

EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

Permit Numbers 7186 and PSDTX1079

This table lists the maximum allowable emission rates and all sources of air contaminants on the applicant's property covered by this permit. The emission rates shown are those derived from information submitted as part of the application for permit and are the maximum rates allowed for these facilities. Any proposed increase in emission rates may require an application for a modification of the facilities covered by this permit.

AIR CONTAMINANTS DATA

| Emission Point No. (1) | Source Name (2) | Air Contaminant Name (3) | <u>Emission Rates *</u> | |
|---------------------------|--|-----------------------------|-------------------------|-------|
| | | | lb/hr | TPY** |
| 10FLR-001 | Converter Flares (6) | CO | 0.92 | 4.01 |
| 10FLR-002 | | NH ₃ | 0.01 | 0.01 |
| 10FLR-003 | | NO _x | 0.11 | 0.49 |
| 10FLR-003A | | SO ₂ | 0.01 | 0.02 |
| | | VOC | 0.20 | 0.84 |
| 10FLR-001 | Converter Flares MSS (7) | CO | 332.03 | 25.42 |
| 10FLR-002 | | NH ₃ | 125.48 | 8.23 |
| 10FLR-003 | | NO _x | 133.27 | 9.93 |
| 10FLR-003A | | SO ₂ | 0.22 | 0.04 |
| | | VOC | 347.34 | 14.15 |
| 10FLR-004 | Ammonia Startup Flare | CO | 0.19 | 0.80 |
| | | NH ₃ | 0.05 | 0.20 |
| | | NO _x | 0.03 | 0.10 |
| | | SO ₂ | 0.01 | 0.01 |
| | | VOC | 0.04 | 0.16 |
| 10FLR-004 | Ammonia Startup Flare MSS Emissions | CO | 116.00 | 10.58 |
| | | NH ₃ | 95.80 | 8.75 |
| | | NO _x | 55.66 | 5.62 |
| | | SO ₂ | 0.13 | 0.02 |
| | | VOC | 22.54 | 1.32 |
| 10FLR-004A | Ammonia Tank Flare | CO | 0.10 | 0.40 |
| | | NO _x | 0.02 | 0.05 |
| | | SO ₂ | 0.01 | 0.01 |
| | | VOC | 0.02 | 0.08 |
| 10FLR-004A | Ammonia Tank Flare MSS Emissions | CO | 8.96 | 0.36 |
| | | NH ₃ | 13.51 | 0.53 |

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| Emission Point No. (1) | Source Name (2) | Air Contaminant Name (3) | Emission Rates * | |
|---------------------------|-----------------------------|-----------------------------|------------------|---------|
| | | | lb/hr | TPY** |
| | | NO _x | 7.81 | 0.32 |
| | | SO ₂ | 0.01 | 0.01 |
| | | VOC | 0.59 | 0.03 |
| 10FLR-004B | Butadiene Flare | CO | 4.68 | 14.62 |
| | | NO _x | 2.35 | 7.33 |
| | | SO ₂ | 0.01 | 0.04 |
| | | VOC | 2.74 | 5.81 |
| 10FLR-004B | Butadiene Flare | CO | 10.43 | 0.43 |
| | MSS Emissions | NH ₃ | 0.01 | 0.01 |
| | | NO _x | 5.23 | 0.22 |
| | | SO ₂ | 0.03 | 0.02 |
| | | VOC | 10.51 | 0.34 |
| 10FLR-004C | Ammonia Pipeline and Bullet | CO | 0.14 | 0.60 |
| | Tank Flare | NO _x | 0.02 | 0.07 |
| | | SO ₂ | 0.01 | 0.01 |
| | | VOC | 0.03 | 0.12 |
| 10FLR-004C | Ammonia Pipeline and Bullet | CO | 63.00 | 0.76 |
| | Tank Flare | NH ₃ | 6.24 | 0.08 |
| | MSS Emissions | NO _x | 10.50 | 0.13 |
| | | SO ₂ | 0.07 | 0.01 |
| | | VOC | 11.70 | 0.14 |
| 10FLR-005 | Adiponitrile Flare | CO | 1643.36 | 2543.21 |
| | | NH ₃ | 2.89 | 8.32 |
| | | NO _x | 127.89 | 185.54 |
| | | SO ₂ | 0.08 | 0.12 |
| | | VOC | 526.47 | 479.10 |
| 10FLR-005 | Adiponitrile Flare | CO | 1069.31 | 81.50 |
| | MSS Emissions | NH ₃ | 0.01 | 0.01 |
| | | NO _x | 231.62 | 14.00 |
| | | SO ₂ | 0.62 | 0.06 |

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|---------------------------|------------------------------------|-----------------------------|------------------|--------|
| | | | lb/hr | TPY** |
| | | VOC | 1042.12 | 65.17 |
| 10FLR-TMP | TEMP Flare (5) | CO | 1.98 | 0.32 |
| | | NH ₃ | 0.05 | 0.01 |
| | | NO _x | 0.41 | 0.07 |
| | | SO ₂ | 0.01 | 0.01 |
| | | VOC | 2.97 | 0.47 |
| 10CLT-040 | Cooling Tower | NH ₃ | 3.83 | 16.75 |
| | | PM ₁₀ | 1.10 | 4.21 |
| | | VOC | 3.83 | 16.75 |
| 10FUG | ADN Fugitives (4) | CO | 0.15 | 0.45 |
| | | H ₂ S | 0.01 | 0.01 |
| | | NH ₃ | 2.44 | 7.91 |
| | | VOC | 50.14 | 182.14 |
| 10FUG | ADN Fugitives (4) MSS Emissions | CO | 0.01 | 0.01 |
| | | NH ₃ | 0.01 | 0.01 |
| | | VOC | 0.04 | 0.15 |
| 10FUG2 | 311 Fugitives (4) | NH ₃ | 0.02 | 0.05 |
| | | VOC | 1.00 | 4.35 |
| 10MSS-001 | MSS in ADN Area MSS Emissions | HCl | 0.08 | 0.01 |
| | | NH ₃ | 1.76 | 0.01 |
| | | VOC | 142.33 | 1.01 |
| 10MSS-002 | MSS in 311 Area MSS Emissions | HCl | 6.26 | 0.06 |
| | | NH ₃ | 2.20 | 0.05 |
| | | VOC | 3.12 | 0.02 |
| 10FLT-063 | Nickel Addition Bag Filter | PM ₁₀ | 0.01 | 0.01 |

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AIR CONTAMINANTS DATA

| Emission Point No. (1) | Source Name (2) | Air Contaminant Name (3) | Emission Rates * | |
|---------------------------|--------------------------------|-----------------------------|------------------|-------|
| | | | lb/hr | TPY** |
| 10FLT-063A | Nickel Powder Vacuum System | PM ₁₀ | 0.05 | 0.01 |
| 10LBA-061B | ADN Barge Loading | VOC | 0.04 | 0.01 |
| 10LBA-061D | NH ₃ Barge Loading | NH ₃ | 0.69 | 0.05 |
| 10LDR-326A | ADN Drum Loading | VOC | 0.01 | 0.01 |
| 10LDR-326B | 2M3BN Drum Loading | VOC | 0.01 | 0.01 |
| 10LRC-041A | ADN Railcar Loading | VOC | 0.01 | 0.01 |
| 10LRC-041B | ADN Load/Unload | VOC | 0.01 | 0.01 |
| 10LRC-041C | ADN Railcar Loading | VOC | 0.01 | 0.01 |
| 10LRC-041E | MGN Railcar Loading | VOC | 0.03 | 0.01 |
| 10LRC-041F | 2PN Railcar Degassing | VOC | 9.42 | 0.18 |
| 10LTR-036 | REF MGN Truck Loading | VOC | 0.01 | 0.01 |
| 10LTR-056 | No. 3 Tank Farm Truck Spot | VOC | 0.86 | 0.02 |
| 10LTR-057 | 2PN Truck Unloading | VOC | 0.04 | 0.01 |
| 10LTR-058A | NSC Truck Loading | VOC | 0.01 | 0.01 |
| 10LTR-061 | Truck Loading | VOC | 4.99 | 1.62 |
| | | NH ₃ | 0.03 | 0.01 |
| 10LTR-061 | Truck Loading MSS Emissions | NH ₃ | 0.03 | 0.01 |
| | | VOC | 4.99 | 1.63 |
| 10LTR-062 | Misc. Load/Unload | VOC | 0.10 | 0.01 |

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| Emission Point No. (1) | Source Name (2) | Air Contaminant Name (3) | AIR CONTAMINANTS DATA | |
|---------------------------|------------------------------|-----------------------------|-----------------------|-------|
| | | | Emission Rates * | |
| | | | lb/hr | TPY** |
| 10LTR-072 | MDEA Truck Loading/Unloading | VOC | 0.03 | 0.01 |
| 10LTR-073 | Methanol Brine Truck Loading | VOC | 0.32 | 0.01 |
| 10LTR-074 | Anti-foulant Unloading | VOC | 0.01 | 0.01 |
| 10SCB-154 | HCl Scrubber | HCl | 0.38 | 0.05 |
| 10TFX-010 | Fresh Ligand Tank | VOC | 0.01 | 0.01 |
| 10TFX-025A | South WFE Feed Tank | VOC | 3.11 | 0.15 |
| 10TFX-025B | North WFE Feed Tank | VOC | 3.11 | 0.15 |
| 10TFX-027 | REF ADN Tank No. 1 | VOC | 0.04 | 0.01 |
| 10TFX-028 | REF ADN Tank No. 2 | VOC | 0.04 | 0.01 |
| 10TFX-029 | REF ADN Tank No. 3 | VOC | 0.04 | 0.01 |
| 10TFX-030 | REF ADN Tank No. 4 | VOC | 0.04 | 0.01 |
| 10TFX-031 | REF ADN Tank No. 5 | VOC | 0.04 | 0.01 |
| 10TFX-032 | REF ADN Tank No. 6 | VOC | 0.04 | 0.01 |
| 10TFX-032B | REF ADN Tank No. 7 | VOC | 0.02 | 0.02 |
| 10TFX-033 | North Raffinate Sphere | VOC | 17.39 | 0.70 |
| 10TFX-034A | Middle Raffinate Sphere | VOC | 17.39 | 0.70 |
| 10TFX-034B | South Raffinate Sphere | VOC | 17.39 | 0.70 |
| 10TFX-035A | TG MGN Tank | VOC | 1.49 | 0.56 |

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| Emission Point No. (1) | Source Name (2) | Air Contaminant Name (3) | Emission Rates * | |
|---------------------------|---------------------------------------|-----------------------------|------------------|-------|
| | | | lb/hr | TPY** |
| 10TFX-036 | REF MGN Tank | VOC | 0.02 | 0.02 |
| 10TFX-036A | Promoter PN Sphere | VOC | 3.45 | 1.52 |
| 10TFX-037 | Crude DN/MGN Tank | VOC | 0.01 | 0.01 |
| 10TFX-037A | Crude MGN Sphere | VOC | 0.14 | 0.03 |
| 10TFX-038 | Ethylene Glycol Tank | VOC | 0.15 | 0.01 |
| 10TFX-047 | Methanol Tank | VOC | 8.02 | 0.15 |
| 10TFX-059 | Ammonium Salt Tank | NH ₃ | 0.02 | 0.01 |
| | | VOC | 0.01 | 0.01 |
| 10TFX-067 | Produced Water Tank | NH ₃ | 0.03 | 0.02 |
| | | VOC | 0.01 | 0.01 |
| 10TFX-080 | Barge Dock REF ADN Tank | VOC | 0.06 | 0.05 |
| 10TFX-085 | MDEA Amine Tank | VOC | 0.01 | 0.01 |
| 10TFX-086 | Anti-foulant Tank | VOC | 0.50 | 0.01 |
| 10VNT-001 | Feed Gas Analyzer Vent | NH ₃ | 0.09 | 0.36 |
| | | VOC | 0.01 | 0.01 |
| 10VNT-002 | HCN Sample Blower Vent | CO | 0.01 | 0.01 |
| | | NH ₃ | 0.19 | 0.01 |
| | | VOC | 0.26 | 0.01 |
| 10VNT-255 | Pump Tank Scrubber and Closed Sump | CO | 0.02 | 0.07 |
| | | VOC | 0.13 | 0.52 |
| 10VNT-255 | Pump Tank Scrubber and Closed Sump | CO | 0.01 | 0.01 |
| | | VOC | 66.78 | 0.86 |

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| Emission Point No. (1) | Source Name (2) | Air Contaminant Name (3) | Emission Rates * | |
|---------------------------|--------------------------|-----------------------------|------------------|-------|
| | | | lb/hr | TPY** |
| | MSS Emissions | | | |
| 11TFX-036 | HCN/HMD AWST | NH ₃ | 15.79 | 4.84 |
| | | VOC | 0.92 | 0.27 |
| 11TFX-047 | HCN/HMD HUT | NH ₃ | 13.23 | 1.63 |
| | | VOC | 0.68 | 0.09 |
| 11TFX-048 | Nitrile HUT | NH ₃ | 13.22 | 1.23 |
| | | VOC | 0.68 | 0.07 |
| 11TFX-053 | RPF Filtrate Tank No. 1 | NH ₃ | 0.70 | 0.20 |
| | | VOC | 0.01 | 0.01 |
| 11TFX-054 | RPF Filtrate Tank No. 2 | NH ₃ | 0.70 | 0.20 |
| | | VOC | 0.01 | 0.01 |
| 11TFX-055 | 311 Area Wastewater Tank | NH ₃ | 0.99 | 0.26 |
| | | VOC | 0.04 | 0.01 |
| 11SEP-055A | API Decanter | NH ₃ | 0.99 | 0.26 |
| | | VOC | 0.04 | 0.01 |
| 11ODP-055B | Organics Dumpster | VOC | 0.01 | 0.01 |
| 11TFX-064 | NETZ Filter Feed Tank | NH ₃ | 4.01 | 2.41 |
| | | VOC | 0.21 | 0.13 |
| 11TFX-070 | NETZ Effluent Tank | NH ₃ | 5.55 | 2.34 |
| | | VOC | 0.29 | 0.12 |
| 11TFX-076 | Waste Collection Tank | NH ₃ | 0.43 | 0.28 |
| | | VOC | 0.02 | 0.01 |
| 11TFX-077 | Waste Lift Tank | NH ₃ | 0.04 | 0.01 |
| | | VOC | 0.01 | 0.01 |
| 11TFX-153 | Precoat Tank No. 1 | NH ₃ | 0.47 | 0.01 |

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| Emission Point No. (1) | Source Name (2) | Air Contaminant Name (3) | Emission Rates * | |
|--|-----------------------------|-----------------------------|------------------|-------|
| | | | lb/hr | TPY** |
| | | VOC | 0.02 | 0.01 |
| 11TFX-154 | Precoat Tank No. 2 | NH ₃ | 3.97 | 0.02 |
| | | VOC | 0.21 | 0.01 |
| 10RPF-001 | Rotary Precoat Filter No. 1 | NH ₃ | 2.03 | 0.91 |
| | | VOC | 0.44 | 0.20 |
| 10RPF-002 | RPF Conveyor/Bagger 1 | NH ₃ | 0.01 | 0.01 |
| | | VOC | 0.01 | 0.01 |
| 10RPF-003 | Rotary Precoat Filter No. 2 | NH ₃ | 2.03 | 0.91 |
| | | VOC | 0.44 | 0.20 |
| 10RPF-004 | RPF Conveyor/Bagger 2 | NH ₃ | 0.01 | 0.01 |
| | | VOC | 0.01 | 0.01 |
| <u>Permits by Rule (PBRs) Incorporated by Reference (8)</u> | | | | |
| 10FLR-005 | Adiponitrile Flare | CO | 0.00 | 0.03 |
| | | NO _x | 0.00 | 0.01 |
| | | VOC | 0.00 | 0.05 |
| 10FUG | ADN Fugitives (4) | VOC | 0.00 | 0.01 |
| 10FUG2 | 311 Fugitives (4) | VOC | 0.00 | 0.01 |

EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

- (1) Emission point identification - either specific equipment designation or emission point number from plot plan.
 - (2) Specific point source name. For fugitive sources use area name or fugitive source name.
 - (3)
 - CO - carbon monoxide
 - HCl - hydrogen chloride
 - H₂S - hydrogen sulfide
 - NH₃ - ammonia
 - NO_x - total oxides of nitrogen
 - PM₁₀ - particulate matter (PM) equal to or less than 10 microns in diameter. Where PM is not listed, it shall be assumed that no PM greater than 10 microns is emitted.
 - SO₂ - sulfur dioxide
 - VOC - volatile organic compounds as defined in Title 30 Texas Administrative Code § 101.1
 - (4) Emission rate is an estimate and compliance is demonstrated by meeting the requirements of the applicable special conditions and permit application representations.
 - (5) This flare is authorized to operate for 336 hours per year and only when Flare 10FLR-005 is shut down for maintenance during an ADN unit turnaround. **(01/08)**
 - (6) Only one converter can be in startup mode at a time.
 - (7) Converter startups are limited to 36 total for all converters in a rolling 12-month period. **(01/08)**
 - (8) Referenced permits by rule are listed for information only. The required controls and monitoring are specified in the registrations (numbers listed with each emissions point) and rules.
- * Emission rates are based on and the facilities are limited by the following maximum operating schedule:
- Hrs/year 8,760
- ** Compliance with annual emission limits is based on a rolling 12-month period. **(09/05)**

Dated: July 5, 2011