EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

Permit Nos. 38754 and PSD-TX-324M9

EMISSION CAP TABLE

This table lists the maximum allowable emission rates and all sources of air contaminants on the applicant's property covered by this permit. The emission rates shown are those derived from information submitted as part of the application for permit and are the maximum rates allowed for these facilities. Any proposed increase in emission rates may require an application for a modification of the facilities covered by this permit.

See Attachment I for Source Name and Emission Point Number Index. All caps for all compound categories must be met for all averaging periods.

VOC EMISSION CAPS

Source Name	Year	lb/hr	TPY
Fired Units, 121, 126e, Tanks, Loading, Fugitives (4)	1999 2000 (5) 2001 2002 2003 (Final)	4013 1573 1569 1554 1655	1544 1209 1199 1159 1142
126n, 158 39.6		2000 (Final)	226

NO_x EMISSION CAPS

Source Name	Year	lb/hr	TPY
Fired Units, 121	1999 (Final)	883	3717
Fired Units, 121, 126	1999 (Final)	897	3724
126, 158	1999 (Final)	75.8	18.8

EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES EMISSION CAP TABLE

SO₂ EMISSION CAPS

Source Name	Year	lb/hr	TPY
Fired Units, 121, 168	1999 (Final)	474	1925
Fired Units, 121, 126, 168	1999 (Final)	490	1933
126, 158	1999 (Final)	51.1	12.0
	OO EMICCION CARC		
	CO EMISSION CAPS		

Source Name	Year	lb/hr	TPY
Fired Units, 121	1999 (Final)	1190	5053
Fired Units, 121, 126	1999 (Final)	1211	5067
126, 158	1999 (Final)	472	90.5

PM EMISSION CAP

Source Name	Year	lb/hr	TPY
Fired Units, 121	1999 (Final)	223.3	966.6

EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES EMISSION CAP TABLE

H₂S EMISSION CAP

Source Name	Year	lb/hr	TPY
121, Fugitive (4), Tanks, 126, 158	1999 (Final)	3.1	13.6
	BENZENE EMISSION CAF	,	
Source Name	Year	lb/hr	TPY
Fired Units, 121, Tanks, 126, 158, Loading, Fugitives (4)	1999 2000 (5) 2001 2002 2003 (Final)	26.0 13.3 13.3 13.2 14.1	11.2 7.6 7.6 7.4 7.3
	SULFATE EMISSION CAP		
Source Name	Year	lb/hr	TPY
121	1999 (Final)	58.3	256

SULFURIC ACID EMISSION CAP

Source Name		Year	lb/hr	TPY
121		1999 (Final)	9.4	40.9
168	Oleflex Scrubber	` HCI	0.06	0.28

EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

		Cl ₂ H ₂ SO ₄	0.01 <0.01	0.04 0.01
155	CRU CCR	HCI	0.07	0.29
1CT	CU/VRU Cooling Tower	VOC	0.21	0.92
122	HOC Cooling Tower	VOC	6.09	26.67
123	ALKY Cooling Tower	VOC	1.26	5.52
167-CT	BUP Cooling Tower	VOC	1.68	7.36
AE-49601A/B	Analyzer Vent AE-49601A/B	VOC	<0.01	<0.01
AE-49900A/B	Analyzer Vent AE-49900A/B	VOC	<0.01	<0.01
AE-49901A/B	Analyzer Vent AE-49901A/B	VOC	<0.01	<0.01
135	Acid Gas Flare	Emergency Use Only		
128	Halo Flare	Emergency Use Only		

- (1) Emission point identification either specific equipment designation or emission point number from plot plan per Attachment 1.
- (2) Specific point source name. For fugitive sources use area name or fugitive source name.
- (3) VOC volatile organic compounds as defined in 30 Texas Administrative Code Section 101.1

NO_x - total oxides of nitrogen

SO₂ - sulfur dioxide

PM - particulate matter

CO - carbon monoxide

H₂S - hydrogen sulfide

H₂SO₄ - sulfuric acid

HCl - hydrochloric acid

Cl₂ - chlorine

- (4) Fugitive emissions are an estimate only and should not be considered as a maximum allowable emission rate.
- (5) Year 2000 emissions are based upon the calendar year; subsequent years are a rolling average.

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EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

Dated			

ATTACHMENT 1

Permit Nos. 38754 and PSD-TX-324M9

Permit Emission Points by Type

Category: Fired Units	<u>EPN</u>	Description
	1 74 114 115 116 117 118 119 120 131 132 150 151 152 153 162 172 49H90 49H02 47H05 49HDIC6 O2HO2 127 124 TRUCKCOMB	Crude Heater Vacuum Unit Heater Desalter Heater HDS Charge Heaters HDS Heavy Oil Preheater Alky Fract Reboiler Hydrogen Reformer Heater Sulften Heater Butamer Heater Crude Preflash Heater Crude Stabilizer Heater HCU Heater NHT Heater CRU Heaters Boiler 30-B-02 Oleflex Heaters RSU Heater C7 Splitter Reboiler 49H02 47H05 49HDIC6 Vacuum PF Heater MTBE Flare API Separator Combustor Truck Loading Combustor
Category: Tanks	EPN	Description
Category: Tanks (cont'd)	5 6 7 8 9 10 11 <u>EPN</u>	Tank No. 93 Tank No. 94 Tank No. 95 Tank No. 96 Tank No. 101 Tank No. 102 Tank No. 103 Description

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	12	Tank No. 104
	13	Tank No. 105
	14	Tank No. 106
	15	Tank No. 108
	16	Tank No. 109
	17	Tank No. 110
	34	Tank No. 97
	35	Tank No. 98
	36	Tank No. 99
	37	Tank No. 100
	38	Tank No. 107
	46	Tank No. 137
	48	Tank No. 139
	TK-51	Tank No. 51
	52	Tank No. 5
	53	Tank No. 6
	54	Tank No. 7
	55	Tank No. 8
	56	Tank No. 10
	57	Tank No. 11
	58	Tank No. 12
	59	Tank No. 13
	60	Tank No. 14
	61	Tank No. 15
	63	Tank No. 149
	64	Tank No. 150
	65	Tank No. 1
	66	Tank No. 2
	67	Tank No. 3
	68	Tank No. 4
	69	Tank No. 9
	70	Tank No. 16
	71	Tank No. 17
	72	Tank No. 18
	81	Tank No. 152
	82	Tank No. 153
	83	Tank No. 154
	84	Tank No. 52
Category: Tanks (cont'd)	<u>EPN</u>	<u>Description</u>
	85	Tank No. 53
	86	Tank No. 55

ATTACHMENT 1

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87	Tank No. 56
88	Tank No. 57
89	Tank No. 58
90	Tank No. 59
91	Tank No. 60
92	Tank No. 61
93	Tank No. 19
94	Tank No. 20
95	Tank No. 77
96	Tank No. 78
TK-112	Tank No. 112
TK-113	Tank No. 113
TK-114	Tank No. 114
129	Tank No. 156
140	Tank No. 161
141	Tank No. 54
142	Tank No. 111
143	Tank No. 151
156	Tank No. 62
157	Tank No. 63
164	Tank No. 64
165	Tank No. 65
166	Tank No. 76
169	Tank No. 75
173	Tank No. 115
174	Tank No. 116
176	Tank No. 163
177	Tank No. 164

Category:	121	EPN	Description

121 FCC Scrubber/SRU Incinerator

Category: 126 EPN Description

126 Main Flare

Category: 126e <u>EPN</u> <u>Description</u>

126 Facilities venting to the main

flare not covered by category

126n

ATTACHMENT 1

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Category: 126n	<u>EPN</u> 126	Description reformer pressure swing absorber, catalytic reformer unit fuel gas drum No. 1, catalytic reformer unit fuel gas drum No. 2, crude preflash OH accumulator, stabilizer OH accumulator, crude tower OH accumulator, and purge gas vented to the main flare
Category: 158	<u>EPN</u> 158	<u>Description</u> Ground Flare
Category: Fugitive	<u>EPN</u>	Description
	1F 2F 4F 11F 12F 13F 18F 20F 21/22F 30B02F 30B03F 31F 36F 37F 38F 41/46/24F 47F	Crude Unit Vacuum Unit LEU Desalter Unit HDS Unit SMR HRLEU Unit LRU HOC Unit 30-B-02 30-B-03 HF Alkylation Unit Butamer Unit MTBE Oleflex SULF/SEU/SRU HCU
Category: Fugitive (cont'd)	<u>EPN</u>	<u>Description</u>
	47PSAF 48F 49F 54F 133F	PSA NHT CRU MTBE/TAME Unit Powerhouse

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175	49-RSU/XFU
FUG-DOCKS	Docks
FUELDRM	Fuel Gas Drum
GBF	Gas Blending
LPGSTGF	LPG Storage
MVRUF	MVRU
T1F	Terminal 1
T2/2AF	Terminal 2/2A
T3F	Terminal 3
TRKRACKFUG	Truck Rack

Category: Loading <u>EPN</u> <u>Description</u>

VRU Marine loading VRU
31 Barge Loading
SHIP2 Ship Dock No. 2
SHIP3 Ship Dock No. 3
TRUCKFUG Truck Loading