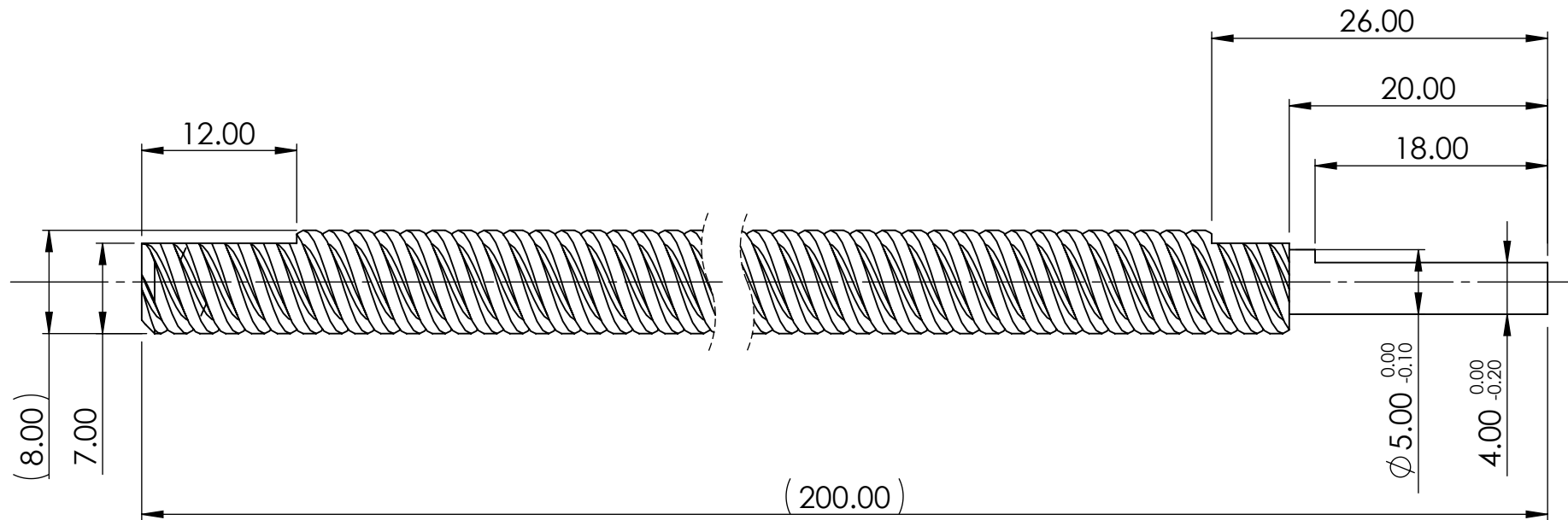


B




B

NOTE:

1. GENERAL TOLERANCE DIN ISO 2768-m.
2. ALL EDGES 0.1..0.3MM MAX RADIUS OR CHAMFER.
3. AREAS WHERE MATERIAL HAS BEEN REMOVED SHALL HAVE SMOOTH TRANSITIONS AND BE FREE OF SCRATCHES, GRIND MARKS, AND BURRS. SCRATCHES AND DENTS ARE NOT ACCEPTABLE AT THE THREAD.
4. FOR MATERIALS AND MANUFACTURING LINKS REFER TO CNC_MILLING_CARRIAGE_BOM.PDF

A

PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS
DRAWING IS THE SOLE PROPERTY OF
VR. ANY REPRODUCTION IN PART
OR AS A WHOLE WITHOUT THE WRITTEN
PERMISSION OF VR IS PROHIBITED.

		UNLESS OTHERWISE SPECIFIED:	NAME	DATE		VR	
		BREAK ALL SHARP EDGES	DRAWN			Lead Screw	
		DIMENSIONS ARE IN MILLIMETERS	CHECKED				
		TOLERANCES:	ENG APPR.				
		FRACTIONAL ±	MFG APPR.			002	
		ANGULAR: MACH ± BEND ±	Q.A.				
		TWO PLACE DECIMAL ±	COMMENTS:		SIZE	DWG. NO.	REV
		THREE PLACE DECIMAL ±			A		
		INTERPRET GEOMETRIC TOLERANCING PER:	Vladimir Tyrkin veres.pcb@gmail.com		SCALE: 2:1 WEIGHT: 62.17 SHEET 1 OF 1		
		MATERIAL					
		AISI 1020					
		FINISH					
		None					
NEXT ASSY		USED ON					
APPLICATION		DO NOT SCALE DRAWING					

2

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