EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

Permit Numbers 6048 and PSD-TX-74M1

This table lists the maximum allowable emission rates and all sources of air contaminants on the applicant's property covered by this permit. The emission rates shown are those derived from information submitted as part of the application for permit and are the maximum rates allowed for these facilities. Any proposed increase in emission rates may require an application for a modification of the facilities covered by this permit.

Emission	Source	AIR CONTAMINANTS DATA Air Contaminant Emission Rates *		
Point No. (1)	Name (2)	Name (3)	lb/hr	TPY
PS-1	Clay Crusher	PM	0.32	1.35
	Baghouse	PM ₁₀	0.16	0.68
PS-2	Clay Belt Transfer	PM	0.32	1.35
	Baghouse	PM ₁₀	0.16	0.68
PS-3	Raw Aeropol	PM	2.17	9.10
	Cyclone	PM ₁₀	1.08	4.54
PS-4	Blending Silo	PM	1.60	6.74
	Baghouse	PM ₁₀	0.80	3.37
PS-5	Rail Hopper Belt	PM	1.04	4.35
	Baghouse	PM ₁₀	0.52	2.18
PS-6	Coal/Gypsum Belt Transfer	PM	0.32	1.35
	Baghouse	PM ₁₀	0.16	0.68
PS-7	Tri-Gate Diverter	PM	0.32	1.35
	Baghouse	PM ₁₀	0.16	0.68
PS-8	Coal Belt Transfer	PM	0.56	2.35
	Baghouse	PM ₁₀	0.28	1.18
PS-9	Coal/Coke Silos	PM	0.48	2.02
	Baghouse	PM ₁₀	0.24	1.01
PS-10	Coal Mill Cyclone	PM	4.49	18.87
	Baghouse	PM ₁₀	2.25	9.43
PS-11	Coal Bin Passive Bag	PM	0.03	0.13
	Filter	PM ₁₀	0.02	0.07

EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

		AIR CONTAMINANTS DATA		
Emission	Source	Air Contaminant	<u>Emissi</u>	on Rates *
Point No. (1)	Name (2)	Name (3)	lb/hr	TPY
PS-12	Coke Bin Passive Bag	PM	0.03	0.13
	Filter	PM_{10}	0.02	0.07
PS-13	Solid Fuel Pump Feeders	PM	0.80	3.37
	Baghouse	PM_{10}	0.40	1.68
PS-14	Kiln Feed Bucket Elevator	PM	0.48	2.02
	Baghouse	PM_{10}	0.24	1.01
PS-15	Kiln Feed Buffer Bin	PM	0.80	3.37
	Baghouse	PM_{10}	0.40	1.68
PS-16	Kiln No. 1 Main	PM	12.43	41.76
	Baghouse	PM_{10}	10.44	35.08
		VOC	13.10	44.00
		NO _x ****	744.00	2801.00
		SO ₂ ***	106.00	58.5
		CO**	772.00	1036.00
		HCI	0.52	2.25
PS-19	Clinker Cooler Drag Chain	PM	1.11	4.68
	Baghouse	PM ₁₀	0.56	2.34
PS-20	Kiln Line 1 Clinker Cooler	PM	10.46	35.13
	Baghouse	PM ₁₀	7.95	26.70
PS-22	Clinker Silos Top	PM	2.23	9.36
	Transfers Baghouse	PM ₁₀	1.11	4.68
PS-23	Clinker Silo No. 1 Feeder	PM	0.15	0.65
	Baghouse	PM_{10}	0.08	0.33
PS-24	Clinker Silo No. 2 Feeder	PM	0.17	0.75
	Baghouse	PM ₁₀	0.08	0.33
PS-25	Clinker Silo No. 3 North	PM	0.15	0.65

EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

		AIR CONTAMINANTS DATA		
Emission	Source	Air Contaminant	<u>Emissior</u>	n Rates *
Point No. (1)	Name (2)	Name (3)	lb/hr	TPY
	* *	* *		
	Baghouse	PM ₁₀	0.08	0.33
	Bagneaco	10	0.00	0.00
PS-26	Clinker Silo No. 3 South	PM	0.15	0.65
P3-20				
	Baghouse	PM_{10}	0.08	0.33
PS-27	Clinker Silo No. 4 Feeder	PM	0.15	0.65
	Baghouse	PM_{10}	0.08	0.33
PS-28	Clinker Silo No. 5 Feeder	PM	0.15	0.65
. • = •	Baghouse	PM_{10}	0.08	0.33
	Dagnouse	1 14110	0.00	0.55
PS-29	Clinker Silo No. 6 North	PM	0.15	0.65
P3-29				
	Baghouse	PM_{10}	0.08	0.33
PS-30	Clinker Silo No. 6 South	PM	0.15	0.65
	Baghouse	PM_{10}	0.08	0.33
	-			
PS-31	Finish Mill Baghouse	PM	3.58	15.04
	No. 1	PM_{10}	1.79	7.52
	140. 1	10	2.70	7.02
PS-32	Cement Cooler No. 1	PM	0.31	1.30
F 3-32				
	Transfer Baghouse	PM_{10}	0.15	0.65
50.00	· · · · · · · · · · · · · · · · · ·	D14	0.00	0.07
PS-33	Finish Mill No. 1	PM	0.80	3.37
	Baghouse	PM_{10}	0.40	1.68
PS-34	Finish Mill Baghouse	PM	3.58	15.04
	No. 1	PM_{10}	1.79	7.52
		10		
PS-35	Cement Cooler No. 2	PM	0.31	1.30
1 3 33	Transfer Baghouse	PM ₁₀	0.15	0.65
	Transier bagnouse	L IAITO	0.13	0.05
DC 0C	Finiah Mill No. O	DM	0.00	2.27
PS-36	Finish Mill No. 2	PM	0.80	3.37
	Baghouse	PM_{10}	0.40	1.68
PS-37	Cement Aeropols	PM	0.39	1.66
	Baghouse	PM_{10}	0.20	0.83
	•			

EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

	_	AIR CONTAMINANTS DATA		
Emission	Source	Air Contaminant	<u>Emission</u>	
Point No. (1)	Name (2)	Name (3)	lb/hr	TPY
PS-38	South Aeropol Transfer	PM	0.56	2.34
	Baghouse	PM ₁₀	0.28	1.17
PS-39	North Silo Distribution	PM	0.39	1.66
	Baghouse	PM ₁₀	0.20	0.83
PS-40	North Aeropol Transfer	PM	0.56	2.34
	Baghouse	PM ₁₀	0.28	1.17
PS-41	South Silo Distribution	PM	0.39	1.66
	Baghouse	PM ₁₀	0.20	0.83
PS-42	Loadout Spout No. 1	PM	0.35	1.48
	Baghouse	PM ₁₀	0.18	0.74
PS-43	Loadout Spout No. 2	PM	0.35	1.48
	Baghouse	PM ₁₀	0.18	0.74
PS-44	Loadout Spout No. 3	PM	0.35	1.48
	Baghouse	PM ₁₀	0.18	0.74
PS-45	Regrind Bin Baghouse	PM PM ₁₀	0.06 0.03	0.27 0.14
PS-46	Regrind Cyclone	PM	0.26	1.08
	Baghouse	PM ₁₀	0.13	0.54
PS-47	Emergency Hopper	PM	0.19	0.79
	Baghouse	PM ₁₀	0.10	0.40
PS-48	Silo 14 Alumina Baghouse	PM PM ₁₀	0.21 0.10	0.18 0.09
PS-61	Raw Material 1st Transfer Baghouse	PM PM ₁₀	0.10 0.12 0.06	0.51 0.25
PS-62	Raw Material 2nd Transfer	PM	0.12	0.51
	Baghouse	PM ₁₀	0.06	0.25
PS-63	Raw Material Final Transfer	PM	0.12	0.51
	Baghouse	PM ₁₀	0.06	0.25

EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

Emission	Course		Emission Rates *	
Emission	Source	Air Contaminant		
Point No. (1)	Name (2)	Name (3)	lb/hr	<u>TPY</u>
PS-64	No. 2 Feeder Bins	PM	0.19	0.78
	Baghouse	PM ₁₀	0.09	0.39
PS-65	No. 1 Feeder Bins			0.76
PS-05	Baghouse	PM PM ₁₀	0.18 0.09	0.76
PS-66	Raw Material Transfer	PM	0.12	0.50
	Baghouse	PM ₁₀	0.06	0.25
PS-67	Kiln No. 2 Main Baghouse	$\begin{array}{c} PM \\ PM_{10} \\ VOC \\ NO_{x}^{****} \\ SO_{2}^{***} \\ CO^{**} \\ HCI \end{array}$	9.60 8.06 13.07 326.67 106.00 772.00 0.52	32.25 27.09 43.90 1431.00 58.0 879.00 2.25
PS-68	No. 2 Raw Meal Buffer Bin	PM	0.12	0.51
	Baghouse	PM ₁₀	0.06	0.25
PS-69	No. 2 Raw Meal Bucket	PM	0.29	1.21
	Elevator Baghouse	PM ₁₀	0.15	0.61
PS-70	Blending Silo No. 2	PM	0.29	1.21
	Elevator Baghouse	PM ₁₀	0.15	0.61
PS-71	Blending Silo No. 2 Dist. Box Baghouse	PM_{10}	0.29 0.15	1.21 0.61
PS-72	Kiln No. 2 Feed Bucket Elev.	PM	0.29	1.21
	Bottom Baghouse	PM ₁₀	0.15	0.61
PS-73	Kiln No. 2 Feed Bucket Elev.	PM	0.12	0.51
	Top Baghouse	PM ₁₀	0.06	0.25
PS-74	Kiln Line 2 Clinker Cooler	PM	7.92	26.61
	Baghouse	PM ₁₀	6.02	20.23
PS-75	Clinker Cooler No. 2 Hamme	r PM	0.12	0.51

EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

		AIR CONTAMINANTS DATA		
Emission	Source	Air Contaminant	<u>Emissio</u> i	n Rates *
Point No. (1)	Name (2)	Name (3)	lb/hr	TPY
	Mill/Drag Chain	PM_{10}	0.06	0.25
	Willin Brag Griain	1 14110	0.00	0.20
PS-76	Clinker Cooler No. 2 Transfer	PM	0.29	1.21
P3-70				
	Silo Baghouse	PM_{10}	0.15	0.61
PS-77	Finish Mill No. 3 Feeder	PM	0.12	0.51
	Baghouse	PM_{10}	0.06	0.25
	•			
PS-78	Finish Mill No. 3 Top Transfer	· PM	0.12	0.51
1070	Baghouse	PM_{10}	0.06	0.25
	Bayriouse	F IVI10	0.00	0.23
DC 70	Finials NAILINIS O	D14	F 00	24.00
PS-79	Finish Mill No. 3	PM	5.22	21.93
	Baghouse	PM_{10}	2.61	10.97
PS-80	Mill No. 3 Cement Transfer	PM	0.19	0.78
	Baghouse	PM ₁₀	0.09	0.39
	9	1 11120		
PS-81	Cement Silo Feed	PM	0.20	0.82
1 3 01	Baghouse	PM ₁₀	0.10	0.41
	Bayriouse	F 1V110	0.10	0.41
DC 00	No. 41 and and Consul	D14	0.00	0.04
PS-82	No. 4 Loadout Spout	PM	0.22	0.94
	Baghouse	PM_{10}	0.11	0.47
PS-83	No. 5 Loadout Spout	PM	0.22	0.94
	Baghouse	PM ₁₀	0.11	0.47
	o			
PS-84	No. 2 Coke Belt Transfer	PM	0.12	0.51
F 3-04				
	Baghouse	PM_{10}	0.06	0.25
50.05			0.10	0 = 1
PS-85	No. 2 Coke Mill Bin 1	PM	0.12	0.51
	Baghouse	PM_{10}	0.06	0.25
PS-86	No. 2 Coke Mill Bin 2	PM	0.12	0.51
	Baghouse	PM_{10}	0.06	0.25
	9	10		
PS-87	No. 2 Coke Mill Weighfeeder	PM	0.12	0.51
1 5 01	Baghouse	PM ₁₀	0.06	0.25
	Dayriouse	L IAI10	0.00	0.25

EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

		AIN CONTAMINANTS DATA		
Emission	Source	Air Contaminant	<u>Emissi</u>	on Rates *
Point No. (1)	Name (2)	Name (3)	lb/hr	TPY
	•	• •		_
PS-88	No. 3 Coke Mill	PM	2.64	11.10
	Baghouse	PM_{10}	1.32	5.55
	-			
PS-89	Kiln No. 2 Mail Burner Fuel	PM	0.12	0.51
	Bin Baghouse	PM_{10}	0.06	0.25
	3			
PS-90	Kiln No. 2 Preheater Fuel	PM	0.12	0.51
	Bin Baghouse	PM_{10}	0.06	0.25
	g	1 1110		
FC-1	Process Fugitive (4)	PM	_	1.35
		PM_{10}	_	0.64
				0.0.
FC-2	Stockpiles (4)	PM	_	7.86
. • =	C. C	PM_{10}	_	3.93
				0.50
MTL	Material Handling (4) (5)	PM_{10}	6.07	10.30
PS-16/PS-67	Sitewide Limits	NO _x	-	2801.00
. 3 20/1 3 3 .	C.COVIGO EITINO	SO ₂	-	116.50
		CO	_	1915.00
		CO	-	1910.00

- (1) Emission point identification either specific equipment designation or emission point number from plot plan.
- (2) Specific point source name. For fugitive sources use area name or fugitive source name.
- (3) PM total suspended particulate (including PM₁₀)
 - PM_{10} particulate matter (PM) equal to or less than 10 microns in diameter. Where PM is not listed, it shall be assumed that no PM greater than 10 microns is emitted.
 - VOC volatile organic compounds as defined in Title 30 Texas Administrative Code ' 101.1
 - NO_x total oxides of nitrogen
 - SO₂ sulfur dioxide
 - CO carbon monoxide
 - HCI hydrocloric acid
- (4) Fugitive emissions are an estimate only.
- (5) Material handling consists of EPNs CGS-12, CGS-13, SD-1, SD-2, SD-6, SD-7, and SD-8.

EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

- ** 24-hour average as determined by the continuous emission measurement system.
- *** 3-hour average as determined by the continuous emission measurement system.
- **** Compliance based on a 30-day rolling average.
 - * Emission rates are based on and the facilities are limited by the following maximum operating schedule:

24 Hrs/day 7 Days/week 52 Weeks/year or 8,760 Hrs/year

Dated October 31, 2007