

Emission Sources - Maximum Allowable Emission Rates

Permit Number 2925

This table lists the maximum allowable emission rates and all sources of air contaminants on the applicant's property covered by this permit. The emission rates shown are those derived from information submitted as part of the application for permit and are the maximum rates allowed for these facilities, sources, and related activities. Any proposed increase in emission rates may require an application for a modification of the facilities covered by this permit.

Air Contaminants Data

| Emission Point No. (1) | Source Name (2) | Air Contaminant Name (3) | Emission Rates | |
|------------------------|---|--------------------------|----------------|---------|
| | | | lbs/hour | TPY (4) |
| TF-01 | Step I-Flare Stack | VOC | 2.46 | 10.45 |
| | | NO _x | 1.43 | 3.77 |
| | | CO | 7.31 | 19.23 |
| | | SO ₂ | 0.42 | 1.31 |
| | | PM ₁₀ | 0.01 | 0.01 |
| | | PM _{2.5} | 0.01 | 0.01 |
| | | PM | 0.01 | 0.01 |
| | | H ₂ S | 0.01 | 0.01 |
| TF-05 | Hydrogenation and Step II Degasser Vent | VOC | 2.90 | 1.13 |
| TF-07 | Concentrator Column Vent | VOC | 0.30 | 1.31 |
| TF-08 | Reactor/Refining Train Vent | VOC | 0.32 | 1.41 |
| TF-09 | THF Tank Farm Vent - Normal | VOC | 31.18 | 4.48 |
| | THF Tank Farm Vent - MSS | VOC | 6.94 | 0.17 |
| TF-11 | Crude BYD Storage Tank – Normal | VOC | 5.12 | 1.98 |
| | Crude BYD Storage Tank – MSS | VOC | 0.57 | 0.01 |
| TF-21 | Hold Tank Vent(SCRUBBER) – Normal | VOC | 3.07 | 0.45 |
| | Hold Tank Vent(SCRUBBER) – MSS | VOC | 0.47 | 0.01 |
| TF-22 | Refined BYD Storage (6) | VOC | 0.38 | 0.05 |
| TF-23A | Crude BDO Tank A | VOC | 1.38 | 0.25 |

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| | | | | |
|--------------------|---|-------------------|--------|-------|
| TF-23B | Refined BDO Tank B | VOC | 0.23 | 0.01 |
| TF-23C | Refined BDO Tank C | VOC | 0.29 | 0.01 |
| TF-23D | Refined BDO Tank D | VOC | 0.29 | 0.01 |
| TF-23E | Desalted BDO Tank E | VOC | 0.14 | 0.04 |
| TF-23F | Concentrated BDO Tank F | VOC | 0.12 | 0.03 |
| TF-25 | BDO Refining Vent | VOC | 0.08 | 0.33 |
| TF-26 | THF Fugitives (5) | VOC | 3.70 | 16.21 |
| | | IOC-U | 0.01 | 0.01 |
| | | CO | 0.01 | 0.01 |
| TF-26L | Tank Truck Loading | PM | < 0.01 | 0.79 |
| | | PM ₁₀ | < 0.01 | |
| | | PM _{2.5} | < 0.01 | |
| | | VOC | 2.57 | |
| TF-RL | Railcar Loading | VOC | 4.30 | 0.79 |
| TF-24L | 24 Hour Tank Truck Loading (TF-07L) | VOC | 1.73 | |
| TF-27 | Wastewater Ponds | VOC | 5.97 | 22.30 |
| TF-28 ⁷ | TF-17T / THF Tank / C-shipping Tank | VOC | 0.40 | 0.98 |
| TF-29 | Cooling Tower | VOC | 0.63 | 2.76 |
| | | PM | 2.30 | 7.71 |
| | | PM ₁₀ | 1.67 | 5.60 |
| | | PM _{2.5} | 0.01 | 0.02 |
| TF-30 | Tank TF-30T Butanol Tank vent (SCRUBBER) - Normal | VOC | 0.02 | 0.01 |
| | Tank TF-30T Butanol Tank vent (SCRUBBER) – MSS | VOC | 0.01 | <0.01 |
| TF-51 | Intermediates Storage No. 1 | VOC | 0.15 | <0.01 |
| TF-52 | Intermediates Storage No. 2 | VOC | 0.15 | <0.01 |

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| | | | | |
|----------------|-------------------------------------|-------------------|--------|--------|
| TF-53 | Intermediates Storage No. 3 | VOC | 0.15 | 0.01 |
| TF-54 | Intermediates Storage No. 4 | VOC | 0.15 | <0.01 |
| TF-AP1 | BHT Addition Pot 1 | PM | < 0.01 | < 0.01 |
| | | PM ₁₀ | < 0.01 | < 0.01 |
| | | PM _{2.5} | < 0.01 | < 0.01 |
| TF-AP2 | BHT Addition Pot 2 | PM | < 0.01 | < 0.01 |
| | | PM ₁₀ | < 0.01 | < 0.01 |
| | | PM _{2.5} | < 0.01 | < 0.01 |
| TF-APV | Ventilation Stack | PM | < 0.01 | < 0.01 |
| | | PM ₁₀ | < 0.01 | < 0.01 |
| | | PM _{2.5} | < 0.01 | < 0.01 |
| TF-CTC1 | Bleach Storage Tote | IOC-U | < 0.01 | < 0.01 |
| TF-CTC2 | CL40 Storage Tote | IOC-U | < 0.01 | < 0.01 |
| TF-CTC3 | CL4898 Storage Tote | VOC | < 0.01 | < 0.01 |
| | | IOC-U | < 0.01 | < 0.01 |
| TF-CTC4 | CL9100 Storage Tote | VOC | < 0.01 | < 0.01 |
| TF-TKBRINE | Ethylene Glycol Tank | VOC | 0.01 | 0.01 |
| TF-Diesel | Diesel Tank | VOC | 0.03 | 0.01 |
| TF-TKAAT | Aldrich Accumulation Tank | VOC | 0.01 | 0.01 |
| TF-TKFST | Formaldehyde Fume Scrubber Tank | VOC | 0.05 | 0.01 |
| TF-TKSAT | Step 1 Sample Tank | VOC | 0.01 | 0.01 |
| TF-PND | Purge neutralization drum | VOC | 1.57 | 1.10 |
| TF-CAUSTIC | Caustic Tank | NaOH | 0.01 | 0.01 |
| | | PM | 0.04 | <0.01 |
| | | PM ₁₀ | 0.02 | <0.01 |
| | | PM _{2.5} | <0.01 | 0.01 |
| MSS Activities | | | | |
| THF-MSS ATM | THF MSS Emissions to Atmosphere – C | VOC | 9.87 | 0.70 |

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| | | | | |
|-----------|---|--------------------|-------|-------|
| | | NO _x | 0.01 | 0.19 |
| | | CO | 0.10 | <0.01 |
| | | SO ₂ | <0.01 | <0.01 |
| | | PM ₁₀ | 1.40 | 0.04 |
| | | PM _{2.5} | 0.18 | <0.01 |
| | | PM | 2.49 | 0.08 |
| | | Ammonia | 20.47 | 0.25 |
| | | Sodium Bicarbonate | 0.01 | 0.01 |
| | | Sodium Hydroxide | 0.01 | 0.01 |
| | | Sulfuric acid | 0.01 | 0.01 |
| | THF MSS Emissions to Atmosphere – C shipping Floating Roof Tank | VOC | 12.54 | 1.06 |
| | | NO _x | 0.25 | 0.19 |
| | | CO | 2.17 | <0.01 |
| | | SO ₂ | <0.01 | <0.01 |
| | | Ammonia | 20.47 | 0.25 |
| | | Sodium Bicarbonate | 0.01 | 0.01 |
| | | Sodium Hydroxide | 0.01 | 0.01 |
| | | Sulfuric Acid | 0.01 | 0.01 |
| | | PM ₁₀ | 1.40 | 0.04 |
| | | PM _{2.5} | 0.18 | <0.01 |
| | | PM | 2.49 | 0.08 |
| TF-01 MSS | Flare Stack-MSS | VOC | 15.25 | 0.57 |
| | | Sodium Formate | <0.01 | <0.01 |
| | | Phosphine | <0.01 | <0.01 |
| | | Arsine | <0.01 | <0.01 |
| | | Sulfur | <0.01 | <0.01 |

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| | | | | |
|-----------------|--|------------------|-------|-------|
| | | H ₂ S | <0.01 | <0.01 |
| | | NO _x | 2.18 | 0.07 |
| | | CO | 11.12 | 0.36 |
| | | SO ₂ | 0.14 | <0.01 |
| THF-MSS TANK CD | THF MSS Tank Related Emissions at Control Device | VOC | 2.90 | 0.01 |
| | | NO _x | 0.17 | 0.01 |
| | | CO | 1.46 | 0.01 |
| TF-21 MSS | Hold Tank Vent - MSS | VOC | 0.01 | 0.06 |

- (1) Emission point identification - either specific equipment designation or emission point number from plot plan.
(2) Specific point source name. For fugitive sources, use area name or fugitive source name.
(3) VOC - volatile organic compounds as defined in Title 30 Texas Administrative Code § 101.1
IOC-U - inorganic compounds (unspeciated)
NO_x - total oxides of nitrogen
SO₂ - sulfur dioxide
PM - total particulate matter, suspended in the atmosphere, including PM₁₀ and PM_{2.5}, as represented
PM₁₀ - total particulate matter equal to or less than 10 microns in diameter, including PM_{2.5}, as represented
PM_{2.5} - particulate matter equal to or less than 2.5 microns in diameter
CO - carbon monoxide
H₂S - hydrogen sulfide
NaOH - sodium hydroxide

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- (4) Compliance with annual emission limits (tons per year) is based on a 12-month rolling period.
- (5) Emission rate is an estimate and is enforceable through compliance with the applicable special condition(s) and permit application representations.
- (6) Total hourly maximum fill rates and annual throughput cumulative for Tanks TF-02T, TF-04T and TF-05T shall not exceed 36,000 gallons per hour and 51,249,000 gallons per year.
- (7) EPN TF-28 floating roof tank will be converted to fixed roof tank (EPN: TF-09; FIN TF-17T). EPN TF-28 and associated MSS emissions will remain in the MAERT until C-shipping fixed roof tank (FIN: TF-17T) is routed to the tank farm scrubber (EPN: TF-09).

Date: **January 24, 2019**