

EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

19566 and PSD-TX-768M1

This table lists the maximum allowable emission rates and all sources of air contaminants on the applicant's property covered by this permit. The emission rates shown are those derived from information submitted as part of the application for permit and are the maximum rates allowed for these facilities. Any proposed increase in emission rates may require an application for a modification of the facilities covered by this permit.

AIR CONTAMINANTS DATA

Emission Point No. (1)	Source Name (2)	Name (3)	Air Contaminant lb/hr TPY	<u>Emission Rates *</u>	
<u>Pretreater No. 3</u>					
F021	Fugitives (4)		VOC	0.20	0.80
<u>Sulfur Recovery Unit</u>					
056 S01	SRU Stack		PM10	0.60	2.10
			SO2	128.00	560.60
			NOx	13.50	47.30
			CO	28.90	126.60
			VOC	0.30	1.20
			H2S	0.75	3.28
056 V01	SRU No. 2 Vent (5)		CO	36.80	
			H2S	1.05	
			COS	7.70	
			SO2	0.10	
			PM10	0.10	
			CS2	0.80	
056 V02	SRU No. 3 Vent (5)		CO	36.80	
			H2S	1.05	
			COS	7.70	
			SO2	0.10	
			PM10	0.10	
			CS2	0.80	
056 V01	SRU No. 2 Vent and		CO		10.68

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Emission Point No. (1)	Source Name (2)	Air Contaminant Name (3)	Emission Rates *	
			lb/hr	TPY
and	SRU No. 3 Vent (5)	H2S		0.38
056 V02		COS		1.79
		SO2		0.02
		PM		0.02
		CS2		0.13
056 V03	Sulfur Pit Vent (5)	H2S	0.04	0.01
		SO2	1.67	0.28
056 V05	Sulfur Loading Vent (5)	H2S	0.03	<0.01
		SO2	1.29	0.11
F056	SRU 2/3 Fugitives (4)	SO2	0.02	0.07
		VOC	0.92	4.04
		H2S	0.24	1.05
		NH3	0.02	0.10
0124-G1	SRU 1 Fugitives (4)	SO2	1.79	7.82
		H2S	1.71	7.51
<u>Crude Unit B</u>				
006 S01	Heater H-3101	PM10	4.70	16.60
		SO2	23.90	83.90
		NOx	107.90	377.90
		CO	14.20	49.70
		VOC	1.30	4.60
006 S01	Heater H-3102	PM10	0.80	2.70
		SO2	4.00	13.90
		NOx	17.90	62.50
		CO	2.30	8.20
		VOC	0.40	1.50
006 S02	Heater H-2001	PM10	0.60	2.20
		SO2	3.20	11.20

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Emission Point No. (1)	Source Name (2)	Air Contaminant Name (3)	Emission Rates *	
			lb/hr	TPY
			NOx	14.40
			CO	1.90
			VOC	0.40
F006	Fugitives (4)		VOC	1.10
				4.70
<u>Hydrocracker</u>				
035 S01	Heater H-3301		PM10	0.20
			SO2	1.10
			NOx	5.10
			CO	0.70
			VOC	0.10
035 S02	Heater H-3302		PM10	0.20
			SO2	0.80
			NOx	3.40
			CO	0.50
			VOC	0.10
035 S03	Heater H-3303		PM10	0.20
			SO2	0.80
			NOx	3.40
			CO	0.50
			VOC	0.10
035 S04	Heater H-3304		PM10	1.50
			SO2	7.40
			NOx	33.30
			CO	4.40
			VOC	0.80
035 S05	Heater H-3305		PM10	0.30
			SO2	1.70
			NOx	7.50
			CO	1.00

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Emission Point No. (1)	Source Name (2)	Air Contaminant Name (3)	Emission Rates *	
			lb/hr	TPY
		VOC	0.20	0.60
035 S06	Heater H-4001	PM10	0.40	1.30
		SO2	1.80	6.40
		NOx	8.20	28.90
		CO	1.10	3.80
		VOC	0.20	0.70
F035	Fugitives (4)	VOC	0.60	2.70
<u>Pretreater No. 4</u>				
054 S01 (6)	Heater B-7001	PM10	0.60	2.20
		SO2	3.20	11.20
		NOx	14.40	50.50
		CO	1.90	6.60
		VOC	0.40	1.20
054 S01 (6)	Heater B-7002	PM10	0.80	2.70
		SO2	3.90	13.50
		NOx	17.40	61.00
		CO	2.30	8.00
		VOC	0.40	1.50
<u>Reformer No. 4</u>				
055 S01 (7)	Heater B-7101-4	PM10	4.80	16.80
		SO2	24.30	85.00
		NOx	109.40	383.20
		CO	14.40	50.50
		VOC	1.30	4.70
055 S01 (7)	Heater B-7201	PM10	0.20	0.80
		SO2	1.10	3.80

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Emission Point No. (1)	Source Name (2)	Air Contaminant Name (3)	Emission Rates *			
			lb/hr	TPY		
				NOx	4.90	17.30
				CO	0.70	2.30
				VOC	0.10	0.40
055 V01		Regenerator Vent		PM10	0.01	0.04
				SO2	0.10	0.40
				CO	0.96	4.20
				HCl	0.03	0.10
				Cl2	0.40	1.90
F055		Fugitives (4)		VOC	1.00	4.30
<u>Coker</u>						
009 S04		Heater BA-3000		PM10	0.60	2.10
				SO2	3.00	10.50
				NOx	13.50	47.30
				CO	1.80	6.20
				VOC	0.30	1.20
F009		Fugitives (4)		VOC	1.50	6.70
<u>Amine Regeneration Unit</u>						
F057		Fugitives (4)		VOC	0.10	0.60
				H2S	0.20	0.70
<u>Sour Water Stripper Unit</u>						
F038		Fugitives (4)		VOC	0.38	1.70
				NH3	0.01	0.10
				H2S	0.01	0.10

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Emission Point No. (1)	Source Name (2)	Air Contaminant Name (3)	Emission Rates *		
			lb/hr	TPY	
<u>Storage Tanks</u>					
T0781		Storage Tank (8)	VOC	6.10	26.70
T0781		Storage Tank (9)	VOC	5.09	22.30
T0782		Storage Tank	VOC	5.14	22.50
T1150		Storage Tank (8)	VOC	22.60	99.00
T1150		Storage Tank (9)	VOC	0.59	2.60
T1151		Storage Tank (8)	VOC	22.60	99.00
T1151		Storage Tank (9)	VOC	0.59	2.60
T1158		Storage Tank	VOC	0.59	2.60
T1165		Storage Tank	VOC	0.73	3.20
T1212		Storage Tank	VOC	0.57	2.50
T1213		Storage Tank	VOC	0.68	3.00
T1215		Storage Tank (8)	VOC	28.49	124.80
T1215		Storage Tank (9)	VOC	0.84	3.70
T1300		Storage Tank (8)	VOC	23.68	103.70
T1300		Storage Tank (9)	VOC	0.62	2.70
T1314		Storage Tank (8)	VOC	17.76	77.80
T1314		Storage Tank (9)	VOC	0.48	2.10

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Emission Point No. (1)	Source Name (2)	Air Contaminant Name (3)	Emission Rates *	
			lb/hr	TPY
T1320	Storage Tank (8)	VOC	17.76	77.80
T1320	Storage Tank (9)	VOC	0.46	2.00
T1324	Storage Tank	VOC	0.87	3.80
T1329	Storage Tank	VOC	0.41	1.80
T1332	Storage Tank	VOC	0.30	1.30
T1334	Storage Tank (8)	VOC	21.71	95.10
T1334	Storage Tank (9)	VOC	0.57	2.50
T1335	Storage Tank (8)	VOC	26.89	117.80
T1335	Storage Tank (9)	VOC	0.96	4.20
T1338	Storage Tank	VOC	0.57	2.50
T1361	Storage Tank	VOC	5.14	22.5
T1362	Storage Tank (8)	VOC	34.25	150.00
T1362	Storage Tank (9)	VOC	1.03	4.50
T2119	Storage Tank	VOC	0.66	2.90
T2198	Storage Tank (8)	VOC	17.92	78.50
T2198	Storage Tank (9)	VOC	0.64	2.80
T2199	Storage Tank (8)	VOC	17.83	78.10
T2199	Storage Tank (9)	VOC	0.55	2.40

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Emission Point No. (1)	Source Name (2)	Air Contaminant Name (3)	Emission Rates *			
			lb/hr	TPY		
T2200		Storage Tank (8)		VOC	13.24	58.00
T2200		Storage Tank (9)		VOC	0.37	1.60
T2201		Storage Tank (8)		VOC	13.24	58.00
T2201		Storage Tank (9)		VOC	0.37	1.60
T2202		Storage Tank		VOC	0.48	2.10
T2203		Storage Tank (8)		VOC	3.22	14.10
T2203		Storage Tank (9)		VOC	2.58	11.30
T2209		Storage Tank (8)		VOC	26.71	117.00
T2209		Storage Tank (9)		VOC	0.78	3.40
T2210		Storage Tank (8)		VOC	26.71	117.00
T2210		Storage Tank (9)		VOC	0.78	3.40
T2212		Storage Tank (8)		VOC	26.71	117.00
T2212		Storage Tank (9)		VOC	0.78	3.40
T2213		Storage Tank		VOC	0.78	3.40
T2221		Storage Tank (8)		VOC	17.76	77.80
T2221		Storage Tank (9)		VOC	0.48	2.10
T2222		Storage Tank (8)		VOC	17.76	77.80
T2222		Storage Tank (9)		VOC	0.48	2.10
T2223		Storage Tank (8)		VOC	13.33	58.40

T2223	Storage Tank (9)	VOC	0.48	2.10
T2224	Storage Tank	VOC	0.37	1.60
T2225	Storage Tank (8)	VOC	34.11	149.40
T2225	Storage Tank (9)	VOC	0.89	3.90
T1377	SWS Storage Tank	VOC	5.31	22.90
T1378	SWS Storage Tank (8)	VOC	52.03	227.50
T1378	SWS Storage Tank (9)	VOC	5.31	22.90

Fluid Catalytic Cracking Unit

010 S01	CO Boiler	PM10	155.00	675.00
		SO2	6588.00	13101.00
		NOx	984.00	2650.00
		CO	457.00	2000.00
		VOC	1.74	7.60

- (1) Emission point identification - either specific equipment designation or emission point number from plot plan.
- (2) Specific point source name. For fugitive sources use area name or fugitive source name.
- (3) PM10 - particulate matter less than 10 microns
VOC - volatile organic compounds as defined in General Rule 101.1
NOx - total oxides of nitrogen
SO2 - sulfur dioxide
CO - carbon monoxide
H2S - hydrogen sulfide
NH3 - ammonia
HCl - hydrogen chloride

Cl₂ - chlorine

COS - carbonyl sulfide

CS₂ - carbon disulfide

- (4) Fugitive emissions are an estimate only and should not be considered as a maximum allowable emission rate.
- (5) TPY rate is based on operating 336 hours/year (rolling annual basis) with the stack burner/thermal oxidizer down.
- (6) Heaters B-7001 and B-7002 share a common stack.
- (7) Heaters B-7101-4 and B-7201 share a common stack.

19566 and PSD-TX-768M1

Page 10

EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

- (8) Emission limit prior to equipping the tank with an internal floating roof (IFR) or equivalent.
- (9) Emission limit after January 1, 1999 or after equipping the tank with an IFR or equivalent, whichever occurs first.

* Emission rates are based on and the facilities are limited by the following maximum operating schedule:

Hrs/day____Days/week____Weeks/year____or Hrs/year 8,760

Dated _____