

# EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

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This table lists the maximum allowable emission rates and all sources of air contaminants on the applicant's property covered by this permit. The emission rates shown are those derived from information submitted as part of the application for permit and are the maximum rates allowed for these facilities. Any proposed increase in emission rates may require an application for a modification of the facilities covered by this permit.

## AIR CONTAMINANTS DATA

Emission Point No. (1)	Source Name (2)	Air Contaminant Name (3)	lb/hr(4)	TPY(5)	Emission Rates *
<u>Case 1: Firing natural gas and supplemental hydrocarbon fuel</u> <u>(EPNs B-C-9A, B-C-9B, A-C-OA/OB/OC only) 8,760 hrs/yr:</u>					
B-C-8A	42 MMBtu/hr Process Heater	NOx	5.15	22.57	
		CO	1.29	5.64	
		SO2	0.02	0.10	
		PM10	0.18	0.81	
		VOC	0.10	0.45	
B-C-8B	42 MMBtu/hr Process Heater	NOx	5.15	22.57	
		CO	1.29	5.64	
		SO2	0.02	0.10	
		PM10	0.18	0.81	
		VOC	0.10	0.45	
B-C-8C	31 MMBtu/hr Process	NOx	3.74	16.39	
		CO	0.94	4.10	
		SO2	0.02	0.07	
		PM10	0.13	0.59	
		VOC	0.07	0.33	
B-C-8D	31 MMBtu/hr Process	NOx	3.74	16.39	
		CO	0.94	4.10	
		SO2	0.02	0.07	
		PM10	0.13	0.59	
		VOC	0.07	0.33	
B-C-8E	34 MMBtu/hr Process	NOx	4.17	18.25	
		CO	1.04	4.56	
		SO2	0.02	0.08	
		PM10	0.15	0.65	
		VOC	0.08	0.37	
B-C-9A	69 MMBtu/hr Dowtherm	NOx	8.89	38.95	

CO	2.22	9.74
		SO2
		0.04
		0.16
PM10	0.32	1.39
VOC	0.18	0.78

AIR CONTAMINANTS DATA

Emission Point No. (1)	Source Name (2)	Name (3)	Air Contaminant lb/hr(4) TPY(5)	<u>Emission Rates *</u>	
B-C-9B	69 MMBtu/hr Dowtherm		NOx	8.89	38.95
			CO	2.22	9.74
A-C-OA/OB/OC(5)	130 MMBtu/hr Dowtherm				SO2
					0.04
					0.16
			PM10	0.32	1.39
			VOC	0.18	0.78
			NOx	15.77	69.07
			CO	3.94	17.27
			SO2	0.07	0.30
C-C-1A/1B (5)	14 MMBtu/hr Aluminum Melt		PM10	0.56	2.47
			VOC	0.32	1.38
			NOx	1.52	6.67
			CO	0.38	1.67
			SO2	0.01	0.03
					PM10
			0.05	0.24	
			VOC	0.03	0.13
C-C-1C/1D (5)	14 MMBtu/hr Aluminum Melt				
			NOx	1.52	6.67
			CO	0.38	1.67
			SO2	0.01	0.03
			PM10	0.05	0.24
			VOC	0.03	0.13
<u>Case 2: Waste liquid fuel firing 168 hours per year:</u>					
B-C-8A	42 MMBtu/hr Process Heater		NOx	44.16	3.71
			CO	1.84	0.15
			PM10	0.74	0.06
			VOC	0.07	0.01

B-C-8B	42 MMBtu/hr Process Heater	NOx	44.16	3.71
		CO	1.84	0.15
		PM10	0.74	0.06
		VOC	0.07	0.01
B-C-8C	31 MMBtu/hr Process	NOx	32.06	2.69
		CO	1.34	0.11
		PM10	0.53	0.04
		VOC	0.05	0.01
B-C-8D	31 MMBtu/hr Process	NOx	32.06	2.69
		CO	1.34	0.11
		PM10	0.53	0.04
		VOC	0.05	0.01

# AIR CONTAMINANTS DATA

Emission Point No. (1)	Source Name (2)	Name (3)	Air Contaminant lb/hr(4) TPY(5)	<u>Emission Rates *</u>	
B-C-8E	34 MMBtu/hr Process		NOx	35.71	3.00
			CO	1.49	0.13
			PM10	0.60	0.05
			VOC	0.06	0.01
B-C-9A	69 MMBtu/hr Dowtherm		NOx	72.22	6.07
			CO	3.17	0.27
			PM10	1.27	0.11
			VOC	0.13	0.01
B-C-9B	69 MMBtu/hr Dowtherm		NOx	72.22	6.07
			CO	3.17	0.27
			PM10	1.27	0.11
			VOC	0.13	0.01
A-C-OA/OB/OC (5)	130 MMBtu/hr Dowtherm		NOx	135.17	11.35
			CO	5.63	0.47
			PM10	2.25	0.19
			VOC	0.23	0.02
C-C-1A/1B (5)	14 MMBtu/hr Aluminum Melt		NOx	13.06	1.10
			CO	0.54	0.05
			PM10	0.22	0.02
			VOC	0.02	0.10
C-C-1C/1D (5)	14 MMBtu/hr Aluminum Melt		NOx	13.06	1.10
			CO	0.54	0.05
			PM10	0.22	0.02
			VOC	0.02	0.10

## Case 3: No.4 fuel oil firing 336 hours per year:

B-C-8A	42 MMBtu/hr Process Heater		NOx	7.36	1.24
			CO	1.84	0.31
			PM10	2.58	0.43
			VOC	0.07	0.01
			SO2	15.68	2.63
			SO3	0.22	0.04
B-C-8B	42 MMBtu/hr Process		NOx	7.36	1.24

Heater	CO	1.84	0.31
	PM10	2.58	0.43
	VOC	0.07	0.01
	SO2	15.68	2.63
	SO3	0.22	0.04

AIR CONTAMINANTS DATA

Emission Point No. (1)	Source Name (2)	Name (3)	Air Contaminant lb/hr(4) TPY(5)	<u>Emission Rates *</u>	
B-C-8C	31 MMBtu/hr Process Heater		NOx	5.34	0.90
			CO	1.34	0.23
			PM10	1.87	0.31
			VOC	0.05	0.01
			SO2	11.38	1.91
			SO3	0.16	0.03
B-C-8D	31 MMBtu/hr Process Heater		NOx	5.34	0.90
			CO	1.34	0.23
			PM10	1.87	0.31
			VOC	0.05	0.01
			SO2	11.38	1.91
			SO3	0.16	0.03
B-C-8E	34 MMBtu/hr Process Heater		NOx	5.95	1.00
			CO	1.49	0.25
			PM10	2.08	0.35
			VOC	0.06	0.01
			SO2	12.68	2.13
			SO3	0.18	0.03
B-C-9A	69 MMBtu/hr Dowtherm		NOx	12.70	2.13
			CO	3.18	0.53
			PM10	4.60	0.77
			VOC	0.13	0.02
			SO2	25.36	4.26
			SO3	0.36	0.06
B-C-9B	69 MMBtu/hr Dowtherm		NOx	12.70	2.13
			CO	3.18	0.53
			PM10	4.60	0.77
			VOC	0.13	0.02
			SO2	25.36	4.26
			SO3	0.36	0.06
A-C-OA/OB/OC (5)	130 MMBtu/hr Dowtherm		NOx	22.53	3.79
			CO	5.63	0.95
			PM10	7.89	1.32
			VOC	0.23	0.04
			SO2	47.98	8.06
			SO3	0.68	0.11
C-C-1A/1B (5)	14 MMBtu/hr Aluminum		NOx	2.18	0.37

Melt	CO	0.54	0.09
	PM10	0.76	0.13
	VOC	0.02	0.01
	SO2	4.63	0.78
	SO3	0.07	0.01



# AIR CONTAMINANTS DATA

Emission Point No. (1)	Source Name (2)	Name (3)	Air Contaminant lb/hr(4) TPY(5)	<u>Emission Rates *</u>	
C-C-1C/1D(5)	14 MMBtu/hr Aluminum Melt		NOx	2.18	0.37
			CO	0.54	0.09
			PM10	0.76	0.13
			VOC	0.02	0.01
			SO2	4.63	0.78
			SO3	0.07	0.01

Case 4: Firing a combination of natural gas and supplemental hydrocarbon fuel (EPNs B-C-9A, B-C-9B, A-C-OA/OB/OC only) 8,256 hrs/yr, waste liquid fuel 168 hrs/yr, and No. 4 fuel oil 336 hrs/yr:

B-C-8A	42 MMBtu/hr Process Heater		NOx	44.16	26.21
			CO	1.84	5.78
			SO2	15.68	2.72
			SO3	0.22	0.04
			PM10	2.58	1.25
			VOC	0.10	0.44
B-C-8B	42 MMBtu/hr Process Heater		NOx	44.16	26.12
			CO	1.84	5.78
			SO2	15.68	2.72
			SO3	0.22	0.04
			PM10	2.58	1.25
			VOC	0.10	0.44
B-C-8C	31 MMBtu/hr Process		NOx	32.06	19.03
			CO	1.34	4.20
			SO2	11.38	1.98
			SO3	0.16	0.03
			PM10	1.87	0.91
			VOC	0.07	0.32
B-C-8D	31 MMBtu/hr Process		NOx	32.06	19.03
			CO	1.34	4.20
			SO2	11.38	1.98
			SO3	0.16	0.03
			PM10	1.87	0.91
			VOC	0.07	0.32
B-C-8E	34 MMBtu/hr Process		NOx	35.71	21.20
			CO	1.49	4.67
			SO2	12.68	2.20

SO3	0.18	0.03
PM10	2.08	1.01
VOC	0.08	0.36

AIR CONTAMINANTS DATA

Emission Point No. (1)	Source Name (2)	Name (3)	Air Contaminant lb/hr(4) TPY(5)	<u>Emission Rates *</u>	
B-C-9A	69 MMBtu/hr Dowtherm		NOx	72.22	44.91
			CO	3.18	9.98
B-C-9B	69 MMBtu/hr Dowtherm				SO2
					25.36
					4.41
			SO3	0.36	0.06
			PM10	4.60	2.19
			VOC	0.18	0.77
A-C-OA/OB/OC(5)	130 MMBtu/hr Dowtherm		NOx	72.22	44.91
			CO	3.18	9.98
C-C-1A/1B (5)	14 MMBtu/hr Aluminum Melt				SO2
					25.36
					4.41
			SO3	0.36	0.06
			PM10	4.60	2.19
			VOC	0.18	0.77
			NOx	135.17	80.24
			CO	5.63	17.69
			SO2	47.98	8.34
			SO3	0.68	0.11
			PM10	7.88	3.84
			VOC	0.32	1.36
			NOx	13.06	7.75
			CO	0.54	1.71
			SO2	4.63	0.81
			SO3	0.07	0.01
			PM10	0.76	0.37
			VOC	0.03	0.13

C-C-1C/1D (5)	14 MMBtu/hr Aluminum Melt	NOx	13.06	7.75
		CO	0.54	1.71
		SO2	4.63	0.81
		SO3	0.07	0.01
		PM10	0.76	0.37
		VOC	0.03	0.13

- (1) Emission point identification - either specific equipment designation or emission point number from plot plan.
- (2) Specific point source name.
- (3) PM10 - particulate matter less than 10 microns  
VOC - volatile organic compounds as defined in General Rule 101.1  
NOx - total oxides of nitrogen  
SO2 - sulfur dioxide  
SO3 - sulfur trioxide  
CO - carbon monoxide

EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

- (4) See Special Provision No. 4 for basis for annual emission rates.
- (5) These furnaces have multiple stacks on the same unit.

\* The facilities are limited by the following maximum operating schedule:

Hrs/day\_\_\_\_Days/week\_\_\_\_Weeks/year\_\_\_\_or Hrs/year 8,760

Revised\_\_\_\_\_