EMISSION SOURCES - EMISSION CAPS AND INDIVIDUAL EMISSION LIMITATIONS

Flexible Permit Numbers 49138, PSDTX768M1, PSDTX799, PSDTX802, PSDTX932, and PSDTX992M1

This table lists the emission caps and individual emission limitations of air contaminants on the applicant's property covered by this permit. The emission rates shown are those derived from information submitted as part of the permit application and are the maximum rates allowed for these facilities. Any proposed increase in emission rates may require an application for a modification of the facilities covered by this permit. **(2/11)**

See Attachment I for the list of emission point numbers and source name included in each cap.

AIR CONTAMINANTS DATA

Emission Point No. (1)	Source Name (2)	Air Contaminant Name (3)	<u>Emiss</u> lb/hr	Emission Rates * Ib/hr TPY**	
	VOC EMISS	SION CAP			
See Attachment	See Attachment D	Interim MSS Cap (4)	1565.22	108.03	
See Attachment D	See Attachment D	Final MSS Cap	1427.29	99.07	
_	See Attachment D	Interim Flex Cap (5)	7644.96	4222.67	
	See Attachment D	Final Flex Cap	5245.29	4209.10	
	NO _x EMISS	SION CAP			
See Attachment	See Attachment D	Final MSS Cap	948.18	34.97	
_	See Attachment D	Interim Flex Cap (5)	10521.18	3119.73	
_	See Attachment D	Final Flex Cap	1028.46	1461.30	
CO EMISSION CAP					
See Attachment D	See Attachment D	Final MSS Cap	55926.75	37.70	

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EMISSION SOURCES - EMISSION (CADS AND INDIVIDITAL	

D	See Attachment D	Interim Flex Cap	5559.10	7593.19		
See Attachment D	See Attachment D	Final Flex Cap	3921.39	7575.08		
	SO ₂ EMISS	SION CAP				
See Attachment D	See Attachment D	Final MSS Cap	60.48	3.21		
-	See Attachment D	Interim Flex Cap (5)	51497.96	2266.43		
_	See Attachment D	Final Flex Cap	15649.93	2160.47		
PM ₁₀ /PM _{2.5} EMISSION CAP***						
See Attachment	See Attachment D	Final MSS Cap	28.42	6.23		
_	See Attachment D	Interim Flex Cap (5)	821.24	1467.08		
_	See Attachment D	Final Flex Cap	824.92	1482.72		
	PM EMISS	ION CAP				
See Attachment	See Attachment D	Final MSS Cap	28.42	6.23		
See Attachment D	t See Attachment D	Interim Flex Cap (5)	961.97	1869.17		
See Attachment D	See Attachment D	Final Flex Cap	1020.67	1916.17		
	H₂S EMISS	SION CAP				
See Attachment D	See Attachment D	Final MSS Cap	3.03	0.70		

See Attachment See Attachment D		See Attachment D	See Attachment D	Interim Flex Cap (5)	545.98	17.78
See Attachment D D See Attachment D D See Attachment D D See Attachment D D See Attachment D Final Flex Cap 119.95 0.92 0.31 NH₃ EMISSION CAP See Attachment D See Attachment D D See Attachment D Final Flex Cap 105.79 325.30 0 4STK_001 Coker East Heater (B-101-B) NOx 9.80 31.10 04STK_002 Coker Middle Heater (B-101-A) NOx 9.80 32.32 04STK_003 Coker West Heater (B-101-C) NOx 9.80 30.22 04STK_004 Coker Far West Heater (B-3000) NOx 13.50 38.79 05STK_004 CUB Atmospheric Heater (H-3101) CUB South Vacuum Heater (H-3102) CUB South Vacuum Heater (H-2001) NOx 17.90 62.50 05STK_002 FCC Feed Preheater Heater (B-2) NOx 20.15 88.27 88.27 08STK_002 GP5E No. 2 Regenerator Heater NOx 2.10 6.13		See Attachment	See Attachment D		157.03	15.61
D See Attachment D See Attachment D See Attachm			H ₂ SO ₄ EMIS	SION CAP		
See Attachment D See Attachment S			See Attachment D	Final MSS Cap	0.92	0.31
See Attachment D Final Flex Cap 119.95 304.65 NH₃ EMISSION CAP See Attachment D Final MSS Cap 663.78 1.10 D See Attachment See Attachment D Interim Flex Cap (5) 105.79 325.30 See Attachment D See Attachment D Final Flex Cap (5) 115.53 367.97 04STK_001 See Attachment D See Attachment D NOx 9.80 31.10 04STK_002 Coker Middle Heater (B-101-B) O4STK_002 Coker Middle Heater (B-101-C) NOx 9.80 32.32 04STK_003 Coker West Heater (B-101-C) NOx 9.80 30.22 04STK_004 Coker Far West Heater (BA-3000) NOx 13.50 38.79 05STK_001 CUB Atmospheric Heater (H-3101) NOx 94.32 344.27 05STK_002 CUB South Vacuum Heater (H-2001) NOx 17.90 62.50 05STK_004 CUB North Vacuum Heater (H-2001) NOx 14.40 50.60 06STK_002 FCC Feed Preheater Heater (B-2) NOx 20.15 88.27 08STK_002 GP5E No. 2 Regenerator Heater NOx 2.10 6.13		See Attachment	See Attachment D	•	68.35	236.15
See Attachment D D See Attachment D See Attachment D See Attachment D See Attachment D D See Attachment D See Attachmen		See Attachment	See Attachment D	• •	119.95	304.65
D See Attachment See Attachment D Interim Flex Cap (5) 105.79 325.30 See Attachment D Final Flex Cap (5) 115.53 367.97 04STK_001 Coker East Heater (B-101-B) O4STK_002 Coker Middle Heater (B-101-A) NOx 9.80 31.10 04STK_002 Coker West Heater (B-101-C) NOx 9.80 32.32 04STK_003 Coker West Heater (B-101-C) NOx 9.80 30.22 04STK_004 Coker Far West Heater (BA-3000) NOx 13.50 38.79 05STK_001 CUB Atmospheric Heater (H-3101) 3101) CUB South Vacuum Heater (H-NOx 17.90 62.50 05STK_002 CUB North Vacuum Heater (H-2001) NOx 17.90 62.50 05STK_004 CUB North Vacuum Heater (H-NOx 14.40 50.60 06STK_002 FCC Feed Preheater Heater (B-2) NOx 20.15 88.27 08STK_002 GP5E No. 2 Regenerator Heater NOx 2.10 6.13			NH ₃ EMISS	ION CAP		
See Attachment D D D See Attachment D D D See Attachment D D D See Attachment See Attachment D D See Attachment D Final Flex Cap See Attachment D See Attachment D Final Flex Cap See Attachment D Final Flex Cap See Attachment D See Attachment D Final Flex Cap See Attachment D See Attachment D Final Flex Cap See Attachment D See At			See Attachment D	Final MSS Cap	663.78	1.10
See Attachment D Final Flex Cap 115.53 367.97 04STK_001 Coker East Heater (B-101-B) NOx 9.80 31.10 04STK_002 Coker Middle Heater (B-101-A) NOx 9.80 32.32 04STK_003 Coker West Heater (B-101-C) NOx 9.80 30.22 04STK_004 Coker Far West Heater (BA-3000) NOx 13.50 38.79 05STK_001 CUB Atmospheric Heater (H-3101) NOx 94.32 344.27 05STK_002 CUB South Vacuum Heater (H-201) NOx 17.90 62.50 05STK_004 CUB North Vacuum Heater (H-2001) NOx 14.40 50.60 06STK_002 FCC Feed Preheater Heater (B-2) NOx 20.15 88.27 08STK_002 GP5E No. 2 Regenerator Heater NOx 2.10 6.13	S	See Attachment	See Attachment D	•	105.79	325.30
$\begin{array}{cccccccccccccccccccccccccccccccccccc$		See Attachment	See Attachment D	• •	115.53	367.97
$\begin{array}{cccccccccccccccccccccccccccccccccccc$						
05STK_001 CUB Atmospheric Heater (H-3101) NOx 94.32 344.27 05STK_002 CUB South Vacuum Heater (H-3102) NOx 17.90 62.50 05STK_004 CUB North Vacuum Heater (H-2001) NOx 14.40 50.60 06STK_002 FCC Feed Preheater Heater (B-2) NOx 20.15 88.27 08STK_002 GP5E No. 2 Regenerator Heater NOx 2.10 6.13		04STK_002 04STK_003	Coker Middle Heater (B-101-A) Coker West Heater (B-101-C)	NO_x NO_x	9.80 9.80	32.32 30.22
05STK_002 CUB South Vacuum Heater (H-3102) NOx 17.90 62.50 05STK_004 CUB North Vacuum Heater (H-2001) NOx 14.40 50.60 06STK_002 FCC Feed Preheater Heater (B-2) NOx 20.15 88.27 08STK_002 GP5E No. 2 Regenerator Heater NOx 2.10 6.13		_	CUB Atmospheric Heater (H-		94.32	
05STK_004 2001) NOx 14.40 50.60 06STK_002 FCC Feed Preheater Heater (B-2) NOx 20.15 88.27 08STK_002 GP5E No. 2 Regenerator Heater NOx 2.10 6.13		05STK_002	CUB South Vacuum Heater (H-	NO _x	17.90	62.50
08STK_002 GP5E No. 2 Regenerator Heater NO _x 2.10 6.13		05STK_004	•	NO_x	14.40	50.60
		08STK_002	FCC Feed Preheater Heater (B-2) GP5E No. 2 Regenerator Heater	NO_x	2.10	6.13

15STK_001	CHD1 Charge Heater (B-1)	NO_x	16.65	47.04
20STK_001	HDC1st Stage West Heater (H-3301)	NO_x	1.36	4.38
20STK_002	HDC 1st Stage East Heater (H- 3302)	NO _x	3.00	12.10
20STK_003 20STK_004 20STK_005	HDC 2nd Stage Heater (H-3303) HDC Stabilizer Heater (H-3304) HDC Splitter Heater (H-3305)	NO_x NO_x NO_x	3.00 11.76 8.02	12.10 49.93 19.15
25STK_001	Isom Pretreater Charge Heater (B-1)	NO_x	5.10	17.08
25STK_003	Isom Reactor Charge Heater (B-401)	NO_x	2.50	7.88
25STK_004	Isom Regeneration Heater (B- 402)	NO_x	0.40	1.75
27STK_001 27STK_002 27STK_003	PTR3 Pretreater Heater (H-3401) PTR3 Stripper Reboiler (H-3402) PTR3 Reformer Heater (H-3403,4,5,6)	NO_x NO_x	11.04 8.36 77.40	48.36 36.62 211.03
27STK_004	PTR3 Debutanizer Reboiler(H- 3408)	NO _x	5.40	21.02
28STK_001 28STK_001	PTR4 Pretreater Charge (B-7001) PTR4 Depent Reboiler (B-7002)	NO_x NO_x	12.00 13.08	42.05 55.45
28STK_003	PTR4 Reformer Heater (B-7101- 4)	NO_x	105.16	326.14
28STK_003	PTR4 Debutanizer Reboiler (B- 7201)	NO_x	4.90	17.30
36STK_002e, 36STK_002w, 36STK_002i	CUA Atmospheric Heater B1-A	NO _x	25.29	100.74
36STK_004e, 36STK_004w, 36STK_004i	CUA Atmospheric Heater B1-B	NO _x	25.29	100.74
36STK_006 36STK_007 38STK_001	CUA Vacuum Heater B-2 CUA Vacuum Heater B-3 Furf 1 Extract Heater B-1	NO_x NO_x NO_x	5.70 5.70 3.40	24.97 23.65 12.70
		· - — x	5	5

38STK_001 38STK_002 39STK_001 39STK_001 39STK_002 40STK_001	Furf 1 Extract Heater B-2 Furf 1 Extract Heater B2-A Furf 2 Extract Heater BA-1 Furf 2 Extract Heater BA-2 Furf 2 Extract Heater B-103 HDF Lube Oil Heater (10-B-1) HDF Paraffin Wax Heater (20-B-	NO _x NO _x NO _x NO _x NO _x NO _x	(6) 2.50 6.83 (7) 1.50 0.64	(6) 9.37 27.47 (7) 1.31 2.80
40STK_002 47ENG_225 47ENG_226 47ENG_227 47ENG_228 47ENG_229 55STK_001 57STK_033 57STK_034 65STK_001 27FUG_001	1) SIB Engine 225 SIB Engine 226 SIB Engine 227 SIB Engine 228 SIB Engine 229 PP2 COGEN Turbine (24) PP3 Boiler No. 33 PP3 Boiler No. 34 Cold Box Reactivation Heater	NO _x SO ₃ NO _x NO _x NO _x	0.51 0.51 0.51 0.51 0.51 2.00 42.78 42.78 0.23 0.11	2.21 2.25 2.25 2.25 2.25 2.25 4.40 187.38 187.38 0.89 0.50
27F0G_001 27VNT_001	PTR3 Fugitive Area Regenerator Vent	Cl₂ HCl HCl (During Scrubber Maintenance)	0.11 0.56 3.29	3.05 -
28FUG_001	PTR4 Fugitive Area	Cl_2	0.10	0.44
28VNT_001	PTR4 Reactor Regeneration Vent	Cl ₂ HCl	0.40 0.03	1.90 0.10
32VNT_002	SRU2/3 No. 2 Vent (Maintenance)	CS₂ COS	0.80 7.70	- -
32VNT_003	SRU2/3 No. 3 Vent (Maintenance)	CS₂ COS	0.80 7.70	-
32VNT_002	SRU2/3 No. 2 and No. 3 Vent (Maintenance)	CS ₂	-	0.13

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32V	NT_003				cos	-	1.79
(1)	Emissio from a p	•		ither speci	fic equipment designa	ation or emission p	oint number
(2) (3)	Specific	point		•	ources, use an area na	ame or fugitive sour	rce name.
(3)	VOC	- V	olatile organic comp	ounds as o	defined in Title 30 Texa	as Administrative C	ode § 101.1
	NO _x CO	- C	otal oxides of nitrogo arbon monoxide	en			
	SO ₂	_	ulfur dioxide	الممام محمدة		iding DM and DM	
	PM PM ₁₀	•		•	n the atmosphere, incluess than 10 microns	•	
			oncondensable. W an 10 microns is ei		s not listed, it shall be	e assumed that no	PM greater
	PM _{2.5}	- p	articulate matter ed	qual to or l	ess than 2.5 microns s not listed, it shall be		
			an 2.5 microns is e	mitted.	·		G
	H_2S		ydrogen sulfide				
	H_2SO_4		ulfuric acid mist				
	NH_3		mmonia				
	SO₃		ulfur trioxide				
	Cl ₂		nlorine				
	HCI		ydrogen chloride				
	=		arbon disulfide				
	COS		arbonylsulfide				
(4)			affect until Novemb				
(5)			affect until Septem				
(6)					are emitted from the s		
(7)	Emissio	ns ar	e emitted from the t	wo heaters	are emitted from the	same stack.	
*	Emissio schedul		es are based on ar	nd the facili	ities are limited by the	e following maximu	m operating
	H	Hrs/da	yDays/wee	ek	Weeks/year or <u>8,760</u>	_Hrs/year	
**	Complia	ance v	vith annual emissio	n limits is b	ased on a rolling 12-m	onth period.	
***	PM _{2.5} ma	ay be	up to 100 percent of	of PM ₁₀			

EMISSION SOURCES - EMISSION CAPS AND INDIVIDUAL EMISSION LIMITATIONS

Dated February 11, 2011