Permit Numbers 8780 and PSD-TX-416M1

This table lists the maximum allowable emission rates and all sources of air contaminants on the applicant's property covered by this permit. The emission rates shown are those derived from information submitted as part of the application for permit and are the maximum rates allowed for these facilities. Any proposed increase in emission rates may require an application for a modification of the facilities covered by this permit.

Emission	Source	Air Contaminant		Emission Rates *	
Point No. (1)	Name (2)		Name (3)	lb/hr	TPY**
E-6B	Waste Heat Boiler	SO ₂ NO _x VOC	PM ₁₀ 2073.60 169.78 24.89 853.69	24.34 *** *** *** ***	***
		H ₂ S COS CS ₂ HCN Al CL	18.73 4.94 7.39 1.54 0.67 0.87	*** *** *** ***	
E-40HT	B-4 Pre-Heater	SO ₂ NO _x VOC CO H ₂ S COS CS ₂ HCN AI CI	79.08 1.73 0.46 0.68	2.25 *** *** *** *** *** *** ***	***

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EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

Emission	Source	Air Contaminant	<u>Emission</u>	Rates *
Point No. (1)	Name (2)	Name (3)	lb/hr	TPY**

Emission	Source	Air	Contaminant	Emission	Rates *
Point No. (1)	Name (2)		Name (3)	lb/hr	TPY**
E-10FL	Flare	SO ₂ NO _x VOC CO H ₂ S	PM ₁₀ 777.60 62.82 9.33 320.13 7.02	9.13 *** *** *** ***	***
	CS ₂	COS HCN Al Cl	1.85 2.77	*** *** *** ***	
E-20FL	Flare CS ₂	SO ₂ NO _x VOC CO H ₂ S COS	320.13 7.02 1.85 2.77 0.58	9.13 *** *** *** *** *** ***	***
E-40FL	Flare CS ₂	COS HCN	0.25 0.33 PM ₁₀ 777.60 62.82 9.33 320.13 7.02 1.85 2.77 0.58	*** 9.13 *** *** *** *** *** *** ***	***
		Al Cl	0.25 0.33	***	

Emission	Source	Air Contaminant	Emission	Rates *
Point No. (1)	Name (2)	Name (3)	lb/hr	TPY**
***	Combined Sources (5)	PM ₁₀ (PSD) SO ₂ (PSD) NO _x (PSD) VOC CO H ₂ S COS CS ₂ HCN AI CI	101.07 3577.04 76.56 20.19 30.20 6.27 1.93 2.50	78.44 8476.88 688.14
E-10D/E-11D	B-1 Dryers	$\begin{array}{ccc} & PM_{10} \\ SO_2 & 0.02 \\ NO_x & 3.80 \\ VOC & 0.21 \\ CO & 3.27 \end{array}$	0.30 0.10 16.64 0.94 14.34	1.30
E-20D/E-21D	B-2 Dryers	PM ₁₀ SO ₂ 0.02 NO _x 3.80 VOC 0.21 CO 3.27	0.30 0.10 16.64 0.94 14.34	1.30
E-40D/E-41D	B-4 Dryers	PM ₁₀ SO ₂ 0.02 NO _x 3.80 VOC 0.21 CO 3.27	0.30 0.10 16.64 0.94 14.34	1.30
E-10DF, E-11DF	B-1 Dryer Bag Filter	PM ₁₀ SO ₂ <0.01 NO _x 0.38 VOC 2.87 CO 0.33	1.54 0.01 1.66 12.58 1.43	6.76

Emission	Source	Air Contaminant		Emission Rates *	
Point No. (1)	Name (2)		Name (3)	lb/hr	TPY**
E-20DF, E-21DF	B-2 Dryer Bag Filter	SO ₂ NO _x VOC CO	PM ₁₀ <0.01 0.38 3.19 0.33	1.54 0.01 1.66 13.97 1.43	6.76
E-41P, E-41DF	B-4 Dryer Bag Filter	SO ₂ NO _x VOC CO	PM ₁₀ <0.01 0.38 2.87 0.33	1.54 0.01 1.66 12.58 1.43	6.76
E-10CU	B-1 Clean Up Bag Filter		PM ₁₀	0.51	2.25
E-20CU	B-2 Clean Up Bag Filter		PM ₁₀	0.51	2.25
E-40CU	B-4 Clean Up Bag Filter		PM ₁₀	0.51	2.25
E-1VF	Furnace Vacuum Bag Filt	er	PM ₁₀	0.38	1.65
E-2VF	Furnace Vacuum Bag Filt	er	PM ₁₀	0.43	1.88
FURN-FUG	Furnace Area Fugitives	VOC	PM ₁₀ 1.29	3.33 5.64	14.60
E-50R	Unit T1 Reactor	SO_2 NO_x CO	PM ₁₀ 0.69 5.80 12.50	7.86 3.01 25.40 54.75	20.04
E-51R	Unit T1 Reactor	SO ₂ NO _x CO	PM ₁₀ 0.69 5.80 12.50	7.86 3.01 25.40 54.75	20.04

Emission	Source	Air	Contaminant	Emission	n Rates *
Point No. (1)	Name (2)		Name (3)	lb/hr	TPY**
E-52R	Unit T2 Reactor	SO ₂ NO _x CO	PM ₁₀ 0.69 5.80 12.50	7.86 3.01 25.40 54.75	20.04
E-53R	Unit T2 Reactor	SO ₂ NO _x CO	PM ₁₀ 0.69 5.80 12.50	7.86 3.01 25.40 54.75	20.04
E-53P	TPE Bag Filter	SO ₂ NO _x CO	PM ₁₀ 2.75 23.20 50.00	1.30 12.04 101.62 219.00	5.69
E-5B	Thermal Boiler	SO ₂ NO _x CO VOC	PM ₁₀ 0.01 1.64 1.38 0.09	0.12 0.04 7.19 6.04 0.40	0.55
E-50DH	Thermal Dehumidifier Reactor No. 1 and No. 2		СО	2.94	12.89
E-51P	Thermal Bag Filter Screw Vent Filter		PM ₁₀	0.02	0.08
E-52P	Thermal Bag Filter Screw Vent Filter		PM ₁₀	0.02	0.08
E-3VF	Thermal Product Storage/ Loading Bag Filter		PM ₁₀	0.86	3.75
E-4VF	Thermal Cleanup Bag Filt	er	PM ₁₀	0.09	0.38

AIR CONTAMINANTS DATA

Emission	Source	Air Contaminant <u>Emis</u>		ssion Rates *	
Point No. (1)	Name (2)	Name (3)	lb/hr	TPY**	
E-5VF	Thermal Cleanup Bag Filter	PM ₁₀	0.09	0.38	
THERM-FUG	Thermal Area Fugitives	PM ₁₀	0.58	2.56	
E-10T	Oil Storage Tank No. 1	VOC	0.23	0.53	
E-11T	Oil Storage Tank No. 2	VOC	0.17	0.35	
E-12T	East Day Tank	VOC	0.02	0.05	
E-13T	West Day Tank	VOC	0.02	0.05	
E-20T	Day Tank No. 3	VOC	0.02	0.05	
E-21T	Day Tank No. 4	VOC	0.02	0.06	
E-22T	Day Tank No. 5	VOC	0.02	0.06	
Oil-Fug	Oil Storage Fugitives	VOC	0.25	1.10	

- (1) Emission point identification either specific equipment designation or emission point number from a plot plan.
- (2) Specific point source names. For fugitive sources, use an area name or fugitive source name.
- (3) VOC volatile organic compounds as defined in Title 30 Texas Administrative Code § 101.1

 NO_x - total oxides of nitrogen

 PM_{10} - particulate matter (PM) equal to or less than 10 microns in diameter. Where PM is not listed, it shall

be assumed that no particulate matter greater than 10 microns is emitted.

CO - carbon monoxide
SO₂ - sulfur dioxide
H₂S - hydrogen sulfide
COS - carbonyl sulfide
CS₂ - carbon disulfide
HCN - hydrogen cyanide

CI - chlorine

	Al - aluminum
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	EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES
(4)	Fugitive emissions are an estimate only and should not be considered as a maximum allowable emission rate.
(5)	The total combined annual emissions of all sources combusting tail gas shall not exceed these allowable emission rates. The short-term emission rates for each source are listed separately.
*	Emission rates are based on and the facilities are limited by the following maximum operating schedule:
	Hrs/day Days/week Weeks/year or <u>8,760</u> Hrs/year
**	Compliance with annual emission limits is based on a rolling 12-month period.
	Dated <u>December 10, 2004</u>