

EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

Permit Number 1867A/PSD-TX-1032

This table lists the maximum allowable emission rates and all sources of air contaminants on the applicant's property covered by this permit. The emission rates shown are those derived from information submitted as part of the application for permit and are the maximum rates allowed for these facilities. Any proposed increase in emission rates may require an application for a modification of the facilities covered by this permit.

AIR CONTAMINANTS DATA

Emission Point No. (1)	Source Name (2)	Air Contaminant Name (3)	<u>Emission Rates *</u>	
			lb/hr	TPY**
1	No. 1 and No. 2 Dryer Purge Stack *****	PM ₁₀	0.82	3.37
		NO _x	1.58	6.49
		VOC	0.03	0.11
		CO	3.39	13.94
		SO ₂	78.43	322.06
		H ₂ S	0.40	1.64
		CS ₂	0.40	1.64
		COS	0.13	0.55
2	Secondary Filter Stack	PM	1.18	4.86
3	No. 3 and No. 4 Dryer Purge Stack *****	PM ₁₀	0.87	3.56
		NO _x	1.58	6.49
		VOC	0.03	0.11
		CO	3.39	13.94
		SO ₂	78.43	322.06
		H ₂ S	0.40	1.64
		CS ₂	0.40	1.64
		COS	0.13	0.55
103	Pulse Filter No. 1 Vent	PM	0.14	0.59
104	Pulse Filter No. 2 Vent	PM	0.14	0.59
105	Pulse Filter No. 3 Vent	PM	0.14	0.59
106	Pulse Filter No. 4 Vent	PM	0.14	0.59
107	Pulse Filter No. 5 Vent	PM	0.14	0.59
108	Pulse Filter No. 1 Vent	PM	0.14	0.59

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			lb/hr	TPY**
109	Pulse Filter No. 2 Vent	PM	0.14	0.59
110	Pulse Filter No. 3 Vent	PM	0.14	0.59
111	Pulse Filter No. 4 Vent	PM	0.14	0.59
112	Pulse Filter No. 5 Vent	PM	0.14	0.59
74	No. 1, No. 2, and No. 3 Dryer Purge Stack *****	PM ₁₀	0.88	3.58
		NO _x	1.73	7.11
		VOC	0.03	0.12
		CO	3.72	15.27
		SO ₂	78.43	322.06
		H ₂ S	0.40	1.64
		CS ₂	0.40	1.64
		COS	0.13	0.55
78	No. 4, No. 5, and No. 6 Dryer Purge Stack *****	PM ₁₀	0.98	4.02
		NO _x	1.73	7.11
		VOC	0.03	0.12
		CO	3.72	15.27
		SO ₂	78.43	322.06
		H ₂ S	0.40	1.64
		CS ₂	0.40	1.64
		COS	0.13	0.55
76	Secondary Filter Stack	PM	1.37	5.61
119 (4)	Boiler Stack	PM ₁₀	38.75	159.13
		CO	477.57	1961.03
		NO _x	222.44	913.41
		VOC	3.84	15.76
121	Plant 1 Dryer Stack *****	NO _x	36.36	149.30
		VOC	0.63	2.58
		CO	78.06	320.53

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			lb/hr	TPY**
		PM ₁₀	6.34	26.01
122	Plant 2 Dryer Stack *****	NO _x	39.84	163.59
		VOC	0.69	2.82
		CO	85.52	351.20
		PM ₁₀	6.94	28.50
Flare-1 (4)	Unit 1 Primary Bag Filter Flare ****	NO _x	8.11	5.84
		VOC	5.20	3.75
		CO	129.52	93.25
		PM	12.73	9.16
Flare-2 (4)	Unit 2 Primary Bag Filter Flare ****	NO _x	2.69	1.93
		VOC	1.71	1.23
		CO	42.61	30.68
		PM	4.19	3.01
Flare-3 (4)	Unit 3 Primary Bag Filter Flare ****	NO _x	12.22	8.80
		VOC	6.10	4.39
		CO	151.78	109.28
		PM	14.91	10.74
Flare-4 (4)	Unit 4 Primary Bag Filter Flare ****	NO _x	9.86	7.10
		VOC	4.98	3.58
		CO	123.82	89.15
		PM	12.17	8.76
119/Flare-1/Flare-2 Flare-3/Flare-4 (4)	Boiler Stack and Flares 1 - 4	NO _x	-	913.41
		VOC	-	26.12
		CO	-	1961.03
		PM	-	164.65
119/121/122	Boiler Stack, Plant 1 Dryer,	SO ₂		3607.88
			14814.84	
Flare-1/Flare-2	Plant 2 Dryer, and Flares 1 -			
	4	H ₂ S		18.42
			75.62	

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			lb/hr	TPY**
Flare-3/Flare-4		(combined Sulfur Compounds)		
		***	CS ₂	18.42
			75.62	
	*****	COS	6.14	25.21
C-1	Emergency Generator Engine 1	CO	3.87	1.70
		NO _x	5.57	2.44
		VOC	0.07	0.03
15	No. 4 Oil Preheater Stack	PM ₁₀	0.01	0.03
		CO	0.08	0.40
		NO _x	0.09	0.40
		VOC	0.01	0.03
		SO ₂	<0.01	<0.01
19	No. 33 Oil Preheater Stack	PM ₁₀	0.01	0.03
		CO	0.08	0.40
		NO _x	0.09	0.40
		VOC	0.01	0.03
21	No. 44 Oil Preheater Stack	PM ₁₀	0.01	0.03
		CO	0.08	0.40
		NO _x	0.09	0.40
		VOC	0.01	0.03
		SO ₂	<0.01	<0.01
123	Railcar Unloading and Rerun System	PM ₁₀	4.8	0.60
31	Carbon Black Oil Tank 1	VOC	0.01	0.02
32	Carbon Black Oil Tank 2	VOC	0.01	0.02
33	Carbon Black Oil Tank 3	VOC	0.01	0.02
34	Carbon Black Oil Tank 4	VOC	0.01	0.02

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			lb/hr	TPY**

- (1) Emission point identification - either specific equipment designation or emission point number from a plot plan.
- (2) Specific point source names. For fugitive sources, use an area name or fugitive source name.
- (3) PM - particulate matter, suspended in the atmosphere, including PM₁₀.
 PM₁₀ - particulate matter equal to or less than 10 microns in diameter. Where PM is not listed, it shall be assumed that no PM greater than 10 microns is emitted.
 NO_x - total oxides of nitrogen
 CO - carbon monoxide
 VOC - volatile organic compounds as defined in Title 30 Texas Administrative Code § 101.1
 SO₂ - sulfur dioxide
 H₂S - hydrogen sulfide
 CS₂ - carbon disulfide
 COS - carbonyl sulfide
- (4) Annual emissions from the boiler stack and each flare must also comply with the annual cap of emissions for these sources. **(1/06)**

* Emission rates are based on and the facilities are limited by the following maximum operating schedule:

_____Hrs/day _____Days/week _____Weeks/year or 8,760 Hrs/year

** Compliance with annual emission limits is based on a rolling 12-month period.

*** These emissions are the reduced sulfur compounds associated with combustion of the tail gas. The combined reduced sulfur compounds from Emission Point Nos. (EPNs) 119, 121, 122, Flare-1, Flare-2, Flare-3, and Flare-4 shall not exceed these rates. As previously authorized, the Dryers (EPNs 121 and 122) may burn up to 40 percent of the tail gas that flows to EPN 119 in addition to the natural gas-based emissions. The routed tail gas may be burned in either Plant 1 or Plant 2 or both. **(1/06)**

**** The flares are to be operated only as backup control devices to the boilers. Emission rates are based on and the facilities are limited by the following maximum operating schedule: **(1/06)**

_____Hrs/day _____Days/week _____Weeks/year or 1,440 Hrs/year

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*****Emission values for Dryer Purge Stacks (EPNs 1, 3, 74, and 78) have been altered to reflect increases in emissions that correspond with decreases in emissions in EPNs 121, 122, and 119/121/122 Flares due to rerouting of hot exhaust gases. **(1/08)**

Dated February 8, 2008