

Emission Sources - Maximum Allowable Emission Rates

Permit Number 810

This table lists the maximum allowable emission rates and all sources of air contaminants on the applicant's property covered by this permit. The emission rates shown are those derived from information submitted as part of the application for permit and are the maximum rates allowed for these facilities, sources, and related activities. Any proposed increase in emission rates may require an application for a modification of the facilities covered by this permit.

Air Contaminants Data

Emission Point No. (1)	Source Name (2)	Air Contaminant Name 0	Emission Rates	
			lbs/hour	TPY (4)
06HUT-003	No. 1 PAA Hold-Up Tank	NO _x	0.01	0.01
		PM ₁₀	0.45	0.50
06FLT-004	No. 1 SR Filter	NO _x	0.20	0.50
		PM ₁₀	0.45	1.10
06FLT-005	No. 2 SR Filter	NO _x	0.20	0.50
		PM ₁₀	0.45	1.10
06CEN-006	No. 1 and No. 2 Refined Centrifuge	NO _x	0.10	0.10
		PM ₁₀	0.30	0.70
06DRY-COMB	No. 1 - No. 4 Dryer Combined Emissions (Normal Operations)	PM ₁₀	6.30	16.00
	No. 1 - No. 4 Dryer Combined Emissions (Maintenance, Start-Up and Shutdown [MSS] Operations)	PM ₁₀	36.00	0.30
06BIN-COMB	No. 1 and No. 2 Loading Bins Combined Emissions	PM ₁₀	1.10	3.50
06TFX-012	OP1 Catalyst Mix Tank	VOC	3.23	0.04
06TFX-013	No. 3 TWKA Tank	VOC	9.09	0.59
		H ₂ O ₂	0.05	0.01
	No. 3 TWKA Tank (MSS Operations)	VOC	1.07	0.01
		H ₂ O ₂	0.01	0.01
06TFL-014	No. 2 Cyane Storage Tank (Normal Operations)	VOC	1.16	1.32
	No. 2 Cyane Storage Tank (MSS Operations)	VOC	0.86	0.65
06TFL-014C	Thermal Oxidizer or Engine (MSS Operations)	NO _x	4.41	0.03
		CO	3.71	0.02
		SO ₂	0.66	0.01
		PM	0.34	0.01
		PM ₁₀	0.34	0.01
		PM _{2.5}	0.34	0.01

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		VOC	1.35	0.01
06TFL-015	No. 3 Cyane Storage Tank (Normal Operations)	VOC	1.05	1.10
	No. 3 Cyane Storage Tank (MSS Operations)	VOC	0.65	0.65
06TFL-015C	Thermal Oxidizer or Engine (MSS Operations)	NO _x	4.41	0.03
		CO	3.71	0.02
		SO ₂	0.66	0.01
		PM	0.34	0.01
		PM ₁₀	0.34	0.01
		PM _{2.5}	0.34	0.01
		VOC	1.35	0.01
06TFL-016	No. 4 Cyane Storage Tank (Normal Operations)	VOC	0.97	2.62
	No. 4 Cyane Storage Tank (MSS Operations)	VOC	1.62	0.65
06TFL-016C	Thermal Oxidizer or Engine (MSS Operations)	NO _x	4.41	0.08
		CO	3.71	0.07
		SO ₂	0.66	0.01
		PM	0.34	0.01
		PM ₁₀	0.34	0.01
		PM _{2.5}	0.34	0.01
		VOC	3.35	0.03
06CLR-COMB	No. 1 and No. 2 Fluid Bed Cooler Combined Emissions (Normal Operations)	PM ₁₀	2.50	6.40
	No. 1 and No. 2 Fluid Bed Cooler Combined Emissions (MSS Operations)	PM ₁₀	7.00	0.03
06LTR-019	ADBA Truck Loading	VOC	0.02	0.01
		NO _x	2.95	0.97
06FLT-024	No. 3 Crude Filter	NO _x	1.00	2.50
		PM ₁₀	0.23	0.60
06CEN-026	No. 3 and No. 4 Refined Centrifuge	NO _x	0.10	0.20
		PM ₁₀	0.30	0.70
06FLT-027	Purge Filter	NO _x	1.30	2.80
06TFX-032	OP1 PMD Cobalt Metering Tank	VOC	3.53	0.01
	OP1 PMD Cobalt Metering Tank (MSS Operations)	VOC	0.01	0.01
06TFX-033	OP1 Lean Oil Tank	VOC	2.17	0.02
	OP1 Lean Oil Tank (MSS Operations)	VOC	0.02	0.01

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06TFX-034	OP1 EDTA Tank	VOC	0.05	0.01
06TFX-035	Antifoam Tank	VOC	0.86	0.01
06TFX-041	No. 2 PAA Storage Tank	NO _x	0.01	0.01
		VOC	0.01	0.01
06TFX-044	OP1A Crude KA Tank	VOC	7.54	0.60
	OP1A Crude KA Tank (MSS Operations)	VOC	0.01	0.01
06TFX-038	No. 2 South TWKA Storage Tank	VOC	18.57	3.33
		H ₂ O ₂	0.11	0.02
	No. 2 South TWKA Storage Tank (MSS Operations)	VOC	1.71	0.01
		H ₂ O ₂	0.01	0.01
06TFX-045	NVR Tank	VOC	0.15	0.16
06TFX-046	OP1A Lean Oil Tank	VOC	2.17	0.03
	OP1A Lean Oil Tank (MSS Operations)	VOC	0.03	0.01
06LBA-047	Cyane Barge Unloading	VOC	5.50	3.00
06TFX-048	DEHPA Storage Tank	VOC	1.38	0.01
06DRY-050	No. 1 Fluid Bed Dryer	PM ₁₀	1.30	5.10
06TFX-051	OP1A EDTA Tank	VOC	0.05	0.01
06TFX-054	OP1 Crude KA Tank	VOC	2.28	0.20
06LDR-055	Cyane Drum Loading	VOC	2.90	0.02
06TFX-056	No. 1 TWKA Storage Tank	VOC	18.57	3.35
		H ₂ O ₂	0.11	0.02
	No. 1 TWKA Storage Tank (MSS Operations)	VOC	1.28	0.01
		H ₂ O ₂	0.01	0.01
06TFX-060	PMD Cobalt Metering Tank	VOC	3.57	0.01
06TFX-061	PMD North DEHPA Metering Tank	VOC	0.46	0.01
06CEN-062	No. 5 and No. 6 Crude Centrifuge	NO _x	1.00	2.40
		PM ₁₀	0.19	0.45
06TFX-063	PMD South DEHPA Metering Tank	VOC	0.46	0.01
06TFX-065	No. 1 PAA Storage Tank	VOC	0.01	0.01
		NO _x	0.01	0.01
06CRY-066	No. 1 Crystallizer Jet Seal Tank	NO _x	1.10	2.20
06CRY-067	No. 1 Refined Crystallizer Jet Seal Tank	NO _x	0.01	0.01
06CRY-068	No. 2 SR Crystallizer Jet Seal Tank	NO _x	1.10	2.20

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06CRY-069	No. 2 Refined Crystallizer Jet Seal Tank	NO _x	0.01	0.01
06HUT-071	No. 2 PAA HUT	NO _x	0.01	0.01
		PM ₁₀	0.20	0.50
06LTR-074	KA/NVR/COP Acid Truck Spot	VOC	1.53	0.27
		CO	4.15	0.21
06LDR-075	COP Acid Drum Loading	VOC	0.06	0.01
		CO	0.59	0.01
06LBA-084	KA Barge Loading and Unloading (Normal Operations)	VOC	5.09	1.25
		H ₂ O ₂	0.01	0.01
	KA Barge Loading and Unloading (MSS Operations)	VOC	0.01	0.01
06CTL-090	Cooling Towers	VOC	1.00	3.30
06WA-091	Cooling Water Basin	VOC	2.10	8.28
06LRC-094	CWW Railcar Loading	VOC	0.47	0.47
		CO	4.48	4.48
06LRC-086	Adipic Acid Rework Area	PM ₁₀	1.10	0.05
06VNT-092A	OP1 East Analyzer Vent	VOC	0.01	0.01
06VNT-092B	OP1 West Analyzer Vent	VOC	0.01	0.01
		CO	0.01	0.01
06VNT-093A	OP1A North Analyzer Vent	VOC	0.01	0.01
		CO	0.01	0.01
06VNT-093B	OP1A South Analyzer Vent	VOC	0.01	0.01
06LRC-111	Dust Collection System Maintenance (MSS Operations)	PM ₁₀	0.30	0.01
06LRC-112	Adipic Acid Transloading	PM ₁₀ /PM _{2.5}	0.01	0.01
06LRC-113A	Sack-Hopper Car Interface	PM ₁₀ /PM _{2.5}	0.08	0.01
06LRC-113B	Hopper Car Dome Filter	PM ₁₀ /PM _{2.5}	0.01	0.01
06LTR-116	Lean Oil Loading	VOC	0.75	0.01
06TFX-288	Stormwater Tank	VOC	0.01	0.01
06FUG	Fugitives (5)	VOC	17.35	75.99
		CO	0.01	0.01
		HNO ₃	0.14	0.56

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06VNT-001	OP1 Low Pressure Scrubber Vent (MSS Operations)	CO	545.00	35.00
		VOC	100.00	8.00
06VNT-002	OP1 High Pressure Scrubber Vent (MSS Operations)	CO	530.00	6.00
		VOC	245.00	3.00
06VNT-021	OP1A Low Pressure Scrubber Vent (MSS Operations)	CO	577.00	32.00
		VOC	120.00	8.00
06VNT-022	OP1A High Pressure Scrubber Vent (MSS Operations)	CO	930.00	12.00
		VOC	200.00	2.60
06TFX-387	Recycle Cyane Tank (MSS Operations)	VOC	1.39	0.01
06MNT-OP1	OP1 Area Clear-up Emissions (MSS Operations)	VOC	58.00	0.20
06MNT-OP1A	OP1A Area Clear-up Emissions (MSS Operations)	VOC	109.00	0.30
06LTR-MSS	MSS Loading Fugitives(MSS Operations)	VOC	2.60	0.20
06FUG-MSS	MSS Fugitive Emissions (MSS Operations)	Cl ₂	0.10	0.01
		CO	0.02	0.01
		HCl	0.21	0.15
		HNO ₃	0.04	0.01
		PM ₁₀	1.11	0.01
		VOC	27.13	1.15

(1) Emission point identification - either specific equipment designation or emission point number from plot plan.

(2) Specific point source name. For fugitive sources, use area name or fugitive source name.

- (3) ADBA - Anhydrous Dibasic Acids
 CWW - Concentrated Water Wash
 Cyane - Cyclohexane
 DEHPA - Di(2-Ethylehexyl) Phosphoric Acid
 EDTA - Ethylene diamine-tetra acetic acid
 KA - Ketone-Alcohol mixture of cyclohexanone and cyclohexanol
 NVR - Nonvolatile residue
 OP1 - Cyane oxidation reaction unit operating in parallel with OP1A
 OP1A - Cyane oxidation reaction unit operating in parallel with OP1
 PAA - Purified Adipic Acid
 PMD - Plastics Manufacturing Division
 SR - Semi-Refined
 TWKA - Topped wet cyclohexanone and cyclohexanol
 Cl₂ - chlorine
 CO - carbon monoxide
 HCl - hydrogen chloride
 HNO₃ - nitric acid
 NO_x - total oxides of nitrogen

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- PM₁₀ - particulate matter (PM) less than 10 microns in diameter. Where PM is not listed, it shall be assumed that no PM greater than 10 microns is emitted.
- SO₂ - sulfur dioxide
- VOC - volatile organic compounds as defined in Title 30 Texas Administrative Code § 101.1
- H₂O₂ - hydrogen peroxide

(4) Compliance with annual emission limits (tons per year) is based on a 12 month rolling period.

(5) Emission rate is an estimate and is enforceable through compliance with the applicable special condition(s) and permit application representations.

Date: Month xx, 2015