

EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

Permit No. 2975/PSD-TX-778M1

This table lists the maximum allowable emission rates and all sources of air contaminants on the applicant's property covered by this permit. The emission rates shown are those derived from information submitted as part of the application for permit and are the maximum rates allowed for these facilities. Any proposed increase in emission rates may require an application for a modification of the facilities covered by this permit.

AIR CONTAMINANTS DATA

Emission Point No. (1)	Source Name (2)	Air Contaminant Name (3)	Emission Rates *	
			lb/hr	TPY
SMO1	No. 1 Smelt Tank Scrubber (d)	TSP	10.9	47.7
		PM ₁₀	10.9	47.7
		VOC (b)	3.3	14.3
		SO ₂	7.5	24.7
		SO ₃	0.2	0.9
		TRS (a)	1.8	7.9
		NO _x	1.8	7.9
		NH ₃	2.1	8.9
SMO2**	No. 2 Smelt Tank Scrubber (c)	TSP	18.9	82.6
		PM ₁₀	18.9	82.6
		VOC (b)	6.0	26.1
		SO ₂	13.4	58.7
		SO ₃	0.4	1.9
		TRS (a)	3.1	13.9
		NO _x	3.3	14.3
		NH ₃	3.8	16.5
CLTO1, WLT01, HLT01	No. 1 Black Liquor Storage Tank	VOC (b)	1.7	7.5
		TRS (a)	1.1	5.0
CLTO2, WLT02, HLT02	No. 2 Black Liquor Storage Tanks	VOC (b)	2.1	9.3
		TRS (a)	1.4	6.2
SCT01, SS01	No. 1 Soap Tanks	VOC (b)	0.5	2.2
		TRS (a)	0.3	1.5
SCT02, SST02, SS02	No. 2 Soap Tanks	VOC (b)	1.7	7.2
		TRS (a)	1.1	4.8
FOT02, FORT01	Fuel Oil Tanks	VOC (b)	0.7	3.1
		TRS (a)	0.5	2.1
BATO1	No. 1 Boiler Ash Tank	VOC (b)	1.2	5.3

EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

AIR CONTAMINANTS DATA

Emission Point No. (1)	Source Name (2)	Air Contaminant Name (3)	<u>Emission Rates *</u>	
			lb/hr	TPY
		TRS (a)	1.2	5.3
PATO1	No. 1 Precipitator Ash Tank	VOC (b)	1.2	5.3
		TRS (a)	1.6	7.0

EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

AIR CONTAMINANTS DATA

Emission Point No. (1)	Source Name (2)	Air Contaminant Name (3)	Emission Rates *	
			lb/hr	TPY
(e)	Misc. Black Liquor Service Vessels	VOC (b)	2.8	12.4
		TRS (a)	1.9	8.4
PBO2	Power Boiler No. 2 (f)	TSP	111.0	486.2
		PM ₁₀	111.0	486.2
		VOC (b)	76.4	334.6
		NO _x	332.0	1454.2
		SO ₂	770.0	3372.6
		CO	1337.0	5856.0
LKO2**	Lime Kiln No. 2 (g)	TSP	26.3	115.2
		PM ₁₀	26.3	115.2
		NO _x	33.3	145.9
		SO ₂	1.2	5.3
		SO ₃	0.2	1.1
		CO	4.2	18.5
		TRS (a)	2.5	11.1
		VOC (b)	4.0	17.5
LS01**	No. 1 Lime Slaker	TSP	0.2	1.0
		PM ₁₀	0.2	1.0
		NH ₃	7.6	33.1
LS02**	No. 2 Lime Slaker	TSP	0.2	1.0
		PM ₁₀	0.2	1.0
		NH ₃	14.1	61.8
CP01	No. 1 Causticizer Tanks	NH ₃	2.1	9.1
CP02	No. 2 Causticizer Tanks	NH ₃	3.9	17.0
(i)	A-Line Brown Stock Washer	VOC (b)	25.4	111.2
		TRS (a)	26.0	114.1
(j)	B-Line Brown Stock Washer	VOC (b)	80.6	352.9
		TRS (a)	30.2	133.4
		CO	6.0	26.3

EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

AIR CONTAMINANTS DATA

Emission Point No. (1)	Source Name (2)	Air Contaminant Name (3)	Emission Rates *	
			lb/hr	TPY
BP14	B-Line Bleach Plant Scrubber (North)	Cl ₂ /ClO ₂	4.3	18.9
		CO	19.2	84.3
		VOC (b)	2.1	9.2
		TRS (a)	0.1	0.2
BP15	B-Line Bleach Plant Scrubber (South)	Cl ₂ /ClO ₂	4.3	18.9
		CO	19.2	84.3
		VOC (b)	2.1	9.2
		TRS (a)	0.1	0.2
BP16	A-Line Bleach Plant Scrubber	Cl ₂ /ClO ₂	12.1	52.9
		CO	23.6	103.5
		VOC (b)	2.6	11.3
		TRS (a)	0.1	0.3
BP0351	Methanol Storage Tank	CH ₃ OH	0.3	1.4
BP0368	Hydrogen Peroxide Tank	H ₂ O ₂	<0.1	0.2
WLOXT1	White Liquor	NH ₃	0.1	0.4
EX5 and EX7 (n)	Extruder Vents and Fugitives (4)	VOC (b)	6.4	28.0
		NO _x	1.2	5.3
		CO	3.2	13.9
PM1 and PM3d(p)	Paper Machines No. 1 and No. 3	VOC (b)	29.0	127.0
		NO _x	0.1	0.4
		CO	1.0	4.4
RBO1A (d,r)	No. 1 Recovery Boiler North Stack	TSP	30.9	135.3
		PM ₁₀	30.9	135.3
		VOC (b)	10.4	45.6
		NO _x	34.7	152.1
		SO ₂ (r)	172.0	251.1
		SO ₃	0.7	3.1
		CO	325.4	1425.1
		TRS (a)	6.7	29.3

EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

AIR CONTAMINANTS DATA

Emission Point No. (1)	Source Name (2)	Air Contaminant Name (3)	<u>Emission Rates *</u>	
			lb/hr	TPY
RBO1B (d,r)	No. 1 Recovery Boiler South Stack	TSP	30.9	135.3
		PM ₁₀	30.9	135.3
		VOC (b)	10.4	45.6
		NO _x	34.7	152.1
		SO ₂ (r)	172.0	251.1
		SO ₃	0.7	3.1
		CO	325.4	1425.1
		TRS (a)	6.7	29.3

EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

AIR CONTAMINANTS DATA

Emission Point No. (1)	Source Name (2)	Air Contaminant Name (3)	Emission Rates *	
			lb/hr	TPY
RBO2A** (c)	No. 2 Recovery Boiler West Stack	TSP	42.5	176.9
		PM ₁₀	42.5	176.9
		VOC (b)	23.9	99.5
		NO _x	112.4	467.7
		SO ₂	377.0	522.8
		SO ₃	14.1	19.6
		CO	218.5	908.9
		TRS (a)	3.3	13.9
RBO2B** (c)	No. 2 Recovery Boiler East Stack	TSP	42.5	176.9
		PM ₁₀	42.5	176.9
		VOC (b)	23.9	99.5
		NO _x	112.4	467.7
		SO ₂	377.0	522.8
		SO ₃	14.1	19.6
		CO	218.5	908.9
		TRS (a)	3.3	13.9
NCG01**	NCG Oxidation Unit Scrubber	VOC (b)	<0.1	0.3
		NO _x	3.1	13.6
		SO ₂	16.0	70.1
		CO	6.6	29.0
		SO ₃	6.0	26.3
		TRS (a)	0.9	4.0
NCG02**	Condensate Tank	TRS (a)	<0.1	0.4
REJCYC1A and REJCYC1B	Reject Cyclones (k)	TSP	1.6	7.0
		PM ₁₀	1.6	7.0
		VOC (b)	1.1	4.8
		TRS (a)	<0.1	0.1
(h)	Material Handling and Misc. Vessels (4)	TSP	1.7	7.5
		PM ₁₀	0.8	3.4
		NH ₃	6.0	26.2
NCGF1**	NCG Fugitives (4)	TRS (a)	0.4	1.6
CPS1 (m)	Misc. Wood Handling	TSP	11.4	50.2

EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

AIR CONTAMINANTS DATA

Emission Point No. (1)	Source Name (2)	Air Contaminant Name (3)	Emission Rates *	
			lb/hr	TPY
	Fugitives (4)	PM ₁₀	3.4	15.2
		VOC (b)	40.3	176.8
		TRS (a)	<0.1	0.1
BP01	Bleach Plant	Cl ₂	0.2	1.0
	Fugitives (4)	ClO ₂	0.2	1.0
DIG1	Batch Digester	VOC (b)	1.6	7.1
	Fugitives (4)	TRS (a)	0.6	2.5
WWTS1	Waste Water Treatment	VOC (b)	8.1	35.2
	Fugitives (4)	TRS (a)	8.9	39.0

- (1) Emission point identification - either specific equipment designation or emission point number from plot plan.
- (2) Specific point source name. For fugitive sources use area name or fugitive source name.
- (3) TSP - total suspended particulate, including PM₁₀.
 PM₁₀ - particulate matter less than 10 microns in diameter.
 VOC - volatile organic compounds as defined in General Rule 101.1
 SO₂ - sulfur dioxide
 SO₃ - sulfur trioxide
 TRS - total reduced sulfur
 NO_x - nitrogen oxides
 NH₃ - ammonia
 Cl₂ - chlorine
 ClO₂ - chlorine dioxide (chlorine peroxide)
 CO - carbon monoxide
 H₂S - hydrogen sulfide
- (4) Fugitive emissions are an estimate only and should not be considered as a maximum allowable emission rate.
- * Unless otherwise specified, emission rates are based on operating 8,760 hours per year or 817,803 Air Dried Unbleached Tons (ADUBT) per year (736,022 Bone Dry Unbleached Tons [BDUBT] per year) of pulp.
- ** These facilities are also covered by PSD-TX-778M1.

Notes:

- (a) The TRS emission rates are reported as H₂S.

EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

- (b) The VOCs are reported as carbon.
- (c) The No. 2 Recovery Boiler is limited to 99.25 tons per hour of virgin black liquor solids.
- (d) The No. 1 Recovery Boiler is limited to 54.50 tons per hour of virgin black liquor solids.
- (e) Black Liquor Digester Fill Tank (BLDF01), Spill Collection Tank (CT01), Swing Tank (ST01), Spare Liquor Storage (SLST01), Evaporator Boil-Out Tank (BOR01), Black Liquor Dump Tank (DT01), Weak Liquor Soap Concentrator Tank (WLSC01).
- (f) The SO₂ hourly rates for the power boiler are based on combustion of total reduced sulfur compounds during periods when the NCG oxidizer is inoperable.
- (g) The No. 2 Lime Kiln is limited to 400 tons per day of lime.
- (h) Green liquor clarifiers (2), green liquor storage tanks (3), weak wash storage tanks (2), white liquor clarifiers (2), white liquor storage tanks (4), white liquor/digester fill tank, mud washers (2), conveyors, elevators, and hot lime silos (2).
- (i) Consists of the washers, screen dilution tank, decker hood and seal pit, washed stock chest, low density chest, waste stock chest, and brown stock high density tanks (2).
- (j) Consists of the washers, screen dilution tank, decker hood and seal pit, washed stock chest, low density chest, waste stock chest, and the oxygen blow tank (with its associated equipment: the roll press, press level tank, press filtrate tank, and the surge tank).
- (k) Only one cyclone will be in operation at a time.
- (m) These fugitives occur from the chip handling operations, the log processing, and from the rejects bin.
- (n) Includes the pre-treater stacks (2), the laminator stacks (2), the post-treater stack, and fugitives.
- (p) The No. 1 and No. 3 Paper Machines consist of 18 exhaust vents and fugitive emissions.
- (r) The SO₂ emission rates have been determined from and are based on continuous emission monitoring data and Special Condition No. 15 which limits the maximum hourly in-stack average to 300 ppmv and the annual average in-stack SO₂ concentrations to 100 ppmv.