



ITEM NO.	PART NUMBER	DWG. NO.	QTY.
1	Stepper Base	011	1
2	Vertical Plate	012	1
3	Corner Bracket 40x40L	No	2
4	ISO 7380 - M5 x 16 - 16N		4
5	M5 NYLOC DIN 985	No	12
6	M4 NYLOC DIN 985	No	2
7	Washer DIN 125 - A 5.3		6
8	Washer DIN 125 - A 4.3		2
9	M5x16 DIN 7991, ISO 10642	No	4
10	ISO 4762 M4 x 20 - 20N		2
11	M5x20 DIN 7991, ISO 10642	No	1
12	SK8 SC8UU LINEAR RAIL ORIGINAL	No	2
13	Pillow Block	No	1

- NOTE:
1. ASSEMBLE PILLOW BLOCK 13 AND ASSOCIATED COMPONENTS FIRST.
  2. SET SCREWS 9 & 11 AT HOLES AT ITEM 2 AND PRE-ASSEMBLE ITEMS 5, 7 & 12.
  3. PRE-ASSEMBLE ITEMS 1, 3, 4, 5 & 7. ASSEMBLY THE REST COMPONENTS.
  4. FOR MANUFACTURING LINKS REFER TO CNC\_MILLING\_CARRIAGE\_BOM.PDF.

PROPRIETARY AND CONFIDENTIAL  
THE INFORMATION CONTAINED IN THIS  
DRAWING IS THE SOLE PROPERTY OF VR.  
ANY REPRODUCTION IN PART OR AS A  
WHOLE WITHOUT THE WRITTEN PERMISSION  
OF VR IS PROHIBITED.

		UNLESS OTHERWISE SPECIFIED:			NAME	DATE	VR	
		BREAK ALL SHARP EDGES DIMENSIONS ARE IN MILLIMETERS	DRAWN				VR	
		TOLERANCES:	CHECKED				TITLE:	
		FRACTIONAL ±	ENG APPR.				Carriage Base	
		ANGULAR: MACH ± BEND ±	MFG APPR.					
		TWO PLACE DECIMAL ±	Q.A.					
		THREE PLACE DECIMAL ±	COMMENTS:					
		INTERPRET GEOMETRIC TOLERANCING PER:	Vladimir Tyrkin				SIZE	
		MATERIAL	veres.pcb@gmail.com				DWG. NO.	
		FINISH					REV	
NEXT ASSY		USED ON					SCALE: 1:2	
APPLICATION		DO NOT SCALE DRAWING					WEIGHT: 368.87	
							SHEET 1 OF 1	