

EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

Permit Number 18836

This table lists the maximum allowable emission rates and all sources of air contaminants on the applicant's property covered by this permit. The emission rates shown are those derived from information submitted as part of the application for permit and are the maximum rates allowed for these facilities. Any proposed increase in emission rates may require an application for a modification of the facilities covered by this permit.

AIR CONTAMINANTS DATA

Emission Point No. (1)	Source Name (2)	Air Contaminant Name (3)	Emission Rates*	
			lb/hr	TPY **
CB-1	Compounding Building 1	PM ₁₀	0.09	0.35
		VOC (5)	9.21	37.96
CB-2	Compounding Building 2	PM ₁₀	0.06	0.27
		VOC (5)		
CB-3	Compounding Building 3	PM ₁₀	0.06	0.19
		VOC (5)		
CT-711	Cooling Tower (4)	VOC	1.05	4.60
CT-711A	Cooling Tower (4)	VOC	1.68	7.36
FLARE	Flare	CO	142.65	59.16
		NO _x	19.75	11.61
		SO ₂	0.01	0.05
		VOC	63.00	26.19
FUGITIVE	Process Fugitives (4)	VOC	7.73	33.85
HF-405	Bag Unloading Filter	PM ₁₀	0.20	0.05
HF-415	Additive Baghouse	PM ₁₀	0.84	3.68
HF-463	Railcar Truck Unloading Receiver	PM ₁₀	0.10	0.44
HF-481	Pelletizing Building Filter Receiver	PM ₁₀	6.00	1.40

EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

AIR CONTAMINANTS DATA

Emission Point No. (1)	Source Name (2)	Air Contaminant Name (3)	Emission Rates *	
			lb/hr	TPY **

BOILERS: Case 1 - Natural Gas/Plant Fuel Gas

HH-731A	Boiler A	CO	5.81	25.43
		NO _x	4.78	20.95
		PM/PM ₁₀	1.11	4.88
		SO ₂	1.05	4.62
		VOC	0.22	0.97
HH-731B	Boiler B	CO	5.81	25.43
		NO _x	4.78	20.95
		PM/PM ₁₀	1.11	4.88
		SO ₂	1.05	4.62
		VOC	0.22	0.97

BOILERS: Case 2 - Combination of Natural Gas/Plant Fuel Gas plus By-Product Liquid Wax

HH-731A	Boiler A	CO	6.26	27.42
		NO _x	8.32	28.69
		PM	10.17	24.71
		PM ₁₀	8.20	20.38
		SO ₂	2.90	8.67
		VOC	0.50	1.42
HH-731B	Boiler B	CO	6.26	27.42
		NO _x	8.32	28.69
		PM	10.17	24.71
		PM ₁₀	8.20	20.38
		SO ₂	2.90	8.67
		VOC	0.50	1.42
HST-101	Catalyst Preparation Area Condenser (Backup service only)	VOC	61.0	0.68
HT-171	Tank T-171	VOC	0.21	0.17

EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

Emission Point No. (1)	Source Name (2)	Air Contaminant Name (3)	AIR CONTAMINANTS DATA	
			Emission Rates *	
			lb/hr	TPY **
HT-601	Tank T-601	VOC	0.51	0.97
HT-602	Tank T-602	VOC	2.34	5.70
HT-606	Tank T-606	VOC	2.34	5.70
HT-608	Tank T-608	VOC	0.20	<0.01
HT-735	Tank T-735	VOC	0.99	1.42
HT-793	Tank T-793	VOC	0.02	<0.01
HT-794	Tank T-794	VOC	0.02	<0.01
HT-797	Tank T-797	VOC	0.03	<0.01
HT-798	Tank T-798	VOC	0.06	<0.01
HT-799	Tank T-799	VOC	15.05	0.13
HT-801	Tank T-801	VOC	5.41	0.02
HV-124	ATE System Vent	VOC	11.49	4.60
HV-125	DEAC System Vent	VOC	11.39	1.17
HV-305	Tank V-305	VOC	0.13	<0.01
HX-411	Extruder CAS (Backup service only)	PM ₁₀	1.9	1.90
		VOC	7.8	1.12
PP-1	Pilot Plant	PM ₁₀	0.01	0.01
		VOC	0.69	0.65
WWTP-2	Wastewater	VOC	0.46	2.1

EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

AIR CONTAMINANTS DATA				
Emission Point No. (1)	Source Name (2)	Air Contaminant Name (3)	Emission Rates *	
			lb/hr	TPY **
HBL-431	Blending Silo Vents	PM ₁₀	1.74	2.69
		VOC (6)	40.1	83.7
HT-441	Product Silo Vents	PM ₁₀	0.24	0.63
		VOC (6)		
HF-454	Product Filter Receiver	PM ₁₀	0.65	2.85
		VOC (6)		
HF-456	Product Silos Baghouse	PM ₁₀	3.67	16.08
		VOC (6)		
HTB-451	Railcar Silo Vents	PM ₁₀	0.35	0.82
		VOC (6)		
HQ-460	Bagging/Boxing	PM ₁₀	0.09	0.17
		VOC (6)		
EG-701	Diesel Generators	CO	2.91	0.08
		NO _x	13.49	0.35
		PM ₁₀	0.96	0.02
		SO ₂	0.89	0.02
		VOC	1.09	0.03
P-741B	Firewater Pumps	CO	2.34	0.06
		NO _x	10.85	0.28
		PM ₁₀	0.77	0.02
		SO ₂	0.72	0.02
		VOC	0.88	0.02
P-741C	Firewater Pumps	CO	2.34	0.06
		NO _x	10.85	0.28
		PM ₁₀	0.77	0.02
		SO ₂	0.72	0.02

VOC	0.88	0.02
-----	------	------

Permit Number 18836
Page 5

EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

- (1) Emission point identification - either specific equipment designation or emission point number (EPN) from plot plan.
- (2) Specific point source name. For fugitive sources use area name or fugitive source name.
- (3) CO - carbon monoxide
NO_x - total oxides of nitrogen
PM - particulate matter, suspended in the atmosphere, including PM₁₀
PM₁₀ - particulate matter equal to or less than 10 microns in diameter. Where PM is not listed, it shall be assumed that no PM greater than 10 microns is emitted.
SO₂ - sulfur dioxide
VOC - volatile organic compounds as defined in Title 30 Texas Administrative Code § 101.1
- (4) Fugitive emissions are an estimate only and should not be considered as a maximum allowable emission rate.
- (5) The VOC emissions for the compounding buildings, including EPNs CB-1, CB-2, and CB-3, are combined into EPN CB-1 for the purposes of this table.
- (6) The VOC emissions for all dry pellet handling equipment, including EPNs HBL-431, HT-441, HTB-451, HF-454, HF-456, and HQ-460, are combined into EPN HBL-431 for the purposes of this table.

* Emission rates are based on and the facilities are limited by the following maximum operating schedule:

Hrs/year 8,760

** Compliance with annual emission limits is based on a rolling 12-month period.

Dated December 27, 2004