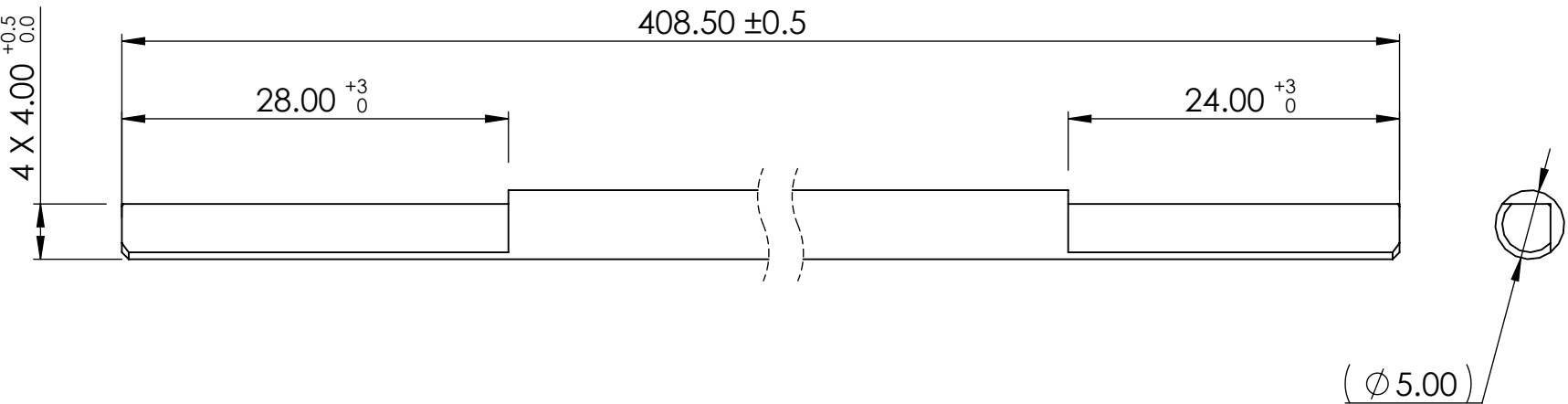


B



B

## NOTE:

1. MATERIAL: LOW-CARBON STEEL ROD, MCMASTER-CARR P/N: 9820K183.
2. ALL EDGES 0.1..0.3MM MAX RADIUS OR CHAMFER.
3. AREAS WHERE MATERIAL HAS BEEN REMOVED SHALL HAVE SMOOTH TRANSITIONS AND BE FREE OF SCRATCHES, GRIND MARKS, AND BURRS.
4. FOR MATERIALS AND MANUFACTURING LINKS REFER TO CNC\_MILLING\_CARRIAGE\_BOM.PDF

A

PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF VR. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF VR IS PROHIBITED.			UNLESS OTHERWISE SPECIFIED:		NAME	DATE	<b>VR</b> VR TITLE: <b>Rotary Shaft</b>		
			BREAK ALL SHARP EDGES DIMENSIONS ARE IN MILLIMETERS	DRAWN				SIZE <b>A</b>	
			TOLERANCES: FRACTIONAL ± ANGULAR: MACH ± BEND ± TWO PLACE DECIMAL ± THREE PLACE DECIMAL ±	CHECKED					DWG. NO. CNC.02.11
			INTERPRET GEOMETRIC TOLERANCING PER:	ENG APPR.					REV
			MATERIAL AISI 1020	MFG APPR.					
	NEXT ASSY	USED ON	FINISH As machined	Q.A.					
	APPLICATION		DO NOT SCALE DRAWING	COMMENTS: Vladimir Tyrkin veres.pcb@gmail.com			SCALE: 2:1	WEIGHT: 61.11	SHEET 1 OF 1

2

1