

EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

Permit No. 4773A

This table lists the maximum allowable emission rates and all sources of air contaminants on the applicant's property covered by this permit. The emission rates shown are those derived from information submitted as part of the application for permit and are the maximum rates allowed for these facilities. Any proposed increase in emission rates may require an application for a modification of the facilities covered by this permit.

AIR CONTAMINANTS DATA

Emission *	Source	Air Contaminant	<u>Emission Rates</u>	
Point No. (1)	Name (2)	Name (3)	lb/hr	TPY
SGC3CMPFUG	Propylene Refrigeration Fugitives (4)	VOC	1.68	7.36
SGFUG1	Syngas Process Fugitives (4) 31.44	VOC		7.18
		CO	20.32	89.00
SGCT	Cooling Tower	VOC	2.51	11.01
SG810-21-1	Neutralization Tank	VOC	0.02	0.07
SG810-22-1	Equalization Tank	VOC	0.12	0.51
SG810-23	Aeration Basin	VOC	2.47	10.82
SG810-28	West Basin	VOC	11.43	50.06
SG20-1-1	Thermal Oxidizer (Natural Gas)	VOC	<0.10	0.30
		NO _x	4.50	19.80
		SO ₂	22.88	90.20
		PM	0.20	0.50
		CO	0.80	3.50
SG20-1-1	Thermal Oxidizer (Fuel Oil)	VOC	<0.10	0.10
		NO _x	6.80	0.60
		SO ₂	22.20	1.90
		PM	0.20	<0.10
		CO	0.40	<0.10
SG23-50-1	CE Boiler (Natural Gas)	VOC	2.73	4.02
		NO _x	53.60	235.00
		SO ₂	0.20	0.70

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Emission * Point No. (1)	Source Name (2)	Air Contaminant Name (3)	Emission Rates	
			lb/hr	TPY
		PM	1.40	6.10
		CO	9.97	43.71
SG23-50-1	CE Boiler (HRFG and Natural Gas)	VOC	2.73	4.02
		NO _x	140.00	613.00
		SO ₂	0.20	0.70
		PM	1.40	6.10
		CO	9.97	43.71
SG23-51-1	Superheater (Natural Gas)	VOC	0.40	1.90
		NO _x	29.80	131.00
		SO ₂	<0.01	0.04
		PM	0.80	3.50
		CO	5.50	24.10
SG23-51-1	Superheater (HRFG and Natural Gas)	VOC	0.40	1.90
		NO _x	99.00	434.00
		SO ₂	<0.01	<0.01
		PM	0.80	3.50
		CO	5.50	24.10
SG7-9-14	Stripper Flare	NH ₃	0.17	0.74
		CO	0.01	0.05
		NO _x	0.33	1.42
SG20-2-2	Acid Gas Flare (5)	VOC	<0.01	<0.01
		CO	0.04	0.20
		NO _x	0.02	0.10
		SO ₂	<0.01	<0.01
		H ₂ S	<0.01	<0.01
SG20-3-2	Cold Flare (5)	VOC	<0.01	<0.01
		SO ₂	<0.01	<0.01
		H ₂ S	<0.01	<0.01
		NO _x	0.03	0.11
		CO	0.06	0.23
SG21-1-1	High-Pressure Flare (5)	VOC	<0.01	<0.01
		SO ₂	<0.01	<0.01

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			lb/hr	TPY
		H ₂ S	<0.01	<0.01
		NO _x	0.07	0.31
		CO	0.14	0.61
SG35-1-2	South Residue Tank Heater 0.03		VOC	0.01
		SO ₂	<0.01	<0.01
		CO	0.02	0.08
		NO _x	0.12	0.52
		PM ₁₀	<0.01	0.02
SG35-1-3	South Residue Tank Heater 0.03		VOC	0.01
		SO ₂	<0.01	<0.01
		CO	0.02	0.08
		NO _x	0.12	0.52
		PM ₁₀	<0.01	0.02
SG35-1-4	South Residue Tank Heater 0.03		VOC	0.01
		SO ₂	<0.01	<0.01
		CO	0.02	0.08
		NO _x	0.12	0.52
		PM ₁₀	<0.01	0.02
SG35-2-2	North Residue Tank Heater 0.03		VOC	0.01
		SO ₂	<0.01	<0.01
		CO	0.02	0.08
		NO _x	0.12	0.52
		PM ₁₀	<0.01	0.02
SG35-2-3	North Residue Tank Heater 0.03		VOC	0.01
		SO ₂	<0.01	<0.01

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Emission *	Source	Air Contaminant	<u>Emission Rates</u>	
<u>Point No. (1)</u>	<u>Name (2)</u>	<u>Name (3)</u>	<u>lb/hr</u>	<u>TPY</u>
		CO	0.02	0.08
		NO _x	0.12	0.52
		PM ₁₀	<0.01	0.02
SG35-2-4	North Residue Tank Heater 0.03	VOC		0.01
		SO ₂	<0.01	<0.01
		CO	0.02	0.08
		NO _x	0.12	0.52
		PM ₁₀	<0.01	0.02

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Emission * Point No. (1)	Source Name (2)	Air Contaminant Name (3)	Emission Rates	
			lb/hr	TPY
SG35-2-5	North Residue Tank Heater 0.03	VOC		0.01
		SO ₂	<0.01	<0.01
		CO	0.02	0.08
		NO _x	0.12	0.52
		PM ₁₀	<0.01	0.02
SG5-1-1	Wastewater Hold Tank Conservation Vent	H ₂ S	0.02	0.10
		CO	0.02	0.10
		VOC	0.11	0.50
		NH ₃	0.27	1.20
SG5-1-17	Gray Water Conservation Vent 0.50	VOC		0.11
		NH ₃	0.27	1.20
		H ₂ S	0.02	0.10
		CO	0.02	0.10
SG5-1-14	Carbon Water Conservation Vent 0.50	VOC		0.11
		NH ₃	0.27	1.20
		H ₂ S	0.02	0.10
		CO	0.02	0.10
SG13-25-1	De-Inventory Tank	VOC	1.25	0.56
SG35-1-1	South Residue Tank	VOC	<0.01	0.01
SG36-2-1	North Residue Tank	VOC	<0.01	0.01
SG38-3-1	Cutterstock Day Tank	VOC	0.01	0.01
SG38-6-1	Cutterstock Storage Tank	VOC	<0.01	<0.01
SG40-1-1	Naphtha Storage Tank	VOC	2.13	3.00

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Emission *	Source	Air Contaminant	<u>Emission Rates</u>	
<u>Point No. (1)</u>	<u>Name (2)</u>	<u>Name (3)</u>	<u>lb/hr</u>	<u>TPY</u>
SG930D	Diesel Storage Tank	VOC	0.13	<0.01
SG930U	Gasoline Storage Tank	VOC	52.45	0.61

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Emission * Point No. (1)	Source Name (2)	Air Contaminant Name (3)	Emission Rates	
			lb/hr	TPY
PW310-50-1	Emergency Firewater Pump	VOC	2.00	0.88
		SO ₂	1.60	0.72
		CO	5.30	2.34
		NO _x	24.70	10.86
		PM ₁₀	1.80	0.77
PW310-50-3	Emergency Firewater Pump	VOC	0.60	0.25
		SO ₂	0.50	0.20
		CO	1.50	0.66
		NO _x	7.00	3.06
		PM ₁₀	0.50	
0.22PW453-50-0	Emergency Firewater Pump	VOC	0.10	0.05
		SO ₂	0.10	0.04
		CO	0.30	0.14
		NO _x	1.50	0.65
		PM ₁₀	0.10	0.05

(1) Emission point identification - either specific equipment designation or emission point number from plot plan.

(2) Specific point source name. For fugitive sources use area name or fugitive source name.

(3) VOC - volatile organic compounds as defined in General Rule 101.1

NO_x - total oxides of nitrogen

NH₃ - ammonia

SO₂ - sulfur dioxide

H₂S - hydrogen sulfide

PM - particulate matter

PM₁₀ - particulate matter, 10 microns or less

CO - carbon monoxide

(4) Fugitive emissions are an estimate only and should not be considered as a maximum allowable emission rate.

(5) These flares are used to control emissions during start-up and upset conditions. Allowable emissions represent pilot gas combustion.

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<u>Point No. (1)</u>	<u>Name (2)</u>	<u>Name (3)</u>	<u>lb/hr</u>	<u>TPY</u>

* Emission rates are based on and the facilities are limited by the following maximum operating schedule:

_____Hrs/day _____Days/week _____Weeks/year or 8,760 Hrs/year

Dated_____