

EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

AIR CONTAMINANTS DATA

Emission *	Source	Air Contaminant	<u>Emission Rates</u>	
Point No. (1)	Name (2)	Name (3)	lb/hr	TPY

EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

Permit Number 8166

This table lists the maximum allowable emission rates and all sources of air contaminants on the applicant's property covered by this permit. The emission rates shown are those derived from information submitted as part of the application for permit and are the maximum rates allowed for these facilities. Any proposed increase in emission rates may require an application for a modification of the facilities covered by this permit.

AIR CONTAMINANTS DATA

Emission	Source	Air Contaminant	<u>Emission Rates *</u>	
Point No. (1)	Name (2)	Name (3)	lb/hr	TPY

Existing sources with name change

R10/GDCX01	R-10 Gantry Drop to Conveyor-Bauxite/Spar (4)	PM	1.48	3.28
		PM ₁₀	0.70	1.55
R10/ATBS11	R-10-A Tower Bauxite/Spar (4)	PM	0.10	0.05
		PM ₁₀	0.05	0.02
R10/BOSX10	R-10-Bauxite from Outside Storage (4)	PM	29.57	16.10
		PM ₁₀	4.44	2.41
R10/BHXX11	R-10-Bauxite Handling (4)	PM	0.05	<0.01
		PM ₁₀	0.03	<0.01
R10/BHXX11	R-10-Bauxite Hopper-North (4)	PM	0.03	0.03
		PM ₁₀	0.01	0.02
R10/BHSX11	R-10-Bauxite Hopper-South (4)	PM	0.03	0.03
		PM ₁₀	0.01	0.02

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Emission *	Source	Air Contaminant	<u>Emission Rates</u>	
Point No. (1)	Name (2)	Name (3)	lb/hr	TPY
R21/BTTX11	R-21-Transfer Tower-Bauxite (4)	PM		0.40
		0.38		
		PM ₁₀	0.19	0.18
R25/BFCX11	R-25-Building Bauxite Conveyor (4)	PM	0.80	<0.01
		PM ₁₀	0.38	<0.01
R30/DVXX01	R-30-Digestion Vacuum Vent	Hg	0.0017	0.007
		VOC	5.95	22.62
R35/LTTX01	R-35-Low Temp Thickeners Vent	Hg		0.07
		0.27		
		VOC	1.18	4.48
R35V/FEA01	R-35V-Flocculent Tank-North No. 2 Vent	VOC	3.59	0.37
R35V/FWB01	R-35V-Flocculent Tank - South No. 1 Vent	VOC	3.59	0.37
R35V/FCX01	R-35V-Flocculent Tank - North No. 1 Vent	VOC	3.59	0.37
R35/HTTX01	R-35-High Temp Thickeners Vent	Hg		0.0004
		0.001		
		VOC	0.16	0.62
R35J1/CN01	R-35J1-Causticizer Vent - North	PM ₁₀		0.27
		1.20		
		NaOH	0.27	1.20
R35J1/CS01	R-35J1-Causticizer Vent - South	PM ₁₀		0.27
		1.20		
		NaOH	0.27	1.20

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Point No. (1)	Name (2)	Name (3)	lb/hr	TPY
R42/HI7A01	R-42-Heat Interchange Vacuum	Hg 0.012		0.0031
	No. 7 A Vent	VOC	0.32	1.20
R42/03EV01	R-42-No. 3 Evaporation Vacuum Vent	Hg VOC	0.0006 0.02	0.002 0.05
R42/01EV01	R-42-No. 1 Evaporation Vacuum Vent	Hg VOC	0.0006 0.02	0.002 0.05
R42/02EV01	R-42-No. 2 Evaporation Vacuum Vent	Hg VOC	0.0006 0.02	0.002 0.05
R42/04EV01	R-42-No. 4 Evaporation Vacuum Vent	Hg VOC	0.0006 0.02	0.002 0.05
R42/06EV01	R-42-No. 6 Evaporation Vacuum Vent	Hg VOC	0.0006 0.02	0.002 0.05
R110/CVA01	R-110-Condensate Vessel A Vent	Hg VOC	<0.0001 <0.01	<0.001 <0.01
R110/CVD01	R-110-Condensate Vessel D Vent	Hg VOC	<0.0001 <0.01	<0.001 <0.01
R110/40X01	R-110-40 lbs Deaerator Vent A	Hg VOC	0.0032 2.00	0.01 7.59
R110/40X02	R-110-40 lbs Deaerator	Hg VOC	0.0032 2.00	0.01 7.59
R110/40X03	R-110-40 lbs Deaerator Vent C	Hg VOC	0.0032 2.00	0.01 7.59
R51/02TL11	R-51-Track No. 2 Loading-Al ₂ O ₃	PM ₁₀ 6.20		1.42

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Emission *	Source	Air Contaminant	Emission Rates	
Point No. (1)	Name (2)	Name (3)	lb/hr	TPY
	Bag Collector	Al ₂ O ₃	1.42	6.20
R51/03TL11	R-51-Track No. 3 Loading-	Al ₂ O ₃		1.42
	Bag Collector	PM ₁₀	6.20	
		Al ₂ O ₃	1.42	6.20
R53C/40B11	R-53C-Al ₂ O ₃ Conveyor No. 40	PM	0.39	0.84
	Belt to R-53C Bag Collector	PM ₁₀	0.19	0.42
R53C/ATS11	R-53C-Transfer and Storage	PM	0.39	0.84
	Bag Collector	PM ₁₀	0.19	0.42
R52/BLCX31	R-52-Bulk Loading Chute-South	PM ₁₀		1.35
	Bag Collector	Al ₂ O ₃	1.35	0.46
R52/BLCX41	R-52-Loading Chute-Top	PM ₁₀	0.34	0.46
	Bag Collector	Al ₂ O ₃	0.34	0.46
R52/BLCX11	R-52-LoadingChute-Choke	PM ₁₀	0.20	0.27
	Feeder-North Bag Collector	Al ₂ O ₃	0.20	0.27
R52/DOCK00	R-52 Dock Upset reporting (4)	PM	30.40	16.77
		PM ₁₀	16.72	9.22
		Al ₂ O ₃	30.40	16.77
R56/AHC211	R-56 Alumina Handling	PM ₁₀	0.15	0.66
	Conveyor No. 2 Head Pulley	Al ₂ O ₃	0.15	0.66
	Bag Collector			
R56-4/CT01	R-56-4-Cooling Tower (4)	PM ₁₀	0.0019	0.0083
		NaOH	0.0019	0.0083
R55/ESPD11	R-55-ESP Dust Redigest	PM	0.06	0.24
	(Tank No. 1) Wet Scrubber	PM ₁₀	0.03	0.12

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<u>Point No. (1)</u>	<u>Name (2)</u>	<u>Name (3)</u>	<u>lb/hr</u>	<u>TPY</u>

1995 Permit Sources with more than one physical source

R10/B33A10	R-10-Bauxite Transfer No. 3 Conveyor to No. 3A Belt (4)	PM	0.23	0.24
		PM ₁₀	0.11	0.11
R10/B33B10	R-10-Bauxite Transfer No. 3 Conveyor to No. 3B Belt (4)	PM	0.23	0.24
		PM ₁₀	0.11	0.11
R10/B39A10	R-10-Bauxite Transfer No. 3 Conveyor to No. 9A Belt (4)	PM	0.23	0.24
		PM ₁₀	0.11	0.11
R10/B31610	R-10-Bauxite Transfer No. 3 Conveyor to No. 16 Belt (4)	PM	0.23	0.24
		PM ₁₀	0.11	0.11
R10/B31510	R-10-Bauxite Transfer No. 3 Conveyor to No. 15 Belt (4)	PM	0.23	0.24
		PM ₁₀	0.11	0.11
R10/BDS111	R-10-Bauxite Drop To Outside Storage No. 1 (4)	PM	0.23	0.22
		PM ₁₀	0.11	0.11
R10/BDS211	R-10-Bauxite Drop To Outside Storage No. 2 (4)	PM	0.23	0.22
		PM ₁₀	0.11	0.11
R10/BDS311	R-10-Bauxite Drop To Outside Storage No. 3 (4)	PM	0.23	0.22
		PM ₁₀	0.11	0.11
R16/BDXX11	R-16-Bauxite Drop-Inside Building(4)	PM	0.23	0.22
		PM ₁₀	0.11	0.11
R15/BDXX11	R-15-Bauxite Drop-Inside Building(4)	PM	0.23	0.22
		PM ₁₀	0.11	0.11
R25/RM0102	R-25-Rod Mill Feed No. 1 Vent	Hg	0.005	0.02
		VOC	0.14	0.44

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Point No. (1)	Name (2)	Name (3)		lb/hr	TPY
R25/RM0202	R-25-Rod Mill Feed No. 2 Vent	Hg		0.005	0.02
	VOC	0.14		0.44	
R25/RM0302	R-25-Rod Mill Feed No. 3 Vent	Hg		0.005	0.02
	VOC	0.14		0.44	
R25/RM0402	R-25-Rod Mill Feed No. 4 Vent	Hg		0.005	0.02
	VOC	0.14		0.44	
R25/RM0502	R-25-Rod Mill Feed No. 5 Vent	Hg		0.005	0.02
	VOC	0.14		0.44	
R25/RM0602	R-25-Rod Mill Feed No. 6 Vent	Hg		0.005	0.02
	VOC	0.14		0.44	
R25/RM0702	R-25-Rod Mill Feed No. 7 Vent	Hg		0.005	0.02
	VOC	0.14		0.44	
R25/RM0802	R-25-Rod Mill Feed No. 8 Vent	Hg		0.005	0.02
	VOC	0.14		0.44	
R25A/S0101	R-25A-Vessel No. 1 Vent	Hg		0.001	0.003
	VOC	0.32		1.19	
R25A/S0201	R-25A-Vessel No. 2 Vent	Hg		0.001	0.003
	VOC	0.32		1.19	
R25A/S0301	R-25A-Vessel No. 3 Vent	Hg		0.001	0.003
	VOC	0.32		1.19	
R25A/S0401	R-25A-Vessel No. 4 Vent	Hg		0.001	0.003
	VOC	0.32		1.19	
R25A/S0501	R-25A-Vessel No. 5 Vent	Hg		0.001	0.003
	VOC	0.32		1.19	

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Emission *	Source	Air Contaminant		Emission Rates	
Point No. (1)	Name (2)	Name (3)		lb/hr	TPY
R25A/S0601	R-25A-Vessel No. 6 Vent	Hg		0.001	0.003
		VOC	0.32	1.19	
R25A/S0701	R-25A-Vessel No. 7 Vent	Hg		0.001	0.003
		VOC	0.32	1.19	
R25A/S0801	R-25A-Vessel No. 8 Vent	Hg		0.001	0.003
		VOC	0.32	1.19	
R30/L11X01	R-30-Low Temperature 1 Blow-Off No. 1 Stack A	Hg		0.0006	0.002
		PM ₁₀		0.05	0.17
		NaOH	0.05	0.17	
		VOC	0.04	0.11	
R30/L11X02	R-30-Low Temperature 1 Blow Off No. 1 Stack B	Hg		0.0006	0.002
		PM ₁₀		0.05	0.17
		NaOH	0.05	0.17	
		VOC	0.04	0.11	
R30/L12X01	R-30-Low temperature 1 Blow Off No. 2 Stack A	Hg			0.0006
		PM ₁₀		0.05	0.17
		NaOH	0.05	0.17	
		VOC	0.04	0.11	
R30/L12X02	R-30-Low Temperature 1 Blow Off No. 2 Stack B	Hg		0.0006	0.002
		PM ₁₀		0.05	0.17
		NaOH	0.05	0.17	
		VOC	0.04	0.11	
R30/L23X01	R-30-Low Temperature 2 Blow Off No. 3 Stack A	Hg		0.0006	0.002
		PM ₁₀		0.05	0.17
		NaOH	0.05	0.17	

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Point No. (1)	Name (2)	Name (3)		lb/hr	TPY
		VOC	0.04	0.11	
R30/L23X02	R-30-Low Temperature 2 Blow Off No. 3 Stack B	Hg PM ₁₀		0.0006 0.05	0.002 0.17
		NaOH	0.05	0.17	
		VOC	0.04	0.11	
R30/L24X01	R-30-Low Temperature 2 Blow Off No. 4 Stack A	Hg PM ₁₀		0.0006 0.05	0.002 0.17
		NaOH	0.05	0.17	
		VOC	0.04	0.11	
R30/L24X02	R-30-Low Temperature 2 Blow Off No. 4 Stack B	Hg PM ₁₀		0.0006 0.05	0.002 0.17
		NaOH	0.05	0.17	
		VOC	0.04	0.11	
R30/L35X01	R-30-Low Temperature 3 Blow Off No. 5 Stack A	Hg PM ₁₀		0.0006 0.05	0.002 0.17
		NaOH	0.05	0.17	
		VOC	0.04	0.11	
R30/L35X02	R-30-Low temp 3 Blow Off No. 5 Stack B	Hg PM ₁₀		0.0006 0.05	0.002 0.17
		NaOH	0.05	0.17	
		VOC	0.04	0.11	
R30/L36X01	R-30-Low Temperature 3 Blow Off No. 6 Stack A	Hg PM ₁₀		0.0006 0.05	0.002 0.17
		NaOH	0.05	0.17	
		VOC	0.04	0.11	
R30/L36X02	R-30-Low Temperature 3 Blow Off No. 6 Stack B	Hg PM ₁₀		0.0006 0.05	0.002 0.17
		NaOH	0.05	0.17	
		VOC	0.04	0.11	

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AIR CONTAMINANTS DATA

Emission *	Source	Air Contaminant		Emission Rates	
Point No. (1)	Name (2)	Name (3)		lb/hr	TPY
R30/L47X01	R-30-Low Temperature 4 Blow Off No. 7 Stack A	Hg		0.0006	0.002
		PM ₁₀		0.05	0.17
		NaOH	0.05	0.17	
		VOC	0.04	0.11	
R30/L47X02	R-30-Low Temperature 4 Blow Off No. 7 Stack B	Hg		0.0006	0.002
		PM ₁₀		0.05	0.17
		NaOH	0.05	0.17	
		VOC	0.04	0.11	
R30/L48X01	R-30-Low Temperature 4 Blow Off No. 8 Stack A	Hg		0.0006	0.002
		PM ₁₀		0.05	0.17
		NaOH	0.05	0.17	
		VOC	0.04	0.11	
R30/L48X02	R-30-Low Temperature 4 Blow Off No. 8 Stack B	Hg		0.0006	0.002
		PM ₁₀		0.05	0.17
		NaOH	0.05	0.17	
		VOC	0.04	0.11	
R40/HI0101	R-40-Heat Interchange Vacuum No. 1 Vent	Hg		0.0005	0.001
		VOC		0.05	0.15
R40/HI0201	R-40-Heat Interchange Vacuum No. 2 Vent	Hg		0.0005	0.001
		VOC		0.05	0.15
R40/HI0301	R-40-Heat Interchange Vacuum No. 3 Vent	Hg		0.0005	0.001
		VOC		0.05	0.15
R40/HI0401	R-40-Heat Interchange Vacuum No. 4 Vent	Hg		0.0005	0.001
		VOC		0.05	0.15
R40/HI0501	R-40-Heat Interchange Vacuum No. 5 Vent	Hg		0.0005	0.001
		VOC		0.05	0.15

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Point No. (1)	Name (2)	Name (3)	lb/hr	TPY
R40/HI0601	R-40-Heat Interchange Vacuum No. 6 Vent	Hg VOC	0.0005 0.05	0.001 0.15
R45A/C0101	R-45A-Barometric Condenser Vent No. 1	Hg VOC	<0.0001 0.01	0.0003 0.013
R45A/C0201	R-45A-Barometric Condenser Vent No. 2	Hg VOC	<0.0001 0.01	0.0003 0.013
R45A/C0301	R-45A-Barometric Condenser Vent No. 3	Hg VOC	<0.0001 0.01	0.0003 0.013
R45A/C0401	R-45A-Barometric Condenser Vent No. 4	Hg VOC	<0.0001 0.01	0.0003 0.013
R42/04EV01	R-42-No. 4 Evaporation Vacuum Vent	Hg VOC	0.0006 0.02	0.002 0.05
R56/HF1201	R-56-Horizontal Filter No. 1 Vent	Hg VOC	0.0019 2.90	0.0078 12.08

1995 Permit sources with changes

R110/HP101	R-110-High Pressure Boiler No. 1	VOC PM	0.44 4.43
		PM ₁₀	4.43
		NO _x	65.86
		CO	37.54
		SO ₂	2.32
R110/HP201	R-110-High Pressure Boiler No. 2	VOC PM	0.35 3.54
		PM ₁₀	3.54
		NO _x	38.77
		CO	27.57
		SO ₂	1.86

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Point No. (1)	Name (2)	Name (3)		lb/hr	TPY
R110/HP301	R-110-High Pressure Boiler No. 3	VOC		0.35	
		PM		3.54	
		PM ₁₀	3.54		
		NO _x	34.40		
		CO	15.02		
R110/HP411	R-110-High Pressure Boiler No. 4	VOC		0.35	
		PM		3.54	
		PM ₁₀	3.54		
		NO _x	38.77		
		CO	27.57		
R110/HP501	R-110-High Pressure Boiler No. 5	VOC		0.44	
		PM		4.43	
		PM ₁₀	4.43		
		NO _x	51.87		
		CO	38.22		
R110/HP611	R-110-High Pressure Boiler No. 6	VOC		0.50	
		PM		4.95	
		PM ₁₀	4.95		
		NO _x	22.87		
		CO	14.10		
R110/LP101	R-110-Low Pressure Boiler No. 1	VOC		0.25	
		PM		2.84	
		PM ₁₀	2.84		
		NO _x	20.29		
		CO	22.22		
		SO ₂	1.31		

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Point No. (1)	Name (2)	Name (3)		lb/hr	TPY
R110/LP201	R-110-Low Pressure Boiler No. 2	VOC		0.25	
		PM		2.84	
		PM ₁₀	2.84		
		NO _x	26.47		
		CO	76.70		
		SO ₂	1.31		
	Total of all boilers	VOC			10.27
		PM		99.83	
		PM ₁₀		99.83	
		NO _x		942.19	
		CO		737.88	
		SO ₂		50.21	
R45/PAVX00	R-45 Precipitation Area Vessels (4)	Hg			0.0027
		0.01			
		PM	10.69	47.45	
		PM ₁₀	10.69	47.45	
		NaOH	10.69	47.45	
R50/K04711	R-50 Kilns Electrostatic Precipitator East Stack	VOC		12.68	
		PM		60.00	
		PM ₁₀	60.00		
		NO _x	421.08		
		CO	16.16		
		SO ₂	1.00		
		Hg	0.0181		
R50/K04712	R-50 Kilns Electrostatic Precipitator West Stack	VOC		12.68	
		PM		60.00	
		PM ₁₀	60.00		
		NO _x	421.08		
		CO	16.16		
		SO ₂	1.00		
		Hg	0.0181		

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Point No. (1)	Name (2)	Name (3)		lb/hr	TPY
R55-1/FC11	R-55-1 Flash Calciner (SGA) Electrostatic Precipitator	VOC		14.75	
		PM		33.94	
		PM ₁₀	33.94		
		NO _x	12.60		
		CO	151.20		
		SO ₂	1.43		
		Hg	0.0181		
R55-2/FC11	R-55-2 Flash Calciner (SGA) Electrostatic Precipitator	VOC		14.75	
		PM		18.86	
		PM ₁₀	18.86		
		NO _x	13.50		
		CO	162.00		
		SO ₂	1.57		
		Hg	0.0181		
R55-3/FC11	R-55-3 Flash Calciner (SGA) Electrostatic Precipitator	VOC		14.75	
		PM		18.86	
		PM ₁₀	18.86		
		NO _x	25.56		
		CO	162.00		
		SO ₂	1.57		
		Hg	0.0181		
R55-1/FC11	R-55 Units - Hard Burn Production(all three calciners) Electrostatic Precipitator	VOC		3.69	
R55-2/FC11		PM		33.94	
R55-3/FC11		PM ₁₀		33.94	
		NO _x	55.38		
		CO	36.00		
		SO ₂	1.57		

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Point No. (1)	Name (2)	Name (3)		lb/hr	TPY
		Hg	0.0181		
R56-4/FC11	R-56-4 Flash Calciner	VOC		29.40	
	Electrostatic Precipitator	PM		8.04	
		PM ₁₀	8.04		
		NO _x	31.60		
		CO	78.12		
		SO ₂	2.95		
		Hg	0.036		
	Total of calcination department	VOC			175.79
		PM		246.87	
		PM ₁₀		246.87	
		NO _x		266.39	
		CO		1469.07	
		SO ₂		31.17	
		Hg		0.44	
R50/07AG11	R-50 No. 7 Air Gravity Conveyor	PM			0.12
		0.38			
	Bag Collector	PM ₁₀		0.06	0.19
R50/09AG11	R-50 No. 9 Air Gravity Conveyor	PM			0.15
		0.66			
	Bag Collector	PM ₁₀		0.15	0.66
R51/ASVX11	R-51-Alumina Storage Vessel	PM		0.22	0.94
	Bag Collector	PM ₁₀		0.22	0.94
R53C/SVX11	R-53C Alumina Storage Vessel	PM		0.29	0.50
	Bag Collector	PM ₁₀		0.29	0.50
R52/BLCD11	R-52 Bulk Conveyor Transfer	PM		0.67	1.18

EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

AIR CONTAMINANTS DATA

Emission *	Source	Air Contaminant	<u>Emission Rates</u>	
<u>Point No. (1)</u>	<u>Name (2)</u>	<u>Name (3)</u>	<u>lb/hr</u>	<u>TPY</u>
	Bag Collector	PM ₁₀	0.67	1.18
R52/BLCX21	R-52 Bulk Loading Chute -North	PM 1.89		1.08
	Bag Collector	PM ₁₀	1.08	1.89
R56/AHC221	R-56 Alumina Handling Conveyor No. 2	PM	0.15	0.66
	Tail No. 1 Bag Collector	PM ₁₀	0.15	0.66
R56/AHC231	R-56 Alumina Handling Conveyor No. 2	PM	0.15	0.66
	Tail No. 2 Bag Collector	PM ₁₀	0.15	0.66
<u>Sources Previously Under Permit Number 1475</u>				
R51C/AVX11	R-51C- Al ₂ O ₃ Storage Vessel	PM	6.00	26.00
	Bag Collector	PM ₁₀	6.00	26.00
R51E/05L11	R-51E-No. 5 Track Loading- Al ₂ O ₃	PM 2.60		0.59
	Bag Collector	PM ₁₀	0.59	2.60
R51E/06L11	R-51E-No. 6 Track Loading- Al ₂ O ₃	PM 2.80		0.64
	Bag Collector	PM ₁₀	0.64	2.80
R51E/SPV11	R-51E- Al ₂ O ₃ Special Products Vessel Bag Collector	PM	0.74	3.20
		PM ₁₀	0.74	3.20
R51E/SVX11	R-51E- Al ₂ O ₃ Storage Vessel	PM	1.10	4.80
	Bag Collector	PM ₁₀	1.10	4.80

Previously Grandfathered Sources From the C30 Hydrate Production Process

EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

AIR CONTAMINANTS DATA

Emission *	Source	Air Contaminant	<u>Emission Rates</u>	
<u>Point No. (1)</u>	<u>Name (2)</u>	<u>Name (3)</u>	<u>lb/hr</u>	<u>TPY</u>
R85/HD0111	R-85-No. 1 Hydrate Dryer	PM	3.00	13.14
	Wet Scrubber	PM ₁₀	3.00	13.14
R85/HD0211	R-85-No. 2 Hydrate Dryer	PM	3.00	13.14
	Wet Scrubber	PM ₁₀	3.00	13.14
R85/OSLX00	R 85 On Shore Lagoon (4)	PM	1.00	1.00
		PM ₁₀ 1.00	1.00	

Previously Grandfathered Sources from the AIF₃ Process

R10/SDOS00	R-10-Spar Drop to Outside Storage (4)	PM	0.01	0.01
		PM ₁₀	0.01	0.01
R10/ST3D00	R-10-Spar Transfer No. 3 Conveyor to Drop (4)	PM	0.01	0.01
		PM ₁₀	0.01	0.01
R73C/RCL11	R-73C-Railcar Loading Bag Collector	PM	0.19	0.83
		PM ₁₀	0.19	0.83
R8/SATXX01	R-8-Sulfuric Acid Tank Vent	H ₂ SO ₄	1.00	1.00
R81/SULX11	R-81-Spar Unloading Bag Collector	PM	0.19	0.83
		PM ₁₀	0.19	0.83
R81/SV0101	R-81-Spar Vessel Vent No. 1	PM	0.32	1.37
		PM ₁₀ 0.32	1.37	
R81/SV0201	R-81-Spar Vessel Vent No. 2	PM	0.32	1.37
		PM ₁₀ 0.32	1.37	
R81/SV0301	R-81-Spar Vessel Vent No. 3	PM	0.32	1.37
		PM ₁₀ 0.32	1.37	
R82/SHXX11	R-82-Spar Handling Bag Collector	PM		0.94
		4.12		
		PM ₁₀ 0.94	4.12	

EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

AIR CONTAMINANTS DATA

Emission *	Source	Air Contaminant	<u>Emission Rates</u>	
<u>Point No. (1)</u>	<u>Name (2)</u>	<u>Name (3)</u>	<u>lb/hr</u>	<u>TPY</u>
R83A/SAT01	R-83A-Sulfuric Acid Tank Vent	H ₂ SO ₄	1.00	1.00
R83B/SAT01	R-83B-Sulfuric Acid Tank Vent	H ₂ SO ₄	1.00	1.00
R83C/SAL01	R-83C-Sulfuric Acid Lift Tank Vent	H ₂ SO ₄	1.00	1.00
R83D/SAL01	R-83D-Sulfuric Acid Lift Tank Vent	H ₂ SO ₄	1.00	1.00
R84/AFC111	R-84-AIF3 -Converter No. 1 Wet Scrubber	PM	0.2	
		PM ₁₀	0.2	
		HF	0.001	
		H ₂ SO ₄	0.05	
R84/AFC211	R-84-AIF3 -Converter No. 2 Wet Scrubber	VOC	0.33	
		PM	0.2	
		PM ₁₀	0.2	
		HF	0.001	
R84/AFC311	R-84-AIF3 -Converter No. 3 Wet Scrubber	H ₂ SO ₄	0.05	
		VOC	0.33	
		PM	0.2	
		PM ₁₀	0.2	
R84/AFC411	R-84-AIF3 -Converter No. 4 Wet Scrubber	HF	0.001	
		H ₂ SO ₄	0.05	
		VOC	0.33	
		PM	0.2	
R84/AFC511	R-84-AIF3 -Converter No. 5 Wet Scrubber	PM ₁₀	0.2	
		HF	0.001	
		H ₂ SO ₄	0.05	
		VOC	0.33	

EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

AIR CONTAMINANTS DATA

Emission *	Source	Air Contaminant		Emission Rates	
Point No. (1)	Name (2)	Name (3)		lb/hr	TPY
		HF	0.001		
		H ₂ SO ₄	0.05		
		VOC	0.33		
R84/AFC611	R-84-AlF3 -Converter No. 6	PM		0.2	
	Wet Scrubber	PM ₁₀		0.2	
		HF	0.001		
		H ₂ SO ₄	0.05		
		VOC	0.33		
	Total for all converters	PM			5.26
		PM ₁₀		5.26	
		HF		0.10	
		H ₂ SO ₄		1.31	
		VOC		8.67	
R84/AFEX11	R-84-AlF3 Elevator Bag Collector	PM			0.34
			1.49		
		PM ₁₀	0.34	1.49	
R84/HFF101	R-84-HF Furnace No. 1 Vent	PM		0.02	
		PM ₁₀	0.02		
		SO ₂	1.00		
		CO	0.02		
		NO _x	0.12		
		VOC	0.01		
		HF	0.01		
R84/HFF201	R-84-HF Furnace No. 2 Vent	PM		0.02	
		PM ₁₀	0.02		
		SO ₂	1.00		
		CO	0.02		
		NO _x	0.12		
		VOC	0.01		
		HF	0.01		
R84/HFF301	R-84-HF Furnace No. 3 Vent	PM		0.02	

EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

AIR CONTAMINANTS DATA

Emission *	Source	Air Contaminant		Emission Rates	
Point No. (1)	Name (2)	Name (3)		lb/hr	TPY
		PM ₁₀	0.02		
		SO ₂	1.00		
		CO	0.02		
		NO _x	0.12		
		VOC	0.01		
		HF	0.01		
R84/HFF401	R-84-HF Furnace No. 4 Vent	PM		0.02	
		PM ₁₀	0.02		
		SO ₂	1.00		
		CO	0.02		
		NO _x	0.12		
		VOC	0.01		
		HF	0.01		
R84/HFF501	R-84-HF Furnace No. 5 Vent	PM		0.02	
		PM ₁₀	0.02		
		SO ₂	1.00		
		CO	0.02		
		NO _x	0.12		
		VOC	0.01		
		HF	0.01		
R84/HFF601	R-84-HF Furnace No. 6 Vent	PM		0.02	
		PM ₁₀	0.02		
		SO ₂	1.00		
		CO	0.02		
		NO _x	0.12		
		VOC	0.01		
		HF	0.01		
	Total of all furnaces	PM			0.53
		PM ₁₀		0.53	
		SO ₂		26.28	
		CO		0.53	
		NO _x		3.15	

EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

AIR CONTAMINANTS DATA

Emission *	Source	Air Contaminant		Emission Rates	
Point No. (1)	Name (2)	Name (3)		lb/hr	TPY
		VOC		0.27	
		HF		0.27	
R84/HFK111	R-84-HF Kiln No. 1-Gypsum Box Wet Scrubber	PM		0.04	
		PM ₁₀		0.04	
		HF	0.86		
		H ₂ SO ₄	1.33		
		VOC	0.01		
R84/HFK211	R-84-HF Kiln No. 2-Gypsum Box Wet Scrubber	PM		0.04	
		PM ₁₀		0.04	
		HF	0.86		
		H ₂ SO ₄	1.33		
		VOC	0.01		
R84/HFK311	R-84-HF Kiln No. 3-Gypsum Box Wet Scrubber	PM		0.04	
		PM ₁₀		0.04	
		HF	0.86		
		H ₂ SO ₄	1.33		
		VOC	0.01		
R84/HFK411	R-84-HF Kiln No. 4-Gypsum Box Wet Scrubber	PM		0.04	
		PM ₁₀		0.04	
		HF	0.86		
		H ₂ SO ₄	1.33		
		VOC	0.01		
R84/HFK511	R-84-HF Kiln No. 5-Gypsum Box Wet Scrubber	PM		0.04	
		PM ₁₀		0.04	
		HF	0.86		
		H ₂ SO ₄	1.33		
		VOC	0.01		
R84/HFK611	R-84-HF Kiln No. 6-Gypsum Box Wet Scrubber	PM		0.04	
		PM ₁₀		0.04	
		HF	0.86		

EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

AIR CONTAMINANTS DATA

Emission *	Source	Air Contaminant	<u>Emission Rates</u>	
Point No. (1)	Name (2)	Name (3)	lb/hr	TPY
		H ₂ SO ₄	1.33	
		VOC	0.01	
	Total for gypsum boxes	PM		1.05
		PM ₁₀	1.05	
		HF	22.60	
		H ₂ SO ₄	34.95	
		VOC	0.26	
R84NZ/HS11	R-84 Hydrate Vessels Common Stack(North) Bag Collector	PM	0.03	0.03
		PM ₁₀	0.03	0.03
R84NA/HS01	R-84-Hydrate Vessel Vent No. 4	PM		0.03
		0.03		
		PM ₁₀	0.03	
R84NB/HS01	R-84-Hydrate Vessel Vent No. 5	PM		0.03
		0.03		
		PM ₁₀	0.03	
R84NC/HS01	R-84-Hydrate Vessel Vent No. 6	PM		0.03
		0.03		
		PM ₁₀	0.03	
R84SZ/HS11	R-84-Hydrate Storage Common Stack(South) Bag Collector	PM	0.03	0.03
		PM ₁₀	0.03	0.03
R84SA/HS01	R-84-Hydrate Vessel Vent No. 1	PM		0.03
		0.03		
		PM ₁₀	0.03	
R84SB/HS01	R-84-Hydrate Vessel Vent No. 2	PM		0.03
		0.03		
		PM ₁₀	0.03	
R84SC/HS01	R-84-Hydrate Vessel Vent No. 3	PM		0.03

EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

AIR CONTAMINANTS DATA

Emission *	Source	Air Contaminant	<u>Emission Rates</u>	
<u>Point No. (1)</u>	<u>Name (2)</u>	<u>Name (3)</u>	<u>lb/hr</u>	<u>TPY</u>
		0.03		
		PM ₁₀ 0.03	0.03	
R86Z/AFS11	R-86A and R-86B AlF ₃ Storage	PM	0.08	0.08
	Common Stack Bag Collector	PM ₁₀	0.08	0.08
<u>Sources Previously Under Standard Exemptions or Permits by Rule</u>				
B37/UOTX01	B-37-Used Oil Storage Tank Vent	VOC		1.00
		1.00		
R10/DSTX01	R-10-Diesel Storage Tank Vent	VOC	0.50	0.12
R10/UOTX01	R-10-Used Oil Storage Tank Vent	VOC		1.00
		1.00		
R110/SBX01	R-110-Substitute Boiler	NO _x	11.18	11.26
		CO	11.35	11.49
		VOC	0.16	0.16
		SO ₂	0.00	0.00
		PM ₁₀	1.31	1.32
R111/UOT01	R-111-Used Oil Storage Tank Vent	VOC		1.00
		1.00		
R148/SBN11	R-148-Sand Blasting-Machine	PM	0.50	0.30
	Shop-North Bag Collector	PM ₁₀	0.50	0.30
R148/SBS11	R-148-Sand Blasting-Machine	PM	0.50	0.30
	Shop-South Bag Collector	PM ₁₀	0.50	0.30
R15/DSTX01	R-15-Diesel Storage Tank Vent	VOC	0.50	0.12
R25/PCL101	R-25 Pre Coat Lime Slaker	PM	0.20	0.80
	No. 1 Vent	PM ₁₀	0.20	0.80
R25/PLS201	R-25 Process Lime Slaker No. 2	PM		0.20
		0.80		
	(spare) Vent	PM ₁₀	0.20	0.80

EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

AIR CONTAMINANTS DATA

<u>Emission</u> *	<u>Source</u>	<u>Air Contaminant</u>	<u>Emission Rates</u>	
<u>Point No. (1)</u>	<u>Name (2)</u>	<u>Name (3)</u>	<u>lb/hr</u>	<u>TPY</u>
R25/PLSX01	R-25 New Product Lime Slaker Vent	PM PM ₁₀	0.20 0.20	0.80 0.80
R35/HCIX11	R-35-HCl Acid Storage Tank Wet Scrubber	HCl	0.12	0.54
R35M/D0100	R-35M-Dredge Lake No. 1 (4)	PM PM ₁₀	0.40 0.15	0.18
		0.30		
R35M/D0200	R-35M-Dredge Lake No. 2 (4)	PM PM ₁₀	0.40 0.15	0.18
		0.30		
R35M/L0400	R-35M-Lake No. 4 (4)	PM PM ₁₀	11.80 4.49	5.20
		10.00		
R35M/LF300	R-35M-Landfill Site III (4)	PM PM ₁₀	0.40 0.15	0.18
		0.30		
R35M/RLX00	R-35M-Recycle Lake (4)	PM PM ₁₀	0.40 0.15	0.18
		0.30		
R35V/DFV11	R-35-V Flocculent vessel No. 1 Bag Collector	PM PM ₁₀	0.14 0.14	0.61 0.61
R35V/DFV21	R-35-V Flocculent vessel No. 2 Bag Collector	PM PM ₁₀	0.14 0.14	0.61 0.61
R38M/SBX11	R-38M-Sand Blasting Bag Collector	PM PM ₁₀	1.00 1.00	1.00 1.00
R38M/UOT01	R-38M-Used Oil Storage Tank Vent	VOC	1.00	1.00
R45/DSTX01	R-45-Diesel Storage Tank Vent	VOC	0.50	0.12
R45/EXXX00	R-45-Ethanol Containers (4)	VOC	0.50	0.10
R45/OSVX11	R-45-Oxalate System Vessel Bag Collector	PM PM ₁₀	0.05 0.05	0.22 0.22

EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

AIR CONTAMINANTS DATA

Emission *	Source	Air Contaminant	Emission	Rates
Point No. (1)	Name (2)	Name (3)	lb/hr	TPY
R42/HECV01	R42-High Efficiency Causticization Relief Vessel Vent	PM PM ₁₀ VOC Hg 0.0011	0.09 0.09 0.07 0.005	0.40 0.40 0.31
R42/HECP01	R42-High Efficiency Causticization Vacuum Pump Vent	VOC Hg	0.02 0.0006	0.09 0.003
R50/#05LP11	R-50-No. 5 Low Lift Pot- Al ₂ O ₃ Bag Collector	PM PM ₁₀	0.26 0.26	1.16 1.16
R50/#07LP11	R-50-No. 7 Low Lift Pot- Al ₂ O ₃ Bag Collector	PM PM ₁₀	0.26 0.26	1.16 1.16
R50/01AG11	R-50-No. 1 Air Gravity Conveyor- Al ₂ O ₃ Bag Collector	PM PM ₁₀	0.26 0.26	1.16 1.16
R50/02AG21	R-50-No. 2 Air Gravity Conveyor - Al ₂ O ₃ Bag Collector	PM PM ₁₀ 0.19	0.12	0.38 0.06
R50/03AG21	R-50-No. 3 Air Gravity Conveyor - Al ₂ O ₃ Bag Collector	PM PM ₁₀ 0.19	0.12	0.38 0.06
R50/04AG21	R-50-No. 4 Air Gravity Conveyor - Al ₂ O ₃ Bag Collector	PM PM ₁₀ 1.16	0.26	1.16 0.26
R50/08AG11	R-50-No. 8 Air Gravity Conveyor - Al ₂ O ₃ Bag Collector	PM PM ₁₀ 0.19	0.12	0.38 0.06
R50/10AG11	R-50-No. 10 Air Gravity Conveyor - Al ₂ O ₃ Bag Collector	PM PM ₁₀ 1.30	0.30	1.30 0.30

EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

AIR CONTAMINANTS DATA

Emission *	Source	Air Contaminant		Emission Rates	
Point No. (1)	Name (2)	Name (3)		lb/hr	TPY
R50/1AAG11	R-50-No. 1A Air Gravity Conveyor - Al ₂ O ₃ Bag Collector	PM	PM ₁₀ 1.50	0.34	1.50 0.34
R50/2EAG11	R-50-No. 2E Air Gravity Conveyor - Al ₂ O ₃ Bag Collector	PM	PM ₁₀ 1.16	0.26	1.16 0.26
R50/3EAG11	R-50-No. 3E Air Gravity Conveyor - Al ₂ O ₃ Bag Collector	PM	PM ₁₀ 1.16	0.26	1.16 0.26
R50/4EAG11	R-50-No. 4E Air Gravity Conveyor - Al ₂ O ₃ Bag Collector	PM	PM ₁₀ 1.16	0.26	1.16 0.26
R50/56LP11	R-50-No. 5/6 Low Lift Pot - Al ₂ O ₃ Bag Collector	PM PM ₁₀	1.16	0.26	0.26 1.16
R50/67LP11	R-50-No. 6/7 Low Lift Pot - Al ₂ O ₃ Bag Collector	PM PM ₁₀	1.16	0.26	0.26 1.16
R50/ASPV11	R-50-Al ₂ O ₃ Special Products Vessel Bag Collector	PM PM ₁₀		6.00 6.00	25.00 25.00
R53/RCUX11	R-53-Railcar Unloading Bag Collector	PM PM ₁₀		1.37 1.37	6.01 6.01
R55-2/DB11	R-55-2-Flash Calciner Disengaging Box Bag Collector	PM PM ₁₀	0.30	0.04	0.08 0.15

EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

AIR CONTAMINANTS DATA

Emission *	Source	Air Contaminant	<u>Emission Rates</u>	
<u>Point No. (1)</u>	<u>Name (2)</u>	<u>Name (3)</u>	<u>lb/hr</u>	<u>TPY</u>
R55-3/DB11	R-55-3-Flash Calciner Disengaging	PM 0.30		0.08
	Box Bag Collector	PM ₁₀	0.04	0.15
R55/01DB12	R-55-(1-2-3)Disengaging Box-Spare	PM 13.14		3.00
	Bag Collector	PM ₁₀	3.00	13.14
R55/ESP211	R-55 ESP Dust Redigest Tank No. 2	PM 0.24		0.06
	Wet Scrubber	PM ₁₀	0.03	0.12
R56/ESP11	R-56 ESP Dust Redigest Tank No. 1	PM 1.00		6.00
	Wet Scrubber	PM ₁₀	6.00	1.00
R56/ESP211	R-56 ESP Dust Redigest tank No. 2	PM	6.00	1.00
	Wet Scrubber	PM ₁₀	6.00	1.00
R56/HSRX01	R-56-Hydrate Storage drop	PM	2.20	1.19
	to conveyor (4)	PM ₁₀	2.20	1.19
R56/HSRX02	R-56-Hydrate Storage drop to	PM	2.20	1.19
	stockpile (4)	PM ₁₀	2.20	1.19
R56/HSRX03	R-56-Hydrate Storage	PM	2.20	1.19
	stockpile (4)	PM ₁₀	2.20	1.19
R56/HSRX14	R-56-Hydrate Storage drop	PM	0.60	0.32
	into hopper (4)	PM ₁₀	0.60	0.32
R56/HSRX15	R-56-Hydrate Storage- drop to	PM	0.60	0.32
	reclaim conveyor (4)	PM ₁₀	0.60	0.32
R56/HSRX16	R-56-Hydrate Storage- drop to	PM	0.60	0.32
	slurry tank (4)	PM ₁₀	0.60	0.32

EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

AIR CONTAMINANTS DATA

Emission *	Source	Air Contaminant	Emission Rates	
Point No. (1)	Name (2)	Name (3)	lb/hr	TPY
R56/HRCX21	R-56 Hydrate Railcar Loading Drop from Loader Bucket Into Conveyor Hopper (4)	PM PM ₁₀	1.1 0.55	1.19 0.59
R56/HRCX22	R-56 Hydrate Railcar Loading Drop from Hopper to Conveyor (4)	PM PM ₁₀	1.1 0.55	1.19 0.59
R56/HRCX23	R-56 Hydrate Railcar Loading Conveyor Drop into Railcar (4)	PM PM ₁₀	1.1 0.55	1.19 0.59
Note: Hydrate Railcar Loading (EPNs R56/HRCX21, R56/HRCX22, and R56/HRCX23) will not operate at the same time as R56 Hydrate Reclaim (EPNs R56/HSRX14, R56/HSRX15, and R56/HSRX16), or R56 Hydrate Truck Loading (EPN) R56/HTLX31.				
R56/HTLX31	R-56 Hydrate Truck Loading Drop from Loader Bucket into Truck (4)	PM PM ₁₀	1.1 0.55	1.19 0.59
Note: R56 Hydrate Truck Loading (EPN R56/HTLX31) will not operate at the same time as R-56 Hydrate Reclaim (EPNs R56/HSRX14, R56/HSRX15, and R56/HSRX16) or R56 Hydrate Railcar Loading (EPNs R56/HRCX21, R56/HRCX22, and R56/HRCX23).				
R8/SHTXX01	R-8-Starch Vessel Vent	PM PM ₁₀	6.00 10.00	10.00
R80/SPAR01	R80 Spar Stockpile Transfer (4)	PM PM ₁₀	6.00 1.00	1.00
R81/SDXX11	R-81-Spar Drying Bag Collector	PM PM ₁₀	0.87 3.83	3.83
R81/SGXX11	R-81-Spar Grinding Bag Collector	PM 0.83 PM ₁₀	0.83 0.19	0.19
R85/HH0211	R-85-Hydrate Handling No. 2 Bag Collector	PM PM ₁₀	0.03 0.03	1.18 1.18

EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

AIR CONTAMINANTS DATA

Emission *	Source	Air Contaminant	<u>Emission Rates</u>	
Point No. (1)	Name (2)	Name (3)	lb/hr	TPY
R85/HH0111	R-85-Hydrate Handling No. 1 Bag Collector	PM	0.03	1.18
		PM ₁₀	0.03	1.18
R85B/HSV11	R-85B-Hydrate Storage Bag Collector	PM	0.06	0.60
		PM ₁₀	0.06	0.60

Sources Previously Under A Standard Permit

R84/SF1X11	R-84-WT Spar Feed No. 1 Bag Collector	PM	0.36	1.11
		PM ₁₀	0.36	1.11
R84/SF1611	R-84-WT Spar Feed Nos. 2, 3, 4, and 5 Bag Collector	PM	1.44	4.42
		PM ₁₀	1.44	4.42
R84/SF6X11	R-84-WT Spar Feed No. 6 Bag Collector	PM	0.36	1.11
		PM ₁₀	0.36	1.11

Previously Grandfathered Sources from the Bayer Process

B37/GXXX00	B-37-Garage (4)	VOC	1.00	1.00
B60/S00600	B-60-Smelting Lagoon (4)	VOC	1.00	1.00
R10/SADX00	R-10 Sulfuric Acid Unloading Dock (4)	H ₂ SO ₄	1.00	1.00
R110/05D01	R-110 5 lb Deaerator Vent	VOC	0.0002	0.0006
		Hg	0.0005	0.002
R110/95D01	R-110 95 lb Deaerator Vent	VOC	0.07	0.29
		Hg	0.0003	0.002
R110/CTX01	R-110 Cooling Tower (4)	PM	0.10	0.50
		PM ₁₀	0.10	0.50
R111/GXX00	R-111-Garage (4)	VOC	1.00	1.00

EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

AIR CONTAMINANTS DATA

Emission *	Source	Air Contaminant	<u>Emission Rates</u>	
<u>Point No. (1)</u>	<u>Name (2)</u>	<u>Name (3)</u>	<u>lb/hr</u>	<u>TPY</u>
R115/STP01	R-115 Sanitary Treatment Plant (4)	Cl 0.10		1.00
R148/MSX11	R-148 Machine Shop Sand Blasting	PM 1.00		1.00
	Bag Collector	PM ₁₀	1.00	1.00
R25/RM0101	R-25-Rod Mill No. 1 Vent Hg	VOC 0.005	0.14 0.02	0.44
R25/RM0201	R-25-Rod Mill No. 2 Vent Hg	VOC 0.005	0.14 0.02	0.44
R25/RM0301	R-25-Rod Mill No. 3 Vent Hg	VOC 0.005	0.14 0.02	0.44
R25/RM0401	R-25-Rod Mill No. 4 Vent Hg	VOC 0.005	0.14 0.02	0.44
R25/RM0501	R-25-Rod Mill No. 5 Vent Hg	VOC 0.005	0.14 0.02	0.44
R25/RM0601	R-25-Rod Mill No. 6 Vent Hg	VOC 0.005	0.14 0.02	0.44
R25/RM0701	R-25-Rod Mill No. 7 Vent Hg	VOC 0.005	0.14 0.02	0.44
R25/RM0801	R-25-Rod Mill No. 8 Vent Hg	VOC 0.005	0.14 0.02	0.44
R31/RTXX01	R-31 Relief Tank (Unit 6) (4)		VOC 3.50	0.80
R33/RTXX01	R-33 Relief Tank (Unit 5) (4)		VOC 3.50	0.80

EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

AIR CONTAMINANTS DATA

Emission *	Source	Air Contaminant	<u>Emission Rates</u>	
Point No. (1)	Name (2)	Name (3)	lb/hr	TPY
R35/STXX00	R-35-Secondary Thickeners	Vent	VOC	2.00
			5.00	
		Hg	0.001	0.004
R35/PSBX00	R-35 Painting and Sand	PM	0.06	0.24
	Blasting (4)	PM ₁₀	0.03	.12
		VOC	1.50	5.91
R35/WTAX00	R-35-Washer Train A Vents	VOC	2.00	5.00
		Hg	0.20	0.90
R35/WTBX00	R-35-Washer Train B Vents	VOC	2.00	5.00
		Hg	0.20	0.90
R35M/CLX00	R-35M-Clear Lake (4)	PM	0.40	0.18
		PM ₁₀	0.30	0.15
R35M/L1X00	R-35M-Lake No. 1 (4)	PM	0.40	0.18
		PM ₁₀	0.30	0.15
R35M/L2X00	R-35M-Lake No. 2 (4)	PM	11.80	5.20
		PM ₁₀	10.00	4.40
R35M/L3X00	R-35M-Lake No. 3 (4)	PM	0.40	0.18
		PM ₁₀	0.30	0.15
R35M/RWX00	R-35M Raw Water Lake (4)	PM	0.40	0.18
		PM ₁₀	0.30	0.15
R35M/SLX00	R-35M Storm Lake (4)	PM	5.70	2.50
		PM ₁₀	5.00	1.10
R35V/FS201	R-35V Flocculent Tank - South		VOC	3.59
	No. 2 Vent	0.37		

EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

AIR CONTAMINANTS DATA

Emission *	Source	Air Contaminant	<u>Emission Rates</u>	
Point No. (1)	Name (2)	Name (3)	lb/hr	TPY
R45/GSTX01	R-45 Gasoline Storage Tank	Vent	VOC	1.00
		1.00		
R50/A1XX11	R-50 Alumina Handling (A)	PM	0.43	1.88
	Collector	PM ₁₀	0.43	1.88
R50/A2XX11	R-50 Alumina Handling (B)	PM	0.43	1.88
	Collector	PM ₁₀	0.43	1.88
R50/KVAX01	R-50 Kiln Vacuum Pump A	VOC	3.00	11.83
	Vent			
R50/KVBX01	R-50 Kiln Vacuum Pump B	VOC	3.00	11.83
	Vent			
R50/K04X03	R-50-Kiln Vent No. 4	PM	92.90	4.65
		PM ₁₀ 92.90	4.65	
R50/K05X03	R-50-Kiln Vent No. 5	PM	92.90	4.65
		PM ₁₀ 92.90	4.65	
R50/K06X03	R-50-Kiln Vent No. 6	PM	92.90	4.65
		PM ₁₀ 92.90	4.65	
R50/K07X03	R-50-Kiln Vent No. 7	PM	92.90	4.65
		PM ₁₀ 92.90	4.65	
R55/HF1401	R-55-Horizontal Filter Nos.		VOC	6.48
	1, 2, 3, and 4 Vent	6.4 Hg	0.004	0.016
R55-1/DB11	R-55-1 Flash Calciner	Disengaging	PM	0.08
		0.30		
	Box Bag Collector	PM ₁₀	0.04	0.15

EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

AIR CONTAMINANTS DATA

Emission *	Source	Air Contaminant	<u>Emission Rates</u>	
Point No. (1)	Name (2)	Name (3)	lb/hr	TPY
R60/LCDX11	R-60 Lime Conveyor Discharge	36.18	PM	8.26
	Bag Collector	PM ₁₀	8.26	36.18
R60/LTXX11	R-60-Lime Transfer/Storage/Transfer	10.80	PM	2.47
	Bag Collector	PM ₁₀	2.47	10.80

Maintenance Startup/Shutdown

R55-1/FC11	R-55-1 Flash Calciner (SGA) Electrostatic Precipitator
R55-2/FC11	R-55-2 Flash Calciner (SGA) Electrostatic Precipitator
R55-3/FC11	R-55-3 Flash Calciner (SGA) Electrostatic Precipitator
R56-4/FC11	R-55-4 Flash Calciner (SGA) Electrostatic Precipitator

(1) Emission point identification - either specific equipment designation or emission point number from plot plan.

(2) Specific point source name. For fugitive sources use area name or fugitive source name.

(3) PM-particulate matter, suspended in the atmosphere, including PM₁₀.

PM₁₀ - particulate matter equal to or less than 10 microns in diameter. Where PM is not listed, it shall be assumed that no particulate matter greater than 10 microns is emitted.

Hg - mercury

EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

AIR CONTAMINANTS DATA

Emission *	Source	Air Contaminant	<u>Emission Rates</u>	
Point No. (1)	Name (2)	Name (3)	lb/hr	TPY
	VOC - volatile organic compounds as defined in Title 30 Texas Administrative Code § 101.1			
	NaOH - sodium hydroxide			
	Al ₂ O ₃ - alumina			
	NO _x - nitrogen oxide			
	CO - carbon monoxide			
	SO ₂ - sulfur dioxide			
	H ₂ SO ₄ - sulfuric acid			
	HF - hydrogen fluoride			
	HCl - hydrochloric acid			
	Cl - chlorine			

(4) Fugitive emissions are an estimate only.

* Emission rates are based on and the facilities are limited by the following maximum operating schedule and the throughput and production rates as listed in Special Condition No. 1:

24 Hrs/day 7 Days/week 52 Weeks/year or 8,760
Hrs/year

Dated April 15, 2004