

EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

Permit No. 18773

This table lists the maximum allowable emission rates and all sources of air contaminants on the applicant's property covered by this permit. The emission rates shown are those derived from information submitted as part of the application for permit and are the maximum rates allowed for these facilities. Any proposed increase in emission rates may require an application for a modification of the facilities covered by this permit.

AIR CONTAMINANTS DATA

Emission Point No. (1)	Source Name (2)	Air Contaminant Name (3)lb/hr	Emission Rates *	
			TPY	
POLYETHYLENE FACILITY:				
700	Rxn and Ethylene Purification Fugitives (4)	VOC	2.30	9.96
703	Catalyst Preparation Fugitives (4) 0.36		VOC	0.08
704	Analyzer Vent	VOC	0.22	0.96
705	Small Flare	VOC	26.30	115.30
		NO _x	3.43	15.02
		CO	29.39	128.75
	Small Flare (6)	VOC	31.41	120.34
		NO _x	5.29	15.64
		CO	45.31	134.11
707	Cycle Gas Compressor Seal/Lube Oil Vent	VOC	0.11	0.48
708	Catalyst Transfer Tank Vent Filter	PM	0.27	<0.01
709	Catalyst Transfer Tank Vent Filter	PM	0.27	<0.01
712	Catalyst Vent Filter	PM	0.09	<0.01
715	Pneumatic Conveyor Vent Filter	PM	0.03	0.04
716	Additive Bin Vent Filter	PM	0.03	0.01
717	Additive Bin Vent Filter	PM	0.03	0.03
718	Trim Receiver Vent Filter	PM	0.72	0.09

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			TPY	
721	Pelleter Dryer Exhaust	PM	0.78	3.41
720, 722-724	Storage/Blend Bin Vent Filters and Pelleting System Dust Collector	VOC	3.43	15.01
		PM	1.01	4.43
	Storage/Blend Bin Vent Filters and Pelleting System Dust (6) Collector	VOC	3.75	15.01
		PM	1.01	4.43
	Pellet Loading Vent Filter	PM	1.91	4.80
	Large Flare	VOC	43.09	5.97
246		NO _x	2.92	0.45
		CO	14.86	2.30
772	No. 3 Activator	PM	0.03	0.01
		VOC	159.87	10.02
773	No. 3 Activator Blow Tank	PM	0.02	<0.01

ETHYLENE PROPYLENE RUBBER FACILITY:

1100	Flare (5)	VOC	39.11	24.73
		NO _x	18.78	8.49
		CO	74.77	33.80
		PM	0.01	<0.01
		SO ₂	0.18	0.09
		H ₂ S	<0.01	<0.01
		HCl	5.36	1.94
1101	Seal Pot	VOC	0.05	<0.01
1102	Dust Collection Exhaust	PM	0.32	0.47
1105	Guard Filter	PM	0.14	0.49

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			TPY	
1106	Dust Collector Vacuum System	PM	0.05	0.20
1107	Filter Exhaust	PM	0.07	<0.01
1108	Catalytic Oxidizer Vent	VOC	5.43	18.22
		NO _x	0.17	0.75
		CO	0.05	0.22
		HCl	0.04	0.15
1109/1110	Product Blending Dust Collector	PM	1.03	3.75
1111	Hopper Van Unloading Guard Filter 0.02		PM	0.10
1112	Hopper Van Vent Filter	PM	0.21	0.90
1113	Catalyst Surge Tank Filter	PM	<0.01	<0.01
1115	Analyzer Vents	VOC	1.53	4.46
1116	Sample Vents	VOC	<0.01	<0.01
FUGS	Area Fugitives (4)	VOC	5.84	25.60

OLEFINS II FACILITY

SD89	Fugitives - Product Ethylene (4)	VOC	16.31	71.41
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(1) Emission point identification - either specific equipment designation or emission point number from plot plan.

(2) Specific point source name. For fugitive sources use area name or fugitive source name.

(3) VOC - volatile organic compounds as defined in General Rule 101.1

NO_x - total oxides of nitrogen

CO - carbon monoxide

PM - particulate matter

SO₂ - sulfur dioxide

H₂S - hydrogen sulfide

HCl - hydrogen chloride

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- (4) Fugitive emissions are an estimate only and should not be considered as a maximum allowable emission rate.
- (5) These hourly emissions represent worst-case scenarios from normal expected operations. A sequence of events involving reactor shutdown, purging, and restart is expected to occur 12 times per year with duration of 1.8 hours per occurrence. Resultant total short-term flare emissions in lb/hr during these events will not exceed: VOC - 344.74; NO_x - 109.32; CO - 435.36; PM - 0.01; SO₂ - 0.18; H₂S - <0.01; and HCl - 5.36. Annual emissions as shown include these events.
- (6) These values shall apply only during the Polyethylene Facility trial production runs.
- * Emission rates are based on and the facilities are limited by the following maximum operating schedule:

Hrs/day_____Days/week_____Weeks/year_____or Hrs/year 8,760

Dated_____