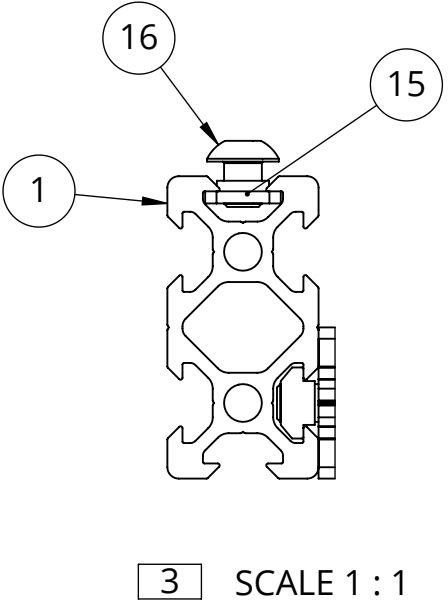
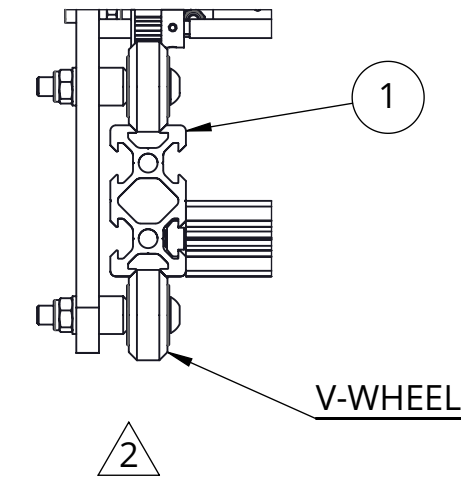


ITEM NO.	PART NUMBER	DWG. NO.	QTY.
1	Structural Aluminum Profile 2040	CNC.01.01	2
2	Crossbar	CNC.01.10	2
3	Foot	CNC.01.02-1	2
4	Foot	CNC.01.02-3	1
5	Foot	CNC.01.02-2	1
6	Connector PG11	No	1
7	ISO 4762 M6 x 20 - 20N		8
8	Limit Switch Variant 2	CNC.01.30-2	1
9	Limit Switch Variant 1	CNC.01.30-1	1
10	Cable Chain Mount Frame Y	CNC.01.20	1
11	ISO 4762 M3 x 12 - 12N		8
12	M3 NYLOC DIN 985	No	8
13	T nut 2020 M5	No	8
14	ISO 7380 - M5 x 10 - 10N		8
15	Square nut M5	No	4
16	head screw ISO 7380 M5 x 6	No	4



- NOTES:
- ASSEMBLY PROCEDURE:
 - PRE-ASSEMBLE ITEMS 1 AND 2.
 - INSTALL CARRIAGE DWG.NO. CNC.02.00 INTO ALUMINUM PROFILE BEFORE ASSEMBLING THE REST PARTS AS SHOWN.
 - INSERT SQUARE NUTS 15 AND SCREWS 16 AS SHOWN.
 - MOUNT LIMIT SWITCHES TO FEET ITEM 3.
 - SCREW ALL FEET TO FRAME. MOUNT THE REST COMPONENTS.
 - FOR MATERIALS AND MANUFACTURING LINKS REFER TO CNC_BOM.PDF

PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF VR. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF VR IS PROHIBITED.

		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	<div><div>VR</div><div>TITLE: <div>Base Frame Assembly</div></div></div>
		DIMENSIONS ARE IN MILLIMETRES	DRAWN			
		TOLERANCES:	CHECKED			
		FRACTIONAL ±	ENG APPR.			
		ANGULAR: MACH ± BEND ±	MFG APPR.			SIZE DWG. NO. REV <div>C CNC.01.00</div>
		TWO PLACE DECIMAL ±	Q.A.			
		THREE PLACE DECIMAL ±	COMMENTS:			
		INTERPRET GEOMETRIC TOLERANCING PER:				
		MATERIAL				Vladimir Tyrkin veres.pcb@gmail.com
		Multimaterial				
		FINISH				
		No				
NEXT ASSY	USED ON					
APPLICATION		DO NOT SCALE DRAWING				SCALE: 1:2 WEIGHT: 1455.39 SHEET 1 OF 1

SCALE: 1:2 WEIGHT: 1455.39 SHEET 1 OF 1