

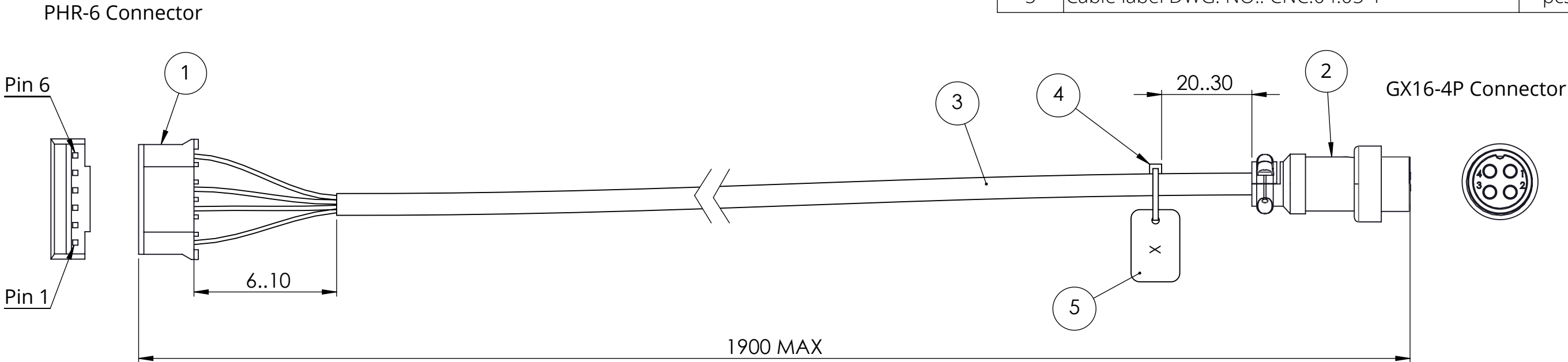
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ITEM	PART	UNIT	QTY.
1	JST PHR-6 Connector	pcs	1
2	GX16-4P Connector Female	pcs	1
3	Control Cable (MCMaster-CARR P/N: 6650T12)	mm	1850
4	Cable Tie (Digikey P/N: 298-1021-ND)	pcs	1
5	Cable label DWG. NO.: CNC.04.05-1	pcs	1



WIRING CHART			
PHR-6	WIRE COLOR	WIRE NAME	GX16-4P
1	BLUE (BLACK)	A	1
3	YELLOW (WHITE)	B	2
4	GREEN	C	3
6	RED	D	4

- NOTES:
- STRIP 3..4 mm AND TIN EACH SIDE OF WIRE.
 - FOR MATERIALS AND MANUFACTURING LINKS REFER TO CNC_BOM.PDF

PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS
DRAWING IS THE SOLE PROPERTY OF VR.
ANY REPRODUCTION IN PART OR AS A
WHOLE WITHOUT THE WRITTEN PERMISSION
OF VR IS PROHIBITED.

		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	VR TITLE: Stepper X Cable	
		BREAK ALL SHARP EDGES DIMENSIONS ARE IN MILLIMETERS	DRAWN				
		TOLERANCES: FRACTIONAL ± ANGULAR: MACH ± BEND ± TWO PLACE DECIMAL ± THREE PLACE DECIMAL ±	CHECKED				
		INTERPRET GEOMETRIC TOLERANCING PER:	ENG APPR.				
		MATERIAL Multimaterial	MFG APPR.			Vladimir Tyrkin veres.pcb@gmail.com	
		FINISH None	Q.A.				
			COMMENTS:			SIZE B	DWG. NO. CNC.04.01
		NEXT ASSY	USED ON			REV	
		APPLICATION		DO NOT SCALE DRAWING		SCALE: 1:1	WEIGHT:
						SHEET 1 OF 1	

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