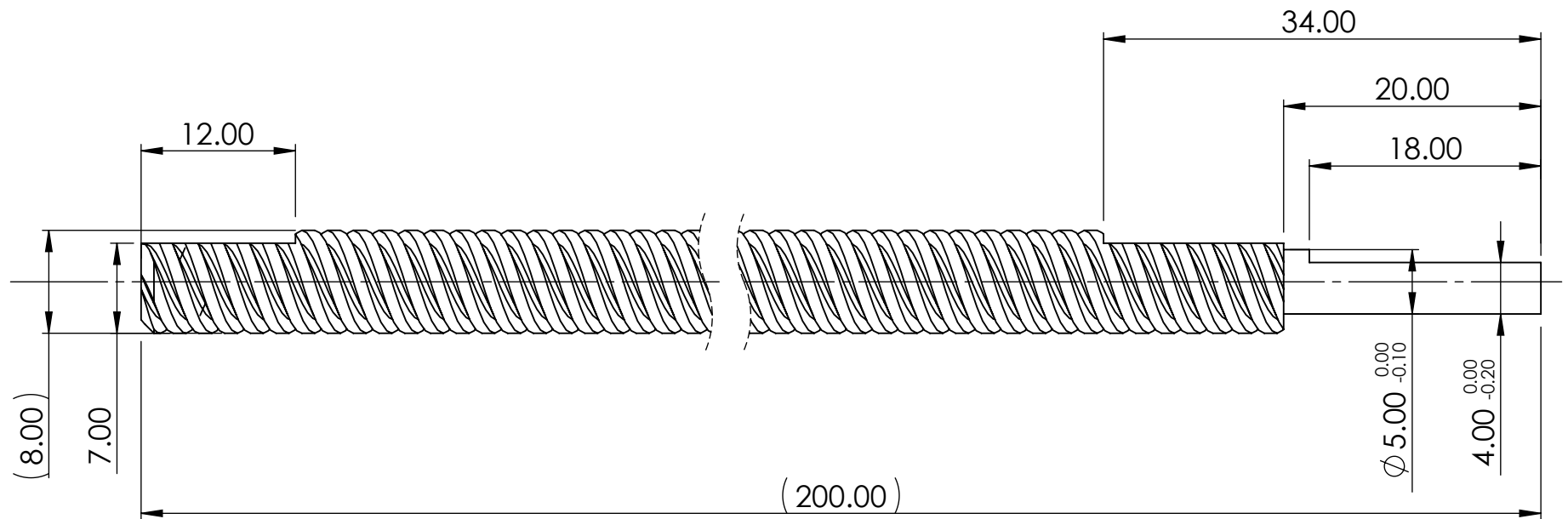


B



B

## NOTE:

1. GENERAL TOLERANCE DIN ISO 2768-m.
2. ALL EDGES 0.1..0.3MM MAX RADIUS OR CHAMFER.
3. AREAS WHERE MATERIAL HAS BEEN REMOVED SHALL HAVE SMOOTH TRANSITIONS AND BE FREE OF SCRATCHES, GRIND MARKS, AND BURRS. SCRATCHES AND DENTS ARE NOT ACCEPTABLE AT THE THREAD.
4. FOR MATERIALS AND MANUFACTURING LINKS REFER TO CNC\_MILLING\_CARRIAGE\_BOM.PDF

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PROPRIETARY AND CONFIDENTIAL  
THE INFORMATION CONTAINED IN THIS  
DRAWING IS THE SOLE PROPERTY OF  
VR. ANY REPRODUCTION IN PART  
OR AS A WHOLE WITHOUT THE WRITTEN  
PERMISSION OF VR IS PROHIBITED.

		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	<div><div>VR</div><div>VR</div><div>TITLE:</div><div>Lead Screw</div></div>					
		BREAK ALL SHARP EDGES		DRAWN							
		DIMENSIONS ARE IN MILLIMETERS		CHECKED							
		TOLERANCES:		ENG APPR.							
		FRACTIONAL ±		MFG APPR.							
		ANGULAR: MACH ±    BEND ±		Q.A.							
		TWO PLACE DECIMAL    ±		COMMENTS:			SIZE		DWG. NO.	REV	
		THREE PLACE DECIMAL    ±					A		002		
		INTERPRET GEOMETRIC TOLERANCING PER:									
		MATERIAL		Vladimir Tyrkin							
		AISI 1020									
		FINISH		veres.pcb@gmail.com							
		None									
NEXT ASSY	USED ON						SCALE: 2:1		WEIGHT: 62.03	SHEET 1 OF 1	
APPLICATION		DO NOT SCALE DRAWING									

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