

EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

Permit Numbers 865A and PSD-TX-1016

This table lists the maximum allowable emission rates and all sources of air contaminants on the applicant's property covered by this permit. The emission rates shown are those derived from information submitted as part of the application for permit and are the maximum rates allowed for these facilities. Any proposed increase in emission rates may require an application for a modification of the facilities covered by this permit.

AIR CONTAMINANTS DATA

Emission *	Source	Air Contaminant	<u>Emission Rates</u>	
Point No. (1)	Name (2)	Name (3)	<u>lb/hr</u>	
	TPY**			
ColumnMain	Acrolein Unit Column/Filter Cleaning	VOC	0.01	0.01
D215	Diesel Tank D-215	VOC	0.02	0.01
D307	Methanol Tank D-307	VOC	0.05	0.25
D310	Methanol Tank D-310	VOC	0.07	0.36
D398	Gasoline Tank D-398	VOC	4.56	0.22
D399	Diesel Tank D-399	VOC	0.02	0.01
D2307	Methanol Tank D-2307	VOC	0.05	0.25
D3191A	Diesel Tank 3191A	VOC	0.02	0.01
D3191B	Diesel Tank 3191B	VOC	0.02	0.01
D8540	Caustic Tank	NaOH	0.01	0.01
D8600	Sulfuric Acid Tank	H ₂ SO ₄	0.01	0.01
Flare	Flare (5) (9) Steady State Operation	CO (8)	322.97	80.66
		H ₂ S	13.92	1.05
		NO _x (8)	37.67	9.41
		SO ₂ (8)	3665.97	395.13

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<u>Point No. (1)</u>	<u>Name (2)</u>	<u>Name (3)</u>	<u>lb/hr</u>	
	TPY**			
		TRS	41.35	5.17
		VOC 32.33	7.58	
	Flare	CO (8)	322.97	80.66
	Start-up, Shutdown, and Maintenance	H ₂ S		14.41
	0.39			
		NO _x (8)	37.67	9.41
		SO ₂ (8)	2541.37	106.44
		TRS	24.27	0.51
		VOC 32.38	0.85	
	Total Hourly and Annual Emissions	CO (8)	322.97	
	80.66			
	from Steady State and SSM (10)	H ₂ S	28.33	
	1.44			
		NO _x (8)	37.67	9.41
		SO ₂ (8)	6207.34	501.57
		TRS 65.62	5.68	
		VOC 64.71	8.43	
H202	Heat Transfer Fluid Heater	CO	2.59	11.32
	(31 MMBtu/hr)	NO _x	3.08	13.48
		PM ₁₀ 0.23	1.02	
		SO ₂	0.02	0.08
		VOC	0.17	0.74
H401/H402	Sulfur Heater/Methane Heater (7)	CO	1.32	
	5.77			
		NO _x	1.61	7.04
		PM ₁₀	0.11	0.52
		SO ₂ 0.01	0.05	
		VOC	0.09	0.38
H501/H502	Sulfur Heater/Methane (7)	CO	1.32	5.77

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<u>Point No. (1)</u>	<u>Name (2)</u>	<u>Name (3)</u>	<u>lb/hr</u>	
	TPY**			
		NO _x	1.61	7.04
		PM ₁₀	0.11	0.52
		SO ₂ 0.01	0.05	
		VOC	0.09	0.38
H2202	Heat Transfer Fluid Heater (31 MMBtu/hr)	CO	2.59	11.32
		NO _x	3.08	13.48
		PM ₁₀ 0.23	1.02	
		SO ₂	0.02	0.08
		VOC 0.17	0.74	
INCIN	Incinerator	CO	1.39	6.07
		H ₂ S 0.10	0.42	
		NO _x 1.06	4.66	
		PM ₁₀	0.13	0.55
		SO ₂	139.00	83.06
		VOC 1.69	7.41	
S-1	Sulfur Storage Tank	H ₂ S	0.23	1.00
		SO ₂ 0.86	3.75	
S-2	Sulfur Pit	H ₂ S	0.04	0.02
		SO ₂ 0.17	0.09	
S-3	Sulfur Truck	H ₂ S	0.02	0.01
		SO ₂ 0.07	0.04	
SULFOX-Chlr	Sulfox Chiller System	HCFC	0.01	0.01
SULFOX-CT	Sulfox Cooling Tower	PM ₁₀	0.06	0.25
		VOC 0.61	2.65	
SULFOX-INH	Bagfilter	PM ₁₀	0.08	0.01

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Point No. (1)	Name (2)	Name (3)	<u>lb/hr</u>	
	TPY**			
SULFOX-TO	Thermal Oxidizer (134.5 MMBtu/hr) Steady State Service	CO (8)	9.56	41.87
		NO _x (8)	8.35	36.57
		PM ₁₀	1.95	8.54
		SO ₂ (8)	4.21	16.88
		TRS 0.89	0.02	
		VOC 7.84	29.28	
	Thermal Oxidizer (134.5 MMBtu/hr) Start-up, Shutdown, and Maintenance	CO (8)	9.56	41.87
		NO _x (8)	8.35	36.57
		PM ₁₀		1.95
		SO ₂ (8)	1156.47	1.55
		TRS 0.89	0.02	
		VOC 7.84	29.28	
	Total Hourly and Annual Emissions		CO (8)	9.56
				41.87
	From Steady State and SSM		NO _x (8)	8.35
				36.57
			PM ₁₀	1.95
			SO ₂ (8)	1157.44
				18.43
			TRS 0.89	0.02
			VOC 7.84	29.28
WWTP	Wastewater Treatment Plant	H ₂ S	0.05	0.20
		VOC	0.12	0.50
X-426A	Steam Boiler (15.8 MMBtu/hr)	CO	1.33	5.81
		NO _x	2.05	9.00
		PM ₁₀	0.12	0.53
		SO ₂	0.01	0.04
		VOC 0.09	0.38	
X-426B	Steam Boiler	CO	1.33	5.81

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<u>Point No. (1)</u>	<u>Name (2)</u>	<u>Name (3)</u>	<u>lb/hr</u>	
	TPY**			
	(15.8 MMBtu/hr)	NO _x	2.05	9.00
		PM ₁₀ 0.12	0.53	
		SO ₂	0.01	0.04
		VOC 0.09	0.38	
ACRO-Fug	Acrolein Process Fugitives (4)		VOC	0.07
		0.31		
ACRO-TksFug	Acrolein Storage Tanks Fugitives (4)		VOC	0.01
		0.06		
ACRO-WWFug	Acrolein Wastewater Fugitives (4)		VOC	0.01
		0.01		
B1/B2 Chlr	B1/B2 Units Chiller System (4)		HCFC	0.01
		0.02		
BMT-1E/T	Fugitives (4) (6)	H ₂ S	0.01	0.01
	Train 1 - EtSH or	TRS	0.01	0.01
	TBM Production	VOC	0.30	0.07
BMT-1M	Fugitives (4) (6)	H ₂ S	0.01	0.04
	Train 1 - MeSH Production	TRS	0.02	0.07
		VOC	0.05	0.22
BMT-2M	Fugitives (4)	H ₂ S	0.01	0.05
	Train 2 - MeSH Production	TRS	0.02	0.09
		VOC 0.08	0.33	
DMDS	Dimethyl Disulfide Area	TRS	0.06	0.24
	Process Fugitives (4)	VOC	0.06	0.24
DMS	Dimethyl Sulfide Area	TRS	0.02	0.10
	Process Fugitives (4)	VOC	0.02	0.10

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<u>Point No. (1)</u>	<u>Name (2)</u>	<u>Name (3)</u>	<u>lb/hr</u>	
	TPY**			
F-1	H ₂ S Plant Process Fugitives (4) 0.01	H ₂ S	0.01	0.01
		TRS	0.01	0.01
		VOC 0.01	0.01	
FlareFug	Flare Area Fugitives (4)	VOC	0.01	0.01
Fug-Incin	Incinerator Process Fugitives (4) 0.01	H ₂ S	0.01	0.01
		VOC 0.01	0.01	
MMP-Fug	MMP Process Area Fugitives (4) 0.55	VOC		0.13
MMPRC-Fug	MMP Rail Car Loading Area Process Fugitives (4)	VOC	0.01	0.01
MMPtks-Fug	MMP Storage Area Process Fugitives (4)	VOC	0.01	0.04
PR-Tower	Product Recovery Tower Fugitives (4)	H ₂ S	0.01	0.01
		TRS	0.01	0.01
		VOC	0.02	0.10
RCSHIP	Fugitives Railcar Loading/Unloading (4)	TRS	0.03	0.11
		VOC	0.03	0.11
RUNDOWN	Rundown Tank Fugitives (4)	H ₂ S	0.01	0.01
		TRS	0.11	0.46
		VOC	0.11	0.46

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	TPY**			
STORAGE	Fugitives Storage Tanks (4)	TRS	0.15	0.64
		VOC	0.16	0.69
SulfoxChlr	Sulfox Chiller System (4)	HCFC	0.01	0.01
SWS	Fugitives Sour	H ₂ S	0.01	0.01
	Water Strippers (4)	TRS	0.01	0.01
		VOC	0.01	0.01
TO-Fug	Thermal Oxidizer Process	VOC	0.01	0.01
	Fugitives (4)			
TTSHIP	Fugitives Tank Truck	TRS	0.03	0.11
	Loading/Unloading (4)	VOC	0.03	0.11

(1) Emission point identification - either specific equipment designation or emission point number from plot plan.

(2) Specific point source name. For fugitive sources use area name or fugitive source name.

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- (3) CO - carbon monoxide
- CS₂ - carbon disulfide
- HCFC - hydrochlorofluorocarbons
- H₂S - hydrogen sulfide
- H₂SO₄ - sulfuric acid
- NaOH - sodium hydroxide
- NO_x - total oxides of nitrogen
- PM₁₀ - particulate matter (PM) equal to or less than 10 microns in diameter. Where PM is not listed, it shall be assumed that no PM greater than 10 microns is emitted.
- SO₂ - sulfur dioxide
- TRS - total reduced sulfur. Includes H₂S and sulfur bearing VOC. Excludes SO₂
- VOC - volatile organic compounds as defined in Title 30 Texas Administrative Code § 101.1.
- (4) Fugitive emissions are an estimate only and should not be considered as a maximum allowable emission rate.
- (5) Steady state operation
- (6) The BMT-1 Unit can produce either MeSH, EtSH or TBM. Therefore, emissions from BMT-1M and BMT-1E/T do not occur simultaneously.
- (7) Common exhaust stack
- (8) PSD-TX-1016 pollutant
- (9) 416 hours per calendar year operation as the backup control device for EPN Sulfox-TO when it is not operating and 416 hours per calendar year for EPN INCIN when it is not operating.
- (10) The start up, shutdown, and maintenance emissions and steady state emissions are not enforceable emission limits. The total is done to clarify the total emission rates from each method of operation. The total annual and hourly emission rates are the only enforceable limits.

* Emission rates are based on and the facilities are limited by the following maximum operating schedule:

_____ 24 _____ Hrs/day _____ 7 _____ Days/week _____ 52 _____ Weeks/year

** Compliance with annual emission limits is based on a rolling 12-month period.

Dated_____