Emission Sources - Maximum Allowable Emission Rates

Permit Number 17723

This table lists the maximum allowable emission rates and all sources of air contaminants on the applicant's property covered by this permit. The emission rates shown are those derived from information submitted as part of the application for permit and are the maximum rates allowed for these facilities, sources, and related activities. Any proposed increase in emission rates may require an application for a modification of the facilities covered by this permit.

Air Contaminants Data

Emission Point No. (1)	Source Name (2)	Air Contaminant Name (3)	Emission Rates	
			lbs/hour	TPY (4)
Continuous Roasters 1 and 2 Operations				
137	Green Bean Transfer Baghouse Vent	PM/PM_{10}	0.03	0.13
138	Isothermal Roasters 1 and 2 RTO Stack	PM/PM_{10}	1.35	5.93
		SO_2	0.01	0.05
		NO_x	1.78	7.81
		CO	7.12	31.19
		VOC (6)	0.15	0.66
139A	Rotoclone Wet Cyclone Stack	PM/PM_{10}	<0.01	0.01
139B	Rotoclone Wet Cyclone Stack	PM/PM_{10}	<0.01	0.01
139C	Receiving 1 Cyclone Vent	PM/PM_{10}	0.24	0.58
139D	Receiving 2 Cyclone Vent	PM/PM_{10}	0.24	0.58
141	Receiving Mixer Baghouse Vent	PM/PM_{10}	0.03	0.13
142	Coffee Transfer Baghouse Vent	PM/PM_{10}	0.03	0.13
Continuous Roaster 3 Operations				
101 and 102	Green Bean Receiving Bins Baghouse Vents	PM/PM_{10}	0.03	0.13
103	Isothermal Roaster 3 RTO Stack	PM/PM_{10}	2.67	11.69
		SO_2	0.02	0.06
		NO_x	2.17	9.50

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		CO	7.82	34.26
		VOC (6)	0.11	0.50
104A	Cooling Car Wet Cyclone Stack	$PM/PM_{10}/PM_{2.5}$	0.11	0.49
105A	Destoner Receiving Cyclone Vent	PM/PM_{10}	0.24	0.83
Roasted Coffee Storage Bins and Silos				
107 and 108	07 and 08 SIG Baghouse Vents	PM/PM_{10}	0.03	0.13
111	6 Cell Silo Caff 30K Baghouse Vent	PM/PM_{10}	0.05	0.23
112	Vert Caff 15K Receiving Bin Baghouse Vent	PM/PM_{10}	0.05	0.23
113	Coffee Bean Transfer 21K Baghouse Vent	PM/PM_{10}	0.05	0.23
114	Bosch No. 3 30K 1 Baghouse Vent	PM/PM_{10}	0.05	0.23
118	RWB Receiving Bin Baghouse Vent	PM/PM_{10}	0.05	0.23
119	Rework Bin A Baghouse Vent	PM/PM_{10}	0.05	0.23
120	RWB Bin B Baghouse Vent	PM/PM_{10}	0.05	0.23
121	Rework Bin B Baghouse Vent	PM/PM_{10}	0.05	0.23
123	C-1 Caff 30K 3 Baghouse Vent	PM/PM_{10}	0.05	0.23
124	Rework Caff 30K 4 Baghouse Vent	PM/PM_{10}	0.05	0.23
125	Caff 15K 6 Baghouse Vent	PM/PM_{10}	0.05	0.23
126	Coffee Bean Transfer 09 SIG Baghouse Vent	PM/PM_{10}	0.05	0.23
127, 128, and 129	10, 11, and 12 SIG Baghouse Vents	PM/PM_{10}	0.05	0.23
130	Receiving Bin 1	PM/PM_{10}	0.05	0.23

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	Baghouse Vent			
131	Receiving Bin 2 Baghouse Vent	PM/PM_{10}	0.05	0.23
132	Silo No. 2 Receiving Cyclone Vent	PM/PM_{10}	0.59	12.08
133	Bad Bar Caff Silo Receiving Cyclone Vent	PM/PM_{10}	0.59	12.08
134	Receiving Bin A Baghouse Vent	PM/PM_{10}	0.05	0.23
135	Receiving Bin B Baghouse Vent	PM/PM_{10}	0.05	0.23
136	Receiving Bin C Cyclone Vent	PM/PM_{10}	0.59	12.08
147	Decaff Vert B1-D 15K Baghouse Vent	PM/PM_{10}	0.05	0.23
148	Decaff Vert 15K Baghouse Vent	PM/PM_{10}	0.05	0.23
149	Decaff 30K 5 Baghouse Vent	PM/PM_{10}	0.05	0.23
150	Cloud Decaff Baghouse Vent	PM/PM_{10}	0.05	0.23
154	3 lb Receiving Bin Baghouse Vent	PM/PM_{10}	0.05	0.23
155	Ribbon Blender Receiver Cyclone Vent	PM/PM_{10}	0.03	0.13
156	Caff Surge Bin Baghouse Vent	PM/PM_{10}	0.06	0.26
Extraction Flow Process				
201	Green Bean Destoners Baghouse Vent	PM/PM_{10}	1.11	4.88
202	Green Bean Destoners 1 Baghouse Vent	PM/PM_{10}	1.11	4.88
203	Green Bean Polishers Baghouse Vent	PM/PM_{10}	1.29	5.63
251	Green Bean Destoners 2 Baghouse Vent	PM/PM_{10}	0.05	0.23
252	Green Bean Destoners	PM/PM_{10}	0.07	0.30

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	3 Baghouse Vent			
AMCO 2 Process				
258	Link Belt Receiver 6 Cyclone Vent	PM/PM_{10}	0.30	6.98
259	Link Belt Dryer Furnace 6 Cyclone Stack	PM/PM_{10}	0.33	1.45
		SO_2	<0.01	<0.01
		NO_x	0.15	0.67
		CO	0.13	0.56
		VOC	<0.01	0.04
260	Aeroglide 6 Dryer Cyclone Stack	PM/PM_{10}	3.00	13.13
Process Link Belt 2 Operations				
261	Link Belt Receiver 2 Cyclone Vent	PM/PM_{10}	0.32	1.40
262	Link Belt Dryer Furnace 2 Cyclone Stack	PM/PM_{10}	0.33	1.42
		SO_2	<0.01	0.01
		NO_x	0.08	0.33
		CO	0.06	0.28
		VOC	<0.01	0.02
263	Aeroglide 2 Dryer Cyclone Stack	PM/PM_{10}	2.66	11.66
302	Green Bean Cleaner Baghouse Vent	PM/PM_{10}	0.86	3.75
100	Building Fugitives (includes Green Bean Receiving, Storage Bins 360 1A and 1B, Storage Bins 360 2A and 2B, Storage Bins 360 3A and 3B, Storage Bins 360 4A and 4B, Scales 264 and 265, and Storage	PM/PM_{10}	0.24	1.03

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	Bin 266) (5)			
103 and 138	Isothermal Roasters 1, 2, and 3 RTOs	HAPs	0.036	0.17
Permit by rule (PBR) sources incorporated by reference. Sources remain authorized by the PBR(s) as listed below:				
PBR § 106.264 (Registration No. 45721)				
122	Grinders 12A and 12B Baghouse	PM/PM_{10}	0.18	0.78

(1) Emission point identification - either specific equipment designation or emission point number from plot plan.
(2) Specific point source name. For fugitive sources, use area name or fugitive source name.
(3) PM - total particulate matter, suspended in the atmosphere, including PM_{10} and $PM_{2.5}$, as represented
PM_{10} - total particulate matter equal to or less than 10 microns in diameter, including $PM_{2.5}$, as represented
$PM_{2.5}$ - particulate matter equal to or less than 2.5 microns in diameter
SO_2 - sulfur dioxide
NO_x - total oxides of nitrogen
CO - carbon monoxide
VOC - volatile organic compounds as defined in Title 30 Texas Administrative Code § 101.1
HAP - hazardous air pollutant as listed in § 112(b) of the Federal Clean Air Act or Title 40 Code of Federal Regulations Part 63, Subpart C
(4) Compliance with annual emission limits (tons per year) is based on a 12-month rolling period.
(5) Emission rate is an estimate and is enforceable through compliance with the applicable special condition(s) and permit application representations.
(6) These VOC emissions include HAP emissions.

Dated January 12, 2012