

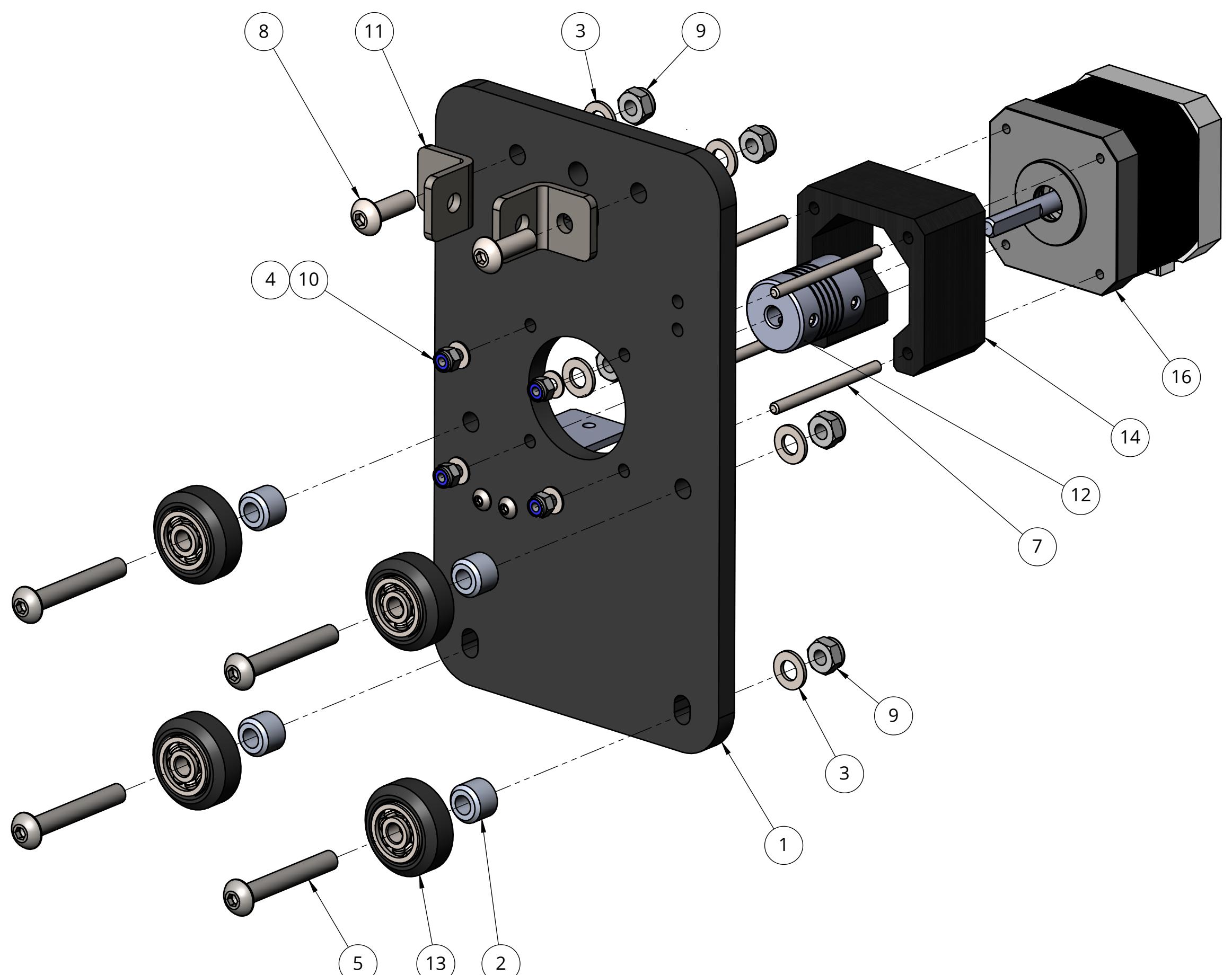
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3

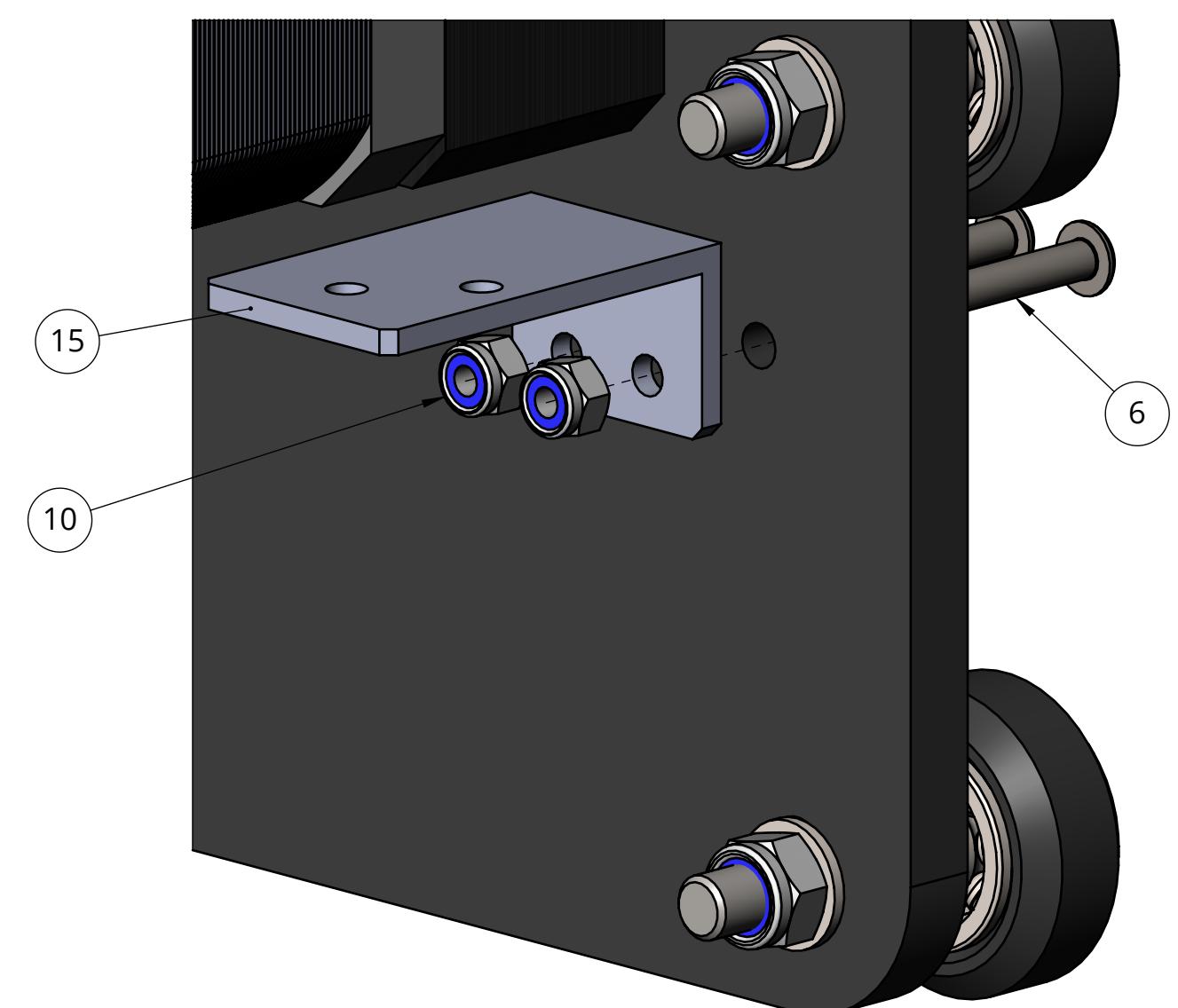
2

1

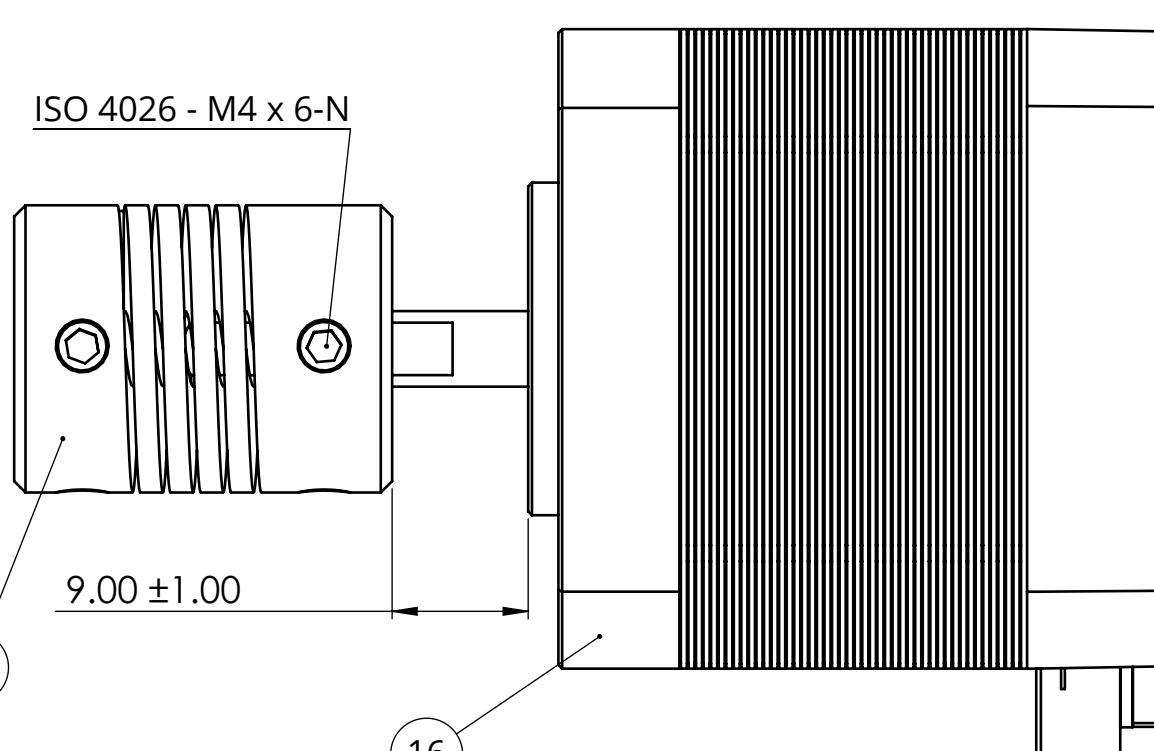
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ITEM NO.	PART NUMBER	DWG. NO.	QTY.
1	Right Side Base	CNC.02.21	1
2	Wheel Spacer 1	CNC.02.22	4
3	Washer DIN 125 - A 5.3		6
4	Washer DIN 125 - A 3.2		4
5	head screw ISO 7380 M5 x 35	No	4
6	head screw ISO 7380 M3 x 16	No	2
7	Threaded Rod	CNC.02.25	4
8	ISO 7380 - M5 x 16 - 16N		2
9	M5 NYLOC DIN 985	No	6
10	M3 NYLOC DIN 985	No	6
11	Corner Bracket 20x20L	No	2
12	Flexible shaft coupling 5x5	No	1
13	Solid V-Wheel D=24 d=5	No	4
14	Spacer for stepper	CNC.02.23	1
15	Corner Bracket For Cable Chain	CNC.02.24	1
16	Nema 17HS4401 Stepper Motor	No	1



BRACKET MOUNTING. SCALE 2 : 1

SHAFT COUPLING INSTALL
SCALE 2 : 1

NOTES:

1. PRE-ASSEMBLE ITEM 12 AND 16 AS SHOWN. APPLY LOCTITE OR THREAD LOCKER FOR TWO SET SCREWS PRIOR TO ASSEMBLY.
2. FOR MANUFACTURING LINKS REFER TO CNC_BOM.PDF.

PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS
DRAWING IS THE SOLE PROPERTY OF VR.
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PERMISSION OF VR IS PROHIBITED.

		UNLESS OTHERWISE SPECIFIED:		NAME	DATE
		DIMENSIONS ARE IN MILLIMETRES	DRAWN		
		TOLERANCES			
		FRACTIONAL +			
		ANGULAR: MACH ± BEND ±			
		TWO PLACE DECIMAL ±			
		THREE PLACE DECIMAL ±			
		INTERFERENT GEOMETRIC TOLERANCING PER:			
		MATERIAL	Multimaterial		
		FINISH	None		
		APPLICATION	DO NOT SCALE DRAWING		
VR					
TITLE: VR					
Right Side Carriage					
SIZE	DWG. NO.	REV			
C	CNC.02.20				
Vladimir Tyrkin veres.pcb@gmail.com					
SCALE: 1:1 WEIGHT: 527.21 SHEET 1 OF 1					

4

3

2

1