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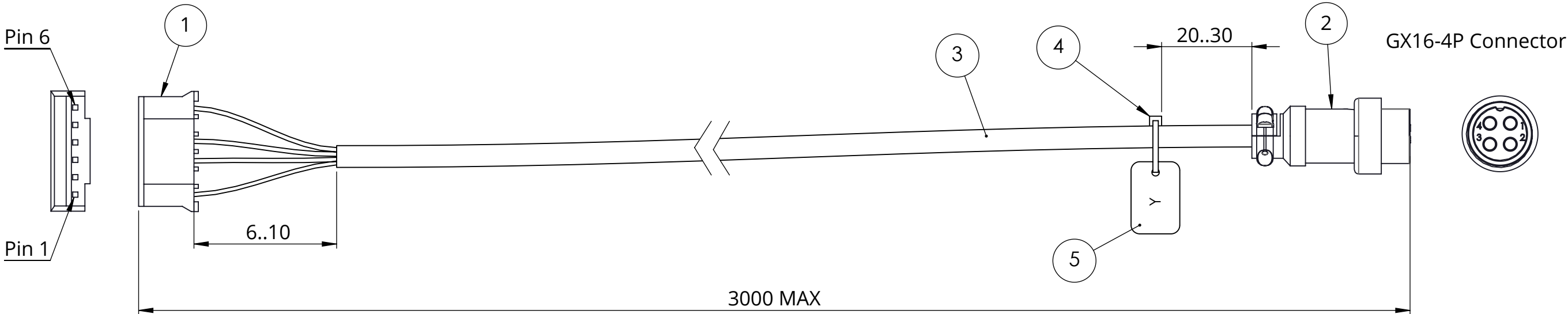
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ITEM	PART	UNIT	QTY.
1	JST PHR-6 Connector	pcs	1
2	GX16-4P Connector Female	pcs	1
3	Control Cable (MCMaster-CARR P/N: 6650T12)	mm	2900
4	Cable Tie (Digikey P/N: 298-1021-ND)	pcs	1
5	Cable label DWG. NO.: CNC.04.05-2	pcs	1

PHR-6 Connector



WIRING CHART

PHR-6	WIRE COLOR	WIRE NAME	GX16-4P
1	BLUE (BLACK)	A	1
3	YELLOW (WHITE)	B	2
4	GREEN	C	3
6	RED	D	4

- NOTES:
- STRIP 3..4 mm AND TIN EACH SIDE OF WIRE.
  - FOR MATERIALS AND MANUFACTURING LINKS REFER TO CNC\_BOM.PDF

PROPRIETARY AND CONFIDENTIAL  
THE INFORMATION CONTAINED IN THIS  
DRAWING IS THE SOLE PROPERTY OF VR.  
ANY REPRODUCTION IN PART OR AS A  
WHOLE WITHOUT THE WRITTEN PERMISSION  
OF VR IS PROHIBITED.

		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	<b>VR</b> TITLE: <b>Stepper Y Cable Assembly</b>	
		BREAK ALL SHARP EDGES DIMENSIONS ARE IN MILLIMETERS	DRAWN				
		TOLERANCES: FRACTIONAL ± ANGULAR: MACH ± BEND ± TWO PLACE DECIMAL ± THREE PLACE DECIMAL ±	CHECKED				
		INTERPRET GEOMETRIC TOLERANCING PER:	ENG APPR.				
		MATERIAL Multimaterial	MFG APPR.			Vladimir Tyrkin veres.pcb@gmail.com	
		FINISH None	Q.A.				
NEXT ASSY	USED ON	COMMENTS:		SIZE <b>B</b>		DWG. NO. CNC.07.00	REV
APPLICATION		DO NOT SCALE DRAWING		SCALE: 1:1		WEIGHT:	SHEET 1 OF 1

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