



ITEM NO.	PART NUMBER	DWG. NO.	QTY.
1	Stepper Base	011	1
2	Vertical Plate	012	1
3	Corner Bracket 40x40L	No	2
4	ISO 7380 - M5 x 16 - 16N		4
5	M5 NYLOC DIN 985	No	12
6	M4 NYLOC DIN 985	No	2
7	Washer DIN 125 - A 5.3		6
8	Washer DIN 125 - A 4.3		2
9	M5x16 DIN 7991, ISO 10642	No	4
10	ISO 4762 M4 x 20 - 20N		2
11	M5x20 DIN 7991, ISO 10642	No	1
12	SK8 SC8UU LINEAR RAIL ORIGINAL	No	2
13	Pillow Block	No	1

- NOTE:
1. ASSEMBLE PILLOW BLOCK 13 AND ASSOCIATED COMPONENTS FIRST.
  2. PRE-ASSEMBLE ITEMS 1, 3, 4, 5 & 7 BEFORE ASSEMBLY.
  3. SET SCREWS 9 & 11 AT HOLES AT ITEM 2 AND ASSEMBLY THE REST COMPONENTS.
  4. FOR MANUFACTURING LINKS REFER TO CNC\_MILLING\_CARRIAGE\_BOM.PDF.

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THE INFORMATION CONTAINED IN THIS  
DRAWING IS THE SOLE PROPERTY OF VR.  
ANY REPRODUCTION IN PART OR AS A  
WHOLE WITHOUT THE WRITTEN PERMISSION  
OF VR IS PROHIBITED.

		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	VR	
		BREAK ALL SHARP EDGES		DRAWN		VR	
		DIMENSIONS ARE IN MILLIMETERS		CHECKED		TITLE:	
		TOLERANCES:		ENG APPR.		Carriage Base	
		FRACTIONAL ±		MFG APPR.			
		ANGULAR: MACH ± BEND ±		Q.A.			
		TWO PLACE DECIMAL ±		COMMENTS:			
		THREE PLACE DECIMAL ±		Vladimir Tyrkin			
		INTERPRET GEOMETRIC		veres.pcb@gmail.com			
		TOLERANCING PER:					
		MATERIAL	Multimaterial			SIZE	DWG. NO.
		FINISH	No			B	010
		APPLICATION				SCALE: 1:2	WEIGHT: 368.70
							SHEET 1 OF 1