

EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

Permit No. 2023

This table lists the maximum allowable emission rates and all sources of air contaminants on the applicant's property covered by this permit. The emission rates shown are those derived from information submitted as part of the application for permit and are the maximum rates allowed for these facilities. Any proposed increase in emission rates may require an application for a modification of the facilities covered by this permit.

AIR CONTAMINANTS DATA

Emission Point No. (1)	Source Name (2)	Air Contaminant Name (3)	Emission Rates * lb/hr	
TPY				
246	Flare	VOC	102.90	20.56
		NO _x	13.24	2.78
		CO	67.78	14.42
251	Reactor No. 1 Process Fugitives (4)	VOC	13.94	61.06
252	No. 1 Cyclone Scrubber Vent	VOC	3.40	<0.01
253	No. 1 Extruder Drier	Vinyl Acetate	7.00	(5)
		Ethylene	4.00	(5)
		PM	1.30	5.69
254 - 260	No. 1 Primary Storage Bins	Vinyl Acetate	21.73	(5)
		Ethylene	32.00	(5)
		PM	(5)	(5)
261 - 268	No. 1 Bulk Storage Bins	Vinyl Acetate	21.73	19.50 (6)
		Ethylene	32.00	118.00 (6)
		PM	2.05	8.98
269	Reactor No. 2 Process Fugitives (4) 32.86	VOC		7.50
		CO	0.18	0.79
270	No. 2 Extruder Drier	Ethylene	4.00	(7)
		PM	1.30	5.69
271 - 275	No. 2 Primary Storage Bins	Vinyl Acetate	21.73	(7)
		Ethylene	32.00	(7)
		PM	(7)	(7)

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Emission Point No. (1) <u>TPY</u>	Source Name (2)	Air Contaminant Name (3)	<u>Emission Rates *</u>	
			lb/hr	
276 - 282	No. 2 Bulk Storage Bins	Vinyl Acetate	21.73	19.50 (8)
		Ethylene	32.00	118.00 (8)
		PM	2.05	8.98
410	No. 1 Fines Streamer Filter	PM	<0.01	<0.01
411	No. 2 Fines Streamer Filter	PM	<0.01	<0.01
546	Vulcanizables Fines Separator Dust 0.44 Collector	PM		0.10
547	Vulcanizables Preheat Bin	VOC	4.00	4.38
		PM	0.25	0.55
548	Vulcanizables Peroxide Tank	VOC	12.33	2.19
549	Vulcanizables Holding Bin	VOC	5.00	21.90
550	Vulcanizables Trim Bin	VOC	(9)	(9)
551	Vulcanizables Filter/Receiver	PM	0.10	0.44
552, 553	Vulcanizables Cooling Bin Nos. 1 and 2	VOC	(9)	(9)
		PM	<0.10	0.11
562	Mineral Spirits Tank	VOC	0.25	0.03
669	Anti-Oxidant Mix Tank	VOC	11.43	0.10
670	East Vinyl Acetate Run Tank	VOC	2.80	0.09
671	West Vinyl Acetate Run Tank	VOC	2.80	0.09
672	Old Run Tank	VOC	2.57	0.03
1004	Vulcanizables Fines Separator Baghouse	PM	0.18	0.78

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TPY			lb/hr	
1011	No. 1 Process Analyzer Vent	VOC	<0.01	<0.01
1012	No. 2 Process Analyzer Vent	VOC	<0.01	<0.01
1021	Vulcanizables Feeder Vent	PM	0.01	0.04
1039	Vulcanizables Blender Vent	VOC	(9)	(9)
1041	Cooling Tower	VOC	Upset Only	

- (1) Emission point identification - either specific equipment designation or emission point number from plot plan.
- (2) Specific point source name. For fugitive sources use area name or fugitive source name.
- (3) VOC - volatile organic compounds as defined in General Rule 101.1
 NO_x - total oxides of nitrogen
 CO - carbon monoxide
 PM - particulate matter
- (4) Fugitive emissions are an estimate only and should not be considered as a maximum allowable emission rate.
- (5) The annual emission limits for the VOC from EPNs 253 through 268 are reflected in the emission rates for EPNs 261 through 268. The hourly and annual PM emissions from EPNs 254 through 268 are reflected in the emission rates for EPNs 261 through 268.
- (6) The total VOC emissions from EPNs 253 through 268 are not to exceed 124.1 tpy.
- (7) The annual emission limits for the VOC from EPNs 270 through 282 are reflected in the emission rates for EPNs 276 through 282. The hourly and annual PM emissions from EPNs 271 through 282 are reflected in the emission rates for EPNs 276 through 282.
- (8) The total VOC emissions from EPNs 270 through 282 are not to exceed 118 tpy.
- (9) VOC emissions from this source are accounted for at EPN 549.

* Emission rates are based on and the facilities are limited by the following maximum operating schedule:

_____Hrs/day_____Days/week_____Weeks/year or 8,760 Hrs/year

Dated_____