

## EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

Permit Numbers 8904, PSD-TX-447M1, and N-012

This table lists the maximum allowable emission rates for all sources of air contaminants covered by this permit.

### AIR CONTAMINANTS DATA

Emission Point No.	Source Name (FIN)	Air Contaminant Name (1)	<u>Emission Rates</u>	
			lb/hr	TPY(2)

#### **BREWING OPERATIONS**

#### **GRAINS HANDLING**

#### **Buildings 2 (Old Side) and 62 (New Side)**

GU-O1	Grain Unloading I (GH-GU1)	PM	0.40	0.95
		PM <sub>10</sub>	0.06	0.14
BHA-6	Malt Conveying I (GH-MALT1)	PM	0.18	0.62
		PM <sub>10</sub>	0.03	0.09
BHA-7	Rice Conveying I (GH-RICE1)	PM	0.14	0.33
		PM <sub>10</sub>	0.02	0.05
BHA-8	Mill Dust Collection I (GH-MDC1)	PM	0.57	2.33
		PM <sub>10</sub>	0.40	1.63
GU-N1	Grain Unloading II (GH-GU2)	PM	0.45	1.97
		PM <sub>10</sub>	0.07	0.30
GU-N2	Grain Bin Dust Collection II (GH-GBD2)	PM	0.45	1.97
		PM <sub>10</sub>	0.07	0.30
GH-N1	Malt Conveying IIA (GH-MALT2A)	PM	0.20	0.89
		PM <sub>10</sub>	0.03	0.13
GH-N2	Rice Conveying IIA (GH-RICE2A)	PM	0.09	0.39
		PM <sub>10</sub>	0.01	0.06
BHB-20	Malt Conveying IIB (GH-MALT2B)	PM	0.20	0.89
		PM <sub>10</sub>	0.03	0.13
BHB-21	Rice Conveying IIB (GH-RICE2B)	PM	0.09	0.39
		PM <sub>10</sub>	0.01	0.06

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			lb/hr	TPY (2)
BHB-22	Mill Dust Collection II (GH-MDC2)	PM	0.35	1.54
		PM <sub>10</sub>	0.25	1.08
BHB-24	Mill Dust Collection III (GH-MDC3)	PM	0.35	1.54
		PM <sub>10</sub>	0.25	1.08
GH-O1	Vacuum Cleaning I (GH-VC1)	PM	<0.01	
		PM <sub>10</sub>	<0.01	
BHA-9	Vacuum Cleaning II (GH-VC2)	PM	<0.01	
		PM <sub>10</sub>	<0.01	
GH-N5	Vacuum Cleaning III (GH-VC3)	PM (3)	<0.01	
		PM <sub>10</sub> (3)	<0.01	
BHB-23	Vacuum Cleaning IV (GH-VC4)	PM	<0.01	
		PM <sub>10</sub>	<0.01	
GH-N6	Vacuum Cleaning V (GH-VC5)	PM	<0.01	
		PM <sub>10</sub>	<0.01	
GH-O1, BHA-9, GH-N5, BHB-23, and GH-N6	Vacuum Cleaning I, II, III, IV, and V (GH-VC1, GH-VC2, GH-VC3, GH-VC4, and GH-VC5)	PM		<0.01 (8)
		PM <sub>10</sub>		<0.01 (8)

**BREWHOUSE**  
**Buildings 3 (Old Side), 3X and 63**

BHA-1	Mash Cooker No. 1 (BHA-MC1)	VOC	0.12	
BHA-2	Mash Cooker No. 2 (BHA-MC2)	VOC	0.12	
BHA-3	Brew Kettle No. 1 (BHA-BK1)	VOC	1.12	
BHA-4	Holding Kettle (BHA-HK)	VOC	0.40	0.79

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			lb/hr	TPY (2)
BHA-5	Hops Strainer (BHA-HS)	VOC	0.13	
BHA-FUG	Two 50-Barrel Precoat Tanks (BHA-PCT); Two 50-Barrel Body Feed Tanks (BHA-BFT); and Carbon Filter Regenerators Nos. 1 through 10 (BHA-CFR)	VOC (3)	0.01	
		PM/PM <sub>10</sub> (3)	<0.01	
			0.01	
BHX-1	Mash Cooker No. 3 (BHX-MC3)	VOC	0.12	
BHX-2	Lauter Tub No. 1 (BHX-LT1)	VOC	0.54	
BHX-3	Lauter Tub No. 2 (BHX-LT2)	VOC	0.54	
BHX-4	Brew Kettle No. 2 (BHX-BK2)	VOC	1.12	
BHX-5	Hot Wort Receiver No. 2 (BHX-HWR2)	VOC	0.06	
BHX-6	Press Feed Tank No. 1 (BHX-PFT1)		VOC	0.01
BHX-7	Press Feed Tank No. 2 (BHX-PFT2)		VOC	0.01
BHX-8	Truck Loadout Tank (BHX-TLT)	VOC	0.02	0.03
BHX-9	Hot Trub Collection Tank No. 2 (BHX-HTC2)	VOC	0.29	
BHB-1	Mash Cooker No. 4 (BHB-MC4)	VOC	0.12	
BHB-2	Mash Cooker No. 5 (BHB-MC5)	VOC	0.12	
BHB-3	Mash Cooker No. 6 (BHB-MC6)	VOC	0.12	
BHB-4	Mash Cooker No. 7 (BHB-MC7)	VOC	0.12	
BHB-5	Mash Cooker No. 8 (BHB-MC8)	VOC	0.12	

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Emission Point No.	Source Name and No. (FIN)	Air Contaminant Name (1)	<u>Emission Rates</u>	
			lb/hr	TPY (2)
BHB-6	Lauter Tub No. 3 (BHB-LT3)	VOC	0.54	
BHB-7	Lauter Tub No. 4 (BHB-LT4)	VOC	0.54	
BHB-8	Brew Kettle No. 3 (BHB-BK3)	VOC	1.12	
BHB-9	Brew Kettle No. 4 (BHB-BK4)	VOC	1.12	
BHB-10	Brew Kettle No. 5 (BHB-BK5)	VOC	1.12	
BHB-11	Hot Wort Receiver No. 1 (BHB-HWR1)	VOC	0.06	
BHB-12	Hot Wort Receiver No. 3 (BHB-HWR3)	VOC	0.06	
BHB-13	Hot Wort Receiver No. 4 (BHB-HWR4)	VOC	0.06	
BHB-14	Hops Strainer (BHB-HS)	VOC	0.13	
BHB-15	Wort Aerator No. 1 (BHB-WA1)	VOC	0.93	
BHB-16	Wort Aerator No. 2 (BHB-WA2)	VOC	0.93	
BHB-17	Press Effluent Tank (BHB-PET) and Lauter Tub Effluent Tank (BHB-LTET)	VOC	0.04	0.07
BHB-18	Centrifuge Effluent Tank (BHB-CET)	VOC	0.02	0.03
BHB-19	Centrifuge Feed Tank (BHB-CFT)	VOC	0.02	0.03
BHB-25	Wort Aerator No. 3 (BHB-WA3)	VOC	0.93	

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			lb/hr	TPY (2)
BHB-HVAC	Hot Trub Collection Tank No. 1 (BHB-HTC1) and Tank No. 3 (BHB-HTC3)	VOC	0.58	
BHB-FUG	Two Spent Grain Presses (BHB-SGP) and Carbon Filter Regenerators Nos. 11 through 13 (BHB-CFR)	VOC (3)	0.02	
BHA-1, BHA-2, BHX-1, BHB-1, BHB-2, BHB-3, BHB-4, and BHB-5	Mash Cookers (BHA-MC1, BHA-MC2, BHX-MC3, BHB-MC4, BHB-MC5, BHB-MC6, BHB-MC7, and BHB-MC8)	VOC		1.86 (8)
BHA-3, BHX-4, BHB-8, BHB-9, and BHB-10	Brew Kettles (BHA-BK1, BHX-BK2, BHB-BK3, BHB-BK4, and BHB-BK-5)	VOC		11.03 (8)
BHX-2, BHX-3, BHB-6, and BHB-7	Lauter Tubs (BHX-LT1, BHX-LT2, BHB-LT3, and BHB-LT4)	VOC		4.26 (8)
BHX-5, BHB-11, BHB-12, and BHB-13	Hot Wort Receivers (BHX-HWR2, BHB-HWR1, BHB-HWR3, and BHB-HWR4)	VOC		0.51 (8)
BHX-6 and BHX-7	Press Feed Tanks (BHX-PFT1 and BHX-PFT2)	VOC		0.03 (8)
BHX-9 and BHB-HVAC	Hot Trub Collection Tanks (BHX-HTC2, BHB-HTC-1, and BHB-HTC3)	VOC		1.71 (8)
BHA-5 and BHB-14	Hops Strainers (BHA-HS and	VOC		0.51 (8)

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			lb/hr	TPY (2)
	BHB-HS)			
BHB-15, BHB-16, and BHB-25	Wort Aerators (BHB-WA1, BHB-WA2, and BHB-WA3)	VOC		5.51 (8)
BHA-FUG and BHB-FUG	Carbon Filter Regenerators Nos. 1 through 13 (BHA-CFR and BHB-CFR); Two 50-Barrel Precoat Tanks (BHA-PCT); Two 50-Barrel Body Feed Tanks (BHA-BFT); and Two Spent Grain Presses (BHB-SGP)	VOC (3) PM/PM <sub>10</sub> (3)		0.07 (8) <0.01 (8)

## STOCKHOUSES

**Buildings 4 (No. 1), 4A (No. 2), 4X (No. 3), 4AX (Nos. 4 and 5), 68 (No. 6),  
64 (No. 7), 65 (No. 8), 44 (No. 9), 45 (No. 10), and Undesignated (No. 10A)**

SH1-1	Two 60-Barrel K-Filters (SH1-KF1 and 2); Two 37-Barrel Schoene Beer Balance Tanks (SH1-SBB1); and Two 37-Barrel Filter Beer Balance Tanks (SH1-FBB1)	VOC	0.02	<0.01
SH1-2	Two 90-Barrel K-Filters (SH1-KF4 and 5); Two 70-Barrel Schoene Beer Balance Tanks (SH1-SBB2); and Two 70-Barrel Filter Beer Balance Tanks (SH1-FBB2)	VOC	0.02	<0.01
SH1-FUG	Seven 510-Barrel Clear Beer	VOC (3)	2.56	

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Emission Point No.	Source Name and No. (FIN)	Air Contaminant Name (1)	<u>Emission Rates</u>	
			lb/hr	TPY (2)
	Tanks (SH1-CBT); Five 510-Barrel PM/PM <sub>10</sub> (3) Blowback Beer Tanks (SH1-BBT); Schoene Beer Receiver No. 1 (SH1-SR1); Schoene Beer Receiver No. 2 (SH1-SR2); Schoene Beer Receiver No. 3 (SH1-SR3); Five Chip Washers (SH1-CW); One 3-Barrel Tannin Concentrate Tank (SH1-TCT); One 50-Barrel Tannin Mix Tank (SH1-TMT); and One 37-Barrel Tannin Supply Tank (SH1-TST)		0.01	
SH1-3	One 1,240-Barrel Schoene Beer Tank (SH1-ST1); One 410-Barrel Schoene Beer Tank (SH1-ST2); Three 610-Barrel Schoene Beer Tanks (SH1-ST3); Seventeen 1,220-Barrel Schoene Beer Tanks (SH1-ST4); Thirteen 1,220-Barrel Lager Beer Tanks (SH1-LT1); Three 510-Barrel Lager Beer Tanks (SH1-LT2); and Twelve 1,220-Barrel Lager Beer Tanks (SH1-LT3)	VOC	2.37	
SH1-4	Three 610-Barrel Schoene Beer Tanks (SH1-ST5); Six 1,220-Barrel Schoene Beer Tanks (SH1-ST6); Six 510-Barrel Lager Beer Tanks (SH1-LT4); Thirteen 1,220-Barrel Lager Beer Tanks (SH1-LT5); Six 410-Barrel Lager Beer Tanks (SH1-LT6); and Thirteen 1,220-Barrel Lager Beer Tanks (SH1-LT7)	VOC	1.43	
SH1-5	Carbon Dioxide Regeneration	VOC	0.15	

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Emission Point No.	Source Name and No. (FIN)	Air Contaminant Name (1)	<u>Emission Rates</u>	
			lb/hr	TPY (2)
	System (Deodorizer, Scrubber and Trap) No. 2 (SH1-CO2)			
DESILO-1	Celite or Perlite Storage Silo No. 1 (SH1-DES1)	PM/PM <sub>10</sub>	0.01	0.06
DESILO-2	Celite or Perlite Storage Silo No. 2 (SH1-DES2)	PM/PM <sub>10</sub>	0.01	0.06
SH2-1	ACP System (SH2-ACP)	PM/PM <sub>10</sub>	<0.01	<0.01
SH2-2	Twenty-one 1,240-Barrel Lager Beer Tanks (SH2-LT1); One 1,240-Barrel Lager Beer Tank (SH2-LT2); Twenty-one 1,220-Barrel Lager Beer Tanks (SH2-LT3); Twenty-one 1,220-Barrel Lager Beer Tanks (SH2-LT4); Twenty-one 1,220-Barrel Lager Beer Tanks (SH2-LT5); and One 1,220-Barrel Lager Beer Tank (SH2-LT6)	VOC	2.23	
SH3-1	K-Filter No. 3 (SH3-KF3); One 110-Barrel Schoene Beer Balance Tank (SH3-SBB); and One 90-Barrel Filter Beer Balance Tank (SH3-FBB)	VOC	<0.01	<0.01
SH3-2	Celite or Perlite Sludge Disposal Rotary Filter (SH3-ROTF)	VOC	0.02	0.03
SH3-FUG	Spent Celite (D.E.) Or Perlite Dumpster (SH3-SCD)	VOC (3)	0.02	0.03
SH1-4	Six 1,240-Barrel Schoene Beer	VOC	2.08	



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			lb/hr	TPY (2)
	Tanks (SH3-ST1); Six 1,240-Barrel Schoene Beer Tanks (SH3-ST2);  Six 1,240-Barrel Schoene Beer Tanks (SH3-ST3); and Six 1,240-Barrel Schoene Beer Tanks (SH3-ST4)			
SH4-1	Three 2,365-Barrel Alpha Fermentation Tanks (SH4-AFT1) and One 2,344-Barrel Alpha Fermentation Tank (SH4-AFT2)	VOC	0.63	
SH4-2	Spent Celite (D.E.) Or Perlite Tank (SH4-SCT)	VOC	0.02	0.03
SH5-1	Six 1,240-Barrel Lager Beer Tanks (SH5-LT1); Six 1,240-Barrel Lager Beer Tanks (SH5-LT2); Six 1,240-Barrel Lager Beer Tanks (SH5-LT3); and Six 1,240-Barrel Lager Beer Tanks (SH5-LT4)	VOC	0.63	
SH6-HVAC	Spent Yeast Collection Tank No. 1 (SH6-SYC1); Schoene Sludge Collection Tank No. 1 (SH6-SSC1); Twelve 690-Barrel Cold Wort Settling Tanks (SH6-CWS); Eight 200-Barrel Yeast Brinks (SH6-YB1); Two 50-Barrel Yeast Brinks (SH6-YB2); and One 400-Barrel G Beer Tank (SH6-GBT)	VOC	8.98	17.70
SH6-1	Seven 850-Barrel Schoene Beer	VOC	1.27	

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			lb/hr	TPY (2)
	Decant Tanks (SH6-SDT); Seven 500-Barrel Filtered Beer Tanks (SH6-FBT1); and Seven 1,600-Barrel Filtered Beer Tanks (SH6-FBT2)			
SH6-2	Seven 850-Barrel Filtered Beer Tanks (SH6-FBT3) and Six 850-Barrel Filtered Beer Tanks (SH6-FBT4)	VOC	0.70	
SH6-3	Seven 850-Barrel Filtered Beer Tanks (SH6-FBT5); Eight 1,600-Barrel Filtered Beer Tanks (SH6-FBT6); One 850-Barrel Filtered Beer Tank (SH6-FBT7); Eight 1,600-Barrel Filtered Beer Tanks (SH6-FBT8); and Six 2,000-Barrel Filtered Beer Tanks (SH6-FBT9)	VOC	2.80	
SH7-1	Twelve 6,050-Barrel Alpha Fermentation Tanks (SH7-AFT)	VOC	4.85	
SH7-2	Alpha Drop Receiver No. 1 (SH7-ADR1)	VOC	0.56	
SH7-3	Alpha Drop Receiver No. 2 (SH7-ADR2)	VOC	0.56	
SH7-4	Carbon Dioxide Regeneration System (Deodorizer, Scrubber, and Trap) No. 3 (SH7-CO2)	VOC	1.16	
SH8-1	Twenty 3,600-Barrel Lager Beer Tanks (SH8-LT1)	VOC	1.53	

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			lb/hr	TPY (2)
SH8-2	Twenty 3,600-Barrel Lager Beer Tanks (SH8-LT2)	VOC	1.53	
SH8-3	Twenty 3,600-Barrel Lager Beer Tanks (SH8-LT3)	VOC	1.53	
SH8-4	Nineteen 3,600-Barrel Lager Beer Tanks (SH8-LT4)	VOC	1.45	
SH8-5	Six Chip Washers (SH8-CW)	VOC	1.80	
SH8-FUG	Spent Chips Dumpster (SH8-SCD)	VOC (3)	0.01	
SH8-HVAC	Two 1,500-Barrel Kraeusen Holding Tanks (SH8-KHT)	VOC	0.01	0.02
SH9-1	Twelve 4,240-Barrel Alpha Fermentation Tanks (SH9-AFT1); Four 2,120-Barrel Alpha Fermentation Tanks (SH9-AFT2); Alpha Drop Receiver No. 1 (SH9-ADR1); and Alpha Drop Receiver No. 2 (SH9-ADR2)	VOC	5.08	
SH9-2	Carbon Dioxide Regeneration System (Deodorizer, Scrubber, and Trap) (SH9-CO2)	VOC	0.95	
SH10-1	Eight 4,240-Barrel Unitanks (SH10-UT)	VOC	0.72	
SH10A-1	Ten 4,800-Barrel Unitanks (SH10A-UT)	VOC	1.02	

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			lb/hr	TPY (2)
SH1-FUG and SH8-5	Schoene Beer Receivers (SH1-SR1, SH1-SR2, and SH1-SR3); Chip Washers (SH1-CW and SH8-CW); Tannin Concentrate Tank (SH1-TCT); Tannin Mix Tank (SH1-TMT); Tannin Supply Tank (SH1-TST); Clear Beer Tanks (SH1-CBT); and Blowback Beer Tanks (SH1-BBT)	VOC PM/PM <sub>10</sub>	8.46 (8) 0.02 (8)	
SH1-3, SH1-4, SH2-2, SH5-1, SH8-1, SH8-2, SH8-3, SH8-4, SH10-1, and SH10A-1	Schoene Beer Tanks (SH1-ST1, SH1-ST2, SH1-ST3, SH1-ST4, SH1-ST5, SH1-ST6, SH3-ST1, SH3-ST2, SH3-ST3, and SH3-ST4); Lager Beer Tanks (SH1-LT1, SH1-LT2, SH1-LT3, SH1-LT4, SH1-LT5, SH1-LT6, SH1-LT7, SH2-LT1, SH2-LT2, SH2-LT3, SH2-LT4, SH2-LT5, SH2-LT6, SH5-LT1, SH5-LT2, SH5-LT3, SH5-LT4, SH8-LT1, SH8-LT2, SH8-LT3, SH8-LT4); and Unitanks (SH10-UT and SH10A-UT)	VOC		32.54 (8)
SH1-5, SH7-4, and SH9-2	Carbon Dioxide Regeneration Systems (SH1-CO2, SH7-CO2, and SH9-CO2)	VOC		4.46 (8)
SH4-1, SH7-1, SH7-2, SH7-3, and SH9-1	Alpha Fermentation Tanks (SH4-AFT1, SH4-AFT2, SH7-AFT, SH9-AFT1, and SH9-AFT2) and Alpha Drop Receivers (SH7-ADR1, SH7-ADR2, SH9-ADR1, and SH9-ADR2)	VOC		23.02 (8)

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			lb/hr	TPY (2)
SH6-1, SH6-2, and SH6-3	Filtered Beer Tanks (SH6-FBT1, SH6-FBT2, SH6-FBT3, SH6-FBT4, SH6-FBT5, SH6-FBT6, SH6-FBT7, SH6-FBT8 and SH6-FBT9), and Schoene Decant Tanks (SH6-SDT)	VOC		9.39 (8)
SH8-FUG and RDOCK-FUG3	Spent Chips Dumpsters (SH8-SCD and RDOCK-SCD)	VOC (3)		0.03

## PACKAGING

**Buildings 5, 6, and 66 (Bottle Lines 04 05, 06, 07, and 08; Keg Line 99;  
Can Lines 63, 64, 65, 66, and 67); and Recycle Dock**

BPS-FUG04	Filler (BPS-B04F); Pasteurizer (BPS-B04P); Ink Coder; (BPS-B04MC); Three Laser Coders (BPS-B04LC); Two Bottle Labelers (BPS-B04BL); Case Sealer (BPS-B04CS); and Glass Crusher (BPS-B04GC)	VOC (3)	4.46
		PM/PM <sub>10</sub> (3)	<0.01
BPS-FUG05	Filler (BPS-B05F); Pasteurizer (BPS-B05P); Ink Coder (BPS-B05MC); Three Laser Coders (BPS-B05LC); Two Bottle Labelers (BPS-B05BL); Case Sealer (BPS-B05CS); and Glass Crusher (BPS-B05GC)	VOC (3)	4.27
		PM/PM <sub>10</sub> (3)	<0.01
BPS-FUG99	Keg Washer (BPS-K99W); Filler (BPS-K99F); and Two Video Jet Coders (BPS-K99VJ)	VOC (3)	0.61

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			<u>lb/hr</u>	<u>TPY (2)</u>
BPS-4	Sleeve Removal System (BPS-SRS)	PM/PM <sub>10</sub> (3)	0.04	0.17

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			lb/hr	TPY (2)
BPS-1	Filler (BPS-B06F) and Pasteurizer (BPS-B06P)	VOC	4.10	
BPS-FUG06	Three Video Jet Coders (BPS-B06VJ); Three Ink  Coders (BPS-B06MC); Five Laser Coders (BPS-B06LC); Three Bottle Labelers (BPS-B06BL); Three Case Sealers (BPS-B06CS); and Packers vented through Dust Collector (BPS-B06TDC)	VOC (3) PM/PM <sub>10</sub> (3)	1.13 0.04	
BPS-FUG07	Filler (BPS-B07F); Pasteurizer (BPS-B07P); Ink Coder (BPS-B07MC); Four Laser Coders (BPS-B07LC); Three Bottle Labelers (BPS-B07BL); and Case Sealer (BPS-B07CS)	VOC (3) PM/PM <sub>10</sub> (3)	3.71 <0.01	
BPS-FUG08	Filler (BPS-B08F); Pasteurizer; (BPS-B08P); Ink Coder (BPS-B08MC); Three Laser Coders (BPS-B08LC); Three Bottle Labelers (BPS-B08BL); and Case Sealer (BPS-B08CS)	VOC (3) PM/PM <sub>10</sub> (3)	3.71 <0.01	
BPS-FUG63	Filler No. 1 (BPS-C63F1); Filler No. 2 (BPS-C63F2); Pasteurizer (BPS-C63P); Four Video Jet Coders (BPS-C63VJ); Two Ink Coders (BPS-C63MC); Laser Coder; (BPS-C63LC); and Three Case Sealers (BPS-C63CS)	VOC (3) PM/PM <sub>10</sub> (3)	6.27 <0.01	

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Emission Point No.	Source Name and No. (FIN)	Air Contaminant Name (1)	<u>Emission Rates</u>	
			lb/hr	TPY (2)
BPS-FUG64	Filler (BPS-C64F); Pasteurizer (BPS-C64P); Four Video Jet Coders (BPS-C64VJ); Ink Coder (BPS-C64MC); Two Laser Coders (BPS-C64LC); Three Case Sealers (BPS-C64CS); and Carton Salvage Baler (BPS-C64BCS)	VOC (3) PM/PM <sub>10</sub> (3)	5.34 0.02	
BPS-FUG65	Filler (BPS-C65F); Pasteurizer (BPS-C65P); Four Video Jet Coders (BPS-C65VJ); Ink Coder (BPS-C65MC); and Case Sealer (BPS-C65CS)	VOC (3)	6.27	
BPS-2	Filler (BPS-C66F) and Pasteurizer (BPS-C66P)	VOC	4.66	
BPS-FUG66	Four Video Jet Coders (BPS-C66VJ); Three Ink Coders (BPS-C66MC); Two Laser Coders (BPS-C66LC); Five Case Sealers (BPS-C66CS); and Carton Salvage Baler (BPS-C66BCS)	VOC (3)	1.19	
		PM/PM <sub>10</sub> (3)	0.01	
		VOC (3)	0.07	
		PM/PM <sub>10</sub> (3)	0.01	
BPS-FUG67	Filler (BPS-C67F); Pasteurizer (BPS-C67P); Four Video Jet Coders (BPS-C67VJ); Ink Coder (BPS-C67MC); Two Laser Coders (BPS-C67LC); and Case Sealer (BPS-C67CS)	VOC (3)	6.02	
		PM/PM <sub>10</sub> (3)	<0.01	
BPS-FUG04,	Fillers (BPS-B04F, BPS-B05F,	VOC (3)		112.46 (8)



## EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

## AIR CONTAMINANTS DATA

Emission Point No.	Source Name and No. (FIN)	Air Contaminant Name (1)	Emission Rates	
			lb/hr	TPY (2)
BPS-FUG05, BPS-1,		BPS-B06F, BPS-B07F, BPS-B08F, PM/PM <sub>10</sub> (3)		0.19 (8)
BPS-FUG07, BPS-FUG06, BPS-FUG08, BPS-FUG63, BPS-FUG64, BPS-FUG65, BPS-2, BPS-FUG66, BPS-FUG67, BPS-FUG99, RDOCK-1, BLOCK-BCS, RDOCK-FUD1, and RDOCK-FUG2	BPS-C63F1, BPS-C63F2, BPS-C64F, BPS-C65F, BPS-C66F, and BPS-C67F); Pasteurizers (BPS-B04P, BPS-B05P, BPS-B06P, BPS-B07P, BPS-B08P, BPS-C63P, BPS-C64P, BPS-C65P, BPS-C66P, and BPS-C67P); Ink Coders (BPS-B04MC, BPS-B05MC, BPS-B06MC, BPS-B07MC, BPS-B08MC, BPS-C63MC, BPS-C64MC, BPS-C65MC, BPS-C66MC, and BPS-C67MC); Laser Coders (BPS-B04LC, BPS-B05LC, BPS-B06LC, BPS-B07LC, BPS-B08LC, BPS-C63LC, BPS-C64LC, BPS-C66LC, and BPS-C67LC); Video Jet Coders (BPS-K99VJ, BPS-B06VJ, BPS-C63VJ, BPS-C64VJ, BPS-C65VJ, BPS-C66VJ, and BPS-C67VJ); Bottle Labelers (BPS-B04BL, BPS-B05BL, BPS-B06BL, BPS-B07BL, and BPS-B08BL); Case Sealers (BPS-B04CS, BPS-B05CS, BPS-B06CS, BPS-B07CS, BPS-B08CS, BPS-C63CS, BPS-C64CS, BPS-C65CS, BPS-C66CS, and BPS-C67CS); Carton Salvage Baler (BPS-C64BCS, BPS-C66BCS, RDOCK-BCS and BLOCK-BCS); Glass/Can Crushers (BPS-B04GC, BPS-05GC, RDOCK-GC and			

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## EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

### AIR CONTAMINANTS DATA

Emission Point No.	Source Name and No. (FIN)	Air Contaminant Name (1)	<u>Emission Rates</u>	
			lb/hr	TPY (2)

RDOCK-CC); Packers vented  
through Dust Collector  
(BPS-B06TDC); Keg Filler  
(BPS-99F); and Keg Washer  
(BPS-99W)

### BREWERY SUPPORT OPERATIONS

#### UTILITIES

##### General

GEN-NH <sub>3</sub>	Refrigeration System (GEN-NH <sub>3</sub> )	NH <sub>3</sub>	0.72	3.20
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#### Building 7 (Powerhouse)

PWR-1	Boiler No. 1 (PWR-B01)	VOC	0.44 (4)	1.90 (4)
		PM/PM <sub>10</sub>	1.12 (4)	2.90 (4)
		NO <sub>x</sub>	11.44 (4)	36.30 (4)
		CO	6.72 (4)	29.40 (4)
		SO <sub>2</sub>	24.32 (4)	9.00 (4)
PWR-2	Boiler No. 2 (PWR-B02)	VOC	0.44 (4)	1.90 (4)
		PM/PM <sub>10</sub>	1.12 (4)	2.90 (4)
		NO <sub>x</sub>	11.44 (4)	36.30 (4)
		CO	6.72 (4)	29.40 (4)
		SO <sub>2</sub>	24.32 (4)	9.00 (4)
PWR-3	Boiler No. 3 (PWR-B03)	VOC	0.44 (4)	1.90 (4)
		PM/PM <sub>10</sub>	1.12 (4)	2.90 (4)
		NO <sub>x</sub>	11.44 (4)	36.30 (4)
		CO	6.72 (4)	29.40 (4)
		SO <sub>2</sub>	24.32 (4)	9.00 (4)
PWR-4	Boiler No. 4 (PWR-B04)	VOC	0.55 (5)	2.40 (5)
		PM/PM <sub>10</sub>	2.28 (5)	4.70 (5)
		NO <sub>x</sub>	14.26 (5)	49.20 (5)

## EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

### AIR CONTAMINANTS DATA

Emission Point No.	Source Name and No. (FIN)	Air Contaminant Name (1)	<u>Emission Rates</u>	
			lb/hr	TPY (2)
		CO	8.37 (5)	36.70 (5)
		SO <sub>2</sub>	49.10 (5)	76.60 (5)
PWR-5	Boiler No. 5 (PWR-B05)	VOC	0.55 (5)	2.40 (5)
		PM/PM <sub>10</sub>	2.28 (5)	4.70 (5)
		NO <sub>x</sub>	14.26 (5)	49.20 (5)
		CO	8.37 (5)	36.70 (5)
		SO <sub>2</sub>	49.10 (5)	76.60 (5)
PWR-6	Boiler No. 6 (PWR-B06)	VOC	0.55 (4)	2.40 (4)
		PM/PM <sub>10</sub>	1.40 (4)	4.10 (4)
		NO <sub>x</sub>	14.26 (4)	49.20 (4)
		CO	8.37 (4)	36.70 (4)
		SO <sub>2</sub>	30.31 (4)	39.80 (4)

### Near Building 9A

TRACK-01	Trackmobile Diesel Storage Tank (TRACK-DST)	VOC	<0.01	<0.01
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### RECYCLING

#### Between Building Nos. 4A and 6 (Recycle Dock)

RDOCK-FUG1	Glass Crusher (RDOCK-GC)	VOC (3)	0.59
RDOCK-FUG2	Can Crusher (RDOCK-CC)	VOC (3)	0.87
RDOCK-FUG3	Spent Chips Dumpster (RDOCK-SCD)	VOC (3)	0.01
RDOCK-1	Carton Salvage Baler (RDOCK-BCS)	PM/PM <sub>10</sub>	0.05

### Blockhouse

BLOCK-BCS	Carton Salvage Baler	PM/PM <sub>10</sub>	0.01
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EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

AIR CONTAMINANTS DATA

Emission Point No.	Source Name and No. (FIN)	Air Contaminant Name (1)	Emission Rates	
			lb/hr	TPY (2)
(BLOCK-BCS)				
MAINTENANCE				
General				
BREW-FUG	Fumigation (BREW-FUG)	VOC (3)(6)	0.30	1.29
		PH <sub>3</sub> (3)	<0.01	0.01
PHOS-RC	Railcar Fumigation (PHOS-RC)	PH <sub>3</sub>	0.02	0.08
Building 6				
BPS-FUGPW1	5-Gallon Parts Washer (BPS-PW1)	VOC (3)	0.05	0.02
BPS-FUGPW2	5-Gallon Parts Washer (BPS-PW2)	VOC (3)	0.05	0.02
BPS-FUGPW3	17-Gallon Parts Washer (BPS-PW3)	VOC (3)	0.05	0.06
Building 7				
PWR-FUG	Parts Washer (PWR-PW)	VOC (3)	0.05	0.23
Building 9				
PAINT-FUG2	Paint Booth (PAINT-PSB)	VOC	4.72	0.27
		PM/PM <sub>10</sub>	<0.01	<0.01
PAINT-FUG3	Paint Still (PAINT-STL)	VOC (3)	<0.01	0.02
Near Building 10				
YARD-01	Carpenter Shop (YARD-CSDC)	PM/PM <sub>10</sub>	0.77	0.80

EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

AIR CONTAMINANTS DATA

Emission Point No.	Source Name and No. (FIN)	Air Contaminant Name (1)	Emission Rates	
			lb/hr	TPY (2)
Building 66				
FORK-FUG	Parts Washer (FORK-PW)	VOC (3)	0.05	0.23
Building 77				
BRM-FUG	67-Gallon Parts Washer (BRM-PW)	VOC (3)	0.05	0.23
SAFETY Near Building 10				
FIRE-01	Fire Water Pump (Engine) (FIRE-WP)	VOC	0.78	0.20
		PM/PM <sub>10</sub>	0.68	0.17
		NO <sub>x</sub>	9.61	2.40
		CO	2.07	0.52
		SO <sub>2</sub>	0.64	0.16
FIRE-02	Fire Water Pump Diesel Storage Tank (FIRE-DST)	VOC	<0.01	<0.01
WASTE TREATMENT				
WWT-FUG1	Wastewater Station No. 1 (WWT-WS1)	VOC (3)	0.02	0.07
WWT-FUG2	Wastewater Collection Pit (WWT-WCP)	VOC (3)	0.02	0.11
WWT-FUG	Wastewater Collection Fugitives (WWT-WCF)	VOC (3)	0.33	1.43
BERS-1	Flare (BERS-FL)	CO	39.60	96.30 (7)
		H <sub>2</sub> S	0.64	0.42

# EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

## AIR CONTAMINANTS DATA

Emission Point No.	Source Name and No. (FIN)	Air Contaminant Name (1)	<u>Emission Rates</u>	
			lb/hr	TPY (2)
		NO <sub>x</sub>	4.60	11.20 (7)
		SO <sub>2</sub>	60.60	36.90 (7)
BERS-2	Biofilter (BERS-BIO)	H <sub>2</sub> S (3)	1.50	2.24
BERS-3	Bio-Energy Recovery System Fugitives (BERS-FUG)	H <sub>2</sub> S (3)	<0.01	0.01

- (1) PM - total particulate matter suspended in the atmosphere, including PM<sub>10</sub>.  
PM<sub>10</sub> - particulate matter equal to or less than 10 microns in diameter.  
VOC - volatile organic compounds as defined in Title 30 Texas Administrative Code § 101.1(108).  
NH<sub>3</sub> - ammonia  
NO<sub>x</sub> - oxides of nitrogen  
CO - carbon monoxide  
SO<sub>2</sub> - sulfur dioxide  
PH<sub>3</sub> - phosphine  
H<sub>2</sub>S - hydrogen sulfide
- (2) Rate is for a rolling 12-consecutive months.
- (3) Fugitive emissions.
- (4) Worst case emission rates when burning natural gas or natural gas and fuel oil.
- (5) Worst case emission rates when burning any combination of natural gas, fuel oil, and bio-gas (no bio-gas to flare).
- (6) Methyl bromide.
- (7) Emission rates when burning full capacity of bio-gas (when bio-gas fuels the boilers, there are no emissions from the flare).
- (8) Rate is for aggregate of emission points in this grouping.

Dated \_\_\_\_\_