ITEM NO.	PART NUMBER	DWG. NO.	QTY.
1	TensionerBasePlate	031	1
2	GT2 Idler Pulley, Configurable		1
3	ISO 7046-1 - M3 x 20 - Z - 20N		1
4	Washer DIN 125 - A 3.2		2
5	M3 NYLOC DIN 985	No	1

5
2
4
1
3

NOTE:

- 1. FOR MATERIALS AND MANUFACTURING LINKS REFER TO CNC_MILLING_CARRIAGE_BOM.PDF.
- 2. TIGHTEN THE SCREW TO A TORQUE OF 1.1 TO 1.4 Nm.

			UNLESS OTHERWISE SPECIFIED:		NAME	DATE	VR	VR		
			DIMENSIONS ARE IN MILLIMETERS TOLERANCES: FRACTIONAL ± ANGULAR: MACH ± BEND ± TWO PLACE DECIMAL ± THREE PLACE DECIMAL ±	DRAWN			VA	VR		
				CHECKED			TITLE:			
				ENG APPR.				Tensioner		
				MFG APPR.				ICI		
				Q.A.						
PROPRIETARY AND CONFIDENTIAL			COMMENTS:			SIZE DWG. NO. REV				
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF VR. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF VR IS PROHIBITED.			Multimaterial	Vladimir Tyrkin veres.pcb@gmail.com		SIZE DW	A 030			
	NEXT ASSY	USED ON	FINISH None			A				
	APPLIC	CATION	DO NOT SCALE DRAWING			SCALE:	1:1 WEIGHT: 9.60	SHEET 1 OF		

2

1

Α

В