



NOTE:

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- 1. GENERAL TOLERANCE DIN ISO 2768-m.
- ALL EDGES 0.1..0.3MM MAX RADIUS OR CHAMFER.
- 3. AREAS WHERE MATERIAL HAS BEEN REMOVED SHALL HAVE SMOOTH TRANSITIONS AND BE FREE OF SCRATCHES, GRIND MARKS, AND BURRS. SCRATCHES AND DENTS ARE NOT ACCEPTABLE AT THE THREAD.
- 4. FOR MATERIALS AND MANUFACTURING LINKS REFER TO CNC_MILLING_CARRIAGE_BOM.PDF

			UNLESS OTHERWISE SPECIFIED:		NAME	DATE	VP	VR		
			BREAK ALL SHARP EDGES DIMENSIONS ARE IN MILLIMETERS TOLERANCES: FRACTIONAL ± ANGULAR: MACH ± BEND ± TWO PLACE DECIMAL ± THREE PLACE DECIMAL ± INTERPRET GEOMETRIC TOLERANCING PER:	DRAWN				VIX		
PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF VR. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF VR IS PROHIBITED.				CHECKED			TITLE:			
				ENG APPR.				۸۱۸/		
				MFG APPR.			L		d Screw	
				Q.A.						
				COMMENTS:						
			MATERIAL AISI 1020			SIZE DWG.			REV	
	NEXT ASSY	USED ON	FINISH	Vladimir Tyrkin			A 002			
	APPLICATION		DO NOT SCALE DRAWING	veres.pcb@gmail.com		l.com	SCALE: 2:	1 WEIGHT: 60.10	SHEET	1 OF

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