

4

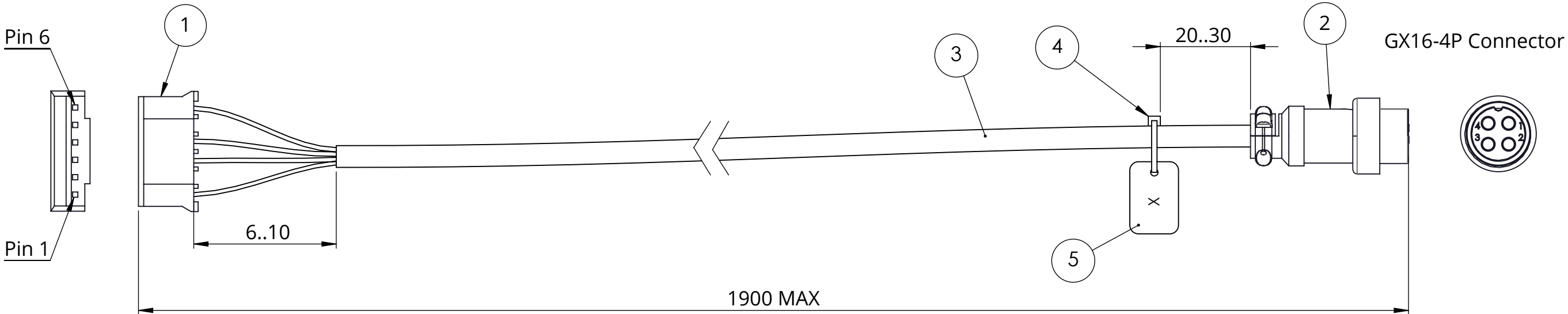
3

2

1

ITEM	PART	UNIT	QTY.
1	JST PHR-6 Connector	pcs	1
2	GX16-4P Connector Female	pcs	1
3	Control Cable (MCMaster-CARR P/N: 6650T12)	mm	1850
4	Cable Tie (Digikey P/N: 298-1021-ND)	pcs	1
5	Cable label DWG. NO.: CNC.04.05-1	pcs	1

PHR-6 Connector



WIRING CHART

PHR-6	WIRE COLOR	WIRE NAME	GX16-4P
1	BLUE (BLACK)	A	1
3	YELLOW (WHITE)	B	2
4	GREEN	C	3
6	RED	D	4

- NOTES:
- STRIP 3..4 mm AND TIN EACH SIDE OF WIRE.
  - FOR MATERIALS AND MANUFACTURING LINKS REFER TO CNC\_BOM.PDF

PROPRIETARY AND CONFIDENTIAL  
THE INFORMATION CONTAINED IN THIS  
DRAWING IS THE SOLE PROPERTY OF VR.  
ANY REPRODUCTION IN PART OR AS A  
WHOLE WITHOUT THE WRITTEN PERMISSION  
OF VR IS PROHIBITED.

		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	<div>VR</div> <div>TITLE:</div> <div>Stepper X Cable</div>			
		BREAK ALL SHARP EDGES DIMENSIONS ARE IN MILLIMETERS	DRAWN						
		TOLERANCES: FRACTIONAL ±	CHECKED						
		ANGULAR: MACH ±    BEND ±	ENG APPR.						
		TWO PLACE DECIMAL    ±	MFG APPR.						
		THREE PLACE DECIMAL    ±							
		INTERPRET GEOMETRIC TOLERANCING PER:	Q.A.						
		MATERIAL	COMMENTS:						
		Multimaterial							
		FINISH	Vladimir Tyrkin  veres.pcb@gmail.com			SIZE		DWG. NO.	REV
		None				B		CNC.04.01	
NEXT ASSY	USED ON					SCALE: 1:1		WEIGHT:	SHEET 1 OF 1
APPLICATION		DO NOT SCALE DRAWING							

4

3

2

1