Emission Sources - Maximum Allowable Emission Rates

Permit Number 37979 and N009

This table lists the maximum allowable emission rates and all sources of air contaminants on the applicant's property covered by this permit. The emission rates shown are those derived from information submitted as part of the application for permit and are the maximum rates allowed for these facilities, sources, and related activities. Any proposed increase in emission rates may require an application for a modification of the facilities covered by this permit.

Air Contaminants Data

Emission Point	Source Name (2)	Air Contaminant	Emission Rates	
No. (1)		Name (3)	lbs/hour	TPY (8)
BOIL-Y1801	30-Barg Boiler	NO _x	8.06	8.76
		SO ₂	2.79	3.88
		CO	15.92	11.10
		PM/PM ₁₀	1.51	2.11
		VOC	1.09	1.10
	Boiler startup	NO _x (9)	24.18	-
		CO (9)	47.76	-
BOIL-Y1801	30-Barg Boiler (6)	NO _x	1.99	8.72
		SO ₂	0.29	1.28
		CO	13.93	30.51
		PM/PM ₁₀ /PM _{2.5}	1.54	6.76
		VOC	1.09	4.79
		NH ₃	0.92	4.01
	Boiler startup (6)	NO _x (9)	20.00	-
		CO (9)	41.79	-
CTWR-1701	Cooling Tower	PM/PM ₁₀	0.12	0.53
		VOC	1.26	5.52
LOAD-FUG	Tank Truck Loading	VOC	0.04	0.01

Permit Number 37979 and N009 Page 2

Emission Sources - Maximum Allowable Emission Rates

		Organic HAPs	0.04	0.01
OSBL-FUG	Fugitives (4)	VOC	0.72	3.14
		HAPs	0.48	2.10
		NH ₃ (6)	0.01	0.06
V-1609	H₂SO₄ Tank	H ₂ SO ₄	0.01	0.01
TK1614	Neutralization Tank	H ₂ SO ₄	0.01	0.01
THOX-Y1907	OSBL Thermal Oxidizer	NO _x	1.00	4.38
		SO ₂	3.46	15.16
		СО	1.10	4.82
		PM/PM ₁₀	1.23	5.39
		VOC	0.23	0.99
		Organic HAPs	0.11	0.43
	OSBL Thermal Oxidizer Startup	NO _x (9)	3	-
		CO (9)	3.3	-
FIRE-PUMPS	Firewater Pumps	NO _x	23.25	2.56
		СО	5.01	0.55
		SO ₂	1.54	0.17
		PM	1.65	0.18
		VOC	1.89	0.21
DIESEL-TNK	Diesel Fuel Storage Tanks	VOC	0.02	0.01
GAS-TK	Gasoline Storage Tank	VOC	4.15	0.02
DIESEL-TK2	Diesel Storage Tank	VOC	0.74	0.02
LUBE-TK	Lube Oil Storage Tank	VOC	0.14	0.01

Permit Number 37979 and N009 Page 3

Emission Sources - Maximum Allowable Emission Rates

TK-1703	Tank 1703	VOC	0.09	0.01
AA-FUG	AA Fugitives (4)	Total VOC (5)	1.98	8.65
		Propylene	0.18	0.69
		Total HAPs	1.76	7.70
		СО	0.01	0.01
THOX-Y1170	AA Thermal Oxidizer (7)	Total VOC (5)	5.73	22.65
		Propylene	0.45	1.96
		Total HAPs	1.62	6.19
		NO _x	13.51	43.93
		SO ₂	2.20	9.64
		СО	15.87	50.24
		PM/PM ₁₀	14.17	52.12
	AA Thermal Oxidizer Startup (7)	NO _x (9)	40.53	-
		CO (9)	47.61	-
SK-1186	AA Thermal Oxidizer (HRSG Stack) (7)	Total VOC (5)	5.73	22.65
		Propylene	0.45	1.96
		Total HAPs	1.62	6.19
		NO _x	13.51	43.93
		SO ₂	2.20	9.64
		CO	15.87	50.24
		PM/PM ₁₀	14.17	52.12
	AA Thermal Oxidizer Startup. (HRSG Stack) (7)	NO _x (9)	40.53	-
		CO (9)	47.61	-

Emission Sources - Maximum Allowable Emission Rates

AA-MATL	Material Handling	PM/PM ₁₀	0.78	0.06
DEGREASE-1	Degreaser	VOC	0.01	0.01
WASH-PAD	Wash Pad	VOC	0.26	0.12
		Organic HAPs	0.26	0.12
TANKS	Uncontrolled Tank Standing Losses	VOC	31.91	2.68
AA-MNTC	Maintenance Activities	Total VOC	19.47	1.09
		NO _x	0.04	0.01
		СО	0.04	0.01

- (1) Emission point identification either specific equipment designation or emission point number (EPN) from plot plan.
- (2) Specific point source name. For fugitive sources use area name or fugitive source name.

(3) VOC - volatile organic compounds as defined in Title 30 Texas Administrative Code ' 101.1

NH₃ - ammonia

NO_x - total oxides of nitrogen

SO₂ - sulfur dioxide

PM - particulate matter, suspended in the atmosphere, including PM₁₀.

PM₁₀ - particulate matter equal to or less than 10 microns in diameter. Where PM is not

listed, it shall be assumed that no PM greater than 10 microns is emitted.

PM_{2.5} - particulate matter equal to or less than 2.5 microns in diameter.

CO - carbon monoxide

H₂SO₄ - sulfuric acid

HAP - hazardous air pollutants

Permit Number 37979 and N009 Page 5

Emission Sources - Maximum Allowable Emission Rates

- (4) Emission rate is an estimate and compliance is demonstrated by meeting the requirements of the applicable special conditions and permit application representations.
- (5) The total VOC emissions include propylene and organic HAPs.
- (6) Effective upon start of operation of the SCR (permit amendment submitted October 29, 2009).
- (7) Emissions represent total combined emission rates from EPNs THOX-Y1170 and SK1186.
- (8) Compliance with annual emission limits (tons per year) is based on a 12-month rolling period.
- (9) Annual emissions from MSS activities (startup) are included in annual limits for the respective production EPNs.

Date: March 7, 2012