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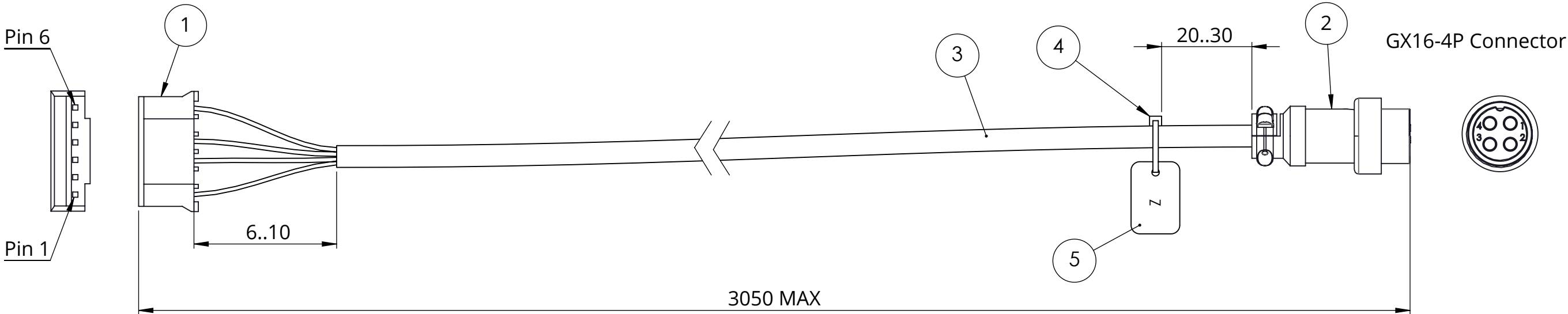
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| ITEM | PART | UNIT | QTY. |
|------|--|------|------|
| 1 | JST PHR-6 Connector | pcs | 1 |
| 2 | GX16-4P Connector Female | pcs | 1 |
| 3 | Control Cable (MCMaster-CARR P/N: 6650T12) | mm | 3000 |
| 4 | Cable Tie (Digikey P/N: 298-1021-ND) | pcs | 1 |
| 5 | Cable label DWG. NO.: CNC.04.05-3 | pcs | 1 |

PHR-6 Connector



WIRING CHART

| PHR-6 | WIRE COLOR | WIRE NAME | GX16-4P |
|-------|----------------|-----------|---------|
| 1 | BLUE (BLACK) | A | 1 |
| 3 | YELLOW (WHITE) | B | 2 |
| 4 | GREEN | C | 3 |
| 6 | RED | D | 4 |

- NOTES:
- STRIP 3..4 mm AND TIN EACH SIDE OF WIRE.
 - FOR MATERIALS AND MANUFACTURING LINKS REFER TO CNC_BOM.PDF

PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS
DRAWING IS THE SOLE PROPERTY OF VR.
ANY REPRODUCTION IN PART OR AS A
WHOLE WITHOUT THE WRITTEN PERMISSION
OF VR IS PROHIBITED.

| | | | | | | | | | |
|-------------|---------|--|---|------|------|--|--|---------|--------------|
| | | UNLESS OTHERWISE SPECIFIED: | | NAME | DATE | <div>VR</div> <div>TITLE: <h1>Stepper Z Cable</h1></div> | | | |
| | | BREAK ALL SHARP EDGES DIMENSIONS ARE IN MILLIMETERS | DRAWN | | | | | | |
| | | TOLERANCES: FRACTIONAL ± | CHECKED | | | | | | |
| | | ANGULAR: MACH ± BEND ± | ENG APPR. | | | | | | |
| | | TWO PLACE DECIMAL ± THREE PLACE DECIMAL ± | MFG APPR. | | | | | | |
| | | INTERPRET GEOMETRIC TOLERANCING PER: | Q.A. | | | SIZE DWG. NO. REV <div>B</div> CNC.04.05 | | | |
| | | MATERIAL Multimaterial | COMMENTS: Vladimir Tyrkin veres.pcb@gmail.com | | | | | | |
| NEXT ASSY | USED ON | FINISH None | | | | | | | |
| APPLICATION | | DO NOT SCALE DRAWING | | | | SCALE: 1:1 | | WEIGHT: | SHEET 1 OF 1 |

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