

EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

Permit No. 19708

This table lists the maximum allowable emission rates and all sources of air contaminants on the applicant's property covered by this permit. The emission rates shown are those derived from information submitted as part of the application for permit and are the maximum rates allowed for these facilities. Any proposed increase in emission rates may require an application for a modification of the facilities covered by this permit.

AIR CONTAMINANTS DATA

Emission Point No. (1)	Source Name (2)	Air Contaminant Name (3)	Emission Rates *	
			lb/hr	TPY
Building A, Phase 1				
CD-1	Thermal Oxidizer, Routed from FAB 1A and FAB 2A, Phase 1	VOC	2.21	3.46
		NO _x	0.72	3.15
		CO	0.15	0.63
		SO _x	0.03	0.14
		PM	0.13	0.56
FAB 1A				
FS-33, FS-34, FS-35 (4)	Fume Scrubber Phase 1	HCl	0.03	0.04
		Halocarbons	0.04	0.05
		Inorganic Acids	0.46	0.69
		NO _x	0.01	0.02
		SO _x	0.39	0.58
		HF	0.10	0.15
		Other Inorganics	0.09	0.13
FS-37	Ammonia Scrubber Phase 1	Ammonia	0.13	0.19
SE-31, SE-32	Solvent Exhaust Phase 1	VOC	9.87	14.69
		Halocarbon	0.001	0.002
FUG-1A	Fugitives FAB 1A Phase 1	VOC	2.46	3.66
FAB 2A				
FS-1, FS-2 FS-3 (4)	Fume Scrubber Phase 1	VOC	0.1	0.14
		HCl	0.02	0.03
		Halocarbons	0.09	0.14
		Inorganic Acids	0.19	0.28

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Emission Point No. (1)	Source Name (2)	Air Contaminant Name (3)	Emission Rates *	
			lb/hr	TPY
		Ammonia	0.10	0.15
		NO _x	0.17	0.25
		SO _x	0.29	0.43
		HF	0.10	0.15
		Other Inorganics	0.2	0.28
FS-14, FS-15, FS-16, FS-17, FS-18	EPI Scrubber Phase 1	HCl	0.10	0.14
		Other Inorganics	<.001	<.001
SE-12	Solvent Exhaust Phase 1	VOC	0.26	0.39
SE-4	Solvent Exhaust Phase 1	VOC	15.19	22.60
		Ammonia	0.01	0.01
FUG-2A	Fugitives FAB 2A Phase 1	VOC	2.59	3.98
<u>Building C, Phase 1</u>				
<u>FAB 1A</u>				
SE-C	Solvent Exhaust Phase 1	VOC	3.44	5.12
FS-C	Fume Scrubber Phase 1	HF	0.01	0.02
		Inorganic Acids	0.01	0.02
		Ammonia	0.003	0.01
		SO _x	<0.001	<0.001
		Other Inorganics	0.01	0.02
FUG-C	Fugitives Building C	VOC	0.32	0.47
<u>Building A, Phase 2</u>				
CD-1DR	Thermal Oxidizer, Routed from FAB 1A and FAB 2A, Phase 2	VOC	6.98	10.37
		NO _x	0.06	0.27
		CO	0.02	0.06
		SO _x	<0.01	<0.01

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Emission Point No. (1)	Source Name (2)	Air Contaminant Name (3)	<u>Emission Rates *</u>	
			<u>lb/hr</u>	<u>TPY</u>
		PM	<0.01	0.04
		Ammonia	0.07	0.13

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Emission Point No. (1)	Source Name (2)	Air Contaminant Name (3)	Emission Rates *	
			lb/hr	TPY
<u>FAB 1A</u>				
FS-33, FS-34 FS-35 (4)	Fume Scrubber Phase 2	HCl	0.05	0.07
		Halocarbons	0.07	0.10
		Inorganic Acids	0.60	0.89
		NO _x	<0.04	0.05
		SO _x	0.71	1.06
		HF	0.15	0.22
		Other Inorganics	0.18	0.26
		CO	<0.01	<0.01
		VOC	0.10	0.15
FS-37	Ammonia Scrubber Phase 2	Ammonia	0.21	0.31
FS-38, FS-39	Horizontal Scrubber Phase 2	Inorganic Acids	<0.01	<0.01
		HCl	<0.01	<0.01
		NH ₃	0.01	<0.08
		CO	<0.01	<0.01
		Other Inorganics	0.02	0.03
		VOC	0.08	0.11
R-1	Acid Reprocessor Phase 2	H ₂ SO ₄	0.04	0.06
SE-31, SE-32	Solvent Exhaust Phase 2	VOC	2.28	3.39
		Halocarbon	0.002	0.003
FUG-1A	Fugitives FAB 1A Phase 2	VOC	5.23	7.74
<u>FAB 2A</u>				
FS-1, FS-2 FS-3 (4)	Fume Scrubber Phase 2	VOC	0.15	0.22
		HCl	0.03	0.05
		Halocarbons	0.22	0.33

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Emission Point No. (1)	Source Name (2)	Air Contaminant Name (3)	Emission Rates *	
			lb/hr	TPY
		Inorganic Acids	0.23	0.34
		Ammonia	0.20	0.30
		NO _x	0.27	0.40
		SO _x	0.57	0.85
		HF	0.13	0.20
		Other Inorganics	0.48	0.63
FS-14, FS-15, FS-16, FS-17, FS-18	EPI Scrubber Phase 2	HCl	0.13	0.19
		Other Inorganics	<.001	<.001
SE-12	Solvent Exhaust Phase 2	VOC	0.41	0.60
FUG-2A	Fugitives FAB 2A Phase 2	VOC	5.70	8.50
<u>Building C, Phase 2</u>				
<u>FAB 1A</u>				
SE-C	Solvent Exhaust Phase 2	VOC	14.04	20.89
FS-C	Fume Scrubber Phase 2	HF	0.01	0.02
		Inorganic Acids	0.02	0.02
		Ammonia	0.01	0.01
		SO _x	<0.001	<0.001
		Other Inorganics	0.06	0.09
FUG-C	Fugitives Building C	VOC	1.28	1.90
FS-C2	Fume Scrubber	Other Inorganics	<0.01	<0.01
SE-4	Solvent Exhaust	VOC	0.44	0.66

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Emission Point No. (1)	Source Name (2)	Air Contaminant Name (3)	Emission Rates *	
			lb/hr	TPY

		Ammonia	<0.001	<0.001
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Building A and C, PHASE 3

FAB 1A and 2A

CD-1DR	Thermal Oxidizer Phase 3	VOC	10.17	15.17
		Ammonia	0.07	0.13
		NO _x	0.14	0.62
		CO	0.03	0.13
		SO _x	<0.01	<0.01
		PM	0.02	0.08
		Halocarbon	<0.01	<0.01

Building A, Phase 3

FAB 1A

FS-33, FS-34, FS-35 (4)	Fume Scrubbers Phase 3	HCl	0.05	0.07
		Halocarbons	0.09	0.13
		Inorganic Acids	1.07	1.59
		NO _x	0.03	0.04
		SO _x	0.81	1.20
		HF	0.20	0.3
		Other Inorganics	0.32	0.48
FS-37	Ammonia Scrubber Phase 3	Ammonia	0.43	0.63

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Emission Point No. (1)	Source Name (2)	Air Contaminant Name (3)	Emission Rates *	
			lb/hr	TPY
FS-38, FS-39	Horizontal Scrubber Phase 3	Inorganic Acids	<0.01	<0.01
		HCl	<0.01	<0.01
		NH ₃	<0.01	<0.08
R-1	Acid Reprocessor	H ₂ SO ₄	<0.001	<0.001
FUG-1A	Fugitives FAB 1A Phase 3	VOC	9.2	13.7
<u>FAB 2A</u>				
FS-1, FS-2, FS-3 (4)	Fume Scrubbers Phase 3	HCl	0.04	0.06
		Halocarbons	0.14	0.2
		Inorganic Acids	0.21	0.31
		Ammonia	<0.2	<0.29
		NO _x	0.27	0.4
		SO _x	0.57	0.85
		HF	0.13	0.2
		Other Inorganics	0.46	0.59
		VOC	0.15	0.22
FS-14, FS-15, FS-16, FS-17, FS-18	EPI Scrubbers Phase 3	HCl	0.13	0.19
		Other Inorganics	<0.001	<0.001
SE-12	Solvent Exhaust Phase 3	VOC	0.41	0.60
FUG-2A	Fugitives FAB 2A Phase 3	VOC	5.61	8.36
<u>Building C, Phase 3</u>				
FS-C	Fume Scrubber Phase 3	HF	0.02	0.02
		Inorganic Acids	0.02	0.03

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Emission Point No. (1)	Source Name (2)	Air Contaminant Name (3)	<u>Emission Rates *</u>	
			lb/hr	TPY
		Ammonia	0.02	0.03
		SO _x	<0.001	0.001
		Other Inorganics	0.06	0.09
		Halocarbons	0.003	0.01
FS-C2	Fume Scrubber	Other Inorganics	<0.01	<0.01
FUG-C	Fugitives	VOC	0.82	1.23
<u>Storage Tanks, Phases 1, 2, and 3</u>				
T-1	Diesel Storage	VOC	0.10	<0.001
T-2	NaOH Storage	NaOH	<0.001	<0.001
T-3	NaOH Storage	NaOH	<0.001	<0.001
T-4	H2SO4 Storage	H ₂ SO ₄	0.0002	<0.0001
T-900, BWS	HCl Storage	HCl	0.10	0.002
	Solvent Waste Storage	VOC	0.39	0.002
IWT-1	Neutralization	H ₂ SO ₄	<0.01	<0.01
IWT-2	Neutralization	H ₂ SO ₄	<0.01	<0.01
BCV	Bottle Change Cabinet	Silane	0.001	<0.001
<u>Boilers, Phases 1, 2, and 3</u>				
BS-1	Boiler No. 1 Natural Gas	VOC	0.06	0.24
		PM	0.05	0.23
		NO _x	1.05	4.58
		CO	0.21	0.92

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Emission Point No. (1)	Source Name (2)	Air Contaminant Name (3)	Emission Rates *	
			lb/hr	TPY
		SO _x	0.007	0.03
BS-1	Boiler No. 1 Diesel	VOC	0.03	0.11
		PM	0.15	0.65
		NO _x	1.49	6.54
		CO	0.37	1.64
		SO _x	0.003	<0.001
BS-2	Boiler No. 2 Natural Gas	VOC	0.06	0.24
		PM	0.05	0.23
		NO _x	1.05	4.58
		CO	0.21	0.92
		SO _x	0.007	0.03
BS-2	Boiler No. 2 Diesel	VOC	0.03	0.11
		PM	0.15	0.65
		NO _x	1.49	6.54
		CO	0.37	1.64
		SO _x	0.003	<0.001
BS-3	Boiler No. 3	VOC	0.03	0.12
		PM	0.03	0.11
		NO _x	0.52	2.29
		CO	0.1	0.46
		SO _x	0.004	0.02
BS-4	Boiler No. 4	VOC	0.03	0.12
		PM	0.03	0.11
		NO _x	0.52	2.29
		CO	0.1	0.46
		SO _x	0.004	0.02

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Emission Point No. (1)	Source Name (2)	Air Contaminant Name (3)	<u>Emission Rates *</u>	
			<u>lb/hr</u>	<u>TPY</u>
G-1	Back-Up Generator 1 Phases 1, 2, and 3	VOC	1.61	0.02
		PM	1.21	0.02
		NO _x	16.98	0.21
		CO	3.67	0.04
		SO _x	0.35	0.01
G-1	Back -Up Generator 2 Phases 2 and 3	VOC	1.61	0.02
		PM	1.21	0.02
		NO _x	16.98	0.21
		CO	3.67	0.04
		SO _x	0.35	0.01

EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

- (1) Emission point identification - either specific equipment designation or emission point number from plot plan. Unless otherwise noted, where more than one emission point is listed, the values shown are the maximum allowable combined stack emissions.
- (2) Specific point source name. For fugitive sources use area name or fugitive source name.
- (3) VOC - volatile organic compounds as defined in General Rule 101.1
NO_x - total oxides of nitrogen
SO_x - sulfur oxides
CO - carbon monoxide
HF - hydrogen fluoride
HCl - hydrogen chloride
PM - particulate matter
H₂SO₄ - hydrogen sulfate
NaOH - sodium hydroxide
NH₃ - anhydrous ammonia
- (4) Two of the three scrubbers are operating in parallel. One serves as a backup for maintenance or unscheduled outages.

* Emission rates are based on and the facilities are limited by the following maximum operating schedule:

Hrs/day 24 Days/week 7 Weeks/year 52 or Hrs/year 8,760

Dated _____