



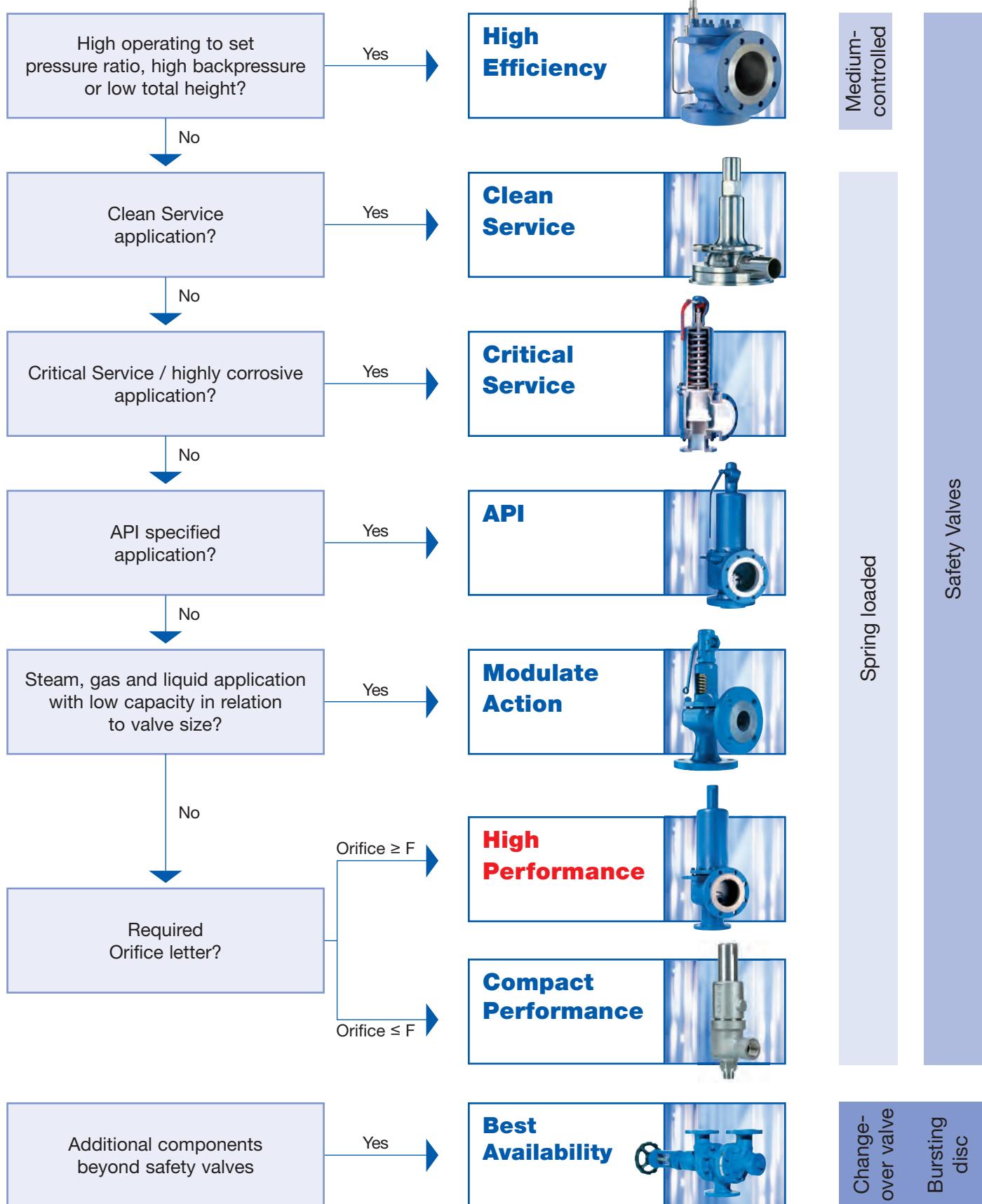
# High Performance

Flanged Safety Relief Valves  
Series 441  
Series 441 Full nozzle  
Series XXL  
Series 444  
Series 458

# CATALOG

**LESER**

The-Safety-Valve.com

**Valve finder****How to find the right Product Group**

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## General Information



### LESER – High Performance Sicherheitsventile

The High Performance product group represents

- High capacity related to the safety valve size
- High adaptability
- Excellent price / performance ratio

#### LESERs High Performance Safety Valves

- Are designed to meet all industrial applications.
- Open rapidly with an overpressure of 5 % to the full design lift.
- Are used particularly for vapours and gases where the maximum mass flow has to be discharged rapidly.
- Have a maximum blowdown of minus 10 % for steam/gas service and minus 20 % for liquid service.
- Are one of the best selling spring loaded safety valve worldwide.
- Are developed in a close cooperation with plant engineers and service specialists.
- Serve for protection of processes and equipment.
- Are approved by all important approval organisations worldwide which ensures the worldwide applicability e.g.:
  - European Community: CE-marking acc. to Pressure Equipment Directive (PED) 97/23/EC resp. 2014/68/EU and EN ISO 4126-1
  - USA: UV-stamp acc. to ASME Section VIII Division 1, National Board certified capacities
  - Germany: VdTÜV approval acc. to PED, EN ISO 4126-1, TÜV SV 100 and AD 2000-Merkblatt A2
  - Canada: Canadian Registration Number acc. to the requirements of particular provinces
  - China: AQSIQ based on the approval acc. to ASME Section VIII Division 1 and AD 2000-Merkblatt A2
  - Eurasian Custom Union: Approval acc. to Eurasian Custom Union (EAC - Eurasian Conformity)

Furthermore, all LESER High Performance safety valves are designed, marked, produced and approved acc. to the requirements of the following regulations (directives, codes, rules and standards).

EN ISO 4126-7, EN 12266-1/-2, EN 1092 Teil I and II flanging, ASME PTC 25, ASME-Code Sec. II, ASME B16.34 and ASME B16.5-flanging, API Std. 527, API RP 576, AD 2000-Merkblatt A4, AD 2000-Merkblatt HP0.



## General Information

### Applications

#### LESER – High Performance Safety Valves

Are the ultimate solution for all industrial applications for steam, gas and liquid.

Typical applications for LESER High Performance Safety Valves are:

##### **Series 441**

- Protection of chemical processes and equipment (e.g. distillation columns)
- Heat exchangers
- Low and medium pressure steam
- Blowers and turbo compressors

##### **Series XXL**

- Low pressure steam at big power stations
- Capacities beyond the limits of API and Series 441

##### **Series 444**

- OEM in dying machines or filter constructions
- Stainless steel applications up to 16 bar / 232 psig

##### **Series 441 Full Nozzle**

- Same applications like Series 441 when full nozzle design is preferred.
- Special requirement for nozzle material

##### **Series 458**

- Power stations and industrial superheated steam generation
- Required flange classes  $\geq$  PN 63 / CL600
- Protection of high pressure Chemical processes, e.g. NH<sub>3</sub> synthesis, CO<sub>2</sub> extraction
- Desalination plants

### General Design Features

#### LESERs High Performance Safety Valves

Offer a large variety of types, materials and options to suit any application:

- 14 valve sizes from DN 20 to DN 400 –  $\frac{3}{4}$ " to 16" provide a high connectivity to the application
  - Inlet pressure ratings PN 16 to PN 400 / class 150 to class 2500 to fit all required design pressures
  - Orifice sizes from E to  $> 3 \times T$  cover all capacity requirements
  - Large variety of body materials; e.g.
    - 0.6025 / grey iron
    - 0.7043 / ductile iron
    - 1.0619 / WCB
    - 1.4408 / CF8M
    - 1.7357 / WC6
- can be selected acc. to the application

- Set pressures from 0.1 to 300 bar / 1.5 to 4350 psig make this product group suitable for all industrial processes
- Operating temperatures from -270 to 550 °C / -454 to 1022 °F cover a wide range of applications
- LESER Nanotightness as standard for metal-to-metal sealings. The nanotightness exceeds the requirements for functional tightness of API 527 by 50% which means e.g. less pollution when discharge to atmosphere, 50% reduction in medium loss and increased plant efficiency
- One design and spring (single trim) for steam, gas and liquid applications reduces the number of spare parts and ensure an easier maintenance
- High capacity compared to the API requirements to reduce installation costs
- Ringless design needs no trim adjustments for easy maintenance
- One-piece spindle reduces friction which is leading to high operation accuracy
- Self-draining body design, avoids residues and reduces corrosion

### Options

LESER – High Performance Safety Valves can be customized with a great variety of options, e.g.

- O-ring disc for superior tightness
- Stellited or hardened metal sealing for longer product life
- Stainless steel bellows for back pressure compensation
- Heating jacket for applications with high viscosity fluids
- Every part can be replaced by other material acc. to customer specification





**Type 442 DIN**  
Plain lever H3  
Open bonnet  
Conventional design



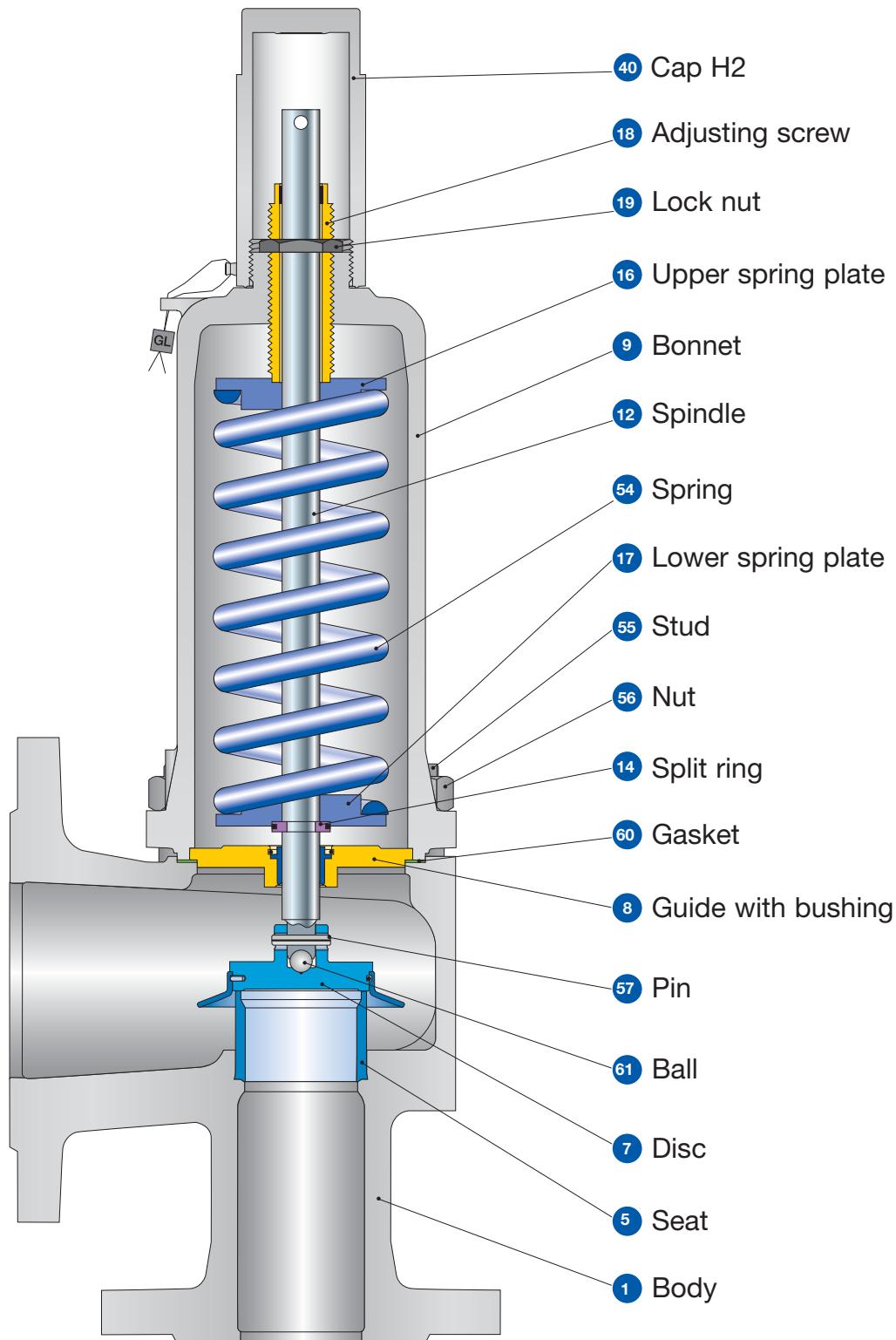
**Type 441 DIN**  
Packed lever H4  
Closed bonnet  
Conventional design

## Type 441, 442 DIN Flanged Safety Relief Valves

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## Type 441, 442 DIN

### Conventional design

Type 441, 442  
DIN

## Type 441, 442 DIN

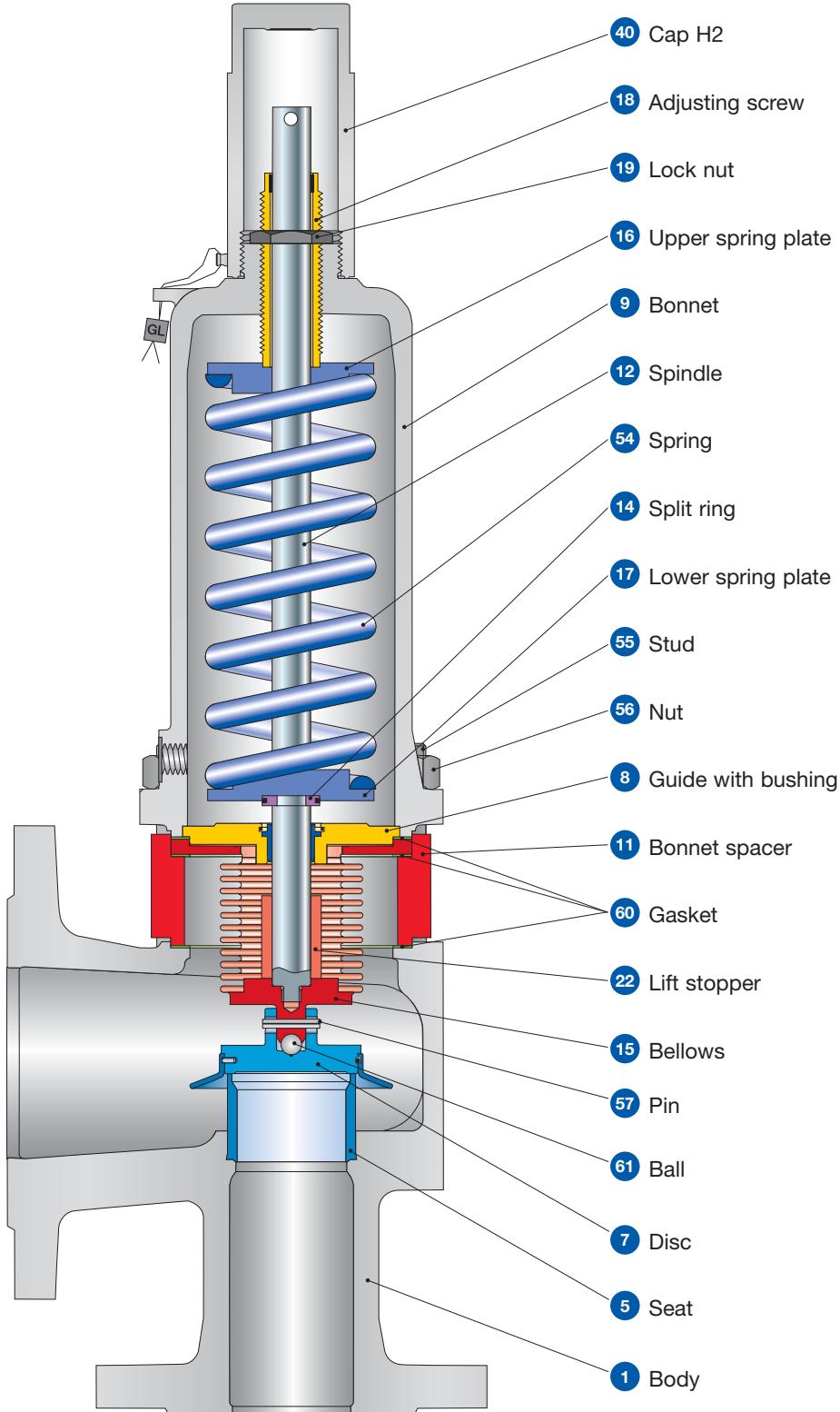
### Conventional design

#### Materials

Item	Component	Type 4411 / 4421 DIN	Type 4415 / 4425 DIN	Type 4412 / 4422 DIN	Type 4414 DIN
1	Body	0.6025 Cast iron	0.7043 Ductile Gr. 60-40-18	1.0619 SA 216 WCB	1.4408 SA 351 CF8M
5	Seat	1.4404 316L	1.4404 316L	1.4404 316L	1.4404 316L
7	Disc	1.4122 Hardened stainless steel	1.4122 Hardened stainless steel	1.4122 Hardened stainless steel	1.4404 316L
8	Guide with bushing	1.4104, 1.0501, 0.7040 Chrome or carbon steel	1.4104, 1.0501, 0.7040 Chrome or carbon steel	1.4104, 1.0501, 0.7040 Chrome or carbon steel	1.4404 316L
		1.4104 tenifer Chrome steel tenifer	1.4104 tenifer Chrome steel tenifer	1.4104 tenifer Chrome steel tenifer	– –
		0.7040, 0.7043, 1.0619 Ductile Gr. 60-40-18, SA 216 WCB	0.7040, 0.7043, 1.0619 Ductile Gr. 60-40-18, SA 216 WCB	0.7040, 0.7043, 1.0619 Ductile Gr. 60-40-18, SA 216 WCB	1.4408, 1.4404, 1.4571 SA 351 CF8M, SA 479 316L, SA 479 316Ti
12	Spindle	1.4021 420	1.4021 420	1.4021 420	1.4404 316L
14	Split ring	1.4104 Chrome steel	1.4104 Chrome steel	1.4104 Chrome steel	1.4404 316L
16/17	Spring plate	1.0718 Steel	1.0718 Steel	1.0718 Steel	1.4404 316L
18	Adjusting screw with bushing	1.4104 PTFE Chrome steel PTFE	1.4104 PTFE Chrome steel PTFE	1.4104 PTFE Chrome steel PTFE	1.4404 PTFE 316L PTFE
19	Lock nut	1.0718 Steel	1.0718 Steel	1.0718 Steel	1.4404 316L
40	Cap H2	1.0460 or 0.7043 SA 105 or Gr. 60-40-18	1.0460 or 0.7043 SA 105 or Gr. 60-40-18	1.0460 or 0.7043 SA 105 or Gr. 60-40-18	1.4404 316L
54	Spring standard	1.1200, 1.8159, 1.7102 Carbon steel	1.1200, 1.8159, 1.7102 Carbon steel	1.1200, 1.8159, 1.7102 Carbon steel	1.4310 Stainless steel
	Spring optional	1.4310 Stainless steel	1.4310 Stainless steel	1.4310 Stainless steel	– –
55	Stud	1.1181 Steel	1.1181 Steel	1.1181 Steel	1.4401 B8M
56	Nut	1.0501 2H	1.0501 2H	1.0501 2H	1.4401 8M
57	Pin	1.4310 Stainless steel	1.4310 Stainless steel	1.4310 Stainless steel	1.4310 Stainless steel
60	Gasket	Graphite / 1.4401 Graphite / 316			
61	Ball	1.3541 Hardened stainless steel	1.3541 Hardened stainless steel	1.3541 Hardened stainless steel	1.4401 316

Please notice:

- Modifications reserved by LESER
- If several materials are specified LESER defines the material.
- LESER can upgrade materials without notice.
- Every part can be replaced by other material acc. to customer specification.

**Type 441, 442 DIN****Balanced bellows design**

**Type 441, 442 DIN****Balanced bellows design**

## Materials

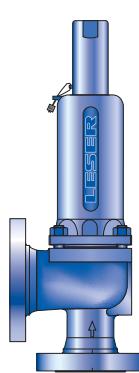
Item	Component	Type 4411 / 4421 DIN	Type 4415 / 4425 DIN	Type 4412 / 4422 DIN	Type 4414 DIN
1	<b>Body</b>	0.6025 Cast iron	0.7043 Ductile Gr. 60-40-18	1.0619 SA 216 WCB	1.4408 SA 351 CF8M
5	Seat	1.4404 316L	1.4404 316L	1.4404 316L	1.4404 316L
7	Disc	1.4122 Hardened stainless steel	1.4122 Hardened stainless steel	1.4122 Hardened stainless steel	1.4404 316L
8	Guide with bushing	1.4104, 1.0501, 0.7040 Chrome or carbon steel	1.4104, 1.0501, 0.7040 Chrome or carbon steel	1.4104, 1.0501, 0.7040 Chrome or carbon steel	1.4404 316L
		1.4104 tenifer Chrome steel tenifer	1.4104 tenifer Chrome steel tenifer	1.4104 tenifer Chrome steel tenifer	– –
9	<b>Bonnet</b>	0.7040, 0.7043, 1.0619 Ductile Gr. 60-40-18, SA 216 WCB	0.7040, 0.7043, 1.0619 Ductile Gr. 60-40-18, SA 216 WCB	0.7040, 0.7043, 1.0619 Ductile Gr. 60-40-18, SA 216 WCB	1.4408, 1.4404, 1.4571 SA 351 CF8M, SA 479 316L, SA 479 316Ti
11	Bonnet spacer	1.0460 Carbon steel	1.0460 Carbon steel	1.0460 Carbon steel	1.4404 316L
12	Spindle	1.4404 316L	1.4404 316L	1.4404 316L	1.4404 316L
14	Split ring	1.4104 Chrome steel	1.4104 Chrome steel	1.4104 Chrome steel	1.4404 316L
15	Bellows	1.4571 316Ti	1.4571 316Ti	1.4571 316Ti	1.4571 316Ti
16/17	Spring plate	1.0718 Steel	1.0718 Steel	1.0718 Steel	1.4404 316L
18	Adjusting screw with bushing	1.4104 PTFE Chrome steel PTFE	1.4104 PTFE Chrome steel PTFE	1.4104 PTFE Chrome steel PTFE	1.4404 PTFE 316L PTFE
19	Lock nut	1.0718 Steel	1.0718 Steel	1.0718 Steel	1.4404 316L
22	Lift stopper	1.4404 316L	1.4404 316L	1.4404 316L	1.4404 316L
40	Cap H2	1.0460 or 0.7043 SA 105 or Gr. 60-40-18	1.0460 or 0.7043 SA 105 or Gr. 60-40-18	1.0460 or 0.7043 SA 105 or Gr. 60-40-18	1.4404 316L
54	Spring standard	1.1200, 1.8159, 1.7102 Carbon steel	1.1200, 1.8159, 1.7102 Carbon steel	1.1200, 1.8159, 1.7102 Carbon steel	1.4310 Stainless steel
	Spring optional	1.4310 Stainless steel	1.4310 Stainless steel	1.4310 Stainless steel	– –
55	Stud	1.4401 B8M	1.4401 B8M	1.4401 B8M	1.4401 B8M
56	Nut	1.4401 8M	1.4401 8M	1.4401 8M	1.4401 8M
57	Pin	1.4310 Stainless steel	1.4310 Stainless steel	1.4310 Stainless steel	1.4310 Stainless steel
60	Gasket	Graphite / 1.4401 Graphite / 316			
61	Ball	1.3541 Hardened stainless steel	1.3541 Hardened stainless steel	1.3541 Hardened stainless steel	1.4401 316

**Please notice:**

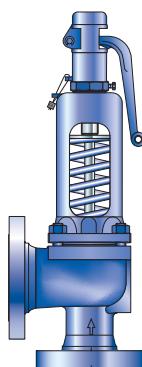
- Modifications reserved by LESER
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- Every part can be replaced by other material acc. to customer specification.

**Type 441, 442 DIN****Article numbers**

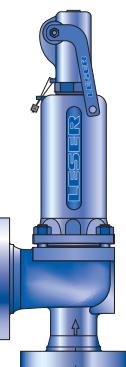
		DN <sub>I</sub>	20	20	25	32	40	50	65	80	100	125	150	200
	DN <sub>O</sub>	32	40	40	50	65	80	100	125	150	200	250	300	
	Actual Orifice diameter d <sub>0</sub> [mm]	18	18	23	29	37	46	60	74	92	98	125	165	
	Actual Orifice area A <sub>0</sub> [mm <sup>2</sup> ]	254	254	416	661	1075	1662	2827	4301	6648	7543	12272	21382	
<b>Body material: 0.6025 (cast iron)</b>														
Bonnet closed	H2	Art. No. 4411.	4372	—	4382	4392	4402	4412	4422	4432	4442	4452	4462	—
	H3	Art. No. 4411.	4373	—	4383	4393	4403	4413	4423	4433	4443	4453	—	—
	H4	Art. No. 4411.	4374	—	4384	4394	4404	4414	4424	4434	4444	4454	4464	—
open	H3	Art. No. 4421.	4375	—	4385	4395	4405	4415	4425	4435	4445	4455	4465	—
<b>Body material: 0.7043 (ductile Gr. 60-40-18)</b>														
Bonnet closed	H2	Art. No. 4415.	—	—	7382	7392	7402	7412	7422	7432	7442	7452	7462	7472
	H3	Art. No. 4415.	—	—	7383	7393	7403	7413	7423	7433	7443	7453	—	—
	H4	Art. No. 4415.	—	—	7384	7394	7404	7414	7424	7434	7444	7454	7464	7474
open	H3	Art. No. 4425.	—	—	7385	7395	7405	7415	7425	7435	7445	7455	7465	7475
<b>Body material: 1.0619 (WCB)</b>														
Bonnet closed	H2	Art. No. 4412.	—	4502	4512	4522	4532	4542	4552	4562	4572	4582	4592	4612
	H3	Art. No. 4412.	—	4503	4513	4523	4533	4543	4553	4563	4573	4583	—	—
	H4	Art. No. 4412.	—	4504	4514	4524	4534	4544	4554	4564	4574	4584	4594	4614
open	H3	Art. No. 4422.	—	4505	4515	4525	4535	4545	4555	4565	4575	4585	4595	4615
<b>Body material: 1.4408 (CF8M)</b>														
Bonnet closed	H2	Art. No. 4414.	—	—	4642	4652	4662	4672	4682	4692	4702	4712	4722	—
	H4	Art. No. 4414.	—	—	4644	4654	4664	4674	4684	4694	4704	4714	4724	—



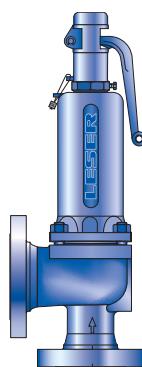
**Type 441**  
Cap H2  
Closed bonnet  
Conventional design



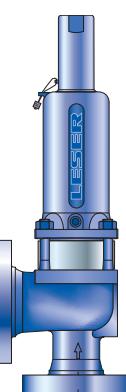
**Type 442**  
Plain lever H3  
Open bonnet  
Conventional design



**Type 441**  
Packed lever H4  
Closed bonnet  
Conventional design



**Type 441**  
Plain lever H3  
Closed bonnet  
Conventional design



**Type 441**  
Cap H2  
Closed bonnet  
Balanced bellows design

**Type 441, 442 DIN****Dimensions and weights**

Metric Units

	DN <sub>i</sub>	20	20	25	32	40	50	65	80	100	125	150	200	
	DN <sub>o</sub>	32	40	40	50	65	80	100	125	150	200	250	300	
Actual Orifice diameter d <sub>o</sub> [mm]		18	18	23	29	37	46	60	74	92	98	125	165	
Actual Orifice area A <sub>o</sub> [mm <sup>2</sup> ]		254	254	416	661	1075	1662	2827	4301	6648	7543	12272	21382	
<b>Weight</b> [kg]		9	9	9	12	16	22	32	56	75	85	131	285	
	with bellows	9,4	9,4	10	13	17	24	36	60	83	93	142	289	
<b>Center to face</b> [mm]	Inlet a	85	85	105	115	140	150	170	195	220	250	285	290	
	Outlet b	95	95	100	110	115	120	140	160	180	200	225	300	
<b>Height (H4)</b> [mm]	Standard H max.	304	304	339	446	512	569	699	801	883	913	1083	1380	
	Bellows H max.	337	337	378	488	550	615	769	860	939	969	1141	1380	
<b>Support brackets</b> [mm]	A										277	277	320	490
	B										160	160	185	1)
(drilled only on request, Option code H42)	C										Ø 18	Ø 18	Ø 18	Ø 18
	D										293	318	392	1)
	E										21	21	28	1)

**Body material: 0.6025 (cast iron)**

DIN Flange <sup>2)</sup>	Inlet	PN 16	–	PN 16
	Outlet	PN 16	–	PN 16

**Body material: 0.7043 (ductile Gr. 60-40-18)**

DIN Flange <sup>2)</sup>	Inlet	–	–	PN 40	PN 16	PN 25
	Outlet	–	–	PN 16		PN 10

**Body material: 1.0619 (WCB)**

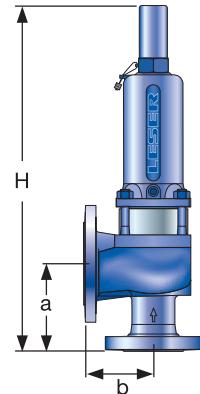
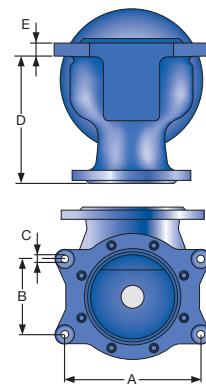
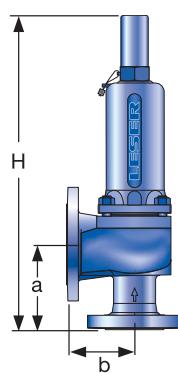
DIN Flange <sup>2)</sup>	Inlet	–	–	PN 40	PN 25
	Outlet	–	–	PN 16	

**Body material: 1.4408 (CF8M)**

DIN Flange <sup>2)</sup>	Inlet	–	–	PN 40
	Outlet	–	–	PN 16

1)

Body material	B	D	E
	[mm]	[mm]	[mm]
0.6025	150	290	16
0.7043	150	489	25
1.0619	160	489	25
1.4408	150	489	25

<sup>2)</sup> Standard flange rating. For other flange drillings and facings please refer to page 19.

**Type 441, 442 DIN****Dimensions and weights**

US Units

	DN <sub>I</sub>	20	20	25	32	40	50	65	80	100	125	150	200	
	DN <sub>O</sub>	32	40	40	50	65	80	100	125	150	200	250	300	
Actual Orifice diameter d <sub>0</sub> [inch]		0.71	0.71	0.91	1.14	1.46	1.81	2.36	2.91	3.62	3.86	4.92	6.5	
Actual Orifice area A <sub>0</sub> [inch <sup>2</sup> ]		0.394	0.394	0.644	1.024	1.667	2.576	4.383	6.666	10.304	11.691	19.021	33.142	
<b>Weight</b> [lbs]		20	20	20	26	35	49	71	123	165	187	289	628	
	with bellows	21	21	21	28	38	52	79	132	183	205	313	637	
<b>Center to face</b> [inch]	Inlet a	3 <sup>11</sup> / <sub>32</sub>	3 <sup>11</sup> / <sub>32</sub>	4 <sup>1</sup> / <sub>8</sub>	4 <sup>17</sup> / <sub>32</sub>	5 <sup>16</sup> / <sub>32</sub>	5 <sup>29</sup> / <sub>32</sub>	6 <sup>11</sup> / <sub>16</sub>	7 <sup>11</sup> / <sub>16</sub>	8 <sup>21</sup> / <sub>32</sub>	9 <sup>27</sup> / <sub>32</sub>	11 <sup>7</sup> / <sub>32</sub>	11 <sup>13</sup> / <sub>32</sub>	
	Outlet b	3 <sup>3</sup> / <sub>4</sub>	3 <sup>3</sup> / <sub>4</sub>	3 <sup>15</sup> / <sub>16</sub>	4 <sup>11</sup> / <sub>32</sub>	4 <sup>17</sup> / <sub>32</sub>	4 <sup>23</sup> / <sub>32</sub>	5 <sup>16</sup> / <sub>32</sub>	6 <sup>5</sup> / <sub>16</sub>	7 <sup>3</sup> / <sub>32</sub>	7 <sup>7</sup> / <sub>8</sub>	8 <sup>27</sup> / <sub>32</sub>	11 <sup>13</sup> / <sub>16</sub>	
<b>Height (H4)</b> [inch]	Standard H max.	11 <sup>13</sup> / <sub>16</sub>	11 <sup>13</sup> / <sub>16</sub>	13 <sup>11</sup> / <sub>32</sub>	17 <sup>9</sup> / <sub>16</sub>	20 <sup>5</sup> / <sub>32</sub>	22 <sup>13</sup> / <sub>32</sub>	27 <sup>17</sup> / <sub>32</sub>	31 <sup>17</sup> / <sub>32</sub>	34 <sup>3</sup> / <sub>4</sub>	35 <sup>15</sup> / <sub>16</sub>	42 <sup>5</sup> / <sub>8</sub>	54 <sup>11</sup> / <sub>32</sub>	
	Bellows H max.	13 <sup>9</sup> / <sub>32</sub>	13 <sup>9</sup> / <sub>32</sub>	14 <sup>7</sup> / <sub>8</sub>	19 <sup>7</sup> / <sub>32</sub>	21 <sup>21</sup> / <sub>32</sub>	24 <sup>7</sup> / <sub>32</sub>	30 <sup>9</sup> / <sub>32</sub>	33 <sup>27</sup> / <sub>32</sub>	36 <sup>31</sup> / <sub>32</sub>	38 <sup>5</sup> / <sub>32</sub>	45	54 <sup>11</sup> / <sub>32</sub>	
<b>Support brackets</b> [inch]	A										10 <sup>29</sup> / <sub>32</sub>	10 <sup>29</sup> / <sub>32</sub>	12 <sup>19</sup> / <sub>32</sub>	19 <sup>19</sup> / <sub>32</sub>
	B										6 <sup>1</sup> / <sub>4</sub>	6 <sup>1</sup> / <sub>4</sub>	7 <sup>9</sup> / <sub>32</sub>	1)
(drilled only on request, Option code H42)	C										Ø <sup>3</sup> / <sub>4</sub>			
	D										11 <sup>17</sup> / <sub>32</sub>	12 <sup>17</sup> / <sub>32</sub>	15 <sup>7</sup> / <sub>16</sub>	1)
	E										<sup>26</sup> / <sub>32</sub>	<sup>26</sup> / <sub>32</sub>	1 <sup>3</sup> / <sub>32</sub>	1)

**Body material: 0.6025 (cast iron)**

DIN Flange <sup>2</sup>	Inlet	PN 16	–	PN 16
	Outlet	PN 16	–	PN 16

**Body material: 0.7043 (ductile Gr. 60-40-18)**

DIN Flange <sup>2</sup>	Inlet	–	–	PN 40	PN 16	PN 25
	Outlet	–	–	PN 16		PN 10

**Body material: 1.0619 (WCB)**

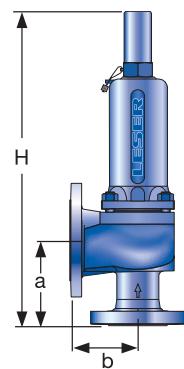
DIN Flange <sup>2</sup>	Inlet	–	–	PN 40	PN 25
	Outlet	–	–	PN 16	

**Body material: 1.4408 (CF8M)**

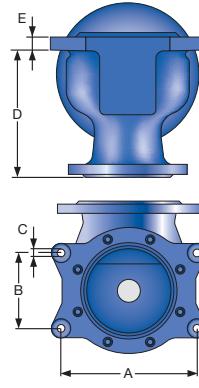
DIN Flange <sup>2</sup>	Inlet	–	–	PN 40
	Outlet	–	–	PN 16

1) <sup>2)</sup> Standard flange rating. For other flange drillings please refer to page 19.

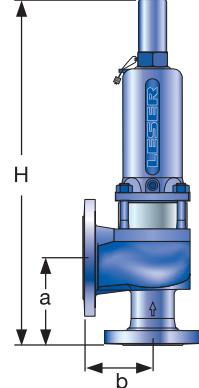
Body material	B	D	E
	[inch]	[inch]	[inch]
0.6025	5 <sup>29</sup> / <sub>32</sub>	11 <sup>13</sup> / <sub>32</sub>	<sup>5</sup> / <sub>8</sub>
0.7043	5 <sup>29</sup> / <sub>32</sub>	11 <sup>17</sup> / <sub>32</sub>	<sup>13</sup> / <sub>16</sub>
1.0619	6 <sup>1</sup> / <sub>4</sub>	11 <sup>17</sup> / <sub>32</sub>	<sup>13</sup> / <sub>16</sub>
1.4408	5 <sup>29</sup> / <sub>32</sub>	11 <sup>17</sup> / <sub>32</sub>	<sup>13</sup> / <sub>16</sub>



Conventional design



Support brackets



Balanced bellows design

**Type 441, 442 DIN****Pressure temperature ratings**

Metric Units

	DN <sub>i</sub>	20	20	25	32	40	50	65	80	100	125	150	200
	DN <sub>o</sub>	32	40	40	50	65	80	100	125	150	200	250	300
Actual Orifice diameter d <sub>o</sub> [mm]		18	18	23	29	37	46	60	74	92	98	125	165
Actual Orifice area A <sub>o</sub> [mm <sup>2</sup> ]		254	254	416	661	1075	1662	2827	4301	6648	7543	12272	21382
<b>Body material: 0.6025 (cast iron)</b>													
DIN Flange	Inlet	PN 16	-										-
	Outlet	PN 16	-										-
<b>Minimum set pressure</b>	p [bar <sub>g</sub> ]	S/G/L	0.1	-	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1	-
<b>Min. set pressure<sup>1)</sup> standard bellows</b>	p [bar <sub>g</sub> ]	S/G/L	3	-	3	3	3	3	3	2.74	2.01	0.2	-
<b>Min. set pressure low press. bellows</b>	p [bar <sub>g</sub> ]	S/G/L	2.00	-	0.98	1.41	1.11	1.81	1.50	1.05	1.18	1.41	-
<b>Maximum set pressure</b>	p [bar <sub>g</sub> ]	S/G/L	16	-	16	16	16	16	16	16	16	16	-
<b>Max. set pressure with special spring</b>	p [bar <sub>g</sub> ]	S/G/L	16	-	16	16	16	16	16	16	16	16	-
<b>Temperature acc. to DIN EN</b>	min. [°C]	-10	-										-
	max. [°C]	+300	-										-
<b>Temperature acc. to ASME</b>	min. [°C]	-	-										-
	max. [°C]	-	-										-

<b>Body material: 0.7043 (ductile Gr. 60-40-18)</b>													
DIN Flange	Inlet	-	-										PN 40
	Outlet	-	-										PN 16
<b>Minimum set pressure</b>	p [bar <sub>g</sub> ]	S/G/L	-	-	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1
<b>Min. set pressure<sup>1)</sup> standard bellows</b>	p [bar <sub>g</sub> ]	S/G/L	-	-	3	3	3	3	3	3	2.74	2.01	0.2
<b>Min. set pressure low press. bellows</b>	p [bar <sub>g</sub> ]	S/G/L	-	-	0.98	1.41	1.11	1.81	1.50	1.05	1.18	1.41	-
<b>Maximum set pressure</b>	p [bar <sub>g</sub> ]	S/G/L	-	-	40	40	40	40	40	32	40	16	16
<b>Max. set pressure with special spring</b>	p [bar <sub>g</sub> ]	S/G/L	-	-	40	40	40	40	40	40	40	16	25
<b>Temperature acc. to DIN EN</b>	min. [°C]	-	-										-60
	max. [°C]	-	-										+350
<b>Temperature acc. to ASME</b>	min. [°C]	-	-										-10
	max. [°C]	-	-										+350

<sup>1)</sup> Min. set pressure standard bellows = Max. set pressure low pressure bellows.

**Type 441, 442 DIN****Pressure temperature ratings**

Metric Units

DN <sub>I</sub>	20	20	25	32	40	50	65	80	100	125	150	200
DN <sub>O</sub>	32	40	40	50	65	80	100	125	150	200	250	300
Actual Orifice diameter d <sub>0</sub> [mm]	18	18	23	29	37	46	60	74	92	98	125	165
Actual Orifice area A <sub>0</sub> [mm <sup>2</sup> ]	254	254	416	661	1075	1662	2827	4301	6648	7543	12272	21382

**Body material: 1.0619 (WCB)**

DIN Flange	Inlet	–	PN 40									PN 25
	Outlet	–	PN 16									–
<b>Minimum set pressure</b>	p [bar <sub>g</sub> ] S/G/L	–	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1
<b>Min. set pressure<sup>1)</sup> standard bellows</b>	p [bar <sub>g</sub> ] S/G/L	–	3	3	3	3	3	3	3	2.74	2.01	0.2
<b>Min. set pressure low press. bellows</b>	p [bar <sub>g</sub> ] S/G/L	–	2.00	0.98	1.41	1.11	1.81	1.50	1.05	1.18	1.41	–
<b>Maximum set pressure</b>	p [bar <sub>g</sub> ] S/G/L	–	40	40	40	40	40	40	32	40	28	17
<b>Max. set pressure with special spring</b>	p [bar <sub>g</sub> ] S/G/L	–	40	40	40	40	40	40	40	40	28	25
<b>Temperature<sup>2)</sup> acc. to DIN EN</b>	min. [°C]	–	-85									–
	max. [°C]	–	+450									–
<b>Temperature<sup>2)</sup> acc. to ASME</b>	min. [°C]	–	-29									–
	max. [°C]	–	+427									–

**Body material: 1.4408 (CF8M)**

DIN Flange	Inlet	–	–	PN 40									–
	Outlet	–	–	PN 16									–
<b>Minimum set pressure</b>	p [bar <sub>g</sub> ] S/G/L	–	–	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1	–
<b>Min. set pressure<sup>1)</sup> standard bellows</b>	p [bar <sub>g</sub> ] S/G/L	–	–	3	3	3	3	3	3	2.74	2.01	0.2	–
<b>Min. set pressure low press. bellows</b>	p [bar <sub>g</sub> ] S/G/L	–	–	0.98	1.41	1.11	1.81	1.50	1.05	1.18	1.41	–	–
<b>Maximum set pressure</b>	p [bar <sub>g</sub> ] S/G/L	–	–	40	40	40	33	28	13.6	20	17.7	7	–
<b>Max. set pressure with special spring</b>	p [bar <sub>g</sub> ] S/G/L	–	–	40	40	40	37	28	25	26	24	10	–
<b>Temperature<sup>2)</sup> acc. to DIN EN</b>	min. [°C]	–	–	-270									–
	max. [°C]	–	–	+400									–
<b>Temperature<sup>2)</sup> acc. to ASME</b>	min. [°C]	–	–	-268									–
	max. [°C]	–	–	+538									–

<sup>1)</sup> Min. set pressure standard bellows = Max. set pressure low pressure bellows.<sup>2)</sup> Between -10 °C and lowest temperature indicated „AD 2000-Merkblatt“ W10 shall be taken into account.

**Type 441, 442 DIN****Pressure temperature ratings**

US Units

	DN <sub>i</sub>	20	20	25	32	40	50	65	80	100	125	150	200
	DN <sub>o</sub>	32	40	40	50	65	80	100	125	150	200	250	300
Actual Orifice diameter d <sub>o</sub> [inch]		0.71	0.71	0.91	1.14	1.46	1.81	2.36	2.91	3.62	3.86	4.92	6.5
Actual Orifice area A <sub>o</sub> [inch <sup>2</sup> ]		0.394	0.394	0.644	1.024	1.667	2.576	4.383	6.666	10.304	11.691	19.021	33.142
<b>Body material: 0.6025 (cast iron)</b>													
DIN Flange	Inlet	PN 16	-										-
	Outlet	PN 16	-										-
<b>Minimum set pressure</b>	p [psig]	S/G/L	1.5	-	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	-
<b>Min. set pressure<sup>1)</sup> standard bellows</b>	p [psig]	S/G/L	43.5	-	43.5	43.5	43.5	43.5	43.5	43.5	39.7	29.1	2.9
<b>Min. set pressure</b> low press. bellows	p [psig]	S/G/L	29	-	14	20	16	26	22	15	17	20	-
<b>Maximum set pressure</b>	p [psig]	S/G/L	232	-	232	232	232	232	232	232	232	232	-
<b>Max. set pressure</b> with special spring	p [psig]	S/G/L	232	-	232	232	232	232	232	232	232	232	-
<b>Temperature</b> acc. to DIN EN	min. [°F]	+14	-										-
	max. [°F]	+572	-										-
<b>Temperature</b> acc. to ASME	min. [°F]	-	-										-
	max. [°F]	-	-										-

<b>Body material: 0.7043 (ductile Gr. 60-40-18)</b>													
DIN Flange	Inlet	-	-	<b>PN 40</b>							<b>PN 16</b>		<b>PN 25</b>
	Outlet	-	-	<b>PN 16</b>									<b>PN 10</b>
<b>Minimum set pressure</b>	p [psig]	S/G/L	-	-	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5
<b>Min. set pressure<sup>1)</sup> standard bellows</b>	p [psig]	S/G/L	-	-	43.5	43.5	43.5	43.5	43.5	43.5	39.7	29.1	2.9
<b>Min. set pressure</b> low press. bellows	p [psig]	S/G/L	-	-	14	20	16	26	22	15	17	20	-
<b>Maximum set pressure</b>	p [psig]	S/G/L	-	-	580	580	580	580	580	464	580	232	232
<b>Max. set pressure</b> with special spring	p [psig]	S/G/L	-	-	580	580	580	580	580	580	580	232	363
<b>Temperature</b> acc. to DIN EN	min. [°F]	-	-										-76
	max. [°F]	-	-										+662
<b>Temperature</b> acc. to ASME	min. [°F]	-	-										+14
	max. [°F]	-	-										+662

<sup>1)</sup> Min. set pressure standard bellows = Max. set pressure low pressure bellows.

**Type 441, 442 DIN****Pressure temperature ratings**

US Units

	DN <sub>I</sub>	20	20	25	32	40	50	65	80	100	125	150	200
	DN <sub>O</sub>	32	40	40	50	65	80	100	125	150	200	250	300
Actual Orifice diameter d <sub>0</sub> [inch]		0.71	0.71	0.91	1.14	1.46	1.81	2.36	2.91	3.62	3.86	4.92	6.5
Actual Orifice area A <sub>0</sub> [inch <sup>2</sup> ]		0.394	0.394	0.644	1.024	1.667	2.576	4.383	6.666	1.304	11.691	19.021	33.142

**Body material: 1.0619 (WCB)**

DIN Flange	Inlet	–	PN 40									PN 25	
	Outlet	–	PN 16										
<b>Minimum set pressure</b>	p [psig] S/G/L	–	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5
<b>Min. set pressure<sup>1)</sup> standard bellows</b>	p [psig] S/G/L	–	43.5	43.5	43.5	43.5	43.5	43.5	43.5	39.7	29.1	2.9	2.9
<b>Min. set pressure low press. bellows</b>	p [psig] S/G/L	–	29	14	20	16	26	22	15	17	20	–	–
<b>Maximum set pressure</b>	p [psig] S/G/L	–	580	580	580	580	580	580	464	580	406	247	290
<b>Max. set pressure with special spring</b>	p [psig] S/G/L	–	580	580	580	580	580	580	580	580	406	363	363
<b>Temperature<sup>2)</sup> acc. to DIN EN</b>	min. [°F]	–	-121										
	max. [°F]	–	+842										
<b>Temperature<sup>2)</sup> acc. to ASME</b>	min. [°F]	–	-20										
	max. [°F]	–	+800										

**Body material: 1.4408 (CF8M)**

DIN Flange	Inlet	–	–	PN 40									–	
	Outlet	–	–	PN 16									–	
<b>Minimum set pressure</b>	p [psig] S/G/L	–	–	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	–	
<b>Min. set pressure<sup>1)</sup> standard bellows</b>	p [psig] S/G/L	–	–	43.5	43.5	43.5	43.5	43.5	43.5	39.7	29.1	2.9	–	
<b>Min. set pressure low press. bellows</b>	p [psig] S/G/L	–	–	14	20	16	26	22	15	17	20	–	–	
<b>Maximum set pressure</b>	p [psig] S/G/L	–	–	580	580	580	479	406	197	290	257	102	–	
<b>Max. set pressure with special spring</b>	p [psig] S/G/L	–	–	580	580	580	537	406	363	377	348	145	–	
<b>Temperature<sup>2)</sup> acc. to DIN EN</b>	min. [°F]	–	–	-454										
	max. [°F]	–	–	+752										
<b>Temperature<sup>2)</sup> acc. to ASME</b>	min. [°F]	–	–	-450										
	max. [°F]	–	–	+1000										

<sup>1)</sup> Min. set pressure standard bellows = Max. set pressure low pressure bellows.<sup>2)</sup> Between -10 °C and lowest temperature indicated „AD 2000-Merkblatt“ W10 shall be taken into account.

## Type 441, 442 DIN

### Flange drillings

	DN <sub>i</sub>	20	20	25	32	40	50	65	80	100	125	150	200
	DN <sub>o</sub>	32	40	40	50	65	80	100	125	150	200	250	300
Valve size	—	3/4" x 1 1/2"	1" x 1 1/2"	1 1/4" x 2"	1 1/2" x 2 1/2"	2" x 3"	2 1/2" x 4"	3" x 5"	4" x 6"	5" x 8"	6" x 10"	8" x 12"	
Actual Orifice diameter d <sub>0</sub> [mm]	18	18	23	29	37	46	60	74	92	98	125	165	
Actual Orifice area A <sub>0</sub> [mm <sup>2</sup> ]	254	254	416	661	1075	1662	2827	4301	6648	7543	12272	21382	
<b>Body material: 0.6025 (cast iron)</b>													
Inlet	<b>DIN EN 1092</b>	PN 10	Please select body material 1.0619	*	*	*	*	*	*	*	*	*	*
		PN 16		*	*	*	*	*	*	*	*	*	*
		PN 25		—	—	—	—	—	—	—	—	—	—
		PN 40		—	—	—	—	—	—	—	—	—	—
Outlet	<b>DIN EN 1092</b>	PN 10		*	*	*	*	*	*	*	H50	H50	
		PN 16		*	*	*	*	*	*	*	*	*	*
		PN 25		—	—	—	—	—	—	—	—	—	—
		PN 40		—	—	—	—	—	—	—	—	—	—
<b>Body material: 0.7043 (ductile Gr. 60-40-18)</b>													
Inlet	<b>DIN EN 1092</b>	PN 10	Please select other body material	*	*	*	*	H45	*	H45	*	*	H44
		PN 16		*	*	*	*	*	*	*	*	*	H45
		PN 25		*	*	*	*	*	*	*	—	—	*
		PN 40		*	*	*	*	*	*	*	—	—	—
Outlet	<b>DIN EN 1092</b>	PN 10		*	*	*	*	*	*	*	H50	H50	*
		PN 16		*	*	*	*	*	*	*	*	*	(H51)
		PN 25		*	(*)	(H15)	(*)	—	—	—	—	—	—
		PN 40		*	(*)	(H15)	(*)	—	—	—	—	—	—
<b>Body material: 1.0619 (WCB), 1.4408 (CF8M)</b>													
Inlet	<b>DIN EN 1092</b>	PN 10	Please select other body material	*	*	*	*	*	H45	H45	H45	H45	H44
		PN 16		*	*	*	*	*	H45	H45	H45	H45	H44
		PN 25		*	*	*	*	*	*	*	*	*	*
		PN 40		*	*	*	*	*	*	*	*	*	*
	<b>ASME B16.5<sup>1)</sup></b>	CL150		H64	H64	H64	H64	H64	H64	[H64]	H64	H64	H64
		CL300		—	—	H65	—	[H65]	—	—	—	—	—
Outlet	<b>DIN EN 1092</b>	PN 10		*	*	*	*	*	*	*	H50	H50	H50
		PN 16		*	*	*	*	*	*	*	*	*	*
		PN 25		*	*	*	(H15)	(*)	—	—	—	—	H52
		PN 40		*	*	*	(H15)	(*)	—	—	—	—	H52
	<b>ASME B16.5<sup>1)</sup></b>	CL150		H79	H79	H79	H79	H79	[H79]	H79	H79	H79	H79
		CL300		—	—	[H80]	—	—	—	—	—	—	—

Note: Flange drillings and facings meet always the requirements of mentioned flange standards.

Flange thickness and outer diameter may vary from flange standard.

<sup>1)</sup> For flange drillings acc. to ASME B16.5 please use preferred Type 441, 442 ANSI.

**Type 441, 442 DIN****Flange facings**

Indication	Norm	Inlet	Outlet	Remark						
<b>General</b>										
Flange undrilled	–	H38	H39							
Linde-V-Nut, Form V48	Linde Standard 420-08 LDeS 3313.36	J07	J08	Groove: Rz 16						
Linde-V-Nut, Form V48A		J05	J06	Groove: Rz 4, e.g. with hydrogen						
Lens seal form L (without sealing lens)	DIN 2696 LDeS 3313.35	J11	J12							
<b>Acc. to DIN EN 1092</b>										
		Inlet	Outlet	Remark						
Flange facing (see LDeS 3313.40)		PN 10 – PN 40	PN 10 – PN 40	Rz-data according to DIN EN 1092 in µm						
Raised face	Type B1	*	*	Facing: Rz = 12.5 – 50						
	Type B2	L36	L38	Facing: Rz = 3.2 – 12.5						
Tongue face C <sup>1)</sup>		H94	H92	Steel flange only						
Groove face D <sup>1)</sup>		H93	H91							
Male face E		H96	H98							
Female face F		H97	H99							
O-ring male face G		J01	J02							
O-ring female face H		J03	J04							
<b>Acc. to ASME B16.5</b>										
Body material	Inlet	Outlet	Smooth finish <sup>2)</sup>	Serrated finish	RTJ-groove					
			Inlet	Outlet	Inlet	Outlet	Inlet	Outlet		
			Option code	Option code	RTJ-Class	Option code	RTJ-Class	Option code		
1.0619, 1.4408	all	all	L52	L53	*	*	CL150	H62	CL150	H63

<sup>1)</sup> LESER manufactures the groove at flanged valves by milling. If a customer demands a turned surface in the soil of the groove according to DIN EN 1092-1 an additional option code is necessary: "S01: soil of the groove drilled".

<sup>2)</sup> Smooth finish is not defined in the effective standards.

Note: Flange drillings and facings meet always the requirements of mentioned flange standards.

Flange thickness and outer diameter may vary from flange standard.

**Change of nominal diameter with welding flange**

Designation	Material	DN / NPS		
Type 441 DIN		32	40	80
Change nominal diameter inlet to DN 40 / NPS 1½"	1.0619 (WCB) 1.4408 (CF8M)	I28	–	–
Change nominal diameter outlet to DN 80 / NPS 3"	1.0619 (WCB) 1.4408 (CF8M)	–	I29	–
Change nominal diameter outlet to DN 150 / NPS 6"	1.0619 (WCB) 1.4408 (CF8M)	–	–	I30



**Type 442 ANSI**  
Plain lever H3  
Open bonnet  
Conventional design



**Type 441 ANSI**  
Packed lever H4  
Closed bonnet  
Conventional design

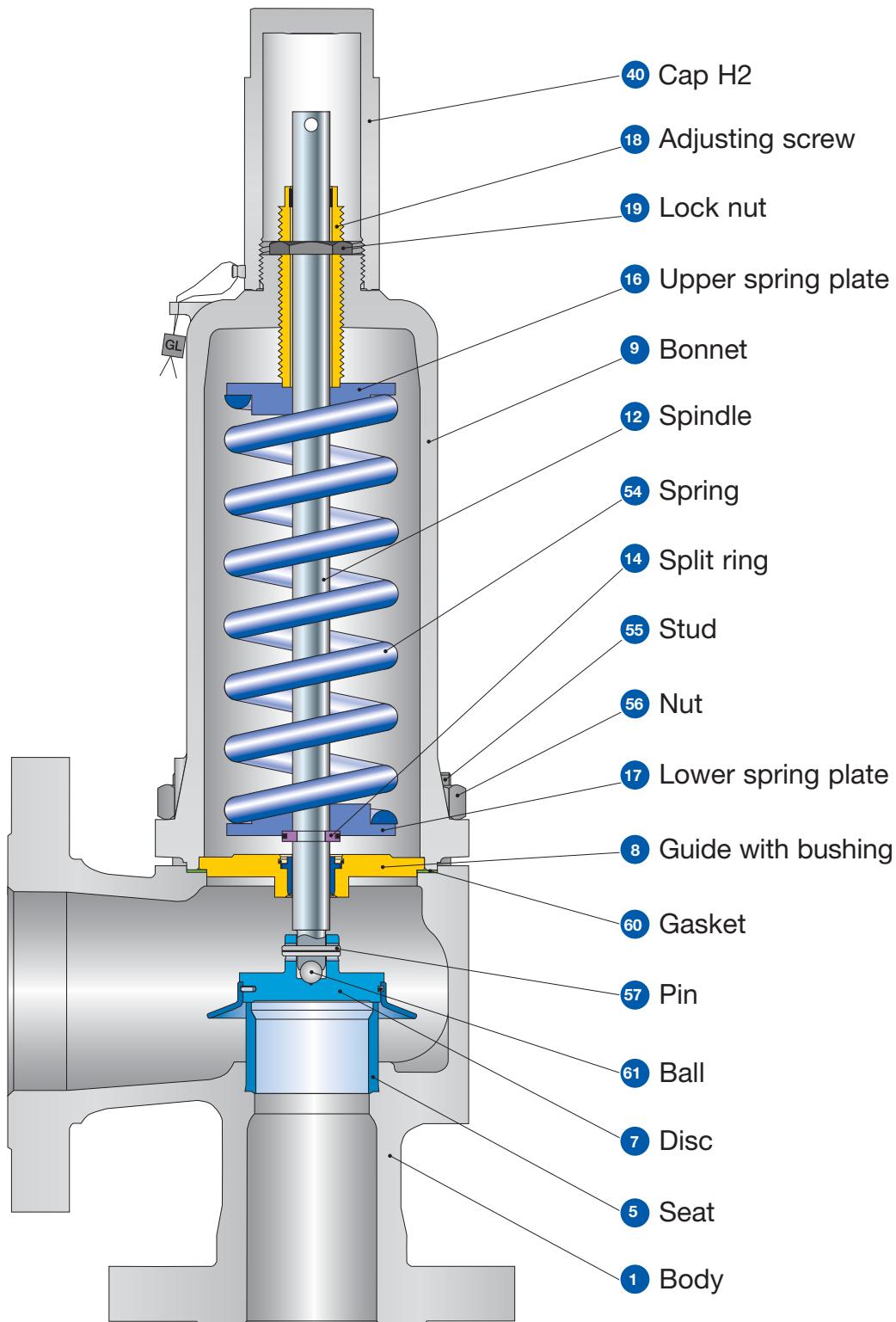
## Type 441, 442 ANSI Flanged Safety Relief Valves

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## Type 441, 442 ANSI

### Conventional design

Type 441, 442  
ANSI



## Type 441, 442 ANSI

### Conventional design

#### Materials

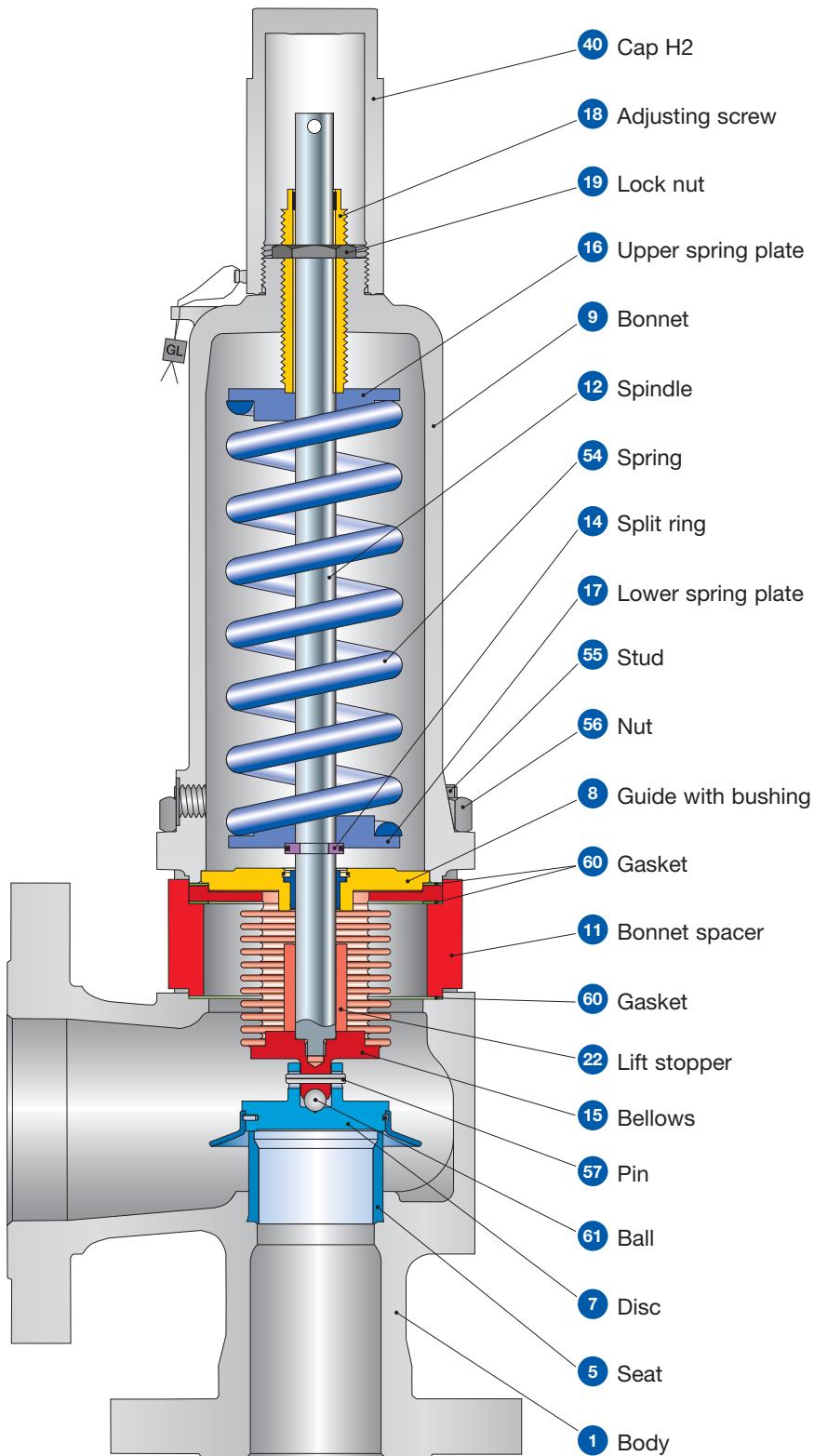
Item	Component	Type 4412 / 4422 ANSI	Type 4414 ANSI
1	<b>Body</b>	1.0619 SA 216 WCB	1.4408 SA 351 CF8M
5	Seat	1.4404 316L	1.4404 316L
7	Disc	1.4122 Hardened stainless steel	1.4404 316L
8	Guide with bushing	1.4104, 1.0501, 0.7040 Chrome or carbon steel	1.4404 316L
		1.4104 tenifer Chrome steel tenifer	– –
9	<b>Bonnet</b>	0.7040, 0.7043, 1.0619 Ductile Gr. 60-40-18, SA 216 WCB	1.4408, 1.4404, 1.4571 SA 351 CF8M, SA 479 316L, SA 479 316Ti
12	Spindle	1.4021 420	1.4404 316L
14	Split ring	1.4104 Chrome steel	1.4404 316L
16 / 17	Spring plate	1.0718 Steel	1.4404 316L
18	Adjusting screw with bushing	1.4104 PTFE Chrome steel PTFE	1.4404 PTFE 316L PTFE
19	Lock nut	1.0718 Steel	1.4404 316L
40	Cap H2	1.0460 or 0.7043 SA 105 or Gr. 60-40-18	1.4404 316L
54	Spring standard	1.1200, 1.8159, 1.7102 Carbon steel	1.4310 Stainless steel
	Spring optional	1.4310 Stainless steel	– –
55	Stud	1.1181 Steel	1.4401 B8M
56	Nut	1.0501 2H	1.4401 8M
57	Pin	1.4310 Stainless steel	1.4310 Stainless steel
60	Gasket	Graphite / 1.4401 Graphite / 316	Graphite / 1.4401 Graphite / 316
61	Ball	1.3541 Hardened stainless steel	1.4401 316

**Please notice:**

- Modifications reserved by LESER
- If several materials are specified LESER defines the material.
- LESER can upgrade materials without notice.
- Every part can be replaced by other material acc. to customer specification.

## Type 441, 442 ANSI

### Balanced bellows design



## Type 441, 442 ANSI

### Balanced bellows design

#### Materials

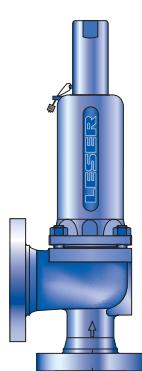
Item	Component	Type 4412 / 4422 ANSI	Type 4414 ANSI
1	<b>Body</b>	1.0619 SA 216 WCB	1.4408 SA 351 CF8M
5	Seat	1.4404 316L	1.4404 316L
7	Disc	1.4122 Hardened stainless steel	1.4404 316L
8	Guide with bushing	1.4104, 1.0501, 0.7040 Chrome steel or carbon steel	1.4404 316L
		1.4104 tenifer Chrome steel tenifer	– –
9	<b>Bonnet</b>	0.7040, 0.7043, 1.0619 Ductile Gr. 60-40-18, SA 216 WCB	1.4408, 1.4404, 1.4571 SA 351 CF8M, SA 479 316L, SA 479 316Ti
11	Bonnet spacer	1.4404 316L	1.4404 316L
12	Spindle	1.4404 316L	1.4404 316L
14	Split ring	1.4104 Chrome steel	1.4404 316L
15	Bellows	1.4571 316Ti	1.4571 316Ti
16 / 17	Spring plate	1.0718 Steel	1.4404 316L
18	Adjusting screw with bushing	1.4104 PTFE Chrome steel PTFE	1.4404 PTFE 316L PTFE
19	Lock nut	1.0718 Steel	1.4404 316L
22	Lift stopper	1.4404 316L	1.4404 316L
40	Cap H2	1.0460 or 0.7043 SA 105 or Gr. 60-40-18	1.4404 316L
54	Spring standard	1.1200, 1.8159, 1.7102 Carbon steel	1.4310 Stainless steel
	Spring optional	1.4310 Stainless steel	– –
55	Stud	1.4401 B8M	1.4401 B8M
56	Nut	1.4401 8M	1.4401 8M
57	Pin	1.4310 Stainless steel	1.4310 Stainless steel
60	Gasket	Graphite / 1.4401 Graphite / 316	Graphite / 1.4401 Graphite / 316
61	Ball	1.3541 Hardened stainless steel	1.4401 316

**Please notice:**

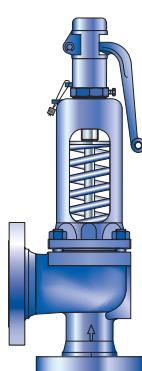
- Modifications reserved by LESER
- If several materials are specified LESER defines the material.
- LESER can upgrade materials without notice.
- Every part can be replaced by other material acc. to customer specification.

**Type 441, 442 ANSI****Article numbers**

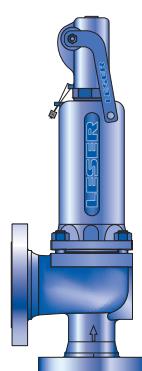
Valve size	1" x 2"	1½" x 2"	1½" x 2½"	2" x 3"	3" x 4"	4" x 6"
Actual Orifice diameter $d_o$ [mm]	23	29	37	46	60	92
Actual Orifice area $A_o$ [mm <sup>2</sup> ]	416	661	1075	1662	2827	6648
<b>Body material: 1.0619 (WCB)</b>						
Bonnet closed	H2 Art. No. 4412.	4812	4822	4832	4842	4862
	H3 Art. No. 4412.	4813	4823	4833	4843	4863
	H4 Art. No. 4412.	4814	4824	4834	4844	4864
open	H3 Art. No. 4422.	4815	4825	4835	4845	4865
<b>Body material: 1.4408 (CF8M)</b>						
Bonnet closed	H2 Art. No. 4414.	7912	-	7932	7942	7962
	H4 Art. No. 4414.	7914	-	7934	7944	7964
<b>Body material: 1.4408 (CF8M)</b>						
Bonnet closed	H2 Art. No. 4414.	7912	-	7932	7942	7962
	H4 Art. No. 4414.	7914	-	7934	7944	7964



**Type 441**  
Cap H2  
Closed bonnet  
Conventional design



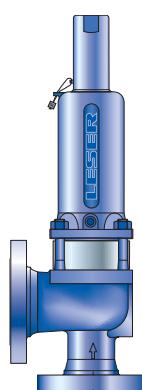
**Type 442**  
Plain lever H3  
Bonnet open  
Conventional design



**Type 441**  
Packed lever H4  
Closed bonnet  
Conventional design



**Type 441**  
Plain lever H3  
Closed bonnet  
Conventional design



**Type 441**  
Cap H2  
Closed bonnet  
Balanced bellows design

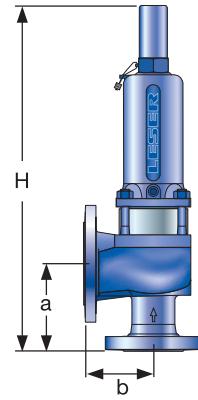
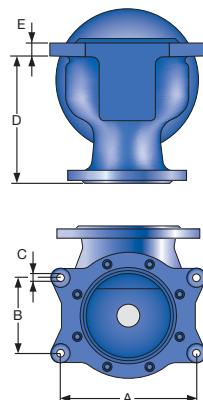
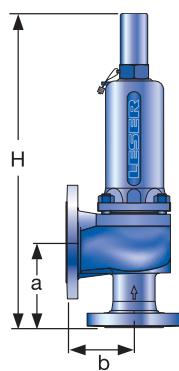
## Type 441, 442 ANSI

### Dimensions and weights

Metric Units

Valve size	1" x 2"	1½" x 2"	1½" x 2½"	2" x 3"	3" x 4"	4" x 6"
Actual Orifice diameter $d_0$ [mm]	23	29	37	46	60	92
Actual Orifice area $A_0$ [mm <sup>2</sup> ]	416	661	1075	1662	2827	6648
<b>Weight</b> [kg]	10	13	16	22	33	75
with bellows	11	14	17	24	37	83
<b>Center to face</b> [mm]	Inlet a	105	124	124	136	156
	Outlet b	114	121	121	124	165
<b>Height (H4)</b> [mm]	Standard H max.	339	455	496	556	685
	Bellows H max.	378	497	534	602	741
<b>Support brackets</b> [mm]	A					280
	B					160
(drilled only on request, option code H42)	C					Ø 18
	D					250
	E					25
<b>Body material: 1.0619 (WCB)</b>						
ANSI Flange	Inlet			CL150 or CL300		
Class <sup>1)</sup>	Outlet			CL150		
<b>Body material: 1.4408 (CF8M)</b>						
ANSI Flange	Inlet	CL150 or CL300	-		CL150 or CL300	
Class <sup>1)</sup>	Outlet	CL150	-		CL150	

<sup>1)</sup>Standard flange rating. For other flange drillings and facings please refer to page 31.



**Type 441, 442 ANSI****Dimensions and weights**

US Units

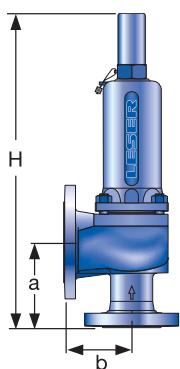
Valve size	1" x 2"	1½" x 2"	1½" x 2½"	2 x 3"	3 x 4"	4 x 6"
Actual Orifice diameter $d_0$ [inch]	0.91	1.14	1.46	1.81	2.36	3.62
Actual Orifice area $A_0$ [inch <sup>2</sup> ]	0.644	1.024	1.667	2.576	4.383	10.304
<b>Weight</b> [lbs]	22	29	35	49	73	165
with bellows	23	30	38	52	81	183
<b>Center to face</b> [inch]	Inlet a	4 1/8	4 7/8	4 7/8	5 3/8	6 1/8
	Outlet b	4 1/2	4 3/4	4 3/4	4 7/8	6 1/2
<b>Height (H4)</b> [inch]	Standard H max.	13 11/32	17 29/32	19 17/32	21 1/16	26 31/32
	Bellows H max.	14 7/8	19 9/16	21 1/32	23 11/16	29 3/16
<b>Support brackets</b> [inch]	A					11
	B					6 1/4
(drilled only on request, option code H42)	C					Ø 3/4
	D					9 7/8
	E					25

**Body material: 1.0619 (WCB)**

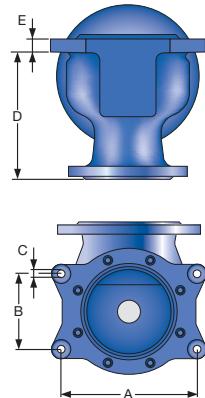
<b>ANSI Flange</b>	Inlet	CL150 or CL300
<b>Class<sup>1)</sup></b>	Outlet	CL150

**Body material: 1.4408 (CF8M)**

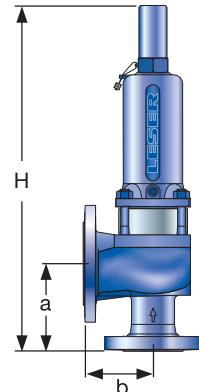
<b>ANSI Flange</b>	Inlet	CL150 or CL300	—	CL150 or CL300
<b>Class<sup>1)</sup></b>	Outlet	CL150	—	CL150

<sup>1)</sup>Standard flange rating. For other flange drillings and facings please refer to page 31.

Conventional design



Support brackets



Balanced bellows design

**Type 441, 442 ANSI****Pressure temperature ratings**

Metric Units

Valve size	1" x 2"	1½" x 2"	1½" x 2½"	2 x 3"	3 x 4"	4 x 6"
Actual Orifice diameter $d_0$ [mm]	23	29	37	46	60	92
Actual Orifice area $A_0$ [mm²]	416	661	1075	1662	2827	6648
<b>Body material: 1.0619 (WCB)</b>						
<b>ANSI Flange Class<sup>1)</sup></b>	Inlet	<b>CL150 or CL300</b>				
	Outlet	<b>CL150</b>				
<b>Minimum set pressure</b>	p [bar <sub>g</sub> ] S/G/L	0.1	0.1	0.1	0.1	0.1
<b>Min. set pressure<sup>2)</sup></b> standard bellows	p [bar <sub>g</sub> ] S/G/L	3	3	3	3	3
<b>Min. set pressure</b> low press. bellows	p [bar <sub>g</sub> ] S/G/L	0.98	1.41	1.11	1.81	1.50
<b>Maximum set pressure</b>	p [bar <sub>g</sub> ] S/G/L	49	48	46	40 <sup>4)</sup>	40
<b>Max. set pressure</b> with special spring	p [bar <sub>g</sub> ] S/G/L	51	48	46	40 <sup>4)</sup>	34
<b>Temperature<sup>3)</sup></b> acc. to DIN EN	min. [°C]			-85		
	max. [°C]			+450		
<b>Temperature<sup>3)</sup></b> acc. to ASME	min. [°C]			-29		
	max. [°C]			+427		

Type 441, 442 ANSI

<b>Body material: 1.4408 (CF8M)</b>						
<b>ANSI Flange Class<sup>1)</sup></b>	Inlet	<b>CL150 or CL300</b>	–	<b>CL150 or CL300</b>		
	Outlet	<b>CL150</b>	–	<b>CL150</b>		
<b>Minimum set pressure</b>	p [bar <sub>g</sub> ] S/G/L	0.1	–	0.1	0.1	0.1
<b>Min. set pressure<sup>2)</sup></b> standard bellows	p [bar <sub>g</sub> ] S/G/L	3	–	3	3	3
<b>Min. set pressure</b> low press. bellows	p [bar <sub>g</sub> ] S/G/L	0.98	–	1.11	1.81	1.50
<b>Maximum set pressure</b>	p [bar <sub>g</sub> ] S/G/L	42.5	–	40	32	27
<b>Max. set pressure</b> with special spring	p [bar <sub>g</sub> ] S/G/L	51	–	40	40	27
<b>Temperature<sup>3)</sup></b> acc. to DIN EN	min. [°C]	-270	–		-270	
	max. [°C]	+400	–		+400	
<b>Temperature<sup>3)</sup></b> acc. to ASME	min. [°C]	-268	–		-268	
	max. [°C]	+538	–		+538	

<sup>1)</sup> For flange rating class 150 the pressure temperature ratings according to ASME ANSI B 16.34 apply.<sup>2)</sup> Min. set pressure standard bellows = Max. set pressure low pressure bellows.<sup>3)</sup> Between -10 °C and lowest temperature indicated „AD 2000-Merkblatt“ W10 shall be taken into account.<sup>4)</sup> For applications with CE marking. Maximum set pressure for ASME application 49 bar.

**Type 441, 442 ANSI****Pressure temperature ratings**

US Units

Type 441, 442  
ANSI

	Valve size	1" x 2"	1½" x 2"	1½" x 2½"	2 x 3"	3 x 4"	4 x 6"
Actual Orifice diameter $d_0$ [inch]		0.91	1.14	1.46	1.81	2.36	3.62
Actual Orifice area $A_0$ [inch <sup>2</sup> ]		0.644	1.024	1.667	2.576	4.383	1.304
<b>Body material: 1.0619 (WCB)</b>							
ANSI Flange Class <sup>1)</sup>	Inlet	<b>CL150 or CL300</b>				<b>CL150</b>	
	Outlet						
<b>Minimum set pressure</b>	p [psig] S/G/L	1.5	1.5	1.5	1.5	1.5	1.5
<b>Min. set pressure<sup>2)</sup></b> standard bellows	p [psig] S/G/L	43.5	43.5	43.5	43.5	43.5	43.5
<b>Min. set pressure</b> low press. bellows	p [psig] S/G/L	14	20	16	26	22	17
<b>Maximum set pressure</b>	p [psig] S/G/L	711	696	667	580 <sup>4)</sup>	580	493
<b>Max. set pressure</b> with special spring	p [psig] S/G/L	740	696	667	580 <sup>4)</sup>	580	493
<b>Temperature<sup>3)</sup></b> acc. to DIN EN	min. [°F]					-121	
	max. [°F]					+842	
<b>Temperature<sup>3)</sup></b> acc. to ASME	min. [°F]					-20	
	max. [°F]					+800	
<b>Body material: 1.4408 (CF8M)</b>							
ANSI Flange Class <sup>1)</sup>	Inlet	<b>CL150 or CL300</b>	–	<b>CL150 or CL300</b>			
	Outlet	<b>CL150</b>	–	<b>CL150</b>			
<b>Minimum set pressure</b>	p [psig] S/G/L	1.5	–	1.5	1.5	1.5	1.5
<b>Min. set pressure<sup>2)</sup></b> standard bellows	p [psig] S/G/L	43.5	–	43.5	43.5	43.5	43.5
<b>Min. set pressure</b> low press. bellows	p [psig] S/G/L	14	–	16	26	22	17
<b>Maximum set pressure</b>	p [psig] S/G/L	616	–	580	464	392	290
<b>Max. set pressure</b> with special spring	p [psig] S/G/L	740	–	580	580	392	363
<b>Temperature<sup>3)</sup></b> acc. to DIN EN	min. [°F]	-454	–				
	max. [°F]	+752	–				
<b>Temperature<sup>3)</sup></b> acc. to ASME	min. [°F]	-450	–				
	max. [°F]	+1000	–				

<sup>1)</sup> For flange rating class 150 the pressure temperature ratings according to ASME ANSI B 16.34 apply.<sup>2)</sup> Min. set pressure standard bellows = Max. set pressure low pressure bellows.<sup>3)</sup> Between -10 °C and lowest temperature indicated „AD 2000-Merkblatt“ W10 shall be taken into account.<sup>4)</sup> For applications with CE marking. Maximum set pressure for ASME application 711 psig.

## Type 441, 442 ANSI

### Flange drillings

Type 441, 442  
ANSI

Valve size		1" x 2"	1½" x 2"	1½" x 2½"	2" x 3"	3" x 4"	4" x 6"
Actual Orifice diameter $d_o$ [mm]		23	29	37	46	60	92
Actual Orifice area $A_o$ [mm <sup>2</sup> ]		416	661	1075	1662	2827	6648
<b>Body material: 1.0619 (WCB), 1.4408 (CF8M)</b>							
Inlet	ASME B16.5	CL150	H64	H64	H64	H64	H64
		CL300	*	*	*	*	*
Outlet	ASME B16.5	CL150	*	*	*	*	*
		CL300	-	-	-	-	-

## Flange facings

Indication	Standard	Inlet	Outlet	Remark						
<b>General</b>										
Flange undrilled	-	H38	H39							
Linde-V-Nut, Type V48	Linde Standard 420-08 LDeS 3313.36	J07	J08	Groove: Rz 16						
Linde-V-Nut, Type V48A		J05	J06	Groove: Rz 4, e.g. with hydrogen						
Lens seal form L (without sealing lens)	DIN 2696 LDeS 3313.35	J11	J12							
<b>Acc. to DIN EN 1092</b>										
Flange facing (see LDeS 3313.40)		Inlet	Outlet	Remark						
		PN 10 – PN 40	PN 10 – PN 40	Rz-data according to DIN EN 1092 in µm						
Raised face	Type B1	*	*	Facing: Rz = 12.5 – 50						
	Type B2	L36	L38	Facing: Rz = 3.2 – 12.5						
Tongue face C <sup>1)</sup>		H94	H92	Steel flange only						
Groove face D <sup>1)</sup>		H93	H91							
Male face E		H96	H98							
Female face F		H97	H99							
O-ring male face G		J01	J02							
O-ring female face H		J03	J04							
<b>Acc. to ASME B16.5</b>										
Body material	Inlet	Outlet	Smooth finish <sup>2)</sup>	Serrated finish	RTJ-groove					
			Inlet	Outlet	Inlet	Outlet	Inlet	Outlet		
			Option code		Option code		RTJ-Class	Option code	RTJ-Class	Option code
1.0619, 1.4408	all	all	L52	L53	*	*	CL150	H62	CL150	H63

<sup>1)</sup> LESER manufactures the groove at flanged valves by milling. If a customer demands a turned surface in the soil of the groove according to DIN EN 1092-1 an additional option code is necessary: "S01: soil of the groove drilled".

<sup>2)</sup> Smooth finish is not defined in the effective standards.

Note: Flange drillings and facings meet always the requirements of mentioned flange standards.

Flange thickness and outer diameter may vary from flange standard.



**Type 442 Full nozzle**

Plain lever H3

Bonnet open

Conventional design

**Type 442 Full nozzle**

Plain lever H3

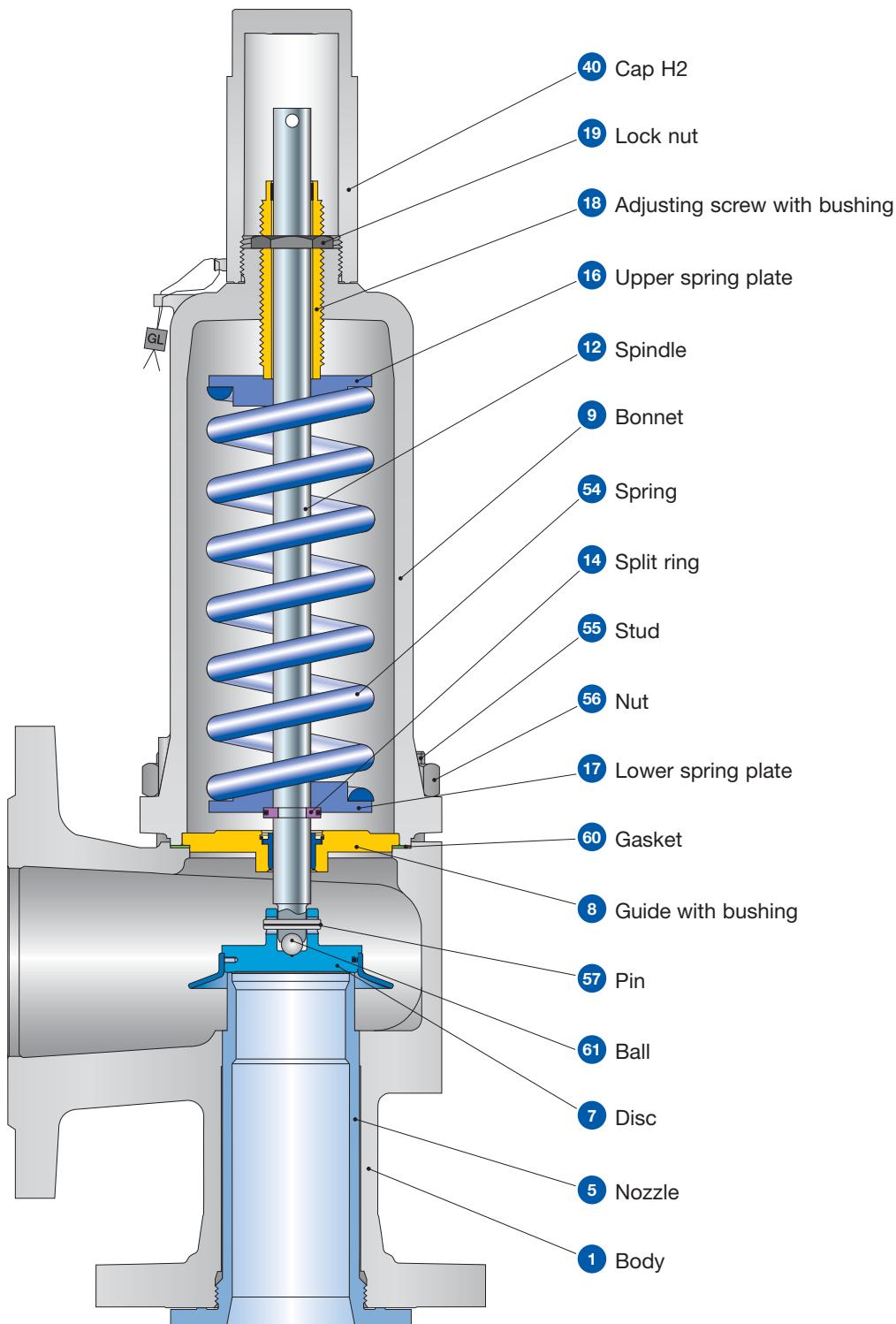
Bonnet open

Conventional design

**Type 441, 442 Full nozzle DIN  
Type 441, 442 Full nozzle ANSI  
Flanged Safety Relief Valve**

Type 441, 442  
Full nozzle

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**Type 441, 442 Full nozzle DIN, ANSI****Conventional design**Type 441, 442  
Full nozzle

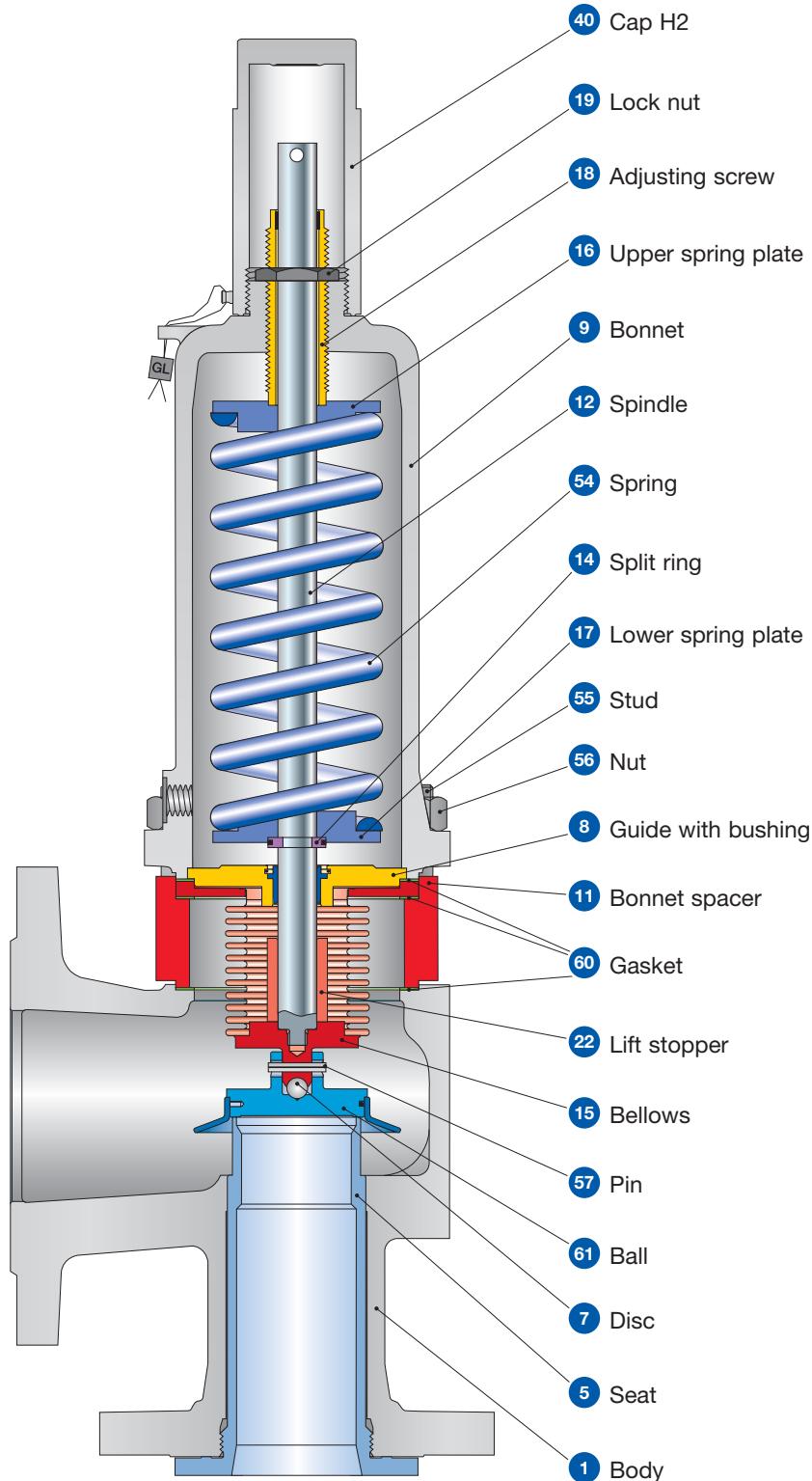
**Type 441, 442 Full nozzle DIN, ANSI****Conventional design****Materials**

Item	Component	Type 4412 / 4422 Full nozzle	Type 4414 Full nozzle
1	<b>Body</b>	1.0619 SA 216 WCB	1.4408 SA 351 CF8M
5	Seat	1.4404 316L	1.4404 316L
7	Disc	1.4122 Hardened stainless steel	1.4404 316L
8	Guide with bushing	1.0501 Carbon steel	1.4404 316L
		1.4104 tenifer Chrome steel tenifer	– –
		0.7040, 0.7043, 1.0619 Ductile Gr. 60-40-18, SA 216 WCB	1.4408 or 1.4571 SA CF8M or SA 479 316Ti
12	Spindle	1.4021 420	1.4404 316L
14	Split ring	1.4104 Chrome steel	1.4404 316L
16 / 17	Spring plate	1.0718 12L13	1.4404 316L
18	Adjusting screw with bushing	1.4104 PTFE Chrome steel PTFE	1.4404 PTFE 316L PTFE
19	Lock nut	1.0718 Steel	1.4404 316L
40	Cap H2	1.0460 SA 105	1.4404 316L
54	Spring standard	1.1200, 1.8159, 1.7102 Carbon steel	1.4310 Stainless steel
	Spring optional	1.4310 Stainless steel	– –
55	Stud	1.1181 Steel	1.4401 B8M
56	Nut	1.0501 2H	1.4401 8M
57	Pin	1.4310 Stainless steel	1.4310 Stainless steel
60	Gasket	Graphite / 1.4401 Graphite / 316	Graphite / 1.4401 Graphite / 316
61	Ball	1.3541 Hardened stainless steel	1.4401 316

**Please notice:**

- Modifications reserved by LESER
- If several materials are specified LESER defines the material.
- LESER can upgrade materials without notice.
- Every part can be replaced by other material acc. to customer specification.

**Type 441, 442 Full nozzle DIN, ANSI**  
**Balanced bellows design**



**Type 441, 442 Full nozzle DIN, ANSI****Balanced bellows design****Materials**

Item	Component	Type 4412 / 4422 Full nozzle	Type 4414 Full nozzle
1	<b>Body</b>	1.0619 SA 216 WCB	1.4408 SA 351 CF8M
5	Seat	1.4404 316L	1.4404 316L
7	Disc	1.4122 Hardened stainless steel	1.4404 316L
8	Guide with bushing	1.0501 Carbon steel	1.4404 316L
		1.4104 tenifer Chrome steel tenifer	– –
		0.7040, 0.7043, 1.0619 Ductile Gr. 60-40-18, SA 216 WCB	1.4408 or 1.4571 SA 351 CF8M or SA 479 316Ti
11	Bonnet spacer	1.0460 Carbon steel	1.4404 316L
12	Spindle	1.4404 316L	1.4404 316L
14	Split ring	1.4104 Chrome steel	1.4404 316L
15	Bellows	1.4571 316Ti	1.4571 316Ti
16 / 17	Spring plate	1.0718 Steel	1.4404 316L
18	Adjusting screw with bushing	1.4104 PTFE Chrome steel PTFE	1.4404 PTFE 316L PTFE
19	Lock nut	1.0718 Steel	1.4404 316L
22	Lift stopper	1.4404 316L	1.4404 316L
40	Cap H2	1.0460 SA 105	1.4404 316L
54	Spring standard	1.1200, 1.8159, 1.7102 Carbon steel	1.4310 Stainless steel
	Spring optional	1.4310 Stainless steel	– –
55	Stud	1.4401 B8M	1.4401 B8M
56	Nut	1.4401 8M	1.4401 8M
57	Pin	1.4310 Stainless steel	1.4310 Stainless steel
60	Gasket	Graphite / 1.4401 Graphite / 316	Graphite / 1.4401 Graphite / 316
61	Ball	1.3541 Hardened stainless steel	1.4401 316

**Please notice:**

- Modifications reserved by LESER
- If several materials are specified LESER defines the material.
- LESER can upgrade materials without notice.
- Every part can be replaced by other material acc. to customer specification.

## Type 441, 442 Full nozzle DIN, ANSI

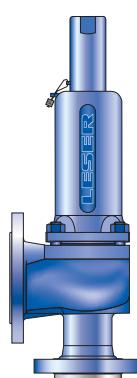
### Article numbers

#### Type 441, 442 Full nozzle DIN

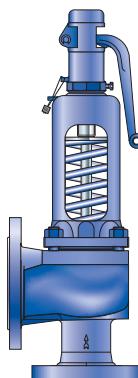
DN <sub>i</sub>	25	40	50	
DN <sub>o</sub>	50	65	80	
Actual Orifice diameter d <sub>0</sub> [mm]	23	37	46	
Actual Orifice area A <sub>0</sub> [mm <sup>2</sup> ]	416	1075	1662	
<b>Body material: 1.0619 (WCB)</b>				
Bonnet closed	H2 Art. No. 4412.	0572	0582	0592
	H3 Art. No. 4412.	0573	0583	0593
	H4 Art. No. 4412.	0574	0584	0594
open	H3 Art. No. 4422.	0575	0585	0595
<b>Body material: 1.4408 (CF8M)</b>				
Bonnet closed	H2 Art. No. 4414.	0952	0962	0972
	H4 Art. No. 4414.	0954	0964	0974

#### Type 441, 442 Full nozzle ANSI

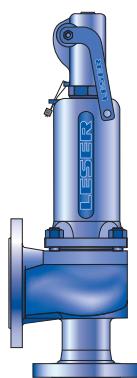
Valve size	1" x 2"	1½" x 2"	1½" x 2½"	2" x 3"	3" x 4"	4" x 6"
Actual Orifice diameter d <sub>0</sub> [mm]	23	29	37	46	60	92
Actual Orifice area A <sub>0</sub> [mm <sup>2</sup> ]	416	661	1075	1662	2827	6648
<b>Body material: 1.0619 (WCB)</b>						
Bonnet closed	H2 Art. No. 4412.	1282	1292	1302	1312	1322
	H3 Art. No. 4412.	1283	1293	1303	1313	1323
	H4 Art. No. 4412.	1284	1294	1304	1314	1324
open	H3 Art. No. 4422.	1285	1295	1305	1315	1325
<b>Body material: 1.4408 (CF8M)</b>						
Bonnet closed	H2 Art. No. 4414.	5682	-	5702	5712	5722
	H4 Art. No. 4414.	5684	-	5704	5714	5724



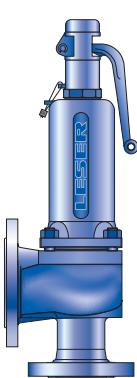
Type 441 Full nozzle  
Cap H2  
Closed bonnet  
Conventional design



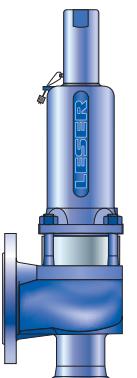
Type 442 Full nozzle  
Plain lever H3  
Bonnet open  
Conventional design



Type 441 Full nozzle  
Packed lever H4  
Closed bonnet  
Conventional design



Type 441 Full nozzle  
Plain lever H3  
Closed bonnet  
Conventional design



Type 441 Full nozzle  
Cap H2  
Closed bonnet  
Balanced bellows design

## Type 441, 442 Full nozzle DIN

### Dimensions and weights

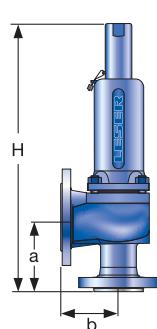
#### Metric Units

	DN <sub>I</sub>	25	40	50
	DN <sub>O</sub>	50	65	80
	Actual Orifice diameter d <sub>0</sub> [mm]	23	37	46
	Actual Orifice area A <sub>0</sub> [mm <sup>2</sup> ]	416	1075	1662
<b>Weight</b>		9	16	22
[kg]	with bellows	10	17	24
<b>Center to face</b>	Inlet a	111	143.5	154
[mm]	Outlet b	100	115	120
<b>Height (H4)</b>	Standard H max.	345	515.5	573
[mm]	Bellows H max.	384	553.5	619
<b>Body material: 1.0619 (WCB)</b>				
DIN Flange <sup>1)</sup>	Inlet	PN 40 or 16		
	Outlet	PN 16		
<b>Body material: 1.4408 (CF8M)</b>				
DIN Flange <sup>1)</sup>	Inlet	PN 40 or 16		
	Outlet	PN 16		

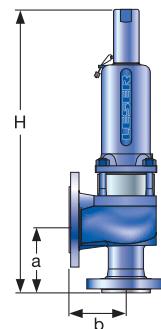
#### US Units

	DN <sub>I</sub>	25	40	50
	DN <sub>O</sub>	50	65	80
	Actual Orifice diameter d <sub>0</sub> [inch]	0.91	1.46	1.81
	Actual Orifice area A <sub>0</sub> [inch <sup>2</sup> ]	0.644	1.667	2.576
<b>Weight</b>		20	35	49
[lbs]	with bellows	21	38	52
<b>Center to face</b>	Inlet a	4 3/8	5 5/8	6 1/16
[inch]	Outlet b	3 15/16	4 1/2	4 3/4
<b>Height (H4)</b>	Standard H max.	9 3/16	13	14 5/8
[inch]	Bellows H max.	10 11/16	14	16 1/8
<b>Body material: 1.0619 (WCB)</b>				
DIN Flange <sup>1)</sup>	Inlet	PN 40 or 16		
	Outlet	PN 16		
<b>Body material: 1.4408 (CF8M)</b>				
DIN Flange <sup>1)</sup>	Inlet	PN 40 or 16		
	Outlet	PN 16		

<sup>1)</sup> Standard flange rating. For other flange drillings please refer to page 46.



Conventional design



Balanced bellows design

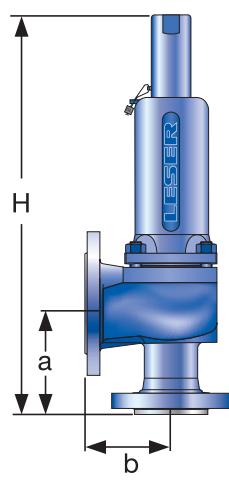
## Type 441, 442 Full nozzle ANSI

### Dimensions and weights

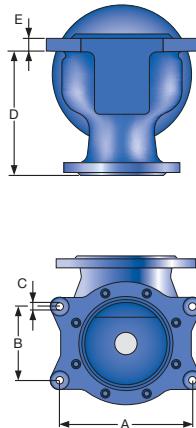
Metric Units

Valve size	1" x 2"	1½" x 2"	1½" x 2½"	2" x 3"	3" x 4"	4" x 6"
Actual Orifice diameter $d_0$ [mm]	23	29	37	46	60	92
Actual Orifice area $A_0$ [mm <sup>2</sup> ]	416	661	1075	1662	2827	6648
<b>Weight</b> [kg]	10	13	16	22	33	75
with bellows	11	14	17	24	37	83
<b>Center to face</b> [mm]	Inlet a	109	129,5	129,5	141	163
	Outlet b	114	121	121	124	165
<b>Height (H4)</b> [mm]	Standard H max.	339	455	496	556	685
	Bellows H max.	378	497	534	602	741
<b>Support brackets</b> [mm]	A					280
	B					160
(drilled only on request, Option code H42)	C					Ø 18
	D					250
	E					25
<b>Body material:</b> 1.0619 (WCB)						
<b>ANSI Flange<sup>1)</sup></b>	Inlet			CL150 or CL300		
<b>Class</b>	Outlet			CL150		
<b>Body material:</b> 1.4408 (CF8M)						
<b>ANSI Flange<sup>1)</sup></b>	Inlet	CL150 or CL300	-		CL150 or CL300	
<b>Class</b>	Outlet	CL150	-		CL150	

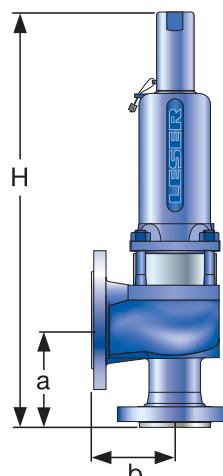
<sup>1)</sup> Standard flange rating. For other flange drillings please refer to page 46.



Conventional design



Support brackets



Balanced bellows design

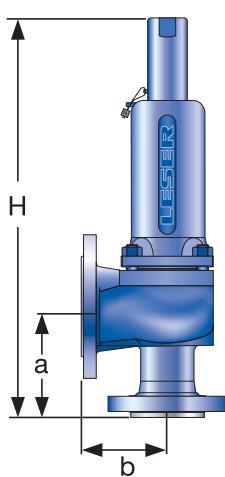
## Type 441, 442 Full nozzle ANSI

### Dimensions and weights

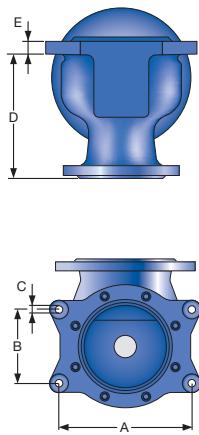
US Units

Valve size	1" x 2"	1½" x 2"	1½" x 2½"	2" x 3"	3" x 4"	4" x 6"
Actual Orifice diameter $d_0$ [inch]	0.91	1.14	1.46	1.81	2.36	3.62
Actual Orifice area $A_0$ [inch <sup>2</sup> ]	0.644	1.024	1.667	2.576	4.383	10,304
<b>Weight</b> [lbs]	22	29	35	49	73	165
with bellows	23	30	38	52	81	183
<b>Center to face</b> [inch]	Inlet a	4 $\frac{1}{4}$	5 $\frac{1}{8}$	5 $\frac{1}{2}$	6 $\frac{3}{8}$	7 $\frac{3}{8}$
	Outlet b	4 $\frac{1}{2}$	4 $\frac{3}{4}$	4 $\frac{3}{4}$	6 $\frac{1}{2}$	9
<b>Height (H4)</b> [inch]	Standard H max.	13 $\frac{1}{4}$	18 $\frac{1}{8}$	19 $\frac{3}{4}$	22 $\frac{1}{16}$	27 $\frac{1}{4}$
	Bellows H max.	15 $\frac{1}{16}$	19 $\frac{13}{16}$	21 $\frac{1}{4}$	23 $\frac{7}{8}$	29 $\frac{7}{16}$
<b>Support brackets</b> [inch]	A					11
	B					6 $\frac{1}{4}$
(drilled only on request, Option code H42)	C					$\varnothing \frac{3}{4}$
	D					9 $\frac{7}{8}$
	E					1
<b>Body material:</b> 1.0619 (WCB)						
ANSI Flange <sup>1)</sup> Class	Inlet			CL150 or CL300		
	Outlet			CL150		
<b>Body material:</b> 1.4408 (CF8M)						
ANSI Flange <sup>1)</sup> Class	Inlet	CL150 or CL300	-		CL150 or CL300	
	Outlet	CL150	-		CL150	

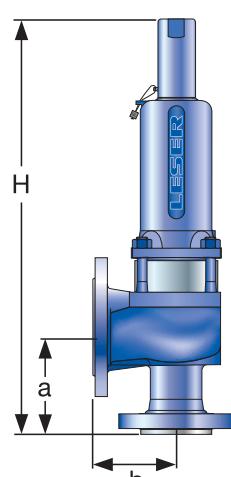
<sup>1)</sup> Standard flange rating. For other flange drillings please refer to page 46.



Conventional design



Support brackets



Balanced bellows design

# Type 441, 442 Full nozzle DIN

## Pressure temperature ratings

### Metric Units

DN <sub>I</sub>	25	40	50
DN <sub>O</sub>	50	65	80
Actual Orifice diameter d <sub>0</sub> [mm]	23	37	46
Actual Orifice area A <sub>0</sub> [mm <sup>2</sup> ]	416	1075	1662

**Body material: 1.0619 (WCB)**

DIN Flange	Inlet	PN 40 or 16		PN 16
	Outlet			
<b>Minimum set pressure</b>	p [bar <sub>g</sub> ] S/G/L	0.1	0.1	0.1
<b>Min. set pressure<sup>1)</sup></b> standard bellows	p [bar <sub>g</sub> ] S/G/L	3	3	3
<b>Min. set pressure</b> low press. bellows	p [bar <sub>g</sub> ] S/G/L	0.98	1.11	1.81
<b>Maximum set pressure</b>	p [bar <sub>g</sub> ] S/G/L	40	40	40
<b>Max. set pressure</b> with special spring	p [bar <sub>g</sub> ] S/G/L	40	40	40
<b>Temperature<sup>2)</sup></b> acc. to DIN EN	min. [°C]	-85		
	max. [°C]	+450		
<b>Temperature<sup>2)</sup></b> acc. to ASME	min. [°C]	-29		
	max. [°C]	+427		

**Body material: 1.4408 (CF8M)**

DIN Flange	Inlet	PN 40 or 16		PN 16
	Outlet			
<b>Minimum set pressure</b>	p [bar <sub>g</sub> ] S/G/L	0.1	0.1	0.1
<b>Min. set pressure<sup>1)</sup></b> standard bellows	p [bar <sub>g</sub> ] S/G/L	3	3	3
<b>Min. set pressure</b> low press. bellows	p [bar <sub>g</sub> ] S/G/L	0.98	1.11	1.81
<b>Maximum set pressure</b>	p [bar <sub>g</sub> ] S/G/L	40	40	33
<b>Max. set pressure</b> with special spring	p [bar <sub>g</sub> ] S/G/L	40	40	37
<b>Temperature<sup>2)</sup></b> acc. to DIN EN	min. [°C]	-270		
	max. [°C]	+400		
<b>Temperature<sup>2)</sup></b> acc. to ASME	min. [°C]	-268		
	max. [°C]	+538		

<sup>1)</sup> Min. set pressure standard bellows = Max. set pressure low pressure bellows.<sup>2)</sup> Between -10 °C and lowest temperature indicated „AD 2000-Merkblatt“ W10 shall be taken into account.

## Type 441, 442 Full nozzle DIN

### Pressure temperature ratings

US Units

	DN <sub>E</sub>	25	40	50
	DN <sub>A</sub>	50	65	80
Actual Orifice diameter d <sub>0</sub> [inch]		0.91	1.46	1.81
Actual Orifice area A <sub>0</sub> [inch <sup>2</sup> ]		0.644	1.667	2.576
<b>Body material: 1.0619 (WCB)</b>				
DIN Flange	Inlet	<b>PN 40 or 16</b>		
	Outlet	<b>PN 16</b>		
<b>Minimum set pressure</b>	p [psig] S/G/L	1.5	1.5	1.5
<b>Min. set pressure<sup>1)</sup></b> standard bellows	p [psig] S/G/L	43.5	43.5	43.5
<b>Min. set pressure</b> low press. bellows	p [psig] S/G/L	14	16	26
<b>Maximum set pressure</b>	p [psig] S/G/L	580	580	580
<b>Max. set pressure</b> with special spring	p [psig] S/G/L	580	580	580
<b>Temperature<sup>2)</sup></b> acc. to DIN EN	min. [°F] max. [°F]	-121 +842		
<b>Temperature<sup>2)</sup></b> acc. to ASME	min. [°F] max. [°F]	-20 +800		

<b>Body material: 1.4408 (CF8M)</b>				
DIN Flange	Inlet	<b>PN 40 or 16</b>		
	Outlet	<b>PN 16</b>		
<b>Minimum set pressure</b>	p [psig] S/G/L	1.5	1.5	1.5
<b>Min. set pressure<sup>1)</sup></b> standard bellows	p [psig] S/G/L	43.5	43.5	43.5
<b>Min. set pressure</b> low press. bellows	p [psig] S/G/L	14	16	26
<b>Maximum set pressure</b>	p [psig] S/G/L	580	580	479
<b>Max. set pressure</b> with special spring	p [psig] S/G/L	580	580	537
<b>Temperature<sup>2)</sup></b> acc. to DIN EN	min. [°F] max. [°F]	-454 +752		
<b>Temperature<sup>2)</sup></b> acc. to ASME	min. [°F] max. [°F]	-450 +1000		

<sup>1)</sup> Min. set pressure standard bellows = Max. set pressure low pressure bellows.

<sup>2)</sup> Between -10 °C and lowest temperature indicated „AD 2000-Merkblatt“ W10 shall be taken into account.

## Type 441, 442 Full nozzle ANSI

### Pressure temperature ratings

Metric Units

	Valve size	1" x 2"	1½" x 2"	1½" x 2½"	2" x 3"	3" x 4"	4" x 6"
Actual Orifice diameter $d_0$ [mm]		23	29	37	46	60	92
Actual Orifice area $A_0$ [mm <sup>2</sup> ]		416	661	1075	1662	2827	6648
<b>Body material: 1.0619 (WCB)</b>							
<b>ANSI Flange Class<sup>1)</sup></b>	Inlet	<b>CL150 or CL300</b>					
	Outlet	<b>CL150</b>					
<b>Minimum set pressure</b>	$p$ [bar <sub>g</sub> ] S/G/L	0.1	0.1	0.1	0.1	0.1	0.1
<b>Min. set pressure<sup>2)</sup></b> standard bellows	$p$ [bar <sub>g</sub> ] S/G/L	3	3	3	3	3	3
<b>Min. set pressure</b> low press. bellows	$p$ [bar <sub>g</sub> ] S/G/L	0.98	1.41	1.11	1.81	1.50	1.18
<b>Maximum set pressure</b>	$p$ [bar <sub>g</sub> ] S/G/L	49	48	46	40 <sup>3)</sup>	40	34
<b>Max. set pressure</b> with special spring	$p$ [bar <sub>g</sub> ] S/G/L	51	48	46	40 <sup>3)</sup>	40	34
<b>Temperature</b> acc. to DIN EN	min. [°C]			-85			
	max. [°C]			+450			
<b>Temperature</b> acc. to ASME	min. [°C]			-29			
	max. [°C]			+427			

<b>Body material: 1.4408 (CF8M)</b>							
<b>ANSI Flange Class<sup>1)</sup></b>	Inlet	<b>CL 150 or CL 300</b>	–	<b>CL150 or CL300</b>			
	Outlet	<b>CL150</b>	–	<b>CL150</b>			
<b>Minimum set pressure</b>	$p$ [bar <sub>g</sub> ] S/G/L	0.1	–	0.1	0.1	0.1	0.1
<b>Min. set pressure<sup>2)</sup></b> standard bellows	$p$ [bar <sub>g</sub> ] S/G/L	3	–	3	3	3	3
<b>Min. set pressure</b> low press. bellows	$p$ [bar <sub>g</sub> ] S/G/L	0.98	–	1.11	1.81	1.50	1.18
<b>Maximum set pressure</b>	$p$ [bar <sub>g</sub> ] S/G/L	42.5	–	27	25	27	15
<b>Max. set pressure</b> with special spring	$p$ [bar <sub>g</sub> ] S/G/L	51	–	38	40	27	25
<b>Temperature</b> acc. to DIN EN	min. [°C]	-270	–		-270		
	max. [°C]	+400	–		+400		
<b>Temperature</b> acc. to ASME	min. [°C]	-268	–		-268		
	max. [°C]	+538	–		+538		

<sup>1)</sup> For flange rating class 150 the pressure temperature ratings according to ASME ANSI B 16.34 apply.

<sup>2)</sup> Min. set pressure standard bellows = Max. set pressure low pressure bellows.

<sup>3)</sup> For applications with CE marking. Maximum set pressure for ASME application 49 bar.

## Type 441, 442 Full nozzle ANSI

### Pressure temperature ratings

US Units

	Valve size	1" x 2"	1½" x 2"	1½" x 2½"	2" x 3"	3" x 4"	4" x 6"
Actual Orifice diameter $d_0$ [inch]	0.91	1.14	1.46	1.81	2.36	3.26	3.62
Actual Orifice area $A_0$ [inch <sup>2</sup> ]	0.644	1.024	1.667	2.576	4.383	10.304	
<b>Body material: 1.0619 (WCB)</b>							
<b>ANSI Flange Class<sup>1)</sup></b>	Inlet	<b>CL150 or CL300</b>					
	Outlet	<b>CL150</b>					
<b>Minimum set pressure</b>	p [psig] S/G/L	1.5	1.5	1.5	1.5	1.5	1.5
<b>Min. set pressure<sup>2)</sup></b> standard bellows	p [psig] S/G/L	43.5	43.5	43.5	43.5	43.5	43.5
<b>Min. set pressure</b> low press. bellows	p [psig] S/G/L	14	20	16	26	22	17
<b>Maximum set pressure</b>	p [psig] S/G/L	711	696	667	580 <sup>3)</sup>	580	493
<b>Max. set pressure</b> with special spring	p [psig] S/G/L	740	696	667	580 <sup>3)</sup>	580	493
<b>Temperature</b> acc. to DIN EN	min. [°F]			-121			
	max. [°F]			+842			
<b>Temperature</b> acc. to ASME	min. [°F]			-20			
	max. [°F]			+800			

Type 441, 442  
Full nozzle

<b>Body material: 1.4408 (CF8M)</b>							
<b>ANSI Flange Class<sup>1)</sup></b>	Inlet	<b>CL 150 or CL 300</b>	–	<b>CL150 or CL300</b>			
	Outlet	<b>CL150</b>	–	<b>CL150</b>			
<b>Minimum set pressure</b>	p [psig] S/G/L	1.5	–	1.5	1.5	1.5	1.5
<b>Min. set pressure<sup>2)</sup></b> standard bellows	p [psig] S/G/L	43.5	–	43.5	43.5	43.5	43.5
<b>Min. set pressure</b> low press. bellows	p [psig] S/G/L	14	–	16	26	22	17
<b>Maximum set pressure</b>	p [psig] S/G/L	616	–	392	363	392	218
<b>Max. set pressure</b> with special spring	p [psig] S/G/L	740	–	551	580	392	
<b>Temperature</b> acc. to DIN EN	min. [°F]	-454	–			-454	
	max. [°F]	+752	–			+752	
<b>Temperature</b> acc. to ASME	min. [°F]	-450	–			-450	
	max. [°F]	+1000	–			+1000	

<sup>1)</sup> For flange rating class 150 the pressure temperature ratings according to ASME ANSI B16.34 apply.<sup>2)</sup> Min. set pressure standard bellows = Max. set pressure low pressure bellows.<sup>3)</sup> For applications with CE marking. Maximum set pressure for ASME application 711 psig.

## Type 441, 442 Full nozzle DIN, ANSI

### Flange drillings

#### Type 441, 442 Full nozzle DIN

	DN <sub>i</sub>	25	40	50
	DN <sub>o</sub>	50	65	80
	Actual Orifice diameter d <sub>0</sub> [mm]	23	37	46
	Actual Orifice area A <sub>0</sub> [mm <sup>2</sup> ]	416	1075	1662
<b>Body material: 1.0619 (WCB), 1.4408 (CF8M)</b>				
Inlet	DIN EN 1092	PN 10	*	*
		PN 16	*	*
		PN 25	*	*
		PN 40	*	*
	ASME B16.5	CL150	H64	H64
		CL300	—	[H65]
Outlet	DIN EN 1092	PN 10	*	*
		PN 16	*	*
		PN 25	*	(H15)
		PN 40	*	(H15)
	ASME B16.5	CL150	H 79	H 79
		CL300	—	—

#### Type 441, 442 Full nozzle ANSI

	Valve size	1" x 2"	1½" x 2"	1½" x 2½"	2" x 3"	3" x 4"	4" x 6"
	Actual Orifice diameter d <sub>0</sub> [mm]	23	29	37	46	60	92
	Actual Orifice area A <sub>0</sub> [mm <sup>2</sup> ]	416	661	1075	1662	2827	6648
<b>Body material: 1.0619 (WCB), 1.4408 (CF8M)</b>							
Inlet	DIN EN 1092	PN 25	Please use 441, 442 Full nozzle DIN			H47	H47
		PN 40				H47	H47
	ASME B16.5	CL150	H64	H64	H64	H64	[H64]
		CL300	*	*	*	*	*
Outlet	DIN EN 1092	PN 10	Please use 441, 442 Full nozzle DIN			H51	H51
		PN 16				H51	H51
	ASME B16.5	CL150	*	*	*	*	*
		CL300	—	—	—	—	—

## Type 441, 442 Full nozzle DIN, ANSI

### Flange facings

Indication	Standard	Inlet	Outlet	Remark						
<b>General</b>										
Flange undrilled	-	H38	H39							
Linde-V-Nut, Type V48	Linde Standard 420-08	-	J08	Groove: Rz 16						
Linde-V-Nut, Type V48A	LDeS 3313.36	-	J06	Groove: Rz 4, e.g. with hydrogen						
Lens seal form L (without sealing lens)	DIN 2696 LDeS 3313.35	-	J12							
<b>Acc. to DIN EN 1092</b>										
		Inlet	Outlet	Remark						
Flange facing (see LDeS 3313.40)		PN 10 – PN 40	PN 10 – PN 40	Rz-data according to DIN EN 1092 in µm						
Raised face	Type B1	*	*	Facing: Rz = 12.5 – 50						
	Type B2	-	L38	Facing: Rz = 3.2 – 12.5						
Tongue face C <sup>1)</sup>		L56	H92	Steel flange only						
Groove face D <sup>1)</sup>		L55	H91							
Male face E		H96	H98							
Female face F		H97	H99							
O-ring male face G		J01	J02							
O-ring female face H		J03	J04							
<b>Acc. to ASME B16.5</b>										
Body material	Inlet	Outlet	Smooth finish <sup>2)</sup>	Serrated finish	RTJ-groove					
			Inlet	Outlet	Inlet	Outlet	Inlet	Outlet		
			Option code		Option code		RTJ- Class	Option code	RTJ- Class	Option code
1.0619, 1.4408	all	all	L52	L53	*	*	CL150, CL300	L58	CL150	H63

<sup>1)</sup> LESER manufactures the groove at flanged valves by milling. If a customer demands a turned surface in the soil of the groove according to DIN EN 1092-1 an additional option code is necessary: "S01: soil of the groove drilled".

<sup>2)</sup> Smooth finish is not defined in the effective standards.

Note: Flange drillings and facings meet always the requirements of mentioned flange standards.

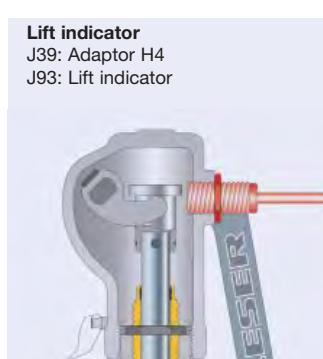
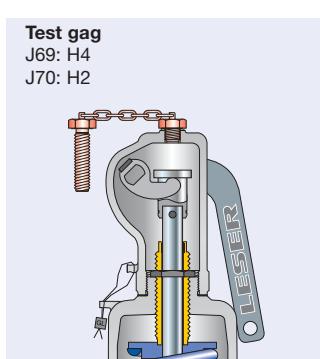
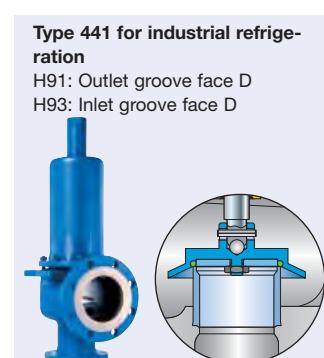
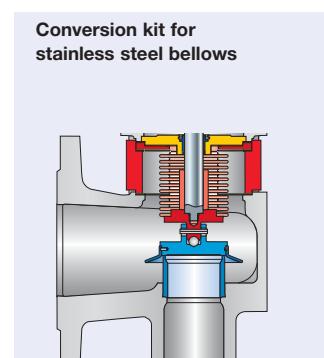
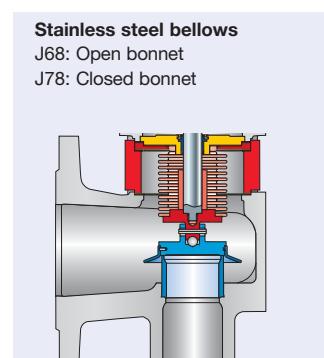
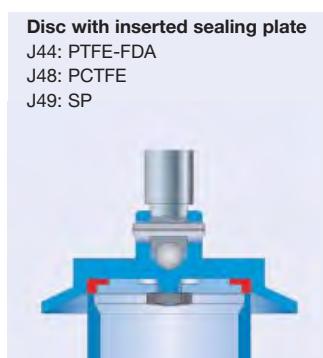
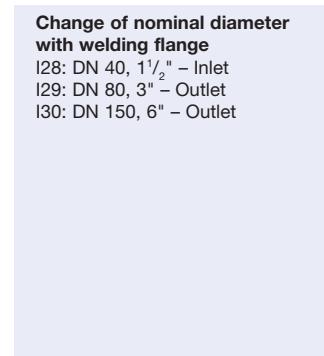
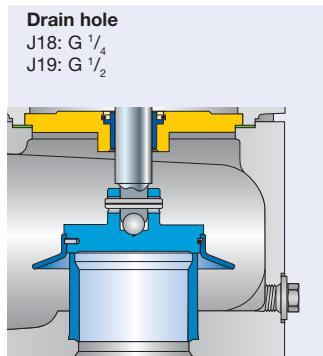
Flange thickness and outer diameter may vary from flange standard.

## Series 441, Series 441 Full nozzle

### Approvals

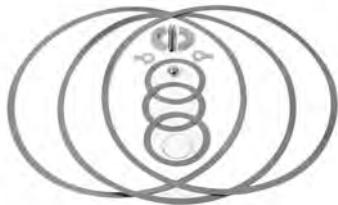
DN <sub>i</sub>	20	25	32	40	50	65	80	100	125	150	200										
Valve size	-	1" x 2"	1½" x 2"	1½" x 2½"	2" x 3"	3" x 4"	-	4" x 6"	-	-	-										
Actual Orifice diameter d <sub>0</sub> [mm]		23	29	37	46	60	74	92	98	125	165										
Actual Orifice area A <sub>0</sub> [mm <sup>2</sup> ]	254	416	661	1075	1662	2827	4301	6648	7543	12272	21382										
<b>Europe</b>																					
<b>Coefficient of discharge K<sub>dr</sub></b>																					
PED / DIN EN ISO 4126-1 12/2013	Approval No.	072020111Z0008/0/08 Rev.3																			
	S/G	0.7																			
	L	0.45																			
<b>Germany</b>																					
<b>Coefficient of discharge α<sub>w</sub></b>																					
PED / AD 2000-Merkblatt A2 07/2012	Approval No.	TÜV SV 576																			
	S/G	0.7																			
	L	0.45																			
<b>United States</b>																					
<b>Coefficient of discharge K</b>																					
ASME Sec. VIII Div. 1	Approval No.	M37044																			
	S/G	0.699																			
	Approval No.	M37055																			
	L	0.521																			
<b>Canada</b>																					
<b>Coefficient of discharge K</b>																					
CRN	Approval No.	For current approval no. see <a href="http://www.leser.com">www.leser.com</a>																			
	S/G	0.699																			
	L	0.521																			
<b>China</b>																					
<b>Coefficient of discharge α<sub>w</sub></b>																					
AQSIQ	Approval No.	For current approval no. see <a href="http://www.leser.com">www.leser.com</a>																			
	S/G	0.7																			
	L	0.45																			
<b>Eurasian Custom Union</b>																					
<b>Coefficient of discharge α<sub>w</sub></b>																					
EAC	Approval No.	For current approval no. see <a href="http://www.leser.com">www.leser.com</a>																			
	S/G	0.7																			
	L	0.45																			
<b>Classification societies</b>																					
<b>Homepage</b>																					
Bureau Veritas	BV	<a href="http://www.bureauveritas.com">www.bureauveritas.com</a>																			
DNV GL		<a href="http://www.dnvg.com">www.dnvg.com</a>																			
Lloyd's Register EMEA	LREMEA	<a href="http://www.lr.org">www.lr.org</a>																			
Registro Italiano Navale	RINA	<a href="http://www.rina.org">www.rina.org</a>																			
U.S. Coast Guard	U.S.C.G.	<a href="http://www.uscg.org">www.uscg.org</a>																			
ClassNK NIPPON Kaiji Kyokai (Japan)		<a href="http://www.classnk.or.jp">www.classnk.or.jp</a>																			

## Series 441, Series 441 Full nozzle Available options



## Serie 441, Serie 441 Full nozzle

### LESER Original Spare Parts Kits



The LESER Spare Parts Kits contain all the parts recommended for the regular maintenance of a LESER safety valve

#### Contents

Item	Component	Material	Quantity
7.5	Securing ring (Disc)	1.4571 / 316Ti	1
8.4	Securing ring (Guide)	1.4571 / 316Ti	1
14	Split ring	1.4404 / 316L	2
40.3	Spacer	1.4571 / 316Ti	3
57	Pin	1.4310 / Stainless steel	1
59	Securing ring (Split ring)	1.4571 / 316Ti	1
60	Gasket	Graphite / 1.4401 Graphite / 316	3
61	Ball	1.4401 / 316	1
1.9	O-ring (Lifting device H4)	FKM	1

#### Article numbers

DN	20	25	32	40	50	65	80	100	125	150	200	
Valve size	–	1" x 2"	1½" x 2"	1½" x 2½"	2" x 3"	3" x 4"	–	4" x 6"	–	–	–	
Art. No.	5012.	1201	1202	1203	1204	1205	1206	1207	1208	1209	1210	1211

For further spare parts of your individually configured safety valve, please use the spare part finder  
[www.leser.com/en/services/spare-part-finder.html](http://www.leser.com/en/services/spare-part-finder.html)



**Type 441 XXL**  
Packed lever H4  
Closed bonnet  
Conventional and  
balanced bellows design

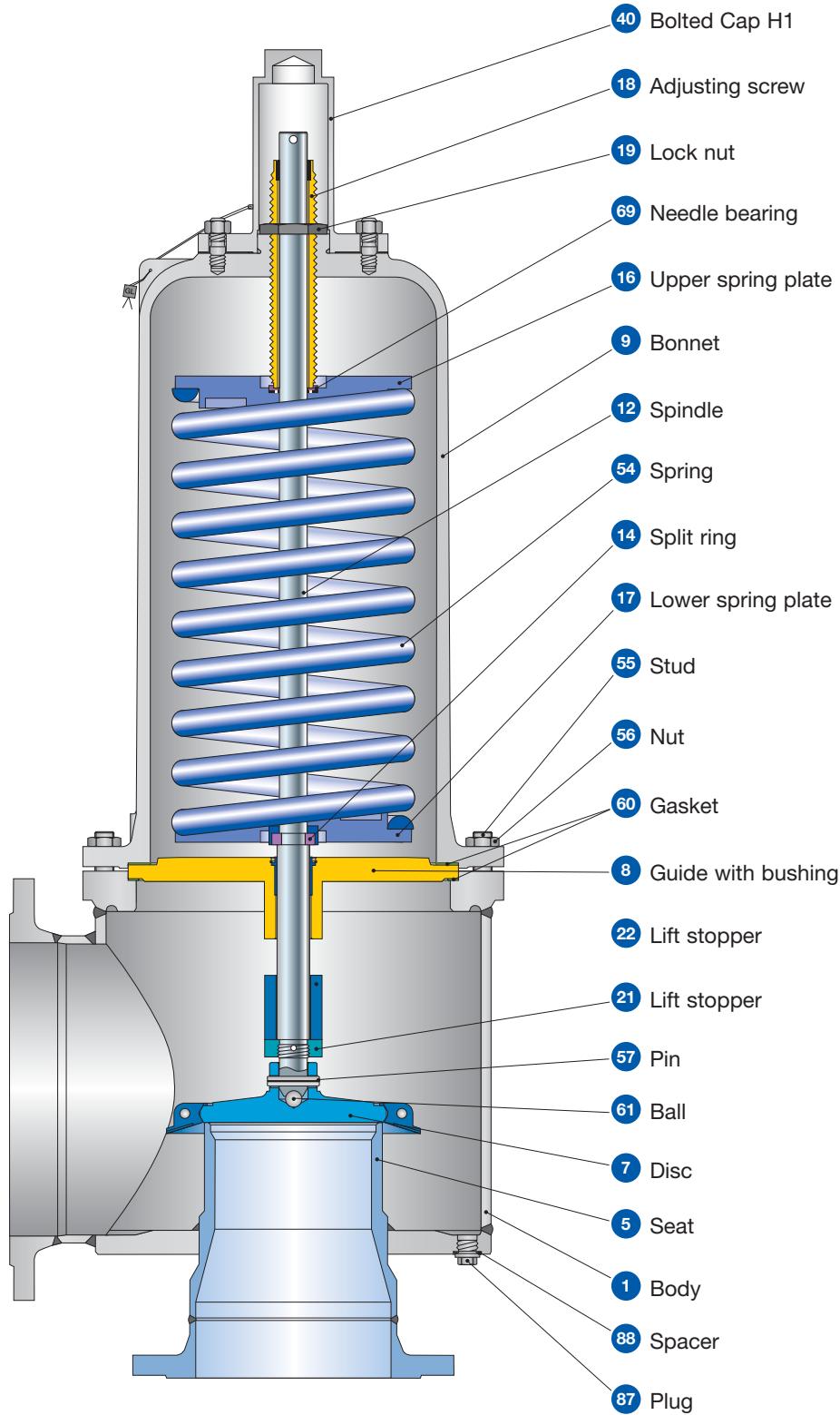
## Type 441, 442 XXL Flanged Safety Relief Valves

Contents	Page
<b>Materials</b>	
• Conventional design	52
• Balanced bellows design	54
<b>Article numbers</b>	56
<b>Dimensions and weights</b>	
• Metric Units	57
• US Units	58
<b>Pressure temperature ratings</b>	
• Metric Units	59
• US Units	60
Flange drillings and facings	61
Approvals	62
Available options	63

Type 441, 442  
XXL

## Type 441, 442 XXL

### Conventional design



## Type 441, 442 XXL

### Conventional design

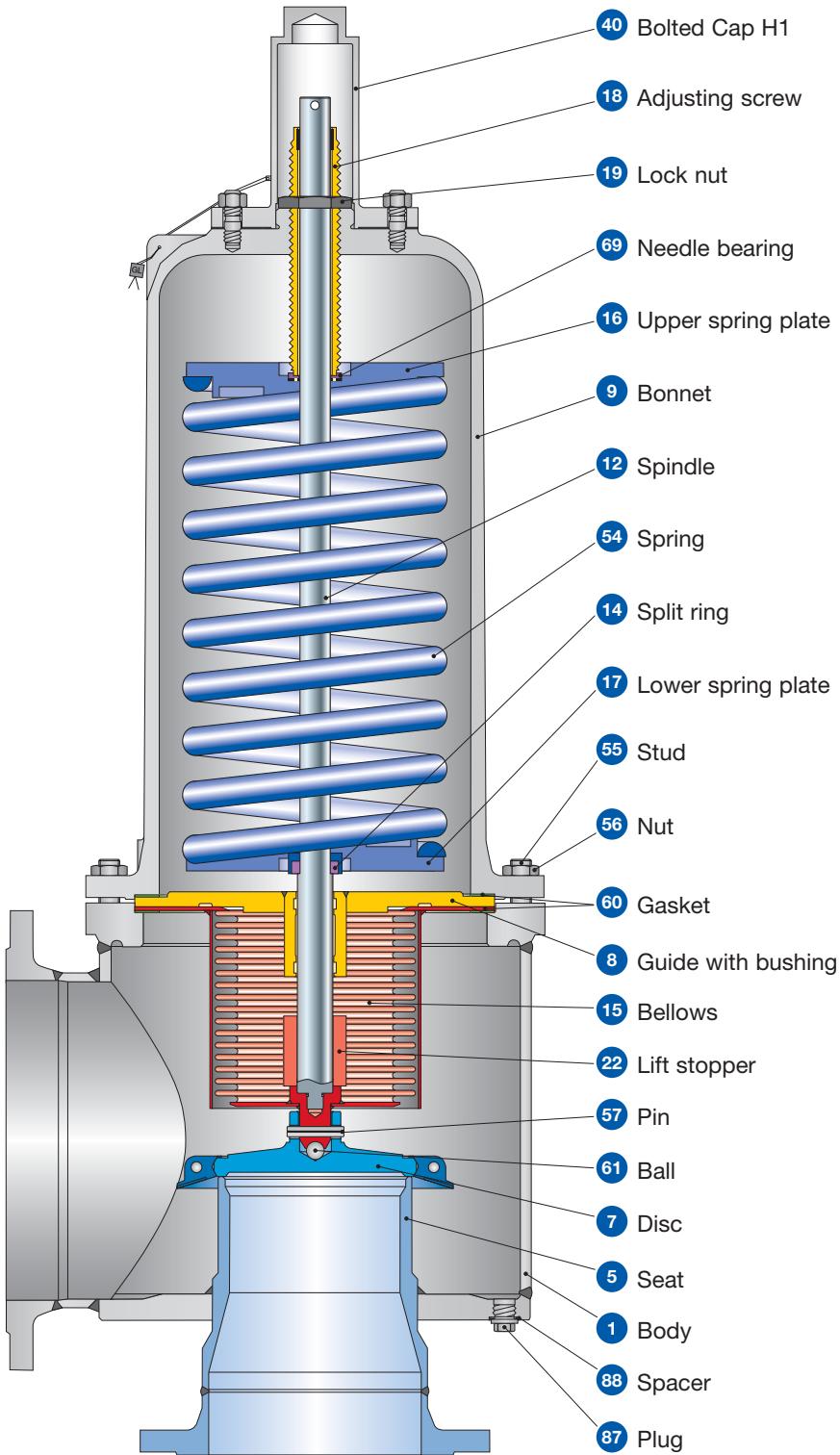
#### Materials

**Please notice:**

- Modifications reserved by LESER. If several materials are specified LESER defines the material.
- LESER can upgrade materials without notice.
- Every part can be replaced by other material acc. to customer specification.
- <sup>1)</sup> Bolted cap H1 only available for DN 200 and DN 250.

Item	Component	Type 4412 XXL / 4422 XXL		Type 4414 XXL
1	<b>Body</b>	Inlet: 1.4571 Inlet: 316Ti	Outlet: 1.0460 / 1.0425 Outlet: Carbon steel	1.4571 316Ti
5	Seat	1.0305 stellited, 1.0460 stellited Carbon steel, stellited		1.4571 316Ti
7	Disc	1.4404 316L		1.4404 316L
8	DN 200 – 250: Guide with bushing	0.7040		1.4404 316L
	DN 300 – 400: Guide	Ductile Gr. 60-40-18 / Chrome steel	1.4404 316L	1.4404 316L
9	<b>Bonnet</b> casted	0.7043 Ductile Gr. 60-40-18		– –
	<b>Bonnet</b> welded	DN 200 / DN 250: 1.4404(316L) / 1.4571(316Ti) / 1.0305 (Steel) DN 300 / DN 400: 1.0254 / 1.4571(316Ti) / 1.0345 (Steel) The welded construction may consist of additional materials		1.4571 / 1.4404 316Ti / 316L
12	Spindle	1.4021 420		1.4404 316L
14	Split ring	1.4104 Chrome steel		1.4404 316L
16 / 17	Spring plate	1.0570 or 1.4404 Steel or 316L		1.4404 316L
18	Adjusting screw with bushing	1.4104 PTFE Chrome steel PTFE		1.4404 PTFE 316L PTFE
19	Lock nut	1.4404 316L		1.4404 316L
21 / 22	Lift stopper	1.4404 316L		1.4404 316L
40	Bolted cap H1 <sup>1)</sup>	DN 200 + DN 250: 0.7040, Flange 1.0460	DN 300 + DN 400: 1.4408	DN 200 + DN 250: 1.4404
		Ductil Gr. 60-40-18, Flange SA 105	CF8M	316L CF8M
54	Spring standard	1.1200, 1.8159, 1.7102 Carbon steel		1.4310 Stainless steel
	Spring optional	1.4310 Stainless steel		– –
55	Stud	1.4401 B8M		1.4401 B8M
56	Nut	1.4401 8M		1.4401 8M
57	Pin	1.4310 Stainless steel		1.4310 Stainless steel
60	Gasket	Graphit e/ 1.4401 Graphite / 316		Graphite / 1.4401 Graphite / 316
61	Ball	1.3541 Hardened stainless steel		1.4401 316
69	Needle bearing	1.4401 316		1.4401 316
87 / 88	Plug / Spacer	1.4401 / 1.4571 316 / 316Ti		1.4401 / 1.4571 316 / 316Ti

Type 441, 442 XXL  
Balanced bellows design



**Type 441, 442 XXL****Balanced bellows design****Materials****Please notice:**

- Modifications reserved by LESER. If several materials are specified LESER defines the material.
- LESER can upgrade materials without notice.
- Every part can be replaced by other material acc. to customer specification.
- <sup>1)</sup> Bolted cap H1 only available for DN 200 and DN 250.

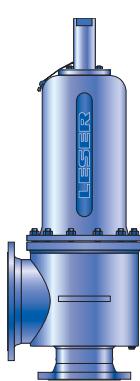
Item	Component	Type 4412 XXL / 4422 XXL		Type 4414 XXL
1	<b>Body</b>	Inlet: 1.4571 Inlet: 316Ti	Outlet: 1.0460 / 1.0425 Outlet: Carbon steel	1.4571 316Ti
5	Seat DN 200 – 250	1.0305 stellited Carbon steel, stellited		1.4571 316Ti
		1.0460 stellited Carbon steel, stellited		1.4571 316Ti
	Disc	1.4404 316L		1.4404 316L
		1.4571 316Ti		1.4571 316Ti
9	<b>Bonnet</b> casted	0.7043 Ductile Gr. 60-40-18		– –
		DN 200 / DN 250: 1.4404(316L) / 1.4571(316Ti) / 1.0305 (Steel) DN 300 / DN 400: 1.0254 / 1.4571(316Ti) / 1.0345 (Steel) The welded construction may consist of additional materials		1.4571 / 1.4404
	<b>Bonnet</b> welded			316Ti / 316L
12	Spindle	1.4404 316L		1.4404 316L
14	Split ring	1.4104 Chrome steel		1.4404 316L
15	Bellows	1.4571 316Ti		1.4571 316Ti
16 / 17	Spring plate	1.0570 or 1.4404 Steel or 316L		1.4404 316L
18	Adjusting screw with bushing	1.4104 PTFE Chrome steel PTFE		1.4404 PTFE 316L PTFE
19	Lock nut	1.4404 316L		1.4404 316L
22	Lift stopper	1.4404 316L		1.4404 316L
40	Bolted cap H1 <sup>1)</sup>	DN 200 + DN 250: 0.7040, Flange 1.0460	DN 300 + DN 400: 1.4408	DN 200 + DN 250: 1.4404
		Ductil Gr. 60-40-18, Flange SA 105	CF8M	316L
54	Spring standard	1.1200, 1.8159, 1.7102 Carbon steel		1.4310 Stainless steel
	Spring optional	1.4310 Stainless steel		– –
55	Stud	1.4401 B8M		1.4401 B8M
56	Nut	1.4401 8M		1.4401 8M
57	Pin	1.4310 Stainless steel		1.4310 Stainless steel
60	Gasket	Graphite / 1.4401 Graphite / 316		Graphite / 1.4401 Graphite / 316
61	Ball	1.3541 Hardened stainless steel		1.4401 316
69	Needle bearing	1.4401 316		1.4401 316
87 / 88	Plug / Spacer	1.4401 / 1.4571 316 / 316Ti		1.4401 / 1.4571 316 / 316Ti

**Type 441, 442 XXL****Article numbers**

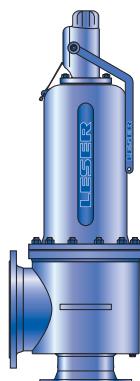
	DN <sub>I+O</sub>	200 x 300	250 x 350	300 x 400	400 x 500
Valve size		8" x 12"	10" x 14"	12" x 16"	16" x 20"
Actual Orifice diameter d <sub>0</sub> [mm]		165	200	235	295
Actual Orifice area A <sub>0</sub> [mm <sup>2</sup> ]		21382	31416	43374	68349
<b>Body material: 1.0460 / 1.0425 (Carbon steel)</b>					
Bonnet closed	H1 <sup>1)</sup>	Art. No. 4412.	4752	4762	4772
	H3	Art. No. 4412.	-	-	-
	H6 <sup>1)</sup>	Art. No. 4412.	4754	4764	4774
open	H6 <sup>1)</sup>	Art. No. 4422.	4755	4765	4775
<b>Body material: 1.4571 (316Ti)</b>					
Bonnet closed	H1 <sup>1)</sup>	Art. No. 4414.	4792	4802	4902
	H6 <sup>1)</sup>	Art. No. 4414.	4794	4804	4904
					4912
				4914	

<sup>1)</sup> Bolted cap H1 and bolted lifting device H6 only available for DN 200 and DN 250.

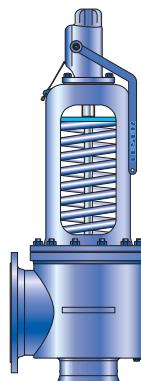
DN 300 and DN 400 available with cap H2 and lifting device H4.



**Type 441 XXL**  
Bolted cap H1  
Closed bonnet  
Conventional and  
balanced bellows design



**Type 441 XXL**  
Bolted lifting device H6  
Closed bonnet  
Conventional and  
balanced bellows design



**Type 441 XXL**  
Bolted lifting device H6  
Open bonnet  
Conventional and  
balanced bellows design

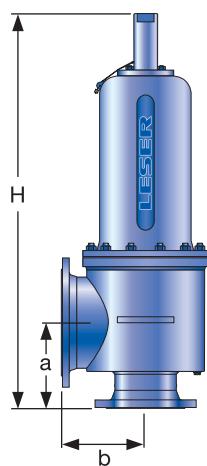
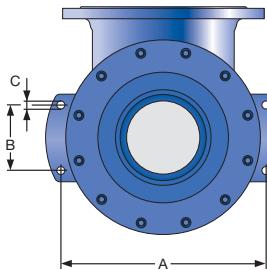
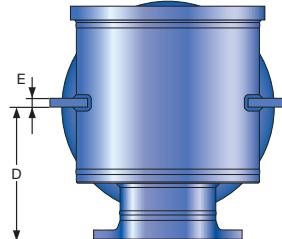
**Type 441, 442 XXL****Dimensions and weights**

Metric Units

	DN <sub>I+O</sub>	200 x 300	250 x 350	300 x 400	400 x 500
Valve size		8" x 12"	10" x 14"	12" x 16"	16" x 20"
Actual Orifice diameter d <sub>0</sub> [mm]		165	200	235	295
Actual Orifice area A <sub>0</sub> [mm <sup>2</sup> ]		21382	31416	43374	68349
<b>Weight</b> [kg]		285	335	384	588
	with bellows	289	340	390	595
<b>Center to face</b> [mm]	Inlet a	305	330	330	400
	Outlet b	300	407	394 <sup>1)</sup>	477 <sup>1)</sup>
<b>Height (H6)</b> [mm]	Standard H max.	1473	1518	1633	1953
	Bellows H max.	1473	1518	1633	1953
<b>Support brackets</b> [mm]	A	470	514	640	800
	B	150	150	180	220
(drilled only on request, Option code H42)	C	Ø 18	Ø 18	Ø 24	Ø 28
	D	305	340	330	400
	E	20	20	20	20

**Body material: 1.0460 / 1.0425 (Carbon steel)**

<b>DIN Flange<sup>2)</sup></b>	Inlet	PN 25	PN 16
	Outlet		PN 10
<b>Body material: 1.4571 (316Ti)</b>			
<b>DIN Flange<sup>2)</sup></b>	Inlet	PN 25	PN 16
	Outlet		PN 10

<sup>1)</sup> For pressure rating outlet higher than PN 10 centre to face dimension will change<sup>2)</sup> Standard flange rating. For other flange drillings and facings please refer to page 61.Conventional and  
balanced bellows design

Support brackets

**Type 441, 442 XXL****Dimensions and weights**

US Units

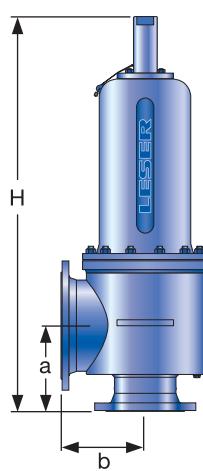
	DN <sub>I+O</sub>	200 x 300	250 x 350	300 x 400	400 x 500
Valve size		8" x 12"	10" x 14"	12" x 16"	16" x 20"
Actual Orifice diameter d <sub>0</sub> [inch]		6.5	7.87	9.25	11.61
Actual Orifice area A <sub>0</sub> [inch <sup>2</sup> ]		33.143	48.695	67.229	105.942
<b>Weight</b> [lbs]		628	739	847	1297
	with bellows	637	750	860	1312
<b>Center to face</b> [inch]	Inlet a	12	13 $\frac{3}{8}$	13 (CL300: 13 $\frac{3}{4}$ )	15 $\frac{3}{4}$ (CL300: 16 $\frac{5}{32}$ )
	Outlet b	11 $\frac{13}{16}$	12 $\frac{13}{16}$	15 $\frac{1}{2}$	18 $\frac{25}{32}$
<b>Height (H6)</b> [inch]	Standard H max.	58	59 $\frac{3}{4}$	64 $\frac{5}{16}$	76 $\frac{7}{8}$
	Bellows H max.	58	59 $\frac{3}{4}$	64 $\frac{5}{16}$	76 $\frac{7}{8}$
<b>Support brackets</b> [inch]	A	18 $\frac{1}{2}$	20 $\frac{1}{4}$	25 $\frac{3}{16}$	31 $\frac{1}{2}$
	B	5 $\frac{29}{32}$	5 $\frac{29}{32}$	7 $\frac{3}{32}$	8 $\frac{21}{32}$
(drilled only on request, Option code H42)	C	$\emptyset \frac{29}{32}$	$\emptyset \frac{23}{32}$	$\emptyset \frac{15}{16}$	$\emptyset \frac{3}{32}$
	D	12	13 $\frac{3}{8}$	13	15 $\frac{3}{4}$
	E	$\frac{25}{32}$	$\frac{25}{32}$	$\frac{25}{32}$	$\frac{25}{32}$

**Body material: 1.0460 / 1.0425 (Carbon steel)**

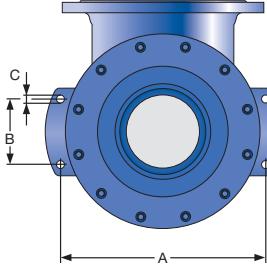
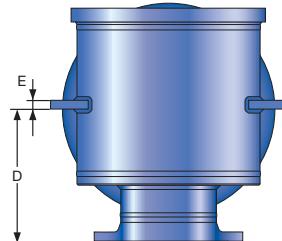
<b>ANSI Flange</b>	Inlet	CL150 or CL300
<b>Class<sup>1)</sup></b>	Outlet	CL150 or CL300

**Body material: 1.4571 (316Ti)**

<b>ANSI Flange</b>	Inlet	CL150 or CL300
<b>Class<sup>1)</sup></b>	Outlet	CL150 or CL300

<sup>1)</sup> Standard flange rating. For other flange drillings and facings please refer to page 61.

Conventional and balanced bellows design



Support brackets

**Type 441, 442 XXL****Pressure temperature ratings**

Metric Units

DN <sub>I+O</sub>	200 x 300	250 x 350	300 x 400	400 x 500
Valve size	8" x 12"	10" x 14"	12" x 16"	16" x 20"
Actual Orifice diameter d <sub>o</sub> [mm]	165	200	235	295
Actual Orifice area A <sub>o</sub> [mm <sup>2</sup> ]	21382	31416	43374	68349

**Body material: 1.0460 / 1.0425 (Carbon steel)**

DIN Flange	Inlet	PN 25		PN 16	
	Outlet	PN 10			
<b>Minimum set pressure</b>	p [bar <sub>g</sub> ] S/G/L	0.2	0.2	0.2	0.2
<b>Min. set pressure<sup>1)</sup> standard bellows</b>	p [bar <sub>g</sub> ] S/G/L	0.2	0.2	0.2	0.2
<b>Min. set pressure</b> low press. bellows	p [bar <sub>g</sub> ] S/G/L	-	-	-	-
<b>Maximum set pressure</b>	p [bar <sub>g</sub> ] S/G/L	20	13.4	9.25	1.25
<b>Max. set pressure</b> with special spring	p [bar <sub>g</sub> ] S/G/L	25	16	16	8
<b>Temperature</b> acc. to DIN EN	min. [°C]		-85		
	max. [°C]		+420		
<b>Temperature</b> acc. to ASME	min. [°C]		-29		
	max. [°C]		+427		

**Body material: 1.4571 (316Ti)**

DIN Flange	Inlet	PN 25		PN 16	
	Outlet	PN 10			
<b>Minimum set pressure</b>	p [bar <sub>g</sub> ] S/G/L	0.2	0.2	0.2	0.2
<b>Min. set pressure<sup>1)</sup> standard bellows</b>	p [bar <sub>g</sub> ] S/G/L	0.2	0.2	0.2	0.2
<b>Min. set pressure</b> low press. bellows	p [bar <sub>g</sub> ] S/G/L	-	-	-	-
<b>Maximum set pressure</b>	p [bar <sub>g</sub> ] S/G/L	1.45	0	0	0
<b>Max. set pressure</b> with special spring	p [bar <sub>g</sub> ] S/G/L	10	6	3.57	2.3
<b>Temperature</b> acc. to DIN EN	min. [°C]		-196		
	max. [°C]		+550		
<b>Temperature</b> acc. to ASME	min. [°C]		-184		
	max. [°C]		+427		

<sup>1)</sup> Min. set pressure standard bellows = Max. set pressure low pressure bellows.

**Type 441, 442 XXL****Pressure temperature ratings**

US Units

DN <sub>I+O</sub>	200 x 300	250 x 350	300 x 400	400 x 500
Valve size	8" x 12"	10" x 14"	12" x 16"	16" x 20"
Actual Orifice diameter d <sub>0</sub> [inch]	6.5	7.87	9.25	11.61
Actual Orifice area A <sub>0</sub> [inch <sup>2</sup> ]	33.143	48.695	67.229	105.942

**Body material: 1.0460 / 1.0425 (Carbon steel)**

ANSI Flange Class <sup>1)</sup>	Inlet	CL150 oder CL300			
	Outlet	CL150			
<b>Minimum set pressure</b>	p [psig] S/G/L	2.9	2.9	2.9	2.9
<b>Min. set pressure<sup>2)</sup></b> standard bellows	p [psig] S/G/L	2.9	2.9	2.9	2.9
<b>Min. set pressure</b> low press. bellows	p [psig] S/G/L	-	-	-	-
<b>Maximum set pressure</b>	p [psig] S/G/L	290	194	134	18
<b>Max. set pressure</b> with special spring	p [psig] S/G/L	363	232	232	116
<b>Temperature</b> acc. to DIN EN	min. [°F]		-121		
	max. [°F]		+788		
<b>Temperature</b> acc. to ASME	min. [°F]		-300		
	max. [°F]		+800		

**Body material: 1.4571 (316Ti)**

ANSI Flange Class <sup>1)</sup>	Inlet	CL150 oder CL300			
	Outlet	CL150			
<b>Minimum set pressure</b>	p [psig] S/G/L	2.9	2.9	2.9	2.9
<b>Min. set pressure<sup>2)</sup></b> standard bellows	p [psig] S/G/L	2.9	2.9	2.9	2.9
<b>Min. set pressure</b> low press. bellows	p [psig] S/G/L	-	-	-	-
<b>Maximum set pressure</b>	p [psig] S/G/L	21	0	0	0
<b>Max. set pressure</b> with special spring	p [psig] S/G/L	145	87	52	33
<b>Temperature</b> acc. to DIN EN	min. [°F]		-321		
	max. [°F]		+1022		
<b>Temperature</b> acc. to ASME	min. [°F]		-300		
	max. [°F]		+800		

<sup>1)</sup> For flange rating class 150 the pressure temperature ratings according to ASME ANSI B 16.34 apply.<sup>2)</sup> Min. set pressure standard bellows = Max. set pressure low pressure bellows.

## Type 441, 442 XXL

### Flange drillings

	DN <sub>I+O</sub>	200 x 300	250 x 350	300 x 400	400 x 500
	Valve size	8" x 12"	10" x 14"	12" x 16"	16" x 20"
	Actual Orifice diameter d <sub>o</sub> [mm]	165	200	235	295
	Actual Orifice area A <sub>o</sub> [mm <sup>2</sup> ]	21382	31416	43374	68349
<b>Body material: 1.0460 / 1.0425 (Carbon steel), 1.4571 (316Ti)</b>					
Inlet	DIN EN 1092	PN 10	H44	H44	H44
		PN 16	H45	H45	*
		PN 25	*	*	H46
		PN 40	-	-	-
	ASME B16.5	CL150	H64	H64	H64
		CL300	H65	-	-
Outlet	DIN EN 1092	PN 10	*	*	*
		PN 16	H51	H51	H51
		PN 25	-	-	-
		PN 40	-	-	-
	ASME B16.5	CL150	H79	H79	H79
		CL300	-	-	-

### Flange facings

Indication	Standard	Inlet	Outlet	Remark						
<b>General</b>										
Flange undrilled	-	H38	H39							
Linde-V-Nut, Form V48	Linde Standard 420-08	J07	J08	Groove: Rz 16						
Linde-V-Nut, Form V48A	LDeS 3313.36	J05	J06	Groove: Rz 4, e.g. with hydrogen						
Lens seal form L (without sealing lens)	DIN 2696 LDeS 3313.35	J11	J12							
<b>Acc. to DIN EN 1092</b>										
		Inlet	Outlet	Remark						
Flange facing (see also LDeS 3313.40)		PN 10 – PN 40	PN 10 – PN 40	Rz-data according to DIN EN 1092 in µm						
Raised face	Type B1	*	*	Facing: Rz = 12.5 – 50						
	Type B2	L36	L38	Facing: Rz = 3.2 – 12.5						
Tongue face C <sup>1)</sup>		H94	H92	Steel flanges only						
Groove face D <sup>1)</sup>		H93	H91							
Male face E		H96	H98							
Female face F		H97	H99							
O-ring male face G		J01	J02							
O-ring female face H		J03	J04							
<b>Acc. to ASME B16.5</b>										
Body material	Inlet	Outlet	Smooth finish <sup>2)</sup>	Serrated finish	RTJ-Groove					
			Inlet	Outlet	Inlet	Outlet				
			Option code		RTJ- Class	Option code				
1.0619, 1.4408	all	all	L52	L53	*	*	CL150	H62	CL150	H63

<sup>1)</sup> LESER manufactures the groove at flanged valves by milling. If a customer demands a turned surface in the soil of the groove according to DIN EN 1092-1 an additional option code is necessary: "S01: soil of the groove drilled".

<sup>2)</sup> Smooth finish is not defined in the effective standards.

Note: Flange drillings and facings meet always the requirements of mentioned flange standards.

Flange thickness and outer diameter may vary from flange standard.

**Type 441, 442 XXL****Approvals**

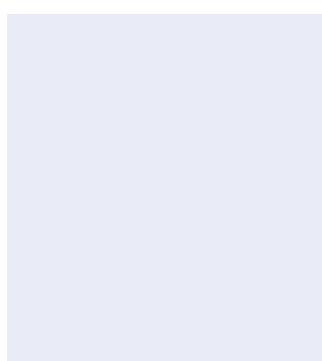
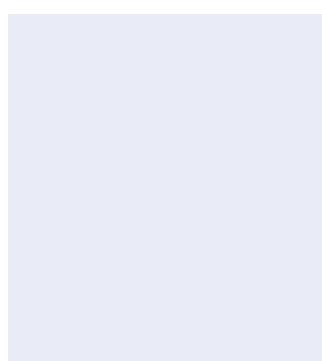
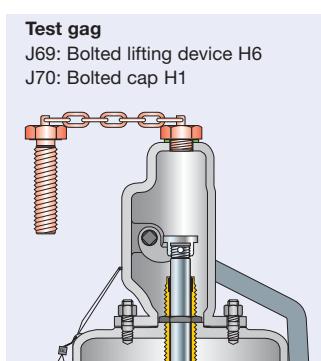
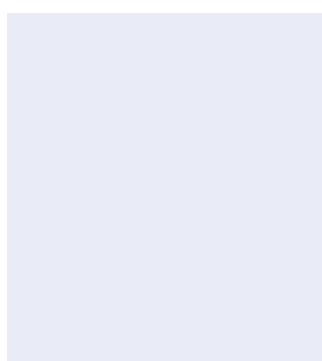
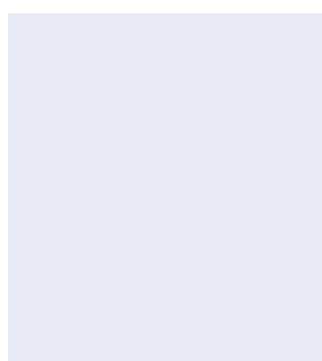
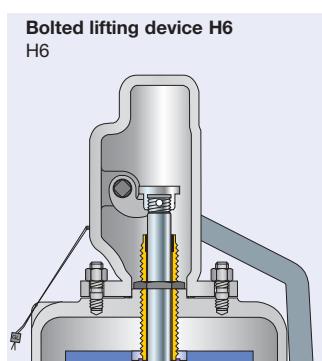
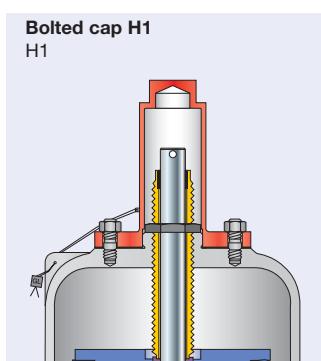
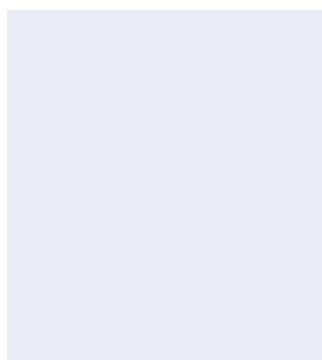
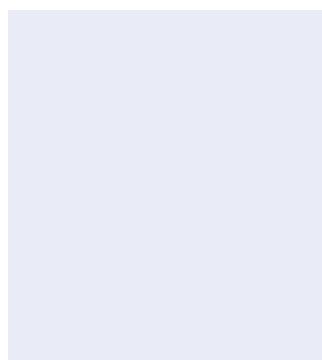
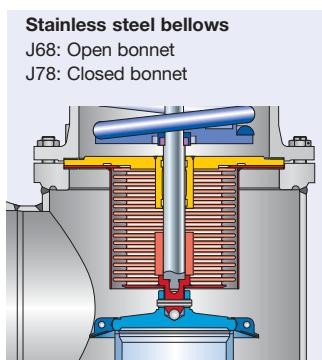
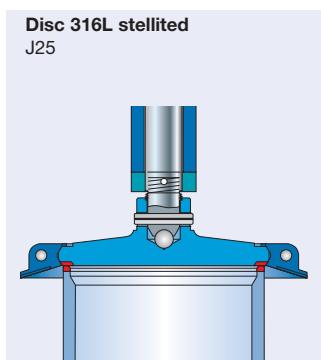
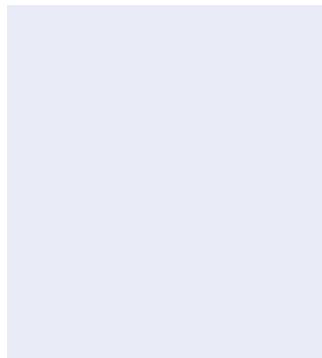
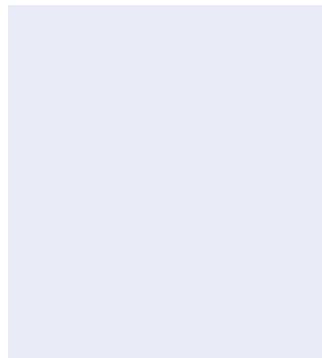
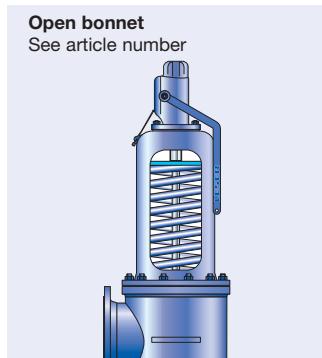
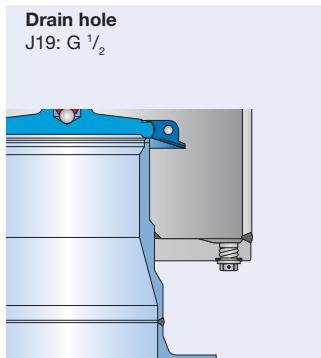
DN <sub>I+O</sub>	200 x 300	250 x 350	300 x 400	400 x 500
Valve size	8" x 12"	10" x 14"	12" x 16"	16" x 20"
Actual Orifice diameter d <sub>0</sub> [mm]	1665	200	235	295
Actual Orifice area A <sub>0</sub> [mm <sup>2</sup> ]	21382	31416	43374	68349
<b>Europe</b>		<b>Coefficient of discharge K<sub>dr</sub></b>		
PED / DIN EN ISO 4126-1 12/2013	Approval No.	072020111Z0008/0/08 Rev.3		
	S/G	0.75	0.7	0.7
	L	0.56	0.52	0.52
<b>Germany</b>		<b>Coefficient of discharge α<sub>w</sub></b>		
PED / AD 2000-Merkblatt A2 07/2012	Approval No.	TÜV SV 576		
	S/G	0.75	0.7	0.7
	L	0.56	0.52	0.52
<b>United States</b>		<b>Coefficient of discharge K</b>		
ASME Sec. VIII Div. 1	Approval No.	M37044		
	S/G	0.699		
	Approval No.	M37055		
	L	0.521		
<b>Canada</b>		<b>Coefficient of discharge K</b>		
CRN	Approval No.	For current approval no. see <a href="http://www.leser.com">www.leser.com</a>		
	S/G	0.699		
	L	0.521		
<b>China</b>		<b>Coefficient of discharge α<sub>w</sub></b>		
AQSIQ	Approval No.	For current approval no. see <a href="http://www.leser.com">www.leser.com</a>		
	S/G	0.75	0.7	0.7
	L	0.56	0.52	0.52
<b>Eurasian Custom Union</b>		<b>Coefficient of discharge α<sub>w</sub></b>		
EAC	Approval No.	For current approval no. see <a href="http://www.leser.com">www.leser.com</a>		
	S/G	0.75	0.7	0.7
	L	0.56	0.52	0.52
<b>Classification societies</b>		<b>Homepage</b>		
Bureau Veritas	BV	<a href="http://www.bureauveritas.com">www.bureauveritas.com</a>		
DNV GL		<a href="http://www.dnvg.com">www.dnvg.com</a>		
Lloyd's Register EMEA	LREMEA	<a href="http://www.lr.org">www.lr.org</a>		
Registro Italiano Navale	RINA	<a href="http://www.rina.org">www.rina.org</a>		

The valid certification number is changed with every renewal.

For a sample certificate including the valid certification number see [www.leser.com](http://www.leser.com)

## Type 441, 442 XXL

### Available options





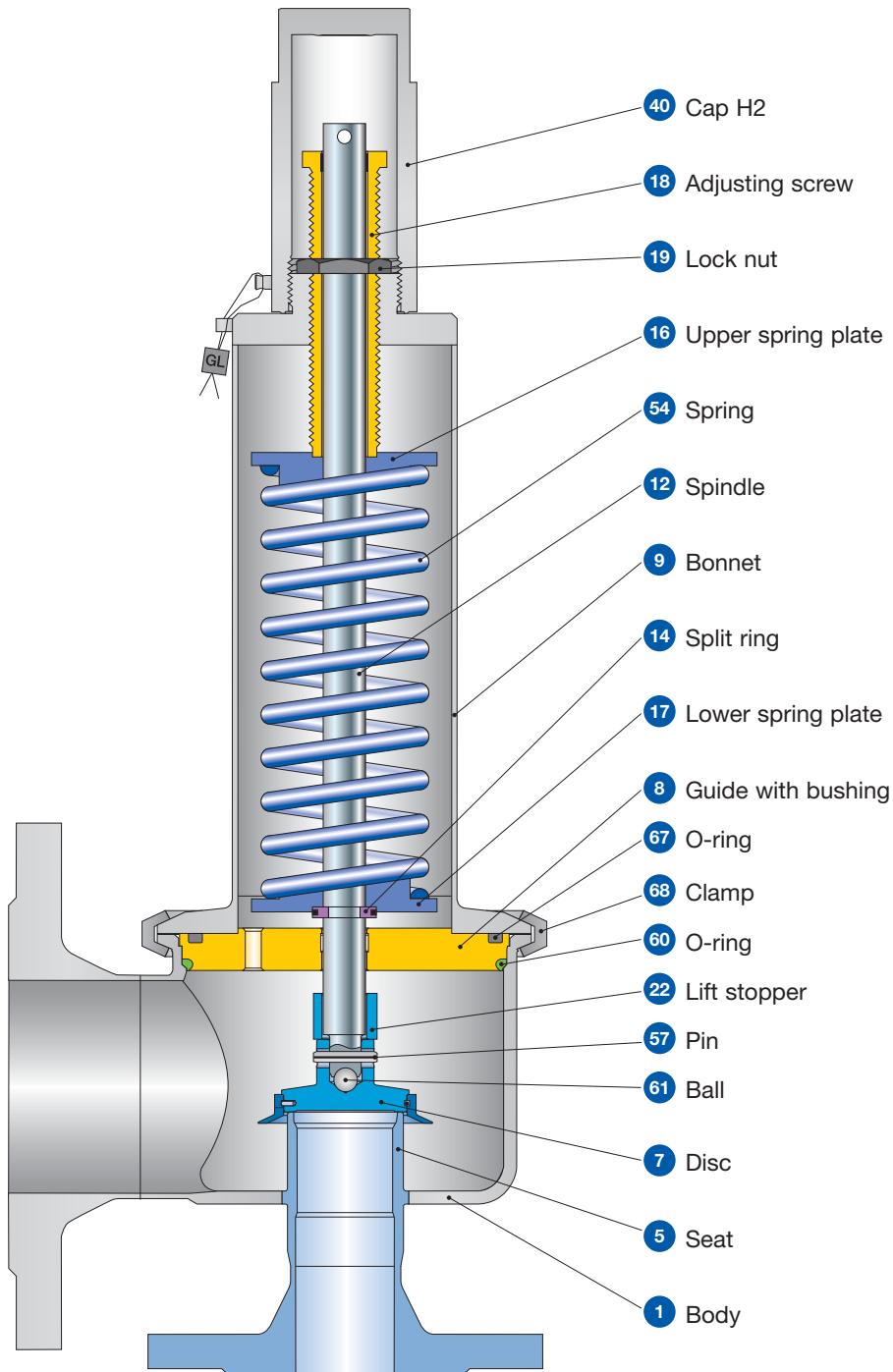
Type 444  
Packed lever H4  
Closed bonnet  
Conventional design

## Type 444 DIN Type 444 ANSI Flanged Safety Relief Valves

Contents	Page
<b>Materials</b>	
• Conventional design	65
<b>Article numbers</b>	67
<b>Dimensions and weights</b>	
• Metric Units + US Units	68
<b>Pressure temperature ratings</b>	
• Metric Units + US Units	69
Flange drillings and facings	70
Approvals	71
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## Type 444 DIN, 444 ANSI

### Conventional design



## Type 444 DIN, ANSI

### Conventional design

#### Materials

Item	Component	Type 4444 DIN, ANSI
1	<b>Body</b>	1.4404 SA 479 316L
5	Seat	1.4404 316L
7	Disc	1.4404 316L
8	Guide	1.4404 316L
	with bushing	PTFE +15% glass PTFE +15% glass
9	<b>Bonnet</b>	1.4404 SA 479 316L
12	Spindle	1.4404 316L
14	Split ring	1.4404 316L
16 / 17	Spring plate	1.4404 316L
18	Adjusting screw with bushing	1.4404, PTFE + 15% glass 316L, PTFE + 15% glass
19	Lock nut	1.4404 316L
22	Lift stopper	1.4404 316L
40	Cap H2	1.4404 316L
54	Spring	1.4310 Stainless steel
57	Pin	1.4310 302
60	O-ring	EPDM-FDA EPDM-FDA
61	Ball	1.4401 316
67	O-ring	EPDM-FDA EPDM-FDA
68	Clamp	1.4401 316

**Please notice:**

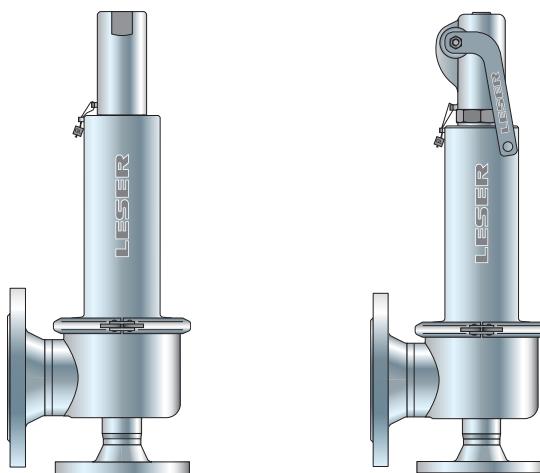
- Modifications reserved by LESER.
- LESER can upgrade materials without notice.
- Every part can be replaced by other material acc. to customer specification.

**Type 444 DIN, 444 ANSI****Article numbers****Type 444 DIN**

DN <sub>i</sub>	25	40	50	65	80	80
DN <sub>o</sub>	50	80	80	100	100	100
Actual Orifice diameter d <sub>o</sub> [mm]	23	37	46	60	74	74
Actual Orifice area A <sub>o</sub> [mm <sup>2</sup> ]	416	1075	1662	2827	4301	4301
Set pressure range S/G/L [bar <sub>g</sub> ]			See page 69		0.1 – 6.8	6.81 – 16
Set pressure range S/G/L [psig]					1.5 – 98.6	98.61 – 232
<b>Body material: 1.4404 (316L)</b>						
Bonnet closed	H2 Art. No. 4444.	3642	3662	3672	3682	3692
	H4 Art. No. 4444.	3644	3664	3674	3684	3704

**Type 444 ANSI**

Valve size	1" x 2"	1½" x 3"	2" x 3"	2½" x 4"	3" x 4"	3" x 4"
Actual Orifice diameter d <sub>o</sub> [mm]	23	37	46	60	74	74
Actual Orifice area A <sub>o</sub> [mm <sup>2</sup> ]	416	1075	1662	2827	4301	4301
Set pressure range S/G/L [bar <sub>g</sub> ]			See page 69		0.1 – 6.8	6.81 – 16
Set pressure range S/G/L [psig]					1.5 – 98.6	98.61 – 232
<b>Body material: 1.4404 (316L)</b>						
Bonnet closed	H2 Art. No. 4444.	8902	8922	8932	8942	8952
	H4 Art. No. 4444.	8904	8924	8934	8944	8964



Type 444  
Cap H2  
Closed bonnet  
Conventional design

Type 444  
Packed lever H4  
Closed bonnet  
Conventional design

## Type 444 DIN, 444 ANSI

### Dimensions and weights

#### Metric Units

DN <sub>I</sub>	25	40	50	65	80	80
DN <sub>O</sub>	50	80	80	100	100	100
Valve size	1" x 2"	1½" x 3"	2" x 3"	2½" x 4"	3" x 4"	3" x 4"
Actual Orifice diameter d <sub>0</sub> [mm]	23	37	46	60	74	74
Actual Orifice area A <sub>0</sub> [mm <sup>2</sup> ]	416	1075	1662	2827	4301	4301
Set pressure range S/G/L [bar <sub>g</sub> ]	See page 69				0.1 – 6.8	6.81 – 16
<b>Weight [kg]</b>	7	13	14	23	24	24
<b>Center to face [mm]</b>	Inlet a	85	110	110	125	125
	Outlet b	90	128	128	160	160
<b>Height (H4) [mm]</b>	Standard H max.	308	519	519	631	631

#### Body material: 1.4404 (316L)

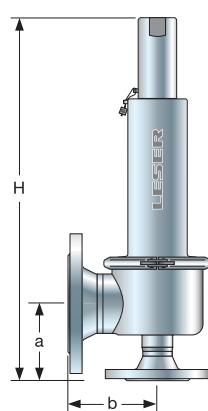
DIN Flange	Inlet / Outlet	PN 16
ANSI Flange Class	Inlet / Outlet	CL150

#### US Units

DN <sub>I</sub>	25	40	50	65	80	80
DN <sub>O</sub>	50	80	80	100	100	100
Valve size	1" x 2"	1½" x 3"	2" x 3"	2½" x 4"	3" x 4"	3" x 4"
Actual Orifice diameter d <sub>0</sub> [inch]	0.91	1.46	1.81	2.36	2.91	2.91
Actual Orifice area A <sub>0</sub> [inch <sup>2</sup> ]	0.644	1.667	2.576	4.383	6.666	6.666
Set pressure range S/G/L [psig]	See page 69				1.5 – 98.6	98.61 – 232
<b>Weight [lbs]</b>	16	29	31	51	53	53
<b>Center to face [inch]</b>	Inlet a	3 3/8	4 5/16	4 5/16	4 15/16	4 15/16
	Outlet b	3 1/2	5 1/16	5 1/16	6 5/16	6 5/16
<b>Height (H4) [inch]</b>	Standard H max.	12 1/8	20 7/16	20 7/16	20 13/16	20 13/16

#### Body material: 1.4404 (316L)

DIN Flange	Inlet / Outlet	PN 16
ANSI Flange Class	Inlet / Outlet	CL150



Conventional design

## Type 444 DIN, 444 ANSI

### Pressure temperature ratings

#### Metric Units

	DN <sub>I</sub>	25	40	50	65	80	80
	DN <sub>O</sub>	50	80	80	100	100	100
	Valve size	1" x 2"	1½" x 3"	2" x 3"	2½" x 4"	3" x 4"	3" x 4"
	Actual Orifice diameter d <sub>o</sub> [mm]	23	37	46	60	74	74
	Actual Orifice area A <sub>o</sub> [mm <sup>2</sup> ]	416	1075	1662	2827	4301	4301
<b>Body material: 1.4404 (316L)</b>							
<b>DIN Flange</b>	Inlet / Outlet			PN 16			
<b>ANSI Flange Class<sup>1)</sup></b>	Inlet / Outlet			CL150			
<b>Minimum set pressure</b>	p [bar <sub>g</sub> ] S/G/L	0.1	0.1	0.1	0.1	0.1	6.81
<b>Maximum set pressure</b>	p [bar <sub>g</sub> ] S/G/L	16	16	16	16	6.8	16
<b>Temperature acc. to DIN EN</b>	min. [°C]			-45			
	max. [°C]			+200			
<b>Temperature acc. to ASME</b>	min. [°C]			-45			
	max. [°C]			+200			

#### US Units

	DN <sub>I</sub>	25	40	50	65	80	80
	DN <sub>O</sub>	50	80	80	100	100	100
	Valve size	1" x 2"	1½" x 3"	2" x 3"	2½" x 4"	3" x 4"	3" x 4"
	Actual Orifice diameter d <sub>o</sub> [inch]	0.91	1.46	1.81	2.36	2.91	2.91
	Actual Orifice area A <sub>o</sub> [inch <sup>2</sup> ]	0.644	1.667	2.576	4.383	6.666	6.666
<b>Body material: 1.4404 (316L)</b>							
<b>DIN Flange</b>	Inlet / Outlet			PN 16			
<b>ANSI Flange Class<sup>1)</sup></b>	Inlet / Outlet			CL150			
<b>Minimum set pressure</b>	p [psig] S/G/L	1.5	1.5	1.5	1.5	1.5	98.61
<b>Maximum set pressure</b>	p [psig] S/G/L	232	232	232	232	98.6	232
<b>Temperature acc. to DIN EN</b>	min. [°F]			-49			
	max. [°F]			+392			
<b>Temperature acc. to ASME</b>	min. [°F]			-49			
	max. [°F]			+392			

<sup>1)</sup> For flange rating class 150 the pressure temperature ratings according to ASME ANSI B 16.34 apply.

## Type 444 DIN, 444 ANSI

### Flange drillings

	DN <sub>I</sub>	25	40	50	65	80
	DN <sub>O</sub>	50	80	80	100	100
	Valve size	1" x 2"	1½" x 3"	2" x 3"	2½" x 4"	3" x 4"
	Actual Orifice diameter d <sub>0</sub> [mm]	23	37	46	60	74
	Actual Orifice area A <sub>0</sub> [mm <sup>2</sup> ]	416	1075	1662	2827	4301

Body material: 1.4404 (316L)						
Inlet	DIN EN 1092	PN 10	—	—	—	—
		PN 16	*	*	*	*
		PN 25	—	—	—	—
		PN 40	—	—	—	—
		CL150	*	*	*	*
	ASME B16.5	CL300	—	—	—	—
		PN 10	—	—	—	—
		PN 16	*	*	*	*
		PN 25	—	—	—	—
		PN 40	—	—	—	—
Outlet	DIN EN 1092	CL150	*	*	*	*
		CL300	—	—	—	—
		PN 10	—	—	—	—
		PN 16	*	*	*	*
		PN 25	—	—	—	—
	ASME B16.5	PN 40	—	—	—	—
		CL150	*	*	*	*
		CL300	—	—	—	—

### Flange facings

Indication	Standard	Inlet	Outlet	Remark						
<b>General</b>										
Flange undrilled	—	H38	H39							
Linde-V-Nut, Form V48	Linde Standard 420-08 LDeS 3313.36	J07	J08	Groove: Rz 16						
Linde-V-Nut, Form V48A		J05	J06	Groove: Rz 4, e.g. with hydrogen						
Lens seal form L (without sealing lens)	DIN 2696 LDeS 3313.35	J11	J12							
<b>Acc. to DIN EN 1092</b>										
<b>Flange facing</b> (see also LDeS 3313.40)		PN 10 – PN 40	PN 10 – PN 40	Rz-data according to DIN EN 1092 in µm						
Raised face	Type B1	*	*	Facing: Rz = 12.5 – 50						
	Type B2	L36	L38	Facing: Rz = 3.2 – 12.5						
Tongue face C <sup>1)</sup>		H94	H92	Steel flanges only						
Groove face D <sup>1)</sup>		H93	H91							
Male face E		H96	H98							
Female face F		H97	H99							
O-ring male face G		J01	J02							
O-ring female face H		J03	J04							
<b>Acc. to ASME B16.5</b>										
Body material	Inlet	Outlet	Smooth finish <sup>2)</sup>	Serrated finish	RTJ-Groove					
			Inlet	Outlet	Inlet	Outlet				
			Option code		Option code					
1.4404	all	all	L52	L53	*	*	CL150	H62	CL150	H63

<sup>1)</sup> LESER manufactures the groove at flanged valves by milling. If a customer demands a turned surface in the soil of the groove according to DIN EN 1092-1 an additional option code is necessary: "S01: soil of the groove drilled".

<sup>2)</sup> Smooth finish is not defined in the effective standards.

Note: Flange drillings and facings meet always the requirements of mentioned flange standards.

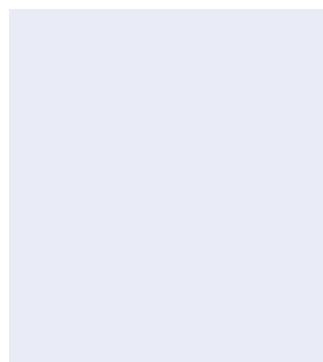
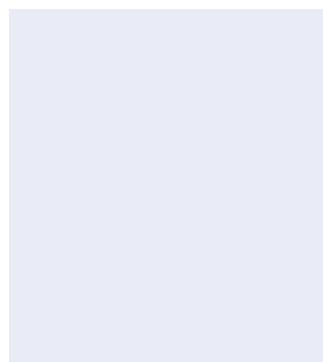
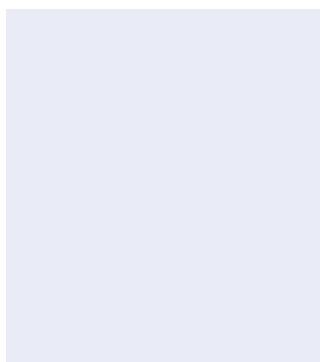
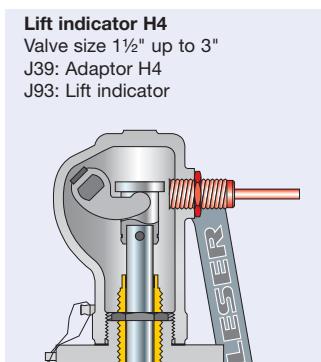
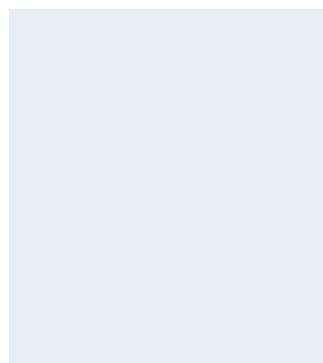
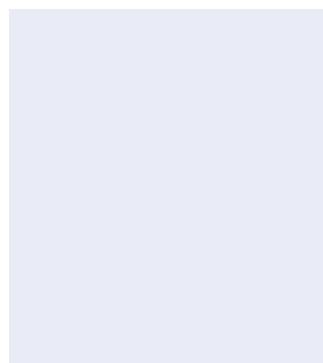
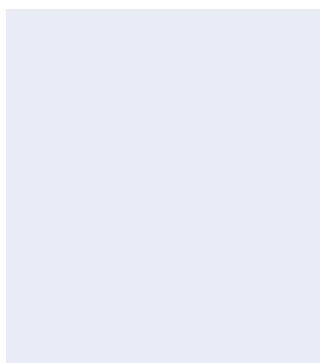
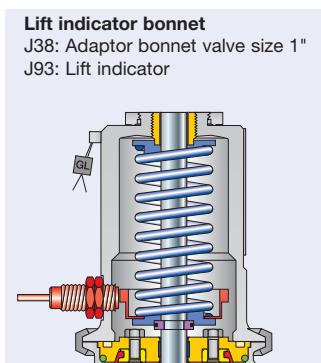
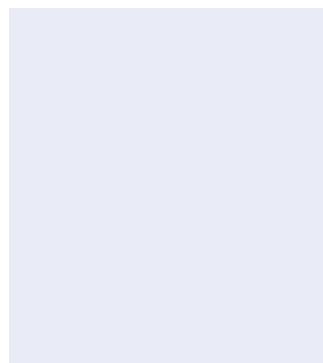
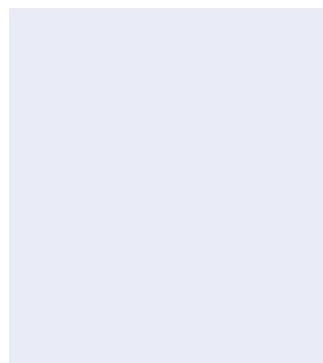
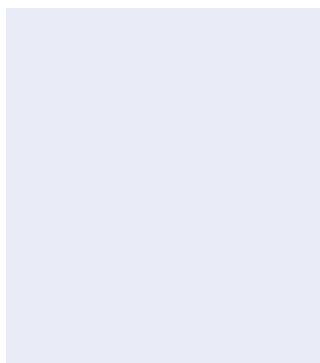
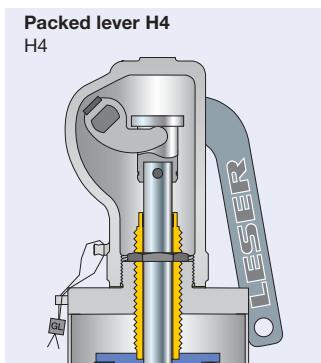
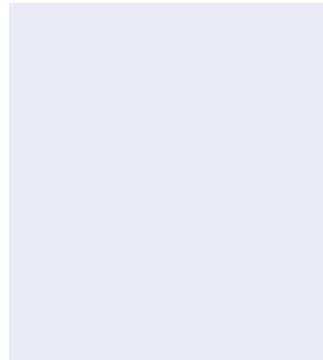
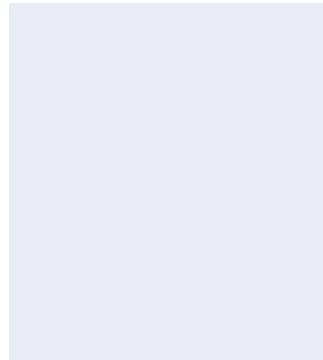
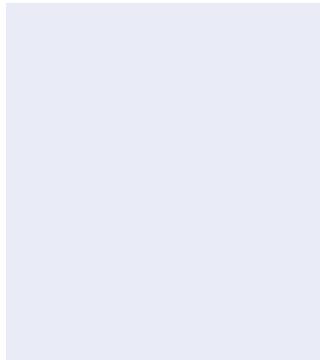
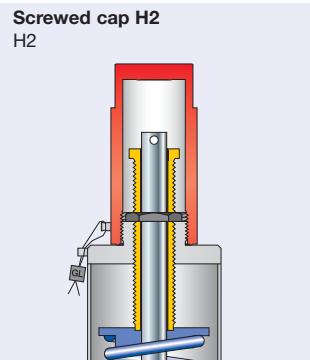
Flange thickness and outer diameter may vary from flange standard.

**Type 444 DIN, 444 ANSI****Approvals**

DN <sub>i</sub>	25	40	50	65	80	80
DN <sub>o</sub>	50	80	80	100	100	100
Valve size	1" x 2"	1½" x 3"	2" x 3"	2½" x 4"	3" x 4"	3" x 4"
Actual Orifice diameter d <sub>o</sub> [mm]	23	37	46	60	74	74
Actual Orifice area A <sub>o</sub> [mm <sup>2</sup> ]	416	1075	1662	2827	4301	4301
Set pressure range S/G/L [bar <sub>g</sub> ]					0.1 – 6.8	6.81 – 16
Set pressure range S/G/L [psig]					1.5 – 98.6	98.61 – 232
<b>Europe</b>						
<b>Coefficient of discharge K<sub>dr</sub></b>						
PED / DIN EN ISO 4126-1 12/2013	Approval No.		072020111Z0008/0/08 Rev.3			
	S/G		0.7		0.55	
	F		0.48		0.48	
<b>Germany</b>						
<b>Coefficient of discharge α<sub>w</sub></b>						
PED / AD 2000-Merkblatt A2 07/2012	Approval No.		TÜV SV 576			
	S/G		0.7		0.55	
	F		0.48		0.48	
<b>United States</b>						
<b>Coefficient of discharge K</b>						
ASME Sec. VIII Div. 1	Approval No.		M37044		–	
	S/G		0.699		–	
	Approval No.		M37055		M37055	
	F		0.521		0.521	
<b>Canada</b>						
<b>Coefficient of discharge K</b>						
CRN	Approval No.		For current approval no. see <a href="http://www.leser.com">www.leser.com</a>			
	S/G		0.699		–	
	F		0.521		0.521	
<b>China</b>						
<b>Coefficient of discharge α<sub>w</sub></b>						
AQSIQ	Approval No.		For current approval no. see <a href="http://www.leser.com">www.leser.com</a>			
	S/G		0.7		0.55	
	F		0.48		0.48	
<b>Eurasian Custom Union</b>						
<b>Coefficient of discharge α<sub>w</sub></b>						
EAC	Approval No.		For current approval no. see <a href="http://www.leser.com">www.leser.com</a>			
	S/G		0.7		0.55	
	F		0.48		0.48	
<b>Classification societies</b>						
			on request			

## Type 444 DIN, 444 ANSI

### Available Options





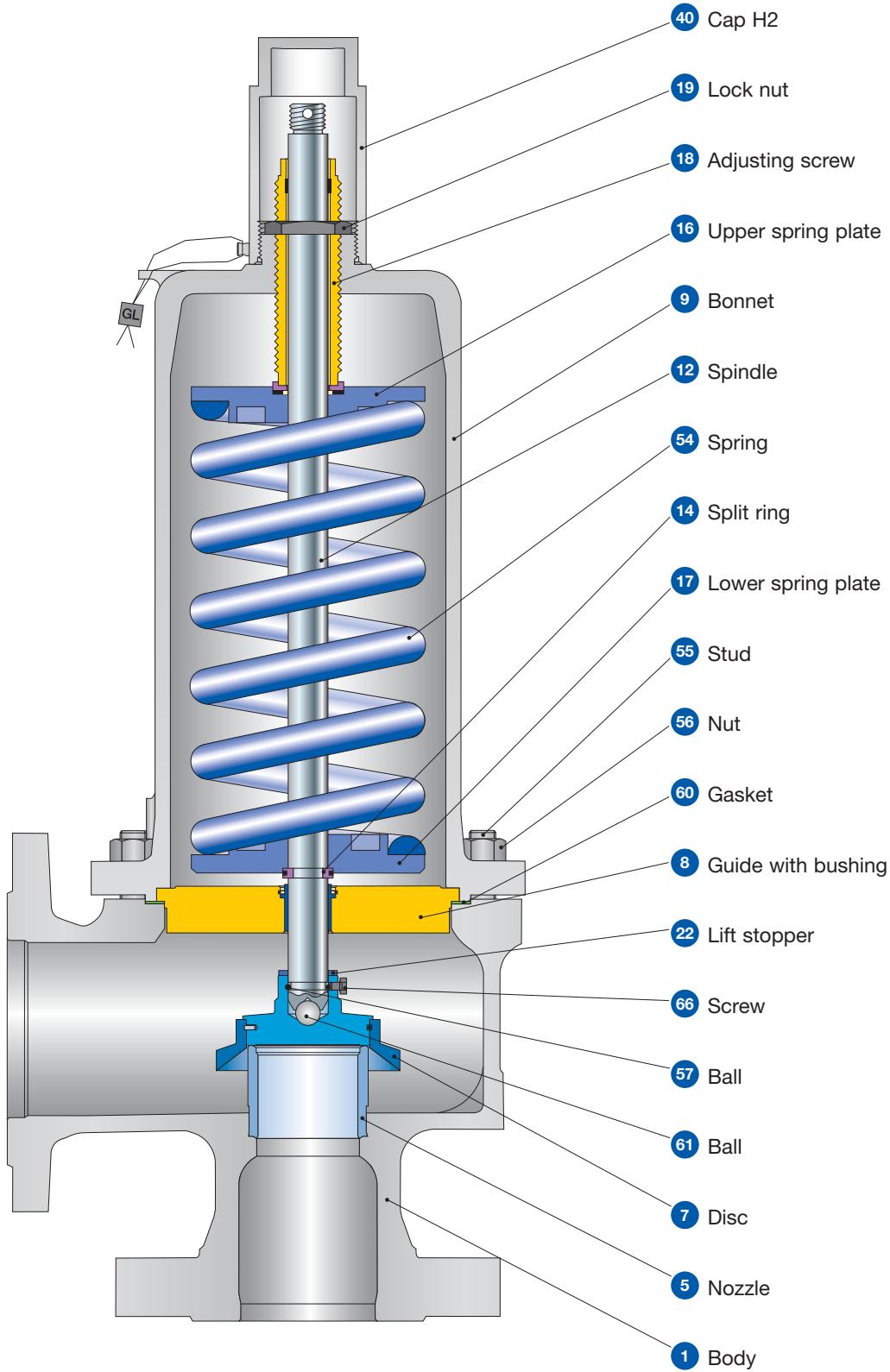
**Type 456**  
Packed lever H4  
Closed bonnet  
Conventional design

## Type 455, 456 Flanged Safety Relief Valves

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• Conventional design	74
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## Type 455, 456

### Conventional design



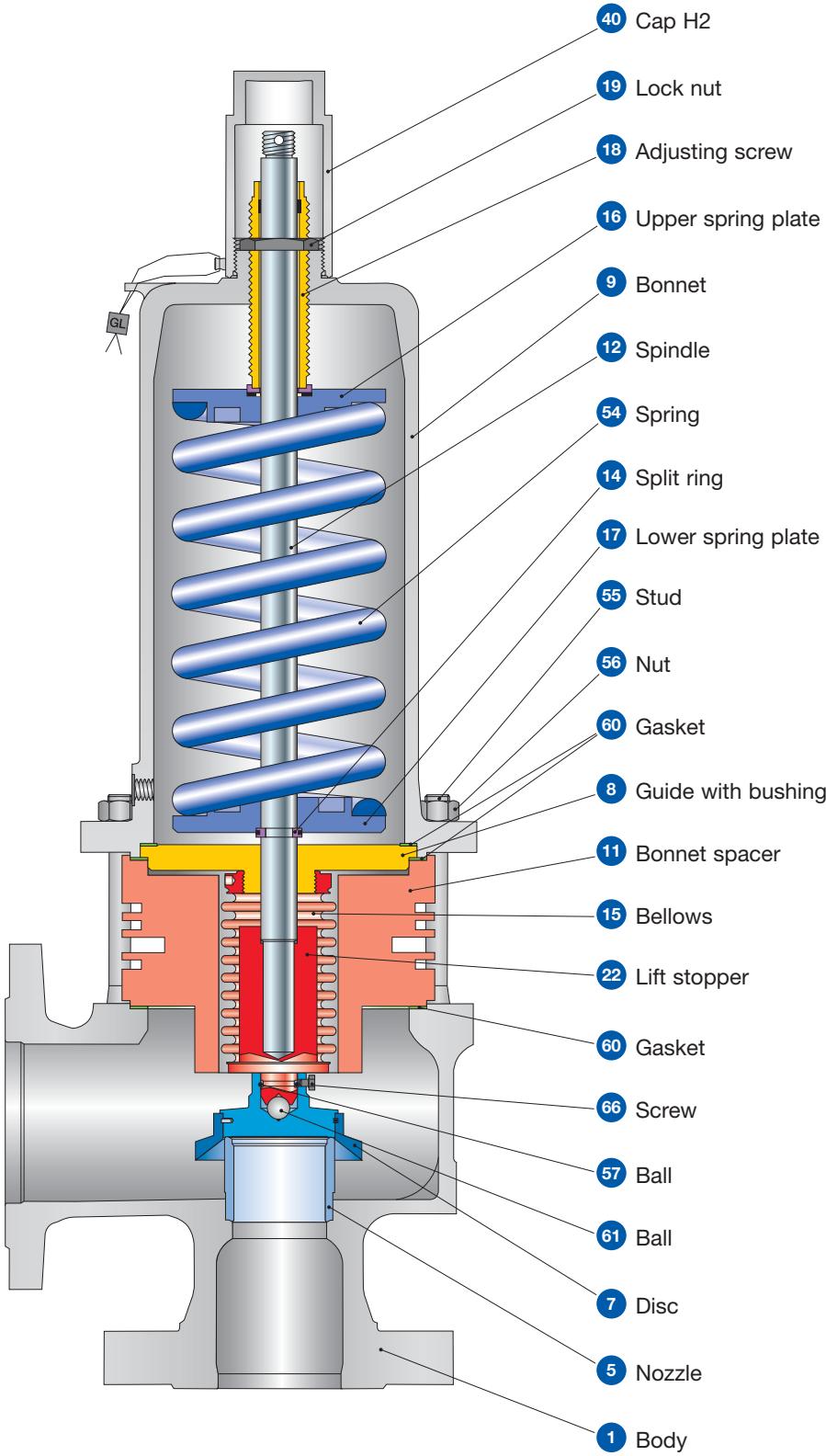
**Type 455, 456****Conventional design****Materials**

Item	Component	Type 4552 / 4562	Type 4564
1	Body	1.0619 SA 216 WCB	1.4581 SA 351 CF10M
5	Seat	1.4404 316L	1.4404 316L
7	Disc	1.4122 Hardened stainless steel	1.4404 316L
8	Guide with bushing	1.0501, 0.7040 Chrome or carbon steel	1.4404 316L
		1.4104 tenifer Chrome steel	— —
		0.7043 (Open bonnet 0.7040), 1.0619 Ductile Gr. 60-40-18, SA 216 WCB	1.4408, 1.4404, 1.4571 SA 351 CF8M, SA 479 316L, 316Ti
12	Spindle	1.4404 316L	1.4404 316L
14	Split ring	1.4104 Chrome steel	1.4404 316L
16 / 17	Spring plate	1.0718 Steel	1.4404 316L
18	Adjusting screw with bushing	1.4104 PTFE Chrome steel PTFE	1.4404 PTFE 316L PTFE
19	Lock nut	1.0718 Steel	1.4404 316L
22	Lift stopper	1.4404 316L	1.4404 316L
40	Cap H2	1.0460 SA 105	1.4404 316L
54	Spring standard	1.1200, 1.8159, 1.7102 Carbon steel	1.4310 Stainless steel
	Spring optional	1.4310 Stainless steel	— —
55	Stud	1.4401 B8M	1.4401 B8M
56	Nut	1.4401 8M	1.4401 8M
57	Ball	1.4401 316	1.4401 316
60	Gasket	Graphite / 1.4401 Graphite / 316	Graphite / 1.4401 Graphite / 316
61	Ball	1.3541 Hardened stainless steel	1.4401 316
66	Screw	1.4401 B8M	1.4401 B8M

**Please notice:**

- Modifications reserved by LESER.
- LESER can upgrade materials without notice.
- Every part can be replaced by other material acc. to customer specification.

**Type 455, 456**  
Balanced bellows design



**Type 455, 456****Balanced bellows design**

## Materials

Item	Component	Type 4552 / 4562	Type 4564
1	<b>Body</b>	1.0619 SA 216 WCB	1.4581 SA 351 CF10M
5	Nozzle	1.4404 316L	1.4404 316L
7	Disc	1.4122 Hardened stainless steel	1.4404 316L
8	Guide with bushing	1.0501, 0.7040 Chrome or carbon steel	1.4404 316L
		1.4104 tenifer Chrome steel	– –
		0.7043 or 1.0619 Ductile Gr. 60-40-18 or SA 216 WCB	1.4408, 1.4404, 1.4571 SA 351 CF8M, SA 479 316L, 316Ti
11	Bonnet spacer	1.0460 Carbon steel	1.4404 316L
12	Spindle	1.4404 316L	1.4404 316L
14	Split ring	1.4104 Chrome steel	1.4404 316L
15	Bellows	1.4571 316Ti	1.4571 316Ti
16 / 17	Spring plate	1.0718 Steel	1.4404 316L
18	Adjusting screw with bushing	1.4104 PTFE Chrome steel PTFE	1.4404 PTFE 316L PTFE
19	Lock nut	1.0718 Steel	1.4404 316L
22	Lift stopper	1.4404 316L	1.4404 316L
40	Cap H2	1.0460 SA 105	1.4404 316L
54	Spring Standard	1.1200, 1.8159, 1.7102 Carbon steel	1.4310 Stainless steel
	Spring Optional	1.4310 Stainless steel	– –
55	Stud	1.7709 B16	1.4401 B8M
56	Nut	1.7258 7M	1.4401 8M
57	Ball	1.4401 316	1.4401 316
60	Gasket	Graphite / 1.4401 Graphite / 316	Graphite / 1.4401 Graphite / 316
61	Ball	1.3541 Hardened stainless steel	1.4401 316
66	Screw	1.4401 B8M	1.4401 B8M

**Please notice:**

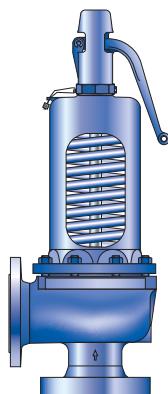
- Modifications reserved by LESER.
- LESER can upgrade materials without notice.
- Every part can be replaced by other material acc. to customer specification.

## Type 455, 456

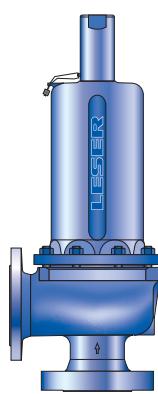
### Article numbers

	DN <sub>H0</sub>	25 x 50	50 x 80	80 x 100	100 x 150
	Valve size	1" x 2"	2" x 3"	3" x 4"	4" x 6"
Actual Orifice diameter d <sub>0</sub> [mm]		20	40	60	74
Actual Orifice area A <sub>0</sub> [mm <sup>2</sup> ]		314	1257	2827	4301
<b>Body material: 1.0619 (WCB)</b>					
Bonnet closed	H2	Art. No. 4562.	6012	6022	6032
	H3	Art. No. 4562.	6013	6023	6033
	H4	Art. No. 4562.	6014	6024	6034
open	H3	Art. No. 4552.	6015	6025	6035
<b>Body material: 1.4581 (CF10M)</b>					
Bonnet closed	H2	Art. No. 4564.	6052	6062	6072
	H4	Art. No. 4564.	6054	6064	6074
					6082
					6084

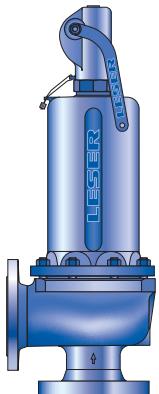
Type 455, 456



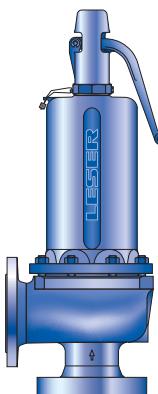
**Type 455**  
Plain lever H3  
Open bonnet  
Conventional design



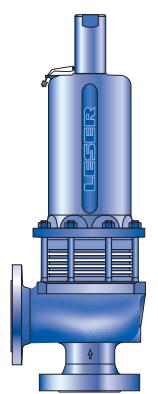
**Type 456**  
Cap H2  
Closed bonnet  
Conventional design



**Type 456**  
Packed lever H4  
Closed bonnet  
Conventional design



**Type 456**  
Plain lever H3  
Closed bonnet  
Conventional design

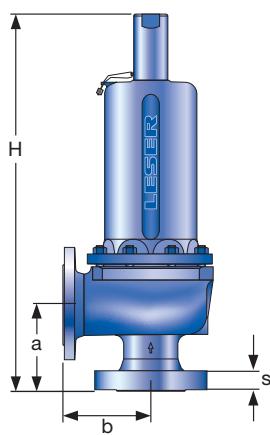


**Type 456**  
Cap H2  
Closed bonnet  
Balanced bellows design

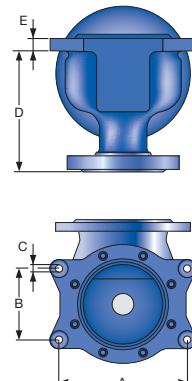
**Type 455, 456****Dimensions and weights**

Metric Units

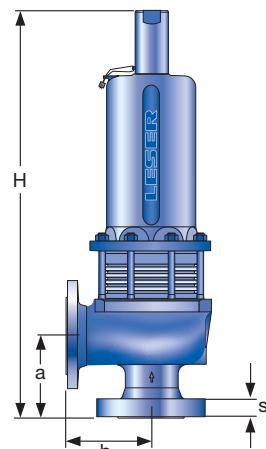
	DN <sub>I+O</sub>	25 x 50	50 x 80	80 x 100	100 x 150
Valve size		1" x 2"	2" x 3"	3" x 4"	4" x 6"
Actual Orifice diameter d <sub>o</sub> [mm]		20	40	60	74
Actual Orifice area A <sub>o</sub> [mm <sup>2</sup> ]		314	1257	2827	4301
<b>Weight</b> [kg]		18	43	85	154
	with bellows	20	46	102	185
<b>Center to face</b> [mm]	Inlet a	122	155	175	210
	Outlet b (PN 40)	120	145	180	235
	Outlet b (PN 63)	120	145	205	265
<b>Measure</b> [mm]	Used to find bolt length for inlet flange	s	28	38	45
<b>Height (H4)</b> [mm]	Standard H max.	493	684	807	1059
	Bellows H max.	528	764	905	1150
<b>Support brackets</b> [mm]	A	140	184	278	364
	B	–	110	160	210
(drilled only on request, Option code H42)	C	Ø 14	Ø 14	Ø 18	Ø 18
	D	149	194	225	288
	E	18	18	27	32
<b>Body material: 1.0619 (WCB)</b>					
<b>DIN Flange<sup>1)</sup></b>	Inlet		PN 63 – 160		
	Outlet	PN 40 – 63		PN 40	
<b>Body material: 1.4581 (CF10M)</b>					
<b>DIN Flange<sup>1)</sup></b>	Inlet		PN 63 – 160		
	Outlet	PN 40 – 63		PN 40	

<sup>1)</sup> Standard flange rating. For other flange drillings please refer to page 83.

Conventional design



Support brackets

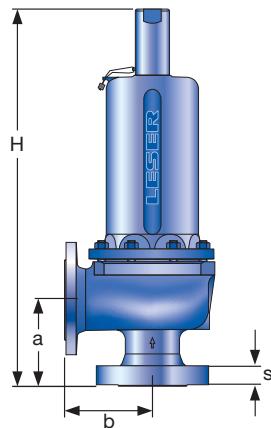


Balanced bellows design

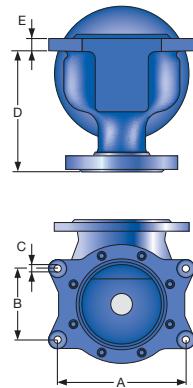
**Type 455, 456****Dimensions and weights**

US Units

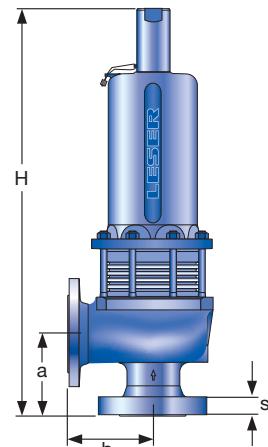
	DN <sub>I+0</sub>	25 x 50	50 x 80	80 x 100	100 x 150
Valve size		1" x 2"	2" x 3"	3" x 4"	4" x 6"
Actual Orifice diameter d <sub>0</sub> [inch]		0.79	1.57	2.36	2.91
Actual Orifice area A <sub>0</sub> [inch <sup>2</sup> ]		0.487	1.948	4.383	6.666
<b>Weight</b>		40	95	187	340
[lbs]		with bellows	44	101	225
<b>Center to face</b>		Inlet a	4 $\frac{13}{16}$	6 $\frac{3}{32}$	6 $\frac{7}{8}$
[inch]		Outlet b (PN 40)	4 $\frac{23}{32}$	5 $\frac{23}{32}$	7 $\frac{3}{32}$
		Outlet b (PN 63)	4 $\frac{23}{32}$	5 $\frac{23}{32}$	8 $\frac{1}{16}$
<b>Measure</b>	Used to find bolt length [inch]	s	1 $\frac{3}{32}$	1 $\frac{1}{2}$	1 $\frac{25}{32}$
<b>Height (H4)</b>	Standard H max. [inch]		19 $\frac{23}{32}$	26 $\frac{15}{16}$	31 $\frac{25}{32}$
	Bellows H max.		20 $\frac{25}{32}$	30 $\frac{3}{32}$	35 $\frac{5}{8}$
<b>Support brackets</b>	A	5 $\frac{1}{2}$	7 $\frac{1}{4}$	10 $\frac{5}{16}$	4 $\frac{11}{32}$
[inch]	B	—	4 $\frac{11}{32}$	6 $\frac{5}{16}$	8 $\frac{9}{32}$
(drilled only on request, Option code H42)	C	$\emptyset \frac{9}{16}$	$\emptyset \frac{9}{16}$	$\emptyset \frac{23}{32}$	$\emptyset \frac{23}{32}$
	D	5 $\frac{7}{8}$	7 $\frac{5}{8}$	8 $\frac{27}{32}$	11 $\frac{11}{32}$
	E	$\frac{23}{32}$	$\frac{23}{32}$	1 $\frac{1}{16}$	1 $\frac{1}{4}$
<b>Body material: 1.0619 (WCB)</b>					
<b>ANSI Flange</b>		Inlet		CL300 – 600	
Class <sup>1)</sup>		Outlet	CL150 – 300		CL150
<b>Body material: 1.4581 (CF10M)</b>					
<b>ANSI Flange</b>		Inlet		CL300 – 600	
Class <sup>1)</sup>		Outlet	CL150 – 300		CL150

<sup>1)</sup> Standard flange rating. For other flange drillings please refer to page 83.

Conventional design



Support brackets



Balanced bellows design

**Type 455, 456****Pressure temperature ratings**

Metric Units

	DN <sub>i+o</sub>	25 x 50	50 x 80	80 x 100	100 x 150
Valve size		1" x 2"	2" x 3"	3" x 4"	4" x 6"
Actual Orifice diameter d <sub>o</sub> [mm]		20	40	60	74
Actual Orifice area A <sub>o</sub> [mm <sup>2</sup> ]		314	1257	2827	4301

**Body material: 1.0619 (WCB)**

DIN Flange	Inlet	PN 63 – 100			PN 40
	Outlet	PN 40 – 63			
<b>Minimum set pressure</b>	p [bar <sub>g</sub> ] S/G/L	2.5	2.5	2.5	2.5
<b>Min. set pressure<sup>1)</sup> standard bellows</b>	p [bar <sub>g</sub> ] S/G/L	13.5	2.5	10	5
<b>Min. set pressure</b> low press. bellows	p [bar <sub>g</sub> ] S/G/L		on request		
<b>Maximum set pressure</b>	p [bar <sub>g</sub> ] S/G/L	100	98	63	53
<b>Max. set pressure</b> with special spring	p [bar <sub>g</sub> ] S/G/L	100	100	63	63
<b>Temperature</b> acc. to DIN EN	min. [°C]		-85		
	max. [°C]		+450		
<b>Temperature</b> acc. to ASME	min. [°C]		-29		
	max. [°C]		+427		

**Body material: 1.4581 (CF10M)**

DIN Flange	Inlet	PN 63 – 100			PN 40
	Outlet	PN 40 – 63			
<b>Minimum set pressure</b>	p [bar <sub>g</sub> ] S/G/L	2.5	2.5	2.5	2.5
<b>Min. set pressure<sup>1)</sup> standard bellows</b>	p [bar <sub>g</sub> ] S/G/L	13.5	2.5	10	5
<b>Min. set pressure</b> low press. bellows	p [bar <sub>g</sub> ] S/G/L		on request		
<b>Maximum set pressure</b>	p [bar <sub>g</sub> ] S/G/L	100	61	35	16.9
<b>Max. set pressure</b> with special spring	p [bar <sub>g</sub> ] S/G/L	100	65	43	43
<b>Temperature</b> acc. to DIN EN	min. [°C]		-85		
	max. [°C]		+450, > 450 °C → Please use Type 457/458		
<b>Temperature</b> acc. to ASME	min. [°C]		-29		
	max. [°C]		+450, > 450 °C → Please use Type 457/458		

<sup>1)</sup> Min. set pressure standard bellows = Max. set pressure low pressure bellows.

## Type 455, 456

### Pressure temperature ratings

US Units

	DN <sub>I+O</sub>	25 x 50	50 x 80	80 x 100	100 x 150
Valve size		1" x 2"	2" x 3"	3" x 4"	4" x 6"
Actual Orifice diameter d <sub>0</sub> [inch]		0.79	1.57	2.36	2.91
Actual Orifice area A <sub>0</sub> [inch <sup>2</sup> ]		0.487	1.948	4.383	6.666

#### Body material: 1.0619 (WCB)

ANSI Flange Class <sup>1)</sup>	Inlet	CL300 – 600			CL150
	Outlet	CL150 – 300			
Minimum set pressure	p [psig] S/G/L	36	36	36	36
Min. set pressure <sup>2)</sup> standard bellows	p [psig] S/G/L	196	36	145	73
Min. set pressure low press. bellows	p [psig] S/G/L		on request		
Maximum set pressure	p [psig] S/G/L	1450	1421	914	769
Max. set pressure with special spring	p [psig] S/G/L	1450	1450	914	914
Temperature acc. to DIN EN	min. [°F]		-121		
	max. [°F]		+842		
Temperature acc. to ASME	min. [°F]		-20		
	max. [°F]		+800		

#### Body material: 1.4581 (CF10M)

ANSI Flange Class <sup>1)</sup>	Inlet	CL300 – 600			CL150
	Outlet	CL150 – 300			
Minimum set pressure	p [psig] S/G/L	36	36	36	36
Min. set pressure <sup>2)</sup> standard bellows	p [psig] S/G/L	196	36	145	73
Min. set pressure low press. bellows	p [psig] S/G/L		on request		
Maximum set pressure	p [psig] S/G/L	1450	885	508	245
Max. set pressure with special spring	p [psig] S/G/L	1450	943	624	624
Temperature acc. to DIN EN	min. [°F]		-121		
	max. [°F]		+842, > 842 °F → Please use Type 457/458		
Temperature acc. to ASME	min. [°F]		-20		
	max. [°F]		+842, > 842 °F → Please use Type 457/458		

<sup>1)</sup> For flange rating class 150 the pressure temperature ratings according to ASME ANSI B16.34 apply.

<sup>2)</sup> Min. set pressure standard bellows = Max. set pressure low pressure bellows.

## Type 455, 456

### Flange drillings

	DN <sub>I+O</sub>	25 x 50	50 x 80	80 x 100	100 x 150
	Valve size	1" x 2"	2" x 3"	3" x 4"	4" x 6"
	Actual Orifice diameter d <sub>0</sub> [mm]	20	40	60	74
	Actual Orifice area A <sub>0</sub> [mm <sup>2</sup> ]	314	1257	2827	4301
<b>Body material: 1.0619 (WCB), 1.4581 (CF10M)</b>					
Inlet	DIN EN 1092	PN 16	H47	H47	H47
		PN 25	H47	H47	H47
		PN 40	H47	H47	H47
		PN 63	*	H10	H10
		PN 100	*	*	*
		PN 160	*	*	*
		PN 250	-	-	-
		PN 320	-	-	-
	ASME B16.5	PN 400	-	-	-
		CL150	-	-	-
		CL300	H65	H65	H65
		CL600	H67	H67	H67
		CL900	H69	H69	-
		CL1500	H69	H69	-
Outlet	DIN EN 1092	CL2500	-	-	-
		PN 10	*	*	H51
		PN 16	*	*	H51
		PN 25	*	*	*
		PN 40	*	*	*
		PN 63	H16	H16	-
	ASME B16.5	CL150	H79	H79	H79
		CL300	H80	H80	-
					-
					-

## Type 455, 456

### Flange facings

Indication	Standard	Inlet		Outlet		Remark				
<b>General</b>										
Flange undrilled	–	H38		H39						
Linde-V-Nut, Type V48	Linde Standard 420-08 LDeS 3313.36	J07		J08		Groove: Rz 16				
Linde-V-Nut, Type V48A		J05		J06		Groove: Rz 4, e.g. with hydrogen				
Lens seal form L (without sealing lens)	DIN 2696 LDeS 3313.35	J11		J12						
<b>Acc. to DIN EN 1092</b>										
			Inlet		Outlet		Remark			
Flange facing (see LDeS 3313.40)			PN 10 – PN 40	PN 63	PN 10 – PN 40	PN 63	Rz-data according to DIN EN 1092 in µm			
Raised face	Type B1	*	–	*	–	Facing: Rz = 12.5 – 50				
	Type B2	L36	*	L38	*	Facing: Rz = 3.2 – 12.5				
Tongue face C <sup>1)</sup>			H94		H92		Steel flange only			
Groove face D <sup>1)</sup>			H93		H91					
Male face E			H96		H98					
Female face F			H97		H99					
O-ring male face G			J01		J02					
O-ring female face H			J03		J04					
<b>Acc. to ASME B16.5</b>										
Body material	Inlet	Outlet	Smooth finish <sup>2)</sup>		Serrated finish		RTJ-groove			
			Inlet	Outlet	Inlet	Outlet	Inlet	Outlet		
			Option code		Option code		RTJ- Class	Option code	RTJ- Class	Option code
1.0619, 1.4581	all	all	L52	L53	*	*	CL300 – 1500	H62	CL150	H63
							CL2500	–	CL300	H63

<sup>1)</sup> LESER manufactures the groove at flanged valves by milling. If a customer demands a turned surface in the soil of the groove according to DIN EN 1092-1 an additional option code is necessary: "S01: soil of the groove drilled".

<sup>2)</sup> Smooth finish is not defined in the effective standards.

Note: Flange drillings and facings meet always the requirements of mentioned flange standards.

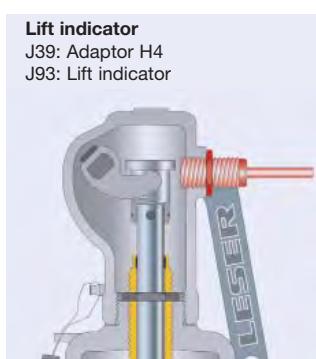
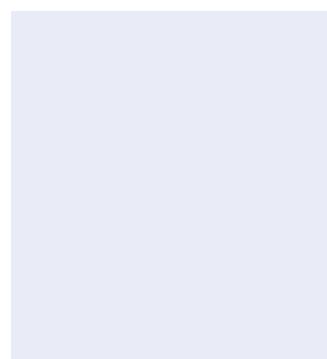
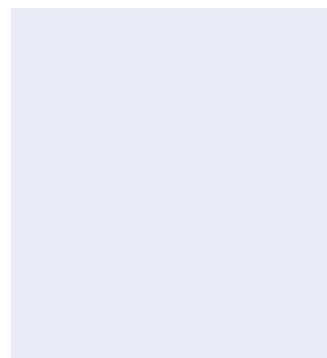
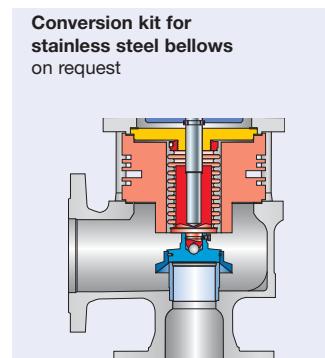
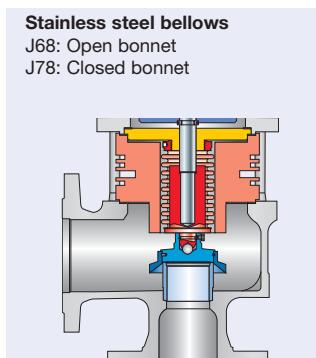
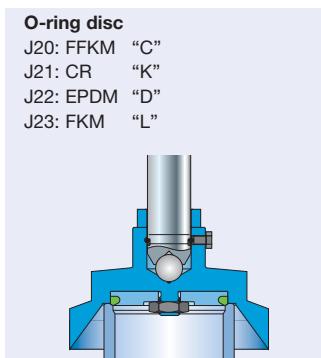
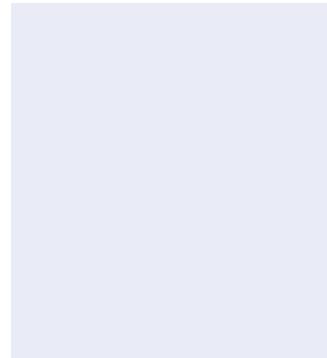
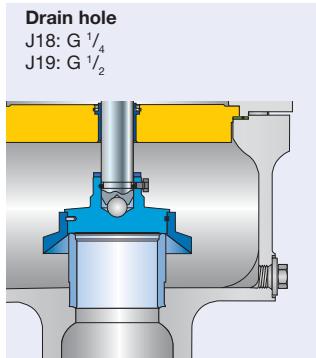
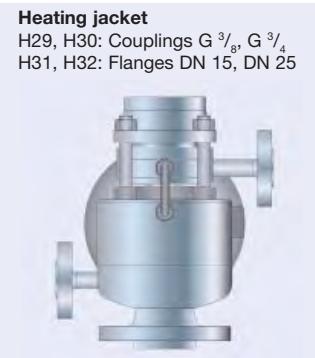
Flange thickness and outer diameter may vary from flange standard.

**Type 455, 456****Approvals**

	DN <sub>I+O</sub>	25 x 50	50 x 80	80 x 100	100 x 150
	Valve size	1" x 2"	2" x 3"	3" x 4"	4" x 6"
	Actual Orifice diameter d <sub>0</sub> [mm]	20	40	60	74
	Actual Orifice area A <sub>0</sub> [mm <sup>2</sup> ]	314	1257	2827	4301
<b>Europe</b>		<b>Coefficient of discharge K<sub>dr</sub></b>			
PED / DIN EN ISO 4126-1 12/2013	Approval No.	072020111Z0008/0/11			
	S/G	0.8	0.8	0.75	0.8
	L	0.6	0.54	0.5	0.56
<b>Germany</b>		<b>Coefficient of discharge α<sub>w</sub></b>			
PED / AD 2000-Merkblatt A2 07/2012	Approval No.	TÜV SV 934			
	S/G	0.8	0.8	0.75	0.8
	L	0.6	0.54	0.5	0.56
<b>United States</b>		<b>Coefficient of discharge K</b>			
ASME Sec. VIII	Approval No.	M37066	M37066	M37088	M37066
	S/G	0.798	0.798	0.754	0.798
	Approval No.	M37077	M37077	M37099	M37077
	L	0.572	0.572	0.479	0.572
<b>Canada</b>		<b>Coefficient of discharge K</b>			
CRN	Approval No.	-			
	S/G	0.798	0.798	0.754	0.798
	L	0.572	0.572	0.479	0.572
<b>China</b>		<b>Coefficient of discharge α<sub>w</sub></b>			
AQSIQ	Approval No.	For current approval no. see <a href="http://www.leser.com">www.leser.com</a>			
	S/G	0.8	0.8	0.75	0.8
	L	0.6	0.54	0.5	0.56
<b>Eurasian Custom Union</b>		<b>Coefficient of discharge α<sub>w</sub></b>			
EAC	Approval No.	For current approval no. see <a href="http://www.leser.com">www.leser.com</a>			
	S/G	0.8	0.8	0.75	0.8
	L	0.6	0.54	0.5	0.56
<b>Classification societies</b>		on request			

## Type 455, 456

### Available Options





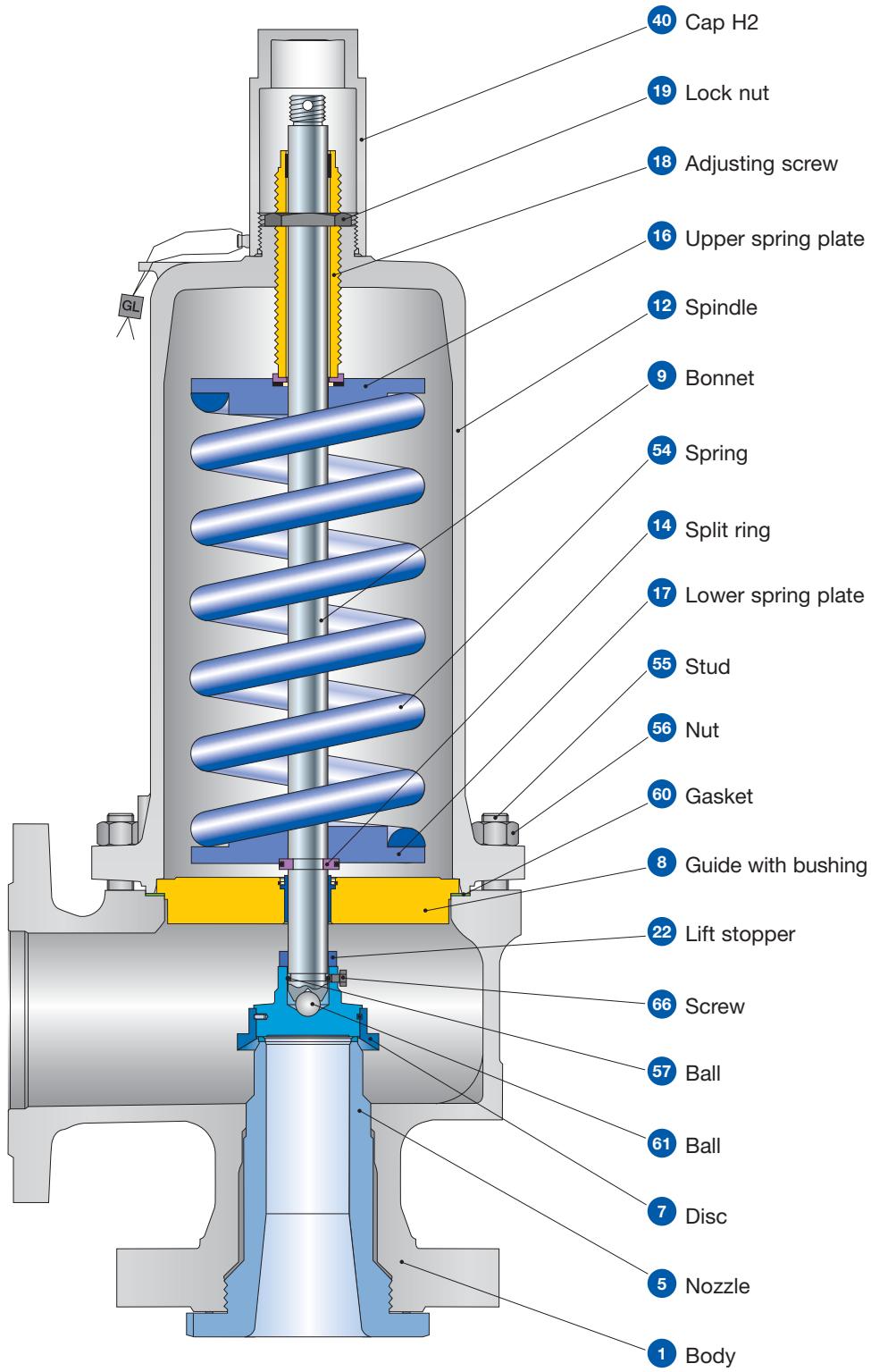
**Type 458**  
Packed lever H4  
Closed bonnet  
Conventional design

## Type 457, 458 Flanged Safety Relief Valves

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## Type 457, 458

### Conventional design



## Type 457, 458

### Conventional design

#### Materials

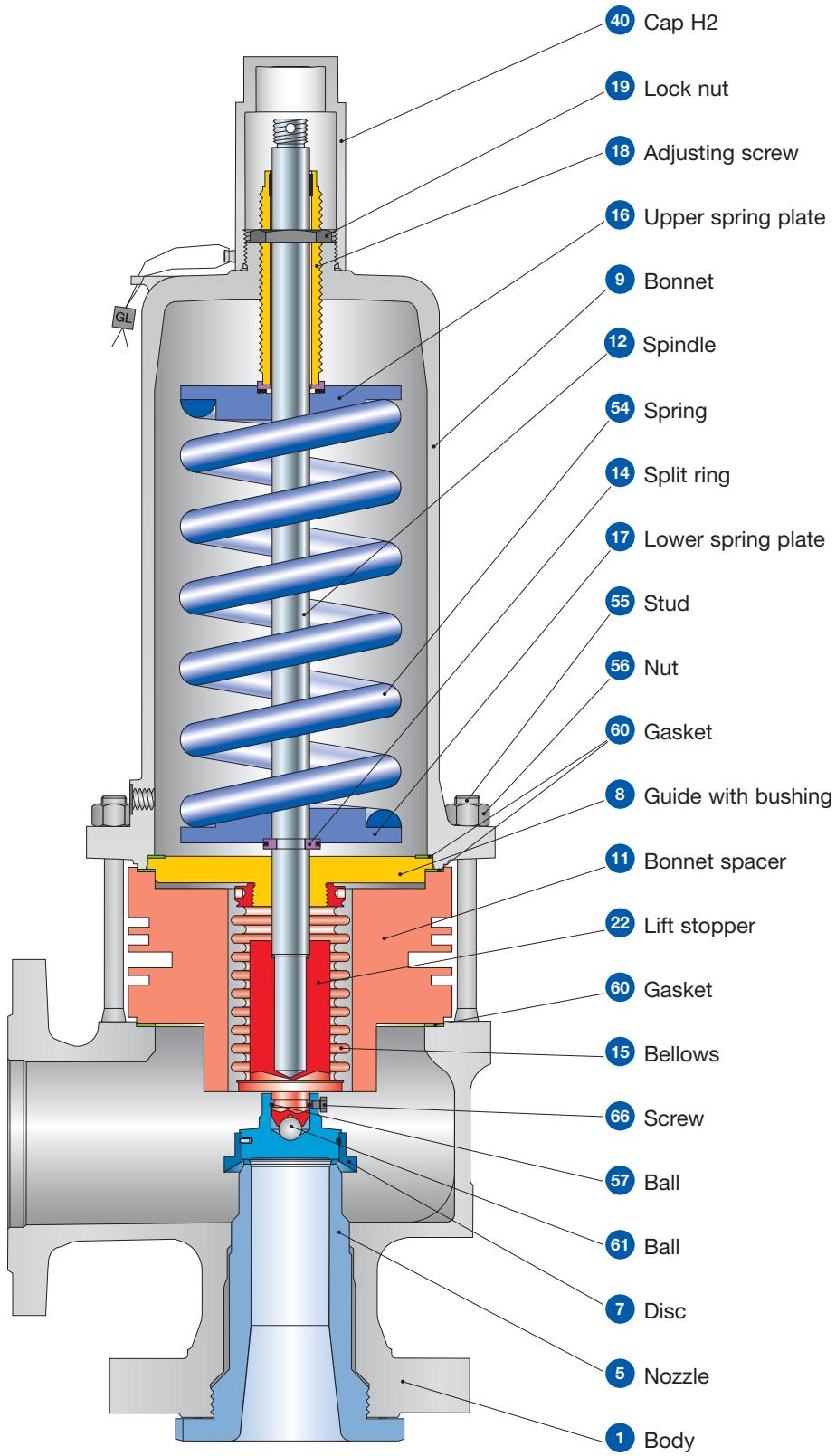
Item	Component	Type 4572 / 4582	Type 4577 / 4587	Type 4584
1	Body	1.0619 SA 216 WCB	1.7357 SA 217 WC6	1.4581 SA 351 CF10M
5	Nozzle	1.4404 stellited 316L stellited	1.4404 stellited 316L stellited	1.4404 stellited 316L stellited
7	Disc	1.4122 Hardened stainless steel	1.4122 Hardened stainless steel	1.4404 316L
8	Guide with bushing	1.0501, 0.7040 Chrome or carbon steel 1.4104 tenifer Chrome steel	1.0501, 0.7040 Chrome or carbon steel 1.4104 tenifer Chrome steel	1.4404 316L –
9	Bonnet	0.7043 (Open bonnet 0.7040), 1.0619 Ductile Gr. 60-40-18, SA 216 WCB	0.7043 (Open bonnet 0.7040), 1.0619 Ductile Gr. 60-40-18, SA 216 WCB	1.4408, 1.4404, 1.4571 SA 351 CF8M, SA 479 316L, 316Ti
12	Spindle	1.4404 316L	1.4404 316L	1.4404 316L
14	Split ring	1.4104 Chrome steel	1.4104 Chrome steel	1.4404 316L
16 / 17	Spring plate	1.0718 Steel	1.0718 Steel	1.4404 316L
18	Adjusting screw with bushing	1.4104 PTFE Chrome steel PTFE	1.4104 PTFE Chrome steel PTFE	1.4404 PTFE 316L PTFE
19	Lock nut	1.0718 Steel	1.0718 Steel	1.4404 316L
22	Lift stopper	1.4404 316L	1.4404 316L	1.4404 316L
40	Cap H2	1.0460 SA 105	1.4404 316L	1.4404 316L
54	Spring standard	1.1200, 1.8159, 1.7102 Carbon steel	1.1200, 1.8159, 1.7102 Carbon steel	1.4310 Stainless steel
	Spring optional	1.4310 Stainless steel	1.4310 Stainless steel	– –
55	Stud	1.4401 B8M	1.4401 B8M	1.4401 B8M
56	Nut	1.4401 8M	1.4401 8M	1.4401 8M
57	Ball	1.4401 316	1.4401 316	1.4401 316
60	Gasket	Graphite / 1.4401 Graphite / 316L	Graphite / 1.4401 Graphite / 316L	Graphite / 1.4401 Graphite / 316L
61	Ball	1.3541 Hardened stainless steel	1.3541 Hardened stainless steel	1.4401 316
66	Screw	1.4401 B8M	1.4401 B8M	1.4401 B8M

Please notice:

- Modifications reserved by LESER.
- LESER can upgrade materials without notice.
- Every part can be replaced by other material acc. to customer specification.

## Type 457, 458

### Balanced bellows design



**Type 457, 458****Balanced bellows design**

## Materials

Item	Component	Type 4572 / 4582	Type 4577 / 4587	Type 4584
1	<b>Body</b>	1.0619 SA 216 WCB	1.7357 SA 217 WC6	1.4581 SA 351 CF10M
5	Nozzle	1.4404 stellited 316L stellited	1.4404 stellited 316L stellited	1.4404 stellited 316L stellited
7	Disc	1.4122 Hardened stainless steel	1.4122 Hardened stainless steel	1.4404 316L
8	Guide with bushing	1.0501, 0.7040 Chrome or carbon steel  1.4104 tenifer Chrome steel	1.0501, 0.7040 Chrome or carbon steel  1.4104 tenifer Chrome steel	1.4404 316L  –
9	<b>Bonnet</b>	0.7043 or 1.0619  Ductile Gr. 60-40-18 or SA 216 WCB	0.7043 or 1.0619  Ductile Gr. 60-40-18 or SA 216 WCB	1.4408, 1.4404, 1.4571  SA 351 CF8M, SA 479 316L, 316Ti
11	Bonnet spacer	1.0460 Carbon steel	1.0460 Carbon steel	1.4404 316L
12	Spindle	1.4404 316L	1.4404 316L	1.4404 316L
14	Split ring	1.4104 Chrome steel	1.4104 Chrome steel	1.4404 316L
15	Bellows	1.4571 316Ti	1.4571 316Ti	1.4571 316Ti
16 / 17	Spring plate	1.0718 Steel	1.0718 Steel	1.4404 316L
18	Adjusting screw with bushing	1.4104 PTFE Chrome steel PTFE	1.4104 PTFE Chrome steel PTFE	1.4404 PTFE 316L PTFE
19	Lock nut	1.0718 Steel	1.0718 Steel	1.4404 316L
22	Lift stopper	1.4404 316L	1.4404 316L	1.4404 316L
40	Cap H2	1.0460 SA 105	1.4404 316L	1.4404 316L
54	Spring standard	1.1200, 1.8159, 1.7102 Carbon steel	1.1200, 1.8159, 1.7102 Carbon steel	1.4310 Stainless steel
	Spring optional	1.4310 Stainless steel	1.4310 Stainless steel	– –
55	Stud	1.7709 B16	1.7709 B16	1.4401 B8M
56	Nut	1.7258 7M	1.7258 7M	1.4401 8M
57	Ball	1.4401 316	1.4401 316	1.4401 316
60	Gasket	Graphite / 1.4401 Graphite / 316L	Graphite / 1.4401 Graphite / 316L	Graphite / 1.4401 Graphite / 316L
61	Ball	1.3541 Hardened stainless steel	1.3541 Hardened stainless steel	1.4401 316
66	Screw	1.4401 B8M	1.4401 B8M	1.4401 B8M

Bitte beachten:

- LESER behält sich Änderungen vor.
- LESER kann, ohne vorherige Benachrichtigung, höherwertige Materials einsetzen.
- Jedes Bauteil kann entsprechend der Kundenspezifikation in einem anderen Werkstoff ausgeführt werden.

## Type 457, 458

### Article numbers

	DN <sub>I+O</sub>	25 x 50	25 x 50	50 x 80	50 x 80	80 x 100	80 x 100
Valve size	1" x 2"	1" x 2"	2" x 3"	2" x 3"	3" x 4"	3" x 4"	
Actual Orifice diameter d <sub>0</sub> [mm]	15	20	30	40	50	60	
Actual Orifice area A <sub>0</sub> [mm <sup>2</sup> ]	177	314	707	1257	1964	2827	

#### Body material: 1.0619 (WCB)

Bonnet closed	H2	Art. No. 4582.	6102	6112	6122	6132	6142	6152
	H3	Art. No. 4582.	6103	6113	6123	6133	6143	6153
	H4	Art. No. 4582.	6104	6114	6124	6134	6144	6154
open	H3	Art. No. 4572.	6105	6115	6125	6135	6145	6155

#### Body material: 1.7357 (WC6)

Bonnet closed	H2	Art. No. 4587.	6302	6312	6322	6332	6342	6352
	H3	Art. No. 4587.	6303	6313	6323	6333	6343	6353
	H4	Art. No. 4587.	6304	6314	6324	6334	6344	6354
open	H3	Art. No. 4577.	6305	6315	6325	6335	6345	6355

#### Body material: 1.4581 (CF10M)

Bonnet closed	H2	Art. No. 4584.	6202	6212	6222	6232	6242	6252
	H4	Art. No. 4584.	6204	6214	6224	6234	6244	6254

	DN <sub>I+O</sub>	100 x 150	100 x 150	100 x 150	100 x 150	150 x 250	
Valve size	4" x 6"	4" x 6"	4" x 6"	4" x 6"	6" x 10"		
Actual Orifice diameter d <sub>0</sub> [mm]	50	60	74	88	110		
Actual Orifice area A <sub>0</sub> [mm <sup>2</sup> ]	1964	2827	4301	6082	9503		

#### Body material: 1.0619 (WCB)

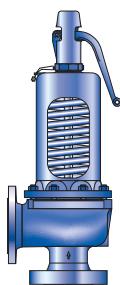
Bonnet closed	H2	Art. No. 4582.	6162	6172	6182	6192	4602	
	H3	Art. No. 4582.	-	-	-	-	-	
	H4	Art. No. 4582.	6124	6174	6184	6194	4604	
open	H3	Art. No. 4572.	6125	6175	6185	6195	4605	

#### Body material: 1.7357 (WC6)

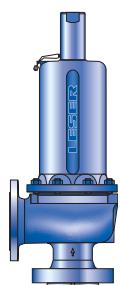
Bonnet closed	H2	Art. No. 4587.	6362	6372	6382	6392	-	
	H3	Art. No. 4587.	-	-	-	-	-	
	H4	Art. No. 4587.	6364	6374	6384	6394	-	
open	H3	Art. No. 4577.	6365	6375	6385	6395	-	

#### Body material: 1.4581 (CF10M)

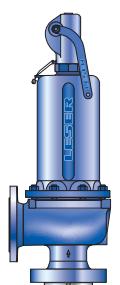
Bonnet closed	H2	Art. No. 4584.	6262	6272	6282	6292	4732	
	H4	Art. No. 4584.	6264	6274	6284	6294	4734	



Type 457  
Plain lever H3  
Open bonnet  
Conventional design



Type 458  
Cap H2  
Closed bonnet  
Conventional design



Type 458  
Packed lever H4  
Closed bonnet  
Conventional design



Type 458  
Plain lever H3  
Closed bonnet  
Conventional design

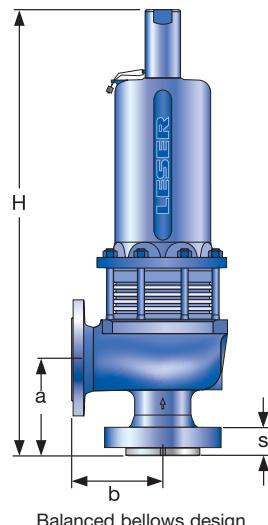
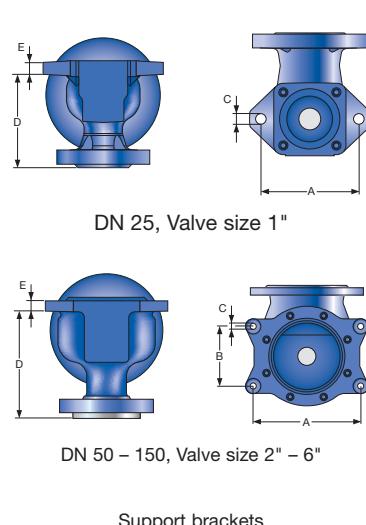
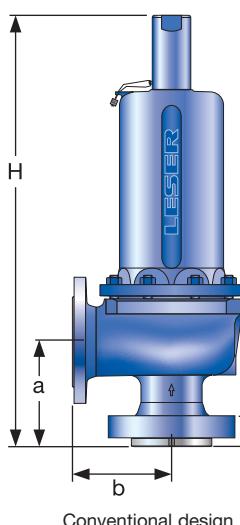


Type 458  
Cap H2  
Closed bonnet  
Balanced bellows design

**Type 457, 458****Dimensions and weights**

Metric Units

	DN <sub>I+O</sub>	25 x 50	25 x 50	50 x 80	50 x 80	80 x 100	80 x 100	100 x 150	100 x 150	100 x 150	100 x 150	150 x 250
Valve size	1" x 2"	1" x 2"	2" x 3"	2" x 3"	3" x 4"	3" x 4"	4" x 6"	4" x 6"	4" x 6"	4" x 6"	4" x 6"	6" x 10"
Actual Orifice diameter d <sub>0</sub> [mm]	15	20	30	40	50	60	50	60	74	88	110	
Actual Orifice area A <sub>0</sub> [mm <sup>2</sup> ]	177	314	707	1257	1964	2827	1964	2827	4301	6082	9503	
<b>Weight [kg]</b>		20	20	45	45	88	88	157	157	157	157	131
		with bellows	22	22	48	48	108	108	188	188	188	162
<b>Center to face<sup>1)</sup> [mm]</b>	Inlet a	135	135	170	170	190	190	225	225	225	225	300
	Outlet b PN 40	120	120	145	145	180	180	235	235	235	235	225
	Outlet b PN 63	120	120	145	145	205	205	265	265	265	265	—
	Outlet b PN 160	130	130	—	—	—	—	—	—	—	—	—
<b>Measure [mm]</b>	PN 40 – 160	s	41	41	53	53	53	60	60	60	60	43
Used to find bolt length for inlet flange	PN 250	s	41	41	53	53	60	60	68	68	68	—
	PN 400	s	50	50	—	—	—	—	—	—	—	—
<b>Height (H4) [mm]</b>	Standard H max.	506	506	699	699	832	832	1079	1079	1079	1079	1098
	Bellows H max.	541	541	779	779	930	930	1170	1170	1170	1170	1156
<b>Support brackets [mm]</b>	A	140	140	184	184	278	278	364	364	364	364	320
	B	—	—	110	110	160	160	210	210	210	210	185
(drilled only on request, Option code H42)	C	Ø 14	Ø 14	Ø 14	Ø 18	Ø 18	Ø 18	Ø 18	Ø 18	Ø 18	Ø 18	Ø 18
	D	162	162	209	209	240	240	303	303	303	303	392
	E	18	18	18	18	27	27	32	32	32	32	28
<b>Body material: 1.0619 (WCB)</b>												
<b>DIN Flange<sup>2)</sup></b>	Inlet	PN 63 – 250						PN 63 – 160				PN 40
	Outlet	PN 40 – 63						PN 40				PN 16
<b>Body material: 1.7357 (WC6)</b>												
<b>DIN Flange<sup>2)</sup></b>	Inlet	PN 63 – 250						PN 63 – 160				—
	Outlet	PN 40 – 63						PN 40				—
<b>Body material: 1.4581 (CF10M)</b>												1.4408 (CF8M)
<b>DIN Flange<sup>2)</sup></b>	Inlet	PN 63 – 250						PN 63 – 160				PN 40
	Outlet	PN 40 – 63						PN 40				PN 16

<sup>1)</sup> Please note: For design with welding flanges attention should be paid to differing center to face dimensions.<sup>2)</sup> Standard flange rating. For other flange drillings please refer to page 97.

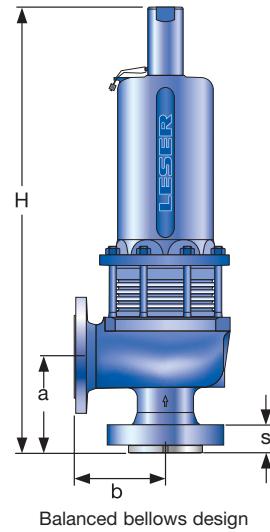
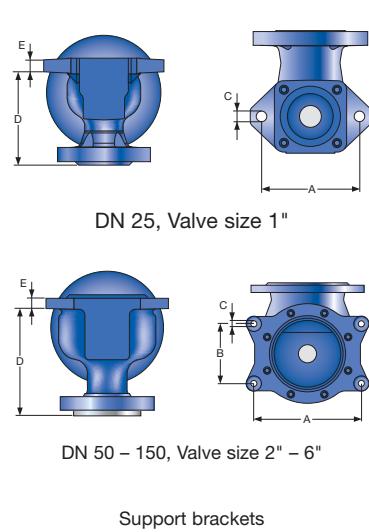
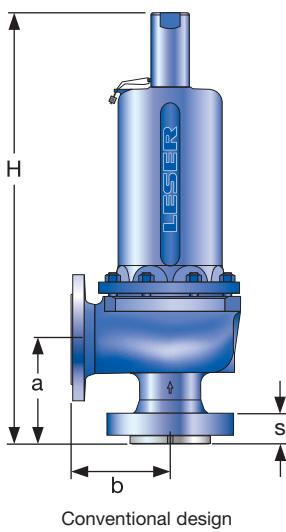
**Type 457, 458****Dimensions and weights**

US Units

	DN <sub>I+O</sub>	25 x 50	25 x 50	50 x 80	50 x 80	80 x 100	80 x 100	100 x 150	100 x 150	100 x 150	100 x 150	150 x 250
Valve size		1" x 2"	1" x 2"	2" x 3"	2" x 3"	3" x 4"	3" x 4"	4" x 6"	4" x 6"	4" x 6"	4" x 6"	6" x 10"
Actual Orifice diameter d <sub>0</sub> [inch]		0.59	0.79	1.18	1.57	1.97	2.36	1.97	2.36	2.91	3.46	4.33
Actual Orifice area A <sub>0</sub> [inch <sup>2</sup> ]		0.274	0.487	1.096	1.948	3.043	4.383	3.043	4.383	6.666	9.427	14.730
<b>Weight</b> [lbs]		44	44	99	99	194	194	346	346	346	346	289
	with bellows	49	49	106	106	238	238	415	415	415	415	357
<b>Center to face<sup>1)</sup></b> [inch]	Inlet a	5 5/16	5 5/16	6 11/16	6 11/16	7 15/32	7 15/32	8 27/32	8 27/32	8 27/32	8 27/32	11 13/16
	Outlet b CL150	4 23/32	4 23/32	5 23/32	5 23/32	7 3/32	7 3/32	9 1/4	9 1/4	9 1/4	9 1/4	8 27/32
	Outlet b CL300	4 23/32	4 23/32	5 23/32	5 23/32	-	-	-	-	-	-	-
<b>Measure</b> [inch]	CL150	S	-	-	-	-	-	-	-	-	-	1 11/16
Used to find bolt length for inlet flange	CL300 - 600	S	1 5/8	1 5/8	2 1/16	2 1/16	2 1/16	2 3/8	2 3/8	2 3/8	2 3/8	-
	CL300 - 1500	S	1 5/8	1 5/8	2 1/16	2 1/16	-	-	-	-	-	-
<b>Height (H4)</b> [inch]	Standard H max.	19 29/32	19 29/32	27 17/32	27 17/32	32 3/4	32 3/4	42 1/2	42 1/2	42 1/2	42 1/2	43 7/32
	Bellows H max.	21 5/16	21 5/16	30 21/32	30 21/32	36 5/8	36 5/8	46 1/16	46 1/16	46 1/16	46 1/16	45 1/2
<b>Support brackets</b> [inch]	A	5 1/2	5 1/2	7 1/4	7 1/4	10 15/16	10 15/16	4 11/32	4 11/32	4 11/32	4 11/32	12 19/32
(drilled only on request, Option code H42)	B	-	-	4 11/32	4 11/32	6 5/16	6 5/16	8 9/32	8 9/32	8 9/32	8 9/32	7 9/32
	C	Ø 9/16	Ø 9/16	Ø 9/16	Ø 9/16	Ø 23/32	Ø 23/32	Ø 23/32	Ø 23/32	Ø 23/32	Ø 23/32	Ø 23/32
	D	6 3/8	6 3/8	8 7/32	8 7/32	9 7/16	9 7/16	11 11/32	11 11/32	11 11/32	11 11/32	15 7/16
	E	23/32	23/32	23/32	23/32	1 1/16	1 1/16	1 1/4	1 1/4	1 1/4	1 1/4	1 3/32
<b>Body material: 1.0619 (WCB)</b>												
<b>ANSI Flange</b>	Inlet	CL300 - 1500						CL300 - 600				CL150
<b>Class<sup>2)</sup></b>	Outlet	CL150 - 300						CL150				CL150
<b>Body material: 1.7357 (WC6)</b>												
<b>ANSI Flange</b>	Inlet	CL300 - 1500						CL300 - 600				-
<b>Class<sup>2)</sup></b>	Outlet	CL150 - 300						CL150				-
<b>Body material: 1.4581 (CF10M)</b>												1.4408 (CF8M)
<b>ANSI Flange</b>	Inlet	CL300 - 1500						CL300 - 600				CL150
<b>Class<sup>2)</sup></b>	Outlet	CL150 - 300						CL150				CL150

1) Please note: For design with welding flanges attention should be paid to differing center to face dimensions.

2) Standard flange rating. For other flange drillings please refer to page 97.



**Type 457, 458****Pressure temperature ratings**

Metric Units

	DN <sub>1,0</sub>	25 x 50	25 x 50	50 x 80	50 x 80	80 x 100	80 x 100	100 x 150	100 x 150	100 x 150	100 x 150	150 x 250
Valve size	1" x 2"	1" x 2"	2" x 3"	2" x 3"	3" x 4"	3" x 4"	4" x 6"	4" x 6"	4" x 6"	4" x 6"	4" x 6"	6" x 10"
Actual Orifice diameter d <sub>0</sub> [mm]	15	20	30	40	50	60	50	60	74	88	110	
Actual Orifice area A <sub>0</sub> [mm <sup>2</sup> ]	177	314	707	1257	1964	2827	1964	2827	4301	6082	9503	
<b>Body material: 1.0619 (WCB)</b>												
DIN Flange	Inlet	<b>PN 63 – 250</b>				<b>PN 63 – 160</b>						
	Outlet	<b>PN 40 – 63</b>				<b>PN 40</b>						
<b>Minimum set pressure</b>	p [bar <sub>g</sub> ] S/G/L	2.5	2.5	2.5	2.5	2.5	2.5	2.5	2.5	2.5	2.5	2.5
<b>Min. set pressure<sup>1)</sup></b> standard bellows	p [bar <sub>g</sub> ] S/G/L	13.5	13.5	20	2.5	10	10	10	6	5	5	5
<b>Min. set pressure</b> low press. bellows	p [bar <sub>g</sub> ] S/G/L					on request						
<b>Maximaler set pressure</b>	p [bar <sub>g</sub> ] S/G/L	300	180	125	98	130	77	43	46	53	34	18
<b>Max. set pressure</b> with special spring	p [bar <sub>g</sub> ] S/G/L	300	180	210	114.5	160	77	160	160	77	53	40
<b>Temperature</b>	min. [°C]						-85					
acc. to DIN EN	max. [°C]						+450					
<b>Temperature</b>	min. [°C]						-29					
acc. to ASME	max. [°C]						+427					
<b>Body material: 1.7357 (WC6)</b>												
DIN Flange	Inlet	<b>PN 63 – 250</b>				<b>PN 63 – 160</b>						
	Outlet	<b>PN 40 – 63</b>				<b>PN 40</b>						
<b>Minimum set pressure</b>	p [bar <sub>g</sub> ] S/G/L	2.5	2.5	2.5	2.5	2.5	2.5	2.5	2.5	2.5	2.5	–
<b>Min. set pressure<sup>1)</sup></b> standard bellows	p [bar <sub>g</sub> ] S/G/L	13.5	13.5	20	2.5	10	10	10	6	5	5	–
<b>Min. set pressure</b> low press. bellows	p [bar <sub>g</sub> ] S/G/L					on request						–
<b>Maximaler set pressure</b>	p [bar <sub>g</sub> ] S/G/L	300	180	125	98	130	77	43	46	53	34	–
<b>Max. set pressure</b> with special spring	p [bar <sub>g</sub> ] S/G/L	300	180	210	114.5	160	77	160	160	77	53	–
<b>Temperature</b>	min. [°C]						-85					
acc. to DIN EN	max. [°C]						+550					
<b>Temperature</b>	min. [°C]						-29					
acc. to ASME	max. [°C]						+538					
<b>Body material: 1.4581 (CF10M)</b>												
DIN Flange	Inlet	<b>PN 63 – 250</b>				<b>PN 63 – 160</b>						
	Outlet	<b>PN 40 – 63</b>				<b>PN 40</b>						
<b>Minimum set pressure</b>	p [bar <sub>g</sub> ] S/G/L	2.5	2.5	2.5	2.5	2.5	2.5	2.5	2.5	2.5	2.5	2.5
<b>Min. set pressure<sup>1)</sup></b> standard bellows	p [bar <sub>g</sub> ] S/G/L	13.5	13.5	20	2.5	10	10	10	6	5	5	5
<b>Min. set pressure</b> low press. bellows	p [bar <sub>g</sub> ] S/G/L					on request						–
<b>Maximaler set pressure</b>	p [bar <sub>g</sub> ] S/G/L	250	146	82	61	61	35	15.8	11	16.9	0	4.4
<b>Max. set pressure</b> with special spring	p [bar <sub>g</sub> ] S/G/L	250	146	130	65	104	51.5	71	55	49	32	10
<b>Temperature</b>	min. [°C]						-85					-270
acc. to DIN EN	max. [°C]						+550					+400
<b>Temperature</b>	min. [°C]						-29					-268
acc. to ASME	max. [°C]						+538					+538

<sup>1)</sup> Min. set pressure standard bellows = Max. set pressure low pressure bellows.

**Type 457, 458****Pressure temperature ratings**

US Units

	DN <sub>H,O</sub>	25 x 50	25 x 50	50 x 80	50 x 80	80 x 100	80 x 100	100 x 150	150 x 250				
Valve size	1" x 2"	1" x 2"	2" x 3"	2" x 3"	3" x 4"	3" x 4"	4" x 6"	4" x 6"	4" x 6"	4" x 6"	6" x 10"		
Actual Orifice diameter d <sub>0</sub> [inch]	15	20	30	40	50	60	50	60	74	88	110		
Actual Orifice area A <sub>0</sub> [inch <sup>2</sup> ]	177	314	707	1257	1964	2827	1964	2827	4301	6082	9503		
<b>Body material: 1.0619 (WCB)</b>													
ANSI Flange Class <sup>1)</sup>	Inlet	<b>CL300 – 1500</b>					<b>CL300 – 600</b>					<b>CL150</b>	
	Outlet	<b>CL150 – 300</b>					<b>CL150</b>					<b>CL150</b>	
<b>Minimum set pressure</b>	p [psig]	S/G/L	36	36	36	36	36	36	36	36	36	36	36
<b>Min. set pressure<sup>2)</sup></b> standard bellows	p [psig]	S/G/L	196	196	290	36	145	145	145	87	73	73	73
<b>Min. set pressure</b> low press. bellows	p [psig]	S/G/L				on request							
<b>Maximum set pressure</b>	p [psig]	S/G/L	4350	2610	1813	1421	1885	1117	624	667	769	493	261
<b>Max. set pressure</b> with special spring	p [psig]	S/G/L	4350	2610	3045	1660	2320	1117	2320	2320	1117	769	580
Temperature acc. to DIN EN		min. [°F]					-121						
		max. [°F]					+842						
Temperature acc. to ASME		min. [°F]					-20						
		max. [°F]					+800						
<b>Body material: 1.7357 (WC6)</b>													
ANSI Flange Class <sup>1)</sup>	Inlet	<b>CL300 – 1500</b>					<b>CL300 – 600</b>					-	
	Outlet	<b>CL150 – 300</b>					<b>CL150</b>					-	
<b>Minimum set pressure</b>	p [psig]	S/G/L	36	36	36	36	36	36	36	36	36	36	-
<b>Min. set pressure<sup>2)</sup></b> standard bellows	p [psig]	S/G/L	196	196	290	36	145	145	145	87	73	73	-
<b>Min. set pressure</b> low press. bellows	p [psig]	S/G/L				on request						-	
<b>Maximum set pressure</b>	p [psig]	S/G/L	4350	2610	1813	1421	1885	1117	624	667	769	493	-
<b>Max. set pressure</b> with special spring	p [psig]	S/G/L	4350	2610	3045	1660	2320	1117	2320	2320	1117	769	-
Temperature acc. to DIN EN		min. [°F]					-121					-	
		max. [°F]					+1022					-	
Temperature acc. to ASME		min. [°F]					-20					-	
		max. [°F]					+1000					-	
<b>Body material: 1.4581 (CF10M)</b>													
ANSI Flange Class <sup>1)</sup>	Inlet	<b>CL300 – 1500</b>					<b>CL300 – 600</b>					<b>CL150</b>	1.4408 (CF8M)
	Outlet	<b>CL150 – 300</b>					<b>CL150</b>					<b>CL150</b>	
<b>Minimum set pressure</b>	p [psig]	S/G/L	36	36	36	36	36	36	36	36	36	36	36
<b>Min. set pressure<sup>2)</sup></b> standard bellows	p [psig]	S/G/L	196	196	290	36	145	145	145	87	73	73	73
<b>Min. set pressure</b> low press. bellows	p [psig]	S/G/L				on request						-	
<b>Maximum set pressure</b>	p [psig]	S/G/L	3625	2117	1189	885	885	508	229	160	245	0	64
<b>Max. set pressure</b> with special spring	p [psig]	S/G/L	3625	2117	1885	943	1508	747	1030	798	711	464	145
Temperature acc. to DIN EN		min. [°F]					-121					-454	
		max. [°F]					+1022					+752	
Temperature acc. to ASME		min. [°F]					-20					-450	
		max. [°F]					+1000					+1000	

<sup>1)</sup> For flange rating class 150 the pressure temperature ratings according to ASME ANSI B 16.34 apply.<sup>2)</sup> Min. set pressure standard bellows = Max. set pressure low pressure bellows.

## Type 457, 458

### Flange drillings

	DN <sub>i+o</sub>	25 x 50	25 x 50	50 x 80	50 x 80	80 x 100	80 x 100	100 x 150	100 x 150	100 x 150	100 x 150	150 x 250	
	Valve size	1" x 2"	1" x 2"	2" x 3"	2" x 3"	3" x 4"	3" x 4"	4" x 6"	4" x 6"	4" x 6"	4" x 6"	6" x 10"	
	Actual Orifice diameter d <sub>o</sub> [mm]	15	20	30	40	50	60	50	60	74	88	110	
	Actual Orifice area A <sub>o</sub> [mm <sup>2</sup> ]	177	314	707	1257	1964	2827	1694	2827	4301	6082	9503	
<b>Body material: 1.0619 (WCB), 1.7357 (WC6), 1.4581 (CF10M), 1.4408 (CF8M)</b>													
Inlet	DIN EN 1092	PN 16	H47	H47	H47	H47	H47	—	—	—	—	—	—
		PN 25	H47	H47	H47	H47	H47	H47	H47	H47	H47	H47	*
		PN 40	H47	H47	H47	H47	H47	H47	H47	H47	H47	H47	*
		PN 63	*	*	H10	H10	H10	H10	H10	H10	H10	H10	S01
		PN 100	*	*	*	*	*	*	*	*	*	*	—
		PN 160	*	*	*	*	*	*	*	*	*	*	—
		PN 250	H12	H12	H12	S01	S01	S01	S01	S01	S01	S01	—
		PN 320	S01	S01	S01	S01	S01	S01	S01	S01	S01	S01	—
	ASME B16.5	PN 400	S01	S01	S01	S01	S01	S01	S01	S01	S01	S01	—
		CL150	—	—	—	—	—	—	—	—	—	—	H64
		CL300	H65	H65	H65	H65	H65	H65	H65	H65	H65	H65	—
		CL600	H67	H67	H67	H67	H67	H67	H67	H67	H67	H67	—
		CL900	H69	H69	H69	H69	S01	S01	S01	S01	S01	S01	—
		CL1500	H69	H69	H69	S01	S01	S01	S01	S01	S01	S01	—
Outlet	DIN EN 1092	CL2500	S01	S01	S01	S01	S01	S01	S01	S01	S01	S01	—
		PN 10	*	*	*	*	H51	H51	H51	H51	H51	H51	H50
		PN 16	*	*	*	*	H51	H51	H51	H51	H51	H51	*
		PN 25	*	*	*	*	*	*	*	*	*	*	—
		PN 40	*	*	*	*	*	*	*	*	*	*	—
	ASME B16.5	PN 63	H16	H16	H16	H16	S01	S01	S01	S01	S01	S01	—
		CL150	H79	H79	H79	H79	H79	H79	H79	H79	H79	H79	H79
		CL300	H80	H80	H80	H80	S01	S01	S01	S01	S01	S01	—

## Type 457, 458

### Flange facings

Indication	Standard	Inlet	Outlet	Remark										
<b>General</b>														
Flange undrilled	–	H38	H39											
Linde-V-Nut, Type V48	Linde Standard 420-08 LDeS 3313.36	J07	J08	Groove: Rz 16										
Linde-V-Nut, Type V48A		J05	J06	Groove: Rz 4, e.g. with hydrogen										
Lens seal form L (without sealing lens)	DIN 2696 LDeS 3313.35	J11	J12											
<b>Acc. to DIN EN 1092</b>														
		Inlet	Outlet	Remark										
Flange facing (see LDeS 3313.40)		PN 10 – PN 40	PN 63 – PN 400	PN 10 – PN 40										
Raised face	Type B1	*	–	*										
	Type B2	–	*	L38										
Tongue face C <sup>1)</sup>		–	–	H92										
Groove face D <sup>1)</sup>		L55	–	H91										
Male face E		–	–	H98										
Female face F		–	–	H99										
O-ring male face G		–	–	J02										
O-ring female face H		–	–	J04										
<b>Acc. to ASME B16.5</b>														
Body material	Inlet	Outlet	Smooth finish <sup>2)</sup>	Serrated finish	RTJ-groove									
			Inlet	Outlet	Inlet	Outlet	Inlet	CL300	CL600	CL900	CL1500	CL2500	CL150	CL300
			Option code	Option code	Option code	Option code	Inlet	CL300	CL600	CL900	CL1500	CL2500	CL150	CL300
All	1"	2"	L52	L53	–	*	L58	L58	L58	L58	L58	L58	L58	H63
	2"	3"	L52	L53	–	*	L58	L58	L58	L58	L58	L58	L58	H63
	3"	4"	L52	L53	–	*	L58	L58	L58	L58	L58	L58	–	H63
	4"	6"	L52	L53	–	*	L58	L58	L58	L58	L58	–	–	H63

<sup>1)</sup> LESER manufactures the groove at flanged valves by milling. If a customer demands a turned surface in the soil of the groove according to DIN EN 1092-1 an additional option code is necessary: "S01: soil of the groove drilled". Groove and tongue for PN160 flanges refer to DIN 2512 / WI 3313.32.

<sup>2)</sup> Smooth finish is not defined in the effective standards.

Note: Flange drillings and facings meet always the requirements of mentioned flange standards.

Flange thickness and outer diameter may vary from flange standard.

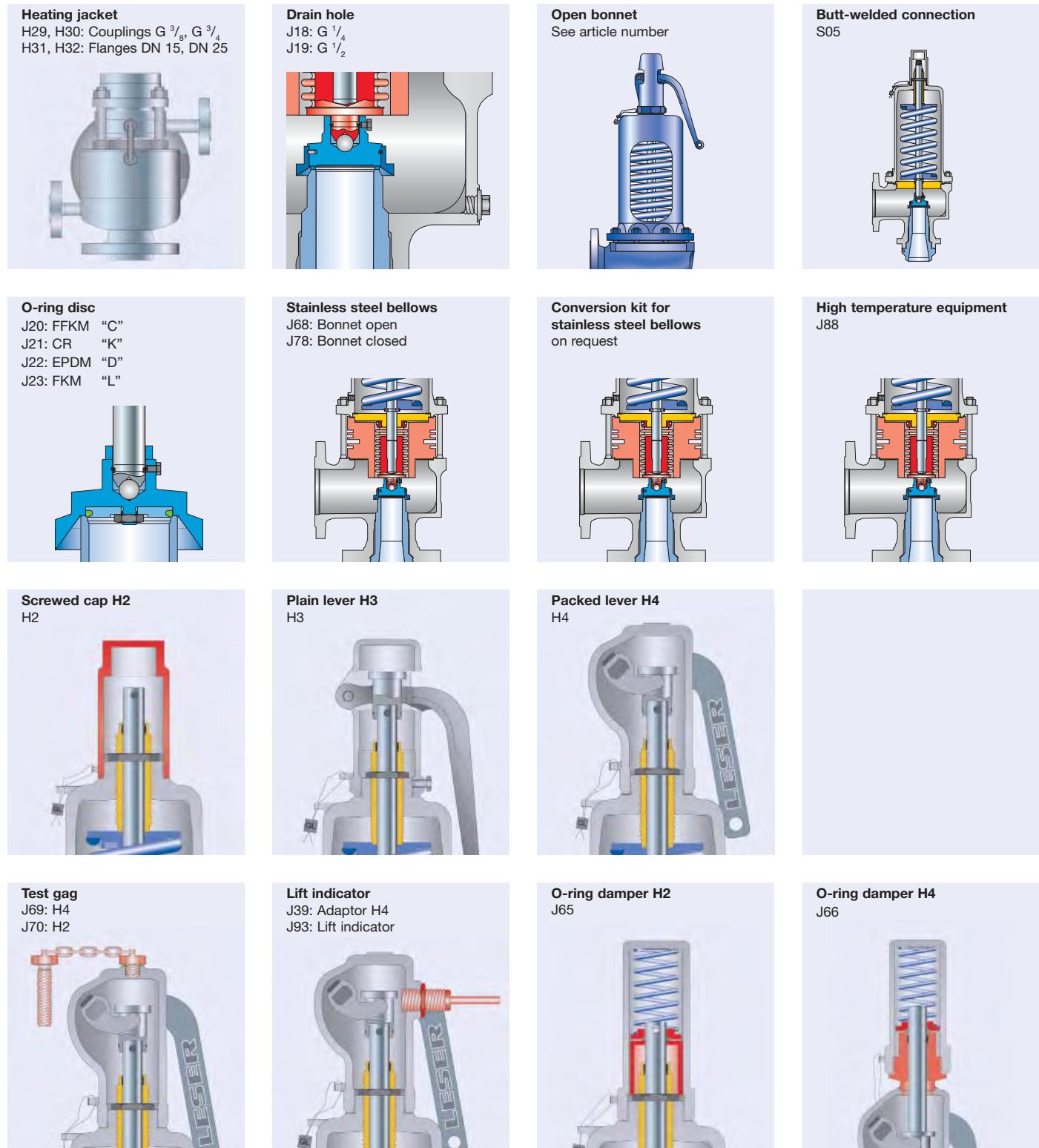
Steel flange only

**Type 457, 458****Approvals**

	DN <sub>i+o</sub>	25 x 50	25 x 50	50 x 80	50 x 80	80 x 100	80 x 100	100 x 150	100 x 150	100 x 150	100 x 150	100 x 250
	Valve size	1" x 2"	1" x 2"	2" x 3"	2" x 3"	3" x 4"	3" x 4"	4" x 6"	4" x 6"	4" x 6"	4" x 6"	6" x 10"
	Actual Orifice diameter d <sub>0</sub> [mm]	15	20	30	40	50	60	50	60	74	88	110
	Actual Orifice area A <sub>0</sub> [mm <sup>2</sup> ]	177	314	707	1257	1964	2827	1694	2827	4301	6082	9503
<b>Europe</b>		<b>Coefficient of discharge K<sub>dr</sub></b>										
PED / DIN EN ISO 4126-1 12/2013	Approval No.	072020111Z0008/0/12										
	S/G	0.83	0.84	0.84	0.8	0.83	0.75	0.84	0.8	0.8	0.75	0.7
	L	0.63	0.6	0.58	0.54	0.58	0.5	0.6	0.54	0.56	0.49	0.45
<b>Germany</b>		<b>Coefficient of discharge α<sub>w</sub></b>										
PED / AD 2000-Merkblatt A2 07/2012	Approval No.	TÜV SV 934										
	S/G	0.83	0.84	0.84	0.8	0.83	0.75	0.84	0.8	0.8	0.75	0.7
	L	0.63	0.6	0.58	0.54	0.58	0.5	0.6	0.54	0.56	0.49	0.45
<b>United States</b>		<b>Coefficient of discharge K</b>										
ASME Sec. VIII	Approval No.	M37066	M37066	M37066	M37066	M37066	M37088	M37066	M37066	M37066	M37088	M37088
	S/G	0.798	0.798	0.798	0.798	0.798	0.754	0.798	0.798	0.798	0.754	0.754
	Approval No.	M37077	M37077	M37077	M37077	M37077	M37099	M37077	M37077	M37077	M37099	M37099
	L	0.572	0.572	0.572	0.572	0.572	0.479	0.572	0.572	0.572	0.479	0.479
<b>Canada</b>		<b>Coefficient of discharge K</b>										
CRN	Approval No.	-										
	S/G	0.798	0.798	0.798	0.798	0.798	0.754	0.798	0.798	0.798	0.754	0.754
	L	0.572	0.572	0.572	0.572	0.572	0.479	0.572	0.572	0.572	0.479	0.479
<b>China</b>		<b>Coefficient of discharge α<sub>w</sub></b>										
AQSIQ	Approval No.	For current approval no. see <a href="http://www.leser.com">www.leser.com</a>										
	S/G	0.83	0.84	0.84	0.8	0.83	0.75	0.84	0.8	0.8	0.75	0.7
	L	0.63	0.6	0.58	0.54	0.58	0.5	0.6	0.54	0.56	0.49	0.45
<b>Eurasian Custom Union</b>		<b>Coefficient of discharge α<sub>w</sub></b>										
EAC	Approval No.	For current approval no. see <a href="http://www.leser.com">www.leser.com</a>										
	S/G	0.83	0.84	0.84	0.8	0.83	0.75	0.84	0.8	0.8	0.75	0.7
	L	0.63	0.6	0.58	0.54	0.58	0.5	0.6	0.54	0.56	0.49	0.45
<b>Classification societies</b>		on request										

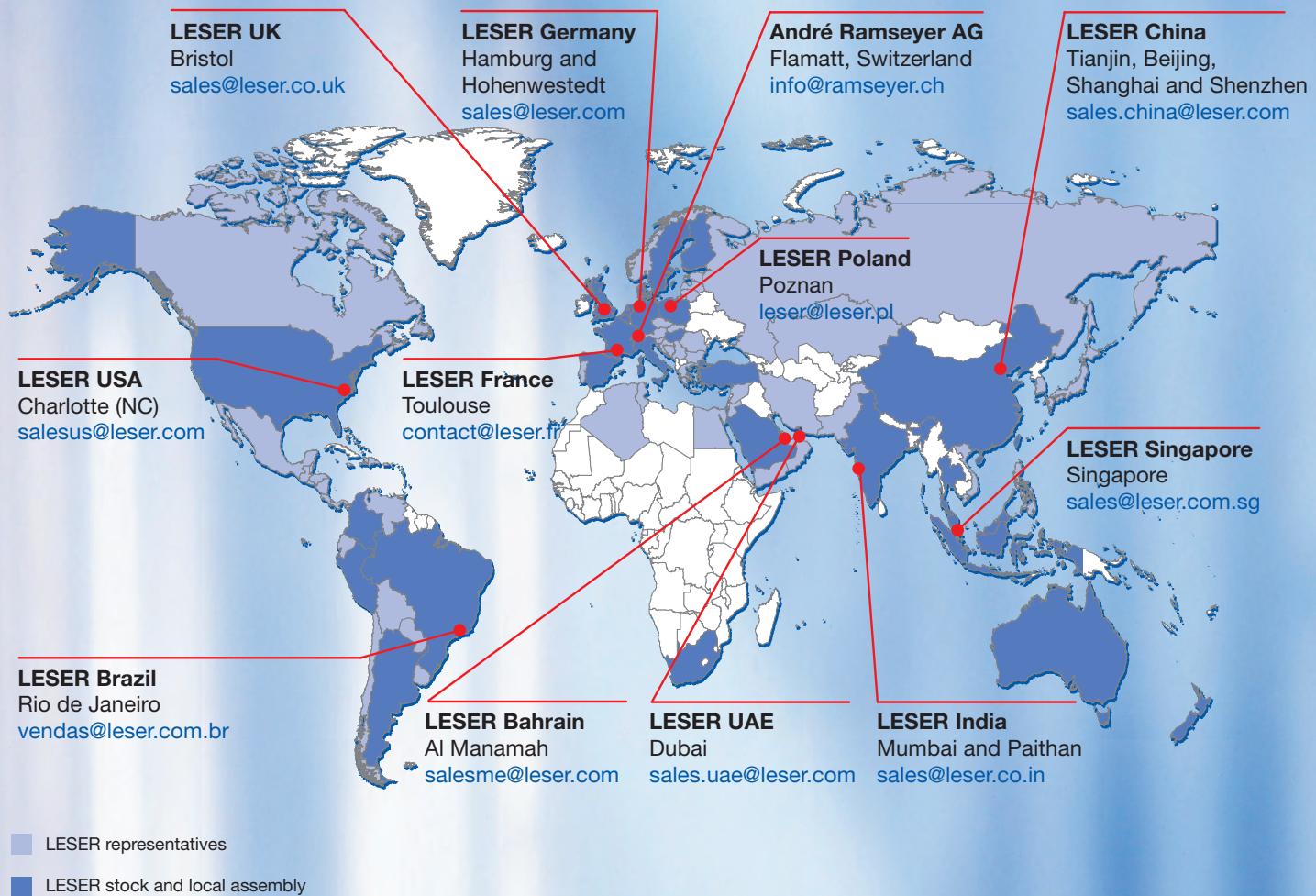
## Type 457, 458

### Available Options





# LESER worldwide



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