

EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

Permit Numbers 39693 and N63

This table lists the maximum allowable emission rates and all sources of air contaminants on the applicant's property covered by this permit. The emissions rates shown are those derived from information submitted as part of the application for permit and are the maximum rates allowed for these facilities. Any proposed increase in emission rates may require an application for a modification of the facilities covered by this permit.

AIR CONTAMINANTS DATA				
Emission Point No. (1)	Source Name (2)	Air Contaminant Name (3)	Emission Rates *	
			lb/hr	TPY**
Port Arthur I (PAI) - H ₂ /Cogeneration Facility				
SMR1 STK	Reformer Furnace Stack	NO _x	81.0	87
		CO	23.4	59
		VOC	3.6	14
		PM ₁₀	16.7	67.1
		SO ₂	91.8	35.8
		NH ₃	9.51	41.66
GT6B STK	Gas Turbine Stack (GE F6B)	NO _x	19.6	-
		NO _x [MSS (5)]	166.5	-
		NO _x (annual)	-	7.4
		CO	33.3	-
		CO [MSS (5)]	166.5	-
		CO (annual)	-	13
		VOC	3.17	1.2
		VOC (MSS)	27.0	-
		PM ₁₀	6.00	2.3
		SO ₂	1.62	0.34
FLARE1	Flare (pilots only)	NO _x	0.022	0.1
		CO	0.046	0.2
		VOC	0.031	0.14
		SO ₂	0.002	0.01
	Flare (MSS)	NO _x	160.0	2.9
		CO	1654.0	28.8
		VOC	0.2	0.3
		SO ₂	<0.01	0.1
H2 VENT1	Hydrogen Vent	CO	36.3	2.1

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PLTFUG1	Fugitives (4)	CO VOC NH ₃	2.20 8.40 0.059	8.7 3.4 0.3
Port Arthur II (PAII) - H₂/Cogeneration Facility				
The following four Emission Sources have a cap as noted:				
SMR2 STK	SMR2 Reformer Furnace Stack	NO _x NO _x [MSS and A/T (6)] CO VOC PM ₁₀ SO ₂ NH ₃ (7)	22.8 100.5 20 5.32 13.2 107.6 9.51	- - - 4.7 56.5 40.7 41.6
GTG2STK	PAII Gas Turbine Stack (GE F7EA)	NO _x NO _x [MSS and A/T (6)] CO CO [MSS and A/T (6)] VOC VOC (MSS) PM ₁₀ SO ₂	36.3 166.5 65.3 181.7 10.0 27.0 9.66 2.96	- - - - 2.3 - 4.9 1.2
HRSG STK	Heat Recovery Steam Generator	NO _x NO _x [MSS and A/T (6)] CO VOC PM ₁₀ SO ₂ NH ₃ (7)	22.6 226.1 32.5 7.66 7.06 144 7.25	- - - 13.7 18.8 41.7 31.74
FLARE2	PAII Flare	NO _x CO VOC SO ₂	143 1,498 0.09 <0.01	- - <0.1 <0.1

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SMR2 STK, GTG2 STK, HRSG STK, and FLARE2	Emissions Cap	NO _x CO	- -	88.4 87.8
The following four Emission Sources have a cap as noted:				
SMR2 HPSV	SMR2 HP Steam Vent	MeOH EtOH NH ₃	3.79 0.38 0.21	- - -
HRSG SV	HRSG Steam Vent	MeOH EtOH NH ₃	1.79 0.18 0.1	- - -
125 SV	125-lb Steam Vent	MeOH EtOH NH ₃	1.2 0.12 0.07	- - -
SMR1 SV	SMR1 Steam Vent	MeOH EtOH NH ₃	0.87 0.09 0.09	- - -
SMR2 HPSV, HRSG SV, 125 SV, and SMR1 SV	Emissions Cap	MeOH EtOH NH ₃ Amines	- - - <1.0	3.2 1.7 1.0 <1.0
SMR2 DEA VT	SMR2 De-aerator Vent	MeOH EtOH NH ₃	0.54 0.06 0.04	2.3 0.3 0.2
HRSG DEA VT	HRSG De-aerator Vent	MeOH EtOH NH ₃	0.32 0.04 0.02	1.4 0.2 0.1

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SMR1 DEA VT	SMR1 De-aerator Vent	MeOH EtOH NH ₃	0.27 0.03 0.07	1.2 0.2 0.3
CT2	PAII Cooling Tower	MeOH PM ₁₀ NH ₃	0.32 2.3 0.16	0.1 10.1 <0.1
SMR2 H2 CT	SMR2 Hydrogen Vent	CO	36.5	2.1
SMR2 TGBV	SMR2 Tail Gas Fuel Header Isolator Bleed Valve	MeOH EtOH NH ₃	0.02 <0.01 <0.01	<0.01 <0.01 <0.01
SMR2 MIX TEE	SMR2 Mix Tee Startup Steam Vent	MeOH EtOH NH ₃	0.03 <0.01 <0.01	<0.01 <0.01 <0.01
SMRTNGMIXT	SMR2 Natural Gas Mix Tee Vent	VOC	71.79	0.4
PAII ATM FL	SMR2 + HRSG Atmospheric Flash	MeOH EtOH NH ₃	0.03 <0.01 0.02	0.2 <0.1 0.1
PAII INT BDN	SMR2 + HRSG Process Gas Boiler Intermittent Blowdown	MeOH EtOH NH ₃	0.02 <0.01 0.01	0.1 <0.1 <0.1
PLT2FUG	PAII Plant Fugitives	NO _x CO VOC NH ₃ Sulfur	2.00 2.50 9.20 0.09 <0.01	<0.01 8.8 5.2 0.4 <0.01
NGISOBV	PAII Natural Gas Isolation Bleed Valve	VOC Sulfur	47.7 0.04	0.1 <0.01

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SMR ID FAN SV	SMR2 ID Fan Turbine Inlet Steam Vent	MeOH EtOH NH ₃	0.02 <0.01 <0.01	<0.01 <0.01 <0.01
STG 125 EXV	STG 125# Exhaust Warm Up Vent	MeOH EtOH NH ₃	0.27 0.03 0.02	<0.1 <0.1 <0.1
STGGLANDV	STG Gland Condenser Vent	MeOH EtOH NH ₃	0.02 <0.01 <0.01	0.1 <0.1 <0.1
STDSTARTV	STG Startup Vent	MeOH EtOH NH ₃	7.73 0.80 0.42	0.1 <0.1 <0.1
GTG2 NGV	PAII GTG Natural Gas Vent	VOC Sulfur	3.98 <0.01	2.72 <0.1
SMR FANEDUC	SMR2 ID Fan Turbine Eductor Steam Vent	MeOH EtOH NH ₃	0.01 <0.01 <0.01	<0.1 <0.01 <0.01
SMR IDFANSV	SMR2 ID Fan Turbine Startup Vent	MeOH EtOH NH ₃	0.19 0.02 0.01	<0.1 <0.01 <0.01
GTG2 ISBDN	PAII GTG Inlet Strainer Blowdown	VOC Sulfur	5.29 0.02	<0.1 <0.01
GTG2FUELV1	GTG2 Fuel System Purge Vent 1	VOC Sulfur	0.57 <0.01	<0.01 <0.01
GTG2FUELV2	GTG2 Fuel System Purge Vent 2	VOC Sulfur	0.57 <0.01	<0.01 <0.01

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GTG2FUELDDB	GTG2 Fuel Gas DB&B Vent	VOC Sulfur	2.12 0.01	<0.01 <0.01
GTGMANSUSV	GTG2 Manual Startup Purge Vent	VOC Sulfur	144.5 0.04	0.3 <0.01
HRSG RFGDBB	HRSG Fuel Gas DB&B Vent	CO VOC Sulfur	0.88 36.1 7.79	<0.01 <0.1 <0.01
HRSGIGNDBB	HRSG Ignition DB&B Vent	VOC Sulfur	0.62 <0.01	<0.01 <0.01
HRSGSUSV	HRSG Startup Steam Vent	MeOH EtOH NH ₃	1.8 0.18 0.1	<0.1 <0.01 <0.01
HRSGINPRES	HRSG Inlet Pressure Reduction Vent	CO VOC Sulfur	1.80 73.7 3.65	<0.01 <0.1 <0.01
FEEDPV	PAII Feed System Purge Vent	VOC Sulfur	14.11 0.03	<0.1 <0.01

- (1) Emission point identification - either specific equipment designation or emission point number from a plot plan.
- (2) Specific point source names. For fugitive sources, use an area name or fugitive source name.
- (3) VOC - volatile organic compounds as defined in Title 30 Texas Administrative Code § 101.1
 NO_x - total oxides of nitrogen
 SO₂ - sulfur dioxide
 PM - particulate matter, suspended in the atmosphere, including PM₁₀ and PM_{2.5}
 PM₁₀ - particulate matter equal to or less than 10 microns in diameter
 PM_{2.5} - particulate matter less than 2.5 microns
 CO - carbon monoxide
 NH₃ - ammonia
 MeOH - methanol
 EtOH - ethanol

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- (4) Fugitive emissions are an estimate only and should not be considered as a maximum allowable emission rate.
- (5) MSS - Maintenance, startup or shutdown emission rate.
- (6) A/T - Alternate or Transitional Operating Modes.
- (7) The pound per hour emission rate is not applicable during MSS or A/T.

* Emission rates are based on and the facilities are limited by the following maximum operating schedule:

24 Hrs/day 7 Days/week 52 Weeks/year or 8,760 Hrs/year

** Compliance with annual emission limits is based on a rolling 12-month period.

Dated December 15, 2009