

Totally Integrated Automation Portal		
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fix_plc / PLC_1 [CPU 1214C DC/DC/DC] / Program blocks

Motion Control [FC10]

Motion Control Properties

General

Name	Motion Control	Number	10	Type	FC	Language	LAD
Numbering	Automatic						

Information

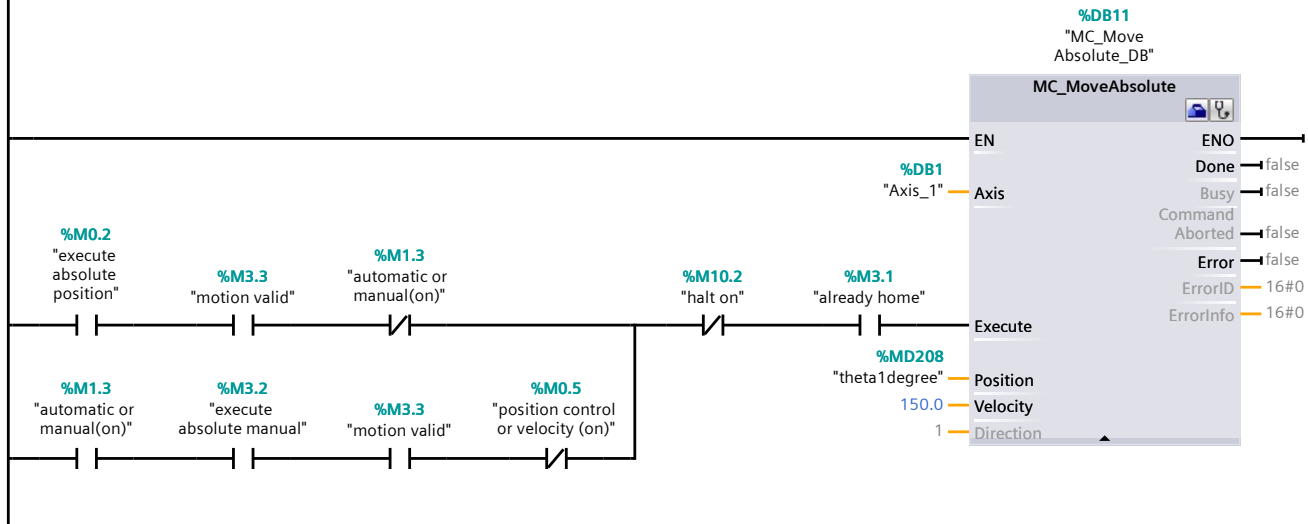
Title		Author		Comment		Family	
Version	0.1	User-defined ID					

Motion Control

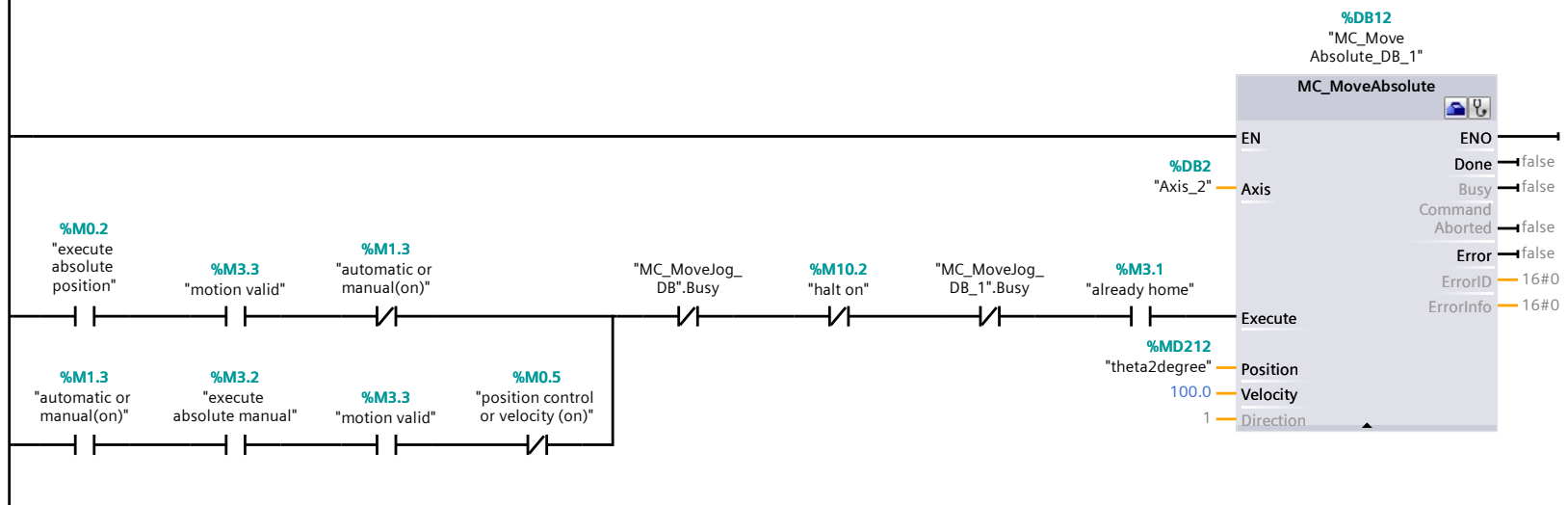
Name	Data type	Default value	Comment
Input			
Output			
InOut			
Temp			
Constant			
▼ Return			
Motion Control	Void		

Network 1:

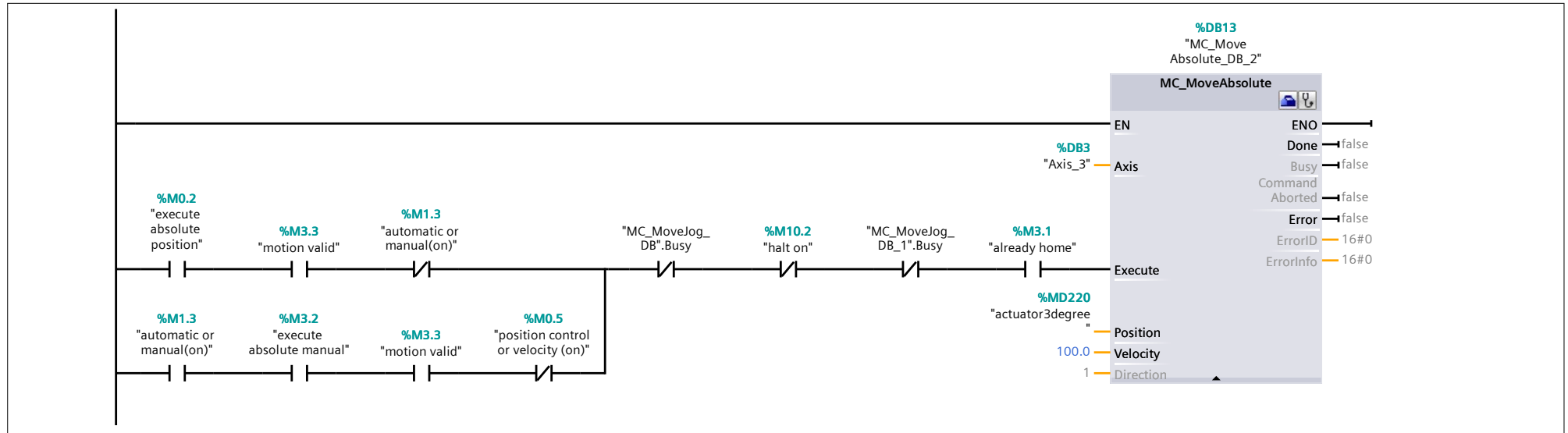
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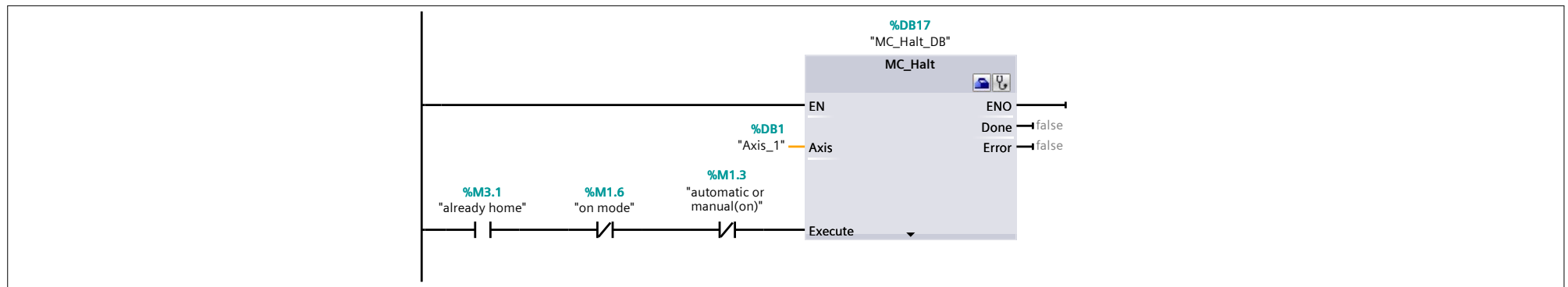
Network 2:



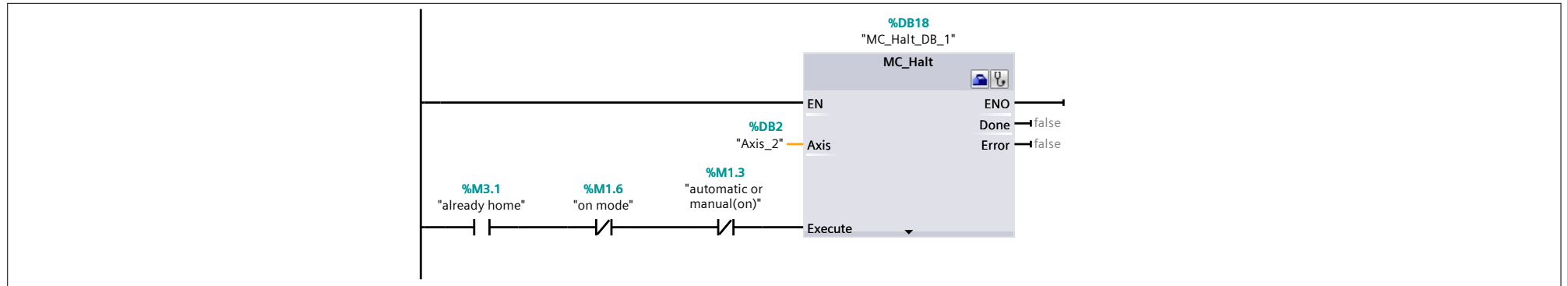
Network 3:



Network 4: Dừng chuyển động của trục



Network 5:



Network 6:

