### Permit Number 45463

This table lists the maximum allowable emission rates and all sources of air contaminants on the applicant's property covered by this permit. The emission rates shown are those derived from information submitted as part of the application for permit and are the maximum rates allowed for these facilities, sources, and related activities. Any proposed increase in emission rates may require an application for a modification of the facilities covered by this permit.

Air Contaminants Data

Emission Point No.	Source Name (2)	Air Contaminant Name (3)	Emission Rates	
(1)			lbs/hour	TPY (6)
1	Boiler No. 1	NO <sub>X</sub>	0.41	1.80
		СО	0.35	1.51
		SO <sub>2</sub>	0.01	0.01
		PM	0.03	0.14
		VOC	0.02	0.10
2	Boiler No. 2	NO <sub>X</sub>	0.62	2.71
		СО	0.52	2.27
		SO <sub>2</sub>	0.01	0.02
		PM	0.05	0.21
		VOC	0.03	0.15
5	Burn-Zol Thermal Oxidizer	NO <sub>x</sub>	0.98	4.29
	Oxidizei	СО	0.82	3.61
		SO <sub>2</sub>	0.01	0.03
		РМ	0.08	0.33
		VOC	0.05	0.24
6	Soap Line Dust Collector	PM	0.06	0.01
7	White Line Dust Collector	РМ	0.35	0.03
8	Asphalt Line Dust Collector	РМ	1.28	0.01
9	Black Line Dust	PM	0.16	0.02

	Collector			
10	Organoclay Product Dust Collector	РМ	0.13	0.36
11	Hot Oil Fill Tank 22-T-201	VOC	0.10	0.01
12	Diesel Storage Tank 28-T-301	VOC	0.02	0.01
13	Storage Tank 30-T-301	voc	0.55	0.03
	30-1-301	DETA (8)	0.05	0.01
14	Storage Tank 30-T-302	VOC	0.55	0.03
	00 1 002	DETA (8)	0.05	0.01
15	Storage Tank 30-T-303	voc	0.55	0.03
	30-1-303	DETA (8)	0.05	0.01
16	Storage Tank 30-T-304	VOC	0.55	0.04
	30-1-304	DETA (8)	0.05	0.01
		Acrylic Acid (8)	0.42	0.02
17	Storage Tank 30-T-305	VOC	0.55	0.04
	30-1-303	DETA (8)	0.05	0.01
		Acrylic Acid (8)	0.42	0.02
18	Storage Tank 30-T-306	VOC (8)	0.55	0.04
	30-1-300	DETA (8)	0.05	0.01
		Acrylic Acid (8)	0.42	0.02
19	Storage Tank	VOC	0.55	0.04
	30-T-306	DETA (8)	0.05	0.01
20	Storage Tank 30-T-310	VOC	0.55	0.04
	20-1-210	DETA (8)	0.05	0.01
21	Storage Tank 30-T-311	VOC	0.55	0.03

		DETA (8)	0.05	0.01
22	Storage Tank 30-T-312	VOC	0.55	0.04
	30-1-312	DETA (8)	0.05	0.01
		Acrylic Acid (8)	0.42	0.02
23	Storage Tank 30-T-314	VOC	0.55	0.06
	30-1-314	DETA (8)	0.05	0.01
24	Storage Tank 30-T-315	VOC	0.55	0.06
	30-1-313	DETA (8)	0.05	0.01
25	Storage Tank 30-T-316	VOC	0.55	0.06
	30-1-310	DETA (8)	0.05	0.01
26	Storage Tank 30-T-318	VOC	0.55	0.04
	30-1-310	DETA (8)	0.05	0.01
		Acrylic Acid (8)	0.42	0.02
27	Storage Tank (5) 30-T-322	VOC	0.55	0.06
	30-1-322	DETA (8)	0.05	0.01
28	Storage Tank (5) 30-T-324	VOC	0.55	0.03
	30-1-32-4	DETA (8)	0.05	0.01
29	Storage Tank 30-T-327	VOC	0.55	0.04
	30-1-327	DETA (8)	0.05	0.01
		Acrylic Acid (8)	0.42	0.02
30	Storage Tank 30-T-328	VOC	0.55	0.04
	30-1-320	DETA (8)	0.05	0.01
		Acrylic Acid (8)	0.42	0.02
31	Storage Tank 30-T-329	VOC	0.55	0.04
	30-1-323	DETA (8)	0.05	0.01

		Acrylic Acid (8)	0.42	0.02
33	Storage Tank	VOC	0.55	0.03
	60-T-639	DETA (8)	0.05	0.01
34	Wet Scrubber #1	VOC	0.14	0.01
35	Wastewater Treatment Plant	VOC	0.89	1.49
36	Process Fugitives (4)	VOC	0.65	1.80
37	Drum Loading Operation	VOC	3.21	0.27
38	Hot House Furnace No. 1	NO <sub>x</sub>	0.02	0.08
	NO. 1	СО	0.01	0.03
		SO <sub>2</sub>	0.01	0.01
		РМ	0.01	0.01
		VOC	0.01	0.01
39	Hot House Furnace No. 2	NO <sub>X</sub>	0.02	0.08
	NO. Z	СО	0.01	0.03
		SO <sub>2</sub>	0.01	0.01
		РМ	0.01	0.01
		VOC	0.01	0.01
40	Storage Tank	voc	0.55	0.06
	30-T-350	DETA (8)	0.05	0.01
		Acrylic Acid (8)	0.42	0.02
41	Storage Tank 30-T-351	VOC	0.55	0.06
	30-1-351	DETA (8)	0.05	0.01
		Acrylic Acid (8)	0.42	0.02
42	Storage Tank 30-T-352	VOC	0.55	0.06

		DETA (8)	0.05	0.01
		Acrylic Acid (8)	0.42	0.02
43	Storage Tank 30-T-353	VOC	0.55	0.06
		DETA (8)	0.05	0.01
		Acrylic Acid (8)	0.42	0.02
44	Wet Scrubber #2 (7)	VOC	6.58	5.50
45	Hot Oil Heater #2	NOx	0.49	2.15
		СО	0.41	1.80
		SO <sub>2</sub>	0.01	0.01
		РМ	0.04	0.16
		voc	0.03	0.12

- (1) Emission point identification either specific equipment designation or emission point number from plot plan.
- (2) Specific point source name. For fugitive sources, use area name or fugitive source name.

(3) CO - carbon monoxide
DETA - diethylenetriamine

NO<sub>x</sub> - total oxides of nitrogen

PM - total particulate matter, suspended in the atmosphere, including  $PM_{10}$  and  $PM_{2.5}$ , as

represented

 $PM_{10}$  - total particulate matter equal to or less than 10 microns in diameter, including  $PM_{2.5}$ ,

as represented

PM<sub>2.5</sub> - particulate matter equal to or less than 2.5 microns in diameter

SO<sub>2</sub> - sulfur dioxide

VOC - volatile organic compounds as defined in Title 30 Texas Administrative Code § 101.1

(4) Emission rate is an estimate and is enforceable through compliance with the applicable special condition(s) and permit application representations.

- (5) These tanks shall not be filled simultaneously.
- (6) Compliance with annual emission limits (tons per year) is based on a 12 month rolling period.
- (7) EPN 44 controls tanks facility identification numbers 30-T-332, 30-T-354, 30-T-355, 30-T-356 and 30-T-357, plus reactors and blenders.
- (8) Emission rates for DETA and Acrylic Acid are included as part of the total VOC emission rates.

Date:	November 5, 2015
<b>–</b> a.c	11010111001 0, 2020