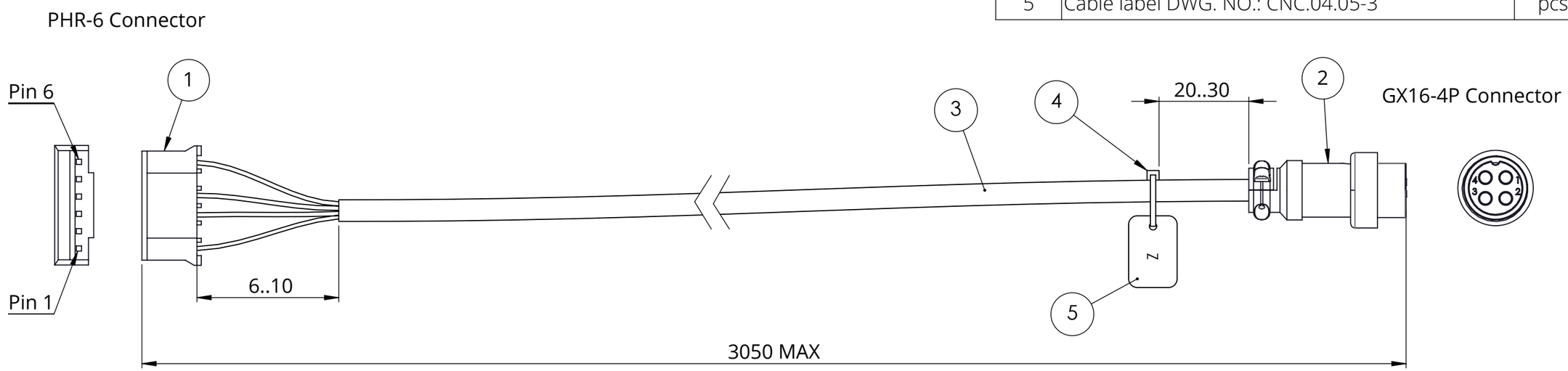
ITEM	PART	UNIT	QTY.
1	JST PHR-6 Connector	pcs	1
2	GX16-4P Connector Female	pcs	1
3	Control Cable (MCMASTER-CARR P/N: 6650T12)	mm	3000
4	Cable Tie (Digikey P/N: 298-1021-ND)	pcs	1
5	Cable label DWG. NO.: CNC.04.05-3	pcs	1



WIRING CHART			
PHR-6	WIRE COLOR	WIRE NAME	GX16-4P
1	BLUE (BLACK)	A	1
3	YELLOW (WHITE)	B	2
4	GREEN	C	3
6	RED	D	4

NOTES:

1. STRIP 3..4 mm AND TIN EACH SIDE OF WIRE.
2. FOR MATERIALS AND MANUFACTURING LINKS REFER TO CNC_BOM.PDF

PROPRIETARY AND CONFIDENTIAL

THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF VR. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF VR IS PROHIBITED.

NEXT ASSY | USED ON

APPLICATION

UNLESS OTHERWISE SPECIFIED:

BREAK ALL SHARP EDGES
DIMENSIONS ARE IN MILLIMETERS
TOLERANCES:
FRACTIONAL ±
ANGULAR: MACH ± BEND ±
TWO PLACE DECIMAL ±
THREE PLACE DECIMAL ±

INTERPRET GEOMETRIC TOLERANCING PER:

MATERIAL
Multimaterial

FINISH
None

DO NOT SCALE DRAWING

	NAME	DATE
DRAWN		
CHECKED		
ENG APPR.		
MFG APPR.		
Q.A.		

COMMENTS:

Vladimir Tyrkin

veres.pcb@gmail.com

VR

TITLE:

Stepper Z Cable Assembly

SIZE B | DWG. NO. CNC.10.00 | REV

SCALE: 1:1 | WEIGHT: | SHEET 1 OF 1