

# Emission Sources - Maximum Allowable Emission Rates

Permit Number 97022

This table lists the maximum allowable emission rates and all sources of air contaminants on the applicant's property covered by this permit. The emission rates shown are those derived from information submitted as part of the application for permit and are the maximum rates allowed for these facilities, sources, and related activities. Any proposed increase in emission rates may require an application for a modification of the facilities covered by this permit.

## Air Contaminants Data

| Emission Point<br>No. (1) | Source Name (2)                       | Air Contaminant<br>Name (3) | Emission Rates |         |
|---------------------------|---------------------------------------|-----------------------------|----------------|---------|
|                           |                                       |                             | lbs/hour       | TPY (4) |
| HTR1                      | Regeneration Heater No. 1 (6)         | VOC                         | 0.10           | 0.44    |
|                           |                                       | NO <sub>x</sub>             | 0.65           | 2.87    |
|                           |                                       | CO                          | 1.12           | 4.91    |
|                           |                                       | PM <sub>10</sub>            | 0.14           | 0.61    |
|                           |                                       | PM <sub>2.5</sub>           | 0.14           | 0.61    |
|                           |                                       | SO <sub>2</sub>             | 0.03           | 0.12    |
| HTR2                      | Regeneration Heater No. 2 (6)         | VOC                         | 0.10           | 0.44    |
|                           |                                       | NO <sub>x</sub>             | 0.65           | 2.87    |
|                           |                                       | CO                          | 1.12           | 4.91    |
|                           |                                       | PM <sub>10</sub>            | 0.14           | 0.61    |
|                           |                                       | PM <sub>2.5</sub>           | 0.14           | 0.61    |
|                           |                                       | SO <sub>2</sub>             | 0.03           | 0.12    |
| HTR3                      | Regeneration Heater No. 3 (6)         | VOC                         | 0.10           | 0.44    |
|                           |                                       | NO <sub>x</sub>             | 0.65           | 2.87    |
|                           |                                       | CO                          | 1.12           | 4.91    |
|                           |                                       | PM <sub>10</sub>            | 0.14           | 0.61    |
|                           |                                       | PM <sub>2.5</sub>           | 0.14           | 0.61    |
|                           |                                       | SO <sub>2</sub>             | 0.03           | 0.12    |
|                           | Regeneration Heaters 1,2&3<br>Cap (6) | VOC                         | 0.20           | 0.88    |
|                           |                                       | NO <sub>x</sub>             | 1.30           | 5.74    |

Emission Sources - Maximum Allowable Emission Rates

|         |                                 |                   |      |       |
|---------|---------------------------------|-------------------|------|-------|
|         |                                 | CO                | 2.24 | 9.82  |
|         |                                 | PM <sub>10</sub>  | 0.28 | 1.22  |
|         |                                 | PM <sub>2.5</sub> | 0.28 | 1.22  |
|         |                                 | SO <sub>2</sub>   | 0.06 | 0.24  |
| HTR4    | Regeneration Heater No. 4       | VOC               | 0.39 | 1.69  |
|         |                                 | NO <sub>x</sub>   | 1.79 | 7.84  |
|         |                                 | CO                | 4.30 | 18.82 |
|         |                                 | PM <sub>10</sub>  | 0.53 | 2.34  |
|         |                                 | PM <sub>2.5</sub> | 0.53 | 2.34  |
|         |                                 | SO <sub>2</sub>   | 0.11 | 0.46  |
|         |                                 | SO <sub>2</sub>   | 0.11 | 0.46  |
| WSAC1   | WSAC System                     | PM <sub>10</sub>  | 0.03 | 0.15  |
|         |                                 | PM <sub>2.5</sub> | 0.03 | 0.15  |
| WSAC3   | WSAC – Train 3                  | PM <sub>10</sub>  | 0.27 | 1.20  |
|         |                                 | PM <sub>2.5</sub> | 0.01 | 0.01  |
| FUG     | Process Fugitives (5)           | VOC               | 0.90 | 3.95  |
| FUG2    | Expansion Process Fugitives (5) | VOC               | 0.91 | 3.98  |
| FUG 4   | Train 3 (5)                     | VOC               | 1.69 | 7.38  |
| FL-WARM | Flare                           | VOC               | 2.34 | 0.32  |
|         |                                 | NO <sub>x</sub>   | 0.64 | 0.07  |
|         |                                 | CO                | 1.28 | 0.14  |
|         | Flare pilot and purge gas       | VOC               | 0.14 | 0.03  |
|         |                                 | NO <sub>x</sub>   | 2.56 | 0.62  |
|         |                                 | CO                | 2.15 | 0.52  |

Emission Sources - Maximum Allowable Emission Rates

|                                 |   |                   |        |       |
|---------------------------------|---|-------------------|--------|-------|
|                                 |   | PM <sub>10</sub>  | 0.19   | 0.05  |
|                                 |   | SO <sub>2</sub>   | 0.02   | 0.01  |
| FL-WARM-MSS                     | MSS   | VOC               | 427.83 | 8.58  |
|                                 |   | NO <sub>x</sub>   | 150.04 | 1.48  |
|                                 |   | CO                | 75.16  | 2.95  |
| FLARE2                          | Flare   | VOC               | 2.77   | 10.30 |
|                                 |   | NO <sub>x</sub>   | 1.00   | 4.49  |
|                                 |   | CO                | 1.97   | 8.80  |
|                                 |   | PM <sub>10</sub>  | 0.01   | 0.01  |
|                                 |   | PM <sub>2.5</sub> | 0.01   | 0.01  |
|                                 |   | SO <sub>2</sub>   | 0.01   | 0.01  |
|                                 | MSS (9)                                       | VOC               | 437.06 | 1.31  |
|                                 |   | NO <sub>x</sub>   | 44.24  | 0.13  |
|                                 |   | CO                | 319.57 | 0.94  |
|                                 |   | SO <sub>2</sub>   | 0.01   | 0.01  |
| MSS Flare (9)                   | Portable Flare                                | VOC               | 437.06 | 1.31  |
|                                 |   | NO <sub>x</sub>   | 44.24  | 0.13  |
|                                 |   | CO                | 319.57 | 0.94  |
|                                 |   | SO <sub>2</sub>   | 0.01   | 0.01  |
| Flare2 and MSS<br>Flare Cap (9) | Flare controlled MSS hourly<br>and annual cap | VOC               | 437.06 | 1.31  |
|                                 |   | NO <sub>x</sub>   | 44.24  | 0.13  |
|                                 |   | CO                | 319.57 | 0.94  |
|                                 |   | SO <sub>2</sub>   | 0.01   | 0.01  |
| MSS-ATM                         | MSS   | VOC               | 437.06 | 1.31  |

Emission Sources - Maximum Allowable Emission Rates

|                                  |  |                              |      |            |
|----------------------------------|--|------------------------------|------|------------|
| MSS-ATM2                         | MSS  | VOC                          | 9.84 | 0.06       |
| ENG1                             | Emergency Fire Pump Engine   | VOC                          | 1.11 | 0.28       |
|                                  |  | NO <sub>x</sub>              | 2.97 | 0.74       |
|                                  |  | CO                           | 2.58 | 0.64       |
|                                  |  | PM <sub>10</sub>             | 0.15 | 0.04       |
|                                  |  | PM <sub>2.5</sub>            | 0.11 | 0.03       |
|                                  |  | SO <sub>2</sub>              | 0.92 | 0.23       |
| ENG2                             | Emergency Backup Generator   | VOC                          | 1.48 | 0.37       |
|                                  |  | NO <sub>x</sub>              | 6.31 | 1.58       |
|                                  |  | CO                           | 3.45 | 0.86       |
|                                  |  | PM <sub>10</sub>             | 0.19 | 0.05       |
|                                  |  | PM <sub>2.5</sub>            | 0.15 | 0.04       |
|                                  |  | SO <sub>2</sub>              | 1.23 | 0.31       |
| HTR1-MSS                         | Regeneration Heater No. 1<br>Startup and Shutdown<br>Emissions (7) | NO <sub>x</sub>              | 1.31 | (8)        |
|                                  |  | CO                           | 2.24 | (8)        |
| HTR2-MSS                         | Regeneration Heater No. 2<br>Startup and Shutdown<br>Emissions (7) | NO <sub>x</sub>              | 1.31 | (8)        |
|                                  |  | CO                           | 2.24 | (8)        |
| HTR3-MSS                         | Regeneration Heater No. 3<br>Startup and Shutdown<br>Emissions (7) | NO <sub>x</sub>              | 1.31 | (8)        |
|                                  |  | CO                           | 2.24 | (8)        |
| HTR1-MSS<br>HTR2-MSS<br>HTR3-MSS | Regeneration Heater Startup<br>and Shutdown Emissions<br>Cap (7)   | NO <sub>x</sub>              | 2.62 | (8)        |
|                                  |  | CO                           | 4.48 | (8)        |
| HTR4-MSS                         | Regeneration Heater No. 5<br>Startup and Shutdown<br>Emissions     | NO <sub>x</sub>              | 3.58 | (8)        |
|                                  |  | CO                           | 8.60 | (8)        |
| SITEWIDE                         | Sitewide Sources   | Individual HAP<br>Total HAPs |      | <10<br><25 |

Emission Sources - Maximum Allowable Emission Rates

- (1) Emission point identification - either specific equipment designation or emission point number from plot plan.
- (2) Specific point source name. For fugitive sources, use area name or fugitive source name.
- (3) VOC - volatile organic compounds as defined in Title 30 Texas Administrative Code § 101.1  
NO<sub>x</sub> - total oxides of nitrogen  
CO - carbon monoxide  
PM<sub>10</sub> - total particulate matter equal to or less than 10 microns in diameter, including PM<sub>2.5</sub>, as represented  
PM<sub>2.5</sub> - particulate matter equal to or less than 2.5 microns in diameter  
SO<sub>2</sub> - sulfur dioxide  
HAP - hazardous air pollutant as listed in § 112(b) of the Federal Clean Air Act or Title 40 Code of Federal Regulations Part 63, Subpart C
- (4) Compliance with annual emission limits (tons per year) is based on a 12-month rolling period.
- (5) Emission rate is an estimate and is enforceable through compliance with the applicable special condition(s) and permit application representations.
- (6) Hourly and annual routine and MSS emissions from heater EPNs HTR1, HTR2, and HTR3 (excluding hourly NO<sub>x</sub> and CO during MSS activities) shall not exceed the hourly and annual Regeneration Heater Cap.
- (7) Hourly NO<sub>x</sub> and CO emissions during MSS activities from heater EPNs HTR1, HTR2, and HTR3 shall not exceed the Regeneration Heater Startup and Shutdown Emissions Cap.
- (8) Annual MSS NO<sub>x</sub> and CO emissions from heater EPNs HTR1-MSS, HTR2-MSS, HTR3-MSS, and HTR4-MSS, shall not exceed the routine annual emissions (EPNs HTR1, HTR2, HTR3, and HTR4).
- (9) Controlled MSS emissions may be routed to Flare2 or MSS Flare, but combined flare MSS emissions may not exceed hourly and annual cap.

Date: January 30, 2015