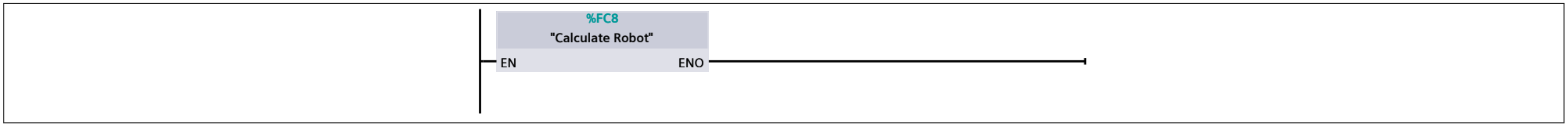
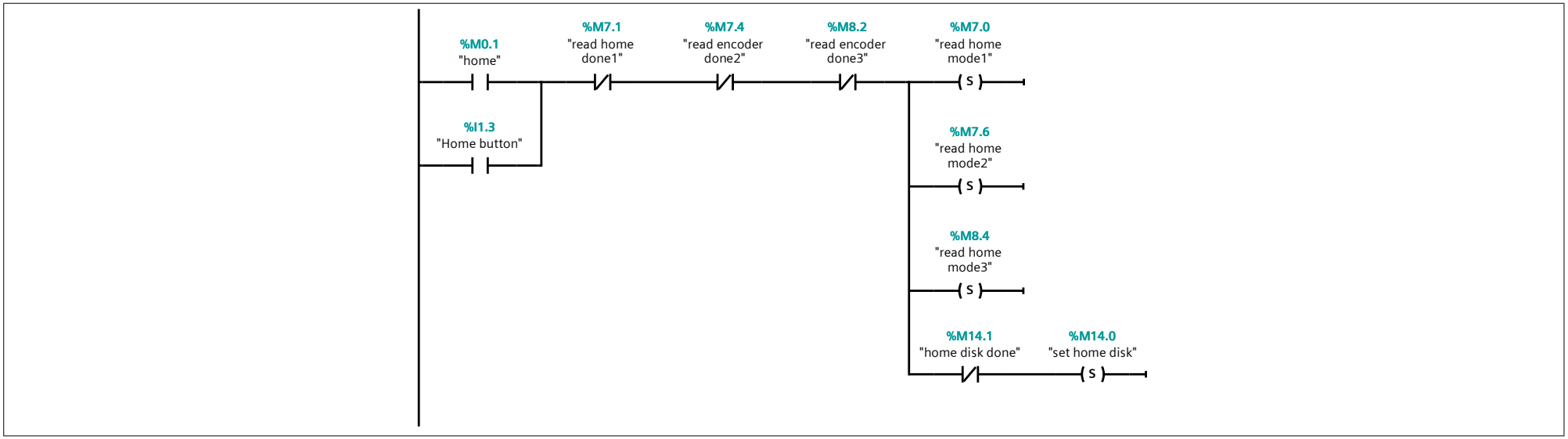
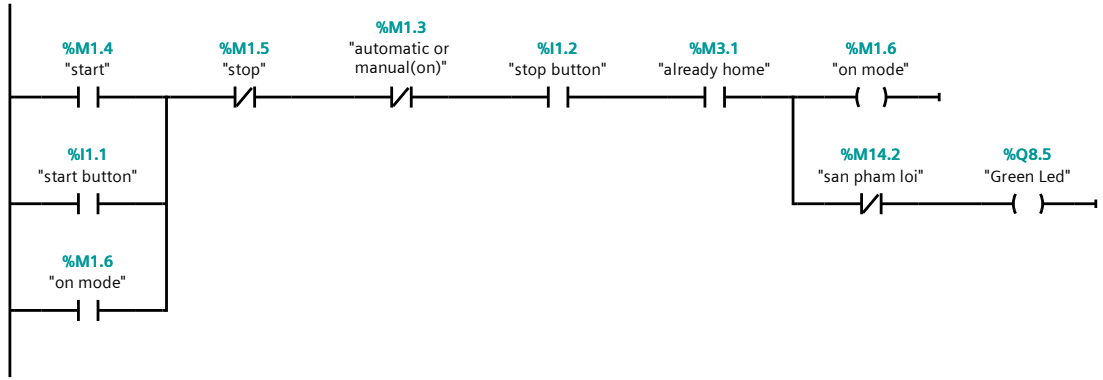


Network 9: SET HOME ROBOT



Network 10: KHOI DONG HE THONG



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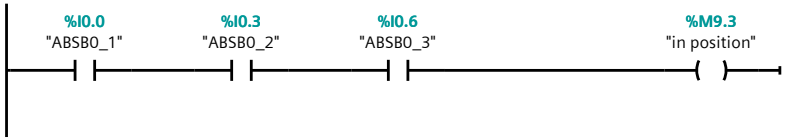

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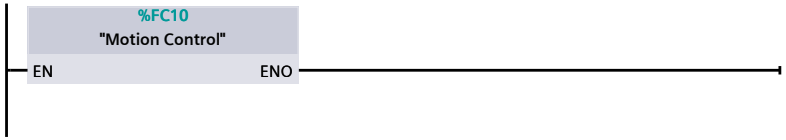

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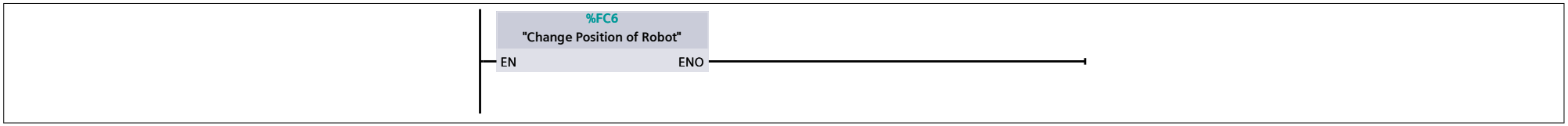

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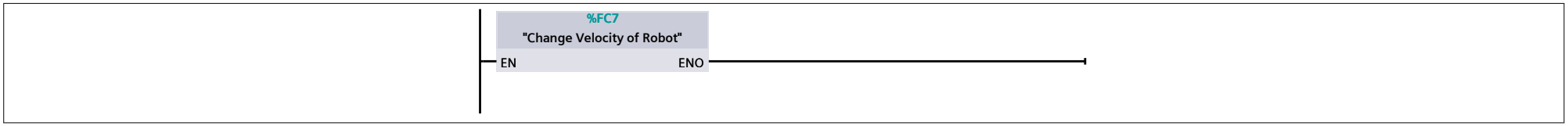
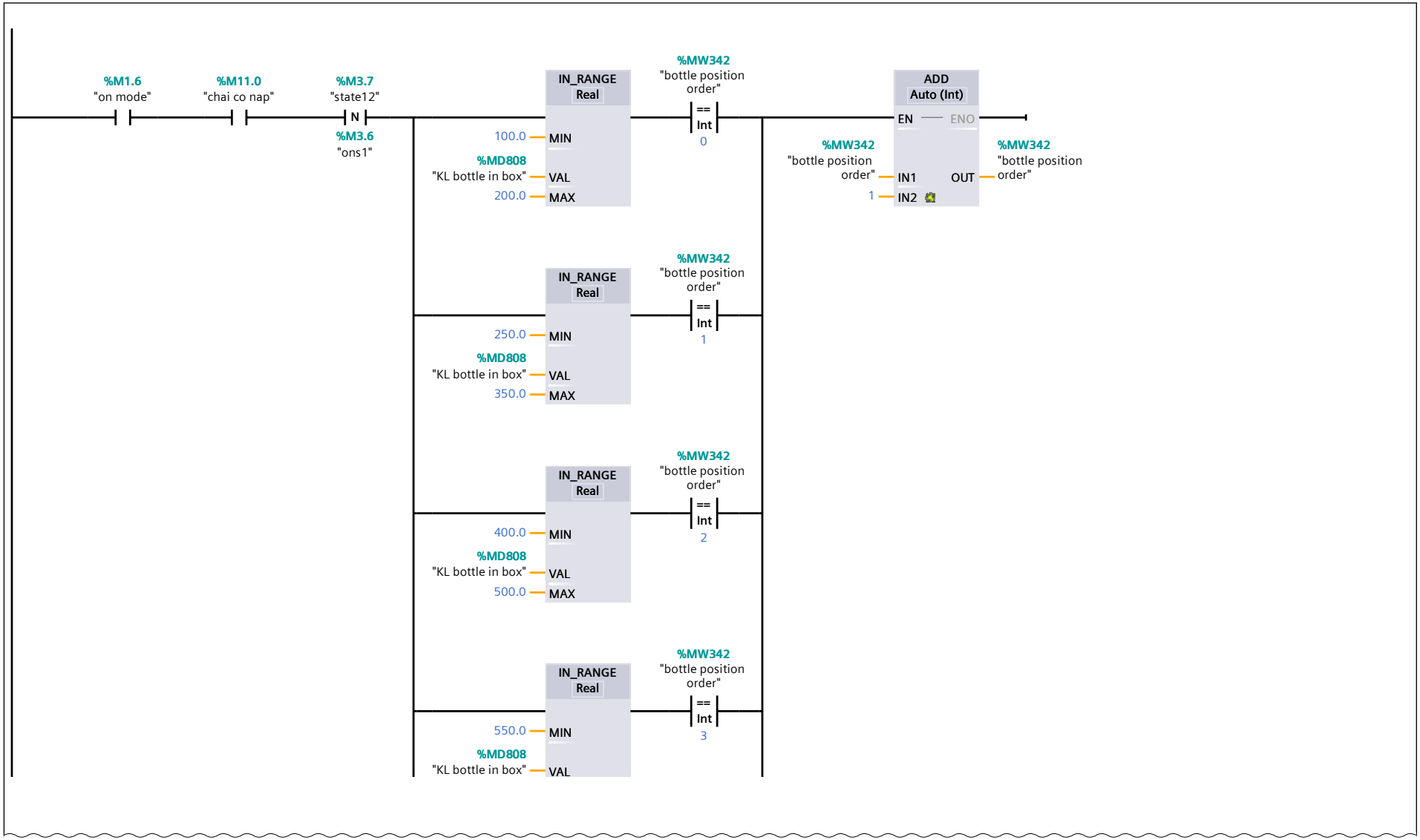


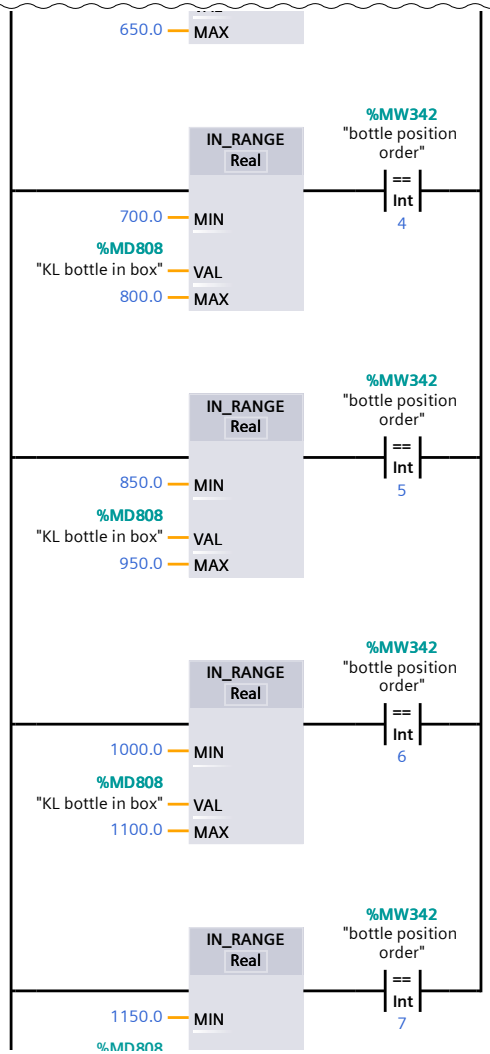
Network 15:

Network 15: (1.1 / 3.1)



Network 15: (2.1 / 3.1)

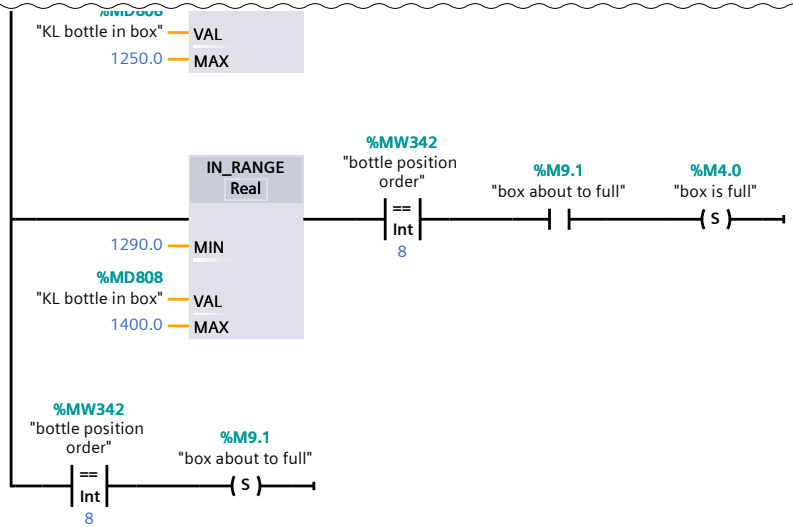
1.1 (Page1 - 7)



3.1 (Page1 - 9)

Network 15: (3.1 / 3.1)

2.1 (Page1 - 8)



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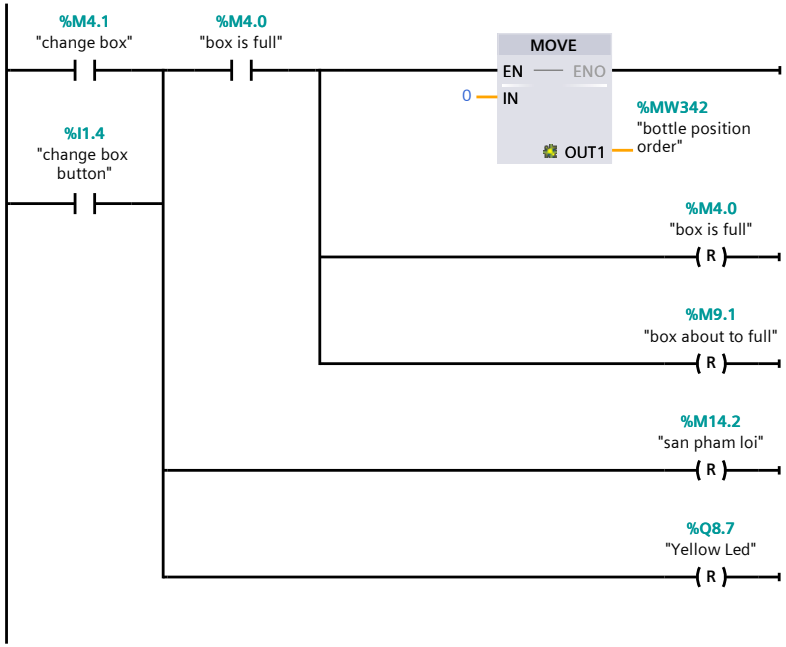

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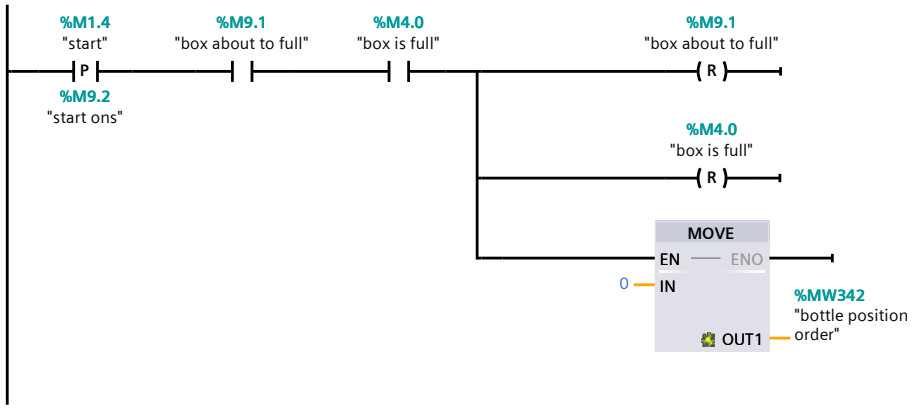

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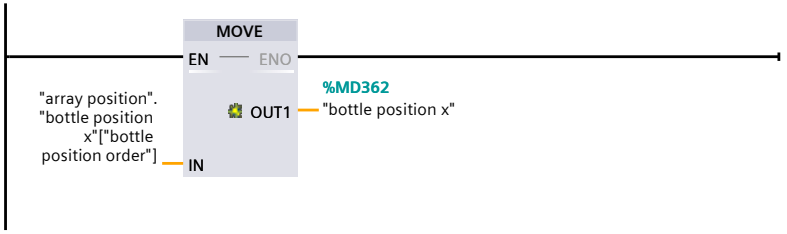

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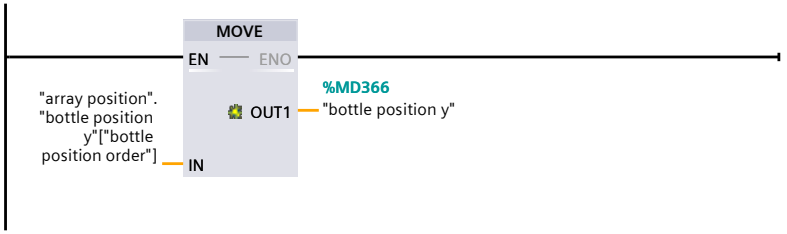

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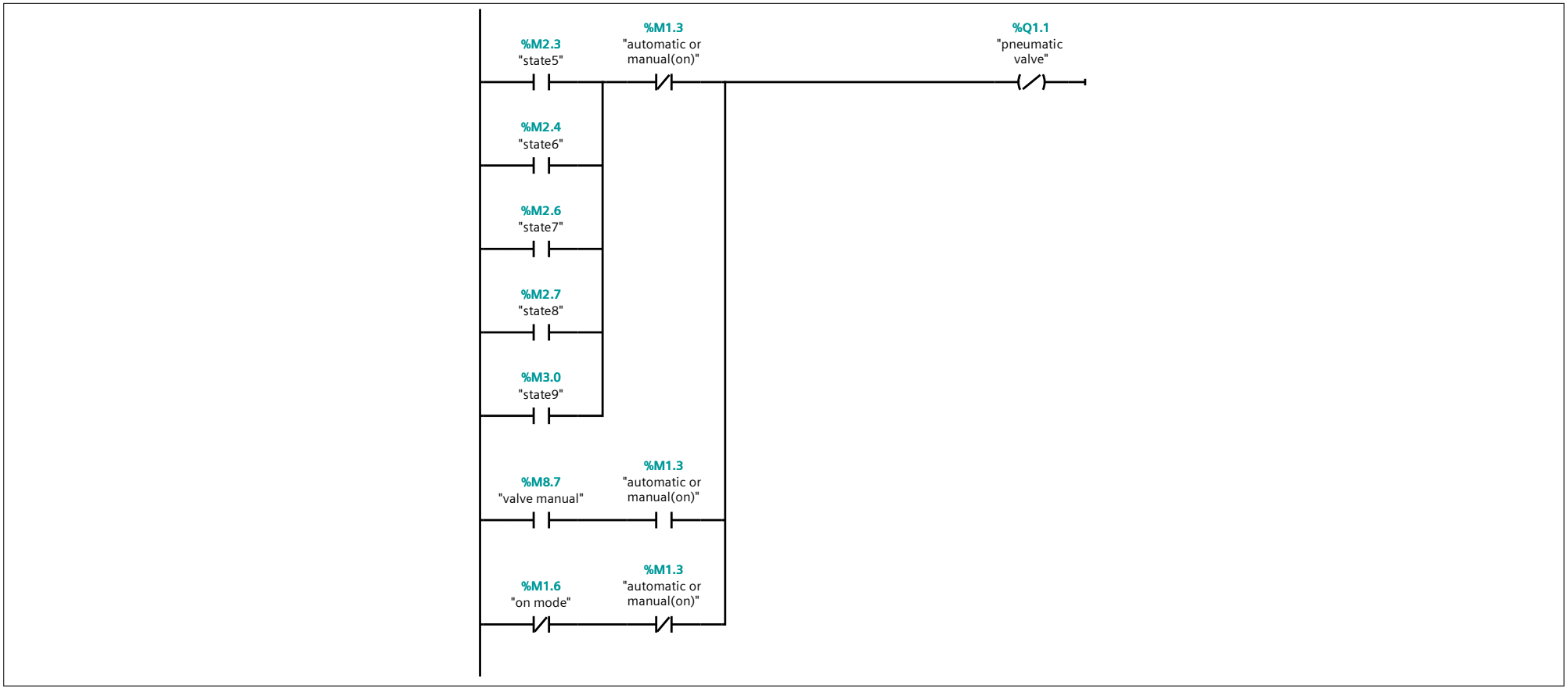

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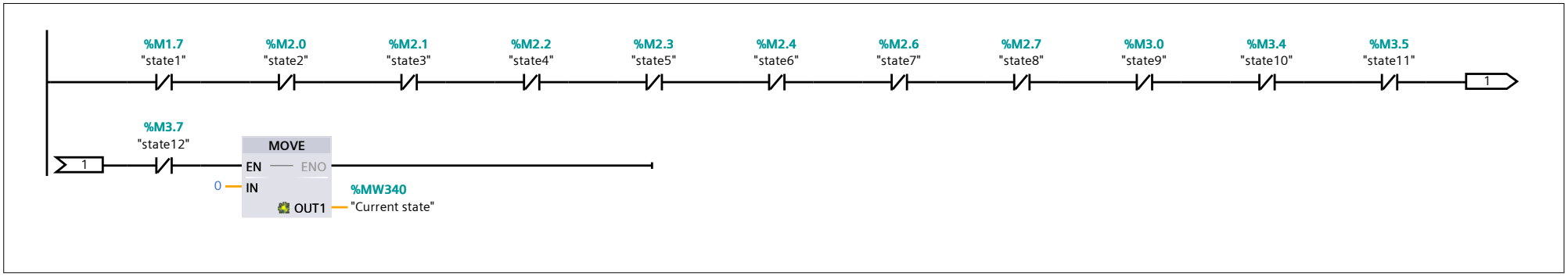

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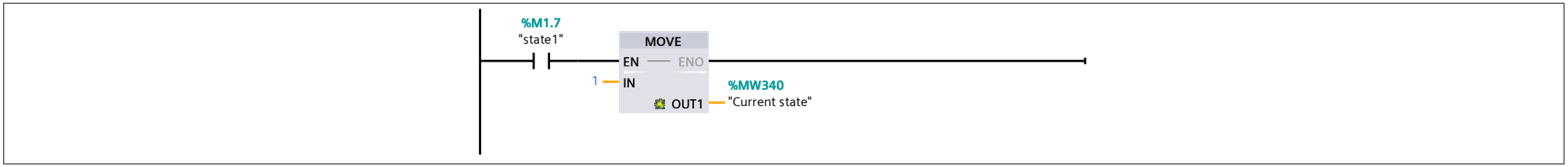

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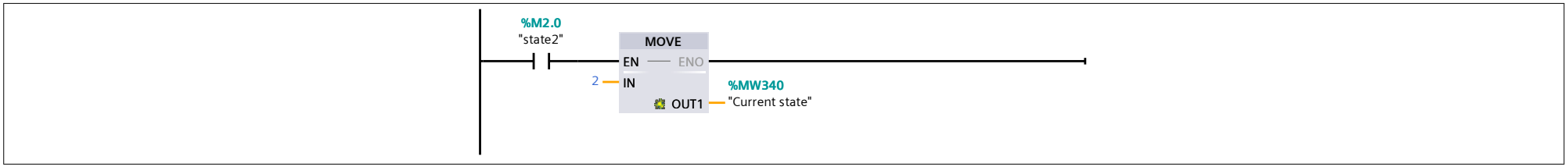


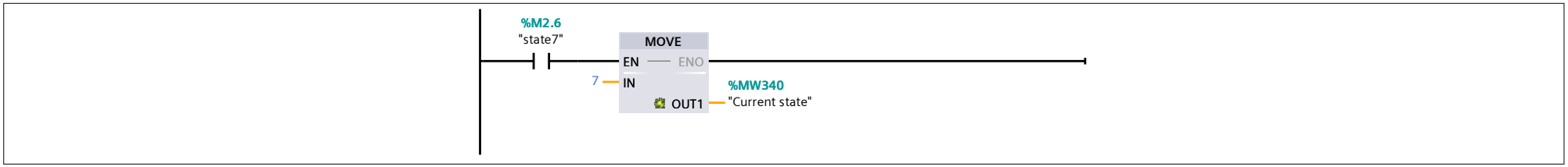
Network 24:

Network 25:

Network 26:

Network 27:

Network 28:



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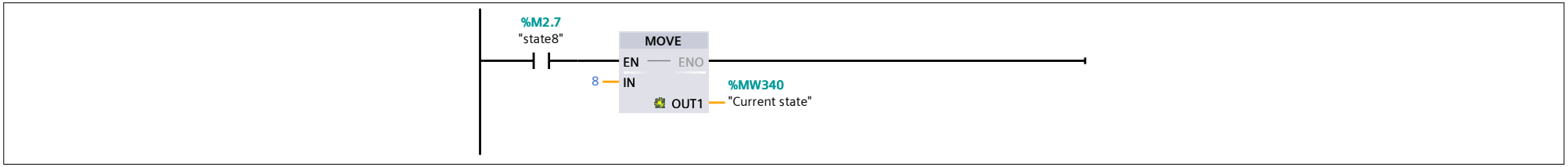

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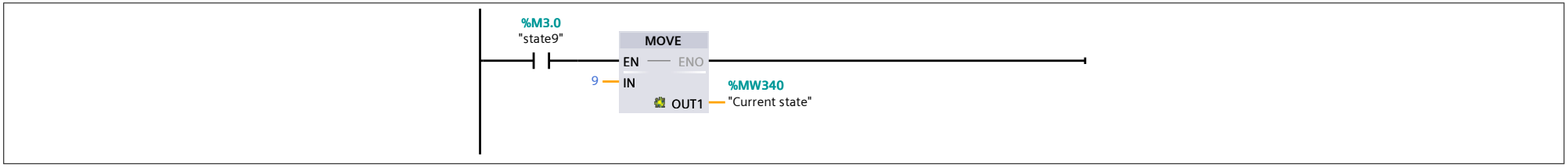
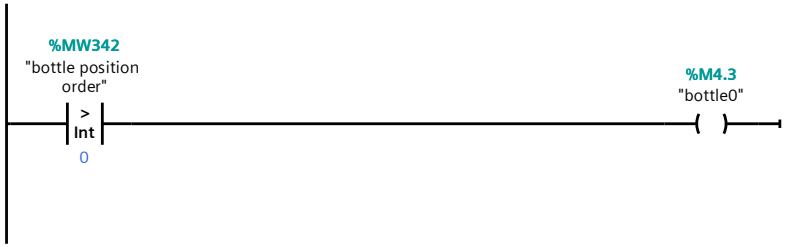


Network 31:

Network 32:

Network 33:

Network 34:



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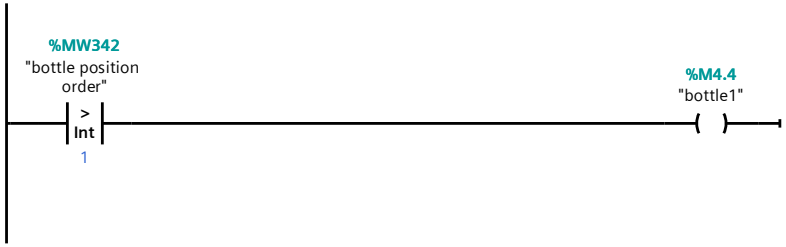

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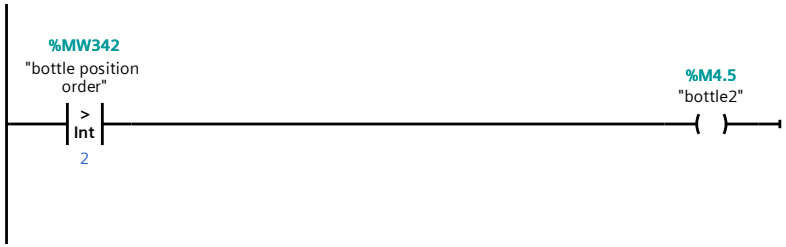

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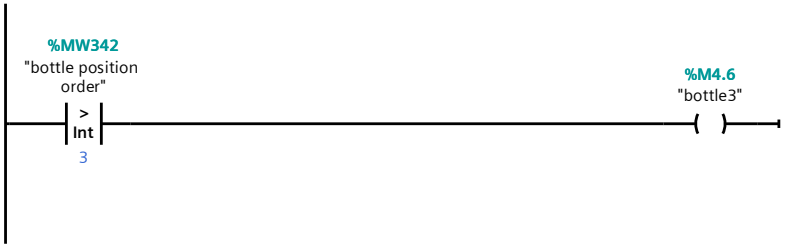

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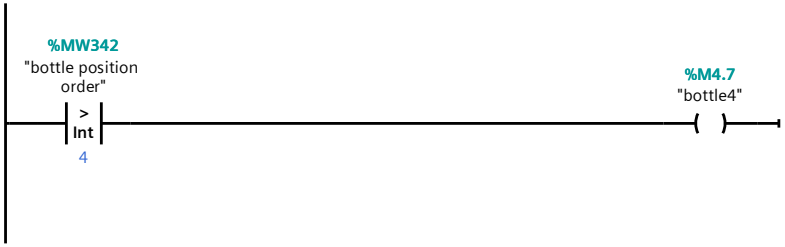

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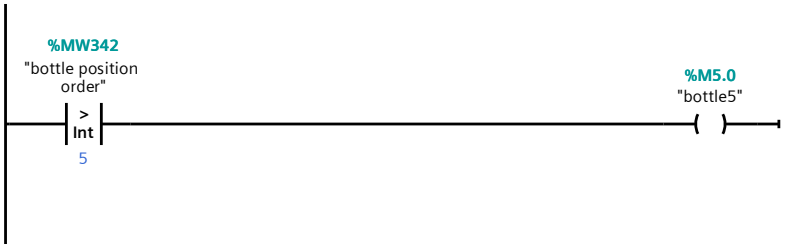

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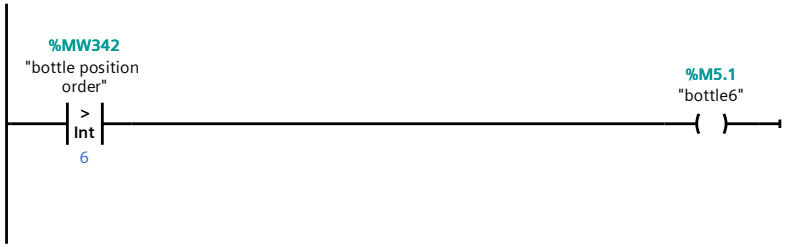

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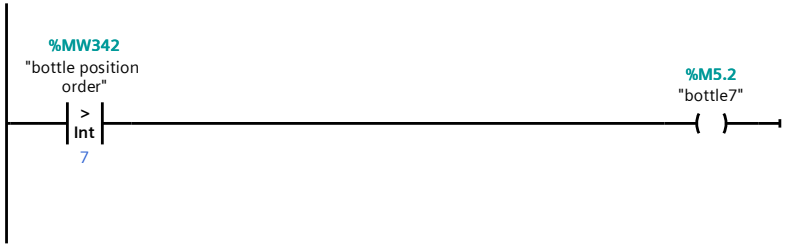

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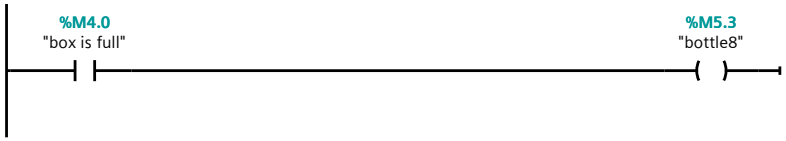

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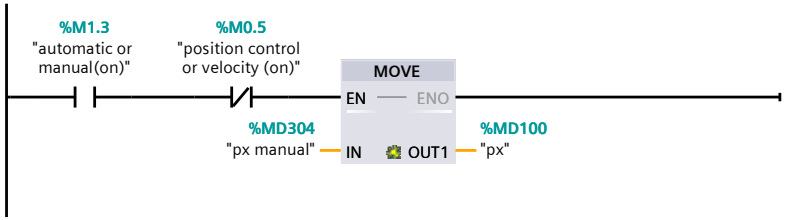

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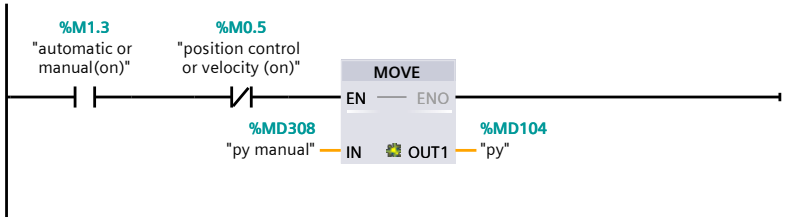

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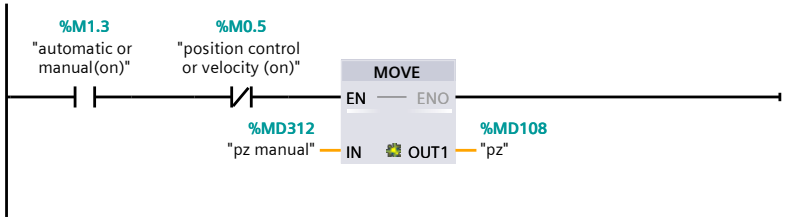

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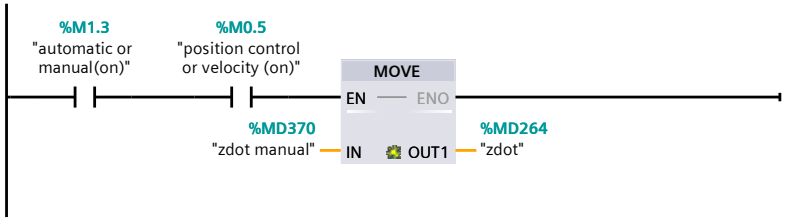

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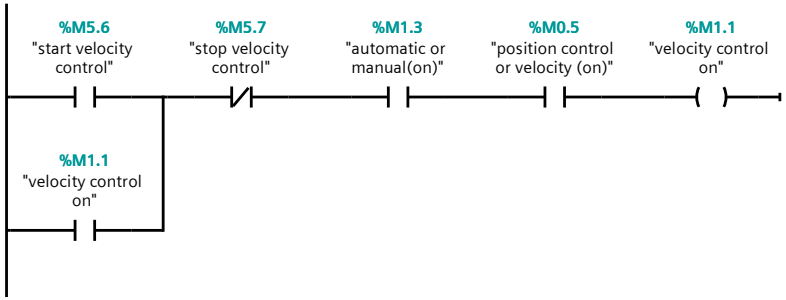

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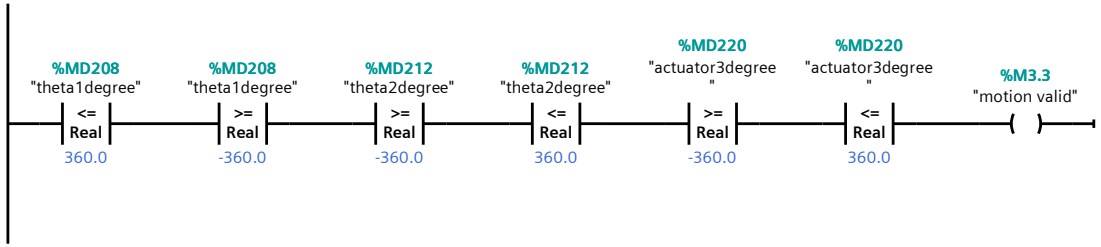
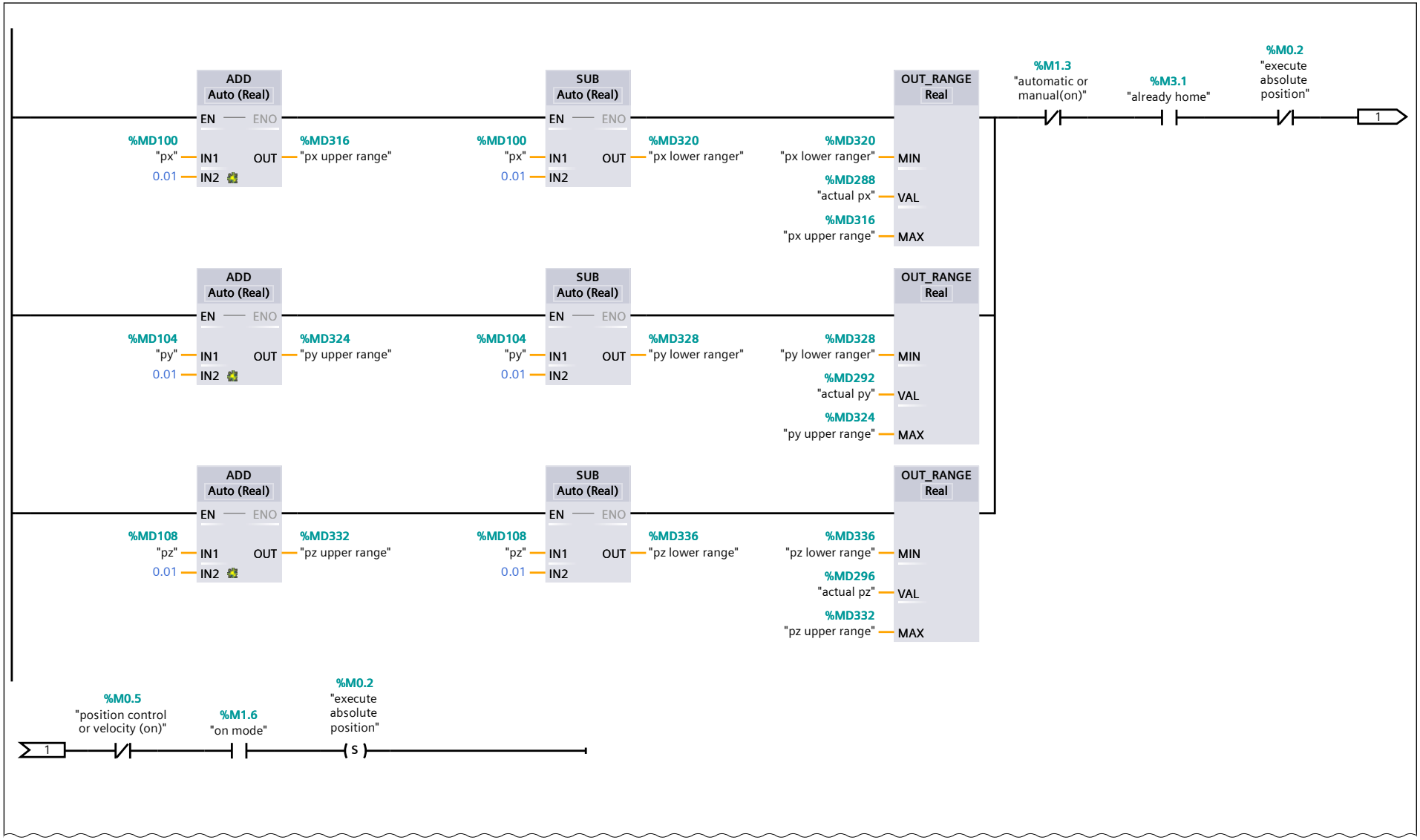


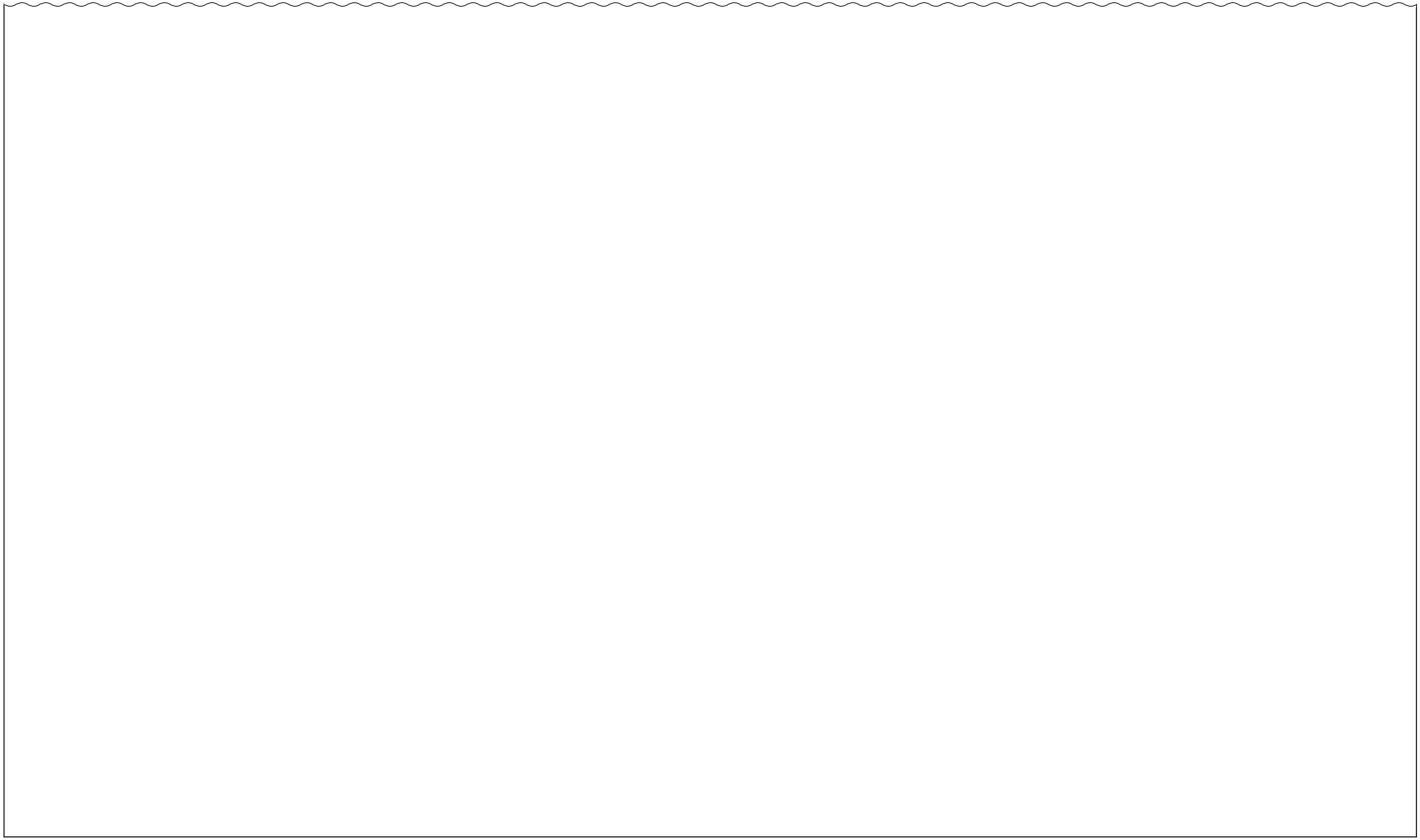
Network 49:

Network 49: (1.1 / 2.1)



Network 49: (2.1 / 2.1)

1.1 (Page1 - 22)



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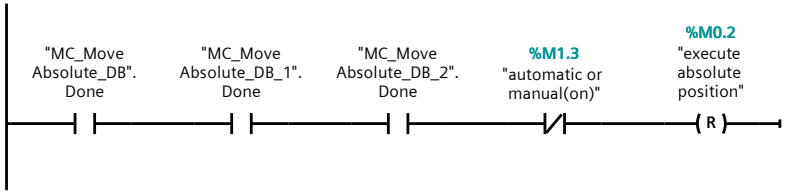

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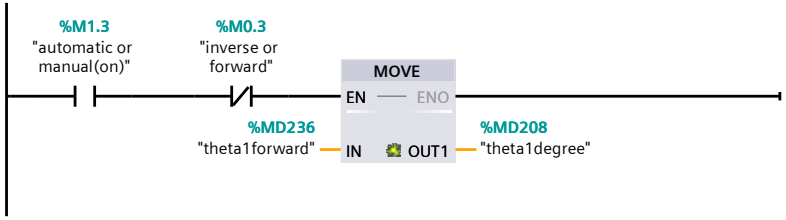

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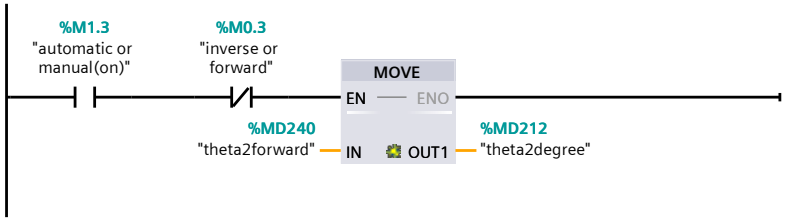

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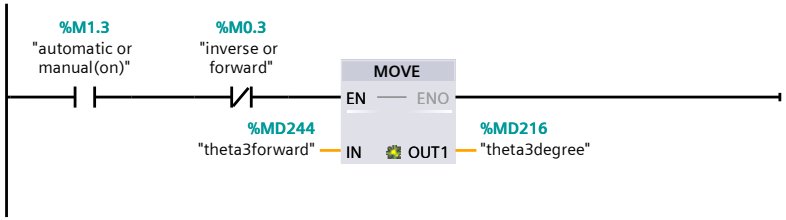

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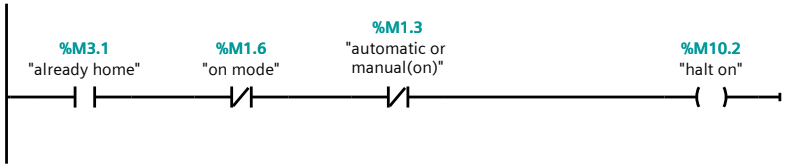

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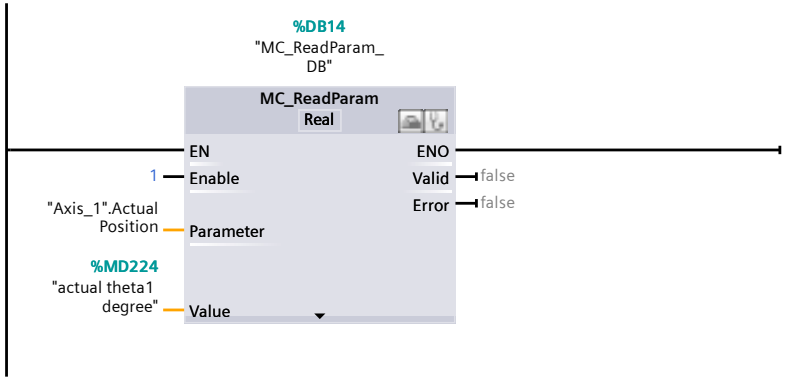

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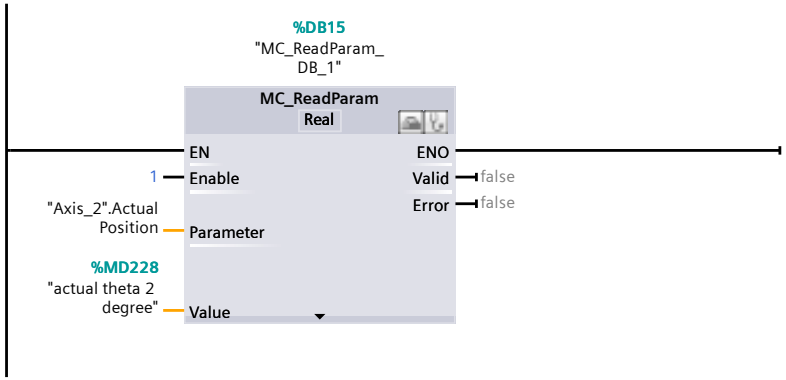

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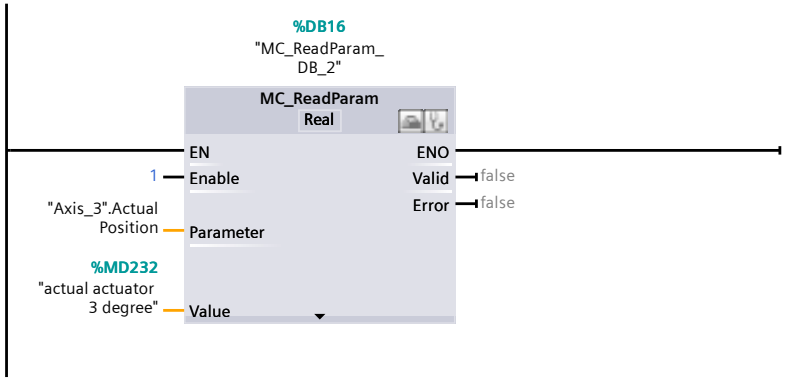

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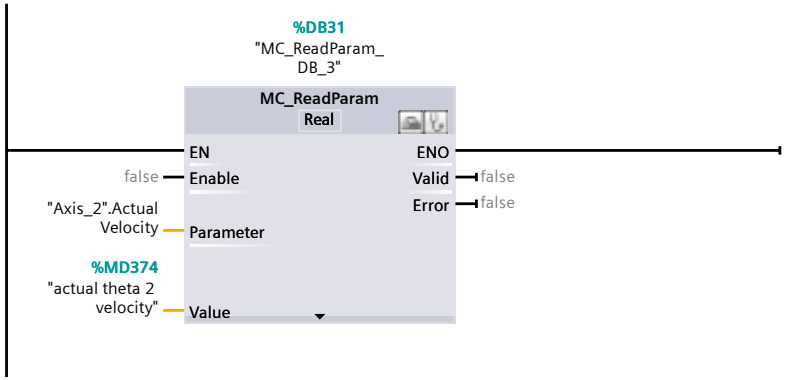
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Valid
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Error
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Velocity
Parameter
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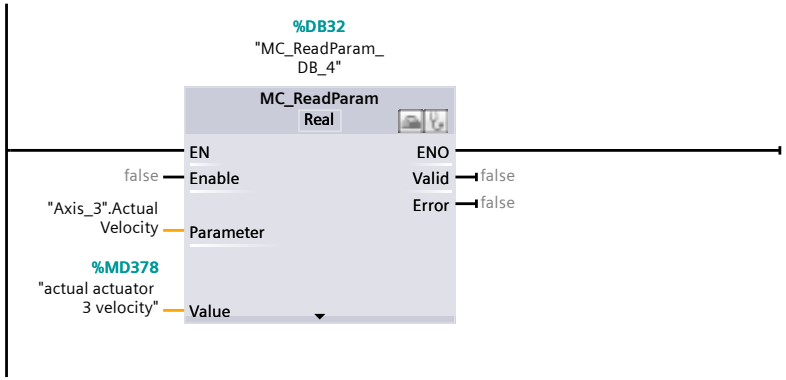
"actual theta 2
velocity"
Value

Network 59:


%DB32
"MC_ReadParam_
DB_4"
MC_ReadParam
Real
EN
ENO
false
Enable
Valid
false
Error
false
"Axis_3".Actual
Velocity
Parameter
%MD378
"actual actuator
3 velocity"
Value