

EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

Permit Number 1295

This table lists the maximum allowable emission rates and all sources of air contaminants on the applicant's property covered by this permit. The emission rates shown are those derived from information submitted as part of the application for permit and are the maximum rates allowed for these facilities. Any proposed increase in emission rates may require an application for a modification of the facilities covered by this permit.

AIR CONTAMINANTS DATA

Emission Point No. (1)	Source Name (2)	Air Contaminant Name (3)	Emission Rates *	
			lb/hr	TPY**
094	Flare A-613	VOC	4.05	2.39
		NO _x	2.17	1.59
		CO	2.92	5.56
		SO ₂ 0.04	0.10	
110	Baghouse A-573	PM ₁₀	0.34	1.50
111	Baghouse A-574	PM ₁₀	0.86	3.75
182	Calciner V-257	PM ₁₀	1.12	0.08
		NH ₃ 0.01	0.01	
191	Decanter T-126	VOC	0.29	0.02
215	Heater H-302	VOC	0.01	0.02
		NO _x	0.26	0.39
		SO ₂	0.04	0.05
		CO	0.22	0.32
		PM ₁₀	0.02	0.03
248	Crude Product Solution Tank T-563	VOC	1.25	0.07
249	Calciner V-502	PM ₁₀	1.12	0.08
		NH ₃ 0.01	0.01	
250	H-500 Heater	VOC	0.01	0.02
		NO _x	0.26	0.39
		SO ₂	0.04	0.05
		CO	0.22	0.32
		PM ₁₀	0.02	0.03

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			lb/hr	TPY**
260	T-138 Decanter	VOC	0.29	0.02
261	T-510 Decanter	VOC	0.29	0.02
262	T-511 Decanter	VOC	0.29	0.02
263	T-512 Decanter	VOC	0.09	0.19
264	T-513 Decanter	VOC	0.29	0.02
274	Floc Tank T-541	VOC	0.83	0.03
278	Nitric Acid Tank T-557	HNO ₃	0.01	0.01
282	Tank T-588	VOC	0.07	0.03
284	Scrubbers A-316/A-317	VOC	0.61	1.25
		NH ₃	0.74	0.23
285	Wastewater Tank T-598	VOC	0.01	0.01
301	A-517-1 Baghouse	PM ₁₀	0.05	0.23
302	A-563/A-564 Baghouse	PM ₁₀	0.14	0.60
304	Calciner V-520	PM ₁₀	1.12	0.08
		NH ₃ 0.01	0.01	
305	H-501 Heater	VOC	0.01	0.02
		NO _x	0.26	0.39
		SO ₂	0.04	0.05
		CO	0.22	0.32
		PM ₁₀	0.02	0.03
307	T-546-2/T-580-2 Baghouse	PM ₁₀	0.04	0.18

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			lb/hr	TPY**
308	Dust Collector F-313	PM ₁₀	0.05	0.01
311	P-593 Vacuum Pump	VOC	0.09	0.38
		NH ₃	0.86	3.66
319	F-590 Belt Filter	VOC	0.02	0.09
		NH ₃	0.04	0.15
320	Abator A-325	CO	5.11	2.86
		NH ₃	1.17	0.36
		NO _x	6.35	9.55
		PM ₁₀	0.62	1.55
		SO ₂	0.10	0.44
		VOC	7.24	2.77
400	Dust Collector M-6260	PM ₁₀	0.43	1.88
401	Propylene Glycol Tank D-6218	VOC	0.06	0.01
402	Superheater B-6223	VOC	0.02	0.07
		NO _x	0.18	0.79
		CO	0.25	1.08
		SO ₂	0.04	0.17
		PM ₁₀	0.02	0.10
403	Thermal Oxidizer B-6240	VOC	0.92	0.15
		NO _x	6.00	4.34
		CO	7.43	3.65
		SO ₂	0.04	0.10
		PM ₁₀	1.48	6.06
527	M-6302 Bag Filter	Silicones	0.28	0.04
		PM ₁₀	0.05	0.23

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			lb/hr	TPY**
528	M-6306 Bag Filter	PM ₁₀	0.03	0.13
529	F-6402 Dust Collector	PM ₁₀	0.51	2.25
530	Superheater B-6359	VOC	0.02	0.08
		NO _x	0.22	0.90
		CO	0.30	1.24
		SO ₂	0.05	0.20
		PM ₁₀	0.03	0.11
531	SuperheaterB-6369	VOC	0.02	0.08
		NO _x	0.22	0.90
		CO	0.30	1.24
		SO ₂	0.05	0.20
		PM ₁₀	0.03	0.11
532	F-6322 Storage Tank	NH ₄ NO ₃	0.01	0.01
533	F-6323 Storage Tank	NH ₄ NO ₃	0.09	0.01
534	T-548 Wastewater Equalization Tank	NH ₄ NO ₃	0.09	0.01
535	F-6321 Wastewater Equalization Tank	NH ₄ NO ₃	0.01	0.01
537	ERS B-6389	CO	7.26	16.82
		NH ₃	5.90	3.12
		NO _x	55.85	17.39
		PM ₁₀	2.89	2.43
		SO ₂	0.62	2.70
		VOC	16.84	3.58
544	Floc Vessel F-6628	VOC	0.83	0.03
545	Floc Vessel F-6629	VOC	0.83	0.03
546	Seed Vessel F-6625	VOC	0.01	0.01
547	Belt Filter Floc Tank F-6544	VOC	0.83	0.03

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602	Decanter F-6602	VOC	0.45	0.04
603	Decanter F-6603	VOC	0.45	0.04
604	Decanter F-6604	VOC	0.45	0.04
605	Decanter F-6605	VOC	0.45	0.04
606	Decanter F-6606	VOC	0.45	0.04
607	Decanter F-6607	VOC	0.45	0.04
F-5	Fugitive Area F-5 (4)	VOC	0.02	0.10
F-6	Fugitive Area F-6 (4)	VOC	0.05	0.21
		PM ₁₀	0.08	0.36
		NH ₃	0.06	0.24
F-7	Fugitive Area F-7 (4)	VOC	0.30	1.32
		PM ₁₀	0.13	
F-8	Fugitive Area F-8 (4)	VOC	0.11	0.46
F-14	Fugitive Area F-14 (4)	VOC	0.09	0.40
		PM ₁₀	0.04	0.16
		NH ₃	0.01	0.01
F-15	Fugitive Area F-15 (4)	VOC	0.01	0.06

(1) Emission point identification - either specific equipment designation or emission point number from a plot plan.

(2) Specific point source names. For fugitive sources use area name or fugitive source name.

(3) VOC - volatile organic compounds as defined in Title 30 Texas Administrative Code § 101.1.

NO_x - total oxides of nitrogen

CO - carbon monoxide

SO₂ - sulfur dioxide

EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

PM₁₀ - particulate matter less than 10 microns in diameter. Where PM is not listed, it shall be assumed that no PM greater than 10 microns is emitted.

NH₃ - ammonia

HNO₃ - nitric acid

NH₄NO₃ - ammonium nitrate

(4) Fugitive emissions are an estimate only and should not be considered as a maximum allowable emission rate.

* Emission rates are based on and the facilities are limited by the following maximum operating schedule:

_____ Hrs/day _____ Days/week _____ Weeks/year or 8,760 Hrs/year

** Compliance with annual emission limits is based on a rolling 12-month period.

Dated November 29, 2006