

# EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

Permit Numbers 9914 and PSD-TX-861M1

This table lists the maximum allowable emission rates and all sources of air contaminants on the applicant's property covered by this permit. The emission rates shown are those derived from information submitted as part of the application for permit and are the maximum rates allowed for these facilities. Any proposed increase in emission rates may require an application for a modification of the facilities covered by this permit.

## AIR CONTAMINANTS DATA

| Emission<br>Point No. (1) | Source<br>Name (2)   | Air Contaminant<br>Name (3) | Emission Rates* |       |
|---------------------------|--|-----------------------------|-----------------|-------|
|                           |  |                             | lb/hr           | TPY** |
| H-1                       | No. 1 Crude Heater<br>(283.5 MMBtu/hr) (5)                                 | VOC                         | 1.20            | 5.2   |
|                           |  | NO <sub>x</sub>             | 34.02           | 149.0 |
|                           |  | SO <sub>2</sub>             | 10.71           | 14.1  |
|                           |  | PM <sub>10</sub>            | 2.84            | 12.4  |
|                           |  | CO                          | 7.97            | 34.9  |
| H-2                       | No. 1 Vacuum Heater<br>(68.0 MMBtu/hr hourly,<br>60.0 MMBtu/hr annual) (5) | VOC                         | 0.27            | 1.04  |
|                           |  | NO <sub>x</sub>             | 3.06            | 11.83 |
|                           |  | SO <sub>2</sub>             | 2.57            | 2.98  |
|                           |  | PM <sub>10</sub>            | 0.68            | 2.63  |
|                           |  | CO                          | 1.92            | 7.39  |
| H-3                       | Naphtha Reboiler Heater<br>(43.2 MMBtu/hr) (5)                             | VOC                         | 0.19            | 0.8   |
|                           |  | NO <sub>x</sub>             | 5.19            | 22.7  |
|                           |  | SO <sub>2</sub>             | 1.64            | 2.1   |
|                           |  | PM <sub>10</sub>            | 0.44            | 1.9   |
|                           |  | CO                          | 1.22            | 5.3   |
| H-5                       | PDA Asphalt Heater<br>(12.0 MMBtu/hr hourly,<br>10.0 MMBtu/hr annual) (5)  | VOC                         | 0.05            | 0.18  |
|                           |  | NO <sub>x</sub>             | 2.40            | 8.76  |
|                           |  | SO <sub>2</sub>             | 0.46            | 0.50  |
|                           |  | PM <sub>10</sub>            | 0.12            | 0.44  |
|                           |  | CO                          | 0.34            | 1.24  |
| H-6                       | PDA Gas Oil Heater<br>(25.6 MMBtu/hr) (5)                                  | VOC                         | 0.11            | 0.5   |
|                           |  | NO <sub>x</sub>             | 3.08            | 13.5  |
|                           |  | SO <sub>2</sub>             | 0.97            | 1.3   |
|                           |  | PM <sub>10</sub>            | 0.26            | 1.3   |
|                           |  | CO                          | 0.72            | 3.2   |

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|---------------------------|---|-----------------------------|-----------------|-------|
|                           |   |                             | lb/hr           | TPY** |
| H-9                       | No. 2 Crude Heater<br>(43.0 MMBtu/hr) (5)                                   | VOC                         | 0.19            | 0.8   |
|                           |   | NO <sub>x</sub>             | 5.16            | 22.6  |
|                           |   | SO <sub>2</sub>             | 1.63            | 2.1   |
|                           |   | PM <sub>10</sub>            | 0.43            | 1.9   |
|                           |   | CO                          | 1.21            | 5.3   |
| H-11                      | No. 2 Crude Heater<br>(70.0 MMBtu/hr hourly,<br>64.0 MMBtu/hr annual) (5)   | VOC                         | 0.28            | 1.11  |
|                           |   | NO <sub>x</sub>             | 3.15            | 12.62 |
|                           |   | SO <sub>2</sub>             | 2.65            | 3.18  |
|                           |   | PM <sub>10</sub>            | 0.70            | 2.81  |
|                           |   | CO                          | 1.97            | 7.88  |
| H-13                      | Gas Oil Heater<br>(36.5 MMBtu/hr) (5)                                       | VOC                         | 0.16            | 0.7   |
|                           |   | NO <sub>x</sub>             | 11.80           | 51.7  |
|                           |   | SO <sub>2</sub>             | 1.38            | 1.8   |
|                           |   | PM <sub>10</sub>            | 0.37            | 1.6   |
|                           |   | CO                          | 1.03            | 4.5   |
| H-26                      | No. 2 Vacuum Heater<br>(74.0 MMBtu/hr hourly,<br>68.0 MMBtu/hr annual) (5)  | VOC                         | 0.30            | 1.2   |
|                           |   | NO <sub>x</sub>             | 3.33            | 13.4  |
|                           |   | SO <sub>2</sub>             | 2.80            | 3.4   |
|                           |   | PM <sub>10</sub>            | 0.74            | 3.0   |
|                           |   | CO                          | 2.09            | 8.4   |
| H-40                      | PDA Asphalt Heater<br>(60.0 MMBtu/hr hourly,<br>55 MMBtu/hr annual) (5)     | VOC                         | 0.24            | 1.0   |
|                           |   | NO <sub>x</sub>             | 7.20            | 28.9  |
|                           |   | SO <sub>2</sub>             | 2.27            | 2.7   |
|                           |   | PM <sub>10</sub>            | 0.60            | 2.4   |
|                           |   | CO                          | 1.69            | 6.8   |
| H-41                      | No. 2 Crude Heater<br>(280.0 MMBtu/hr hourly,<br>250.0 MMBtu/hr annual) (5) | VOC                         | 1.11            | 4.3   |
|                           |   | NO <sub>x</sub>             | 12.60           | 49.3  |
|                           |   | SO <sub>2</sub>             | 10.58           | 12.4  |
|                           |   | PM <sub>10</sub>            | 2.80            | 11.0  |
|                           |   | CO                          | 7.88            | 30.8  |
| H-57                      | PDA No. 2 DAGO Heater   | VOC                         | 0.06            | 0.26  |

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|---------------------------|---|-----------------------------|-----------------|-------|
|                           |   |                             | lb/hr           | TPY** |
|                           | (15.0 MMBtu/hr) (5)                             | NO <sub>x</sub>             | 0.68            | 2.96  |
|                           |   | SO <sub>2</sub>             | 0.57            | 0.74  |
|                           |   | PM <sub>10</sub>            | 0.16            | 0.70  |
|                           |   | CO                          | 0.43            | 1.85  |
| H-58                      | PDA No. 2 Asphalt Heater<br>(25.0 MMBtu/hr) (5) | VOC                         | 0.10            | 0.44  |
|                           |   | NO <sub>x</sub>             | 1.13            | 4.93  |
|                           |   | SO <sub>2</sub>             | 0.95            | 1.28  |
|                           |   | PM <sub>10</sub>            | 0.27            | 1.17  |
|                           |   | CO                          | 0.71            | 3.08  |
| H-59                      | GOF Charge Heater<br>(32.4 MMBtu/hr) (5)        | VOC                         | 0.13            | 0.56  |
|                           |   | NO <sub>x</sub>             | 1.46            | 6.39  |
|                           |   | SO <sub>2</sub>             | 1.23            | 1.61  |
|                           |   | PM <sub>10</sub>            | 0.35            | 1.51  |
|                           |   | CO                          | 0.92            | 3.99  |
| S-1                       | Storage Tank 120M1                              | VOC                         | 3.32            | 9.94  |
| S-2                       | Storage Tank 133                                | VOC                         | 2.56            | 8.70  |
| S-4                       | Storage Tank 139                                | VOC                         | 1.56            | 3.45  |
| S-5                       | Storage Tank 150M1                              | VOC                         | 3.28            | 5.13  |
| S-6                       | Storage Tank 157                                | VOC                         | 2.67            | 11.70 |
| S-7                       | Storage Tank 168                                | VOC                         | 0.12            | 0.4   |
| S-8                       | Storage Tank 1001                               | VOC                         | 2.27            | 6.61  |
| S-9                       | Storage Tank 1003                               | VOC                         | 2.35            | 10.01 |
| S-10                      | Storage Tank 1501                               | VOC                         | 0.45            | 0.40  |
| S-11                      | Storage Tank 1502                               | VOC                         | 0.45            | 0.40  |

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|---------------------------|--------------------|-----------------------------|-----------------|-------|
|                           |                    |                             | lb/hr           | TPY** |
| S-12                      | Storage Tank 3001  | VOC                         | 1.80            | 7.90  |
| S-13                      | Storage Tank 3002  | VOC                         | 1.85            | 4.02  |
| S-14                      | Storage Tank 6701  | VOC                         | 2.65            | 11.10 |
| S-15                      | Storage Tank 6702  | VOC                         | 1.96            | 5.16  |
| S-16                      | Storage Tank 31    | VOC                         | 1.74            | 4.95  |
| S-18                      | Storage Tank 161   | VOC                         | 0.75            | 0.82  |
| S-19                      | Storage Tank 163   | VOC                         | 0.75            | 0.82  |
| S-20                      | Storage Tank 167   | VOC                         | 0.09            | 0.3   |
| S-21                      | Storage Tank 101   | VOC                         | 1.66            | 4.01  |
| S-22                      | Storage Tank 120M2 | VOC                         | 3.62            | 14.64 |
| S-23                      | Storage Tank 120M3 | VOC                         | 2.14            | 6.93  |
| S-26                      | Storage Tank 165   | VOC                         | 0.21            | 0.42  |
| S-30                      | Storage Tank 131   | VOC                         | 6.09            | 3.9   |
| S-31                      | Storage Tank 132   | VOC                         | 6.85            | 3.8   |
| S-42                      | Storage Tank 162   | VOC                         | 0.13            | 0.24  |
| S-43                      | Storage Tank 164   | VOC                         | 0.13            | 0.22  |
| S-49                      | Storage Tank 155   | VOC                         | 0.19            | 0.36  |
| S-53                      | Storage Tank 222   | VOC                         | 0.77            | 0.3   |

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|---------------------------|----------------------------|-----------------------------|-----------------|-------|
|                           |                            |                             | lb/hr           | TPY** |
| S-90                      | Storage Tank 4             | VOC                         | 1.79            | 3.74  |
| S-140                     | Storage Tank 181           | VOC                         | 0.39            | 0.4   |
| S-143                     | Storage Tank 5505          | VOC                         | 2.27            | 9.60  |
| S-144                     | Storage Tank 5504          | VOC                         | 2.27            | 9.60  |
| S-176                     | Storage Tank 200M1         | VOC                         | 2.24            | 7.9   |
| S-184                     | Storage Tank 940T1         | VOC                         | 0.84            | 2.21  |
| S-187                     | Storage Tank 150M2         | VOC                         | 1.72            | 2.19  |
| S-195                     | Storage Tank T101          | VOC                         | 0.84            | 2.7   |
| S-196                     | Storage Tank T102          | VOC                         | 0.84            | 2.7   |
| S-197                     | Storage Tank T109          | VOC                         | 0.45            | 1.3   |
| V-5                       | No. 1 SRU Incinerator      | SO <sub>2</sub>             | 295             | 516   |
| E-5                       | PDA Solvent Comp. Engine   | VOC                         | 0.46            | 2.0   |
|                           |                            | NO <sub>x</sub>             | 12.15           | 53.2  |
|                           |                            | SO <sub>2</sub>             | 0.06            | 0.1   |
|                           |                            | PM <sub>10</sub>            | 0.19            | 0.9   |
|                           |                            | CO                          | 1.48            | 6.5   |
| F-1                       | Crude No. 1 Fugitives (4)  | VOC                         | 5.77            | 25.25 |
| F-2                       | PDA Fugitives (4)          | VOC                         | 13.78           | 60.35 |
| F-15                      | SRU No. 1 Fugitives (4)    | VOC                         | <0.01           | 0.01  |
| F-28                      | Vacuum No. 2 Fugitives (4) | VOC                         | 3.12            | 13.68 |

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|---------------------------|--|-----------------------------|-----------------|-------|
|                           |  |                             | lb/hr           | TPY** |
| F-29                      | Crude No. 2 Fugitives (4)                  | VOC                         | 6.11            | 26.74 |
| F-30                      | Gas Oil Frac Fugitives (4)                 | VOC                         | 1.95            | 8.52  |
| F-31                      | Crude Preheat Fugitives (4)                | VOC                         | 3.66            | 16.05 |
| F-32                      | Naphtha No. 1 Frac Fugitives (4)<br>12.35  | VOC                         |                 | 2.82  |
| F-33                      | LSR No. 1 Frac Fugitives (4)               | VOC                         | 0.97            | 4.25  |
| F-34                      | Vacuum No. 1 Fugitives (4)                 | VOC                         | 2.53            | 11.09 |
| F-41                      | Hex MinAlk Fugitives (4)                   | VOC                         | 0.99            | 4.32  |
| F-47                      | No. 4 Refinery Cooling Tower               | VOC                         | 1.76            | 7.73  |
| F-51                      | LTFU Fugitives (4)                         | VOC                         | 6.33            | 27.74 |
| F-52                      | LSR No. 2 Fugitives (4)                    | VOC                         | 1.72            | 7.53  |
| F-71                      | TF Merox Fugitives (4)                     | VOC                         | 0.91            | 3.98  |
| F-77                      | Naphtha No. 4 Fugitives (4)                | VOC                         | 3.05            | 13.38 |
| F-79                      | WWTU Fugitives (4)                         | VOC                         | 0.67            | 2.93  |
| F-87                      | Desalter SWRU Fugitives (4)                | VOC                         | 0.09            | 0.38  |
|                           |  | H <sub>2</sub> S            | 0.03            | 0.11  |
|                           |  | NH <sub>3</sub>             | 0.02            | 0.10  |
| FL-1                      | Refinery Flare<br>(also for emergency use) | VOC                         | 3.05            | 9.30  |
|                           |  | NO <sub>x</sub>             | 1.48            | 4.52  |
|                           |  | SO <sub>2</sub>             | 0.72            | 2.03  |
|                           |  | CO                          | 7.55            | 23.01 |
|                           |  | H <sub>2</sub> S            | 0.01            | 0.02  |

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| Emission<br>Point No. (1) | Source<br>Name (2) | Air Contaminant<br>Name (3) | Emission Rates* |       |
|---------------------------|--------------------|-----------------------------|-----------------|-------|
|                           |                    |                             | lb/hr           | TPY** |
| FL-6                      | WWT Flare          | Total Hydrocarbons          | 4.86            | 6.39  |
|                           |                    | NO <sub>x</sub>             | 0.57            | 0.75  |
|                           |                    | SO <sub>2</sub>             | 0.11            | 0.15  |
|                           |                    | CO                          | 4.89            | 6.43  |
|                           |                    | H <sub>2</sub> S            | <0.01           | <0.01 |

- (1) Emission point identification - either specific equipment designation or emission point number from plot plan.
- (2) Specific point source name. For fugitive sources use area name or fugitive source name.
- (3) VOC - volatile organic compounds as defined in Title 30 Texas Administrative Code § 101.1  
NO<sub>x</sub> - total oxides of nitrogen  
SO<sub>2</sub> - sulfur dioxide  
PM<sub>10</sub> - particulate matter (PM) equal to or less than 10 microns in diameter. Where PM is not listed, it shall be assumed that no particulate matter greater than 10 microns is emitted.  
CO - carbon monoxide  
H<sub>2</sub>S - hydrogen sulfide  
NH<sub>3</sub> - ammonia
- (4) Fugitive emissions are an estimate only and should not be considered as a maximum allowable emission rate.
- (5) Maximum heater firing rates are on the basis of lower heating value.

\* Emission rates are based on and the facilities are limited by the following maximum operating schedule:

Hrs/year 8,760

\*\* Compliance with annual emission limits is based on a rolling 12-month period.

Dated\_\_\_\_\_