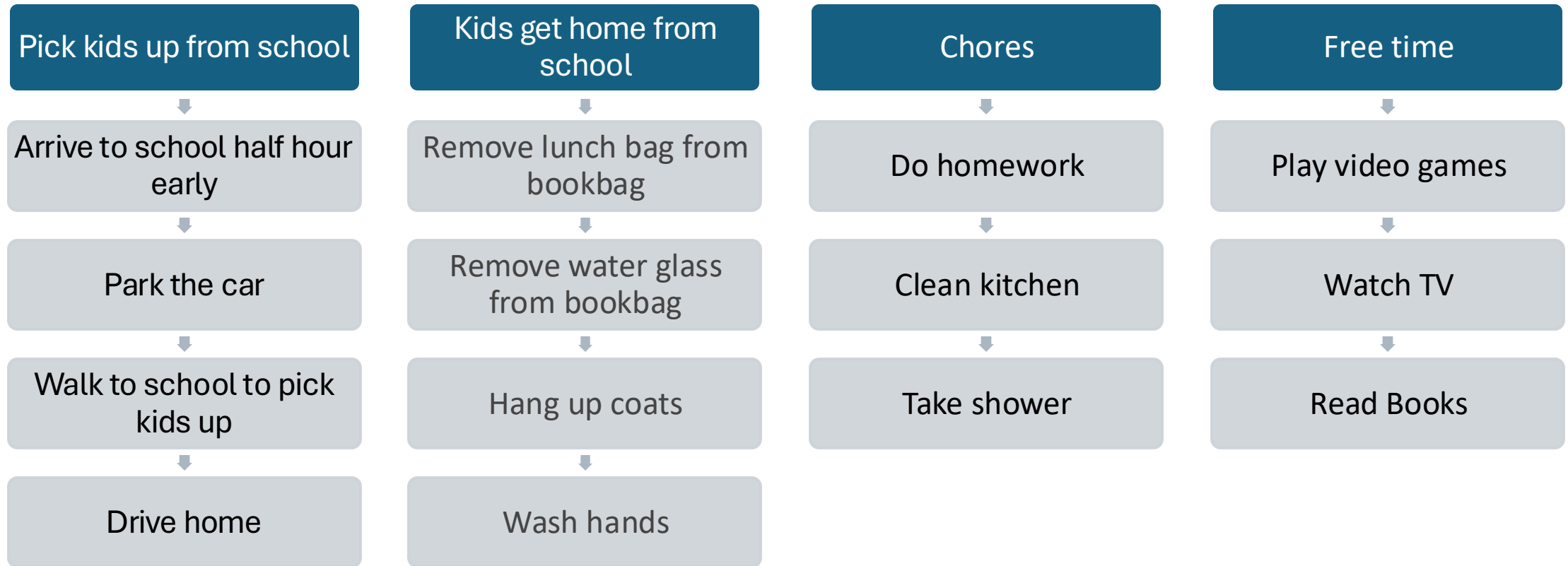


After School Routine for Kids



Analyzing Lean Metrics

Estimated Average Flow Times	Total time: 5 hours and 45 minutes
Pick up kids from school	90 minutes
Kids get home from school	15 minutes
Chores	120 minutes
Free Time	120 minutes

Optimizing After School Kids Routine

- Eliminating Waste:
 - Get to school 5 minutes before school gets out—save 25 minutes
 - Have kids walk to car—save 10 minutes
 - Get lunch bag and water bottle out in car—save 5 minutes
 - Take shower every other day—save 30 minutes