



NOTE:

1. GENERAL TOLERANCE DIN ISO 2768-m.
2. ALL EDGES 0.1..0.3MM MAX RADIUS OR CHAMFER.
3. AREAS WHERE MATERIAL HAS BEEN REMOVED SHALL HAVE SMOOTH TRANSITIONS AND BE FREE OF SCRATCHES, GRIND MARKS, AND BURRS. SCRATCHES AND DENTS ARE NOT ACCEPTABLE AT THE THREAD.
4. FOR MATERIALS AND MANUFACTURING LINKS REFER TO CARRIAGE_BOM.PDF

PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS
DRAWING IS THE SOLE PROPERTY OF
VR. ANY REPRODUCTION IN PART
OR AS A WHOLE WITHOUT THE WRITTEN
PERMISSION OF VR IS PROHIBITED.

		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	<div><div>VR</div><div>VR</div></div>			
		BREAK ALL SHARP EDGES DIMENSIONS ARE IN MILLIMETERS TOLERANCES: FRACTIONAL ± ANGULAR: MACH ± BEND ± TWO PLACE DECIMAL ± THREE PLACE DECIMAL ±		DRAWN		TITLE: <div>Lead Screw</div>			
				CHECKED					
				ENG APPR.					
				MFG APPR.					
		INTERPRET GEOMETRIC TOLERANCING PER:		Q.A.					
		MATERIAL		COMMENTS:					
		AISI 1020							
		FINISH		Vladimir Tyrkin veres.pcb@gmail.com					
		None							
NEXT ASSY	USED ON					SIZE	DWG. NO.		REV
						A	002		
APPLICATION		DO NOT SCALE DRAWING				SCALE: 2:1		WEIGHT: 62.17	SHEET 1 OF 1