

EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

R-914

AIR CONTAMINANTS DATA

| Emission Point No. (1) | Source Name (2) | Air Contaminant Name (3) | Emission Rates* | |
|---------------------------|---|-----------------------------|-----------------|-------|
| | | | lb/hr | TPY |
| PK-8 | Superheater BA-111 | VOC | 0.28 | 1.1 |
| | | NOx | 20.0 | 70.1 |
| | | SO2 | 0.059 | 0.24 |
| | | PM | 0.75 | 2.63 |
| | | CO | 3.04 | 12.09 |
| PK-9 | Cracking Heater BA-106 | VOC | 0.04 | 0.17 |
| | | NOx | 17.20 | 65.94 |
| | | SO2 | 0.11 | 0.40 |
| | | PM | 1.03 | 3.95 |
| | | CO | 5.80 | 22.01 |
| PK-10 | Cracking Heater BA-107 | VOC | 0.04 | 0.17 |
| | | NOx | 17.20 | 65.94 |
| | | SO2 | 0.11 | 0.40 |
| | | PM | 1.03 | 3.95 |
| | | CO | 5.80 | 22.01 |
| PK-11 | Cracking Heater BA-108 | VOC | 0.04 | 0.17 |
| | | NOx | 17.20 | 65.94 |
| | | SO2 | 0.11 | 0.40 |
| | | PM | 1.03 | 3.95 |
| | | CO | 5.80 | 22.01 |
| PK-16 | Flare CB-801 | VOC | 7.72 | 33.8 |
| | | NOx | 1.06 | 4.62 |
| | | SO2 | 49.3 | 216 |
| | | PM | 0.003 | 0.011 |
| | | CO | 6.22 | 27.24 |
| PK-18 | Dryer Regeneration Heater BA-202 | VOC | 0.04 | 0.17 |
| | | NOx | 3.7 | 16.1 |
| | | SO2 | 0.008 | 0.04 |
| | | PM | 0.11 | 0.47 |
| | | CO | 0.50 | 2.17 |
| PK-19 | Converter Regeneration Heater BA-201 | VOC | 0.024 | 0.071 |
| | | NOx | 1.2 | 3.6 |
| | | SO2 | 0.003 | 0.009 |
| | | PM | 0.037 | 0.107 |
| | | CO | 0.16 | 0.47 |
| PK-23 | Methanol Tank | VOC | 0.012 | 0.043 |

PK-24

Analyzers

VOC

0.67

2.92

AIR CONTAMINANTS DATA

| Emission Point No. (1) | Source Name (2) | Air Contaminant Name (3) | Emission Rates* | |
|---------------------------|-----------------------------------|-----------------------------|-----------------|-------|
| | | | lb/hr | TPY |
| PK-26 | Heat Recovery Stack | VOC | 0.07 | 0.25 |
| | | NOx | 25.8 | 98.9 |
| | | SO2 | 0.16 | .60 |
| | | PM | 1.55 | 5.93 |
| | | CO | 8.70 | 35.27 |
| PK-27 | Heavy Aromatic Distillate Tank | VOC | 0.05 | 0.2 |
| PK-30 | Backwash Carbon Bed | VOC | 0.14 | 0.05 |
| PK-33 | Biocide Tank | VOC | 0.0002 | 0.001 |
| PK-34 | Dispersant Tank | VOC | 0.0007 | 0.003 |
| PK-35 | Inhibitor Tank | VOC | 0.0005 | 0.002 |
| PK-36 | Coke Separator Stack | PM | 0.81 | 1.6 |
| PK-37 | Coagulant Tank | VOC | 0.001 | 0.004 |
| PK-38 | Cooling Tower (4) | VOC | 2.73 | 11.96 |
| PK-39 | Seal Oil Tank | VOC | 0.0002 | 0.001 |
| PK-41 | Lube Oil Tank | VOC | 0.016 | 0.07 |
| PK-43 | Wash Oil Tank | VOC | 0.11 | 0.5 |
| PK-45 | Anti-Foulant Tank | VOC | 0.016 | 0.07 |
| PK-47 | Anti-Foulant Tank | VOC | 0.002 | 0.01 |
| PK-48 | Anti-Foam Tank | VOC | 0.004 | 0.016 |
| PK-49 | Anti-Foam Tank | VOC | 0.0002 | 0.001 |
| PK-50 | Caustic Tank | NaOH | 0.022 | 0.08 |
| PK-51 | Anti-Foulant Tank | VOC | 0.007 | 0.03 |
| PK-52 | MEA Tank | VOC | 0.007 | 0.03 |
| PKA-8A | Light Aromatic Distillate Tank | VOC | 0.34 | 1.49 |

| | | | | |
|--------|-----------------------------------|-----|------|------|
| PKA-8B | Heavy Aromatic Distillate Tank | VOC | 0.32 | 1.39 |
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AIR CONTAMINANTS DATA

| Emission Point No. (1) | Source Name (2) | Air Contaminant Name (3) | Emission Rates* | |
|---------------------------|-----------------------------------|-----------------------------|-----------------|-------|
| | | | lb/hr | TPY |
| PKA-10B | Barge Loading Incinerator | VOC | 0.6 | 0.1 |
| | | NOx | 0.45 | 1.99 |
| | | CO | 0.08 | 0.33 |
| PKA-10C | C4's Barge Loading | VOC | 0.23 | 1.0 |
| PKA-12 | Railcar Unloading | VOC | 0.23 | 1.0 |
| PKF-F13 | Fugitives (4) | VOC | 24.0 | 105.1 |
| PKF-F33 | Benzene Recovery Fugitives (4) | VOC | 0.24 | 1.03 |

- (1) Emission point identification - either specific equipment designation or emission point number from plot plan.
- (2) Specific point source name. For fugitive sources use area name or fugitive source name.
- (3) VOC - volatile organic compounds as defined in General Rule 101.1
 NOx - total oxides of nitrogen
 SO2 - sulfur dioxide
 PM - particulate matter
 CO - carbon monoxide
 NaOH - sodium hydroxide
- (4) Fugitive and cooling tower emissions are an estimate only and should not be considered as maximum allowable emission rates.

* Emission rates are based on and the facilities are limited by the following maximum operating schedule:

Hrs/day____Days/week____Weeks/year____or Hrs/year 8,760

Revised_____