

EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

Permit Numbers 8904, PSD-TX-447M1, and N-012

This table lists the maximum allowable emission rates for all sources of air contaminants covered by this permit.

AIR CONTAMINANTS DATA

Emission Point No.	Source Name (FIN)	Air Contaminant Name (1)	<u>Emission Rates</u>	
			lb/hr	TPY(2)

BREWING OPERATIONS

GRAINS HANDLING

Buildings 2 (Old Side) and 62 (New Side)

GU-O1	Grain Unloading I (GH-GU1)	PM	0.40	0.95
		PM ₁₀	0.06	0.14
BHA-6	Malt Conveying I (GH-MALT1)	PM	0.18	0.62
		PM ₁₀	0.03	0.09
BHA-7	Rice Conveying I (GH-RICE1)	PM	0.14	0.33
		PM ₁₀	0.02	0.05
BHA-8	Mill Dust Collection I (GH-MDC1)	PM	0.57	2.33
		PM ₁₀	0.40	1.63
GU-N1	Grain Unloading II (GH-GU2)	PM	0.45	1.97
		PM ₁₀	0.07	0.30
GU-N2	Grain Bin Dust Collection II (GH-GBD2)	PM	0.45	1.97
		PM ₁₀	0.07	0.30
GH-N1	Malt Conveying IIA (GH-MALT2A)	PM	0.20	0.89
		PM ₁₀	0.03	0.13
GH-N2	Rice Conveying IIA (GH-RICE2A)	PM	0.09	0.39
		PM ₁₀	0.01	0.06
BHB-20	Malt Conveying IIB (GH-MALT2B)	PM	0.20	0.89
		PM ₁₀	0.03	0.13
BHB-21	Rice Conveying IIB (GH-RICE2B)	PM	0.09	0.39
		PM ₁₀	0.01	0.06

EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

AIR CONTAMINANTS DATA

Emission Point No.	Source Name and No. (FIN)	Air Contaminant Name (1)	<u>Emission Rates</u>	
			lb/hr	TPY (2)
BHB-22	Mill Dust Collection II (GH-MDC2)	PM	0.35	1.54
		PM ₁₀	0.25	1.08
BHB-24	Mill Dust Collection III (GH-MDC3)	PM	0.35	1.54
		PM ₁₀	0.25	1.08
GH-O1	Vacuum Cleaning I (GH-VC1)	PM	<0.01	
		PM ₁₀	<0.01	
BHA-9	Vacuum Cleaning II (GH-VC2)	PM	<0.01	
		PM ₁₀	<0.01	
GH-N5	Vacuum Cleaning III (GH-VC3)	PM (3)	<0.01	
		PM ₁₀ (3)	<0.01	
BHB-23	Vacuum Cleaning IV (GH-VC4)	PM	<0.01	
		PM ₁₀	<0.01	
GH-N6	Vacuum Cleaning V (GH-VC5)	PM	<0.01	
		PM ₁₀	<0.01	
GH-O1, BHA-9, GH-N5, BHB-23, and GH-N6	Vacuum Cleaning I, II, III, IV, and V (GH-VC1, GH-VC2, GH-VC3, GH-VC4, and GH-VC5)	PM		<0.01 (8)
		PM ₁₀		<0.01 (8)

BREWHOUSE
Buildings 3 (Old Side), 3X and 63

BHA-1	Mash Cooker No. 1 (BHA-MC1)	VOC	0.12	
BHA-2	Mash Cooker No. 2 (BHA-MC2)	VOC	0.12	
BHA-3	Brew Kettle No. 1 (BHA-BK1)	VOC	1.12	
BHA-4	Holding Kettle (BHA-HK)	VOC	0.40	0.79

EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

AIR CONTAMINANTS DATA

Emission Point No.	Source Name and No. (FIN)	Air Contaminant Name (1)	<u>Emission Rates</u>	
			lb/hr	TPY (2)
BHA-5	Hops Strainer (BHA-HS)	VOC	0.13	
BHA-FUG	Two 50-Barrel Precoat Tanks (BHA-PCT); Two 50-Barrel Body Feed Tanks (BHA-BFT); and Carbon Filter Regenerators Nos. 1 through 10 (BHA-CFR)	VOC (3)	0.01	
		PM/PM ₁₀ (3)	<0.01	
			0.01	
BHX-1	Mash Cooker No. 3 (BHX-MC3)	VOC	0.12	
BHX-2	Lauter Tub No. 1 (BHX-LT1)	VOC	0.54	
BHX-3	Lauter Tub No. 2 (BHX-LT2)	VOC	0.54	
BHX-4	Brew Kettle No. 2 (BHX-BK2)	VOC	1.12	
BHX-5	Hot Wort Receiver No. 2 (BHX-HWR2)	VOC	0.06	
BHX-6	Press Feed Tank No. 1 (BHX-PFT1)		VOC	0.01
BHX-7	Press Feed Tank No. 2 (BHX-PFT2)		VOC	0.01
BHX-8	Truck Loadout Tank (BHX-TLT)	VOC	0.02	0.03
BHX-9	Hot Trub Collection Tank No. 2 (BHX-HTC2)	VOC	0.29	
BHB-1	Mash Cooker No. 4 (BHB-MC4)	VOC	0.12	
BHB-2	Mash Cooker No. 5 (BHB-MC5)	VOC	0.12	
BHB-3	Mash Cooker No. 6 (BHB-MC6)	VOC	0.12	
BHB-4	Mash Cooker No. 7 (BHB-MC7)	VOC	0.12	
BHB-5	Mash Cooker No. 8 (BHB-MC8)	VOC	0.12	

EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

AIR CONTAMINANTS DATA

Emission Point No.	Source Name and No. (FIN)	Air Contaminant Name (1)	<u>Emission Rates</u>	
			lb/hr	TPY (2)
BHB-6	Lauter Tub No. 3 (BHB-LT3)	VOC	0.54	
BHB-7	Lauter Tub No. 4 (BHB-LT4)	VOC	0.54	
BHB-8	Brew Kettle No. 3 (BHB-BK3)	VOC	1.12	
BHB-9	Brew Kettle No. 4 (BHB-BK4)	VOC	1.12	
BHB-10	Brew Kettle No. 5 (BHB-BK5)	VOC	1.12	
BHB-11	Hot Wort Receiver No. 1 (BHB-HWR1)	VOC	0.06	
BHB-12	Hot Wort Receiver No. 3 (BHB-HWR3)	VOC	0.06	
BHB-13	Hot Wort Receiver No. 4 (BHB-HWR4)	VOC	0.06	
BHB-14	Hops Strainer (BHB-HS)	VOC	0.13	
BHB-15	Wort Aerator No. 1 (BHB-WA1)	VOC	0.93	
BHB-16	Wort Aerator No. 2 (BHB-WA2)	VOC	0.93	
BHB-17	Press Effluent Tank (BHB-PET) and Lauter Tub Effluent Tank (BHB-LTET)	VOC	0.04	0.07
BHB-18	Centrifuge Effluent Tank (BHB-CET)	VOC	0.02	0.03
BHB-19	Centrifuge Feed Tank (BHB-CFT)	VOC	0.02	0.03
BHB-25	Wort Aerator No. 3 (BHB-WA3)	VOC	0.93	

EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

AIR CONTAMINANTS DATA

Emission Point No.	Source Name and No. (FIN)	Air Contaminant Name (1)	Emission Rates	
			lb/hr	TPY (2)
BHB-HVAC	Hot Trub Collection Tank No. 1 (BHB-HTC1) and Tank No. 3 (BHB-HTC3)	VOC	0.58	
BHB-FUG	Two Spent Grain Presses (BHB-SGP) and Carbon Filter Regenerators Nos. 11 through 13 (BHB-CFR)	VOC (3)	0.02	
BHA-1, BHA-2, BHX-1, BHB-1, BHB-2, BHB-3, BHB-4, and BHB-5	Mash Cookers (BHA-MC1, BHA-MC2, BHX-MC3, BHB-MC4, BHB-MC5, BHB-MC6, BHB-MC7, and BHB-MC8)	VOC		1.86 (8)
BHA-3, BHX-4, BHB-8, BHB-9, and BHB-10	Brew Kettles (BHA-BK1, BHX-BK2, BHB-BK3, BHB-BK4, and BHB-BK-5)	VOC		11.03 (8)
BHX-2, BHX-3, BHB-6, and BHB-7	Lauter Tubs (BHX-LT1, BHX-LT2, BHB-LT3, and BHB-LT4)	VOC		4.26 (8)
BHX-5, BHB-11, BHB-12, and BHB-13	Hot Wort Receivers (BHX-HWR2, BHB-HWR1, BHB-HWR3, and BHB-HWR4)	VOC		0.51 (8)
BHX-6 and BHX-7	Press Feed Tanks (BHX-PFT1 and BHX-PFT2)	VOC		0.03 (8)
BHX-9 and BHB-HVAC	Hot Trub Collection Tanks (BHX-HTC2, BHB-HTC-1, and BHB-HTC3)	VOC		1.71 (8)
BHA-5 and BHB-14	Hops Strainers (BHA-HS and	VOC		0.51 (8)

EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

AIR CONTAMINANTS DATA

Emission Point No.	Source Name and No. (FIN)	Air Contaminant Name (1)	<u>Emission Rates</u>	
			lb/hr	TPY (2)
	BHB-HS)			
BHB-15, BHB-16, and BHB-25	Wort Aerators (BHB-WA1, BHB-WA2, and BHB-WA3)	VOC		5.51 (8)
BHA-FUG and BHB-FUG	Carbon Filter Regenerators Nos. 1 through 13 (BHA-CFR and BHB-CFR); Two 50-Barrel Precoat Tanks (BHA-PCT); Two 50-Barrel Body Feed Tanks (BHA-BFT); and Two Spent Grain Presses (BHB-SGP)	VOC (3) PM/PM ₁₀ (3)		0.07 (8) <0.01 (8)

STOCKHOUSES

**Buildings 4 (No. 1), 4A (No. 2), 4X (No. 3), 4AX (Nos. 4 and 5), 68 (No. 6),
64 (No. 7), 65 (No. 8), 44 (No. 9), 45 (No. 10), and Undesignated (No. 10A)**

SH1-1	Two 60-Barrel K-Filters (SH1-KF1 and 2); Two 37-Barrel Schoene Beer Balance Tanks (SH1-SBB1); and Two 37-Barrel Filter Beer Balance Tanks (SH1-FBB1)	VOC	0.02	<0.01
SH1-2	Two 90-Barrel K-Filters (SH1-KF4 and 5); Two 70-Barrel Schoene Beer Balance Tanks (SH1-SBB2); and Two 70-Barrel Filter Beer Balance Tanks (SH1-FBB2)	VOC	0.02	<0.01
SH1-FUG	Seven 510-Barrel Clear Beer	VOC (3)	2.56	

EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

AIR CONTAMINANTS DATA

Emission Point No.	Source Name and No. (FIN)	Air Contaminant Name (1)	<u>Emission Rates</u>	
			lb/hr	TPY (2)
	Tanks (SH1-CBT); Five 510-Barrel PM/PM ₁₀ (3) Blowback Beer Tanks (SH1-BBT); Schoene Beer Receiver No. 1 (SH1-SR1); Schoene Beer Receiver No. 2 (SH1-SR2); Schoene Beer Receiver No. 3 (SH1-SR3); Five Chip Washers (SH1-CW); One 3-Barrel Tannin Concentrate Tank (SH1-TCT); One 50-Barrel Tannin Mix Tank (SH1-TMT); and One 37-Barrel Tannin Supply Tank (SH1-TST)		0.01	
SH1-3	One 1,240-Barrel Schoene Beer Tank (SH1-ST1); One 410-Barrel Schoene Beer Tank (SH1-ST2); Three 610-Barrel Schoene Beer Tanks (SH1-ST3); Seventeen 1,220-Barrel Schoene Beer Tanks (SH1-ST4); Thirteen 1,220-Barrel Lager Beer Tanks (SH1-LT1); Three 510-Barrel Lager Beer Tanks (SH1-LT2); and Twelve 1,220-Barrel Lager Beer Tanks (SH1-LT3)	VOC	2.37	
SH1-4	Three 610-Barrel Schoene Beer Tanks (SH1-ST5); Six 1,220-Barrel Schoene Beer Tanks (SH1-ST6); Six 510-Barrel Lager Beer Tanks (SH1-LT4); Thirteen 1,220-Barrel Lager Beer Tanks (SH1-LT5); Six 410-Barrel Lager Beer Tanks (SH1-LT6); and Thirteen 1,220-Barrel Lager Beer Tanks (SH1-LT7)	VOC	1.43	
SH1-5	Carbon Dioxide Regeneration	VOC	0.15	

EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

AIR CONTAMINANTS DATA

Emission Point No.	Source Name and No. (FIN)	Air Contaminant Name (1)	<u>Emission Rates</u>	
			lb/hr	TPY (2)
	System (Deodorizer, Scrubber and Trap) No. 2 (SH1-CO2)			
DESILO-1	Celite or Perlite Storage Silo No. 1 (SH1-DES1)	PM/PM ₁₀	0.01	0.06
DESILO-2	Celite or Perlite Storage Silo No. 2 (SH1-DES2)	PM/PM ₁₀	0.01	0.06
SH2-1	ACP System (SH2-ACP)	PM/PM ₁₀	<0.01	<0.01
SH2-2	Twenty-one 1,240-Barrel Lager Beer Tanks (SH2-LT1); One 1,240-Barrel Lager Beer Tank (SH2-LT2); Twenty-one 1,220-Barrel Lager Beer Tanks (SH2-LT3); Twenty-one 1,220-Barrel Lager Beer Tanks (SH2-LT4); Twenty-one 1,220-Barrel Lager Beer Tanks (SH2-LT5); and One 1,220-Barrel Lager Beer Tank (SH2-LT6)	VOC	2.23	
SH3-1	K-Filter No. 3 (SH3-KF3); One 110-Barrel Schoene Beer Balance Tank (SH3-SBB); and One 90-Barrel Filter Beer Balance Tank (SH3-FBB)	VOC	<0.01	<0.01
SH3-2	Celite or Perlite Sludge Disposal Rotary Filter (SH3-ROTF)	VOC	0.02	0.03
SH3-FUG	Spent Celite (D.E.) Or Perlite Dumpster (SH3-SCD)	VOC (3)	0.02	0.03
SH1-4	Six 1,240-Barrel Schoene Beer	VOC	2.08	

EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

AIR CONTAMINANTS DATA

Emission Point No.	Source Name and No. (FIN)	Air Contaminant Name (1)	<u>Emission Rates</u>	
			lb/hr	TPY (2)
	Tanks (SH3-ST1); Six 1,240-Barrel Schoene Beer Tanks (SH3-ST2); Six 1,240-Barrel Schoene Beer Tanks (SH3-ST3); and Six 1,240-Barrel Schoene Beer Tanks (SH3-ST4)			
SH4-1	Three 2,365-Barrel Alpha Fermentation Tanks (SH4-AFT1) and One 2,344-Barrel Alpha Fermentation Tank (SH4-AFT2)	VOC	0.63	
SH4-2	Spent Celite (D.E.) Or Perlite Tank (SH4-SCT)	VOC	0.02	0.03
SH5-1	Six 1,240-Barrel Lager Beer Tanks (SH5-LT1); Six 1,240-Barrel Lager Beer Tanks (SH5-LT2); Six 1,240-Barrel Lager Beer Tanks (SH5-LT3); and Six 1,240-Barrel Lager Beer Tanks (SH5-LT4)	VOC	0.63	
SH6-HVAC	Spent Yeast Collection Tank No. 1 (SH6-SYC1); Schoene Sludge Collection Tank No. 1 (SH6-SSC1); Twelve 690-Barrel Cold Wort Settling Tanks (SH6-CWS); Eight 200-Barrel Yeast Brinks (SH6-YB1); Two 50-Barrel Yeast Brinks (SH6-YB2); and One 400-Barrel G Beer Tank (SH6-GBT)	VOC	8.98	17.70

EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

AIR CONTAMINANTS DATA

Emission Point No.	Source Name and No. (FIN)	Air Contaminant Name (1)	<u>Emission Rates</u>	
			lb/hr	TPY (2)
SH6-1	Seven 850-Barrel Schoene Beer Decant Tanks (SH6-SDT); Seven 500-Barrel Filtered Beer Tanks (SH6-FBT1); and Seven 1,600-Barrel Filtered Beer Tanks (SH6-FBT2)	VOC	1.27	
SH6-2	Seven 850-Barrel Filtered Beer Tanks (SH6-FBT3) and Six 850-Barrel Filtered Beer Tanks (SH6-FBT4)	VOC	0.70	
SH6-3	Seven 850-Barrel Filtered Beer Tanks (SH6-FBT5); Eight 1,600-Barrel Filtered Beer Tanks (SH6-FBT6); One 850-Barrel Filtered Beer Tank (SH6-FBT7); Eight 1,600-Barrel Filtered Beer Tanks (SH6-FBT8); and Six 2,000-Barrel Filtered Beer Tanks (SH6-FBT9)	VOC	2.80	
SH7-1	Twelve 6,050-Barrel Alpha Fermentation Tanks (SH7-AFT)	VOC	4.85	
SH7-2	Alpha Drop Receiver No. 1 (SH7-ADR1)	VOC	0.56	
SH7-3	Alpha Drop Receiver No. 2 (SH7-ADR2)	VOC	0.56	
SH7-4	Carbon Dioxide Regeneration System (Deodorizer, Scrubber, and Trap) No. 3 (SH7-CO2)	VOC	1.16	
SH8-1	Twenty 3,600-Barrel Lager Beer Tanks (SH8-LT1)	VOC	1.53	

EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

AIR CONTAMINANTS DATA

Emission Point No.	Source Name and No. (FIN)	Air Contaminant Name (1)	<u>Emission Rates</u>	
			lb/hr	TPY (2)
SH8-2	Twenty 3,600-Barrel Lager Beer Tanks (SH8-LT2)	VOC	1.53	
SH8-3	Twenty 3,600-Barrel Lager Beer Tanks (SH8-LT3)	VOC	1.53	
SH8-4	Nineteen 3,600-Barrel Lager Beer Tanks (SH8-LT4)	VOC	1.45	
SH8-5	Six Chip Washers (SH8-CW)	VOC	1.80	
SH8-FUG	Spent Chips Dumpster (SH8-SCD)	VOC (3)	0.01	
SH8-HVAC	Two 1,500-Barrel Kraeusen Holding Tanks (SH8-KHT)	VOC	0.01	0.02
SH9-1	Twelve 4,240-Barrel Alpha Fermentation Tanks (SH9-AFT1); Four 2,120-Barrel Alpha Fermen tation Tanks (SH9-AFT2); Alpha Drop Receiver No. 1 (SH9-ADR1); and Alpha Drop Receiver No. 2 (SH9-ADR2)	VOC	5.08	
SH9-2	Carbon Dioxide Regeneration System (Deodorizer, Scrubber, and Trap) (SH9-CO2)	VOC	0.95	
SH10-1	Eight 4,240-Barrel Unitanks (SH10-UT)	VOC	0.72	
SH10A-1	Ten 4,800-Barrel Unitanks (SH10A-UT)	VOC	1.02	

EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

AIR CONTAMINANTS DATA

Emission Point No.	Source Name and No. (FIN)	Air Contaminant Name (1)	<u>Emission Rates</u>	
			lb/hr	TPY (2)
SH1-FUG and SH8-5	Schoene Beer Receivers (SH1-SR1, SH1-SR2, and SH1-SR3); Chip Washers (SH1-CW and SH8-CW); Tannin Concentrate Tank (SH1-TCT); Tannin Mix Tank (SH1-TMT); Tannin Supply Tank (SH1-TST); Clear Beer Tanks (SH1-CBT); and Blowback Beer Tanks (SH1-BBT)	VOC PM/PM ₁₀	8.46 (8) 0.02 (8)	
SH1-3, SH1-4, SH2-2, SH5-1, SH8-1, SH8-2, SH8-3, SH8-4, SH10-1, and SH10A-1	Schoene Beer Tanks (SH1-ST1, SH1-ST2, SH1-ST3, SH1-ST4, SH1-ST5, SH1-ST6, SH3-ST1, SH3-ST2, SH3-ST3, and SH3-ST4); Lager Beer Tanks (SH1-LT1, SH1-LT2, SH1-LT3, SH1-LT4, SH1-LT5, SH1-LT6, SH1-LT7, SH2-LT1, SH2-LT2, SH2-LT3, SH2-LT4, SH2-LT5, SH2-LT6, SH5-LT1, SH5-LT2, SH5-LT3, SH5-LT4, SH8-LT1, SH8-LT2, SH8-LT3, SH8-LT4); and Unitanks (SH10-UT and SH10A-UT)	VOC	32.54 (8)	
SH1-5, SH7-4, and SH9-2	Carbon Dioxide Regeneration Systems (SH1-CO2, SH7-CO2, and SH9-CO2)	VOC	4.46 (8)	
SH4-1, SH7-1, SH7-2, SH7-3, and SH9-1	Alpha Fermentation Tanks (SH4-AFT1, SH4-AFT2, SH7-AFT, SH9-AFT1, and SH9-AFT2) and Alpha Drop Receivers (SH7-ADR1, SH7-ADR2,	VOC	23.02 (8)	

EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

AIR CONTAMINANTS DATA

Emission Point No.	Source Name and No. (FIN)	Air Contaminant Name (1)	<u>Emission Rates</u>	
			lb/hr	TPY (2)
	SH9-ADR1, and SH9-ADR2)			
SH6-1, SH6-2, and SH6-3	Filtered Beer Tanks (SH6-FBT1, SH6-FBT2, SH6-FBT3, SH6-FBT4, SH6-FBT5, SH6-FBT6, SH6-FBT7, SH6-FBT8 and SH6-FBT9), and Schoene Decant Tanks (SH6-SDT)	VOC		9.39 (8)
SH8-FUG and RDOCK-FUG3	Spent Chips Dumpsters (SH8-SCD and RDOCK-SCD)	VOC (3)		0.03 (8)

PACKAGING

**Buildings 5, 6, and 66 (Bottle Lines 04 05, 06, 07, and 08; Keg Line 99;
Can Lines 63, 64, 65, 66, and 67); and Recycle Dock**

BPS-FUG04	Filler (BPS-B04F); Pasteurizer (BPS-B04P); Ink Coder; (BPS-B04MC); Three Laser Coders (BPS-B04LC); Two Bottle Labelers (BPS-B04BL); Case Sealer (BPS-B04CS); and Glass Crusher (BPS-B04GC)	VOC (3)	4.46	
		PM/PM ₁₀ (3)	<0.01	
BPS-FUG05	Filler (BPS-B05F); Pasteurizer (BPS-B05P); Ink Coder (BPS-B05MC); Three Laser Coders (BPS-B05LC); Two Bottle Labelers (BPS-B05BL); Case Sealer (BPS-B05CS); and Glass Crusher (BPS-B05GC)	VOC (3)	4.27	
		PM/PM ₁₀ (3)	<0.01	
BPS-FUG99	Keg Washer (BPS-K99W); Filler (BPS-K99F); and Two Video Jet Coders (BPS-K99VJ)	VOC (3)	0.61	

EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

AIR CONTAMINANTS DATA

Emission Point No.	Source Name and No. (FIN)	Air Contaminant Name (1)	<u>Emission Rates</u>	
			<u>lb/hr</u>	<u>TPY (2)</u>
BPS-4	Sleeve Removal System (BPS-SRS)	PM/PM ₁₀ (3)	0.04	0.17

EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

AIR CONTAMINANTS DATA

Emission Point No.	Source Name and No. (FIN)	Air Contaminant Name (1)	<u>Emission Rates</u>	
			lb/hr	TPY (2)
BPS-1	Filler (BPS-B06F) and Pasteurizer (BPS-B06P)	VOC	4.10	
BPS-FUG06	Three Video Jet Coders (BPS-B06VJ); Three Ink Coders (BPS-B06MC); Five Laser Coders (BPS-B06LC); Three Bottle Labelers (BPS-B06BL); Three Case Sealers (BPS-B06CS); and Packers vented through Dust Collector (BPS-B06TDC)	VOC (3) PM/PM ₁₀ (3)	1.13 0.04	
BPS-FUG07	Filler (BPS-B07F); Pasteurizer (BPS-B07P); Ink Coder (BPS-B07MC); Four Laser Coders (BPS-B07LC); Three Bottle Labelers (BPS-B07BL); and Case Sealer (BPS-B07CS)	VOC (3) PM/PM ₁₀ (3)	3.71 <0.01	
BPS-FUG08	Filler (BPS-B08F); Pasteurizer; (BPS-B08P); Ink Coder (BPS-B08MC); Three Laser Coders (BPS-B08LC); Three Bottle Labelers (BPS-B08BL); and Case Sealer (BPS-B08CS)	VOC (3) PM/PM ₁₀ (3)	3.71 <0.01	
BPS-FUG63	Filler No. 1 (BPS-C63F1); Filler No. 2 (BPS-C63F2); Pasteurizer (BPS-C63P); Four Video Jet Coders (BPS-C63VJ); Two Ink Coders (BPS-C63MC); Laser Coder; (BPS-C63LC); and Three Case Sealers (BPS-C63CS)	VOC (3) PM/PM ₁₀ (3)	6.27 <0.01	

EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

AIR CONTAMINANTS DATA

Emission Point No.	Source Name and No. (FIN)	Air Contaminant Name (1)	<u>Emission Rates</u>	
			lb/hr	TPY (2)
BPS-FUG64	Filler (BPS-C64F); Pasteurizer (BPS-C64P); Four Video Jet Coders (BPS-C64VJ); Ink Coder (BPS-C64MC); Two Laser Coders (BPS-C64LC); Three Case Sealers (BPS-C64CS); and Carton Salvage Baler (BPS-C64BCS)	VOC (3) PM/PM ₁₀ (3)	5.34 0.02	
BPS-FUG65	Filler (BPS-C65F); Pasteurizer (BPS-C65P); Four Video Jet Coders (BPS-C65VJ); Ink Coder (BPS-C65MC); and Case Sealer (BPS-C65CS)	VOC (3)	6.27	
BPS-2	Filler (BPS-C66F) and Pasteurizer (BPS-C66P)	VOC	4.66	
BPS-FUG66	Four Video Jet Coders (BPS-C66VJ); Three Ink Coders (BPS-C66MC); Two Laser Coders (BPS-C66LC); Five Case Sealers (BPS-C66CS); and Carton Salvage Baler (BPS-C66BCS)	VOC (3)	1.19	
		PM/PM ₁₀ (3)	0.01	
		VOC (3)	0.07	
		PM/PM ₁₀ (3)	0.01	
BPS-FUG67	Filler (BPS-C67F); Pasteurizer (BPS-C67P); Four Video Jet Coders (BPS-C67VJ); Ink Coder (BPS-C67MC); Two Laser Coders (BPS-C67LC); and Case Sealer (BPS-C67CS)	VOC (3)	6.02	
		PM/PM ₁₀ (3)	<0.01	
BPS-FUG04,	Fillers (BPS-B04F, BPS-B05F,	VOC (3)		112.46 (8)

EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

AIR CONTAMINANTS DATA

Emission Point No.	Source Name and No. (FIN)	Air Contaminant Name (1)	Emission Rates	
			lb/hr	TPY (2)
BPS-FUG05, BPS-1,		BPS-B06F, BPS-B07F, BPS-B08F, PM/PM ₁₀ (3)		0.19 (8)
BPS-FUG07, BPS-FUG06, BPS-FUG08, BPS-FUG63, BPS-FUG64, BPS-FUG65, BPS-2, BPS-FUG66, BPS-FUG67, BPS-FUG99, RDOCK-1, BLOCK-BCS, RDOCK-FUD1, and RDOCK-FUG2	BPS-C63F1, BPS-C63F2, BPS-C64F, BPS-C65F, BPS-C66F, and BPS-C67F); Pasteurizers (BPS-B04P, BPS-B05P, BPS-B06P, BPS-B07P, BPS-B08P, BPS-C63P, BPS-C64P, BPS-C65P, BPS-C66P, and BPS-C67P); Ink Coders (BPS-B04MC, BPS-B05MC, BPS-B06MC, BPS-B07MC, BPS-B08MC, BPS-C63MC, BPS-C64MC, BPS-C65MC, BPS-C66MC, and BPS-C67MC); Laser Coders (BPS-B04LC, BPS-B05LC, BPS-B06LC, BPS-B07LC, BPS-B08LC, BPS-C63LC, BPS-C64LC, BPS-C66LC, and BPS-C67LC); Video Jet Coders (BPS-K99VJ, BPS-B06VJ, BPS-C63VJ, BPS-C64VJ, BPS-C65VJ, BPS-C66VJ, and BPS-C67VJ); Bottle Labelers (BPS-B04BL, BPS-B05BL, BPS-B06BL, BPS-B07BL, and BPS-B08BL); Case Sealers (BPS-B04CS, BPS-B05CS, BPS-B06CS, BPS-B07CS, BPS-B08CS, BPS-C63CS, BPS-C64CS, BPS-C65CS, BPS-C66CS, and BPS-C67CS); Carton Salvage Baler (BPS-C64BCS, BPS-C66BCS, RDOCK-BCS and BLOCK-BCS); Glass/Can Crushers (BPS-B04GC, BPS-05GC, RDOCK-GC and			

(Continued)

(Continued)

EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

AIR CONTAMINANTS DATA

Emission Point No.	Source Name and No. (FIN)	Air Contaminant Name (1)	<u>Emission Rates</u>	
			lb/hr	TPY (2)

RDOCK-CC); Packers vented
through Dust Collector
(BPS-B06TDC); Keg Filler
(BPS-99F); and Keg Washer
(BPS-99W)

BREWERY SUPPORT OPERATIONS

UTILITIES

General

GEN-NH ₃	Refrigeration System (GEN-NH ₃)	NH ₃	0.72	3.20
---------------------	---	-----------------	------	------

Building 7 (Powerhouse)

PWR-1	Boiler No. 1 (PWR-B01)	VOC	0.44 (4)	1.90 (4)
		PM/PM ₁₀	1.12 (4)	2.90 (4)
		NO _x	11.44 (4)	36.30 (4)
		CO	6.72 (4)	29.40 (4)
		SO ₂	24.32 (4)	9.00 (4)
PWR-2	Boiler No. 2 (PWR-B02)	VOC	0.44 (4)	1.90 (4)
		PM/PM ₁₀	1.12 (4)	2.90 (4)
		NO _x	11.44 (4)	36.30 (4)
		CO	6.72 (4)	29.40 (4)
		SO ₂	24.32 (4)	9.00 (4)
PWR-3	Boiler No. 3 (PWR-B03)	VOC	0.44 (4)	1.90 (4)
		PM/PM ₁₀	1.12 (4)	2.90 (4)
		NO _x	11.44 (4)	36.30 (4)
		CO	6.72 (4)	29.40 (4)
		SO ₂	24.32 (4)	9.00 (4)
PWR-4	Boiler No. 4 (PWR-B04)	VOC	0.55 (5)	2.40 (5)
		PM/PM ₁₀	2.28 (5)	4.70 (5)
		NO _x	14.26 (5)	49.20 (5)

EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

AIR CONTAMINANTS DATA

Emission Point No.	Source Name and No. (FIN)	Air Contaminant Name (1)	<u>Emission Rates</u>	
			lb/hr	TPY (2)
		CO	8.37 (5)	36.70 (5)
		SO ₂	49.10 (5)	76.60 (5)
PWR-5	Boiler No. 5 (PWR-B05)	VOC	0.55 (5)	2.40 (5)
		PM/PM ₁₀	2.28 (5)	4.70 (5)
		NO _x	14.26 (5)	49.20 (5)
		CO	8.37 (5)	36.70 (5)
		SO ₂	49.10 (5)	76.60 (5)
PWR-6	Boiler No. 6 (PWR-B06)	VOC	0.55 (4)	2.40 (4)
		PM/PM ₁₀	1.40 (4)	4.10 (4)
		NO _x	14.26 (4)	49.20 (4)
		CO	8.37 (4)	36.70 (4)
		SO ₂	30.31 (4)	39.80 (4)

Near Building 9A

TRACK-01	Trackmobile Diesel Storage Tank (TRACK-DST)	VOC	<0.01	<0.01
----------	--	-----	-------	-------

RECYCLING

Between Building Nos. 4A and 6 (Recycle Dock)

RDOCK-FUG1	Glass Crusher (RDOCK-GC)	VOC (3)	0.59
RDOCK-FUG2	Can Crusher (RDOCK-CC)	VOC (3)	0.87
RDOCK-FUG3	Spent Chips Dumpster (RDOCK-SCD)	VOC (3)	0.01
RDOCK-1	Carton Salvage Baler (RDOCK-BCS)	PM/PM ₁₀	0.05

Blockhouse

BLOCK-BCS	Carton Salvage Baler	PM/PM ₁₀	0.01
-----------	----------------------	---------------------	------

EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

AIR CONTAMINANTS DATA

Emission Point No.	Source Name and No. (FIN)	Air Contaminant Name (1)	Emission Rates	
			lb/hr	TPY (2)
(BLOCK-BCS)				
MAINTENANCE				
General				
BREW-FUG	Fumigation (BREW-FUG)	VOC (3)(6)	0.30	1.29
		PH ₃ (3)	<0.01	0.01
PHOS-RC	Railcar Fumigation (PHOS-RC)	PH ₃	0.02	0.08
Building 6				
BPS-FUGPW1	5-Gallon Parts Washer (BPS-PW1)	VOC (3)	0.05	0.02
BPS-FUGPW2	5-Gallon Parts Washer (BPS-PW2)	VOC (3)	0.05	0.02
BPS-FUGPW3	17-Gallon Parts Washer (BPS-PW3)	VOC (3)	0.05	0.06
Building 7				
PWR-FUG	Parts Washer (PWR-PW)	VOC (3)	0.05	0.23
Building 9				
PAINT-FUG2	Paint Booth (PAINT-PSB)	VOC	4.72	0.27
		PM/PM ₁₀	<0.01	<0.01
PAINT-FUG3	Paint Still (PAINT-STL)	VOC (3)	<0.01	0.02
Near Building 10				
YARD-01	Carpenter Shop (YARD-CSDC)	PM/PM ₁₀	0.77	0.80

EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

AIR CONTAMINANTS DATA

Emission Point No.	Source Name and No. (FIN)	Air Contaminant Name (1)	Emission Rates	
			lb/hr	TPY (2)
Building 66				
FORK-FUG	Parts Washer (FORK-PW)	VOC (3)	0.05	0.23
Building 77				
BRM-FUG	67-Gallon Parts Washer (BRM-PW)	VOC (3)	0.05	0.23
SAFETY Near Building 10				
FIRE-01	Fire Water Pump (Engine) (FIRE-WP)	VOC	0.78	0.20
		PM/PM ₁₀	0.68	0.17
		NO _x	9.61	2.40
		CO	2.07	0.52
		SO ₂	0.64	0.16
FIRE-02	Fire Water Pump Diesel Storage Tank (FIRE-DST)	VOC	<0.01	<0.01
WASTE TREATMENT				
WWT-FUG1	Wastewater Station No. 1 (WWT-WS1)	VOC (3)	0.02	0.07
WWT-FUG2	Wastewater Collection Pit (WWT-WCP)	VOC (3)	0.02	0.11
WWT-FUG	Wastewater Collection Fugitives (WWT-WCF)	VOC (3)	0.33	1.43
BERS-1	Flare (BERS-FL)	CO	39.60	96.30 (7)
		H ₂ S	0.64	0.42

EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

AIR CONTAMINANTS DATA

Emission Point No.	Source Name and No. (FIN)	Air Contaminant Name (1)	<u>Emission Rates</u>	
			lb/hr	TPY (2)
		NO _x	4.60	11.20 (7)
		SO ₂	60.60	36.90 (7)
BERS-2	Biofilter (BERS-BIO)	H ₂ S (3)	1.50	2.24
BERS-3	Bio-Energy Recovery System Fugitives (BERS-FUG)	H ₂ S (3)	<0.01	0.01

- (1) PM - total particulate matter suspended in the atmosphere, including PM₁₀.
PM₁₀ - particulate matter equal to or less than 10 microns in diameter.
VOC - volatile organic compounds as defined in Title 30 Texas Administrative Code § 101.1(108).
NH₃ - ammonia
NO_x - oxides of nitrogen
CO - carbon monoxide
SO₂ - sulfur dioxide
PH₃ - phosphine
H₂S - hydrogen sulfide
- (2) Rate is for a rolling 12-consecutive months.
- (3) Fugitive emissions.
- (4) Worst case emission rates when burning natural gas or natural gas and fuel oil.
- (5) Worst case emission rates when burning any combination of natural gas, fuel oil, and bio-gas (no bio-gas to flare).
- (6) Methyl bromide.
- (7) Emission rates when burning full capacity of bio-gas (when bio-gas fuels the boilers, there are no emissions from the flare).
- (8) Rate is for aggregate of emission points in this grouping.

Dated _____