## Emission Sources - Maximum Allowable Emission Rates

## Permit Numbers 124670 and N016

This table lists the maximum allowable emission rates and all sources of air contaminants on the applicant's property covered by this permit. The emission rates shown are those derived from information submitted as part of the application for permit and are the maximum rates allowed for these facilities, sources, and related activities. Any proposed increase in emission rates may require an application for a modification of the facilities covered by this permit.

Air Contaminants Data

Emission Point No.	Source Name (2)	Air Contaminant	Emission Rates	
(1)		Name (3)	lbs/hour	TPY (4)
116CT	Cooling Tower	VOC (5)	0.74	3.22
		РМ	0.55	2.42
		PM <sub>10</sub>	0.40	1.75
		PM <sub>2.5</sub>	<0.01	<0.01
116F	Refrigeration Fugitives (5)	VOC	2.06	9.04
230F	840 Unit Process Fugitives (5)	VOC	10.74	47.05
		РМ	0.02	0.10
		PM <sub>10</sub>	0.02	0.10
		PM <sub>2.5</sub>	0.02	0.10
		HF	0.01	0.04
		C <sub>16</sub> H <sub>30</sub> NiO <sub>4</sub>	0.01	0.03
		SnCl <sub>4</sub>	0.02	0.07
		SiCl <sub>4</sub>	<0.01	<0.01
230T-F105A	Oil Tank	VOC	0.21	0.01
230T-F105B	Oil Tank	VOC	0.21	0.01
230T-F115A	Oil Tank	VOC	0.18	0.78
230T-F115B	Oil Tank	VOC	0.18	0.78
230T-F200	Catalyst Tank	VOC	44.22	0.30
230T-F201	Catalyst Tank	VOC	18.03	0.39
230T-F205	Catalyst Tank	VOC	36.89	0.07
230T-F222	Catalyst Tank	VOC	14.51	0.08
230WF	840 Unit Wastewater Fugitives (5)	VOC	4.87	1.52
236F	840 Unit Finishing Process	VOC	154.45	270.41
4H-228	Modifier Makeup Tank	VOC	6.70	0.06
230T-F311	Nitrax Makeup Tank	РМ	0.06	0.01
		PM <sub>10</sub>	0.06	0.01
		PM <sub>2.5</sub>	0.06	0.01

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230T-F408	Tamol Makeup Tank	РМ	0.41	<0.01
		PM <sub>10</sub>	0.41	<0.01
		PM <sub>2.5</sub>	0.41	<0.01
280F	880 Unit Process Fugitives (5)	VOC	10.34	45.31
280FLQ504	040 Flare	VOC	29.61	18.80
		NO <sub>x</sub>	1.28	0.84
		СО	9.23	6.08
		SO <sub>2</sub>	0.01	0.01
280T-F201	Catalyst Tank	VOC	20.80	0.46
280T-F206	Catalyst Tank	VOC	12.61	0.05
280T-F216	Catalyst Tank	VOC	8.98	0.77
280T-F507	Catalyst Tank	PM	0.01	0.01
		PM <sub>10</sub>	0.01	0.01
		PM <sub>2.5</sub>	0.01	0.01
280V-M202	HF Scrubber	VOC	0.63	0.01
		HF	0.02	0.02
280WF	880 Unit Wastewater Fugitives (5)	VOC	20.39	13.82
286F	880 Unit Finishing Process	VOC	188.40	549.95
850FL-Q504	850 Unit SPP Flare (Routine)	СО	14.73	14.31
		NO <sub>x</sub>	2.89	2.81
		VOC	39.41	23.47
		SO <sub>2</sub>	<0.01	<0.01
850FL-Q504	850 Unit SPP Flare (Start-up)	СО	21.35	3.07
		NO <sub>x</sub>	2.96	0.43
		VOC	53.99	7.77
850TO-Q600	Regenerative Thermal Oxidizer	СО	0.50	2.19
		NO <sub>x</sub>	0.90	3.94
		PM	0.02	0.09
		PM <sub>10</sub>	0.02	0.09
		PM <sub>2.5</sub>	0.02	0.09
		SO <sub>2</sub>	0.01	0.02
		VOC	1.97	3.30
850T-F406	Dillic Makeup Tank	VOC	0.10	0.10
850T-F409	Recycle Water Tank	VOC	0.05	0.20

## Emission Sources - Maximum Allowable Emission Rates

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Tributic Vent	VOC	9.23	3.38
Showic Vent	VOC	46.15	1.80
850 Unit Finishing Process	VOC	161.27	261.50
850 Unit Process Piping Fugitives	HF	0.07	0.30
(5)	SiCl <sub>4</sub>	<0.01	0.01
	SnCl <sub>4</sub>	0.21	0.92
	VOC	5.92	25.93
850 Unit Cooling Tower	VOC (5)	1.26	5.52
	РМ	0.95	4.15
	PM <sub>10</sub>	0.69	3.01
	PM <sub>2.5</sub>	<0.01	0.01
850 Unit Wastewater Fugitives	HF	0.01	<0.01
	VOC	3.21	4.54
Utilities Flare (8)	СО	2.56	0.14
	NO <sub>x</sub>	0.35	0.02
	VOC	7.42	0.42
Lime Neutralization Sump	SiCl <sub>4</sub>	0.02	0.01
	SnCl₄	0.04	0.01
	VOC	3.11	0.18
Bag Dump	PM	0.59	0.01
	PM <sub>10</sub>	0.59	0.01
	PM <sub>2.5</sub>	0.59	0.01
Seal Pot/Flame Arrestor (FINs 4H-205, 4F-203, 4F-224)	VOC	6.75	0.99
	Showic Vent  850 Unit Finishing Process  850 Unit Process Piping Fugitives (5)  850 Unit Cooling Tower  850 Unit Wastewater Fugitives  Utilities Flare (8)  Lime Neutralization Sump  Bag Dump  Seal Pot/Flame Arrestor	Showic Vent	Showic Vent

(1) Emission point identification - either specific equipment designation or emission point number from plot plan.

(2) Specific point source name. For fugitive sources, use area name or fugitive source name.

(3) VOC - volatile organic compounds as defined in Title 30 Texas Administrative Code § 101.1

NO<sub>x</sub> - total oxides of nitrogen

SO<sub>2</sub> - sulfur dioxide

PM - total particulate matter, suspended in the atmosphere, including PM<sub>10</sub> and PM<sub>2.5</sub>, as represented

PM<sub>10</sub> - total particulate matter equal to or less than 10 microns in diameter, including PM<sub>2.5</sub>, as

represented

PM<sub>2.5</sub> - particulate matter equal to or less than 2.5 microns in diameter

 $\begin{array}{lll} \text{CO} & - \text{ carbon monoxide} \\ \text{HF} & - \text{ hydrogen fluoride} \\ \text{C}_{16}\text{H}_{30}\text{NiO}_{4} & - \text{ nickel octoate} \\ \text{SiCl}_{4} & - \text{ silicon tetrachloride} \\ \text{SnCl}_{4} & - \text{ tin tetrachloride} \\ \end{array}$ 

(4) Compliance with annual emission limits (tons per year) is based on a 12-month rolling period.

(5) Emission rate is an estimate and is enforceable through compliance with the applicable special condition(s) and permit application representations.

Permit Numbers 124670 and N010	6
Page	

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	.50000-	IVIAXIIIIIIII	Allowable		Raies

(6)	These emissions are for the Specialty Polymer Plant's (850 Unit) contribution to this flare, which is permitted under
	Permit Number 22110.

Date: May 18, 2021
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