

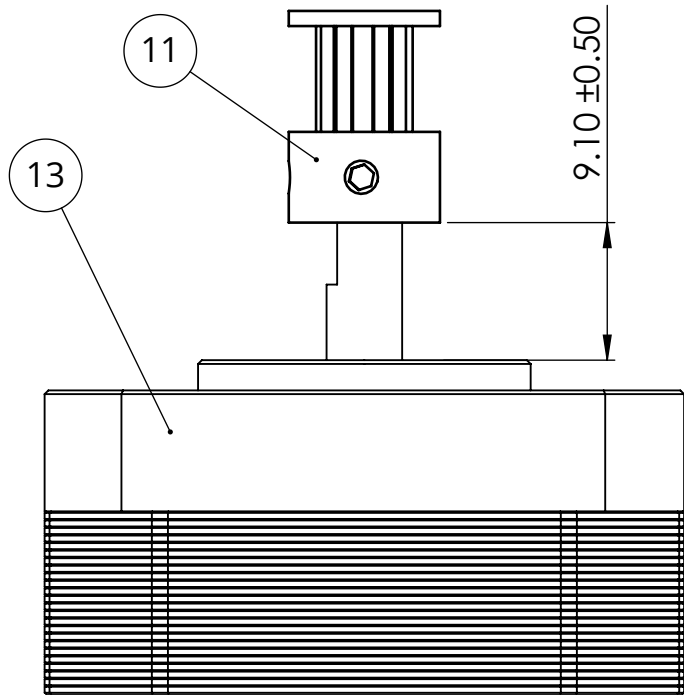
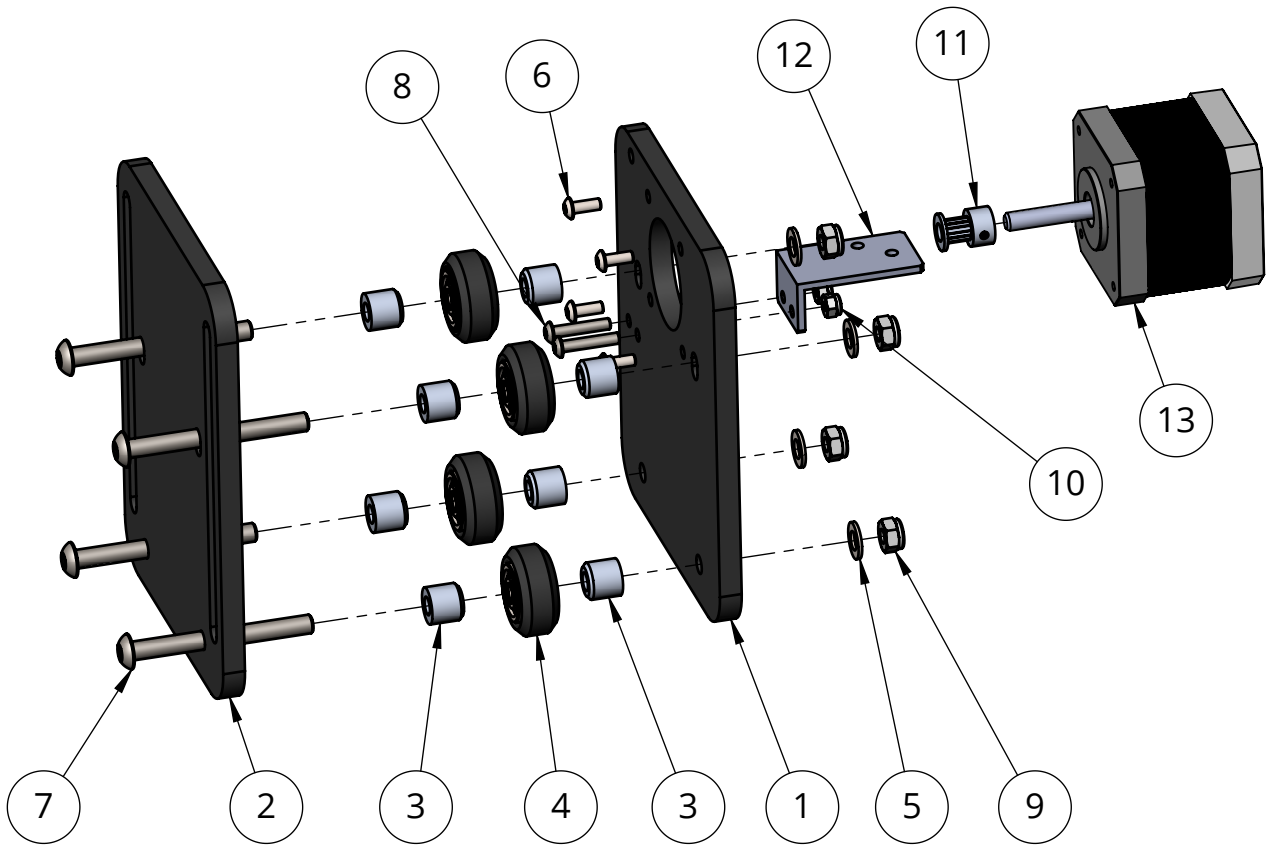
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ITEM NO.	PART NUMBER	DWG. NO.	QTY.
1	Stepper Side Part	CNC.02.41	1
2	Adjustment Equipment Part	CNC.02.41	1
3	Wheel Spacer 2	CNC.02.43	8
4	Solid V-Wheel D=24 d=5	No	4
5	Washer DIN 125 - A 5.3		4
6	ISO 7380 - M3 x 8 - 8N		4
7	Head screw ISO 7380 M5 x 50	No	4
8	head screw ISO 7380 M3 x 16	No	2
9	M5 NYLOC DIN 985	No	4
10	M3 NYLOC DIN 985	No	2
11	Pulley GT2-12	No	1
12	Corner Bracket For Cable Chain	CNC.02.24	1
13	Nema 17HS4401 Stepper Motor	No	1



NOTES:

- 1. PRE-ASEEMBLE ITEM 11 AND 13 AS SHOWN. APPLY LOCTITE OR THREAD LOCKER FOR TWO SET SCREWS PRIOR TO ASSEMBLY.
- 2. FOR MANUFACTURING LINKS REFER TO CNC_BOM.PDF.

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OF VR IS PROHIBITED.

		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	<div>VR</div> <div>TITLE:</div> <div>Equipment Carriage</div>		
		BREAK ALL SHARP EDGES DIMENSIONS ARE IN MILLIMETERS	DRAWN					
		TOLERANCES:	CHECKED					
		FRACTIONAL ± ANGULAR: MACH ± BEND ± TWO PLACE DECIMAL ± THREE PLACE DECIMAL ±	ENG APPR.					
		INTERPRET GEOMETRIC TOLERANCING PER:	MFG APPR.			SIZE DWG. NO. REV B CNC.02.40		
		MATERIAL Multimaterial	Q.A.					
		FINISH No	COMMENTS:			Vladimir Tyrkin veres.pcb@gmail.com		
NEXT ASSY	USED ON	APPLICATION	DO NOT SCALE DRAWING	SCALE: 1:2			WEIGHT: 0.50	SHEET 1 OF 2

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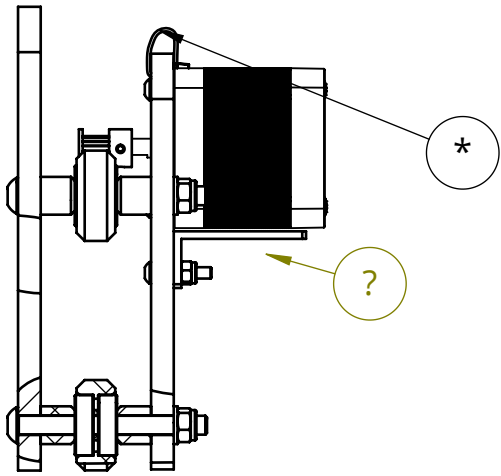
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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	<div>VR</div>		
		BREAK ALL SHARP EDGES	DRAWN			TITLE: Equipment Carriage		
		DIMENSIONS ARE IN MILLIMETERS	CHECKED					
		TOLERANCES:	ENG APPR.					
		FRACTIONAL ±	MFG APPR.					
		ANGULAR: MACH ± BEND ±				COMMENTS: Vladimir Tyrkin veres.pcb@gmail.com		
		TWO PLACE DECIMAL ±						
		THREE PLACE DECIMAL ±						
		INTERPRET GEOMETRIC	Q.A.			SIZE DWG. NO. REV B CNC.02.40		
		TOLERANCING PER:						
		MATERIAL						
		Multimaterial						
		FINISH						
		No						
NEXT ASSY	USED ON							
APPLICATION		DO NOT SCALE DRAWING				SCALE: 1:2 WEIGHT: 0.50 SHEET 2 OF 2		

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