#### EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

#### Permit No. 20011

This table lists the maximum allowable emission rates and all sources of air contaminants on the applicant's property covered by this permit. The emission rates shown are those derived from information submitted as part of the application for permit and are the maximum rates allowed for these facilities. Any proposed increase in emission rates may require an application for a modification of the facilities covered by this permit.

### AIR CONTAMINANTS DATA

Emission Point No. (1)	Sourc Name (2)	e Name (3)	Air Co lb/hr	ntaminant TPY_	Emission Ra	ites *
07FLR-004	Backup I	=lare		VOC NO <sub>x</sub> CO NH <sub>3</sub>	8.35 14.06 47.40 <0.01	2.44 6.70 32.34 <0.01
07TFX-005	No. 1 Wa	ak Tank		VOC	0.26	0.53
07TFX-005A	No. 2 Wa	ak Tank		VOC	0.60	1.07
07VNT-006	DCC Em	erg. Vent		FOR EMERG	SENCY USE ONLY	
07VNT-008	Filter Jet	Vent		NO <sub>x</sub> CO	5.80 0.18	19.80 0.63
07VNT-009 ONLY	Op. 14 J	et Vent No. 1		STARTUP AI	ND SHUTDOWN US	SE
07VNT-010 ONLY	Op. 14 J	et Vent No. 2		STARTUP AI	ND SHUTDOWN US	SE
07VNT-011	Op. 14 J	et Vent No. 3		STARTUP AI	ND SHUTDOWN US	SE
07VNT-012	Op. 14 J	et Vent No. 4		STARTUP AI	ND SHUTDOWN US	SE
07FLT-013	Crude Fi	lter Vent		NO <sub>x</sub> CO	0.30 0.03	1.30 0.12
07LTR-015	Crude C	OD BP Loading		VOC	0.20	0.02

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07LTR-015A	EMISSION SOURCES - MAXIMUI CDDA/K Loading	M ALLOWABLE EMISSIC VOC	ON RATES 0.71	0.19
07LTR-015B	CDD Loading	VOC	1.17	0.08
07LTR-015C	PDT Loading	VOC	0.02	0.05
07TFX-023	DCC Decanter	VOC	0.26	1.12
07TFX-024	2nd Stage Decanter	VOC	0.10	0.59
		AIR CONTAI	MINANTS DATA	
Emission Point No. (1)	Source Air Contaminant Name (2) Name (3)	Emission Rates * lb/hr TPY		
07TFX-025	NVR Tank	VOC	0.02	0.04
07TFX-026A	DBW Tank A	VOC Nitric Acid	0.01 <0.01	0.06 0.01
07TFX-026B	DBW Tank B	VOC Nitric Acid	0.01 <0.01	0.06 0.01
07FLT-028	DDDA Rework Filter	РМ	3.50	0.30
07VNT-029	Backup Vent	FOR EMERGE	NCY USE ONLY	
07TFX-032A	CDDT/PDT Receiver A	VOC	0.03	0.04
07TFX-032B	CDDT/PDT Receiver B	VOC	0.03	0.04
07TFX-032C	CDDT/PDT Receiver C	VOC	0.03	0.04
07TFX-032D	CDDT/PDT Receiver D	VOC	0.03	0.04
07TFX-032E	CDDT/PDT Receiver E	VOC	0.03	0.04
07TFX-033A	CDD Receiver A	VOC	0.70	1.02
07TFX-033B	CDD Receiver B	VOC	0.70	1.02

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07TFX-033C	EMISSION SOURCES - MAXIMUM CDD Receiver C	I ALLOWABLE EMISSI VOC	ON RATES 0.70	1.02
07TFX-034	CDD Storage Tank	VOC	0.71	3.09
07TFX-037A	PAK Receiver A	VOC	0.05	0.07
07TFX-037B	PAK Receiver B	VOC	0.05	0.07
07TFX-037C	PAK Receiver C	VOC	0.05	0.07
07TFX-038A	PAK Storage Tank A	VOC	0.049	0.21
07TFX-038B	PAK Storage Tank B	VOC	0.049	0.21

## AIR CONTAMINANTS DATA

Emission Point No. (1)	Source Name (2)	Air Contaminant Name (3)	Emission Rates * lb/hr TPY		
07TFX-040	Organi	c Hut	VOC	0.21	0.91
07CWA-041	Cooling Emiss	g Water sions	VOC	8.00	6.90
07VNT-044	CDD S	s/U Vent	VOC CO	5.90 0.10	0.11 <0.01
07VNT-045	H2 Se <sub>l</sub> Vent	parator	VOC	0.90	3.94
07FLT-O46	Op. 16 Vent	Bag Filter	PM	0.09	0.34
O7TFX-051	Op. 11	Organic Tank	VOC	0.21	0.30
O7TFX-052	Op. 11	Wash Tank	VOC	0.08	0.11
07TFX-053	WFE J	et Tank	VOC	<0.01	<0.01
07TFX-054	Cleand	out Drum	VOC	<0.01	<0.01

## EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

07TFX-054A	Inhibitor Tank	VOC	<0.01	<0.01
07TFX-057	Aqueous Waster Tank	VOC	<0.01	<0.01
07TFX-058	Op. 14 Build. Decanter	VOC	<0.01	<0.01
18TFL-027	A Waste Tank	VOC	0.10	0.17
18TFX-028	B AQ. Waste Tank	Nitric Acid	0.65	0.74
18TFL-030	A Waste Oil Tank	VOC	0.02	0.02
18TFX-060	Settler Tank	VOC Nitric Acid	<0.01 <0.01	<0.01 <0.01
18TFX-060A	Settler Seal Tank	VOC Nitric Acid	<0.01 <0.01	<0.01 <0.01
18TFX-061	CSM Tank	VOC Nitric Acid	<0.01 0.08	<0.01 0.10

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# EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES AIR CONTAMINANTS DATA

Emission	Source	Air Contaminant		on Rates *		
Point No. (1)	Name (2)	Name (3)	lb/hr	TPY		
18TFX-062	Unload	ding Tank		VOC	< 0.01	<0.01
		3		Nitric Acid	< 0.01	< 0.01
18TFX-062A	RF Se	parator		Nitric Acid	<0.01	< 0.01
	•	•				
18TFL-065A		A/B Swing ervice		VOC	0.02	0.03
18TFL-065B	Class	A/B Swing AQ.		Nitric Acid	0.05	0.15
18TFX-072	Waste	Collect. Tank		Nitric Acid	<0.01	<0.01
18TFX-073	Waste	Equal. Tank		VOC	<0.01	<0.01
				Nitric Acid	<0.01	<0.01
18SMP-736	Unload	ding Sump		VOC	<0.01	<0.01
18SMP-737	Acids \	Waste Sump		Nitric Acid	<0.01	<0.01
18SMP-062	Settler	Sump		VOC	<0.01	<0.01
07SMP-011	Op. 11	and 12 Sumps		VOC	<0.01	<0.01
07SMP-011A	Op. 11	A Sumps		VOC	<0.01	<0.01
07SMP-013	Op. 13	and 14 Sumps		VOC	<0.01	<0.01
07SMP-015	Op. 15	and 16 Sumps		VOC	<0.01	<0.01
				Nitric Acid	<0.01	<0.01
07FUG	Fugitiv	e Emissions (4)		VOC	16.69	73.11

<sup>(1)</sup> Emission point identification - either specific equipment designation or emission point number from plot plan.

<sup>(2)</sup> Specific point source name. For fugitive sources use area name or fugitive source name.

## **EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES**

	EMISSION SSS MARKINGMAREES WARE EMISSION OF
(3)	PM - particulate matter
	VOC - volatile organic carbons
	$NO_x$ - total oxides of nitrogen
	CO - carbon monoxide

 $NH_3$  - ammonia  $N_2O$  - nitrous oxide

- (4) Fugitive emissions are an estimate only and should not be considered as a maximum allowable emission rate.
- \* Emission rates are based on and the facilities are limited by the following maximum operating schedule:

Hrs/day	Days/week	Weeks/year	or Hrs/yea	r 8,760
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