

# EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

Permit Nos. 8904, PSD-TX-447M1, and N-012

This table lists the maximum allowable emission rates for all sources of air contaminants covered by this permit.

## AIR CONTAMINANTS DATA

Emission Point No. (1)	Source Name (2)	Air Contaminant Name (3)	<u>Emission Rates</u>	
			lb/hr	TPY(2)

### **BREWING OPERATIONS** **GRAINS HANDLING** **Building 2 (Old Side)**

GU-01	Grain Unloading I (GH-GU1)	PM	0.40	0.95
		PM <sub>10</sub>	0.06	0.14
BHA-6	Malt Conveying I (GH-MALT1) 0.62	PM		0.18
		PM <sub>10</sub>	0.03	0.09
BHA-7	Rice Conveying I (GH-RICE1) 0.33	PM		0.14
		PM <sub>10</sub>	0.02	0.05
BHA-8	Mill Dust Collection I (GH-MDC1)	PM	0.57	2.33
		PM <sub>10</sub>	0.40	1.63
GH-01	Vacuum Cleaner I (GH-VC1)	PM	<0.01	<0.01
		PM <sub>10</sub>	<0.01	<0.01
BHA-9	Vacuum Cleaner II (GH-VC2)	PM	<0.01	<0.01
		PM <sub>10</sub>	<0.01	<0.01

### **Building 62 (New Side)**

GU-N1	Grain Unloading II (GH-GU2) 1.97	PM		0.45
		PM <sub>10</sub>	0.07	0.30
GU-N2	Grain Bin Dust Collection II 1.97 (GH-GBD2)	PM		0.45
		PM <sub>10</sub>	0.07	0.30
GH-N1	Malt Conveying IIA (GH-MALT2A) 0.89	PM		0.20

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AIR CONTAMINANTS DATA

Emission Point No. (2)	Source Name and No.(FIN)	Air Contaminant Name (1)	<u>Emission Rates</u>	
			lb/hr	TPY
		PM <sub>10</sub>	0.03	0.13
GH-N2	Rice Conveying IIA (GH-RICE2A) 0.39	PM		0.09
		PM <sub>10</sub>	0.01	0.06
GH-N3	Malt Surge Bin/Cleaner (GH-MSBC)	PM	0.20	0.89
		PM <sub>10</sub>	0.03	0.13
GH-N4	Rice Surge Bin/Cleaner (GH-RSBC)	PM	0.09	0.39
		PM <sub>10</sub>	0.01	0.06
BHB-20	Malt Conveying IIB (GH-MALT2B) 0.89	PM		0.20
		PM <sub>10</sub>	0.03	0.13
BHB-21	Rice Conveying IIB (GH-RICE2B) 0.39	PM		0.09
		PM <sub>10</sub>	0.01	0.06
BHB-22	Mill Dust Collection II (GH-MDC2)	PM	0.71	3.08
		PM <sub>10</sub>	0.49	2.16
GH-N5	Vacuum Cleaning III (GH-VC3) <0.01	PM (3)		<0.01
		PM <sub>10</sub> (3)	<0.01	<0.01
BHB-23	Vacuum Cleaning IV (GH-VC4) <0.01	PM		<0.01
		PM <sub>10</sub>	<0.01	<0.01
GH-N6	Vacuum Cleaning V (GH-VC5)	PM	<0.01	<0.01
		PM <sub>10</sub>	<0.01	<0.01

**BREWHOUSE  
Building 3 (Old Side)**

## EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

## AIR CONTAMINANTS DATA

Emission Point No. (2)	Source Name and No.(FIN)	Air Contaminant Name (1)	<u>Emission Rates</u>	
			lb/hr	TPY
BHA-1	Mash Cooker No. 1 (BHA-MC1)	VOC	0.10	0.19
BHA-2	Mash Cooker No. 2 (BHA-MC2)	VOC	0.10	0.19
BHA-3	Brew Kettle No.1 (BHA-BK1)	VOC	0.96	1.80
BHA-4	Holding Kettle (BHA-HK)	VOC	0.42	0.79
BHA-5	Hops Strainer (BHA-HS)	VOC	0.11	0.21
BHA-FUG	Two 50-Barrel Tannin Precoat <0.01 Tanks (BHA-PCT)		PM/PM <sub>10</sub>	<0.01
BHA-FUG	Two 50-Barrel Body Feed Tanks (BHA-BFT)	PM/PM <sub>10</sub>	<0.01	<0.01
<b>Building 3X</b>				
BHX-1	Mash Cooker No. 3 (BHX-MC3)	VOC	0.10	0.19
BHX-2	Lauter Tub No. 1 (BHX-LT1)	VOC	0.46	0.87
BHX-3	Lauter Tub No. 2 (BHX-LT2)	VOC	0.46	0.87
BHX-4	Brew Kettle No. 2 (BHX-BK2)	VOC	0.96	1.80

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## AIR CONTAMINANTS DATA

Emission Point No. (2)	Source Name and No.(FIN)	Air Contaminant Name (1)	<u>Emission Rates</u>	
			lb/hr	TPY
BHX-5	Hot Wort Receiver No. 2 (BHX-HWR2)	VOC	0.06	0.10
BHX-6	Press Feed Tank No. 1 (BHX-PFT1)	VOC	0.01	0.01
BHX-7	Press Feed Tank No. 2 (BHX-PFT2)	VOC	0.01	0.01
BHX-8	Press Feed Tank No. 3 (BHX-PFT3)	VOC	0.02	0.03
BHX-9	Hot Trub Collection Tank No. 2 0.47 (BHX-HTC2)		VOC	0.25
<b>Building 63</b>				
BHB-1	Mash Cooker No. 4 (BHB-MC4)	VOC	0.10	0.19
BHB-2	Mash Cooker No. 5 (BHB-MC5)	VOC	0.10	0.19
BHB-3	Mash Cooker No. 6 (BHB-MC6)	VOC	0.10	0.19
BHB-4	Mash Cooker No. 7 (BHB-MC7)	VOC	0.10	0.19
BHB-5	Mash Cooker No. 8 (BHB-MC8)	VOC	0.10	0.19
BHB-6	Lauter Tub No. 3 (BHB-LT3)	VOC	0.46	0.87

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## AIR CONTAMINANTS DATA

Emission Point No. (2)	Source Name and No.(FIN)	Air Contaminant Name (1)	<u>Emission Rates</u>	
			lb/hr	TPY
BHB-7	Lauter Tub No. 4 (BHB-LT4)	VOC	0.46	0.87
BHB-8	Brew Kettle No. 3 (BHB-BK3) 1.80	VOC		0.96
BHB-9	Brew Kettle No. 4 (BHB-BK4) 1.80	VOC		0.96
BHB-10	Brew Kettle No. 5 (BHB-BK5) 1.80	VOC		0.96
BHB-11	Hot Wort Receiver No. 1 (BHB-HWR1)	VOC	0.06	0.10
BHB-12	Hot Wort Receiver No. 3 (BHB-HWR3)	VOC	0.06	0.10
BHB-13	Hot Wort Receiver No. 4 (BHB-HWR4)	VOC	0.06	0.10
BHB-HVAC	Hot Trub Collection Tank No. 1 0.47 (BHB-HTC1)	VOC		0.25
BHB-HVAC	Hot Trub Collection Tank No. 3 0.47 (BHB-HTC3)	VOC		0.25
BHB-14	Hops Strainer (BHB-HS)	VOC	0.11	0.21
BHB-15	Wort Aerator No. 1 (BHB-WA1) 2.25	VOC		1.20
BHB-16	Wort Aerator No. 2 (BHB-WA2) 2.25	VOC		1.20

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Emission Point No. (2)	Source Name and No.(FIN)	Air Contaminant Name (1)	<u>Emission Rates</u>	
			lb/hr	TPY

BHB-FUG	Two Spent Grain Presses (BHB-SGP)	VOC (3)	0.02	0.03
BHB-17	Press Effluent Tank (BHB-PET) 0.03	VOC		0.02
BHB-17	Lauter Tub Effluent Tank (BHB-LTET)	VOC	0.02	0.03
BHB-18	Centrifuge Effluent Tank (BHB-CET)	VOC	0.02	0.03
BHB-19	Centrifuge Feed Tank (BHB-CFT)	VOC	0.02	0.03

**STOCKHOUSES**  
**Building 4 (No.1)**

SH1-1	Two 60-Barrel K-Filters (SH1-KF1 and 2)	VOC	<0.01	<0.01
SH1-1	Two 37-Barrel Schoene Beer Balance Tanks (SH1-SBB1)	VOC	0.01	<0.01
SH1-1	Two 37-Barrel Filter Beer Balance Tanks (SH1-FBB1)	VOC	<0.01	<0.01
SH1-2	Two 90-Barrel K-Filters (SH1-KF4 and 5)	VOC	<0.01	<0.01
SH1-2	Two 70-Barrel Schoene Beer <0.01 Balance Tanks (SH1-SBB2)	VOC		0.01
SH1-2	Two 70-Barrel Filter Beer	VOC	<0.01	<0.01

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AIR CONTAMINANTS DATA

Emission Point No. (2)	Source Name and No.(FIN)	Air Contaminant Name (1)	Emission Rates	
			lb/hr	TPY
	Balance Tanks (SH1-FBB2)			
SH1-FUG	Seven 510-Barrel Clear Beer <0.01 Tanks (SH1-CBT)	VOC (3)		0.04
SH1-FUG	Five 510-Barrel Blowback Beer <0.01 Tanks (SH1-BBT)	VOC (3)		0.03
SH1-FUG	Schoene Beer Receiver No. 1 0.53 (SH1-SR1)	VOC (3)		0.28
SH1-FUG	Schoene Beer Receiver No. 2 0.53 (SH1-SR2)	VOC (3)		0.28
SH1-FUG	Schoene Beer Receiver No. 3 0.53 (SH1-SR3)	VOC (3)		0.28
SH1-3	One 1,240-Barrel Schoene Beer 0.14 Tank (SH1-ST1)	VOC		0.08
SH1-3	One 410-Barrel Schoene Beer 0.05 Tank (SH1-ST2)	VOC		0.03
SH1-3	Three 610-Barrel Schoene Beer 0.21 Tanks (SH1-ST3)	VOC		0.11
SH1-3	Seventeen 1,220-Barrel Schoene 2.33 Beer Tanks (SH1-ST4)	VOC		1.25

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AIR CONTAMINANTS DATA

Emission Point No. (2)	Source Name and No.(FIN)	Air Contaminant Name (1)	<u>Emission Rates</u>	
			lb/hr	TPY
SH1-3	Thirteen 1,220-Barrel Lager 0.59 Beer Tanks (SH1-LT1)	VOC		0.32
SH1-3	Three 510-Barrel Lager Beer 0.06 Tanks (SH1-LT2)	VOC		0.03
SH1-3	Twelve 1,220-Barrel Lager Beer 0.54 Tanks (SH1-LT3)	VOC		0.29
SH1-4	Three 610-Barrel Schoene Beer 0.21 Tanks (SH1-ST5)	VOC		0.11
SH1-4	Six 1,220-Barrel Schoene Beer 0.82 Tanks (SH1-ST6)	VOC		0.44
SH1-4	Six 510-Barrel Lager Beer Tanks (SH1-LT4)	VOC	0.06	0.11
SH1-4	Thirteen 1,220-Barrel Lager Beer 0.59 Tanks (SH1-LT5)	VOC		0.32
SH1-4	Six 410-Barrel Lager Beer Tanks (SH1-LT6)	VOC	0.05	0.09
SH1-4	Thirteen 1,220-Barrel Lager 0.58 Beer Tanks (SH1-LT7)	VOC		0.31



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Emission Point No. (2)	Source Name and No.(FIN)	Air Contaminant Name (1)	<u>Emission Rates</u>	
			lb/hr	TPY
SH1-FUG	Chip Washers (SH1-CW)	VOC (3)	1.29	2.41
SH1-5	Carbon Dioxide Regeneration 0.26 System (Deodorizer, Scrubber and Trap) No. 2 (SH1-CO2)	VOC		0.14
DESILO-1	Celite or Perlite Storage Silo 0.06 No. 1 (SH1-DES1)	PM/PM <sub>10</sub>		0.01
DESILO-2	Celite or Perlite Storage Silo 0.06 No. 2 (SH1-DES2)	PM/PM <sub>10</sub>		0.01
SH1-FUG	3-Barrel Tannin Concentrate <0.01 Tank (SH1-TCT)	PM/PM <sub>10</sub>		<0.01
SH1-FUG	50-Barrel Tannin Mix Tank (SH1-TMT)	PM/PM <sub>10</sub>	<0.01	<0.01
SH1-FUG	37-Barrel Tannin Supply Tank (SH1-TST)	PM/PM <sub>10</sub>	<0.01	<0.01
<b>Building 4A (No. 2)</b>				
SH2-1	ACP System (SH2-ACP)	PM/PM <sub>10</sub>	<0.01	<0.01
SH2-2	Twenty-one 1,240-Barrel Lager Beer Tanks (SH2-LT1)	VOC	0.52	0.96
SH2-2	One 1,240-Barrel Lager Beer 0.05 Tank (SH2-LT2)	VOC		0.02

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Emission Point No. (2)	Source Name and No.(FIN)	Air Contaminant Name (1)	<u>Emission Rates</u>	
			lb/hr	TPY
SH2-2	Twenty-one 1,220-Barrel Lager 0.94 Beer Tanks (SH2-LT3)	VOC		0.51
SH2-2	Twenty-one 1,220-Barrel Lager 0.94 Beer Tanks (SH2-LT4)	VOC		0.51
SH2-2	Twenty-one 1,220-Barrel Lager 0.94 Beer Tanks (SH2-LT5)	VOC		0.51
SH2-2	One 1,220-Barrel Lager Beer 0.05 Tank (SH2-LT6)	VOC		0.02
<b>Building 4X (No. 3)</b>				
SH3-1	K-Filter No. 3 (SH3-KF3)	VOC	<0.01	<0.01
SH3-1	One 110-Barrel Schoene Beer <0.01 Balance Tank (SH3-SBB)	VOC		<0.01
SH3-1	One 90-Barrel Filter Beer Balance Tank (SH3-FBB)	VOC	<0.01	<0.01
SH3-FUG	Celite or Perlite Sludge Disposal 0.03 Rotary Filter (SH3-ROTF)	VOC		0.02
SH3-FUG	Spent Celite (D.E.) Or Perlite 0.03	VOC (3)		0.02

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## AIR CONTAMINANTS DATA

Emission Point No. (2)	Source Name and No. (FIN)	Air Contaminant Name (1)	<u>Emission Rates</u>	
			lb/hr	TPY
	Dumpster (SH3-SCD)			
SH1-4	Six 1,240-Barrel Schoene Tanks 0.84 (SH3-ST1)	VOC		0.45
SH1-4	Six 1,240 Barrel Schoene Tanks 0.84 (SH3-ST2)	VOC		0.45
SH1-4	Six 1,240-Barrel Schoene Tanks 0.84 (SH3-ST3)	VOC		0.45
SH1-4	Six 1,240-Barrel Schoene Tanks 0.84 (SH3-ST4)	VOC		0.45
	<b>Building 4AX (No. 4)</b>			
SH4-1	Three 2,365-Barrel Alpha Fermentation Tanks (SH4-AFT1)	VOC	0.41	0.76
SH4-1	One 2,344-Barrel Alpha Fermentation Tank (SH4-AFT2)	VOC	0.14	0.25
SH4-2	Spent Celite (D.E.) Or Perlite 0.03 Tank (SH4-SCT)	VOC		0.02
	<b>Building 4AX (No. 5)</b>			
SH5-1	Six 1,240-Barrel Lager Tanks 0.27 (SH5-LT1)	VOC		0.15

EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

AIR CONTAMINANTS DATA

Emission Point No. (2)	Source Name and No.(FIN)	Air Contaminant Name (1)	<u>Emission Rates</u>	
			lb/hr	TPY
SH5-1	Six 1,240-Barrel Lager Tanks 0.27 (SH5-LT2)		VOC	0.15
SH5-1	Six 1,240-Barrel Lager Tanks 0.27 (SH5-LT3)		VOC	0.15
SH5-1	Six 1,240-Barrel Lager Tanks 0.27 (SH5-LT4)		VOC	0.15
<b>Building 68 (No. 6)</b>				
SH6-HVAC	Spent Yeast Collection Tank 3.58 No. 1 (SH6-SYC1)		VOC	1.91
SH6-HVAC	Schoene Sludge Collection Tank 3.58 No. 1 (SH6-SSC1)		VOC	1.91
SH6-HVAC	Twelve 690-Barrel Cold Wort 0.12 Settling Tanks (SH6-CWS)		VOC	0.07
SH6-HVAC	Eight 200-Barrel Yeast Brinks 5.72 (SH6-YB1)		VOC	3.06
SH6-HVAC	Two 50-Barrel Yeast Brinks (SH6-YB2)	VOC	0.77	1.43

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## AIR CONTAMINANTS DATA

Emission Point No. (2)	Source Name and No.(FIN)	Air Contaminant Name (1)	<u>Emission Rates</u>	
			lb/hr	TPY
SH6-HVAC	One 400-Barrel G Beer Tank (SH6-GBT)	VOC	<0.01	<0.01
SH6-1	Seven 850-Barrel Schoene Decant Tanks (SH6-SDT)	VOC	0.30	0.56
SH6-1	Seven 500-Barrel Filtered Beer Tanks (SH6-FBT1)	VOC	0.18	0.33
SH6-1	Seven 1,600-Barrel Filtered 1.04 Beer Tanks (SH6-FBT2)	VOC		0.56
SH6-2	Seven 850-Barrel Filtered Beer Tanks (SH6-FBT3)	VOC	0.30	0.56
SH6-2	Six 850-Barrel Filtered Beer 0.48 Tanks (SH6-FBT4)	VOC		0.25
SH6-3	Seven 850-Barrel Filtered Beer Tanks (SH6-FBT5)	VOC	0.30	0.55
SH6-3	Eight 1,600-Barrel Filtered 1.19 Beer Tanks (SH6-FBT6)	VOC		0.64
SH6-3	One 850-Barrel Filtered Beer 0.08 Tank (SH6-FBT7)	VOC		0.04
SH6-3	Eight 1,600-Barrel Filtered 1.19 Beer Tanks (SH6-FBT8)	VOC		0.64

## EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

## AIR CONTAMINANTS DATA

Emission Point No. (2)	Source Name and No.(FIN)	Air Contaminant Name (1)	<u>Emission Rates</u>	
			lb/hr	TPY
SH6-3	Six 2,000-Barrel Filtered Beer Tanks (SH6-FBT9)	VOC	0.60	1.12
<b>Building 64 (No. 7)</b>				
SH7-1	Twelve 6,050-Barrel Fermentation Tanks (SH7-AFT)	Alpha VOC	4.17	7.79
SH7-2	Alpha Drop Receiver No. 1 (SH7-ADR1)	VOC	0.52	0.97
SH7-3	Alpha Drop Receiver No. 2 (SH7-ADR2)	VOC	0.52	0.97
SH7-4	Carbon Dioxide Regeneration System (Deodorizer, Scrubber and Trap) No. 3 (SH7-CO2)	VOC	1.96	1.05
<b>Building 65 (No. 8)</b>				
SH8-1	Twenty 3,600-Barrel Lager Tanks (SH8-LT1)	VOC	1.42	2.66
SH8-2	Twenty 3,600-Barrel Lager Tanks (SH8-LT2)	VOC	1.42	2.66
SH8-3	Twenty 3,600-Barrel Lager Tanks (SH8-LT3)	VOC	1.42	2.66
SH8-4	Nineteen 3,600-Barrel Lager Tanks (SH8-LT4)	VOC	2.51	1.35
SH8-5	Chip Washers (SH8-CW)	VOC	1.55	2.89

## EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

## AIR CONTAMINANTS DATA

Emission Point No. (2)	Source Name and No. (FIN)	Air Contaminant Name (1)	<u>Emission Rates</u>	
			lb/hr	TPY

SH8-FUG	Spent Chips Dumpster (SH8-SCD)	VOC (3)	<0.01	0.01
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SH8-HVAC	Two 1,500-Barrel Kraeusen Holding Tanks (SH8-KHT)	VOC	<0.01	0.01
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**Building 44 (No. 9)**

SH9-1	Twelve 4,240-Barrel Alpha Fermentation Tanks (SH9-AFT1)	VOC	2.92	5.46
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SH9-1	Four 2,120-Barrel Alpha Fermentation Tanks (SH9-AFT2)	VOC	0.49	0.91
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SH9-1	Alpha Drop Receiver No. 1 (SH9-ADR1)	VOC	0.52	0.97
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SH9-1	Alpha Drop Receiver No. 2 (SH9-ADR2)	VOC	0.52	0.97
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SH9-2	Carbon Dioxide Regeneration 1.15 System (Deodorizer, Scrubber and Trap) (SH9-C02)	VOC		0.61
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**Undesignated Building (No. 10)**

SH10-1	Eight 4,240-Barrel Unitanks 1.41 (SH10-UT)	VOC		0.76
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**PACKAGING****Building 6 (Bottle Line 04)**

## EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

## AIR CONTAMINANTS DATA

Emission Point No. (2)	Source Name and No.(FIN)	Air Contaminant Name (1)	<u>Emission Rates</u>	
			lb/hr	TPY

BPS-FUG04	Filler (BPS-B04F)	VOC (3)	2.50	4.19
BPS-FUG04	Pasteurizer (BPS-B04P)	VOC (3)	0.06	0.09
BPS-FUG04	Three Ink Coders (BPS-B04MC)	VOC (3)	0.35	0.67
BPS-FUG04	Five Laser Coders (BPS-B04LC)	PM/PM <sub>10</sub> (3)	<0.01	<0.01
BPS-FUG04	Three Bottle Labelers (BPS-B04BL)	VOC (3)	0.14	0.25
BPS-FUG04	Three Case Sealers (BPS-B04CS)	VOC (3)	0.04	0.08

**Building 6 (Bottle Line 05)**

BPS-FUG05	Filler (BPS-05F)	VOC (3)	3.31	4.19
BPS-FUG05	Pasteurizer (BPS-B05P)	VOC (3)	0.07	0.09
BPS-FUG05	Ink Coder (BPS-B05MC)	VOC (3)	0.48	0.88
BPS-FUG05	Three Laser Coders (BPS-B05LC)	PM/PM <sub>10</sub> (3)	<0.01	<0.01
BPS-FUG05	Two Bottle Labelers (BPS-B05BL)	VOC (3)	0.18	0.34
BPS-FUG05	Case Sealer (BPS-B05CS)	VOC (3)	0.06	0.10

**Building 6 (Keg Line 99)**



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## AIR CONTAMINANTS DATA

Emission Point No. (2)	Source Name and No. (FIN)	Air Contaminant Name (1)	<u>Emission Rates</u>	
			lb/hr	TPY

BPS-FUG99	Keg Washer (BPS-K99W)	VOC (3)	<0.01	<0.01
BPS-FUG99	Filler (BPS-K99F)	VOC (3)	0.21	0.21
BPS-FUG99	Two Video Jet Coders (BPS-K99VJ)	VOC (3)	0.47	0.88

**Building 66 (General)**

BPS-4	Sleeve Removal System (BPS-SRS)	PM/PM <sub>10</sub> (3)	0.04	0.17
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**Building 66 (Bottle Line 06)**

BPS-1	Filler (BPS-B06F)	VOC (3)	4.00	4.19
BPS-1	Pasteurizer (BPS-B06P)	VOC (3)	0.09	0.09
BPS-FUG06	Three Video Jet Coders (BPS-B06VJ)	VOC (3)	0.45	0.85
BPS-FUG06	Four Ink Coders (BPS-B06MC)	VOC (3)	0.57	1.07
BPS-FUG06	Five Laser Coders (BPS-B06LC)	PM/PM <sub>10</sub> (3)	<0.01	<0.01
BPS-FUG06	Three Bottle Labelers (BPS-B06BL)	VOC (3)	0.22	0.41
BPS-FUG06	Three Case Sealers (BPS-B06CS)	VOC (3)	0.07	0.12

**Building 5 (Bottle Line 07)**

## EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

## AIR CONTAMINANTS DATA

Emission Point No. (2)	Source Name and No.(FIN)	Air Contaminant Name (1)	<u>Emission Rates</u>	
			lb/hr	TPY
BPS-FUG07	Filler (BPS-B07F)	VOC (3)	3.31	4.19
BPS-FUG07	Pasteurizer (BPS-B07P)	VOC (3)	0.07	0.09
BPS-FUG07	Two Ink Coders (BPS-B07MC)	VOC (3)	0.48	0.88
BPS-FUG07	Three Laser Coders (BPS-B07LC)	PM/PM <sub>10</sub> (3)	<0.01	<0.01
BPS-FUG07	Three Bottle Labelers (BPS-B07BL)	VOC (3)	0.18	0.34
BPS-FUG07	Case Sealer (BPS-B07CS)	VOC (3)	0.06	0.10
<b>Building 5 (Bottle Line 08)</b>				
BPS-FUG08	Filler (BPS-B08F)	VOC (3)	3.31	4.19
BPS-FUG08	Pasteurizer (BPS-B08P)	VOC (3)	0.07	0.09
BPS-FUG08	Two Ink Coders (BPS-B08MC)	VOC (3)	0.48	0.88
BPS-FUG08	Three Laser Coders (BPS-B08LC)	PM/PM <sub>10</sub> (3)	<0.01	<0.01
BPS-FUG08	Three Bottle Labelers (BPS-B08BL)	VOC (3)	0.18	0.34
BPS-FUG08	Case Sealer (BPS-B08CS)	VOC (3)	0.06	0.10
<b>Building 66 (Can Line 63)</b>				
BPS-FUG63	Filler No. 1 (BPS-C63F1)	VOC (3)	2.07	8.97

EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

AIR CONTAMINANTS DATA

Emission Point No. (2)	Source Name and No.(FIN)	Air Contaminant Name (1)	<u>Emission Rates</u>	
			lb/hr	TPY
BPS-FUG63	Filler No. 2 (BPS-C63F2)	VOC (3)	2.07	8.97
BPS-FUG63	Pasteurizer (BPS-C63P)	VOC (3)	0.11	0.45
BPS-FUG63	Four Video Jet Coders (BPS-C63VJ)	VOC (3)	0.53	0.99
BPS-FUG63	Two Ink Coders (BPS-C63MC)	VOC (3)	0.67	1.25
BPS-FUG63	Laser Coder (BPS-C63LC)	PM/PM <sub>10</sub> (3)	<0.01	<0.01
BPS-FUG63	Three Case Sealers (BPS-C63CS)	VOC (3)	0.08	0.15
<b>Building 66 (Can Line 64)</b>				
BPS-FUG64	Filler (BPS-C64F)	VOC (3)	4.09	8.97
BPS-FUG64	Pasteurizer (BPS-C64P)	VOC (3)	0.10	0.23
BPS-FUG64	Four Video Jet Coders (BPS-C64VJ)	VOC (3)	0.52	0.98
BPS-FUG64	Ink Coder (BPS-C64MC)	VOC (3)	0.66	1.23
BPS-FUG64	Two Laser Coders (BPS-C64LC)	PM/PM <sub>10</sub> (3)	<0.01	<0.01
BPS-FUG64	Three Case Sealers (BPS-C64CS)	VOC (3)	0.08	0.14
BPS-FUG64	Carton Salvage Baler (BPS-C64BCS)	PM/PM <sub>10</sub> (3)	0.02	0.08

**Building 66 (Can Line 65)**

## EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

## AIR CONTAMINANTS DATA

Emission Point No. (2)	Source Name and No.(FIN)	Air Contaminant Name (1)	<u>Emission Rates</u>	
			lb/hr	TPY
BPS-FUG65	Filler (BPS-C65F)	VOC (3)	4.76	8.97
BPS-FUG65	Pasteurizer (BPS-C65P)	VOC (3)	0.12	0.23
BPS-FUG65	Four Video Jet Coders (BPS-C65VJ)	VOC (3)	0.61	1.14
BPS-FUG65	Ink Coder (BPS-C65MC)	VOC (3)	0.77	1.44
BPS-FUG65	Case Sealer (BPS-C65CS)	VOC (3)	0.09	0.17
<b>Building 66 (Can Line 66)</b>				
BPS-2	Filler (BPS-C66F)	VOC (3)	4.72	8.97
BPS-2	Pasteurizer (BPS-C66P)	VOC (3)	0.12	0.23
BPS-FUG66	Four Video Jet Coders (BPS-C66VJ)	VOC (3)	0.61	1.13
BPS-FUG66	Three Ink Coders (BPS-C66MC)	VOC (3)	0.76	1.43
BPS-FUG66	Laser Coder (BPS-C66LC)	PM/PM <sub>10</sub> (3)	<0.01	<0.01
BPS-FUG66	Five Case Sealers (BPS-C66CS)	VOC (3)	0.09	0.17
BPS-FUG66	Carton Salvage Baler (BPS-C66BCS)	PM/PM <sub>10</sub> (3)	0.01	0.05

**BREWERY SUPPORT OPERATIONS****UTILITIES****General**

EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

AIR CONTAMINANTS DATA

Emission Point No. (2)	Source Name and No.(FIN)	Air Contaminant Name (1)	<u>Emission Rates</u>	
			lb/hr	TPY

GEN-NH <sub>3</sub>	Refrigeration System (GEN-NH <sub>3</sub> )	NH <sub>3</sub>	0.72	3.20
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**Building 7 (Powerhouse)**

PWR-1	Boiler No. 1 (PWR-B01)	VOC	0.44	1.90
		PM/PM <sub>10</sub>	1.10	2.80
		NO <sub>x</sub>	11.40	36.30
		CO	6.72	29.40
		SO <sub>2</sub>	24.30	9.00

PWR-2	Boiler No. 2 (PWR-B02)	VOC	0.44	1.90
		PM/PM <sub>10</sub>	1.10	2.80
		NO <sub>x</sub>	11.40	36.30
		CO	6.72	29.40
		SO <sub>2</sub>	24.30	9.00

PWR-3	Boiler No. 3 (PWR-B03)	VOC	0.44	1.90
		PM/PM <sub>10</sub>	1.10	2.80
		NO <sub>x</sub>	11.40	36.30
		CO	6.72	29.40
		SO <sub>2</sub>	24.30	9.00

PWR-4	Boiler No. 4 (PWR-B04)	VOC	0.55	
		PM/PM <sub>10</sub>	2.30	
		NO <sub>x</sub>	14.30	
		CO	8.38	
		SO <sub>2</sub>	49.10	

PWR-5	Boiler No. 5 (PWR-B05)	VOC	0.55	
		PM/PM <sub>10</sub>	2.30	
		NO <sub>x</sub>	14.30	
		CO	8.38	
		SO <sub>2</sub>	49.10	

EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

AIR CONTAMINANTS DATA

Emission Point No. (2)	Source Name and No.(FIN)	Air Contaminant Name (1)	<u>Emission Rates</u>	
			lb/hr	TPY
PWR-6	Boiler No. 6 (PWR-B06)	VOC	0.55	
		PM/PM <sub>10</sub>	1.40	
		NO <sub>x</sub>	14.30	
		CO	8.37	
		SO <sub>2</sub>	30.30	
PWR-4, PWR-5, and PWR-6	Boiler Nos. 4, 5, and 6 (PWR-B04, PWR-B05, and PWR-06)	VOC		7.20
		PM/PM <sub>10</sub>		11.30
		NO <sub>x</sub>		136.60(4)
		CO		110.00(4)
		SO <sub>2</sub>		77.00(4)

**Near Building 9A**

TRACK-01	Trackmobile Diesel Storage Tank (TRACK-DST)	VOC	<0.01	<0.01
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**RECYCLING**

**Between Building Nos. 4A and 6 (Recycle Dock)**

RDOCK-FUG1	Glass Crusher (RDOCK-GC)	VOC (3)	0.56	0.71
RDOCK-FUG2	Can Crusher (RDOCK-CC)	VOC (3)	0.68	1.73
RDOCK-FUG3	Spent Chips Dumpster (RDOCK-SCD)	VOC (3)	<0.01	0.01
RDOCK-FUG4	Beer Sump (RDOCK-WBS)	VOC (3)	0.49	0.92
RDOCK-1	Carton Salvage Baler (RDOCK-BCS)	PM/PM <sub>10</sub>	0.05	0.21

**Blockhouse**

BLOCK-BCS	Carton Salvage Baler (BLOCK-BCS)	PM/PM <sub>10</sub>	0.01	0.05
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EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

AIR CONTAMINANTS DATA

Emission Point No. (2)	Source Name and No.(FIN)	Air Contaminant Name (1)	<u>Emission Rates</u>	
			lb/hr	TPY

**Building 61 (Alcohol Distillation Unit)**

ALC-1	Waste Beer Feed Tank (ALC-WBF)	VOC	2.03	0.90
ALC-2	Waste Yeast Feed Tank (ALC-WYF)	VOC	2.03	0.90
ALC-FUG1	Distillation Condenser (ALC-DC)	VOC (3)	2.61	4.87
ALC-3	Distillation Tanks (ALC-DT) 0.03	VOC		0.02
ALC-FUG2	Distillation Truck Loadout (ALC-DTL)	VOC (3)	0.15	0.29

**Near Building 78**

GEN-03	Ozonator (GEN-03)	VOC (3)	0.11	0.39
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**MAINTENANCE  
General**

BHA-FUG	Fumigation (BREW-FUG)	VOC (3)(5) PH <sub>3</sub>	0.30 <0.01	1.29 0.01
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**Building 3**

BHA-FUG	Carbon Filter Regenerators Nos. 1 through 9 (BHA-CFR)	VOC (3)	0.01	0.02
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**Building 6**

## EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

## AIR CONTAMINANTS DATA

Emission Point No. (2)	Source Name and No.(FIN)	Air Contaminant Name (1)	<u>Emission Rates</u>	
			lb/hr	TPY
BPS-FUGPW1	5-Gallon Parts Washer (BPS-PW1)	VOC (3)	0.05	0.02
BPS-FUGPW2	5-Gallon Parts Washer (BPS-PW2)	VOC (3)	0.05	0.02
BPS-FUGPW3	17-Gallon Parts Washer (BPS-PW3)	VOC (3)	0.05	0.02
<b>Building 7</b>				
PWR-FUG	Parts Washer (PWR-PW)	VOC (3)	0.05	0.23
<b>Building 9</b>				
PAINT-FUG2	Paint Room (PAINT-PSB)	VOC (3)	0.22	0.22
		PM/PM <sub>10</sub> (3)	0.04	0.04
PAINT-FUG3	Paint Still (PAINT-STL)	VOC (3)	<0.01	0.02
<b>Near Building 10</b>				
YARD-01	Carpenter Shop (YARD-CSDC)	PM/PM <sub>10</sub>	0.77	0.80
<b>Building 63</b>				
BHB-FUG	Carbon Filter Regenerators <0.01 Nos. 10 through 13 (BHB-CFR)	VOC (3)		<0.01
<b>Building 66</b>				
FORK-FUG	Parts Washer (FORK-PW)	VOC (3)	0.05	0.23



## EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

## AIR CONTAMINANTS DATA

Emission Point No. (2)	Source Name and No.(FIN)	Air Contaminant Name (1)	<u>Emission Rates</u>	
			lb/hr	TPY

**Building 77**

BRM-FUG	67-Gallon Parts Washer (BRM-PW)	VOC (3)	0.05	0.23
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**SAFETY****Near Building 10**

FIRE-01	Fire Water Pump (Engine) (FIRE-WP)	VOC	0.78	0.20
		PM/PM <sub>10</sub>	0.68	0.17
		NO <sub>x</sub>	9.61	2.40
		CO	2.07	0.52
		SO <sub>2</sub>	0.64	0.16
FIRE-02	Fire Water Pump Diesel Storage Tank (FIRE-DST)	VOC	<0.01	<0.01

**WASTEWATER TREATMENT**

WWT-FUG1	Wastewater Station No. 1 (WWT-WS1)	VOC (3)	0.02	0.07
WWT-FUG2	Wastewater Collection Pit (WWT-WCP)	VOC (3)	0.02	0.11
BPS-FUGGD	Waste Beer Sump (WWT-WBS)	VOC (3)	0.49	0.92
WWT-FUG	Wastewater Collection Fugitives (WWT-WCF)	VOC (3)	0.33	1.44

EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

AIR CONTAMINANTS DATA

Emission Point No. (2)	Source Name and No.(FIN)	Air Contaminant Name (1)	<u>Emission Rates</u>	
			lb/hr	TPY
BERS-1	Flare (BERS-FL)	CO	39.60	96.30(4)
		H <sub>2</sub> S	0.64	0.42
		NO <sub>x</sub>	4.60	11.20(4)
		SO <sub>2</sub>	60.60	36.90(4)
BERS-2	Biofilter (BERS-BIO)	H <sub>2</sub> S (3)	1.50	2.24
BERS-3	Bio-Energy Recovery System Fugitives (BERS-FUG)	H <sub>2</sub> S (3)	<0.01	0.01

(1) PM - particulate matter, suspended in the atmosphere, including PM<sub>10</sub>

PM<sub>10</sub> - particulate matter, equal to or less than 10 microns in diameter. Where PM is not listed, it shall be assumed that no particulate matter greater than 10 microns is emitted.

VOC - volatile organic compounds as defined in 30 Texas Administrative Code Section 101.1

NH<sub>3</sub> - ammonia

CO - carbon monoxide

SO<sub>2</sub> - sulfur dioxide

NO<sub>x</sub> - oxides of nitrogen

PH<sub>3</sub> - phosphine

H<sub>2</sub>S - hydrogen sulfide

(2) Any 12-consecutive months

(3) Fugitive emissions

(4) Emission rates when burning full capacity of bio-gas. When bio-gas

EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

AIR CONTAMINANTS DATA

Emission Point No.	Source Name and No.(FIN)	Air Contaminant Name (1)	<u>Emission Rates</u>	
			lb/hr	TPY

(2)

fuels the boilers, there are  
no emissions from the flare and when  
bio-gas fuels the flare, boiler  
emissions are 136.60 TPY  
NO<sub>x</sub>, 110.00 TPY CO, and 40.3 TPY SO<sub>2</sub>.

(5)

Methyl bromide

Dated\_\_\_\_\_