Permit Numbers 8904, PSDTX447M1, and N012

This table lists the maximum allowable emission rates and all sources of air contaminants on the applicant's property covered by this permit. The emission rates shown are those derived from information submitted as part of the application for permit and are the maximum rates allowed for these facilities, sources, and related activities. Any proposed increase in emission rates may require an application for a modification of the facilities covered by this permit.

Air Contaminants Data

Emission Point No.	Source Name (2)	Air Contaminant Name (3)	Emission Rates (11)			
(1)	(FIN)		lbs/hour	TPY (4)		
		Brewing Operations				
	Grain Handling (Buildings 2 [Old Side] and 62 [New Side])					
GU-01	Grain Unloading I (GH-GU1)	РМ	0.40	0.95		
	Bagfilter Vent	PM ₁₀	0.06	0.14		
ВНА-6	Malt Conveying I (GH-MALT1)	РМ	0.18	0.62		
	Bagfilter Vent	PM ₁₀	0.03	0.09		
BHA-7	Rice Conveying I (GH-RICE1) Bagfilter Vent	PM	0.14	0.33		
		PM ₁₀	0.02	0.05		
ВНА-8	Mill Dust Collection I (GH-MDC1) Bagfilter Vent	РМ	0.57	2.33		
		PM ₁₀	0.40	1.63		
GU-N1	Grain Unloading II (GH-GU2)	РМ	0.45	1.97		
	Bagfilter Vent	PM ₁₀	0.07	0.30		
GU-N2	Grain Bin Dust Collection II	РМ	0.45	1.97		
	(GH-GBD2) Bagfilter Vent	PM ₁₀	0.07	0.30		
GH-N1	Malt Conveying IIA (GH-MALT2A)	РМ	0.20	0.89		
	Bagfilter Vent	PM ₁₀	0.03	0.13		
GH-N2	Rice Conveying IIA (GH-RICE2A)	РМ	0.09	0.39		
	Bagfilter Vent	PM ₁₀	0.01	0.06		
GH-N3	New Side Malt Surge Hopper	РМ	0.01	0.03		

		PM ₁₀	<0.01	0.01
		PM _{2.5}	<0.01	<0.01
GH-N4	New Side Adjunct Surge Hopper	РМ	<0.01	0.01
	(GH-RSBC) Bagfilter Vent	PM ₁₀	<0.01	0.01
	Dagiiller Vent	PM _{2.5}	<0.01	<0.01
BHB-20	Malt Conveying IIB (GH-MALT2B)	РМ	0.20	0.89
Bagfilter Vent	PM ₁₀	0.03	0.13	
BHB-21	Rice Conveying IIB (GH-RICE2B)	РМ	0.09	0.39
Bagfilter Vent	,	PM ₁₀	0.01	0.06
BHB-22	Mill Dust Collection II (GH-MDC2)	РМ	0.35	1.54
	Bagfilter Vent	PM ₁₀	0.25	1.08
BHB-24	Mill Dust Collection III (GH-MDC3)	РМ	0.35	1.54
	Bagfilter Vent	PM ₁₀	0.25	1.08
GH-01	Vacuum Cleaning I (GH-VC1)	РМ	<0.01	0.01
	Bagfilter Vent	PM ₁₀	<0.01	0.01
ВНА-9	Vacuum Cleaning II (GH-VC2)	РМ	<0.01	0.01
	Bagfilter Vent	PM ₁₀	<0.01	0.01
GH-N5	Vacuum Cleaning III (GH-VC3) Bagfilter	PM (5)	<0.01	0.01
	(Cri voo) Bagiitei	PM ₁₀ (5)	<0.01	0.01
BHB-23	Vacuum Cleaning IV (GH-VC4)	РМ	<0.01	0.01
	Bagfilter Vent	PM ₁₀	<0.01	0.01
GH-N6	Vacuum Cleaning V (GH-VC5)	РМ	<0.01	0.01
	Bagfilter Vent	PM ₁₀	<0.01	0.01
	Total Vacuum Cleaning	PM (5)		0.01

		PM ₁₀ (5)		0.01	
Brewhouse (Buildings 3 [Old Side], 3X, and 63)					
BHA-1	Mash Cooker No. 1 (BHA-MC1) Vent	voc	0.12	0.53	
BHA-2	Mash Cooker No. 2 (BHA-MC2) Vent	voc	0.12	0.53	
BHX-1	Mash Cooker No. 3 (BHX-MC3) Vent	voc	0.12	0.53	
BHB-1	Mash Cooker No. 4 (BHB-MC4) Vent	voc	0.12	0.53	
ВНВ-2	Mash Cooker No. 5 (BHB-MC5) Vent	voc	0.12	0.53	
внв-3	Mash Cooker No. 6 (BHB-MC6) Vent	voc	0.12	0.53	
BHB-4	Mash Cooker No. 7 (BHB-MC7) Vent	voc	0.12	0.53	
BHB-5	Mash Cooker No. 8 (BHB-MC8) Vent	voc	0.12	0.53	
	Total Mash Cooker Operations	voc		1.86	
вна-3	Brew Kettle No. 1 (BHA-BK1) Vent	voc	1.12	4.91	
BHX-4	Brew Kettle No. 2 (BHX-BK2) Vent	voc	1.12	4.91	
внв-8	Brew Kettle No. 3 (BHB-BK3) Vent	voc	1.12	4.91	
внв-9	Brew Kettle No. 4 (BHB-BK4) Vent	voc	1.12	4.91	
BHB-10	Brew Kettle No. 5 (BHB-BK5) Vent	voc	1.12	4.91	
	Total Brew Kettle Operations	voc		11.03	
BHA-4	Holding Kettle (BHA-HK) Vent	voc	0.40	0.79	
вна-5	Hops Strainer No. 1 (BHA-HS) Vent	VOC	0.13	0.51	

Emission Sources - Maximum Allowable Emission Rates

				1
BHB-14	Hops Strainer No. 2 (BHB-HS) Vent	voc	0.13	0.51
	Total Hops Strainer Operations	voc		0.51
BHX-2	Lauter Tub No. 1 (BHX-LT1) Vent	voc	0.54	2.37
BHX-3	Lauter Tub No. 2 (BHX-LT2) Vent	voc	0.54	2.37
ВНВ-6	Lauter Tub No. 3 (BHB-LT3) Vent	voc	0.54	2.37
ВНВ-7	Lauter Tub No. 4 (BHB-LT4) Vent	voc	0.54	2.37
	Total Lauter Tub Operations	voc		4.26
BHB-11	Hot Wort Receiver No. 1 (BHB-HWR1) Vent	VOC	0.06	0.26
BHX-5	Hot Wort Receiver No. 2 (BHX- HWR2) Vent	voc	0.06	0.26
BHB-12	Hot Wort Receiver No. 3 (BHB- HWR3) Vent	voc	0.06	0.26
BHB-13	Hot Wort Receiver No. 4 (BHB- HWR4) Vent	voc	0.06	0.26
	Total Hot Wort Receiver Operations	voc		0.51
BHX-6	Press Feed Tank No. 1 (BHX-PFT1) Vent	voc	0.01	0.03
BHX-7	Press Feed Tank No. 2 (BHX-PFT2) Vent	voc	0.01	0.03
	Total Press Feed Tank Operations	voc		0.03
BHX-8	Truck Loadout Tank (BHX-TLT) Vent	VOC	0.02	0.03

Emission Sources - Maximum Allowable Emission Rates

BHB-HVAC	Hot Trub Collection Tanks No. 1 (BHB- HTC1) and 3 (BHB- HTC3) Vent	voc	0.58	1.71
BHX-9	Hot Trub Collection Tank No. 2 (BHX- HTC2) Vent	voc	0.29	1.27
	Total Hot Trub Collection Tank Operations	voc		1.71
BHB-15	Wort Aerator No. 1 (BHB-WA1) Vent	voc	0.93	4.07
BHB-16	Wort Aerator No. 2 (BHB-WA2) Vent	voc	0.93	4.07
BHB-25	Wort Aerator No. 3 (BHB-WA3) Vent	voc	0.93	4.07
	Total Wort Aerator Operations	voc		5.51
BHB-17	Press Effluent Tank (BHB-PET) and Lauter Tub Effluent Tank (BHB-LTET) Vent	voc	0.04	0.07
BHB-18	Centrifuge Effluent Tank (BHB-CET) Vent	voc	0.02	0.03
BHB-19	Centrifuge Feed Tank (BHB-CFT) Vent	voc	0.02	0.03
BHB-26	Bulk Gypsum Silo (BHB-GYSILO)	РМ	0.01	0.01
	Bagfilter Vent	PM ₁₀	<0.01	<0.01
BHA-FUG	Two 50-Barrel Precoat Tanks	PM (5)	<0.01	0.02
	(BHA-PCT), Two 50-Barrel Body Feed Tanks (BHA-BFT), and	PM ₁₀ (5)	<0.01	0.02
	Carbon Filter Regenerators No. 1-10 (BHA-	VOC (5)	0.01	0.04
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	CFR)			
BHB-FUG	Two Spent Grain Presses (BHB- SGP) and Carbon Filter Regenerators No. 11-13 (BHB-CFR)	VOC (5)	0.02	0.07
	Total Precoat Tank, Body Feed Tank, Spent Grain Press, and Carbon Filter Regenerator Operations	VOC (5)		0.07
		Stockhouses No. 2], 4X [No. 3], 4AX [No. 4 a No. 9], 45 [No. 10], and Undesi		
SH1-1	Two 60-Barrel K-Filters (SH1-KF1 and SH1-KF2), Two 37-Barrel Schoene Beer Balance Tanks (SH1-SBB1), and Two 37-Barrel Filter Beer Balance Tanks (SH1-FBB1) Vent	VOC	0.02	<0.01
SH1-2	Two 90-Barrel K-Filters (SH1-KF4 and SH1-KF5), Two 70-Barrel Schoene Beer Balance Tanks (SH1-SBB2), and Two 70-Barrel Filter Beer Balance Tanks (SH1-FBB2) Vent	VOC	0.02	<0.01
SH1-3	One 1,240-Barrel Schoene Beer Tank (SH1-ST1), One	voc	2.37	10.38

	410-Barrel Schoene Beer Tank (SH1- ST2), Three 610-Barrel Schoene Beer Tanks (SH1- ST3), Seventeen 1,220-Barrel Schoene Beer Tanks (SH1- ST4), Thirteen			
	1,220-Barrel Lager Beer Tanks (SH1- LT1), Three 510-Barrel Lager Beer Tanks (SH1- LT2), and Twelve 1,220-Barrel Lager Beer Tanks (SH1- LT3) Vent			
SH1-4	Three 610-Barrel Schoene Beer Tanks (SH1-ST5), Six 1,220-Barrel Schoene Beer Tanks (SH1-ST6), Six 510- Barrel Lager Beer Tanks (SH1-LT4), Thirteen 1,220-Barrel Lager Beer Tanks (SH1-LT5), Six 410- Barrel Lager Beer Tanks (SH1-LT6), and Thirteen 1,220- Barrel Lager Beer Tanks (SH1-LT7) Vent	VOC	1.43	6.26
SH1-4	Six 1,240-Barrel Schoene Beer Tanks (SH3-ST1), Six	VOC	2.08	9.11

	1,240-Barrel Schoene Beer Tanks (SH3-ST2), Six 1,240-Barrel Schoene Beer Tanks (SH3-ST3), and Six 1,240-Barrel Schoene Beer Tanks (SH3-ST4) Vent			
SH2-2	Twenty-one 1,240-Barrel Lager Beer Tanks (SH2- LT1), One 1,240-Barrel Lager Beer Tank (SH2- LT2), Twenty-one 1,220-Barrel Lager Beer Tanks (SH2- LT3), Twenty-one 1,220-Barrel Lager Beer Tanks (SH2- LT4), Twenty-one 1,220-Barrel Lager Beer Tanks (SH2- LT5), and One 1,220-Barrel Lager Beer Tanks (SH2- LT5), and One 1,220-Barrel Lager Beer Tank (SH2- LT6) Vent	VOC	2.23	9.77
SH5-1	Six 1,240-Barrel Lager Beer Tanks (SH5- LT1), Six 1,240-Barrel Lager Beer Tanks (SH5- LT2), Six 1,240-Barrel Lager Beer Tanks (SH5- LT3); and Six 1,240-Barrel Lager Beer Tanks (SH5- LT4) Vent	VOC	0.63	2.76
SH8-1 Project Number: 207772	Twenty 3,600-Barrel Lager Beer Tanks	VOC	1.53	6.70

Emission Sources - Maximum Allowable Emission Rates

	(SH8-LT1) Vent			
SH8-2	Twenty 3,600-Barrel Lager Beer Tanks (SH8-LT2) Vent	VOC	1.53	6.70
SH8-3	Twenty 3,600-Barrel Lager Beer Tanks (SH8-LT3) Vent	voc	1.53	6.70
SH8-4	Nineteen 3,600- Barrel Lager Beer Tanks (SH8-LT4) Vent	VOC	1.45	6.35
SH10-1	Eight 4,240-Barrel Unitanks (SH10- UT) Vent	VOC	0.72	3.15
SH10A-1	Ten 4,800-Barrel Unitanks (SH10A- UT) Vent	VOC	1.02	4.47
	Total Schoene Beer Tank, Lager Beer Tank, and Unitank Operations	voc		32.54
SH9-2	Carbon Dioxide Regeneration System (Deodorizer, Scrubber, and Trap) No. 1 (SH9- CO2) Vent	voc	0.95	4.16
SH1-5	Carbon Dioxide Regeneration System (Deodorizer, Scrubber, and Trap) No. 2 (SH1- CO2) Vent	voc	0.15	0.66
SH7-4	Carbon Dioxide Regeneration System (Deodorizer, Scrubber, and Trap) No. 3 (SH7- CO2) Vent	VOC	1.16	4.46
	Total Carbon	voc		4.46

	Dioxide Regeneration System Operations			
DESILO-1	Celite or Perlite Storage Silo No. 1	РМ	0.01	0.06
	(SH1-DES1) Bagfilter Vent	PM ₁₀	0.01	0.06
DESILO-2	Celite or Perlite Storage Silo No. 2	РМ	0.01	0.06
	(SH1-DES2) Bagfilter Vent	PM ₁₀	0.01	0.06
SH2-1	ACP System (SH2-ACP) Vent	РМ	<0.01	<0.01
		PM ₁₀	<0.01	<0.01
SH3-1	K-Filter No. 3 (SH3- KF3), One 110-Barrel Schoene Beer Balance Tank (SH3-SBB), and One 90-Barrel Filter Beer Balance Tank (SH3-FBB) Vent	VOC	<0.01	<0.01
SH3-2	Celite or Perlite Sludge Disposal Rotary Filter (SH3- ROTF) Vent	VOC	0.02	0.03
SH4-1	Three 2,365-Barrel Alpha Fermentation Tanks (SH4-AFT1) and One 2,344- Barrel Alpha Fermentation Tank (SH4-AFT2) Vent	voc	0.63	2.76
SH7-1	Twelve 6,050-Barrel Alpha Fermentation Tanks (SH7-AFT) Vent	VOC	4.85	21.24

SH7-2	Alpha Drop Receiver No. 1 (SH7-ADR1) Vent	VOC	0.56	2.45
SH7-3	Alpha Drop Receiver No. 2 (SH7-ADR2) Vent	VOC	0.56	2.45
SH9-1	Twelve 4,240-Barrel Alpha Fermentation Tanks (SH9-AFT1), Four 2,120-Barrel Alpha Fermentation Tanks (SH9-AFT2), Alpha Drop Receivers No. 3 (SH9-ADR1) and 4 (SH9-ADR2) Vent	VOC	5.08	22.25
	Total Alpha Fermentation Tank and Alpha Drop Receiver Operations	VOC		23.02
SH4-2	Spent Celite (D.E.) or Perlite Tank (SH4-SCT) Vent	VOC	0.02	0.03
SH6-HVAC	Spent Yeast Collection Tank No. 1 (SH6-SYC1), Schoene Sludge Collection Tank No. 1 (SH6-SSC1), Twelve 690-Barrel Cold Wort Settling Tanks (SH6-CWS), Eight 200-Barrel Yeast Brinks (SH6-YB1), Two 50- Barrel Yeast Brinks (SH6-YB2), and One 400- Barrel G Beer Tank (SH6-GBT) Vent	VOC	8.98	17.70
SH6-1 Project Number: 207772	Seven 850-Barrel	VOC	1.27	5.56

Seven 850-Barrel Filtered Beer Tanks (SH6-FBT3) and Six 850-Barrel Filtered Beer Tanks (SH6-FBT4) Vent		Schoene Beer Decant Tanks (SH6-SDT), Seven 500-Barrel Filtered Beer Tanks (SH6-FBT1), and Seven 1,600-Barrel Filtered Beer Tanks (SH6-FBT2) Vent			
Filtered Beer Tanks (SH6-FBT5), Eight 1,600-Barrel Filtered Beer Tanks (SH6-FBT6), One 850-Barrel Filtered Beer Tank (SH6-FBT7), Eight 1,600-Barrel Filtered Beer Tank (SH6-FBT7), Eight 1,600-Barrel Filtered Beer Tanks (SH6-FBT8), and Six 2,000-Barrel Filtered Beer Tanks (SH6-FBT9) Vent	SH6-2	Filtered Beer Tanks (SH6-FBT3) and Six 850-Barrel Filtered Beer Tanks	voc	0.70	3.07
Tank and Schoene Decant Tank Operations Two 1,500-Barrel Kraeusen Holding Tanks (SH8-KHT) Vent SH8-HVAC Six Chip Washers (SH8-CW) Vent SH1-FUG Seven 510-Barrel Clear Beer Tanks (SH1-CBT), Five 510-Barrel	SH6-3	Filtered Beer Tanks (SH6-FBT5), Eight 1,600-Barrel Filtered Beer Tanks (SH6-FBT6), One 850-Barrel Filtered Beer Tank (SH6-FBT7), Eight 1,600-Barrel Filtered Beer Tanks (SH6-FBT8), and Six 2,000-Barrel Filtered Beer Tanks	VOC	2.80	9.39
SH8-HVAC Kraeusen Holding Tanks (SH8-KHT) Vent VOC SH8-5 Six Chip Washers (SH8-CW) Vent VOC 1.80 7.88 SH1-FUG Seven 510-Barrel Clear Beer Tanks (SH1-CBT), Five 510-Barrel		Tank and Schoene Decant Tank	voc		9.39
SH8-5 (SH8-CW) Vent VOC 1.80 7.88 SH1-FUG Seven 510-Barrel Clear Beer Tanks (SH1-CBT), Five 510-Barrel	SH8-HVAC	Kraeusen Holding Tanks (SH8-KHT)	VOC	0.01	0.02
Clear Beer Tanks (SH1-CBT), Five 510-Barrel	SH8-5		voc	1.80	7.88
	SH1-FUG	Clear Beer Tanks (SH1-CBT), Five	PM (5)	0.01	0.02

		PM ₁₀ (5)	0.01	0.02
		VOC (5)	2.56	8.46
	Total Chip Washer, Schoene Beer Receiver, Clear Beer Tank, Blowback Beer Tank, Tannin Concentrate Tank, Tannin Mix Tank, and Tannin Supply Tank Operations	VOC (5)		8.46
SH3-FUG	Spent Celite (D.E.) or Perlite Dumpster (SH3-SCD)	VOC (5)	0.02	0.03
SH8-FUG	Spent Chips Dumpster (SH8-SCD)	VOC (5)	0.01	0.03
RDOCK-FUG3	Spent Chips Dumpster (RDOCK-SCD)	VOC (5)	0.01	0.03
	Total Spent Chips Dumpster Operations	VOC (5)		0.03
		Packaging ottle Lines 04, 05, 06, 07, and 6, and 67]; Recycle Dock; and		
BPS-1	Filler (BPS-B06F) and Pasteurizer (BPS-B06P) Vent	VOC	4.10	17.96
BPS-2	Filler (BPS-C66F) and Pasteurizer (BPS-C66P) Vent	VOC	4.66	20.41
BPS-FUG04	Filler (BPS-B04F), Pasteurizer (BPS-	PM (5)	<0.01	0.04
	B04P), 3 Laser Coders (BPS- B04LC), and Glass Crusher (BPS- B04GC)	PM ₁₀ (5)	<0.01	0.04
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Filler (BPS-B05F), Pasteurizer (BPS-	DM (E)		
Filler (BPS-B05F), Pasteurizer (BPS-B05P), 3 Laser	PM (5)	<0.01	0.04
Coders (BPS- B05LC), and Glass	PM ₁₀ (5)	<0.01	0.04
Crusher (BPS- B05GC)	VOC (5)	3.70	16.21
Laser Coders (BPS-B06LC) and	PM (5)	0.04	0.18
Packers Dust Collector (BPS- B06TDC)	PM ₁₀ (5)	0.04	0.18
Filler (BPS-B07F), Pasteurizer (BPS-	PM (5)	<0.01	0.04
ROZD) and Alacar	PM ₁₀ (5)	<0.01	0.04
B07LC)	VOC (5)	3.13	13.71
Filler (BPS-B08F), Pasteurizer (BPS- B08P), and 3 Laser Coders (BPS- B08LC)	PM (5)	<0.01	0.04
	PM ₁₀ (5)	<0.01	0.04
	VOC (5)	3.13	13.71
Filler No. 1 (BPS-C63F1), Filler No. 2 (BPS-C63F2), Pasteurizer (BPS-C63P), and Laser Coder (BPS-C63LC)	PM (5)	<0.01	0.04
	PM ₁₀ (5)	<0.01	0.04
	VOC (5)	5.00	21.90
Filler (BPS-C64F), Pasteurizer (BPS- C64P), 2 Laser	PM (5)	0.02	0.09
Coders (BPS- C64LC), and Carton Salvage	PM ₁₀ (5)	0.02	0.09
Baler Dust Collector (BPS- C64BCS)	VOC (5)	4.25	18.62
Filler (BPS-C65F) and Pasteurizer (BPS-C65P)	VOC (5)	5.00	21.90
	Coders (BPS-B05LC), and Glass Crusher (BPS-B05GC) Laser Coders (BPS-B06LC) and Packers Dust Collector (BPS-B06TDC) iller (BPS-B07F), Pasteurizer (BPS-B07P), and 4 Laser Coders (BPS-B07LC) iller (BPS-B08F), Pasteurizer (BPS-B08P), and 3 Laser Coders (BPS-B08LC) iller No. 1 (BPS-C63F1), Filler No. 2 (BPS-C63F2), Pasteurizer (BPS-C63P), and Laser Coder (BPS-C63LC) iller (BPS-C64F), Pasteurizer (BPS-C64P), 2 Laser Coders (BPS-C64LC), and Carton Salvage Baler Dust Collector (BPS-C64BCS) iller (BPS-C65F) and Pasteurizer	Coders (BPS-B05LC), and Glass Crusher (BPS-B05GC) Laser Coders (BPS-B06LC) and Packers Dust Collector (BPS-B06TDC) iller (BPS-B07F), Pasteurizer (BPS-B07P), and 4 Laser Coders (BPS-B07LC) iller (BPS-B08F), Pasteurizer (BPS-B08P), and 3 Laser Coders (BPS-B08P), and 3 Laser Coders (BPS-B08LC) iller No. 1 (BPS-C63F1), Filler No. 2 (BPS-C63F2), Pasteurizer (BPS-C63P), and Laser Coder (BPS-C63P), and Laser Coder (BPS-C63P), and Laser Coder (BPS-C64LC), and Carton Salvage Baler Dust Collector (BPS-C64BCS) iller (BPS-C65F) and Pasteurizer VOC (5) iller (BPS-C65F) and Pasteurizer VOC (5)	Coders (BPS-B05LC), and Glass (Crusher (BPS-B05GC) Laser Coders (BPS-B06LC) and Packers Dust Collector (BPS-B06TDC) B06TDC) How the provided in the prov

Emission Sources - Maximum Allowable Emission Rates

BPS-FUG66 (E	2 Laser Coders (BPS-C66LC) and Carton Salvage Baler Dust Collector (BPS-C66BCS)	PM (5)	0.01	0.06
Ba C		PM ₁₀ (5)	0.01	0.06
BF3-F0G07	er (BPS-C67F), asteurizer (BPS-	PM (5)	<0.01	0.04
C	67P), and 2 Laser oders (BPS-67LC)	PM ₁₀ (5)	<0.01	0.04
	orle)	PM _{2.5} (5)	<0.01	0.04
		VOC (5)	4.65	20.37
BPS-FUG99 K	g Washer (BPS- 99W) and Keg iller (BPS-K99F)	VOC (5)	0.21	0.92
RDOCK-1 Ca	rton Salvage ler	PM	0.05	0.22
Dust Colle	ust Collector RDOCK-BCS)	PM ₁₀	0.05	0.22
	ass Crusher RDOCK-GC)	VOC (5)	0.59	2.58
	n Crusher RDOCK-CC)	VOC (5)	0.87	3.81
BLOCK-BCS Bal	_	PM (5)	0.01	0.05
	ust Collector BLOCK-BCS)	PM ₁₀ (5)	0.01	0.05
Pa	Total Filler, Pasteurizer, Laser	PM (5)		0.59
Sa	oder, Carton alvage Baler,	PM ₁₀ (5)		0.59
K	Glass/Can Crusher, Keg Filler, Keg Washer, and	PM _{2.5} (5) (10)		0.04
Pa C	ackers Dust ollector perations	VOC (5)		89.76
DI 3 7	eeve Removal ystem (BPS-SRS)	PM	0.04	0.17
Vent	PM ₁₀	0.04	0.17	

BPS-FUG04, BPS-FUG05, BPS-FUG06, BPS-FUG07, BPS-FUG08, BPS-FUG63, BPS-FUG64, BPS-FUG64, BPS-FUG64, BPS-FUG64, BPS-FUG64, BPS-FUG64, BPS-FUG64, BPS-FUG64, BPS-FUG64, BPS-FUG64, BPS-FUG64, BPS-FUG64, BPS-FUG64, BPS-FUG64,	VOC (5)	10.22	12.82			
BPS-FUG65, BPS-FUG66, BPS-FUG67, BPS-FUG68, and BPS-FUG99	(BPS-B06VJ, BPS-K99VJ, and BPS-C63VJ thru C67VJ), 13 Bottle Labelers (BPS-	NH₃ (5)	2.20	4.37		
	B04BL thru B08BL), and 22 Case Sealers (BPS-B04CS thru B08CS and BPS-	CH₃OH (5)	1.65	1.95		
	C63CS thru C67CS)	C ₆ H ₄ (OH) ₂ (5)	<0.01	<0.01		
	Brewery Support Operations					
		Utilities (General)				
GEN-NH3	Refrigeration System (GEN-NH3)	NH₃ (5)	0.72	3.20		
	(Bı	Utilities uilding 7 [Powerhouse])				
PWR-1	Boiler No. 1	РМ	1.12 (6)	2.90 (6)		
	(PWR-B01) Stack	PM ₁₀	1.12 (6)	2.90 (6)		
		SO ₂	24.32 (6)	9.00 (6)		
		NO _x	11.44 (6)	36.30 (6)		
		со	6.72 (6)	29.40 (6)		
		voc	0.44 (6)	1.90 (6)		
PWR-2	Boiler No. 2 (PWR-B02) Stack	РМ	1.12 (6)	2.90 (6)		
	(. W. 202) Stack	PM ₁₀	1.12 (6)	2.90 (6)		
		SO ₂	24.32 (6)	9.00 (6)		

	1		T T	
		NOx	11.44 (6)	36.30 (6)
		СО	6.72 (6)	29.40 (6)
		voc	0.44 (6)	1.90 (6)
PWR-3	Boiler No. 3 (PWR-B03) Stack	PM	1.12 (7)	2.90 (7)
	(i wit bos) stack	PM ₁₀	1.12 (7)	2.90 (7)
		SO ₂	24.32 (7)	9.00 (7)
		NO _x	2.96 (7)	12.96 (7)
		со	6.72 (7)	29.40 (7)
		VOC	0.44 (7)	1.90 (7)
		SiO ₂	0.62	2.73
		HF	0.58	2.54
		HCI	0.69	3.04
PWR-4	Boiler No. 4 (PWR-B04) Stack	PM	2.28 (8)	4.70 (8)
	(i wit boa) stack	PM ₁₀	2.28 (8)	4.70 (8)
		SO ₂	49.10 (8)	76.60 (8)
		NO _x	3.69 (8)	16.16 (8)
		со	8.37 (8)	36.70 (8)
		VOC	0.55 (8)	2.40 (8)
		SiO ₂	0.78	3.41
		HF	0.72	3.16
		HCI	0.87	3.79
PWR-5	Boiler No. 5 (PWR-B05) Stack	PM	2.28 (8)	4.70 (8)
	(i win-bos) stack	PM ₁₀	2.28 (8)	4.70 (8)
		SO ₂	49.10 (8)	76.60 (8)

		NO _x	3.69 (8)	16.16 (8)
		СО	8.37 (8)	36.70 (8)
		VOC	0.55 (8)	2.40 (8)
		SiO ₂	0.78	3.41
		HF	0.72	3.16
		HCI	0.87	3.79
PWR-6	Boiler No. 6 (PWR-B06) Stack	PM	1.40 (7)	4.10 (7)
	(I WIN BOO) Stack	PM ₁₀	1.40 (7)	4.10 (7)
		SO ₂	30.31 (7)	39.80 (7)
		NO _x	3.69 (7)	16.16 (7)
		со	8.37 (7)	36.70 (7)
		voc	0.55 (7)	2.40 (7)
		SiO ₂	0.78	3.41
		HF	0.72	3.16
		HCI	0.87	3.79
	Total Operations for Boilers No. 3-6	SiO ₂		5.13
	Bollets No. 5 0	HF		4.76
		HCI		5.70
	·	Utilities (Near Building 9A)	·	
TRACK-01	Trackmobile Diesel Storage Tank (TRACK-DST) Vent	VOC	<0.01	<0.01
		Maintenance (General)	·	
BREW-FUG	Fumigation (BREW-FUG)	CH₃Br (VOC) (5)	0.30	1.29
	(BICEW-FOG)	PH ₃ (5)	<0.01	0.01

PHOS-RC	Railcar Fumigation (PHOS-RC)	PH₃ (5)	0.02	0.08
		Maintenance (Building 6)		
BPS-FUGPW1	5-Gallon Parts Washer No. 1 (BPS-PW1)	VOC (5)	0.05	0.02
BPS-FUGPW2	5-Gallon Parts Washer No. 2 (BPS-PW2)	VOC (5)	0.05	0.02
BPS-FUGPW3	17-Gallon Parts Washer (BPS- PW3)	VOC (5)	0.05	0.06
		Maintenance (Building 7)		
PWR-FUG	Parts Washer (PWR-PW)	VOC (5)	0.05	0.23
		Maintenance (Building 9)	'	,
PAINT-FUG2	Paint Booth (PAINT-PSB)	РМ	<0.01	<0.01
	Filter Stack	PM ₁₀	<0.01	<0.01
		VOC	4.72	0.27
PAINT-FUG3	Paint Still (PAINT-STL)	VOC (5)	<0.01	0.02
		Maintenance (Near Building 10)		
YARD-01	Carpenter Shop (YARD-CSDC)	РМ	0.77	0.80
	Vent	PM ₁₀	0.77	0.80
		Maintenance (Building 66)		
FORK-FUG	Parts Washer (FORK-PW)	VOC (5)	0.05	0.23
		Maintenance (Building 77)	•	
BRM-FUG	67-Gallon Parts Washer (BRM-PW)	VOC (5)	0.05	0.23

		Safety (Near Building 10)		
FIRE-01	Fire Water Pump (Engine) (FIRE-	РМ	0.68	0.17
	WP) Stack	PM ₁₀	0.68	0.17
		SO ₂	0.64	0.16
		NO _x	9.61	2.40
		со	2.07	0.52
		voc	0.78	0.20
FIRE-02	Fire Water Pump Diesel Storage Tank (FIRE-DST) Vent	voc	<0.01	<0.01
		Waste Treatment		·
WWT-FUG	Wastewater Collection Fugitives (WWT-WCF)	VOC (5)	0.33	1.43
WWT-FUG1	Wastewater Station No. 1 (WWT-WS1)	VOC (5)	0.02	0.07
WWT-FUG2	Wastewater Collection Pit (WWT-WCP)	VOC (5)	0.02	0.11
BERS-1	Bio-Energy Recovery	SO ₂	60.60	36.90 (9)
	System Flare (BERS-FL)	NO _x	4.60	11.20 (9)
	(BERS-1 E)	со	39.60	96.30 (9)
		H ₂ S	0.64	0.42
BERS-2	Bio-Energy Recovery System Scrubber (Biofilter or Carbon Filter Backup) (BERS-BIO)	H ₂ S (5)	1.50	2.24
BERS-3 Project Number: 207772	Bio-Energy Recovery	H₂S (5)	<0.01	0.01

	System Fugitives (BERS-FUG)			
BERS-4	Bulk Magnesium Hydroxide Silo	РМ	0.02	0.05
	(BERS-4) Bagfilter Vent	PM ₁₀	<0.01	<0.01
Permit by rule (PBR) listed below:	sources incorporated	l by reference. Sources rema	ain authorized by th	e PBR(s) as
	PBR § 10	6.418 (Registration No. 70009))	
BPS-FUG04 and BPS-FUG07	5 Videojet Coders (BPS-B04VJ and BPS-B07VJ)	VOC	0.02	0.10
		PBR § 106.371		,
COND-CTS	16 Evaporative Condensers	РМ	5.29	23.16
	(COND-CTS)	PM ₁₀	5.29	23.16
PWRHS-CT	Powerhouse Cooling Tower (PWRHS- CT)	РМ	4.68	20.51
		PM ₁₀	4.68	20.51
BERS-CTS	BERS Cooling Tower	РМ	0.88	3.86
	(BERS-CTS)	PM ₁₀	0.88	3.86
		PBR § 106.511		
FIRE-03	Emergency Generator	РМ	0.08	0.03
	No. 1 (FIRE-PH)	PM ₁₀	0.08	0.03
		SO ₂	0.71	0.31
		NO _x	5.43	2.38
		СО	0.74	0.32
		VOC	0.19	0.08
FIRE-04	Emergency Generator	РМ	0.06	0.03
	No. 2 (FIRE-PH2)	PM ₁₀	0.06	0.03

		SO ₂	0.32	0.14		
		NO _x	0.85	0.37		
		со	0.38	0.17		
		voc	0.03	0.02		
PBR § 106.532						
BERS-BIOTK	BERS Biomass Tank (BERS-BIOTK)	H ₂ S	<0.01	<0.01		
WWT-FUG3	2 BERS Drum Filters (WWT-BDF)	voc	0.02	<0.01		
		PBR § 106.263				
PAINT-FUG1	PAINT-FUG1 Immovable Objects Maintenance Painting (PAINT-OBJ)	РМ	0.02	0.02		
		PM ₁₀	0.02	0.02		
		VOC	10.65	10.65		

- (1) Emission point identification either specific equipment designation or emission point number (EPN) from plot plan.
- (2) Specific point source name. For fugitive sources, use area name or fugitive source name.
- (3) PM total particulate matter, suspended in the atmosphere, including PM₁₀ and PM_{2.5}, as represented
 - PM₁₀ total particulate matter equal to or less than 10 microns in diameter, including PM_{2.5}, as represented
 - PM_{2.5} particulate matter equal to or less than 2.5 microns in diameter
 - SO₂ sulfur dioxide
 - NO_x total oxides of nitrogen CO - carbon monoxide
 - VOC volatile organic compounds as defined in Title 30 Texas Administrative Code § 101.1
 - NΗ₃ ammonia CH₃OH methanol $C_6H_4(OH)_2$ hydroguinone silica dioxide SiO_2 HF hydrogen fluoride HCI hydrogen chloride methyl bromide CH₃Br phosphine PH_3 hydrogen sulfide H_2S
- (4) Compliance with annual emission limits (tons per year) is based on a 12 month rolling period.
- (5) Emission rate is an estimate and is enforceable through compliance with the applicable special condition(s) and permit application representations.
- (6) Worst-case emission rate when firing natural gas or natural gas and fuel oil.

Emission Sources - Maximum Allowable Emission Rates

- (7) Worst-case emission rate when firing any combination of natural gas, natural gas and fuel oil, and landfill gas.
- (8) Worst-case emission rate when firing any combination of natural gas, fuel oil, landfill gas, and bio-gas (no bio-gas to flare).
- (9) Emission rate when firing full capacity of bio-gas (when bio-gas fuels the boilers, there are no emissions from the flare).
- (10) PM_{2.5} emission limit only applies to EPN BPS-FUG67.
- (11) Planned startup and shutdown emissions are included. Maintenance activities, except as specified in Special Condition No. 21, are not authorized by this permit and will need separate authorization, unless the activity can meet the conditions of 30 TAC § 116.119.

Dated <u>June 10, 2014</u>