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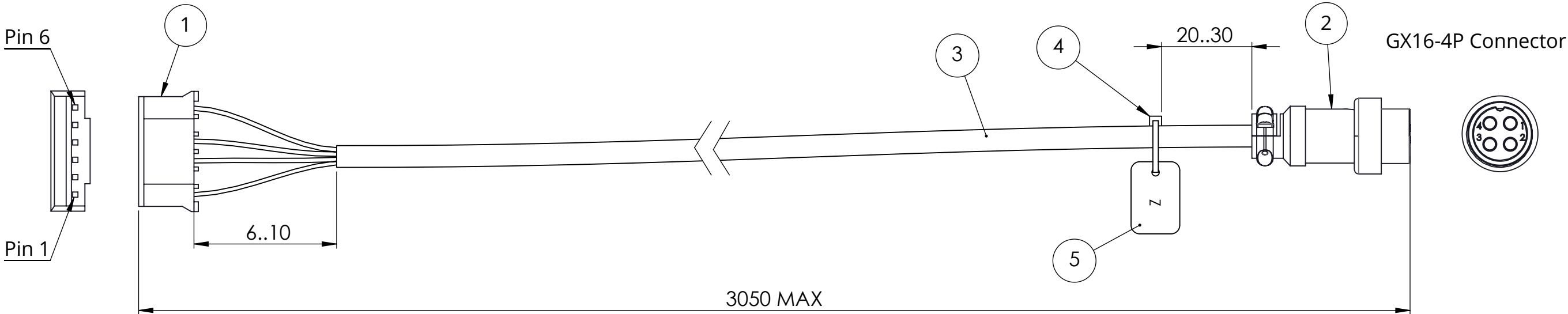
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ITEM	PART	UNIT	QTY.
1	JST PHR-6 Connector	pcs	1
2	GX16-4P Connector Female	pcs	1
3	Control Cable (MCMaster-CARR P/N: 6650T12)	mm	3000
4	Cable Tie (Digikey P/N: 298-1021-ND)	pcs	1
5	Cable label DWG. NO.: CNC.04.05-3	pcs	1

PHR-6 Connector



WIRING CHART

PHR-6	WIRE COLOR	WIRE NAME	GX16-4P
1	BLUE (BLACK)	A	1
3	YELLOW (WHITE)	B	2
4	GREEN	C	3
6	RED	D	4

- NOTES:
- STRIP 3..4 mm AND TIN EACH SIDE OF WIRE.
 - FOR MATERIALS AND MANUFACTURING LINKS REFER TO CNC_BOM.PDF

PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS
DRAWING IS THE SOLE PROPERTY OF VR.
ANY REPRODUCTION IN PART OR AS A
WHOLE WITHOUT THE WRITTEN PERMISSION
OF VR IS PROHIBITED.

		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	VR TITLE: Stepper Z Cable	
		BREAK ALL SHARP EDGES DIMENSIONS ARE IN MILLIMETERS	DRAWN				
		TOLERANCES: FRACTIONAL ± ANGULAR: MACH ± BEND ± TWO PLACE DECIMAL ± THREE PLACE DECIMAL ±	CHECKED				
		INTERPRET GEOMETRIC TOLERANCING PER:	ENG APPR.				
		MATERIAL Multimaterial	MFG APPR.			SIZE DWG. NO. REV B CNC.04.05	
		FINISH None	Q.A.				
		NEXT ASSY USED ON	COMMENTS: Vladimir Tyrkin veres.pcb@gmail.com				
		APPLICATION	DO NOT SCALE DRAWING			SCALE: 1:1 WEIGHT: SHEET 1 OF 1	

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