Permit No. 6618

This table lists the maximum allowable emission caps or rates and all sources of air contaminants on the applicant's property covered by this permit. The emission rates shown are those derived from information submitted as part of the application for permit and are the maximum rates allowed for these facilities. Any proposed increase in emission rates may require an application for a modification of the facilities covered by this permit.

AIR CONTAMINANTS DATA

Emission	Source	Air Contaminant	Emission	
Point No. (1)	Name (2)	Name (3)	lb/hr	TPY
Q4501 Q4502	Plant Flare Thermal Oxidizer	NO _x , CO, SO ₂ NO _x , CO, SO ₂		
F-1, FUG-DF, F-CDNZ	Dryer F	NO_x , CO , SO_2		
G-1, FUG-DG, G-CDNZ	Dryer G	NO_x , CO , SO_2		
J1, J2, J3, J4, J5, J6, J7, J8, J9, FUG-DJ	Dryer J	NO _x , CO, SO ₂		
K1, K2, K3, K4, K5, K6, K7, K8, K9, FUG-DK	Dryer K	NO _x , CO, SO ₂		
L1, L2, L3, L4, L5, L6, L7, L8, L9, FUG-DL	Dryer L	NO _x , CO, SO ₂		
M1, M2, M3, M4, M5, M6, M7, M8, M9, FUG-DM	Dryer M	NO _x , CO, SO ₂		
P1, P2, P3, P4, P5, P6, P7, P8, P9, FUG-DP	Dryer P	NO _x , CO, SO ₂		
Q1, Q2, Q3, Q4, Q5, Q6, Q7, Q8, Q9, FUG-DQ	Dryer Q	NO _x , CO, SO ₂		
S1, S2, S3, FUG-DS	Dryer S	NO _x , CO, SO ₂		
T1, T2, T3, FUG-DT	Dryer T	NO _x , CO, SO ₂		
	Emission Cap Emission Cap Emission Cap	NO _x CO SO ₂	20.3 4.8 1.7	75.8 18.4 7.2

Q4502 Thermal Oxidizer PM

Emission	Source	Air Contaminant	Emissio	n Rates *
Point No. (1)	Name (2)	Name (3)	lb/hr	TPY
F-1, F-7, FUG-DF, F-2A, F-2B, F-CDNZ	Dryer F	PM		
G-1, G-7, FUG-DG, G-2A, G-2B, G-CDNZ	Dryer G	PM		
J1, J2, J3, J4, J5, J6, J7, J8, J9, FUG-DJ	Dryer J	PM		
K1, K2, K3, K4, K5, K6, K7, K8, K9, FUG-DK	Dryer K	РМ		
L1, L2, L3, L4, L5, L6, L7, L8, L9, FUG-DL	Dryer L	РМ		
M1, M2, M3, M4, M5, M6, M7, M8, M9, FUG-DM	Dryer M	РМ		
P1, P2, P3, P4, P5, P6, P7, P8, P9, FUG-DP	Dryer P	РМ		
Q1, Q2, Q3, Q4, Q5, Q6, Q7, Q8, Q9, FUG-DQ	Dryer Q	PM		
S1, S2, S3, FUG-DS	Dryer S	PM		
T1, T2, T3, FUG-DT	Dryer T	PM		
A5BF1, A5BF2, A5BF3, A5BF4, A5BF5, A5BF5FUG, A5AF, FUG-ABRS, FUG-A5F, FUG-CU	Miscellaneous Sources	РМ		
,	Emission Cap	РМ	18.5	64.0
FUG E-849 NH3FUGP2 NH3FUGP3 NH3FUGP5 RCTFUGC1 RCTFUGC2 RCTFUGC3	Ammonia Chiller P2 NH₃ Fugitives P3 NH₃ Fugitives P5 NH₃ Fugitives C-1 Polymer Area C-2 Polymer Area C-3 Polymer Area	NH_3 NH_3 NH_3 NH_3 NH_3 NH_3 NH_3 NH_3 NH_3		
	•			

Emission Point No. (1)	Source Name (2)	Air Contaminant Name (3)	Emission Rates * Ib/hr TPY
	, ,	• •	15/111
T-5001, T-5002 T-5003, T-5004	Cooling Towers	NH ₃	
F2000A	Storage Tank F2000A Emission Cap	NH ₃ NH ₃	80.8
F-1, F-7, FUG-DF, F-CDNZ, F-TRIAL	Dryer F	VOC	
G-1, G-7, FUG-DG, G-CDNZ	Dryer G	VOC	
J1, J2, J3, J4, J5, J6, J7, J8, J9, FUG-DJ	Dryer J	VOC	
K1, K2, K3, K4, K5, K6, K7, K8, K9, FUG-DK	Dryer K	VOC	
L1, L2, L3, L4, L5, L6, L7, L8, L9, FUG-DL	Dryer L	VOC	
M1, M2, M3, M4, M5, M6, M7, M8, M9, FUG-DM	Dryer M	VOC	
P1, P2, P3, P4, P5, P6, P7, P8, P9, FUG-DP	Dryer P	VOC	
Q1, Q2, Q3, Q4, Q5, Q6, Q7, Q8, Q9, FUG-DQ	Dryer Q	VOC	
\$1, \$2, \$3, FUG-DS	Dryer S	VOC	
T1, T2, T3, FUG-DT	Dryer T	VOC	
LC-VF	Latex COAG Line F	VOC	
FUG-LCG	Latex COAG Line G	VOC	
FUG-LCJ	C and D - A3, J Dryer	VOC	
FUG-LCK FUG-LCL	C and D - A3, K Dryer C and D - A3, L Dryer	VOC VOC	

Emission	Source	Air Contaminant	Emission	•
Point No. (1)	Name (2)	Name (3)	lb/hr	<u>TPY</u>
FUG-LCM FUG-LCP FUG-LCQ FUG-LCS FUG-LCT FUG-A2F FUG-A3F	C and D - A3, M Dryer C and D - A6, P Dryer C and D - A6, Q Dryer C and D - A4, S Dryer C and D - A4, T Dryer Packing and Shipping Packing and Shipping	VOC VOC VOC VOC VOC VOC		
FUG-A4F	Packing and Shipping	VOC		
FUG-A6F LTX-17	Packing and Shipping Seal Drum	VOC VOC		
NLTXLDG	D8 Latex Loading	VOC		
ELTXULDG	Unloading	VOC		
Q4501	Plant Flare	VOC		
Q4502	Thermal Oxidizer	VOC		
FUG-B1, FUG-B2, FUG-B3, RCTFUGC1, RCTSAMPFUG, RCTFUGC2, RCTFUGC3, FUGJ1, FUGJ2, BIO-F, UNLDSM	VOC Fugitives (4)	VOC		
CLEAN-B1, CLEAN-B2, CLEAN-B3, CLEAN-C1, CLEAN-C2, CLEAN-C3, CLEAN-D8, CLEAN-J1, CLEAN-J2	Vessel Cleaning	VOC		
F401T	Latex Storage	VOC		
F402T	Latex Storage	VOC		
F403T	Latex Storage	VOC		
F410N	Latex Storage	VOC		
F420N F430N	Latex Storage	VOC VOC		
F440N	Latex Storage Latex Storage	VOC		
F450N	Latex Storage	VOC		
F400N	Tanks	VOC		
F401N	Tanks	VOC		
F600A	Latex Storage	VOC		
F600B	Latex Storage	VOC		

Emission	Source	Air Contaminant	Emission	Rates *
Point No. (1)	Name (2)	Name (3)	lb/hr	TPY
F600C	Latex Storage	VOC		
F600D	Latex Storage	VOC		
F600E	Latex Storage	VOC		
F600F	Latex Storage	VOC		
F600G	Latex Storage	VOC		
F600H	Latex Storage	VOC		
F600J	Latex Storage	VOC		
F600K	Latex Storage	VOC		
F600L	Latex Storage	VOC		
F600M	Latex Storage	VOC		
F600P	Latex Storage	VOC		
F600T	Latex Storage	VOC		
F600U	Latex Storage	VOC		
F600W	Latex Storage	VOC		
F600Q	Latex Storage	VOC		
F600R	Latex Storage	VOC		
F600X	Latex Storage	VOC		
F600V1	Latex Storage	VOC		
F600V2	Latex Storage	VOC		
F601	Latex Storage	VOC		
F601S	Latex Storage	VOC		
F602	Latex Blend Tank	VOC		
F602S	Latex Storage	VOC		
F603	Latex Blend Tank	VOC		
F603S	Latex Storage	VOC		
F604	Latex Blend Tank	VOC		
F604S	Latex Storage	VOC		
F605	Latex Blend Tank	VOC		
F606	Latex Blend Tank	VOC		
F607	Latex Blend Tank	VOC		
F608	Latex Blend Tank	VOC		
F609	Latex Blend Tank	VOC		
F6010	Latex Blend Tank	VOC		
F6011	Latex Blend Tank	VOC		
F6012	Latex Blend Tank	VOC		
F801A	Primary Feed Latex A	VOC		
F801B	Utility Latex Tank	VOC		

Emission	Source	Air Contaminant	Emission	Rates *
Point No. (1)	Name (2)	Name (3)	lb/hr	TPY
F812	Conc. Latex Product	VOC		
F816	pH Adjustment	VOC		
F817	pH Adjustment	VOC		
F850A	Special Feed Latex	VOC		
F850B	Special Feed Latex	VOC		
F825A	Latex Interstage Surge	VOC		
F825B	Latex Interstage Surge	VOC		
F825C	Latex Interstage Surge	VOC		
F825D	Latex Interstage Surge	VOC		
F852A	Conc. Latex Product	VOC		
F852B	Conc. Latex Product	VOC		
F852C	Conc. Latex Product	VOC		
F852D	Conc. Latex Product	VOC		
F852E	Conc. Latex Product	VOC		
F852F	Conc. Latex Product	VOC		
F851	Conc. Latex Tank	VOC		
F855A	Conc. Latex Product	VOC		
F855B	Conc. Latex Product	VOC		
F855C	Conc. Latex Product	VOC		
F855D	Conc. Latex Product	VOC		
F870	Conc. Latex Product	VOC		
F871	Conc. Latex Product	VOC		
FUGFUEL	Plant Fuel Transfers	VOC		
Insignificant	362 Vessels	VOC		
Source List				
F113, F114, F115	Recycle Styrene Storag	je Tanks VOC		
F131, F132	Blend Styrene Storage	Tanks VOC		
F119 (mercaptan)	Raw Material Storage T	anks VOC		
F122 (mercaptan)	9			
F133 (styrene)				
F134 (styrene)				
F180 (methacrylic acid)				
F243 (pinane				
hydroperoxide)				
F360KA, F364C,	Change, Feed, or Make	eup VOC		
F364D, F364E,	Tanks	1		
F364F, F365A,				
. 55 , . 556/ .,				

Emission	Source	Air Contaminant	<u>Emission</u>	n Rates *
Point No. (1)	Name (2)	Name (3)	lb/hr	TPY
F365B, F365H, F410E, F410F, F824A, A4ADDSYFUG, A2ADDSYFUG, A6ADDSYFUG T-5001, T-5002 T-5003, T-5004	Cooling Towers (4)	VOC		

AIR CONTAMINANTS DATA

Emission Source		Air Contaminant	Emission Rates *			
Point No. (1)	Name (2)	Name (3)	lb/hr	TPY		
L1A, L2A, L3A, L4A, L1B, L2B L3B, L4B, FLOCBSN, LNDFILL, BIOLGN	Waste Water Treatment	VOC				
H2LBV, H4LBV, A1LAB1, A1LAB2, A1LAB3, A1LAB4, A1LAB5, A1LAB6, A1LAB7, LBS	Laboratory Vents	VOC				
G-DEGR, SP1-DEGR SP2-DEGR, N1-DEGR, REF-DEGR, P-DEGR, D8-DEGR, W5-DEGR, X2-DEGR	Degreasers	VOC				
	Emission Cap Emission Cap Emission Cap Emission Cap Emission Cap Emission Cap	VOC 777.9 Butadiene Styrene AN CS ₂ MAA	457.0 15.02 271.1 4.29 9.38 17.04	30.0 293.7 6.0 30.9 4.4		
LC-VF, FUG-LCG, FUG-LCJ, FUG-LCK, FUG-LCL, FUG-LCM, FUG-LCP, FUG-LCQ, FUG-LCS, FUG-LCT	Crumb Rubber Finishing	H ₂ SO ₄	0.01	0.08		
T-5111, T-5111A, T-5115	Chlorine Fugitives (4)	Cl_2	<0.03	0.03		

- (1) Emission point identification either specific equipment designation or emission point number from plot plan.
- (2) Specific point source name. For fugitive sources use area name or fugitive source name.
- (3) NO_x total oxides of nitrogen

CO - carbon monoxide

SO₂ - sulfur dioxide

PM - particulate matter, suspended in the atmosphere, including PM_{10}

PM_{10}	-	particulate	matter	equal	to	or	less	than	10	microns	in	diameter.	Where	PM	is not
				-				list	ed,	it shall	be	assumed	that no	parti	culate
								ma	ıtter	greater	tha	n 10 micro	ons is em	itted.	
K I I I															

NH₃ - ammonia

VOC - volatile organic compounds as defined in 30 Texas Administrative Code Section 101.1

AN - acrylonitrile
CS₂ - carbon disulfide
MAA - methacrylic acid
H₂SO₄ - sulfuric acid
Cl₂ - chlorine

- (4) Fugitive emissions are an estimate only and should not be considered as a maximum allowable emission rate.
- * Emission rates are based on and the facilities are limited by the following maximum operating schedule:

IIIS/UAY 24 DAYS/WEEK / WEEKS/YEAI 32 ULIIIS/YEAI	Hrs/dav	24	Days/week	7	Weeks/year	52	or Hrs/year	
---	---------	----	-----------	---	------------	----	-------------	--