

EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

Permit Number 20204

This table lists the maximum allowable emission rates and all sources of air contaminants on the applicant's property covered by this permit. The emission rates shown are those derived from information submitted as part of the application for permit and are the maximum rates allowed for these facilities. Any proposed increase in emission rates may require an application for a modification of the facilities covered by this permit.

AIR CONTAMINANTS DATA

Emission Point No. (1)	Source Name (2)	Air Contaminant Name (3)	Emission Rates *	
			lb/hr	TPY**
PL-6A	VA South Holdup Tank	VOC	3.27	0.03
PL-6E	G-Unit Railcar Unloading	VOC	0.01	0.01
PL-6F	D-Unit CO Trailer Sampling	CO	10.00	3.31
PL-6H	D-Unit Waste Pellet Dumpster	VOC	0.98	4.28
PL-6L	Tank Trailer Loading/Unloading	VOC	0.01	0.01
PL-6R	D Unit Analyzer Vents	VOC	0.13	0.47
PL-7B	550-HP Compressor	NO _x	26.40	
		CO	3.21	
		VOC	1.00	
		SO ₂	0.005	
		PM ₁₀	0.40	
PL-7C	800-HP Compressor	NO _x	36.30	
		CO	4.42	
		VOC	1.37	
		SO ₂	0.007	
		PM ₁₀	0.55	
PL-7D	550-HP Compressor	NO _x	24.75	
		CO	3.01	
		VOC	0.94	
		SO ₂	0.005	
		PM ₁₀	0.38	
PL-7E	550-HP Compressor	NO _x	24.75	

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			lb/hr	TPY**
		CO	3.01	
		VOC	0.94	
		SO ₂	0.005	
		PM ₁₀	0.38	
PL-7F	800-HP Compressor	NO _x	36.30	
		CO	4.42	
		VOC	1.37	
		SO ₂	0.007	
		PM ₁₀	0.55	
PL-7G	800-HP Compressor	VOC	1.37	
		CO	4.42	
		NO _x	36.30	
		SO ₂	0.007	
		PM ₁₀	0.55	
PL-7H	800-HP Compressor	VOC	1.37	
		CO	4.42	
		NO _x	36.30	
		SO ₂	0.007	
		PM ₁₀	0.55	
PL-7B, PL-7C, PL-7D, PL-7E, PL-7F, PL-7G, and PL-7H	Combined Compressors	VOC	---	27.63
		CO	---	88.88
		NO _x	---	729.92
		SO ₂	---	0.14
		PM ₁₀	---	11.12
PL-7I	D-Unit CMIR	VOC	0.23	0.79
PL-7J	D-Unit Screen Pack Changes	VOC	0.08	0.02
		CO	0.01	0.01
PL-7M	D-Unit Wax Drums	VOC	0.04	0.67
		CO	0.01	0.01

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			lb/hr	TPY**
PL-7N	G-Unit CMIR	VOC	0.11	0.08
PL-7O	G-Unit Screen Pack Changes	VOC	0.025	0.002
PL-7Q	G-Unit Glob Boxes	VOC	0.60	0.50
PL-7R	G-Unit Wax Drums	VOC	0.03	0.84
PL-7S	D-Unit Mineral Spirits Dumpster	VOC	0.06	0.03
PL-7T	G-Unit Mineral Spirits Dumpster	VOC	0.01	0.01
PL-7V	G-Unit Tank Trailer Loading and Unloading (Spot B1087)	VOC	0.42	0.01
PL-7W	G-Unit Tank Trailer Loading and Unloading (Spot 2085)	VOC	0.01	0.01
PL-7X	G-Unit Tank Trailer Loading and Unloading (Spot 2120)	VOC	1.54	0.09
PL-7Y	G-Unit Used Oil Dumpster	VOC	0.03	0.01
PL-7Z	PTZ Drum Unloading	VOC	0.01	0.01
PL-8D	G-Unit Acrylic Acid/MAME Tank	VOC	0.007	0.03
PL-8E	CDG Aqueous Collection Tank	VOC	1.44	0.10
PL-8G	D/G Unit Monomer Tank	VOC	0.05	0.14
PL-8J	G-Unit Analyzer Vents	VOC	0.04	0.15
PL-8K	G-Unit Shaker Screen	VOC	0.84	1.30

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			lb/hr	TPY**
PL-8L	D/G-Unit RIDs Tank	VOC	0.11	0.01
PL-8M	CDG Organic Decanter Tank	VOC	0.01	0.01
PL-8N	CDG Organic Storage Tank	VOC	1.11	0.01
PL-8Q	Additive Mix Tank	VOC	0.03	0.07
PL-8R	Additive Storage Tank	VOC	0.61	1.33
PL-8S	Additive Waste Tank	VOC	0.02	0.04
PL-8T	G-Unit Waste Solvent Tank	VOC	0.89	0.01
PL-8U	Additive Rain Tank	VOC	0.02	0.07
PL-8W	G-Unit White Oil Tank	VOC	0.01	0.01
PL-8Z	Beringer Ovens	VOC	0.03	0.15
PL-9J	G Unit Waste Pellet Dumpster	VOC	0.28	1.21
PLA-9A	West 500,000 VA Tank	VOC	0.40	0.38
PLA-9B	East 500,000 VA Tank	VOC	0.40	0.38
PLA-9C	Far East RECVAM Tank	VOC	1.00	2.94
PLA-14	50,000 NBA Tank	VOC	0.02	0.03
PL-F5	D Unit Fugitives (4)	VOC	11.37	57.29
		CO	1.77	1.58
PL-F6	G Unit Fugitives (4)	VOC	18.97	83.16

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PL-10	Regenerative Thermal Oxidizer	VOC	30.45	29.16
		CO	37.34	86.09
		NO _x	0.88	3.54
		PM	0.37	1.51
PL-12	Regenerative Thermal Oxidizer	VOC	30.45	29.16
		CO	37.34	86.09
		NO _x	0.88	3.54
		PM	0.37	1.51
PL-22	CDG Flare	VOC	300.77	74.03
		CO	179.40	50.33
		NO _x	24.84	6.96
		SO ₂	0.01	0.04
PL-96	D-Unit Mineral Spirits Tank	VOC	0.25	0.01
PL-97	G-Unit Mineral Spirits Tank	VOC	0.25	0.01
PL-9K	G-Unit Tank Trailer Loading (Spot 207)	VOC	0.01	0.01
EXT-MAINT	Extruder Maintenance	VOC	2.55	0.04
DRY-MAINT	Dryer Maintenance	VOC	6.34	0.10
VAC-LOAD	Vacuum Loading	VOC	0.83	0.01
TANK-DEGAS	Storage Tank Draining/Degassing	VOC	48.67	0.03
LINE-PURGE	Liquid Line Purging	VOC	4.35	1.02
TANK-LAND	Floating Roof Landing	VOC	9.09	0.38
SYSTEM-DEGAS	System Degassing	VOC	0.65	0.12

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SLUDGE-LOAD	Sludge Removal	VOC	1.55	0.01

- (1) Emission point identification - either specific equipment designation or emission point number from a plot plan.
- (2) Specific point source names. For fugitive sources use area name or fugitive source name.
- (3) VOC - volatile organic compounds as defined in Title 30 Texas Administrative Code § 101.1
 CO - carbon monoxide
 NO_x - total oxides of nitrogen
 SO₂ - sulfur dioxide
 PM - particulate matter, suspended in the atmosphere, including PM₁₀
 PM₁₀ - particulate matter equal to or less than 10 microns in diameter. Where PM is not listed, it shall be assumed that no PM greater than 10 microns is emitted.
- (4) Fugitive emissions are an estimate only and should not be considered as a maximum allowable emission rate.

* Emission rates are based on and the facilities are limited by the following maximum operating schedule:

____Hrs/day ____Days/week ____Weeks/year or 8,760 Hrs/year

** Compliance with the annual emission limits shall be on a 12-month rolling basis.

Dated June 28, 2010