

EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

Permit No. 19566/PSD-TX-768M1

This table lists the maximum allowable emission rates and all sources of air contaminants on the applicant's property covered by this permit. The emission rates shown are those derived from information submitted as part of the application for permit and are the maximum rates allowed for these facilities. Any proposed increase in emission rates may require an application for a modification of the facilities covered by this permit.

AIR CONTAMINANTS DATA

Emission *	Source	Air Contaminant	Emission Rates	
Point No. (1)	Name (2)	Name (3)	lb/hr	TPY
<u>Pretreater No. 3</u>				
F021	Fugitives (4)	VOC	0.20	0.80
<u>Sulfur Recovery Unit</u>				
056 S01	SRU Stack	PM ₁₀	0.60	2.10
		SO ₂	128.00	560.60
		NO _x	13.50	47.30
		CO	28.90	126.60
		VOC	0.30	1.20
		H ₂ S	0.75	3.28
056 V01	SRU No. 2 Vent (5)	CO	36.80	
		H ₂ S	1.05	
		COS	7.70	
		SO ₂	0.10	
		PM ₁₀	0.10	
		CS ₂	0.80	
056 V02	SRU No. 3 Vent (5)	CO	36.80	
		H ₂ S	1.05	
		COS	7.70	
		SO ₂	0.10	
		PM ₁₀	0.10	
		CS ₂	0.80	

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		Air Contaminant	Emission Rates	
Point No. (1)	Name (2)	Name (3)	lb/hr	TPY
056 V01 and 056 V02	SRU No. 2 Vent and SRU No. 3 Vent (5)	CO		10.68
		H ₂ S		0.38
		COS		1.79
		SO ₂		0.02
		PM		0.02
		CS ₂		0.13
056 V03	Sulfur Pit Vent (5)	H ₂ S	0.04	0.01
		SO ₂	1.67	0.28
056 V05	Sulfur Loading Vent (5)	H ₂ S	0.03	<0.01
		SO ₂	1.29	0.11
F056	SRU 2/3 Fugitives (4)	SO ₂	0.02	0.07
		VOC	0.92	4.04
		H ₂ S	0.24	1.05
		NH ₃	0.02	0.10
0124-G1	SRU 1 Fugitives (4)	SO ₂	1.79	7.82
		H ₂ S	1.71	7.51
<u>Crude Unit B</u>				
006 S01	Heater H-3101	PM ₁₀	4.70	16.60
		SO ₂	23.90	83.90
		NO _x	107.90	377.90
		CO	14.20	49.70
		VOC	1.30	4.60
006 S02	Heater H-3102	PM ₁₀	0.80	2.70
		SO ₂	4.00	13.90
		NO _x	17.90	62.50

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Emission * Point No. (1)	Source Name (2)	AIR CONTAMINANTS DATA Air Contaminant Name (3)	Emission Rates	
			lb/hr	TPY
		CO	2.30	8.20
		VOC	0.40	1.50

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Emission * Point No. (1)	Source Name (2)	Air Contaminant Name (3)	AIR CONTAMINANTS DATA Emission Rates	
			lb/hr	TPY
006 S04	Heater H-2001	PM ₁₀	0.60	2.20
		SO ₂	3.20	11.20
		NO _x	14.40	50.60
		CO	1.90	6.60
		VOC	0.40	1.20
F006	Fugitives (4)	VOC	1.10	4.70
<u>Hydrocracker</u>				
035 S01	Heater H-3301	PM ₁₀	0.20	0.80
		SO ₂	1.10	4.00
		NO _x	5.10	17.90
		CO	0.70	2.40
		VOC	0.10	0.40
035 S02	Heater H-3302	PM ₁₀	0.20	0.50
		SO ₂	0.80	2.70
		NO _x	3.40	12.10
		CO	0.50	1.60
		VOC	0.10	0.30
035 S03	Heater H-3303	PM ₁₀	0.20	0.50
		SO ₂	0.80	2.70
		NO _x	3.40	12.10
		CO	0.50	1.60
		VOC	0.10	0.30
035 S04	Heater H-3304	PM ₁₀	1.26	3.83
		SO ₂	6.23	19.60
		NO _x	28.02	88.31
		CO	3.70	11.63
		VOC	0.67	2.20

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Emission *	Source	AIR CONTAMINANTS DATA		
		Air Contaminant	Emission Rates	
Point No. (1)	Name (2)	Name (3)	lb/hr	TPY
035 S05	Heater H-3305	PM ₁₀	0.30	1.42
		SO ₂	1.70	6.98
		NO _x	7.50	31.56
		CO	1.00	4.20
		VOC	0.20	0.73
F035	Fugitives (4)	VOC	0.60	2.70
<u>Pretreater No. 4</u>				
054 S01 (6)	Heater B-7001	PM ₁₀	0.60	2.20
		SO ₂	3.20	11.20
		NO _x	14.40	50.50
		CO	1.90	6.60
		VOC	0.40	1.20
054 S01 (6)	Heater B-7002	PM ₁₀	0.80	2.70
		SO ₂	3.90	13.50
		NO _x	17.40	61.00
		CO	2.30	8.00
		VOC	0.40	1.50
<u>Reformer No. 4</u>				
055 S01 (7)	Heater B-7101-4	PM ₁₀	11.80	47.80
		SO ₂	24.30	85.00
		NO _x	109.40	383.20
		CO	14.40	50.50
		VOC	1.30	4.70
055 S01 (7)	Heater B-7201	PM ₁₀	0.20	0.80
		SO ₂	1.10	3.80
		NO _x	4.90	17.30
		CO	0.70	2.30
		VOC	0.10	0.40

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Emission *	Source	AIR CONTAMINANTS DATA		
		Air Contaminant	Emission Rates	
Point No. (1)	Name (2)	Name (3)	lb/hr	TPY
055 V01	Regenerator Vent	PM ₁₀	0.01	0.04
		SO ₂	0.10	0.40
		CO	0.96	4.20
		HCl	0.03	0.10
		Cl ₂	0.40	1.90
F055	Fugitives (4)	VOC	1.00	4.30
		Cl ₂	0.10	0.44
<u>Coker</u>				
009 S04	Heater BA-3000	PM ₁₀	0.60	2.10
		SO ₂	3.00	10.50
		NO _x	13.50	47.30
		CO	1.80	6.20
		VOC	0.30	1.20
F009	Fugitives (4)	VOC	1.50	6.70
<u>Amine Regeneration Unit</u>				
F057	Fugitives (4)	VOC	0.10	0.60
		H ₂ S	0.20	0.70
<u>Sour Water Stripper Unit</u>				
F038	Fugitives (4)	VOC	0.38	1.70
		NH ₃	0.01	0.10
		H ₂ S	0.01	0.10
<u>Storage Tanks</u>				
T0781	Storage Tank (8)	VOC	6.10	26.70

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Emission * Point No. (1)	Source Name (2)	Air Contaminant Name (3)	AIR CONTAMINANTS DATA Emission Rates	
			<u>Emission Rates</u>	
			<u>lb/hr</u>	<u>TPY</u>
T0781	Storage Tank (9)	VOC	5.09	22.30
T0782	Storage Tank	VOC	5.14	22.50
T1150	Storage Tank (9)	VOC	0.59	2.60
T1151	Storage Tank (9)	VOC	0.59	2.60
T1158	Storage Tank	VOC	0.59	2.60
T1165	Storage Tank	VOC	0.73	3.20
T1212	Storage Tank	VOC	0.57	2.50
T1213	Storage Tank	VOC	0.68	3.00
T1215	Storage Tank (9)	VOC	0.84	3.70
T1300	Storage Tank (8)	VOC	23.68	103.70
T1300	Storage Tank (9)	VOC	0.62	2.70
T1314	Storage Tank (9)	VOC	0.48	2.10
T1320	Storage Tank (9)	VOC	0.46	2.00
T1324	Storage Tank	VOC	0.87	3.80
T1329	Storage Tank	VOC	0.41	1.80
T1332	Storage Tank	VOC	0.30	1.30
T1334	Storage Tank (9)	VOC	0.57	2.50
T1335	Storage Tank (9)	VOC	0.96	4.20

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Emission * Point No. (1)	Source Name (2)	Air Contaminant Name (3)	AIR CONTAMINANTS DATA Emission Rates	
			<u>Emission Rates</u>	
			<u>lb/hr</u>	<u>TPY</u>
T1338	Storage Tank	VOC	0.57	2.50
T1361	Storage Tank	VOC	5.14	22.5
T1362	Storage Tank (8)	VOC	34.25	150.00
T1362	Storage Tank (9)	VOC	1.03	4.50
T2119	Storage Tank	VOC	0.66	2.90
T2198	Storage Tank (8)	VOC	17.92	78.50
T2198	Storage Tank (9)	VOC	0.64	2.80
T2199	Storage Tank (8)	VOC	17.83	78.10
T2199	Storage Tank (9)	VOC	0.55	2.40
T2200	Storage Tank (8)	VOC	13.24	58.00
T2200	Storage Tank (9)	VOC	0.37	1.60
T2202	Storage Tank	VOC	0.48	2.10
T2209	Storage Tank (9)	VOC	0.78	3.40
T2210	Storage Tank (8)	VOC	26.71	117.00
T2210	Storage Tank (9)	VOC	0.78	3.40
T2212	Storage Tank (9)	VOC	0.78	3.40
T2213	Storage Tank	VOC	0.78	3.40

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Emission * Point No. (1)	Source Name (2)	Air Contaminant Name (3)	AIR CONTAMINANTS DATA Emission Rates	
			lb/hr	TPY
T2221	Storage Tank (9)	VOC	0.48	2.10
T2222	Storage Tank (8)	VOC	17.76	77.80
T2222	Storage Tank (9)	VOC	0.48	2.10
T2223	Storage Tank (8)	VOC	13.33	58.40
T2223	Storage Tank (9)	VOC	0.48	2.10
T2225	Storage Tank (8)	VOC	34.11	149.40
T2225	Storage Tank (9)	VOC	0.89	3.90
T1377	SWS Storage Tank	VOC	5.31	22.90
T1378	SWS Storage Tank (8)	VOC	52.03	227.50
T1378	SWS Storage Tank (9)	VOC	5.31	22.90
<u>Fluid Catalytic Cracking Unit</u>				
010 S01	CO Boiler	PM ₁₀	155.00	675.00
		SO ₂	6588.00	13101.00
		NO _x	984.00	2650.00
		CO	457.00	2000.00
		VOC	1.74	7.60

(1) Emission point identification - either specific equipment designation or emission point number from plot plan.

(2) Specific point source name. For fugitive sources use area name or fugitive source name.

(3) PM₁₀ - particulate matter less than 10 microns

VOC - volatile organic compounds as defined in General Rule 101.1

NO_x - total oxides of nitrogen

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Emission *	Source	AIR CONTAMINANTS DATA	
		Air Contaminant	<u>Emission Rates</u>
<u>Point No. (1)</u>	<u>Name (2)</u>	<u>Name (3)</u>	<u>lb/hr</u> <u>TPY</u>
SO ₂	- sulfur dioxide		
CO	- carbon monoxide		
H ₂ S	- hydrogen sulfide		
NH ₃	- ammonia		
HCl	- hydrogen chloride		
Cl ₂	- chlorine		
COS	- carbonyl sulfide		
CS ₂	- carbon disulfide		

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- (4) Fugitive emissions are an estimate only and should not be considered as a maximum allowable emission rate.
- (5) TPY rate is based on operating 336 hours/year (rolling annual basis) with the stack burner/thermal oxidizer down.
- (6) Heaters B-7001 and B-7002 share a common stack.
- (7) Heaters B-7101-4 and B-7201 share a common stack.
- (8) Emission limit prior to equipping the tank with an internal floating roof (IFR) or equivalent.
- (9) Emission limit after January 1, 1999, or after equipping the tank with an IFR or equivalent, whichever occurs first.

* Emission rates are based on and the facilities are limited by the following maximum operating schedule:

Hrs/day_____Days/week_____Weeks/year_____or Hrs/year 8,760

Dated_____