

EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

Permit No. 19708

This table lists the maximum allowable emission rates and all sources of air contaminants on the applicant's property covered by this permit. The emission rates shown are those derived from information submitted as part of the application for permit and are the maximum rates allowed for these facilities. Any proposed increase in emission rates may require an application for a modification of the facilities covered by this permit.

AIR CONTAMINANTS DATA

Emission Point No. (1)	Source Name (2)	Air Contaminant Name (3)	lb/hr	TPY	Emission Rates *
<u>BLDG A, PHASE 1</u>					
CD-1	THERMAL OXIDIZER, ROUTED FROM FAB 1A AND FAB 2A, PHASE 1	VOC	2.21	3.46	
		NO _x	0.72	3.15	
		CO	0.15	0.63	
		SO _x	0.03	0.14	
		PM	0.13	0.56	
<u>FAB 1A</u>					
FS-33	FUME SCRUBBER	HCl	0.03	0.04	
FS-34	PHASE 1	HALOCARBONS	0.04	0.05	
FS-35 (4)		INORGANIC ACIDS	0.46	0.69	
		NO _x	0.01	0.02	
		SO _x	0.39	0.58	
		HF	0.10	0.15	
		OTHER INORGANICS	0.09	0.13	
FS-37	AMMONIA SCRUBBER PHASE 1	AMMONIA	0.13	0.19	
SE-31	SOLVENT EXHAUST	VOC	9.87	14.69	
SE-32	PHASE 1	HALOCARBON	0.001	0.002	
FUG-1A	FUGITIVES FAB 1A PHASE 1	VOC	2.46	3.66	
<u>FAB 2A</u>					
FS-1	FUME SCRUBBER	VOC	0.1	0.14	
FS-2	PHASE 1	HCl	0.02	0.03	
FS-3 (4)		HALOCARBONS	0.09	0.14	

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Emission Point No. (1)	Source		Air Contaminant		Emission Rates *	
	Name (2)	Name (3)	lb/hr	TPY		
			INORGANIC ACIDS		0.19	0.28
			AMMONIA		0.10	0.15
			NO _x		0.17	0.25
			SO _x		0.29	0.43
			HF		0.10	0.15
			OTHER INORGANICS		0.2	0.28
FS-14	EPI SCRUBBER		HCl		0.10	0.14
FS-15	PHASE 1		OTHER INORGANICS		<.001	<.001
FS-16						
FS-17						
FS-18						
SE-12	SOLVENT EXHAUST		VOC		0.26	0.39
	PHASE 1					
SE-4	SOLVENT EXHAUST		VOC		15.19	22.60
	PHASE 1		AMMONIA		0.01	0.01
FUG-2A	FUGITIVES FAB 2A		VOC		2.59	3.98
	PHASE 1					
<u>BLDG C, PHASE 1</u>						
<u>FAB 1A</u>						
SE-C	SOLVENT EXHAUST		VOC		3.44	5.12
	PHASE 1					
FS-C	FUME SCRUBBER		HF		0.01	0.02
	PHASE 1		INORGANIC ACIDS		0.01	0.02
			AMMONIA		0.003	0.01
			SO _x		<0.001	<0.001
			OTHER INORGANICS		0.01	0.02
FUG-C	FUGITIVES BLDG. C		VOC		0.32	0.47

BLDG A, PHASE 2

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Emission Point No. (1)	Source Name (2)	Name (3)	Air Contaminant lb/hr TPY	Emission Rates *	
CD-1DR	THERMAL OXIDIZER, ROUTED FROM FAB 1A AND FAB 2A, PHASE 2		VOC	6.8	10.13
			NO _x	0.06	0.27
			CO	0.02	0.06
			SO _x	<0.01	<0.01
			PM	<0.01	0.04
			AMMONIA	0.01	0.02
<u>FAB 1A</u>					
FS-33	FUME SCRUBBER PHASE 2		HCl	0.03	0.04
FS-34			HALOCARBONS	0.05	0.07
FS-35 (4)			INORGANIC ACIDS	0.56	0.84
			NO _x	<0.04	0.05
			SO _x	0.41	0.60
			HF	0.11	0.17
		OTHER INORGANICS	0.16	0.24	
FS-37	AMMONIA SCRUBBER PHASE 2		AMMONIA	0.20	0.3
FS-38,FS-39	HORIZONTAL SCRUBBER PHASE 2		INORGANIC ACIDS	<0.01	<0.01
			HCl	<0.01	<0.01
			NH ₃	0.01	<0.08
R-1	ACID REPROCESSOR PHASE 2		H ₂ SO ₄	.04	.06
SE-31	SOLVENT EXHAUST PHASE 2		VOC	2.21	3.28
SE-32			HALOCARBON	0.002	0.003
FUG-1A	FUGITIVES FAB 1A PHASE 2		VOC	4.71	7.01

FAB 2A

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Emission Point No. (1)	Source Name (2)	Air Contaminant Name (3)	<u>Emission Rates *</u>	
			lb/hr	TPY
FS-1	FUME SCRUBBER	VOC	0.15	0.22
FS-2	PHASE 2	HCl	0.03	0.05
FS-3 (4)		HALOCARBONS	0.14	0.2
		INORGANIC ACIDS	0.21	0.31
		AMMONIA	0.18	0.28
		NO _x	0.27	0.4
		SO _x	0.57	0.85
		HF	0.13	0.2
		OTHER INORGANICS	0.46	0.6
FS-14	EPI SCRUBBER	HCl	0.13	0.19
FS-15	PHASE 2	OTHER INORGANICS	<.001	<.001
FS-16				
FS-17				
FS-18				
SE-12	SOLVENT EXHAUST PHASE 2	VOC	0.41	0.60
FUG-2A	FUGITIVES FAB 2A PHASE 2	VOC	4.88	7.27
<u>BLDG C, PHASE 2</u>				
<u>FAB 1A</u>				
SE-C	SOLVENT EXHAUST PHASE 2	VOC	5.73	8.52
FS-C	FUME SCRUBBER PHASE 2	HF	0.01	0.02
		INORGANIC ACIDS	0.02	0.02
		AMMONIA	0.01	0.01
		SO _x	<0.001	<0.001
		OTHER INORGANICS	0.06	0.09
FUG-C	FUGITIVES BLDG. C	VOC	0.49	0.73

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AIR CONTAMINANTS DATA

Emission Point No. (1)	Source Name (2)	Air Contaminant Name (3)	lb/hr	TPY	Emission Rates *
<u>BLDG A AND C, PHASE 3</u>					
<u>FAB 1A AND 2A</u>					
CD-1DR	THERMAL OXIDIZER PHASE 3	VOC	10.17	15.17	
		AMMONIA	0.01	0.02	
		NO _x	0.14	0.62	
		CO	0.03	0.13	
		SO _x	<0.01	<0.01	
		PM	0.02	0.08	
		HALOCARBON	<0.01	<0.01	
<u>BLDG A, PHASE 3</u>					
<u>FAB 1A</u>					
FS-33	FUME SCRUBBERS	HCl	0.05	0.07	
FS-34	PHASE 3	HALOCARBONS	0.09	0.13	
FS-35 (4)		INORGANIC ACIDS	1.07	1.59	
		NO _x	0.03	0.04	
		SO _x	0.81	1.20	
		HF	0.20	0.3	
		OTHER INORGANICS	0.32	0.48	
FS-37	AMMONIA SCRUBBER PHASE 3	AMMONIA	0.43	0.63	
FS-38,FS-39	HORIZONTAL SCRUBBER PHASE 3	INORGANIC ACIDS	<0.01	<0.01	
		HCl	<0.01	<0.01	
		NH ₃	<0.01	<0.08	
R-1	ACID REPROCESSOR	H ₂ SO ₄	<0.001	<0.001	
FUG-1A	FUGITIVES FAB 1A PHASE 3	VOC	9.2	13.7	

FAB 2A

EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

AIR CONTAMINANTS DATA

Emission	Source		Air Contaminant		<u>Emission Rates *</u>	
Point No. (1)	Name (2)	Name (3)	lb/hr	TPY		
FS-1	FUME SCRUBBERS PHASE 3		HCl		0.04	0.06
FS-2			HALOCARBONS		0.14	0.2
FS-3 (4)			INORGANIC ACIDS		0.21	0.31
			AMMONIA		<0.2	<0.29
			NO _x		0.27	0.4
			SO _x		0.57	0.85
			HF		0.13	0.2
			OTHER INORGANICS		0.46	0.59
		VOC		0.15	0.22	
FS-14	EPI SCRUBBERS PHASE 3		HCl		0.13	0.19
FS-15			OTHER INORGANICS		<0.001	<0.001
FS-16						
FS-17						
FS-18						
SE-12	SOLVENT EXHAUST PHASE 3		VOC		0.41	0.60
FUG-2A	FUGITIVES FAB 2A PHASE 3		VOC		5.61	8.36
<u>BLDG C, PHASE 3</u>						
FS-C	FUME SCRUBBER PHASE 3		HF		0.02	0.02
			INORGANIC ACIDS		0.02	0.03
			AMMONIA		0.02	0.03
			SO _x		<0.001	0.001
			OTHER INORGANICS		0.06	0.09
			HALOCARBONS		0.003	0.01
FUG-C	FUGITIVES		VOC		0.82	1.23

STORAGE TANKS, PHASES 1, 2, AND 3

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Emission Point No. (1)	Source		Air Contaminant		<u>Emission Rates *</u>	
	Name (2)	Name (3)	lb/hr	TPY		
T-1	DIESEL STORAGE		VOC		0.10	<0.001
T-2	NaOH STORAGE		NaOH		<0.001	<0.001
T-3	NaOH STORAGE		NaOH		<0.001	<0.001
T-4	H2SO4 STORAGE		H2SO4		0.0002	<0.0001
T-900 BWS	HCl STORAGE		HCl		0.10	0.002
	SOLVENT WASTE STORAGE		VOC		0.39	0.002
IWT-1	NEUTRALIZATION		H2SO4		<0.01	<0.01
IWT-2	NEUTRALIZATION		H2SO4		<0.01	<0.01
BCV	BOTTLE CHANGE CABINET		SILANE		0.001	<0.001

BOILERS, PHASES 1, 2, AND 3

BS-1	BOILER NO. 1 NATURAL GAS	VOC	0.06	0.24
		PM	0.05	0.23
		NO _x	1.05	4.58
		CO	0.21	0.92
		SO _x	0.007	0.03
BS-1	BOILER NO. 1 DIESEL	VOC	0.03	0.11
		PM	0.15	0.65
		NO _x	1.49	6.54
		CO	0.37	1.64
		SO _x	0.003	<0.001
BS-2	BOILER NO. 2 NATURAL GAS	VOC	0.06	0.24
		PM	0.05	0.23
		NO _x	1.05	4.58
		CO	0.21	0.92
		SO _x	0.007	0.03

BS-2	BOILER NO. 2 DIESEL	VOC	0.03	0.11
		PM	0.15	0.65
		NO _x	1.49	6.54
		CO	0.37	1.64
		SO _x	0.003	<0.001
BS-3	BOILER NO. 3	VOC	0.03	0.12
		PM	0.03	0.11
		NO _x	0.52	2.29
		CO	0.1	0.46
		SO _x	0.004	0.02
BS-4	BOILER NO. 4	VOC	0.03	0.12
		PM	0.03	0.11
		NO _x	0.52	2.29
		CO	0.1	0.46
		SO _x	0.004	0.02
G-1	BACK-UP GENERATOR 1 PHASES 1, 2, AND 3	VOC	1.61	0.02
		PM	1.21	0.02
		NO _x	16.98	0.21
		CO	3.67	0.04
		SO _x	0.35	0.01
G-1	BACK-UP GENERATOR 2 PHASES 2 AND 3	VOC	1.61	0.02
		PM	1.21	0.02
		NO _x	16.98	0.21
		CO	3.67	0.04
		SO _x	0.35	0.01

EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

- (1) Emission point identification - either specific equipment designation or emission point number from plot plan. Unless otherwise noted, where more than one emission point is listed, the values shown are the maximum allowable combined stack emissions.
- (2) Specific point source name. For fugitive sources use area name or fugitive source name.
- (3)
 - VOC - volatile organic compounds as defined in General Rule 101.1
 - NO_x - total oxides of nitrogen
 - SO_x - sulfur oxides
 - CO - carbon monoxide
 - HF - hydrogen fluoride
 - HCl - hydrogen chloride
 - PM - particulate matter
 - H₂SO₄ - hydrogen sulfate
 - NaOH - sodium hydroxide
- (4) Two of the three scrubbers are operating in parallel. One serves as a backup for maintenance or unscheduled outages.

* Emission rates are based on and the facilities are limited by the following maximum operating schedule:

Hrs/day 24 Days/week 7 Weeks/year 52 or Hrs/year 8,760

Dated _____