

# EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

Permit Number 1

This table lists the maximum allowable emission rates and all sources of air contaminants on the applicant's property covered by this permit. The emission rates shown are those derived from information submitted as part of the application for permit and are the maximum rates allowed for these facilities. Any proposed increase in emission rates may require an application for a modification of the facilities covered by this permit.

## AIR CONTAMINANTS DATA

Emission Point No. (1)	Source Name (2)	Air Contaminant Name (3)	Emission Rates *	
			lb/hr	TPY**
1-2A	Quarry Belt #5 Baghouse	PM <sub>10</sub>	0.26	1.13
1-2B	Quarry Belt #4 Baghouse	PM <sub>10</sub>	0.26	1.13
1-2C	Quarry Belt #3 Baghouse	PM <sub>10</sub>	0.26	1.13
1-2E1	Stamler Oultet Feeder (4) Belt	PM	0.16	0.24
		PM <sub>10</sub>	0.07	0.12
1-2F	Quarry Belt #7 Baghouse	PM <sub>10</sub>	0.26	1.13
1-9A	Slag Truck unloading (4)	PM	0.37	0.16
		PM <sub>10</sub>	0.07	
1-9B	Slag Stockpile (4)	PM		0.07
		PM <sub>10</sub>	0.03	
1-10, 1-11A, and 1-11B	Slag Handling (4)	PM	0.44	0.19
		PM <sub>10</sub>	0.21	0.09
1-12	Slag Handling Baghouse	PM <sub>10</sub>	0.43	1.88
1-14A1,1-14A2, 1-15A1, 1-15A2, 1-16A1, and 1-16A2	No.1, 2, and 3 Slag (4) Weigh Conveyors	PM	<0.01	0.01
		PM <sub>10</sub>	<0.01	<0.01
1-18	Quarry Fixed Conveyor #3 Baghouse	PM <sub>10</sub>	0.27	1.20
1-19	Limestone Day Tank and Quarry Conveyor # 1 Baghouse	PM <sub>10</sub>	0.27	1.20

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Emission Point No. (1)	Source Name (2)	Air Contaminant Name (3)	Emission Rates *	
			lb/hr	TPY**
1-20 and 1-22	Limestone Belts (4)	PM	0.12	0.34
	2A and 3A	PM <sub>10</sub>	0.06	0.16
1-24, 1-24A, and 1-24B	New Stamler Feeder (4)	PM	0.96	1.50
		PM <sub>10</sub>	0.47	0.74
1-21	Limestone Belt #2 Baghouse	PM <sub>10</sub>	0.09	0.38
1-23	Limestone Belt # 3 Baghouse	PM <sub>10</sub>	0.09	0.38
1-25	New Crusher & Quarry Belt #6 Baghouse	PM <sub>10</sub>	0.51	2.25
2-6A and 2-6B	CKD Pugmill (4)	PM	0.05	0.08
		PM <sub>10</sub> 0.03	0.04	
3-15	Clinker Reclaim Conveyor #6 Baghouse	PM <sub>10</sub>	0.11	0.47
5-2A	Silo # 3 Baghouse	PM <sub>10</sub>	0.81	3.54
27	Clinker Stack and Stacking Operation. Baghouse	PM <sub>10</sub>	0.13	0.56
F-CSB	Clinker Storage Bldg. (4)	PM	0.87	3.79
		PM <sub>10</sub> 041	1.81	
F-MB1, F-MB1A, F-MB-2,and F-MB4	Main Bldg Fug (4)	PM	0.89	3.74
		PM <sub>10</sub>	0.42	1.78
2	No. 1 Cement Kiln	NO <sub>x</sub>	725.00	3176.00
		CO	100.00	438.00
		PM (FH)	16.80	74.0
		PM (Total)	51.70	227.00
		VOC	9.10	39.90
		SO <sub>2</sub>	1131.00	4954.00

EMISSIONS FROM SOURCE NO. 13 MAXIMUM ALLOWABLE EMISSION RATES

AIR CONTAMINANTS DATA

Emission Point No. (1)	Source Name (2)	Air Contaminant Name (3)	Emission Rates *	
			lb/hr	TPY**
3	No. 1 Clinker Cooler Stack	PM (FH)	6.60	29.0
6	No. 2 Cement Kiln	NO <sub>x</sub>	725.00	3176.00
		CO	100.00	438.00
		PM (FH)	16.80	74.00
		PM (Total)	51.70	227.00
		VOC	9.10	39.90
		SO <sub>2</sub>	1131.00	4954.00
7	No. 2 Clinker Cooler Stack	PM (FH)	6.60	29.00
12	No. 3 Cement Kiln	NO <sub>x</sub>	725.00	3176.00
		CO	100.00	438.00
		PM (FH)	17.10	74.70
		PM (Total)	52.00	228.00
		VOC	9.10	39.90
		SO <sub>2</sub>	1131.00	4954.00
13	No. 3 Clinker Cooler Stack	PM (FH)	6.60	29.0
	Total SO <sub>2</sub> Emissions From EPNs 2, 6, and 12	SO <sub>2</sub>	2100.0	9198.0
16	Fuel Oil Tank No. 1	VOC	0.40	1.80
17	Fuel Oil Tank No. 2	VOC	0.40	1.80
8-5	Fuel Unloading and Piping	VOC	0.20	0.90
6-1	Railcar Unloading Hopper (4)	PM	0.01	0.03
		PM <sub>10</sub>	<0.01	0.01
6-2	Drop from Conveyor to (4)	PM	0.09	0.20

EMISSIONS FROM SOURCE MAXIMUM ALLOWABLE EMISSION RATES

AIR CONTAMINANTS DATA

Emission Point No. (1)	Source Name (2)	Air Contaminant Name (3)	Emission Rates *	
			lb/hr	TPY**
	Stack Conveyor	PM <sub>10</sub>	0.04	0.09
6-3	Drop from Coal Stacker (4) to Stock Pile	PM PM <sub>10</sub>	0.09 0.04	0.20 0.09
6-4A	Truck Unloading to (4) Stock Pile	PM PM <sub>10</sub>	0.08 0.04	0.16 0.07
6-4B	Stock Pile (4)	PM PM <sub>10</sub>	0.44 0.21	1.93 0.92
6-5A	West Transfer from (4) Stock Pile to Reclaim Hoppers	PM PM <sub>10</sub>	0.03 <0.02	0.10 0.05
6-5B	East Transfer from (4) Stock Pile to Reclaim Hoppers	PM PM <sub>10</sub>	0.03 <0.02	0.10 0.05
6-6A	West Drop from Reclaim (4) Hoppers to Conveyor	PM PM <sub>10</sub>	<0.01 <0.01	0.01 <0.01
6-6B	East Drop from Reclaim (4) Hoppers to Conveyor	PM PM <sub>10</sub>	<0.01 <0.01	0.01 <0.01
6-6C	East Drop from Hopper (4) Conveyors to Conveyor Crusher	PM PM <sub>10</sub>	0.03 <0.02	0.10 0.05
6-6D	West Drop from Hopper (4) Conveyors to Conveyor Crusher	PM PM <sub>10</sub>	0.03 <0.02	0.10 0.05
6-6E, 6-7, and 7-8	Coal Crusher and (4) Drops	PM PM <sub>10</sub>	0.18 0.09	0.52 0.26

EMISSIONS FROM SOURCE MAXIMUM ALLOWABLE EMISSION RATES

AIR CONTAMINANTS DATA

Emission Point No. (1)	Source Name (2)	Air Contaminant Name (3)	Emission Rates *	
			lb/hr	TPY**
6-9	Drop to Day Tank (4)	PM PM <sub>10</sub>	0.01 <0.01	0.02 0.01
6-10	Inside Building (4) Transfer Points	PM PM <sub>10</sub>	<0.01 <0.01	0.01 <0.01
23	Railcar Unloading Baghouse	PM <sub>10</sub>	0.51	2.25
32	CKD Tank 1 Baghouse	PM <sub>10</sub>	0.26	1.13
33	CKD Tank 2 Baghouse	PM <sub>10</sub>	0.26	1.13
4	Clinker Silos 1 & 2 Baghouse	PM <sub>10</sub>	0.34	1.50
8	Clinker Silos 21 & 22 Baghouse	PM <sub>10</sub>	0.34	1.50
30	Clinker Belt # 1 Baghouse	PM <sub>10</sub>	0.26	1.13
28	Clinker Belt C28 Baghouse	PM <sub>10</sub>	0.13	0.36
29	Clinker Belt C29 Baghouse	PM <sub>10</sub>	0.17	0.75
5	Finish Mill 1 Baghouse	PM <sub>10</sub>	4.93	21.60
9	Finish Mill 2 Baghouse	PM <sub>10</sub>	4.93	21.60
10	Cement Silo 1 Baghouse	PM <sub>10</sub>	0.95	4.14
11	Cement Silo 2 Baghouse	PM <sub>10</sub>	0.95	4.14
24	Cement Loading(Rail) Baghouse	PM <sub>10</sub>	0.17	0.75

EMISSIONS FROM PROCESS MAXIMUM ALLOWABLE EMISSION RATES

AIR CONTAMINANTS DATA

Emission Point No. (1)	Source Name (2)	Air Contaminant Name (3)	Emission Rates *	
			lb/hr	TPY**
25	Cement Loading(Truck) Baghouse	PM <sub>10</sub>	0.17	0.75
35	Cement Loading(Special) Baghouse	PM <sub>10</sub>	0.17	0.75
1-4A	Truck Unloading (4)	PM PM <sub>10</sub> 0.12	0.25 0.30	0.63
1-5A	Mill Scale Truck (4) Unloading	PM PM <sub>10</sub>	0.01 <0.01	0.03 0.01
1-6A	Outside Hopper (4)	PM PM <sub>10</sub> 0.11	0.23 0.28	0.58
1-6A1, 1-6B1, and 1-6B	Rail Hopper Incline Belts (4) 1 and 2, and Tripper Belt	PM PM <sub>10</sub>	0.27 0.14	0.48 0.23
F-RM1 and F-RM2	Raw Material Bldg (4)	PM PM <sub>10</sub>	0.06 0.03	0.26 0.13
1-8A	Gypsum Truck Unloading (4)	PM PM <sub>10</sub> 0.51	1.07 2.24	4.70
2-7A, 2-7B, and 2-7C	Cement Kiln Dust Handling (4) and Disposal	PM PM <sub>10</sub>	2.10 1.00	9.19 4.37
3-4D1	Clinker Elevator 1 (4)	PM PM <sub>10</sub> 0.35	0.73 1.51	3.18
3-4E1	Clinker Elevator 2 (4)	PM PM <sub>10</sub> 0.35	0.73 1.51	3.18
1-6C	Gypsum Silo 1 Conveyor (4)	PM PM <sub>10</sub> 0.42	0.87 1.82	3.82

1-6D	Gypsum Silo 2 Conveyor (4)	PM		0.87	3.82
		PM <sub>10</sub>	0.42	1.82	
1-4B	Sand Stockpile (4)	PM			1.20
		PM <sub>10</sub>		0.57	
1-5B	Mill Scale Stockpile (4)	PM			0.26
		PM <sub>10</sub>		0.13	
1-8B	Gypsum Stockpile (4)	PM			1.34
		PM <sub>10</sub>		0.64	
3-10	Outdoor Clinker (4)	PM			0.04
	Stockpile	PM <sub>10</sub>			0.02
3-10A	Outdoor Clinker (4)	PM	1.07	4.71	
	Unloading	PM <sub>10</sub>	0.51	2.24	

- (1) Emission point identification - either specific equipment designation or emission point number from plot plan.
- (2) Specific point source name. For fugitive sources use area name or fugitive source name.
- (3) PM - particulate matter, suspended in the atmosphere, including PM<sub>10</sub>  
 PM(FH) - PM, front-half only  
 PM(Total) - PM, front- and back-half emissions  
 PM<sub>10</sub> - particulate matter equal to or less than 10 microns in diameter. Where PM is not listed, it shall be assumed that no particulate matter greater than 10 microns is emitted.
- VOC - volatile organic compounds as defined in Title 30 Texas Administrative Code § 101.1
- NO<sub>x</sub> - total oxides of nitrogen
- SO<sub>2</sub> - sulfur dioxide
- CO - carbon monoxide
- (4) Fugitive emissions are an estimate only

\* Emission rates are based on and the facilities are limited by the following maximum operating schedule, maximum fuel feed rate, and raw material throughput:

Hrs/day 24 Days/week 7 Weeks/year 52 or Hrs/year 8,760

<u>Facility/Operation</u>	<u>Max Hourly Throughput</u>	<u>Max Annual</u>
<u>Throughput</u>		
		(Tons/Hour)
(Tons/Year)		
Stamler Feeder/FIN 1-24 2,500,000	800	
Outdoor Storage Hopper/FIN 1-6	200	1,752,000
Coal Crusher/Hammer Mill	150	873,600
Clinker Coolers 1, 2, &3	45 ( each)	394,200(each)
CKD Pugmill	50	150,000

Dated\_\_\_\_\_