

# EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

Permit No. 8758

This table lists the maximum allowable emission rates and all sources of air contaminants on the applicant's property covered by this permit. The emission rates shown are those derived from information submitted as part of the application for permit and are the maximum rates allowed for these facilities. Any proposed increase in emission rates may require an application for a modification of the facilities covered by this permit.

## AIR CONTAMINANTS DATA

Emission Point No. (1)	Source Name (2)	Air Contaminant Name (3)	<u>Emission Rates *</u>	
			lb/hr	TPY
F-400	Fugitives	VOC (4)	17.52	76.72
401	Cat Supp Dehydrator	PM <sub>10</sub>	0.02	0.06
401B	Scrubber	VOC	0.61	2.42
402	Cat Blow Tank	PM <sub>10</sub>	<0.01	<0.01
403	Storage Vessel	PM <sub>10</sub>	0.02	0.08
412	Cat Deactivator	VOC	0.64	0.05
413	Cat FDR RX44	PM <sub>10</sub>	<0.01	0.04
415	Cat FDR RX45	PM <sub>10</sub>	<0.01	0.04
423	Prod. Conveying	PM <sub>10</sub>	<0.01	<0.01
424	Prod. Conveying	PM <sub>10</sub>	<0.01	<0.01
429A	Analyzer	VOC	0.36	0.43
429B	Analyzer	VOC	0.36	0.43
429C	Analyzer	VOC	0.67	0.08
429D	Analyzer	VOC	0.67	0.08
429E	Analyzer	VOC	0.36	0.43
429F	Analyzer	VOC	0.36	0.43

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641A	Analyzer	VOC	0.07	0.08
642A	Analyzer	VOC	1.84	2.21
642B	Analyzer	VOC	1.84	2.21

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Emission Point No. (1)	Source Name (2)	Air Contaminant Name (3)	Emission Rates *		
			lb/hr	TPY	
642C	Analyzer		VOC	0.01	<0.01
642D	Analyzer		VOC	0.01	<0.01
642E	Analyzer		VOC	0.01	<0.01
642F	Analyzer		VOC	1.3	1.56
642G	Analyzer		VOC	0.01	<0.01
642H	Analyzer		VOC	0.01	<0.01
646A	Filter Receiver		PM <sub>10</sub>	1.13	0.02
647A	Storage Silo		PM <sub>10</sub>	1.13	0.02
648	Additive Vacuum		PM <sub>10</sub>	<0.01	<0.01
649	Additive Vacuum		PM <sub>10</sub>	<0.01	<0.01
650	Spin Drier 4A		PM <sub>10</sub>	0.20	0.80
651	Spin Drier 4B		PM <sub>10</sub>	0.20	0.80
652	Product Silo		PM <sub>10</sub>	1.15	0.03
653	Product Silo		PM <sub>10</sub>	1.15	0.03
654AB	Flo-Triator		PM <sub>10</sub>	0.21	0.83
655AB	Flo-Triator		PM <sub>10</sub>	0.21	0.83
685	Storage Silo		PM <sub>10</sub>	0.01	0.01
686	Seed Silo		PM <sub>10</sub>	0.01	<0.01
687	Feed Hopper		PM <sub>10</sub>	<0.01	0.01

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688	Feed Hopper	PM <sub>10</sub>	<0.01	0.01
689	Product Silo	PM <sub>10</sub>	0.06	0.13
690	Product Silo	PM <sub>10</sub>	0.06	0.12

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Emission Point No. (1)	Source Name (2)	Air Contaminant Name (3)	Emission Rates *	
			lb/hr	TPY
691	Product Silo	PM <sub>10</sub>	0.06	0.13
692	Product Silo	PM <sub>10</sub>	0.06	0.12
695	Sample Pot	PM <sub>10</sub>	0.03	0.03
696	Sample Pot	PM <sub>10</sub>	0.03	0.03
697	Sample Pot	PM <sub>10</sub>	2.80	0.05
698	Sample Pot	PM <sub>10</sub>	1.07	0.04
699	Sample Pot	PM <sub>10</sub>	0.90	0.05
721	Flare Air-Assist	VOC	64.94	259.77
		CO	39.12	156.46
		NO <sub>x</sub>	4.56	18.25
860	Cooling Tower	PM <sub>10</sub>	0.5	2.0
		VOC	<0.01	<0.01
723	Boiler	VOC	0.03	0.12
		CO	0.11	0.43
		NO <sub>x</sub>	0.54	2.17
		PM <sub>10</sub>	0.01	0.03
		SO <sub>x</sub>	<0.01	0.01
723A	Boiler	VOC	0.03	0.12
		CO	0.11	0.43
		NO <sub>x</sub>	0.54	2.17
		PM <sub>10</sub>	0.01	0.03

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		SO <sub>x</sub>	<0.01	0.01
800	Fugitives	VOC (4)	5.84	25.57
801	Cat Supp Dehydrator	PM <sub>10</sub>	0.02	0.06
802	Cat Blow Tank	PM <sub>10</sub>	<0.01	0.01
803	Storage	PM <sub>10</sub>	0.01	0.04
811	Cat Blow Tank	PM <sub>10</sub>	<0.01	<0.01
813	Cat Feeder	PM <sub>10</sub>	0.01	0.04

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Emission Point No. (1)	Source Name (2)	Air Contaminant Name (3)	<u>Emission Rates *</u>	
			lb/hr	TPY
819A	Analyzer	VOC	0.36	0.43
819B	Analyzer	VOC	0.36	0.43
819C	Analyzer	VOC	0.36	0.43
819D	Analyzer	VOC	0.36	0.43
819E	Analyzer	VOC	0.36	0.43
821	Product Convey	PM <sub>10</sub>	<0.01	<0.01
848	Dust Collector	PM <sub>10</sub>	<0.01	<0.01
849AB	Additive Vacuum	PM <sub>10</sub>	<0.01	<0.01
850	Spin Drier	PM <sub>10</sub>	0.25	1.01
851	Spin Drier	PM <sub>10</sub>	0.25	1.00
854	Elutriator	PM <sub>10</sub>	0.04	0.14
855	Elutriator	PM <sub>10</sub>	0.03	0.14
858	Flare-Ground	VOC	7.22	28.86

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		CO	4.35	17.38
		NO <sub>x</sub>	0.51	2.03
863	Hexene Storage	VOC	0.55	2.41
871	Filter Receiver	PM <sub>10</sub>	0.04	0.16
872	Filter Receiver	PM <sub>10</sub>	0.05	0.21
871	Filter Receiver	PM <sub>10</sub>	0.05	0.20
877	Additive Vacuum	PM <sub>10</sub>	<0.01	<0.01
878	Product Silo	PM <sub>10</sub>	0.58	0.03
879	Product Silo	PM <sub>10</sub>	0.57	0.03
884	Feed Silo	PM <sub>10</sub>	0.02	0.02

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Emission Point No. (1)	Source Name (2)	Air Contaminant Name (3)	Emission Rates *	
			lb/hr	TPY
885	Feed Silo	PM <sub>10</sub>	<0.01	<0.01
886	Feed Silo	PM <sub>10</sub>	0.10	0.19
887	Feed Silo	PM <sub>10</sub>	<0.01	<0.01
888	Feed Silo	PM <sub>10</sub>	<0.01	<0.01
889	Feed Silo	PM <sub>10</sub>	0.02	0.02
890	Feed Silo	PM <sub>10</sub>	<0.01	<0.01
891	Feed Silo	PM <sub>10</sub>	0.05	0.19
892	Feed Silo	PM <sub>10</sub>	<0.01	<0.01
893	Feed Silo	PM <sub>10</sub>	<0.01	<0.01
894	Blender Vent	PM <sub>10</sub>	<0.01	<0.01

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895	Nitrogen Vent	PM <sub>10</sub>	<0.01	<0.01
896	Nitrogen Vent	PM <sub>10</sub>	<0.01	<0.01
900	Filter Receiver	PM <sub>10</sub>	0.01	<0.01
901	Blender Vent	PM <sub>10</sub>	<0.01	<0.01
902	Storage	PM <sub>10</sub>	0.02	<0.01
910	Feed Silo	PM <sub>10</sub>	0.04	0.07
911	Feed Silo	PM <sub>10</sub>	0.01	0.01
912	Feed Silo	PM <sub>10</sub>	<0.01	<0.01
913	Feed Silo	PM <sub>10</sub>	<0.01	<0.01
914	Refill Feeder	PM <sub>10</sub>	0.01	0.01
915	Refill Feeder	PM <sub>10</sub>	<0.01	<0.01
916	Refill Feeder	PM <sub>10</sub>	<0.01	<0.01

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Emission Point No. (1)	Source Name (2)	Air Contaminant Name (3)	<u>Emission Rates *</u>	
			lb/hr	TPY
917	Refill Feeder	PM <sub>10</sub>	<0.01	<0.01
918	Refill Feeder	PM <sub>10</sub>	<0.01	<0.01
919	Hold-up Bin	PM <sub>10</sub>	<0.01	<0.01
920	Cooler	PM <sub>10</sub>	<0.01	<0.01
921	Mixer	PM <sub>10</sub>	<0.01	0.01
922	Storage Silo	PM <sub>10</sub>	<0.01	<0.01
923	Storage Silo	PM <sub>10</sub>	<0.01	<0.01
925	Product Silo	PM <sub>10</sub>	0.02	0.03

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926	Product Silo	PM <sub>10</sub>	0.02	0.03
927	Filter Receiver	PM <sub>10</sub>	<0.01	<0.01
928	Loading Filter	PM <sub>10</sub>	0.21	0.83
929	Product Silo	PM <sub>10</sub>	0.02	0.03
930	Feed Silo	PM <sub>10</sub>	0.04	0.07
931	Feed Silo	PM <sub>10</sub>	0.01	0.01
932	Feed Silo	PM <sub>10</sub>	<0.01	<0.01
933	Feed Silo	PM <sub>10</sub>	<0.01	<0.01
934	Refill Feeder	PM <sub>10</sub>	0.01	0.01
935	Refill Feeder	PM <sub>10</sub>	<0.01	<0.01
936	Refill Feeder	PM <sub>10</sub>	<0.01	<0.01
937	Refill Feeder	PM <sub>10</sub>	<0.01	<0.01
938	Refill Feeder	PM <sub>10</sub>	<0.01	<0.01
939	Mixer	PM <sub>10</sub>	<0.01	0.01

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Emission Point No. (1)	Source Name (2)	Air Contaminant Name (3)	Emission Rates *	
			lb/hr	TPY
940	Cooler	PM <sub>10</sub>	<0.01	<0.01
941	Hold-up Bin	PM <sub>10</sub>	<0.01	<0.01
942	Storage Silo	PM <sub>10</sub>	<0.01	<0.01
943	Storage Silo	PM <sub>10</sub>	<0.01	<0.01
945	Product Silo	PM <sub>10</sub>	0.02	0.03



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946	Product Silo	PM <sub>10</sub>	0.02	0.03
947	Product Silo	PM <sub>10</sub>	0.02	0.03
948	Loading Filter	PM <sub>10</sub>	0.21	0.83
949	Filter Receiver	PM <sub>10</sub>	<0.01	<0.01
950	Dust Collector	PM <sub>10</sub>	<0.01	0.01
951	Sampler	PM <sub>10</sub>	18.53	0.03
952	Sampler	PM <sub>10</sub>	18.53	0.03
953	Sampler	PM <sub>10</sub>	1.60	0.05
954	Sampler	PM <sub>10</sub>	23.47	0.04
959	Sample Hopper	PM <sub>10</sub>	0.06	0.03
960	Sample Hopper	PM <sub>10</sub>	0.06	0.03
961	Sample Hopper	PM <sub>10</sub>	0.09	0.05
962	Sample Hopper	PM <sub>10</sub>	0.07	0.04
963	Reclaim System	PM <sub>10</sub>	<0.01	<0.01
970	Storage	PM <sub>10</sub>	0.04	0.01
644	Surge Silo	PM <sub>10</sub>	0.10	0.40
		VOC (5)	20.25	81.00

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Emission Point No. (1)	Source Name (2)	Air Contaminant Name (3)	<u>Emission Rates *</u>	
			lb/hr	TPY
645	Surge Silo		PM <sub>10</sub> VOC (5)	0.09 0.34
659	Surge Silo		PM <sub>10</sub> VOC (5)	0.10 0.40
660	Surge Silo		PM <sub>10</sub> VOC (5)	0.10 0.40
661	Surge Silo		PM <sub>10</sub> VOC (5)	0.10 0.40
662	Surge Silo		PM <sub>10</sub> VOC (5)	0.09 0.34
663	Surge Silo		PM <sub>10</sub> VOC (5)	0.09 0.34
664	Surge Silo		PM <sub>10</sub> VOC (5)	0.09 0.34
844	Surge Silo		PM <sub>10</sub> VOC (5)	0.10 0.40
845	Surge Silo		PM <sub>10</sub> VOC (5)	0.09 0.34
866	Surge Silo		PM <sub>10</sub> VOC (5)	0.10 0.40
867	Surge Silo		PM <sub>10</sub> VOC (5)	0.10 0.40
868	Surge Silo		PM <sub>10</sub> VOC (5)	0.10 0.40
869	Surge Silo		PM <sub>10</sub> VOC (5)	0.10 0.40

870	Surge Silo	PM <sub>10</sub> VOC (5)	0.10	0.40
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- (1) Emission point identification - either specific equipment designation or emission point number from plot plan.
- (2) Specific point source name. For fugitive sources use area name or fugitive source name.
- (3) PM<sub>10</sub> - particulate matter less than 10 microns in diameter  
VOC - volatile organic compounds as defined in General Rule 101.1  
NO<sub>x</sub> - total oxides of nitrogen  
SO<sub>x</sub> - sulfur oxides  
CO - carbon monoxide
- (4) Fugitive emissions are an estimate only and should not be considered as a maximum allowable emission rate.
- (5) The rate listed is a total cumulative emission rate from all surge silos.

\* Emission rates are based on and the facilities are limited by the following maximum operating schedule:

Hrs/day\_\_\_Days/week\_\_\_Weeks/year\_\_\_or Hrs/year 8,760

Dated\_\_\_\_\_

