



# Laboratory Management of a Quality System

## Module 6: Document Control and Record Management





# ACKNOWLEDGEMENT

- Ministry of Health and Social Welfare - Tanzania
- Muhimbili University of Health and Allied Sciences
- World Bank
- ECSA- HC





# Learning Objectives

- Define document control and its purposes
- Differentiate between documents and records
- Define policies, processes, and procedures
- List the features of a well-written standard operating procedure
- Flowchart a laboratory process and create a process table and supporting procedures



Describe the elements of a record retention system for important laboratory





# Today's Agenda

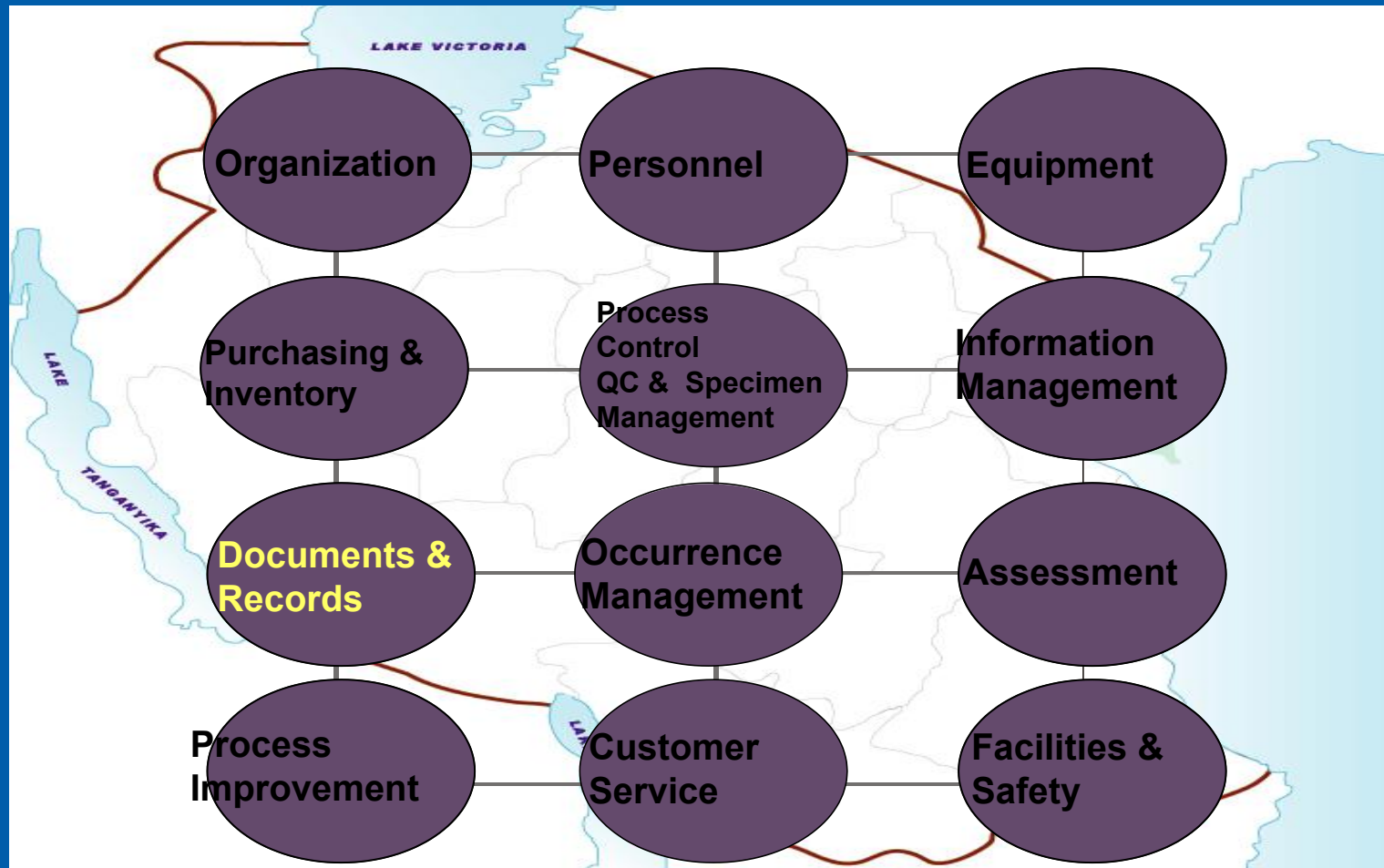
## The Quality System

- Document Control
  - Standard Operating Procedures (SOPs)
  - Process-Based SOPs
  - Implementing SOPs
- Records Management
- Module Summary





# The Quality System





# The Laboratory Documentation

- Quality depends on having a good document and record control system in place for:
  - Formatting and maintaining various versions of documents
  - Assuring well written standard operating procedures
  - Assuring proper record retention





# Documents vs. Records

Documents describe  
what is to be done

- Document types
  - Policies
  - Procedures
  - Forms
  - Checklists
- Documents must be created and controlled

Records describe the  
result of what was done

- Record types
  - Any data or information recorded by the laboratory
  - Instrument printouts
- Records must be created and retained





# Why Document and Record Control is Important to Quality?

- Assures a standardized format for all documents and records (procedures, results, forms)
- Establishes change controls for revising documents
- Assures all departments have the most accurate, current, and approved documents







# Why Document and Record Control is Important to Quality? (Continued)

- Establishes a record retention system for patient records and other documents to assure records are stored for defined period
- Assures easy retrieval of all documents and patient records

Hosp. No. 07 Ward Rm  
Age \_\_\_\_\_ Sex \_\_\_\_\_  
Date 07/02/08  
Clinical data \_\_\_\_\_  
Diff. count X  
Neutr. banded \_\_\_\_\_  
" segm. 45  
Lymphocytes 35  
Monocytes \_\_\_\_\_  
Eosinophils 20  
Basophils \_\_\_\_\_  
Plasmacells \_\_\_\_\_  
Red cells \_\_\_\_\_  
Haemo-parasites \_\_\_\_\_

**HAEMATOLOGY**  
Chamber Printing House, Lagos





**Does anyone have  
a question?**





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- **Document Control**
  - Standard Operating Procedures (SOPs)
  - Process-Based SOPs
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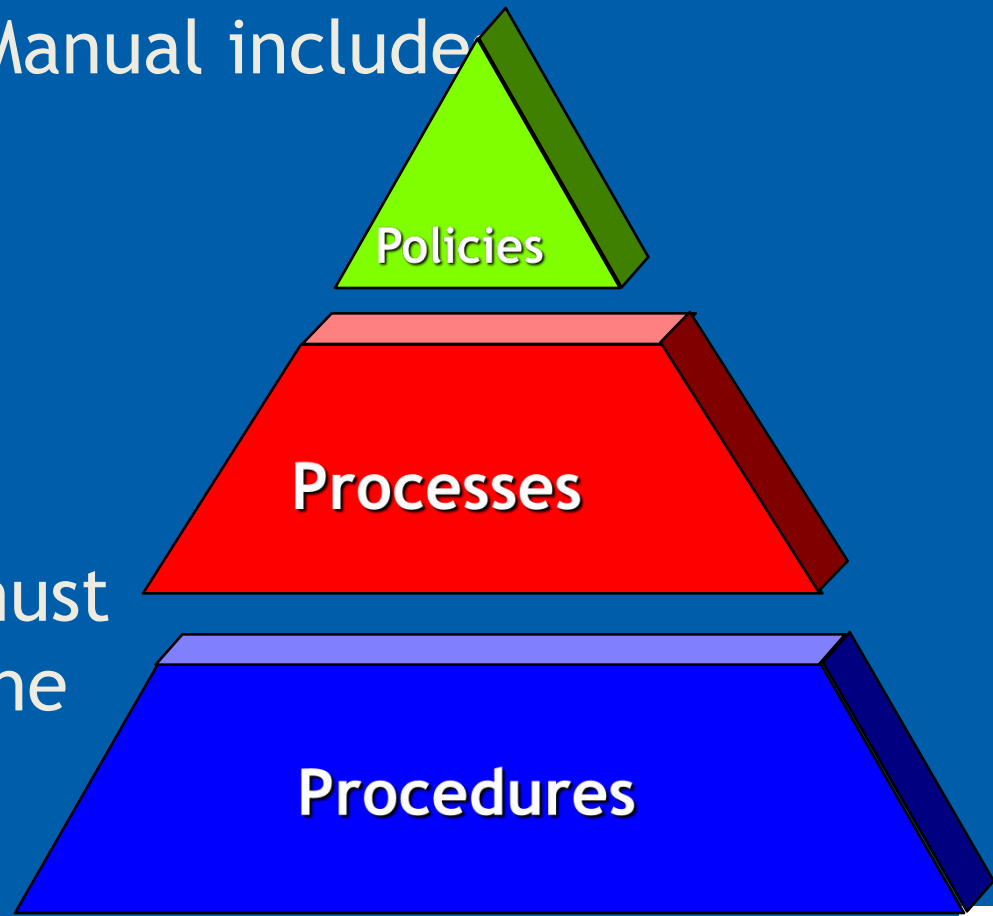


# Document Control

- The Lab Quality Manual include

- Policies
- Processes
- Procedures

- All are controlled documents and must be approved by the head of Lab.





# Document Control: Policies

- Policies define “What to do”
- Defined in broad terms usually written in compliance with standards of laboratory practice





# Document Control: Processes

- Processes describe “How it happens”
- Sets of interrelated activities that transform inputs into outputs such as
  - Specimen collection
  - Specimen accessioning
  - Instrument calibration





# Document Control: Procedures

- Standard Operating Procedures (SOPs) define “How to do it”
- Provide step-by-step instructions that laboratory staff must follow carefully





# Document Control: Numbering

- All controlled documents and corresponding forms must be numbered uniformly
- A standard cover sheet must be used for reviews, approvals, and document control information
- All pages must be numbered (1 of 3, etc.)







What questions do  
you have about  
controlled  
documents?





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# Standard Operating Procedures

- Give management and customers an assurance of quality
- Provide laboratory staff with written instructions on how to perform testing
- Identify all reagents and supplies needed for inventory





# Standard Operating Procedures

(Continued)

- Serve as a guide for new staff training
- Help to assess employee competence and identify retraining needs
- Prevent unauthorized modifications to procedures





# Standard Operating Procedures

(Continued)

- Good SOPs are:
  - Clear and concise
  - Accurate and updated
  - Understood easily by staff
  - Accessible to staff
- Define the required elements in a template for consistency





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# Process-Based SOPs

## Analyte Procedures

- Detailed
- Procedure manual
- Very detailed old CLSI format
- Large binders on a shelf

## Process-Based Procedures

- Simple, new CLSI format
- Process manuals for each process and instrument
- Easy to read format for each step in the process
- Readily available at the bench or instrument







# Why Process-Based SOPs?

- All work is a process of interrelated activities that transform inputs into outputs
- Processes may involve more than one person or area of the laboratory
- Processes can be mapped to identify component procedures that need staff instructions for performance
- Process-based procedures make training and competency assessment much easier







# How to Create Process-Based SOPs



- Identify key processes in the lab workflow
- Draw basic flowchart of each process
- Create process table
- Write the required procedures in the process
- Create the Process Manual
- Write the analyte procedures for a separate method-based manual





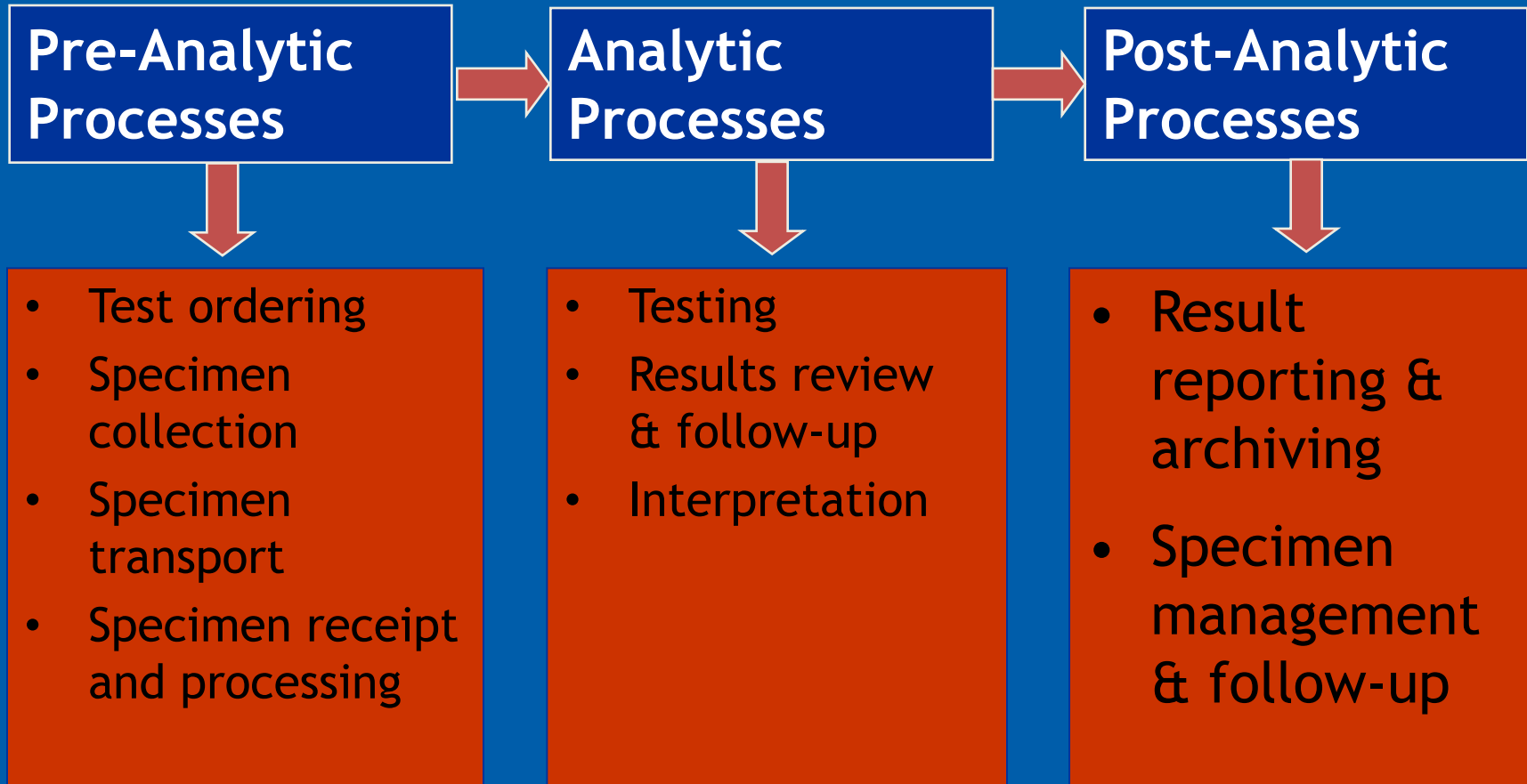
# Step 1: Identify Key Processes

- The laboratory workflow consists of:
  - Pre-analytical, Analytical, and Post-analytical processes
- SOPs must be defined for pre-analytical, analytical, and post-analytical processes in the laboratory workflow
- Approximately 9 major processes exist in the laboratory workflow





# Laboratory Workflow Processes





# Step 2: Draw Basic Flowchart of

- A workflow can be drawn using 3-4 symbols

Start Trigger  
Or End

Activity in  
the process

Decision

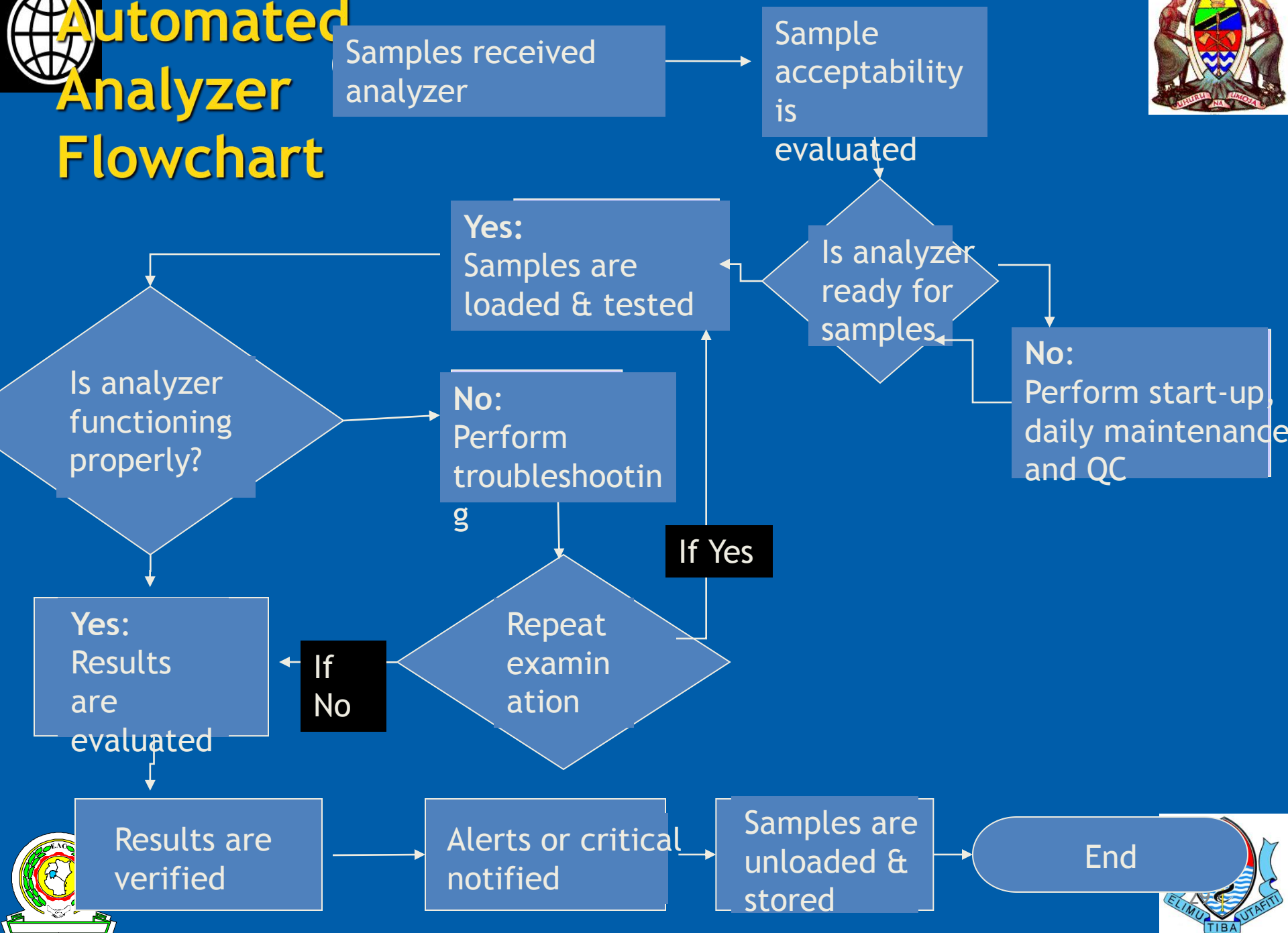
Document  
Or Result

- For example, each automated analyzer process can be flowcharted to identify the important procedures that must be written for the analyzer operation





# Automated Analyzer Flowchart





What questions do you have about drawing process flowcharts?





# Example: Accessioning Process Map

- A process map for accessioning would include the following steps with written procedures:
  - Specimen and request received and entered into specimen log
  - Specimen and request are evaluated for adequate labeling and adequacy
  - Inadequate specimens are rejected
  - Specimens are centrifuged, aliquotted, or prepared for shipment out of the laboratory
  - Specimens are distributed to the testing area





# Step 3: Create Process Table

- Define what happens at each step in the process
- Identify who is responsible
- Identify what procedures are needed for each step







# Example Process Table for Automated Analyzer



What Happens?	Who's Responsible	Procedures Needed
Sample evaluated for acceptability	Technologist	Evaluating Sample Acceptability for Abx Pentra Clot Checking Procedure
Analyzer ready procedures performed	Technologist	Checking required reagents Performing daily start-up Performing daily maintenance Performing daily function checks Performing and evaluating QC
Samples are loaded and run	Technologist	Programming samples on the analyzer Generating pending test list Loading routine and STAT tests on the analyzer
Troubleshooting performed for instrument problems	Technologist	Troubleshooting procedures





# Example Process Table for Automated Analyzer (Continued)

What Happens?	Who's Responsible	Procedures Needed
Results are entered and evaluated	Technologist	Evaluating patient results Identifying and interpreting codes, flags, and histograms Correcting WBC for nRBC Entering and releasing results
Results are reported to wards and archived	Technologist	Reporting results on request form Notifying doctor on unusual or critical results Archiving/filing patient results
Samples are unloaded and stored	Technologist	Storing patient samples





# Step 4: Write Required Procedures



- Write basic instructions for components of the process
- Group procedures by process  
Ex. Specimen labeling





# Example - Specimen Labeling Rejection Procedure



- Specimens are rejected if inadequately labeled as follows:
  - Unlabeled
    - Any specimen is unlabeled if the container holding the specimen (evacuated tube, urine container, slide, etc.) does not have the patient's last and first names, and identification number directly affixed to it.
    - Labels must be placed on the container themselves rather than the lids





# Example - Specimen Labeling Rejection Procedure (Continued)



- Specimens are rejected if inadequately labeled as follows:
  - Mislabeled
    - A specimen is mislabeled if its patient identification differs from the patient identification on the request form associated with it
    - A specimen is mislabeled if the specimen does not belong to the patient on the label





# Example - Specimen Labeling Rejection Procedure (Continued)



- Improperly/Incompletely Labeled
  - The patient's first name, last name, and the identification/file number are the minimum acceptable patient demographic data required on the specimen
  - Certain types of specimens must also have an accurate date and time of collection on specimen labels
  - Blood Bank specimens require a date drawn and first initial and last name of the blood collector clearly printed on the pilot tube





# Example - Specimen Labeling Rejection Procedure (Continued)



- Specimen rejections will be documented on the laboratory request form and sent to the ward
- The ward or clinician will be notified of the need to recollect







What questions do you have about creating process tables and writing procedures?

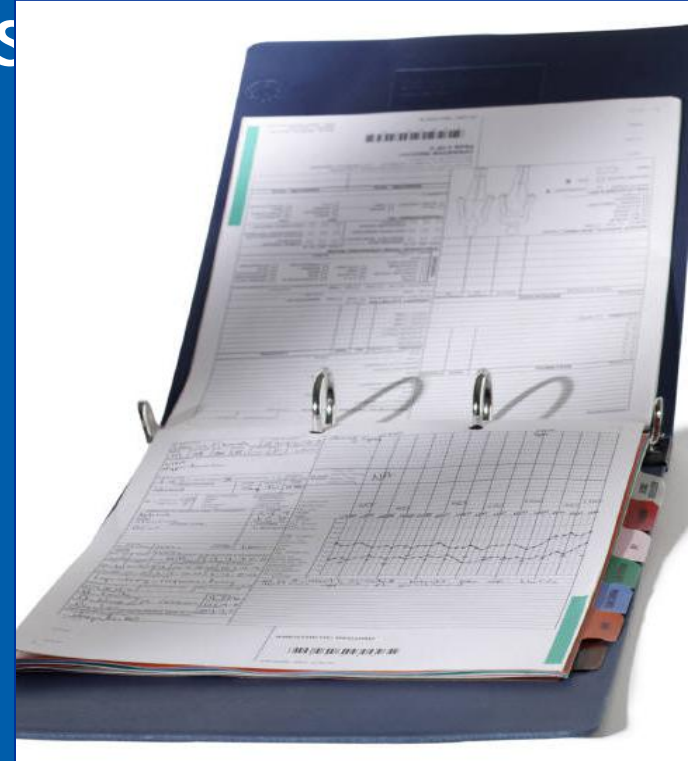






# Step 5: Create Process Manuals

- One manual for each process and instrument
- Process manual becomes your training, competency assessment, and procedure manual.





# Step 5: Create Process Manuals

- Process Manuals include:
  - Flowchart of the processes
  - Procedure instructions in order of performance
  - Related documents
  - References





# Step 6: Write Analyte Procedures



In addition to process procedures from the process table, one single page procedure would exist for each analyte on the analyzer. These are included in a separate procedure manual by analyte and would include elements not needed for daily use.





# Elements of Analyte Procedures

- Principle and purpose of the test
- Sample requirements
- Equipment and materials
- Reagent lists
- Special safety precautions
- Maintenance procedures
- Quality control details
- Calculations
- Reference ranges
- Interpretation of results
- Linearity/dilutions





# Elements of Analyte Procedures

(Continued)

- Interferences and procedural limitations
- Any alert/critical values
- References
- Approval sheet with signatures
  - Author(s)
  - Persons reviewing and approving
  - Employee review
  - Implementation and revision dates





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# Implementation of SOPs

- Why don't personnel follow SOPs?
  - SOPs do not exist
  - Too complex and detailed
  - Not readily available in user-friendly format
  - SOP developed at a higher level or at another lab
  - Old SOP versions are in use
  - Adherence to SOPs is not a job requirement
  - Poor or absent supervision of compliance
  - Difficulty in dealing with change
    - “We have always done it this way” attitude





# Implementation of SOPs (Continued)

- Organization and management must have a commitment to implement SOPs
- Perform a needs assessment
  - Prioritize simple process based procedures first for higher volume procedures at local site
- Establish central QA unit to develop, disseminate, and update analyte based SOPs
- Provide orientation, training and continuing education programs on contents







# Implementation of SOPs (Continued)

- Have sufficient qualified personnel with documented training and experience to carry out laboratory work to the required standard
- Make knowledge and adherence to SOPs a job requirement and include in the standard performance appraisal system





What questions do you have about implementing standard operating procedures?





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# Important Laboratory Records

- Records are any data or information recorded by the laboratory including:
  - Test requisition forms
  - Patient result forms (may be the same as requisition) initial and corrected/amended
  - Accession logs
  - Instrument print-outs (function checks etc.)

**Test Request Form** No. 45984

Site: Ambo Hosp. Tn Date of Collection: 29/10/18  
Patient ID No: Tn-6 Ordering Phy: Dr. S. Seng  
Age: 50 Sex: M ☒ F ☐

☒ CBC ☒ HEMATOLOGY ☒ CHEMISTRY

Test	Result	Unit	Ref. Range
WBC		$\times 10^9$	4.0-10.5
Neut		%	1.8-7.8
Lymph		%	14-40
Mono		%	4-13
Eos		%	0-7
Baso		%	0-3
RBC		$\times 10^{12}$	3.8-5.1
Hgb		g/dl	11.2-15.0
Hct		%	32-44
MCV		fL	84-101
MCH		pg	27-32
MCHC		g/dl	32-36
RDW		%	11.6-14.0

Test	Result	Unit	Ref. Range
AST		IU/L	0-40
ALT		IU/L	0-50
ALP		IU/L	40-100
Albumin		g/dl	3.5-5.5
Bil. Total		Mg/dl	0.1-1.2
Bil. Direct		Mg/dl	0-0.4
Creatinine		Mg/dl	0.6-1.1
Urea		Mg/dl	0-15

☒ FLOW CYTOMETRY

Test	Result	Unit	Ref. Range
CD3		CLS/L	900 - 3500
CD4		CLS/L	500 - 1300
CD8		CLS/L	320 - 1800
CD4/8			0.5 - 2.1

Tech Performing test: \_\_\_\_\_ Sign: \_\_\_\_\_ Date: \_\_\_\_\_ Time: \_\_\_\_\_  
Tech Verifying result: \_\_\_\_\_ Sign: \_\_\_\_\_ Date: \_\_\_\_\_ Time: \_\_\_\_\_  
Comment: \_\_\_\_\_





# Important Laboratory Records

(Continued)

- Records are any data or information recorded by the laboratory including:
  - Maintenance logs
  - Temperature checks
  - QC and QA records
  - Specimen rejection logs
  - Result worksheets with calculations





# Format of Records

- Forms should include at minimum:
  - Title
  - Date
  - Results
  - Tolerance limits/acceptable range
  - Comments
  - Performing staff initials/date







# Exercise – Record Design Review

- Review Record Design (pick one for each group)
  - Investigation Request
  - Accession book/log
  - Result register
  - Temperature chart





# Exercise – Record Design Review

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# Record Storage Systems

- Record system must allow one to reconstruct the entire process from beginning to end
- Paper Storage Systems
  - Data entry on manual records must be accurate, legible, permanent ink, and complete
  - File cabinets organized alphabetically and by month/year
  - Bound books of records



Electronic Storage  
Systems





# Electronic vs. Paper Systems



- Electronic record-keeping provides the following advantages over paper systems:
  - Permanence
  - Security
  - Ease of storage and retrieval
  - Traceability
  - Legibility





# Record Retention

- Records should be maintained on-site if possible to provide easy retrieval for 5 years
- Records must be organized, secure, and easily retrievable
- Records must be traceable to performing staff and reviewing supervisor
- Records should be retained in secure, water-resistant boxes according to date, type of record and disposal date





# Record Retention (Continued)

- Manual records of testing and QC should be retained for at least 5 years
- The period of retention depends on:
  - Clinical needs for retrieval of patient records
  - Government or accrediting requirements
  - Storage capacity
  - Auditing and assessment needs





What questions do you have about laboratory records, storage systems, and record retention?







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# Summary: Documents vs. Records



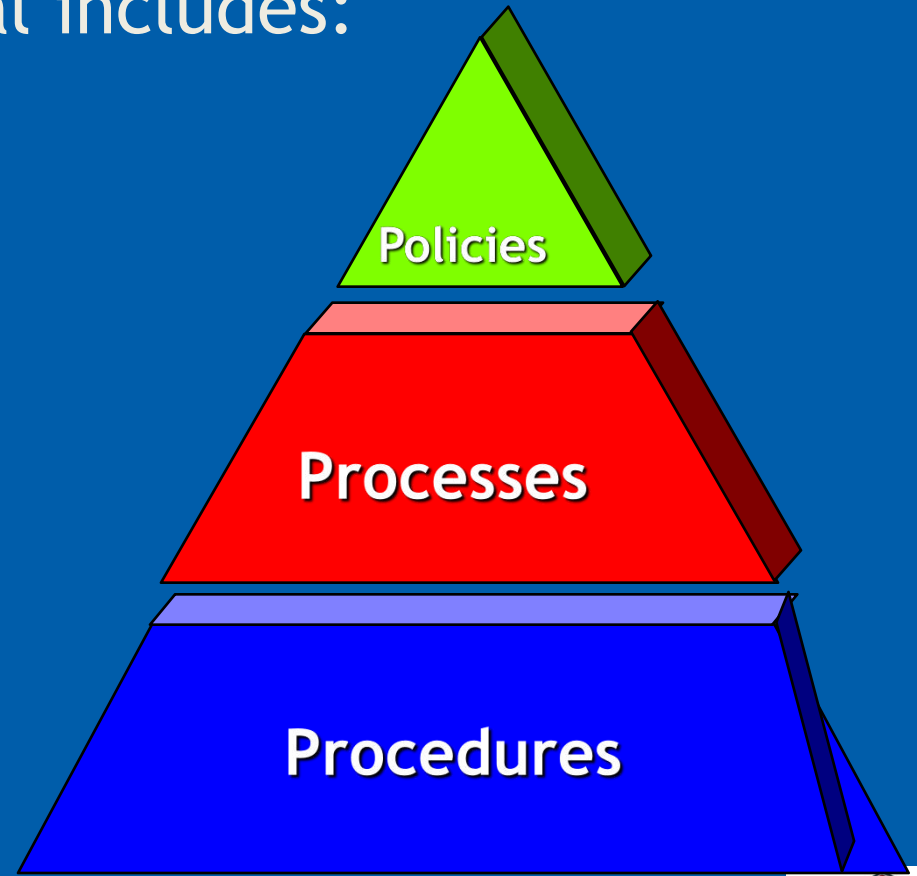
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- Documents must be created and controlled
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  - Any data or information recorded by the laboratory
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# Summary: Controlled Documents

- The Lab Quality Manual includes:
  - Policies
  - Processes
  - Procedures
- All are controlled documents and must be approved by the head of the Lab.







What questions do you have about document and record control for the laboratory?





Thank you

