

EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

Permit Numbers 865A and PSD-TX-1016

This table lists the maximum allowable emission rates and all sources of air contaminants on the applicant's property covered by this permit. The emission rates shown are those derived from information submitted as part of the application for permit and are the maximum rates allowed for these facilities. Any proposed increase in emission rates may require an application for a modification of the facilities covered by this permit.

AIR CONTAMINANTS DATA

| Emission * | Source | Air Contaminant | <u>Emission Rates</u> | |
|---------------|--------------------------------------|--------------------------------|-----------------------|--------|
| Point No. (1) | Name (2) | Name (3) | <u>lb/hr</u> | |
| | TPY** | | | |
| ColumnMain | Acrolein Unit Column/Filter Cleaning | VOC | 0.01 | 0.01 |
| D215 | Diesel Tank D-215 | VOC | 0.02 | 0.01 |
| D307 | Methanol Tank D-307 | VOC | 0.05 | 0.25 |
| D310 | Methanol Tank D-310 | VOC | 0.07 | 0.36 |
| D398 | Gasoline Tank D-398 | VOC | 4.56 | 0.22 |
| D399 | Diesel Tank D-399 | VOC | 0.02 | 0.01 |
| D2307 | Methanol Tank D-2307 | VOC | 0.05 | 0.25 |
| D3191A | Diesel Tank 3191A | VOC | 0.02 | 0.01 |
| D3191B | Diesel Tank 3191B | VOC | 0.02 | 0.01 |
| D8540 | Caustic Tank | NaOH | 0.01 | 0.01 |
| D8600 | Sulfuric Acid Tank | H ₂ SO ₄ | 0.01 | 0.01 |
| Flare | Flare (5) (9) | CO (8) | 322.97 | 80.66 |
| | Steady State Operation | H ₂ S | 13.92 | 1.05 |
| | | NO _x (8) | 37.67 | 9.41 |
| | | SO ₂ (8) | 3665.97 | 395.13 |

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|---------------|-------------------------------------|-----------------------|----------------|--------|
| Emission * | Source | Air Contaminant | Emission Rates | |
| Point No. (1) | Name (2) TPY** | Name (3) | lb/hr | |
| | | TRS | 41.35 | 5.17 |
| | | VOC 32.33 | 7.58 | |
| | Flare | CO (8) | 322.97 | 80.66 |
| | Start-up, Shutdown, and Maintenance | H ₂ S | | 14.41 |
| | 0.39 | NO _x (8) | 37.67 | 9.41 |
| | | SO ₂ (8) | 2541.37 | 106.44 |
| | | TRS | 24.27 | 0.51 |
| | | VOC 32.38 | 0.85 | |
| | Total hourly and annual emissions | CO (8) | 322.97 | |
| | 80.66 | | | |
| | from steady state and SSM (10) | H ₂ S | | 28.33 |
| | 1.44 | NO _x (8) | 37.67 | 9.41 |
| | | SO ₂ (8) | 6207.34 | 501.57 |
| | | TRS 65.62 | 5.68 | |
| | | VOC 64.71 | 8.43 | |
| H202 | Heat Transfer Fluid Heater | CO | 2.59 | 11.32 |
| | (31 MMBtu/hr) | NO _x | 3.08 | 13.48 |
| | | PM ₁₀ 0.23 | 1.02 | |
| | | SO ₂ | 0.02 | 0.08 |
| | | VOC | 0.17 | 0.74 |
| H401/H402 | Sulfur Heater/Methane Heater (7) | CO | | 1.32 |
| | 5.77 | NO _x | 1.61 | 7.04 |
| | | PM ₁₀ | 0.11 | 0.52 |
| | | SO ₂ 0.01 | 0.05 | |
| | | VOC | 0.09 | 0.38 |

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|---------------|---|-----------------------|------------------|----------------|-------|
| Emission * | Source | Air Contaminant | | Emission Rates | |
| Point No. (1) | Name (2) TPY** | Name (3) | | lb/hr | |
| H501/H502 | Sulfur Heater/Methane | (7) | CO | 1.32 | 5.77 |
| | | | NO _x | 1.61 | 7.04 |
| | | | PM ₁₀ | 0.11 | 0.52 |
| | | SO ₂ | 0.01 | 0.05 | |
| | | | VOC | 0.09 | 0.38 |
| H2202 | Heat Transfer Fluid Heater (31 MMBtu/hr) | | CO | 2.59 | 11.32 |
| | | | NO _x | 3.08 | 13.48 |
| | | PM ₁₀ | 0.23 | 1.02 | |
| | | | SO ₂ | 0.02 | 0.08 |
| | | VOC | 0.17 | 0.74 | |
| INCIN | Incinerator | | CO | 1.39 | 6.07 |
| | | H ₂ S | 0.10 | 0.42 | |
| | | NO _x | 1.06 | 4.66 | |
| | | | PM ₁₀ | 0.13 | 0.55 |
| | | | SO ₂ | 139.00 | 83.06 |
| | | VOC | 1.69 | 7.41 | |
| S-1 | Sulfur Storage Tank | | H ₂ S | 0.23 | 1.00 |
| | | SO ₂ | 0.86 | 3.75 | |
| S-2 | Sulfur Pit | | H ₂ S | 0.04 | 0.02 |
| | | SO ₂ | 0.17 | 0.09 | |
| S-3 | Sulfur Truck | | H ₂ S | 0.02 | 0.01 |
| | | SO ₂ | 0.07 | 0.04 | |
| SULFOX-Chlr | Sulfox Chiller System | | HCFC | 0.01 | 0.01 |
| SULFOX-CT | Sulfox Cooling Tower | | PM ₁₀ | 0.06 | 0.25 |
| | | VOC | 0.61 | 2.65 | |

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| AIR CONTAMINANTS DATA | | | | |
|-----------------------|--------------------------------------|-----------------------|-----------------------|-------|
| Emission * | Source | Air Contaminant | <u>Emission Rates</u> | |
| <u>Point No. (1)</u> | <u>Name (2)</u> | <u>Name (3)</u> | <u>lb/hr</u> | |
| | TPY** | | | |
| SULFOX-INH | Bagfilter | PM ₁₀ | 0.08 | 0.01 |
| SULFOX-TO | Thermal Oxidizer (134.5 MMBtu/hr) | CO (8) | 9.56 | 41.87 |
| | Steady state service | NO _x (8) | 8.35 | 36.57 |
| | | PM ₁₀ | 1.95 | 8.54 |
| | | SO ₂ (8) | 4.21 | 16.88 |
| | | TRS 0.89 | 0.02 | |
| | | VOC 7.84 | 29.28 | |
| | Thermal Oxidizer (134.5 MMBtu/hr) | CO (8) | 9.56 | 41.87 |
| | Start-up, Shutdown, and Maintenance | NO _x (8) | 8.35 | 36.57 |
| | | PM ₁₀ | 1.95 | |
| | | SO ₂ (8) | 1156.47 | 1.55 |
| | | TRS 0.89 | 0.02 | |
| | | VOC 7.84 | 29.28 | |
| | Total hourly and annual emissions | CO (8) | | 9.56 |
| | | 41.87 | | |
| | from steady state and SSM | NO _x (8) | | 8.35 |
| | | 36.57 | | |
| | | PM ₁₀ 1.95 | 8.54 | |
| | | SO ₂ (8) | 1157.44 | 18.43 |
| | | TRS 0.89 | 0.02 | |
| | | VOC 7.84 | 29.28 | |
| WWTP | Wastewater Treatment Plant | H ₂ S | 0.05 | 0.20 |
| | | VOC | 0.12 | 0.50 |
| X-426A | Steam Boiler (15.8 MMBtu/hr) | CO | 1.33 | 5.81 |
| | | NO _x | 2.05 | 9.00 |
| | | PM ₁₀ 0.12 | 0.53 | |
| | | SO ₂ | 0.01 | 0.04 |
| | | VOC 0.09 | 0.38 | |

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| AIR CONTAMINANTS DATA | | | | |
|-----------------------|--------------------------------------|------------------|----------------|------|
| Emission * | Source | Air Contaminant | Emission Rates | |
| Point No. (1) | Name (2) TPY** | Name (3) | lb/hr | |
| X-426B | Steam Boiler (15.8 MMBtu/hr) | CO | 1.33 | 5.81 |
| | | NO _x | 2.05 | 9.00 |
| | | PM ₁₀ | 0.12 | 0.53 |
| | | SO ₂ | 0.01 | 0.04 |
| | | VOC | 0.09 | 0.38 |
| ACRO-Fug | Acrolein Process Fugitives (4) | | VOC | 0.07 |
| | 0.31 | | | |
| ACRO-TksFug | Acrolein Storage Tanks Fugitives (4) | | VOC | 0.01 |
| | 0.06 | | | |
| ACRO-WWFug | Acrolein Wastewater Fugitives (4) | | VOC | 0.01 |
| | 0.01 | | | |
| B1/B2 Chlr | B1/B2 Units Chiller System (4) | | HCFC | 0.01 |
| | 0.02 | | | |
| BMT-1E/T | Fugitives (4) (6) | H ₂ S | 0.01 | 0.01 |
| | Train 1 - EtSH or | TRS | 0.01 | 0.01 |
| | TBM Production | VOC | 0.30 | 0.07 |
| BMT-1M | Fugitives (4) (6) | H ₂ S | 0.01 | 0.04 |
| | Train 1 - MeSH Production | TRS | 0.02 | 0.07 |
| | | VOC | 0.05 | 0.22 |
| BMT-2M | Fugitives (4) | H ₂ S | 0.01 | 0.05 |
| | Train 2 - MeSH Production | TRS | 0.02 | 0.09 |
| | | VOC | 0.08 | 0.33 |
| DMDS | Dimethyl Disulfide Area | TRS | 0.06 | 0.24 |
| | Process Fugitives (4) | VOC | 0.06 | 0.24 |

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|-----------------------|--|-----------------|-----------------------|------|
| Emission * | Source | Air Contaminant | <u>Emission Rates</u> | |
| <u>Point No. (1)</u> | <u>Name (2)</u> | <u>Name (3)</u> | <u>lb/hr</u> | |
| | TPY** | | | |
| DMS | Dimethyl Sulfide Area | TRS | 0.02 | 0.10 |
| | Process Fugitives (4) | VOC | 0.02 | 0.10 |
| F-1 | H ₂ S Plant Process Fugitives (4) | | H ₂ S | 0.01 |
| | 0.01 | TRS | 0.01 | 0.01 |
| | | VOC | 0.01 | 0.01 |
| FlareFug | Flare Area Fugitives (4) | VOC | 0.01 | 0.01 |
| Fug-Incin | Incinerator Process Fugitives (4) | | H ₂ S | 0.01 |
| | 0.01 | VOC | 0.01 | |
| MMP-Fug | MMP Process Area Fugitives (4) | | VOC | 0.13 |
| | | 0.55 | | |
| MMPRC-Fug | MMP Railcar Loading Area | VOC | 0.01 | 0.01 |
| | Process Fugitives (4) | | | |
| MMPtks-Fug | MMP Storage Area | VOC | 0.01 | 0.04 |
| | Process Fugitives (4) | | | |

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| Emission ** | Source | Air Contaminant | Emission Rates | |
|----------------|---|------------------|----------------|------|
| Point No. (1) | Name (2) | Name (3) | lb/hr | TPY* |
| PR-Tower | Product Recovery Tower Fugitives (4) | H ₂ S | 0.01 | 0.01 |
| | | TRS | 0.01 | 0.01 |
| | | VOC | 0.02 | 0.10 |
| RCSHIP | Fugitives Railcar Loading/Unloading (4) | TRS | 0.03 | 0.11 |
| | | VOC | 0.03 | 0.11 |
| RUNDOWN | Rundown Tank Fugitives (4) | H ₂ S | 0.01 | 0.01 |
| | | TRS | 0.11 | 0.46 |
| | | VOC | 0.11 | 0.46 |
| STORAGE | Fugitives Storage Tanks (4) | TRS | 0.15 | 0.64 |
| | | VOC | 0.16 | 0.69 |
| SulfoxChlr | Sulfox Chiller System (4) | HCFC | 0.01 | 0.01 |
| SWS | Fugitives Sour Water Strippers (4) | H ₂ S | 0.01 | 0.01 |
| | | TRS | 0.01 | 0.01 |
| | | VOC | 0.01 | 0.01 |
| T0-Fug | Thermal Oxidizer Process Fugitives (4) | VOC | 0.01 | 0.01 |
| TTSHIP | Fugitives Tank Truck Loading/Unloading (4) | TRS | 0.03 | 0.11 |
| | | VOC | 0.03 | 0.11 |

(1) Emission point identification - either specific equipment designation or emission point number from plot plan.

(2) Specific point source name. For fugitive sources use area name or fugitive source name.

(3) CO - carbon monoxide
 HCFC - hydrochlorofluorocarbons
 H₂S - hydrogen sulfide
 NH₃ - ammonia

NO_x - total oxides of nitrogen

PM₁₀ - particulate matter (PM) equal to or less than 10 microns in diameter. Where PM is not listed, it shall be assumed that no PM greater than 10 microns is emitted.

SO₂ - sulfur dioxide

TRS - total reduced sulfur. Includes H₂S and sulfur bearing VOC. Excludes SO₂

VOC - volatile organic compounds as defined in Title 30 Texas Administrative Code § 101.1.

(4) Fugitive emissions are an estimate only and should not be considered as a maximum allowable emission rate.

(5) Steady state operation

(6) The BMT-1 Unit can produce either MeSH, EtSH, or TBM. Therefore, emissions from BMT-1M and BMT-1E/T do not occur simultaneously.

(7) Common exhaust stack

(8) PSD-TX-1016 pollutant

(9) 416 hours per calendar year operation as the backup control device when Emission Point No. Sulfox-T0 is not operating.

* Emission rates are based on and the facilities are limited by the following maximum operating schedule:

24 Hrs/day 7 Days/week 52 Weeks/year

** Compliance with annual emission limits is based on a rolling 12-month period.

Dated_____