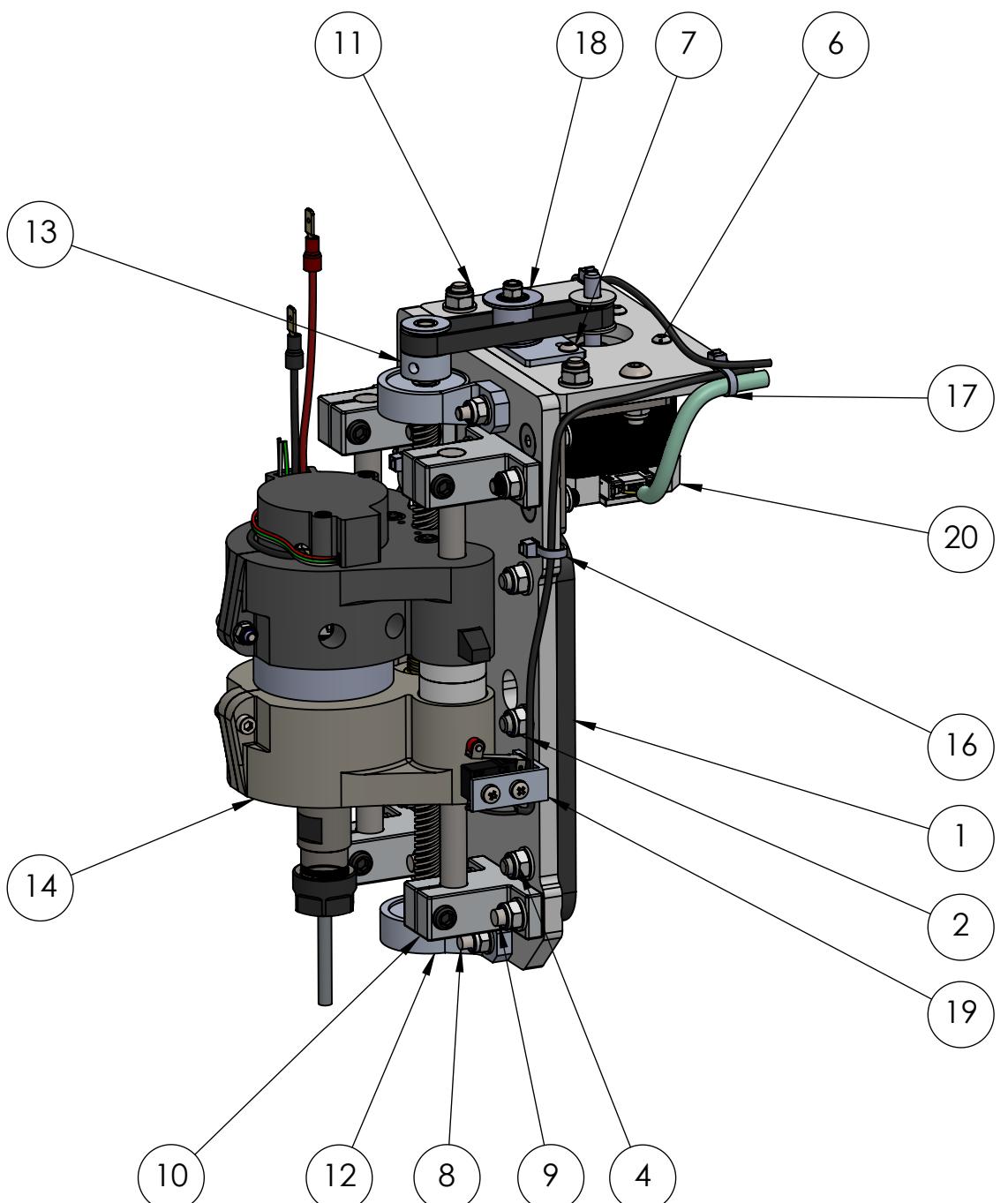


4

3

2

1



ITEM NO.	PART NUMBER	DWG. NO.	QTY.
1	Low Profile Hex Screw M5x30		6
2	Washer DIN 125 - A 5.3		10
3	Washer DIN 125 - A 4.3		2
4	M5 NYLOC		10
5	M4 NYLOC		2
6	ISO 7380 - M3 x 8 - 8N		2
7	ISO 7380 - M3 x 10 - 10N		2
8	ISO 7046-1 - M4 x 20 - Z - 20N		2
9	ISO 7046-1 - M5 x 20 - Z - 20N		4
10	Lead screw T8X8X400	CRG.02.00	1
11	CarriageBase	CRG.03.00	1
12	Pillow Block KP08		1
13	2GT_20T_Toothed_5mmBore		1
14	MotorAndHolder^cnc_milling_carriage_v1	CRG.04.00	1
15	Belt^cnc_milling_carriage_v1		1
16	cableTiePlastic10^cnc_milling_carriage_v1		3
17	cableTiePlastic10^cnc_milling_carriage_v1		1
18	Tensioner2	CRG.07.00	1
19	SensorsAssembly^cnc_milling_carriage_v1		1
20	StepperAndPulley^cnc_milling_carriage_v1		1
21	Linear Motion Shaft		2
22	SK8 SC8UU LINEAR RAIL ORIGINAL		2
23	ISO 7046-1 - M3 x 10 - Z - 10N		4

PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS
DRAWING IS THE SOLE PROPERTY OF VR.
ANY REPRODUCTION IN PART OR AS A
WHOLE WITHOUT THE WRITTEN PERMISSION
OF VR IS PROHIBITED.

		UNLESS OTHERWISE SPECIFIED: BREAK ALL SHARP EDGES DIMENSIONS ARE IN MILLIMETERS TOLERANCES: FRACTIONAL \pm ANGULAR: MACH \pm BEND \pm TWO PLACE DECIMAL \pm THREE PLACE DECIMAL \pm	NAME	DATE
		DRAWN	VR	
		CHECKED		
		ENG APPR.		
		MFG APPR.		
		Q.A.		
		COMMENTS:	Vladimir Tyrkin	
NEXT ASSY	USED ON	INTERPRET GEOMETRIC TOLERANCING PER: MATERIAL Multimaterial	SIZE B DWG. NO. 000 REV 	
		FINISH None	SCALE: 1:2 WEIGHT: 1592.59 SHEET 1 OF 3	
APPLICATION		DO NOT SCALE DRAWING		

4

3

2

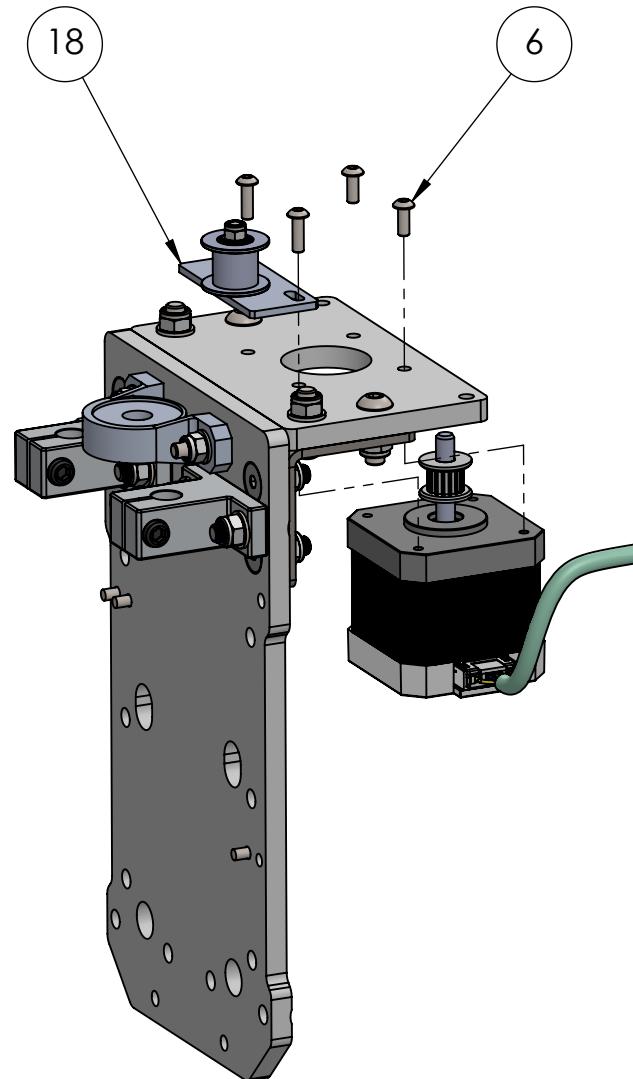
1

4

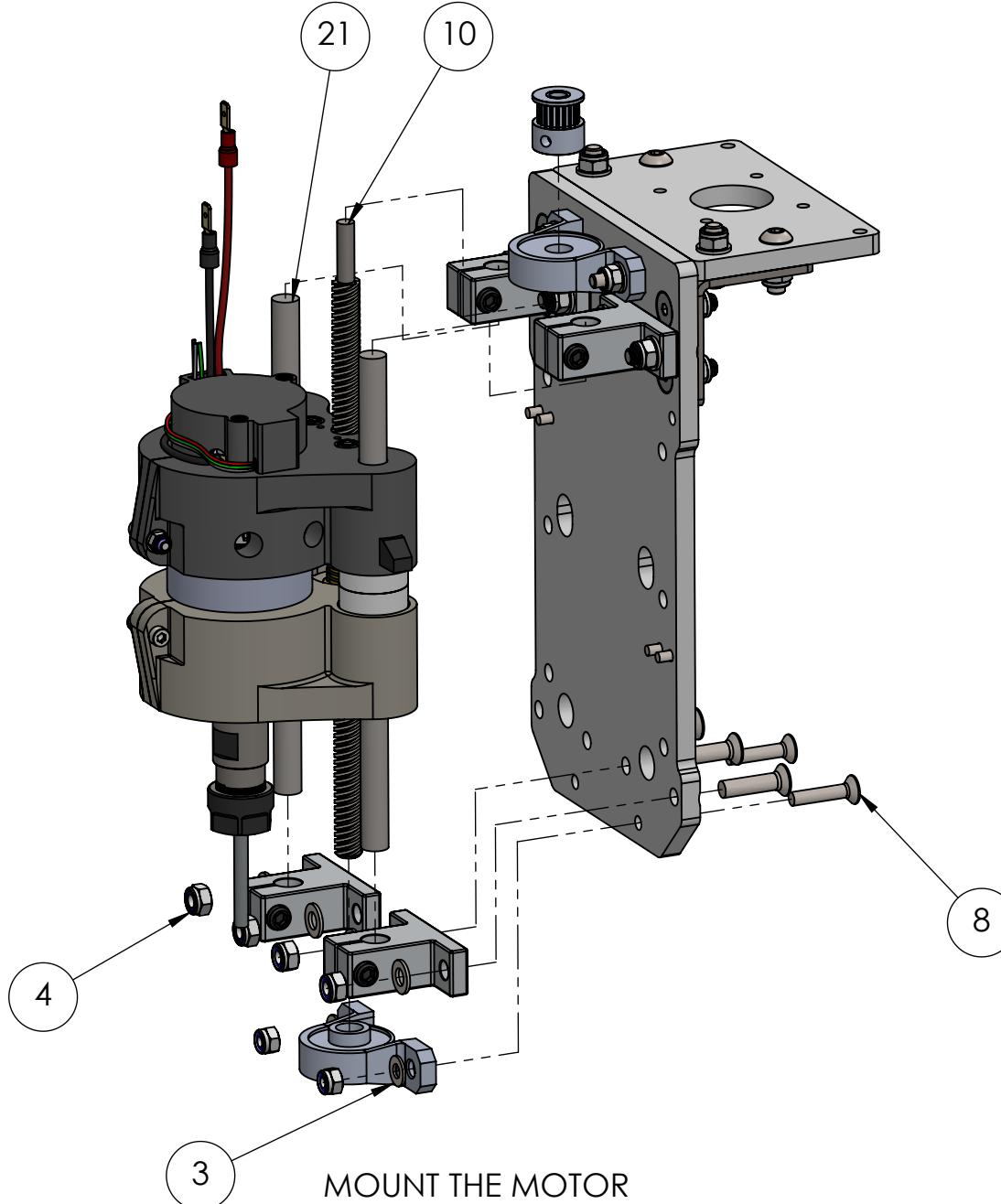
3

2

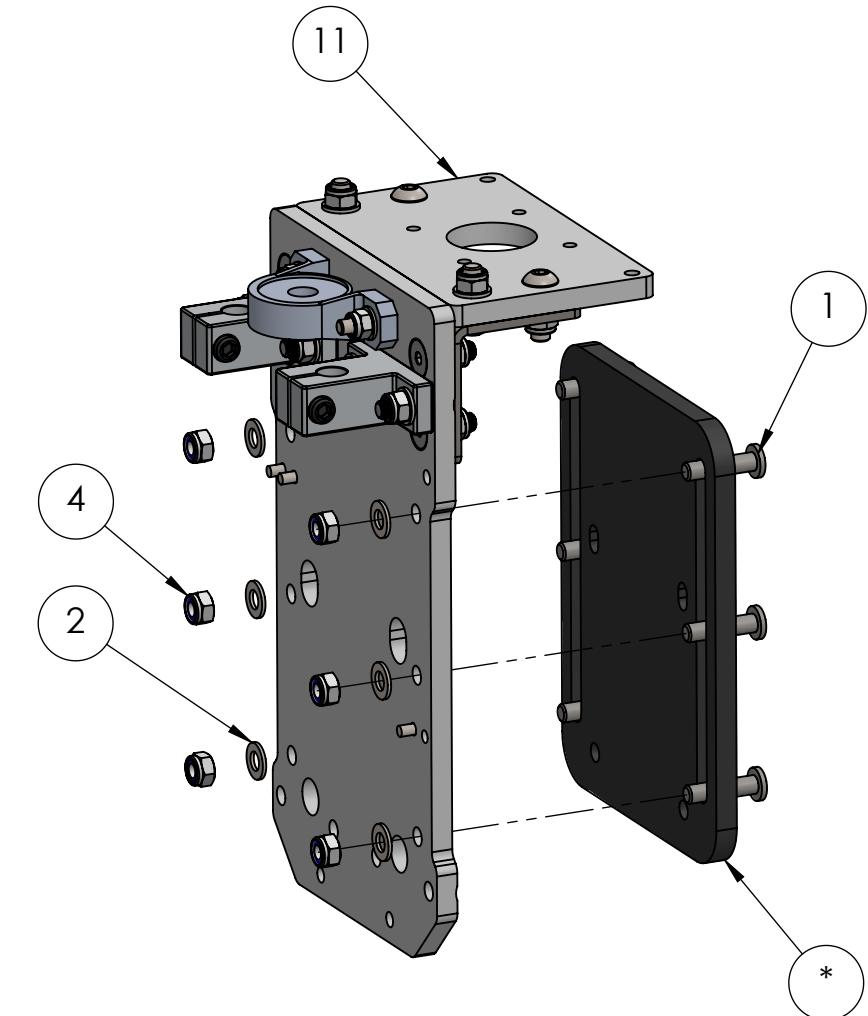
1



MOUNT THE STEPPER



MOUNT THE MOTOR



MOUNT TO THE CNC

PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS
DRAWING IS THE SOLE PROPERTY OF VR.
ANY REPRODUCTION IN PART OR AS A
WHOLE WITHOUT THE WRITTEN PERMISSION
OF VR IS PROHIBITED.

		UNLESS OTHERWISE SPECIFIED: BREAK ALL SHARP EDGES DIMENSIONS ARE IN MILLIMETERS TOLERANCES: FRACTIONAL \pm ANGULAR: MACH \pm BEND \pm TWO PLACE DECIMAL \pm THREE PLACE DECIMAL \pm	NAME	DATE
		DRAWN	VR	VR
		CHECKED		
		ENG APPR.		
		MFG APPR.		
		Q.A.		
		COMMENTS:	Vladimir Tyrkin	
		SIZE	DWG. NO.	REV
B	000			
		SCALE: 1:2	WEIGHT: 1592.59	SHEET 2 OF 3

4

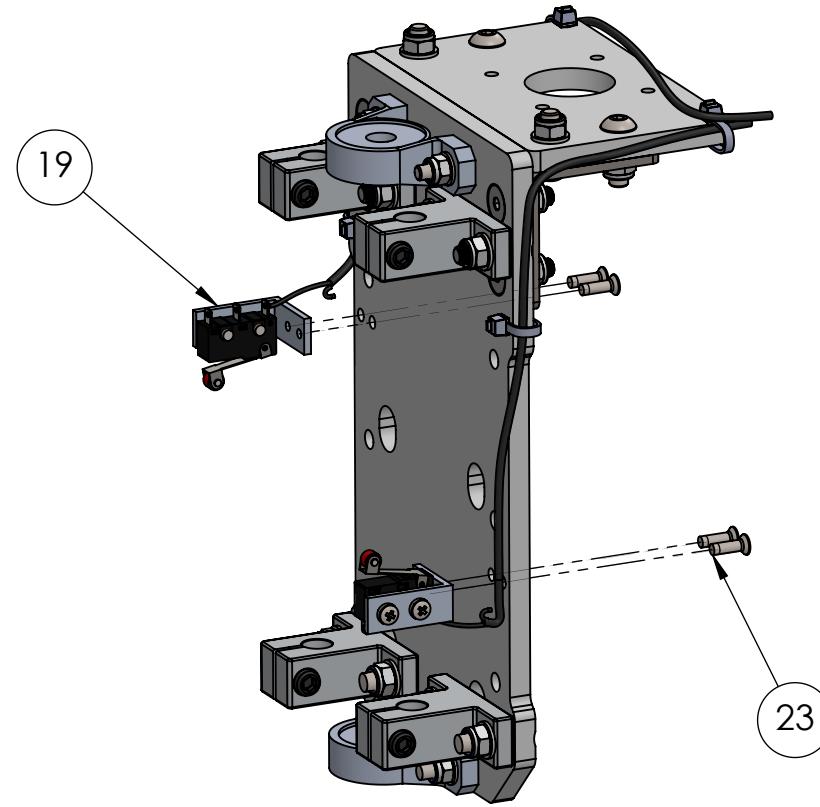
3

2

1

B

B



END SENSORS MOUNT

A

A

PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS
DRAWING IS THE SOLE PROPERTY OF VR.
ANY REPRODUCTION IN PART OR AS A
WHOLE WITHOUT THE WRITTEN PERMISSION
OF VR IS PROHIBITED.

		UNLESS OTHERWISE SPECIFIED: BREAK ALL SHARP EDGES DIMENSIONS ARE IN MILLIMETERS TOLERANCES: FRACTIONAL \pm ANGULAR: MACH \pm BEND \pm TWO PLACE DECIMAL \pm THREE PLACE DECIMAL \pm	NAME	DATE
		DRAWN		
		CHECKED		
		ENG APPR.		
		MFG APPR.		
		Q.A.		
		COMMENTS:		
		Vladimir Tyrkin		
SIZE	DWG. NO.			REV
B	000			
SCALE: 1:2	WEIGHT: 1592.59	SHEET 3 OF 3		

4

3

2

1