



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	StepperBase^CarriageBase		1
2	VerticalPlate^CarriageBase		1
3	Corner Bracket 40x40L		2
4	ISO 7380 - M5 x 16 - 16N		4
5	M5 NYLOC	NYLOC SELF LOCKING NUT, ST STL A2 ISO	12
6	Washer DIN 125 - A 5.3		6
7	M5x16	18-8 Stainless Steel Hex Drive Flat Head Screw DIN 7991, ISO 10642	4
8	Washer DIN 125 - A 4.3		2
9	M4 NYLOC	NYLOC SELF LOCKING NUT, ST STL A2 ISO	2
10	ISO 4762 M4 x 20 - 20N		2
11	M5x20	18-8 Stainless Steel Hex Drive Flat Head Screw	4
12	SK8 SC8UU LINEAR RAIL ORIGINAL		2
13	Pillow Block KP08		1

**PROPRIETARY AND CONFIDENTIAL**  
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF VR. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF VR IS PROHIBITED.

		UNLESS OTHERWISE SPECIFIED:  BREAK ALL SHARP EDGES DIMENSIONS ARE IN MILLIMETERS TOLERANCES: FRACTIONAL ± ANGULAR: MACH ±    BEND ± TWO PLACE DECIMAL    ± THREE PLACE DECIMAL    ±  INTERPRET GEOMETRIC TOLERANCING PER:  MATERIAL Multimaterial  FINISH		NAME	DATE	<div>VR</div> <div>TITLE: <div>Base of Carriage</div></div>
			DRAWN			
			CHECKED			
			ENG APPR.			
			MFG APPR.			
			Q.A.			<div>SIZE B</div> <div>DWG. NO. 001</div> <div>REV</div>
			COMMENTS:			
			Vladimir Tyrkin  veres.pcb@gmail.com			
NEXT ASSY	USED ON					
APPLICATION		DO NOT SCALE DRAWING	<div>SCALE: 1:2</div> <div>WEIGHT: 294.27</div> <div>SHEET 1 OF 1</div>			