EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

Permit No. 19043

This table lists the maximum allowable emission rates and all sources of air contaminants on the applicant's property covered by this permit. The emis-sion rates shown are those derived from information submitted as part of the application for permit and are the maximum rates allowed for these facil-ities. Any proposed increase in emission rates may require an application for a modification of the facilities covered by this permit.

Emission	Source	Air Contaminant	Emission Rates*	Point No. (1)	Name (2)
<u>Name (3)</u>	lb/hr	TPY			
OX-1		Combu-Changer Vent	VOC	3.28	13.97
			CO	14.08	60.00
			NOx	0.64	2.79
			SO ₂	0.01	0.02
			PM	0.03	0.11
V-4002		Barge/Tanker Loading	VOC	8.81	0.50
V-4003		TC/TT Loading	VOC	1.26	0.70
VD-3041	L	Cumene Decanter	VOC		<0.01
VS-3041	L	Cumene Surge Tank	VOC		<0.01
V-113		Extracted AMS Tank	VOC	0.04	0.12
V-114		Refined AMS Tank	VOC	0.126	0.221
V-2001A	A	Wastewater Tank	VOC	0.159	0.105
V-2001E	3	Wastewater Tank	VOC	0.001	0.003
V-20010		Wastewater Tank	VOC	0.001	0.003
V-2004		Extracted AMS Tank	VOC	0.079	0.113
V-2007		AMS/Water Tank	VOC	0.004	0.017
V-2010A	A	Sprung Phenol Tank	VOC	<0.01	<0.01
V-2012		Waste Oil Decanter	VOC	0.003	0.015

Page 2

EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

V-2015	Phenolic WW Sump	VOC	0.003	0.002
V-2601	Phenolic Waste Tank	VOC	0.030	0.056

Emission	Source	Air Contaminant	Emission Rates*	Point No. (1)	Name (2)
Name (3)	lb/hr TPY				
V-3024	Recycl	e Cumene Tank	VOC	0.010	0.042
V-303A	Batch I	Dist. Receiver	VOC	3.359	0.137
V-303B	Batch I	Dist. Receiver	VOC	0.095	0.012
V-303C	Batch I	Dist. Receiver	VOC	0.095	0.012
V-303D	Batch I	Dist. Receiver	VOC	0.095	0.012
V-304A	Miscell	aneous Receiver	VOC	0.022	0.029
V-304B	Miscell	aneous Receiver	VOC	0.022	0.029
V-305	Miscell Cume	aneous Receiver - ene	VOC	0.022	0.095
V-3062	CHP S	urge Tank	VOC	0.113	0.074
V-3094	Crude	Product Tank	VOC	0.174	0.115
V-3106A	A Phenol	Rundown Tank	VOC	0.085	0.056
V-3106E	B Phenol	Rundown Tank	VOC	0.085	0.056
V-3110	Crude	AMS Tank	VOC	0.010	0.043
V-3111	Residu	e Col Feed Tank	VOC	0.063	0.041

Page 3

EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

V-3112	AP Distillate Tank	VOC	0.419	0.279
V-3202A	Acetone Tank	VOC	0.160	0.699
V-3202B	Acetone Tank	VOC	0.160	0.699
V-3203	Crude Acetone Tank	VOC	0.141	0.618
V-3204	Aldyd Collection Tank	VOC	0.130	0.569
V-3406A	Batch Extractor	VOC	0.005	0.022

Emission	Source		Air Contaminant	Emission Rates*	Point No. (1)	Name (2)
Name (3)	lb/hr	TPY				
V-3406I	В	Batch	Extractor	VOC	0.004	0.065
V-34060	С	Batch	Extractor	VOC	0.004	0.065
V-3407	Д	Off-Te	st Phenol Tank	VOC	0.824	0.058
V-3407I	В	Off-Te	st Phenol Tank	VOC	0.824	0.058
V-3409		Phena	te Tank	VOC	0.039	0.131
V-3410		Tar Ta	nk	VOC	0.066	0.288
V-3411		Phena	te Tank	VOC	0.039	0.082
V-3603	Д	Miscel	laneous Tank	VOC	0.182	0.120
V-3603I	В	Miscel	laneous Tank	VOC	0.182	0.120
V-36030	С	Miscel	laneous Tank	VOC	0.84	0.23
V-413		Extrac	ted AMS Tank	VOC	0.043	0.122

EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

V-501	Acetone Field Tank	VOC	0.54	2.04
V-502A	Product Phenol Tank	VOC	2.186	1.200
V-502B	Product Phenol Tank	VOC	2.186	1.200
V-502C	Product Phenol Tank	VOC	2.186	1.200
V-504	Acetone Field Tank	VOC	0.54	2.04
V-OWSep	Oil/Water Separator	VOC	0.034	0.023
VR-PLSwr	Phenolic Sewer Riser	VOC		0.044
V-ASP	WW Treatment (Tanks V-3402B, V-4002, V-4004A, and V-4004B)	VOC	1.142	5.000

Emission	Source	Air Contaminant	Emission Rates*	Point No. (1)	Name (2)	
<u>Name (3)</u>	lb/hr TPY					
FUG-1	Oxidize	er Area Fugitives (4)	VOC	2.45	10.42	
FUG-2	Purifica	ation Area	VOC	5.01	21.35	
	Fugiti	ves (4)				

- (1) Emission point identification either specific equipment designation or emission point number from plot plan.
- (2) Specific point source name. For fugitive sources use area name or fugitive source name.
- (3) VOC volatile organic compounds as defined in General Rule 101.1
 - NO_x total oxides of nitrogen
 - SO₂ sulfur dioxide
 - PM particulate matter
 - CO carbon monoxide
- (4) Fugitive emissions are an estimate only and should not be considered as maximum allowable emission rates.

^{*} Emission rates are based on and the facilities are limited by the

Permit No.	19043
Page 5	

EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

following maximum operating schedule:	
Hrs/dayDays/weekWeeks/yearor Hrs/year_8,760_	
	Revised