

EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

Permit Numbers 9402 and N022

This table lists the maximum allowable emission rates and all sources of air contaminants on the applicant's property covered by this permit. The emission rates shown are those derived from information submitted as part of the application for permit and are the maximum rates allowed for these facilities. Any proposed increase in emission rates may require an application for a modification of the facilities covered by this permit.

AIR CONTAMINANTS DATA

Emission Point No. (1)	Source Name (2)	Air Contaminant Name (3)	Emission Rates *	
			lb/hr	TPY**
FCC-46	Ammonia Scrubber	NO _x	2.62	11.5
		CO	0.21	0.9
		NH ₃ (6)	0.88	3.86
		PM ₁₀	1.22	5.3
		HCl	0.01	0.01
FCC-50	Crude Unloading Bag Filter	PM ₁₀	0.01	0.01
FCC-51	Crude Product Bag Filter	PM ₁₀	0.07	0.28
FCC-52	Crude Product Bag Filter	PM ₁₀	0.07	0.28
FCC-53	Crude Product Bag Filter	PM ₁₀	0.01	0.05
FCC-54	Crude Product Bag Filter	PM ₁₀	0.03	0.09
FCC-55	Ventilation Air Bag Filter	PM ₁₀	0.01	0.04
FCC-57	Product Transport Bag Filter	PM ₁₀	0.04	0.15
FCC-58	Crude and Product Bag Filter	PM ₁₀	0.42	1.82
FCC-60	Vent Hood (5)	NH ₃	5.0	0.01
FCC-61	Product Air Slide Bag Filter	PM ₁₀	0.09	0.38
FCC-62	Product Air Slide Bag Filter	PM ₁₀	0.09	0.38
FCC-63	Product Vacuum Bag Filter	PM ₁₀	0.26	1.16
FCC-64	Blending Silo Bag Filter	PM ₁₀	0.24	1.07

EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

AIR CONTAMINANTS DATA

Emission Point No. (1)	Source Name (2)	Air Contaminant Name (3)	Emission Rates *	
			lb/hr	TPY**
FCC-65	Bulk Loadout Bag Filter	PM ₁₀	0.24	1.07
FCC-66	Portable Bag Filter	PM ₁₀	0.09	0.19
		Ni	0.01	
		CO	0.01	
FCC-67	Diesel Engine	NO _x	2.86	5.96
		CO	0.44	0.92
		PM ₁₀	0.32	0.67
		SO ₂	0.14	0.30
		VOC	0.22	0.46
FCC-3A	Feed Hopper Bag Filter	PM	0.04	0.18
FCC-5A	Calciner	VOC	0.46	2.02
		NO _x	1.85	8.09
		SO ₂	0.01	0.04
		PM	0.08	0.34
		CO	0.54	2.36
FCC-8	Flash Dryer Bag Filter	VOC	0.05	0.22
		NO _x	1.39	6.08
		SO ₂	0.01	0.03
		PM	1.0	4.4
		CO	0.19	0.85
FCC-9	Molsieve Calciner	VOC	0.03	0.11
		NO _x	0.69	3.01
		SO ₂	0.01	0.01
		PM	0.02	0.11
		CO	0.10	0.42
FCC-9A	Final Product Bag Filter	PM	0.58	2.55

EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

AIR CONTAMINANTS DATA

Emission Point No. (1)	Source Name (2)	Air Contaminant Name (3)	Emission Rates *	
			lb/hr	TPY**
FCC-10	Flash Dryer Bag Filter	VOC	0.05	0.22
		NO _x	1.39	6.08
		SO ₂	0.01	0.03
		PM	1.0	4.4
		CO	0.19	0.85
FCC-11	Reslurry Tank Bag Filter	PM	0.3	1.2
FCC-11A	Calciner Scrubber	NH ₃	2.4	10.5
		PM	0.10	0.10
FCC-12	Molsieve Calciner	VOC	0.03	0.11
		NO _x	0.69	3.01
		SO ₂	0.01	0.01
		PM	0.02	0.11
		CO	0.10	0.42
FCC-14	HCl Scrubber	HCl	0.10	0.10
FCC-15	Ammonia Scrubber	NH ₃	1.96	8.58
FCC-16	Portaclay/Reslurry Bag Filter	PM	0.05	0.24
FCC-17	Sulfuric Acid Storage Tank	H ₂ SO ₄	0.01	0.01
		SO ₃	0.01	0.01
FCC-18	Strike Tanks Vent	PM ₁₀	0.84	2.95
FCC-19	Kaolin Dosing Bag Hopper	PM	0.29	1.26
FCC-20	C Alumina Silo Bag Filter	PM ₁₀	0.29	0.91
FCC-21	Spray Dryer Bag Filter	VOC	0.78	3.19

EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

AIR CONTAMINANTS DATA

Emission Point No. (1)	Source Name (2)	Air Contaminant Name (3)	Emission Rates *	
			lb/hr	TPY**
	(Five)	NO _x	19.32	79.00
		SO ₂	0.08	0.33
		PM ₁₀	8.59	37.41
		CO	5.39	22.02
		NH ₃	1.09	4.78
21.1-21.3	Crude Product Bag Filter	PM	0.1	0.6
FCC-23	Separator Fines Bag Filter	PM	0.48	2.09
FCC-27	Steam Boiler	VOC	0.53	0.73
		NO _x	3.57	4.90
		SO ₂	0.06	0.08
		PM ₁₀	0.73	1.01
		CO	8.11	11.15
FCC-34	Ammonia Absorber	NH ₃	0.01	0.03
FCC-40	Kaolin Unloading Bag Filter	PM ₁₀	0.15	0.32
FCC-41	Sulfuric Acid Storage Tank	H ₂ SO ₄	0.01	0.01
		SO ₃	0.01	0.01
FCC-42	Filter Hoods Vent (7)	NH ₃	0.20	0.87
FCC-43	Ammonium Chloride Tank (5)	NH ₃	0.01	0.01
FCC-47	Phosphoric Acid Tank	H ₃ PO ₄	0.01	0.01
FCC-68	Kaolin Silo Bag Filter	PM ₁₀	0.26	0.58
FCC-69	C Alumina Dosing Bag Filter	PM ₁₀	0.24	0.55
FCC-70	BOC Silo Bag Filter	PM ₁₀	0.19	0.41
FCC-71	BOC Dosing Bag Filter	PM ₁₀	0.21	0.44
FCC-72	Vacuum System 434-901 (4) (7)	NH ₃	0.43	1.87

EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

AIR CONTAMINANTS DATA

Emission Point No. (1)	Source Name (2)	Air Contaminant Name (3)	Emission Rates *	
			lb/hr	TPY**
FCC-73	Vacuum System 431-910 (4) (7)	NH ₃	0.01	0.01
FCC-75	SCR System (Thermal oxidizer/SCR)	N ₂ O	32.3	141.47
		NO _x	3.00	13.14
		PM ₁₀	0.01	0.05
		SO ₂	0.01	0.01
		NH ₃	0.34	1.48
FCC-74	Final Product Calciner	NO _x	2.31	10.12
		PM ₁₀	0.26	1.14
		CO	2.87	12.56
		VOC	0.19	0.82
		SO ₂	0.02	0.09
FCC-FUG	Fugitives	NH ₃	0.01	0.01

- (1) Emission point identification - either specific equipment designation or emission point number from a plot plan.
- (2) Specific point source names. For fugitive sources use area name or fugitive source name.
- (3) NO_x - total oxides of nitrogen
CO - carbon monoxide
NH₃ - ammonia
PM - particulate matter, suspended in the atmosphere, including PM₁₀
PM₁₀ - particulate matter equal to or less than 10 microns in diameter. Where PM is not listed, it shall be assumed that no particulate matter greater than 10 microns is emitted.
SO₂ - sulfur dioxide
Ni - nickel
VOC - volatile organic compounds as defined in Title 30 Texas Administrative Code § 101.1
N₂O - nitrous oxide
HCl - hydrochloric acid
H₂SO₄ - sulfuric acid
SO₃ - sulfur trioxide
H₃PO₄ - phosphoric acid

EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

- (4) Either Vacuum System 434-901 (EPN FCC-72) or Vacuum System 434-910 (EPN FCC-73) may be used alone to provide vacuum to all the equipment normally served by the two vacuum systems during periods of maintenance or alternate operations. The emissions from the vacuum system remaining in operation during such periods shall not exceed the sum of the maximum allowable emission rates for EPNs FCC-72 and FCC-73.
- (5) These emission points are typically routed to the Ammonia Scrubber (EPN 46), except when the ammonia scrubber is not in operation due to maintenance of the scrubber.
- (6) Total emissions of ammonia plus ammonium.
- (7) These emission points are typically routed to the Ammonia Scrubber (EPN 46), but may discharge directly to atmosphere when the DBW section of the FCC Catalyst Unit is not operating and no ammonia-containing solutions are used in alumina preparation section.

* Emission rates are based on and the facilities are limited by the following maximum operating schedule:

_____ Hrs/day _____ Days/week _____ Weeks/year or 8,760 Hrs/year

** Compliance with annual emission limits is based on a rolling 12-month period.

Dated_____