

SDS Lumber LLC.
Planer Floor Forklift Operator Job Analysis (**JA**)

Job Title: **Planer Floor Forklift Operator**
Department: Planer
Shift(s): Day

Date Prepared: 12/07/25
Revision Date: 12/07/25
Name:

GENERAL JOB DESCRIPTION

The Floor Forklift Operator removes and rearranges loads on the planer pull chain to correspond with the current run. Duties include entering load information at the re-entry to strapper, changing out carts at stick collection area, monitoring chip bins at rough board reject area, and pulling boards on the Planer chain (see Pull Chain profile for all policies/procedures). All loads must be squared up and look presentable for customers. This is a rotating position, training in other jobs will be required as directed by your supervisor. If an upset condition were to occur, the operator must follow the proper procedure to fix the upset condition in a safe and timely manner.

QUALIFICATIONS:

Job Qualifications, Requirements and Individual Must Meet to Be Eligible for This Job

Mandatory:

1. Must be Able to Understand Verbal and Written Instructions
2. Attention to detail
3. Self-motivated and quality driven
4. Able to read calipers, micrometers, tape measures
5. Able to use and maintain portable tools such as pike pole, pry bar, pickeroon
6. Self-discipline.
7. Ability to perform minor diagnostics on system to determine assistance needed in event of break down.
8. Ability to identify situations where additional assistance is needed and request accordingly

JOB FUNCTIONS

ESSENTIAL: (The fundamental job duties)

- Identify colors of flashing lights to determine bin status.
- Physically capable or working on feet entire work shift.
- Ability to prioritize tasks in order to maintain smooth flow of product to stacker.
- Ability to use pry bars, picaroons and pike poles to manipulate lumber.
- Must follow established safe practices in the execution of duties.
- Must work well as a positive contributor to safety and productivity of overall organization.

PHYSICAL ACTIVITIES

TYPE OF EQUIPMENT OR TOOLS USED FOR THIS POSITION AND FREQUENCY OF USE:

Check appropriate box for each tool used according the amount of time tool used per shift.

Occasionally 0% to 30%
Frequently 30% to 60%
Constantly 60% to 100%

Tool/Equip	Never	Occasionally	Frequently	Constantly
Pry Bar		X		
Pickeroon			X	
Pike Pole			X	

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PERCENTAGE OF TIME DURING NORMAL WORKDAY THE EMPLOYEE IS REQUIRED TO:

<i>Task</i>	<i>%</i>	<i>Task</i>	<i>%</i>
Sit	0-5	Reach above shoulder	85
Stand	95	Crawl	0-5
Walk	95	Kneel	10-15
Lift	25	Drive	0-5
Squat	0-10	Climb-Ladders or Stairs	35
Bend-full spinal range of motion	0-5	Twist-full spinal range of motion	0-5
Pushing	15	Pulling	15-20

WEIGHT REQUIRED TO BE LIFTED EACH NORMAL WORK DAY:

Occasionally 0% to 30%
 Frequently 30% to 60%
 Constantly 60% to 100%

<i>Weight</i>	<i>Not Required</i>	<i>Occasionally</i>	<i>Frequently</i>	<i>Constantly</i>
Up to 10#				X
Up to 20#				X
Up to 30#			X	
Up to 35#		X		
Up to 40#		X		
Up to 50#	X			
Greater than 50#	X			

WEIGHT REQUIRED TO BE CARRIED EACH NORMAL WORK DAY:

<i>Weight</i>	<i>Not Required</i>	<i>Occasionally</i>	<i>Frequently</i>	<i>Constantly</i>
Up to 10#				X
Up to 20#				X
Up to 30#			X	
Up to 35#			X	
Up to 40#		X		
Up to 50#	X			
Greater than 50#	X			

DESCRIBE AND EXPLAIN LIFTING AND CARRYING REQUIREMENTS:

- 0-35# Represents weights of tools and pieces of lumber.
- 40# to 50# represents the weight of lumber being handled or force required to manipulate lumber

REPETITIVE USE OF HANDS:

Occasionally 0% to 30%
 Frequently 30% to 60%
 Constantly 60% to 100%

FINE MANIPULATION

SIMPLE GRASPING

POWER GRIP

Hand	Duration	Hand	Duration	Hand	Duration
RIGHT		RIGHT		RIGHT	
LEFT		LEFT		LEFT	
BOTH	Frequently	BOTH	Frequently	BOTH	Occasionally

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USE OF FEET:

For operation of machinery control pedals including equipment operation.

Foot	Duration
RIGHT	
LEFT	
BOTH	Occasionally

ENVIRONMENTAL EXPOSURES:

Time Spent:	Inside:	100%	Outside:	0%
Temperature:	Normal:	Ambient		
Humidity:	Low:	Ambient	High:	
Atmosphere:	Fumes:	none		
	Odors:	None		
	Dust:	Minimal dust		
	Gas:	None		
Noise:	85-95dBA			

Special Hazards:

Hazard	Description
Mechanical Hazards	Moving chains and machinery, falling lumber
Electrical	None
Chemical	None
Explosive	None
Radiation	None
Burn	Space heaters
Slip and fall	Slippery work surfaces due to poor housekeeping, tripping hazards due to poor housekeeping
Heat stress	During hot season. Rehydration and climate control rooms provided

DOCTOR'S COMMENTS

The worker may resume regular, unrestricted activity as of (date) _____

Doctor's Signature _____ Date _____

*****date of release is same as Physician's signature unless specified as different above***