Flexible Permit Numbers 95 and PSD-TX-854M2

This table lists the maximum allowable emission rates and all sources of air contaminants on the applicant's property covered by this permit. The emission rates shown are those derived from information submitted as part of the application for permit and are the maximum rates allowed for these facilities. Any proposed increase in emission rates may require an application for a modification of the facilities covered by this permit.

AIR CONTAMINANTS DATA

Emission	Source	Air Contaminant	<u>Emission</u>	Rates *
Point No. (1)	Name (2)	Name (3)	lb/hr	TPY**
		•		
Sources Contributing t	<u>o Plant NO_x Emissions</u>			
DD 101	D. wali sala E. waa aa	NO		
DB-104	Pyrolysis Furnace	NO _x		
DDB-101A	Pyrolysis Furnace	NO _x		
DDB-101B	Pyrolysis Furnace	NO _x		
DDB-101C	Pyrolysis Furnace	NO _x		
DDB-101D	Pyrolysis Furnace	NO_x		
DDB-102A	Pyrolysis Furnace	NO_x		
DDB-102B	Pyrolysis Furnace	NO_x		
DDB-102C	Pyrolysis Furnace	NO_x		
DDB-102D	Pyrolysis Furnace	NO_x		
DDB-104A	Pyrolysis Furnace	NO_x		
DDB-104B	Pyrolysis Furnace	NO_x		
DB-105	Pyrolysis Furnace	NO_x		
DB-106	Pyrolysis Furnace	NO_x		
DB-107	Pyrolysis Furnace	NO_x		
DB-108	Pyrolysis Furnace	NO_x		
DB-109	Pyrolysis Furnace	NO_x		
DDB-1	Pyrolysis Furnace	NO_x		
DDB-2	Pyrolysis Furnace	NO_x		
DDB-3	Pyrolysis Furnace	NO_x		
DDB-4	Pyrolysis Furnace	NO_x		
DDB-5	Pyrolysis Furnace	NO_x		
DM-1101	No. 1 Olefins Flare	NO_x		
DDM-3101	No. 2 Olefins Flare	NO_x		
AM-1500	Dock Flare	NO_x		
J-2	Regeneration	NO_x		
	Knockout	·		
	Drum			
DD-606	Hydrotreater	NO_x		

Regenerator Stack

DDD-606	Hydrotreater	NO_x
	Regenerator Stack	
DB-201	Regeneration	NO_x
	Furnace	
DB-601	Regeneration Heater	NO_x
DDB-201	Regeneration Heater	NO_x
DDB-601	Regeneration Heater	NO_x
J-1	2nd Stage	NO_x
	Hydrotreater	
	Feed Heater	

Total NO_x Routine Emission Plant Cap

447.83 1275.44

Start-Up, Shutdown, and Maintenance NO_x Emissions

DM-1101/ DDM-3101 Olefin Nos. 1 and 2 NO_x 1420.12 47.53

Flares

Start-Up, Shutdown, and Maintenance

Emissions

Sources Contributing to Plant VOC Emissions

DB-104	Pyrolysis Furnace	VOC
DDB-101A	Pyrolysis Furnace	VOC
DDB-101B	Pyrolysis Furnace	VOC
DDB-101C	Pyrolysis Furnace	VOC
DDB-101D	Pyrolysis Furnace	VOC
DDB-102A	Pyrolysis Furnace	VOC
DDB-102B	Pyrolysis Furnace	VOC
DDB-102C	Pyrolysis Furnace	VOC
DDB-102D	Pyrolysis Furnace	VOC
DDB-104A	Pyrolysis Furnace	VOC
DDB-104B	Pyrolysis Furnace	VOC
DB-105	Pyrolysis Furnace	VOC
DB-106	Pyrolysis Furnace	VOC

DB-107 DB-108 DB-109 DDB-1 DDB-2 DDB-3 DDB-4 DDB-5 DM-1101 DDM-3101	Pyrolysis Furnace No. 1 Olefins Flare No. 2 Olefins Flare	VOC VOC VOC VOC VOC VOC VOC VOC VOC
AM-1500 DF-101	Dock Flare Decoke Stack	VOC VOC
DF-101	Decoke Stack	VOC
DF-105	Decoke Stack	VOC
DDF-101	Decoke Stack	VOC
DDF-104	Decoke Stack	VOC
DDF-105	Decoke Stack	VOC
AT-1210	No. 1 Olefins Cooling Tower	VOC
DAT-3201	No. 2 Olefins Cooling Tower	VOC
AF-1105	Fixed-Roof Storage Tank	VOC
AF-1106	Fixed-Roof Storage Tank	VOC
AF-1905	Fixed-Roof Storage Tank	VOC
AF-3905	Fixed-Roof Storage Tank	VOC
DDF-1001	Fixed-Roof Storage Tank	VOC
DF-1001	Fixed-Roof Storage Tank	VOC
DF-502	Fixed-Roof Storage Tank	VOC
DF-916	Fixed-Roof Storage Tank	VOC
FUELTRK1	No.1 Olefins Truck	VOC

	Loading	
FUELTRK2	No. 2 Olefins Truck	VOC
FUELTRK3	Loading Truck Loading Facility	VOC
AF-1101	External Floating	VOC
A 1101	Roof Tank	VOC
AF-1102	External Floating	VOC
7.11 2202	Roof Tank	
AF-1901	External Floating	VOC
	Roof Tank	
AF-1902	External Floating	VOC
	Roof Tank	
AF-1903	External Floating	VOC
	Roof Tank	
AF-1904	External Floating	VOC
	Roof Tank	
AF-3101	External Floating	VOC
	Roof Tank	
AF-3102	External Floating	VOC
. –	Roof Tank	
AF-3901	External Floating	VOC
AE 1100	Roof Tank	\ <u>(00</u>
AF-1103	Acetonitrile Storage	VOC
AF-1104	Tank	VOC
AF-1104	Acetonitrile Storage Tank	VOC
AF-3103	Acetonitrile Storage	VOC
Al -3103	Tank	VOC
DDF-1301	Methanol Storage	VOC
551 1001	Tank	,,,,
DDF-202	Methanol Storage	VOC
	Tank	
DF-1301	Methanol Storage	VOC
	Tank	
AF-3701	Slop	VOC
AF-4601A	Storm/Process	VOC
	Wastewater Tank	
AF-4601B	Storm/Process	VOC
	Wastewater Tank	

FAM1704	No. 1 Olefins Wastewater Facility	VOC
FUGOF1WW FAM3706	Fugitive Emissions No. 2 Olefins	VOC VOC
FUG2WWT	Wastewater Facility Fugitive Emissions	VOC
FUG-V10F	No. 1 Olefins Unit Fugitives	VOC
FUG-V20F	No. 2 Olefins Unit Fugitives	VOC
FUG-FTF	Tank Farm Fugitives	VOC
FUG-VSSH	Second Stage Hydrotreater Fugitives	VOC
FUG-VBD	Marine Dock Fugitives	VOC
FUG-VCM	Metering Station Fugitives	VOC
FUG-RAIL	Rail Loading Fugitives	VOC
FUG-A10F	No. 1 Olefins Analyzer Vent Fug	VOC
FUG-A20F	No. 2 Olefins Analyzer Vent Fug	VOC
OF1SOVENT	Seal Oil Vents	VOC
DB-201	Regeneration Furnace	VOC
DB-601	Regeneration Heater	VOC
DDB-201 DDB-601	Regeneration Heater	VOC VOC
P4PEDRYER1	Regeneration Heater PP4 Dryer Vents (Product Residual VOC)	VOC
P4PEDRYER2	PP4 Dryer Vents (Product Residual VOC)	VOC
J-1	2nd Stage	VOC

Hydrotreater Feed Heater

Total VOC Routine Emis	ssion Cap	VOC	1523.46	787.07
Start-Up, Shutdown, and Emissions	Maintenance VOC			
DM-1101/ DDM-3101	Olefin Nos. 1 and 2 Flares Start-Up, Shutdown, and Maintenance Emissions	VOC	3548.39	91.94
FUGOF1WW/ FUG2WWT	Nos. 1 and 2 Olefins Wastewater Unit Cleaning	VOC	40.0	0.24
Sources Contributing to	Plant CO Emissions			
DB-104 DDB-101A DDB-101B DDB-101C DDB-101D DDB-102A DDB-102B DDB-102C DDB-102D DDB-104A DDB-104A DDB-104B DB-105 DB-106	Pyrolysis Furnace	CO CO CO CO CO CO CO CO		
DB-107 DB-108 DB-109 DDB-1 DDB-2 DDB-3 DDB-4	Pyrolysis Furnace Pyrolysis Furnace Pyrolysis Furnace Pyrolysis Furnace Pyrolysis Furnace Pyrolysis Furnace	CO CO CO CO CO		

DDB-5 DM-1101 DDM-3101 AM-1500 DF-101 DF-104 DF-105 DDF-101 DDF-104 DDF-105 J-2	Pyrolysis Furnace No. 1 Olefins Flare No. 2 Olefins Flare Dock Flare Decoke Stack	CO CO CO CO CO CO CO CO
DD-606	Hydrotreater Regenerator Stack	СО
DDD-606	Hydrotreater Regenerator Stack	СО
DB-201	Regeneration Furnace	СО
DB-601	Regeneration Heater	CO
DDB-201	Regeneration Heater	CO
DDB-601	Regeneration Heater	CO
J-1	2nd Stage Hydrotreater Feed Heater	CO

Total CO Routine Emission Cap CO 1270.77 1071.52

Start-Up, Shutdown, and Maintenance CO Emissions

DM-1101/ DDM-3101	Olefin Nos. 1 and 2	CO	6389.31	207.77
	Flares			
	Start-Up, Shutdown,			
	and Maintenance			
	Emissions			

Sources Contributing to Plant PM₁₀ Emissions

DB-104 DDB-101A	Pyrolysis Furnace Pyrolysis Furnace	PM ₁₀
DDB-101B	Pyrolysis Furnace	PM_{10}
DDB-101C	Pyrolysis Furnace	PM_{10}
DDB-101D	Pyrolysis Furnace	PM_{10}
DDB-102A	Pyrolysis Furnace	PM_{10}
DDB-102B	Pyrolysis Furnace	PM_{10}
DDB-102C	Pyrolysis Furnace	PM_{10}
DDB-102D	Pyrolysis Furnace	PM_{10}
DDB-104A	Pyrolysis Furnace	PM_{10}
DDB-104B	Pyrolysis Furnace	PM_{10}
DB-105	Pyrolysis Furnace	PM_{10}
DB-106	Pyrolysis Furnace	PM_{10}
DB-107	Pyrolysis Furnace	PM_{10}
DB-108	Pyrolysis Furnace	PM_{10}
DB-109	Pyrolysis Furnace	PM_{10}
DDB-1	Pyrolysis Furnace	PM_{10}
DDB-2	Pyrolysis Furnace	PM_{10}
DDB-3	Pyrolysis Furnace	PM_{10}
DDB-4	Pyrolysis Furnace	PM_{10}
DDB-5	Pyrolysis Furnace	PM_{10}
DF-101	Decoke Stack	PM_{10}
DF-104	Decoke Stack	PM_{10}
DF-105	Decoke Stack	PM_{10}
DDF-101	Decoke Stack	PM_{10}
DDF-104	Decoke Stack	PM_{10}
DDF-105	Decoke Stack	PM ₁₀
J-2	Regeneration	PM ₁₀
-	Knockout Drum	
DD-606	Hydrotreater	PM_{10}
	Regenerator Stack	
DDD-606	Hydrotreater	PM_{10}
	Regenerator Stack	
AT-1210	No. 1 Olefins Cooling Tower	PM ₁₀ (5)

DAT-3201	No. 2 Olefins Cooling Tower	PM ₁₀ (5)
A 44		D14
A-11	Hopper Vent	PM_{10}
A-12	Hopper Vent	PM_{10}
DB-201	Regeneration	PM_{10}
	Furnace	
DB-601	Regeneration Heater	PM_{10}
DDB-201	Regeneration Heater	PM_{10}
DDB-601	Regeneration Heater	PM_{10}
J-1	2nd Stage	PM_{10}
	Hydrotreater	
	Feed Heater	

Pyrolysis Furnace

Total PM ₁₀ Routine Emission Ca	p PM ₁₀	51.92	146.73

 SO_2

Sources Contributing to Plant SO₂ Emissions

DB-104

DDB-101A DDB-101B DDB-101C DDB-101D DDB-102A DDB-102B DDB-102C	Pyrolysis Furnace	SO ₂ SO ₂ SO ₂ SO ₂ SO ₂ SO ₂
DB-102D DDB-104A DDB-104B DB-105 DB-106 DB-107 DB-108 DB-109 DDB-1 DDB-2 DDB-3 DDB-4 DDB-5	Pyrolysis Furnace	SO ₂ SO ₂

DM-1101	No. 1 Olefins Flare	SO ₂
DDM-3101	No. 2 Olefins Flare	SO ₂
AM-1500	Dock Flare	SO_2
J-2	Regeneration	SO_2
	Knockout	
	Drum	
DD-606	Hydrotreater	SO ₂
	Regenerator Stack	
DDD-606	Hydrotreater	SO ₂
222 000	Regenerator Stack	
DB-201	Regeneration	SO ₂
	Furnace	
DB-601	Regeneration Heater	SO ₂
DDB-201	Regeneration Heater	SO_2
DDB-601	Regeneration Heater	SO ₂
J-1	2nd Stage	SO ₂
3 1	<u> </u>	302
	Hydrotreater	
	Feed Heater	

SO₂

154.64

22.65

Sources Contributing to Plant NH₃ Emissions

Total SO₂ Routine Emission Cap

DB-104	Pyrolysis Furnace	NH_3
DDB-101A	Pyrolysis Furnace	NH_3
DDB-101B	Pyrolysis Furnace	NH_3
DDB-101C	Pyrolysis Furnace	NH_3
DDB-101D	Pyrolysis Furnace	NH_3
DDB-102A	Pyrolysis Furnace	NH_3
DB-102B	Pyrolysis Furnace	NH_3
DDB-102C	Pyrolysis Furnace	NH_3
DDB-102D	Pyrolysis Furnace	NH_3
DDB-104A	Pyrolysis Furnace	NH_3
DDB-104B	Pyrolysis Furnace	NH_3
DB-105	Pyrolysis Furnace	NH_3

DB-106	Pyrolysis Furnace	NH_3
DB-107	Pyrolysis Furnace	NH_3
DB-108	Pyrolysis Furnace	NH_3
DB-109	Pyrolysis Furnace	NH_3
DDB-1	Pyrolysis Furnace	NH_3
DDB-2	Pyrolysis Furnace	NH_3
DDB-3	Pyrolysis Furnace	NH_3
DDB-4	Pyrolysis Furnace	NH_3
DDB-5	Pyrolysis Furnace	NH_3
FUG-SCR	SCR System	NH_3
	Fugitives	

Total NH₃ Routine Emission Cap NH₃ 24.24 106.16

Sources Contributing to Plant 1,3-Butadiene Emissions

DM-1101 DDM-3101 AM-1500 DF-101	No. 1 Olefins Flare No. 2 Olefins Flare Dock Flare Decoke Stack	1,3 Butadiene 1,3 Butadiene 1,3 Butadiene 1,3 Butadiene
DF-104	Decoke Stack	1,3 Butadiene
DF-105	Decoke Stack	1,3 Butadiene
DDF-101	Decoke Stack	1,3 Butadiene
DDF-104	Decoke Stack	1,3 Butadiene
DDF-105	Decoke Stack	1,3 Butadiene
AT-1210	No. 1 Olefins Cooling Tower	1,3 Butadiene
DAT-3201	No. 2 Olefins Cooling Tower	1,3 Butadiene
AF-4601A	Storm/Process Wastewater Tank	1,3 Butadiene
AF-4601B	Storm/Process Wastewater Tank	1,3 Butadiene
FAM1704	No. 1 Olefins Wastewater Facility	1,3 Butadiene
FUGOF1WW	Fugitive Emissions	1,3 Butadiene
FAM3706	No. 2 Olefins	1,3 Butadiene

	Wastewater Facility			
FUG2WWT	Fugitive Emissions	1,3 Butadiene		
FUG-V10F	No. 1 Olefins Unit Fugitives	1,3 Butadiene		
FUG-V20F	No. 2 Olefins Unit Fugitives	1,3 Butadiene		
FUG-VBD	Marine Dock Fugitives	1,3 Butadiene		
FUG-RAIL	Rail Loading Fugitives	1,3 Butadiene		
1,3-Butadiene Routine Emission Cap		1,3-Butadiene	921.27	52.05
Start-Up, Shutdown, and	d Maintenance Emissions			
DM-1101/DDM-3101	Olefin Nos. 1 and 2 Flares Start-Up, Shutdown, and Maintenance Emissions	1,3-Butadiene	1050.00	17.50
FUGOF1WW/FUG2WW T	Nos. 1 and 2 Olefins Wastewater Unit Cleaning	1,3 Butadiene	0.01	0.01

Sources Contributing to Plant Benzene Emissions

No. 1 Olefins Flare	Benzene
No. 2 Olefins Flare	Benzene
Dock Flare	Benzene
Decoke Stack	Benzene
No. 1 Olefins	Benzene
Cooling Tower	
No. 2 Olefins	Benzene
Cooling Tower	
Fixed-Roof Storage	Benzene
Tank	
	No. 2 Olefins Flare Dock Flare Decoke Stack Decoke Stack Decoke Stack Decoke Stack Decoke Stack Decoke Stack Coling Tower No. 2 Olefins Cooling Tower Fixed-Roof Storage

AF-1106	Fixed-Roof Storage Tank	Benzene
AF-1905	Fixed-Roof Storage Tank	Benzene
AF-3905	Fixed-Roof Storage Tank	Benzene
DDF-1001	Fixed-Roof Storage Tank	Benzene
DF-1001	Fixed-Roof Storage Tank	Benzene
DF-502	Fixed-Roof Storage Tank	Benzene
DF-916	Fixed-Roof Storage Tank	Benzene
FUELTRK1	No.1 Olefins Truck Loading	Benzene
FUELTRK2	No. 2 Olefins Truck Loading	Benzene
FUELTRK3	Truck Loading Facility	Benzene
AF-1101	External Floating Roof Tank	Benzene
AF-1102	External Floating Roof Tank	Benzene
AF-1901	External Floating Roof Tank	Benzene
AF-1902	External Floating Roof Tank	Benzene
AF-1903	External Floating Roof Tank	Benzene
AF-1904	External Floating Roof Tank	Benzene
AF-3101	External Floating Roof Tank	Benzene
AF-3102	External Floating Roof Tank	Benzene
AF-3901	External Floating Roof Tank	Benzene
AF-4601A	Storm/Process Wastewater Tank	Benzene

AF-4601B	Storm/Process Wastewater Tank	Benzene		
FAM1704	No. 1 Olefins Wastewater Facility	Benzene		
FUGOF1WW	Fugitive Emissions	Benzene		
FAM3706	No. 2 Olefins Wastewater Facility	Benzene		
FUG2WWT	Fugitive Emissions	Benzene		
FUG-V20F	No. 2 Olefins Unit Fugitives	Benzene		
FUG-FTF	Tank Farm Fugitives	Benzene		
FUG-VSSH	Second Stage Hydrotreater Fugitives	Benzene		
FUG-VBD	Marine Dock Fugitives	Benzene		
FUG-VCM	Metering Station Fugitives	Benzene		
Benzene Plant Routine	Emission Cap	Benzene	19.26	15.09
Start-Up, Shutdown, and	Maintenance Emissions			
FUGOF1WW/ FUG2WWT	Nos. 1 and 2 Olefins Wastewater Unit	Benzene	4.00	0.02

Sources Contributing to Plant Ethylene Emissions

DM-1101	No. 1 Olefins Flare	Ethylene
DDM-3101	No. 2 Olefins Flare	Ethylene
DF-101	Decoke Stack	Ethylene
DF-104	Decoke Stack	Ethylene
DF-105	Decoke Stack	Ethylene
DDF-101	Decoke Stack	Ethylene
DDF-104	Decoke Stack	Ethylene
DDF-105	Decoke Stack	Ethylene
AT-1210	No. 1 Olefins Cooling	Ethylene
	Tower	-
DAT-3201	No. 2 Olefins Cooling	Ethylene
	Tower	-

Cleaning

FUG-V20F No. 2 Olefins Unit Ethylene

Fugitives

Ethylene Plant Routine Emission C	ар	Ethylene	318.79	98.18

Start-Up, Shutdown, and Maintenance Emissions

DM-1101/ DDM-3101 Olefin Nos. 1 and 2 Ethylene 3500.00 78.75

Flares

Start-Up, Shutdown, and Maintenance

Emissions

Sources Contributing to Plant Propylene Emissions

DM-1101	No. 1 Olefins Flare	Propylene
DDM-3101	No. 2 Olefins Flare	Propylene
AM-1500	Dock Flare	Propylene
DF-101	Decoke Stack	Propylene
DF-104	Decoke Stack	Propylene
DF-105	Decoke Stack	Propylene
DDF-101	Decoke Stack	Propylene
DDF-104	Decoke Stack	Propylene
DDF-105	Decoke Stack	Propylene
AT-1210	No. 1 Olefins Cooling Tower	Propylene
DAT-3201	No. 2 Olefins Cooling Tower	Propylene
FUG-V10F	No. 1 Olefins Unit Fugitives	Propylene
FUG-V20F	No. 2 Olefins Unit Fugitives	Propylene
FUG-VBD	Marine Dock Fugitives	Propylene
FUG-RAIL	Rail Loading Fugitives	Propylene
P4PEDRYER1	PP4 Dryer Vents (Product Residual VOC)	Propylene
P4PEDRYER2	PP4 Dryer Vents (Product Residual	Propylene

VOC)

Propylene Plant Routine	Propylene	553.05	119.74						
Start-Up, Shutdown, and Maintenance Emissions									
DM-1101/ DDM-3101	Olefin Nos. 1 and 2 Flares Start-Up, Shutdown, and Maintenance Emissions	Propylene	3500.00	78.75					
MSSFUG1 & MSSCAP2	Portable/Fugitive Sources and Activities resulting in MSS	VOC NOx CO	83.74 0.17 0.89	3.08 0.07 0.35					
	emissions & Flexible cap for sitewide MSS emissions not individually listed	SO2	0.01	0.01					
INDIVIDUAL SOURCES OUTSIDE OF THE CAP									
A-100	Cogen (Effective 12/31/08)	NO_x CO VOC PM_{10} SO_2	58.62 35.68 2.04 4.38 1.68	256.77 156.30 8.93 19.20 7.35					

Standard Permit Registration Number 76394 is incorporated by reference only

- (1) Emission point identification either specific equipment designation or emission point number from a plot plan.
- (2) Specific point source names. For fugitive sources, use an area name or fugitive source name.
- (3) VOC volatile organic compounds as defined in Title 30 Texas Administrative Code § 101.1
 - NO_x total oxides of nitrogen
 - SO₂ sulfur dioxide
 - PM particulate matter, suspended in the atmosphere, including PM₁₀ and PM_{2.5}
 - $PM_{2.5}$ particulate matter equal to or less than 2.5 microns in diameter PM_{10} particulate matter equal to or less than 10 microns in diameter
 - particulate matter equal to or less than 10 microns in diameter
 - CO carbon monoxide

Flexible Permit Numbers 95 and PSD-TX-854M2 Page

EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

NH₃ - ammonia

- (4) Fugitive emissions are an estimate only and should not be considered as a maximum allowable emission rate.
- (5) Emission Point Numbers AT-1210 and DAT-3201 additionally are authorized to emit total PM not to exceed 10.8 lb/hr and 33.0 TPY each.

*	Emission rates schedule:	are based on	and the facilities	are limited by the	following maximum	operating
	Hrs/day	_Days/week _	Weeks/year or	<u>8,760</u> Hrs/year		
	<u> </u>					

** Compliance with annual emission limits is based on a rolling 12-month period.

Date: May 15, 2012