

EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

Permit No. 2975 and PSD-TX-778M1

This table lists the maximum allowable emission rates and all sources of air contaminants on the applicant's property covered by this permit. The emission rates shown are those derived from information submitted as part of the application for permit and are the maximum rates allowed for these facilities. Any proposed increase in emission rates may require an application for a modification of the facilities covered by this permit.

AIR CONTAMINANTS DATA

Emission * Point No. (1)	Source Name (2)	Air Contaminant Name (3)	Emission Rates	
			lb/hr	TPY
SM01	No. 1 Smelt Tank Scrubber	TSP	10.9	47.7
		PM ₁₀	10.9	47.7
		VOC (note b)	3.3	14.3
		SO ₂	7.5	24.7
		SO ₃	0.2	0.9
		TRS (note a)	1.8	7.9
		NO _x	1.8	7.9
		NH ₃	2.1	8.9
SM02**	No. 2 Smelt Tank Scrubber	TSP	18.9	82.6
		PM ₁₀	18.9	82.6
		VOC	6.0	26.1
		SO ₂	13.4	58.7
		SO ₃	0.4	1.9
		TRS	3.1	13.9
		NO _x	3.3	14.3
		NH ₃	3.8	16.5
CLT01, WLT01, and 7.5 HLT01	No. 1 Black Liquor Storage Tank (5)	VOC	1.7	
		TRS	1.1	5.0
CLT02, WLT02, and 9.3 HLT02	No. 2 Black Liquor Storage Tanks (5)	VOC	2.1	
		TRS	1.4	6.2
SCT01 and SS01	No. 1 Soap Tanks (5)	VOC	0.5	2.2
		TRS	0.3	1.5

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Emission *	Source	Air Contaminant	<u>Emission Rates</u>	
<u>Point No. (1)</u>	<u>Name (2)</u>	<u>Name (3)</u>	<u>lb/hr</u>	<u>TPY</u>
SCT02, SST02, and SS02		No. 2 Soap Tanks (5) 1.7 TRS	VOC 7.2 1.1	4.8
FOT02 and FORT01	Fuel Oil Tanks (5)	VOC TRS 0.5	0.7 2.1	3.1
BAT01	No. 1 Boiler Ash Tank (5) 5.3	VOC TRS	1.2 1.2	1.2 5.3
PAT01	No. 1 Precipitator Ash Tank (5)	VOC TRS	1.2 1.6	5.3 7.0
(note c)	Misc. Black Liquor Service Vessels (5)	VOC TRS	2.8 1.9	12.4 8.4
PB02	Power Boiler No. 2 (note d)	TSP PM ₁₀ VOC NO _x SO ₂ CO	111.0 111.0 76.4 332.0 770.0 1337.0	486.2 486.2 334.6 1454.2 3372.6 5856.0
LK02**	Lime Kiln No. 2 PM ₁₀	TSP 26.3 NO _x SO ₂ SO ₃ CO TRS VOC 4.0	26.3 115.2 33.3 1.2 0.2 4.2 2.5 17.5	115.2 145.9 5.3 1.1 18.5 11.1

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Emission * Point No. (1)	Source Name (2)	Air Contaminant Name (3)	Emission Rates	
			lb/hr	TPY
BG01	Lime System Baghouse No. 1 4.3	TSP	1.0	
		PM ₁₀	1.0	4.3
BG02	Lime System Baghouse No. 2 4.3	TSP	1.0	
		PM ₁₀	1.0	4.3
LS01**	No. 1 Lime Slaker	TSP	0.2	1.0
		PM ₁₀	0.2	1.0
		NH ₃	7.6	33.1
LS02**	No. 2 Lime Slaker	TSP	0.2	1.0
		PM ₁₀	0.2	1.0
		NH ₃	14.1	61.8
CP01	No. 1 Causticizier Tanks (5)	NH ₃	2.1	9.1
CP02	No. 2 Causticizier Tanks (5)	NH ₃	3.9	17.0
(note f)	A-Line Brown Stock Washer (5)	VOC	28.2	123.1
		TRS	28.3	124.5
(note g)	B-Line Brown Stock Washer (5)	VOC	80.6	352.9
		TRS	30.2	133.4
		CO	6.0	26.3
BP14	B-Line Bleach Plant Scrubber (North) (5)	Cl ₂ /ClO ₂	4.3	18.9
		CO	19.2	84.3
		VOC	2.1	9.2
		TRS	0.1	0.2

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Emission * Point No. (1)	Source Name (2)	Air Contaminant Name (3)	Emission Rates	
			lb/hr	TPY
BP15	B-Line Bleach Plant Scrubber (South) (5)	Cl ₂ /ClO ₂	4.3	18.9
		CO	19.2	84.3
		VOC	2.1	9.2
		TRS	0.1	0.2
BP16	A-Line Bleach Plant Scrubber (5)	Cl ₂ /ClO ₂	12.1	52.9
		CO	26.3	115.0
		VOC	2.9	12.6
		TRS	0.1	0.3
BP0351	Methanol Storage Tank	CH ₃ OH	0.3	1.4
BP0368	Hydrogen Peroxide Tank	H ₂ O ₂	<0.1	0.2
WLOXT1	White Liquor (5)	NH ₃	0.1	0.4
EX5 and EX7 (note j)	Extruder Vents and Fugitives (4)	VOC	6.4	28.0
		NO _x	1.2	5.3
		CO	3.2	13.9
PM1 and PM3d (note k)	Paper Machines Nos. 1 and 3 (5)	VOC	29.0	127.0
		NO _x	0.1	0.4
		CO	1.0	4.4
RB01A	No. 1 Recovery Boiler North Stack ***	TSP	30.9	135.3
		PM ₁₀	30.9	135.3
		VOC	10.4	45.6
		NO _x	34.7	152.1
		SO ₂	172.0	251.1
		SO ₃	0.7	3.1
		CO	325.4	1425.1
		TRS	6.7	29.3

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Emission *	Source	Air Contaminant	<u>Emission Rates</u>	
<u>Point No. (1)</u>	<u>Name (2)</u>	<u>Name (3)</u>	<u>lb/hr</u>	<u>TPY</u>
RB01B	No. 1 Recovery Boiler South Stack ***	TSP	30.9	135.3
		PM ₁₀	30.9	135.3
		VOC	10.4	45.6
		NO _x	34.7	152.1
		SO ₂	172.0	251.1
		SO ₃	0.7	3.1
		CO	325.4	1425.1
		TRS	6.7	29.3
RB02A**	No. 2 Recovery Boiler West Stack ***	TSP	42.5	176.9
		PM ₁₀	42.5	176.9
		VOC	23.9	99.5
		NO _x	112.4	467.7
		SO ₂	377.0	522.8
		SO ₃	14.1	19.6
		CO	218.5	908.9
		TRS	3.3	13.9
RB02B**	No. 2 Recovery Boiler East Stack ***	TSP	42.5	176.9
		PM ₁₀	42.5	176.9
		VOC	23.9	99.5
		NO _x	112.4	467.7
		SO ₂	377.0	522.8
		SO ₃	14.1	19.6
		CO	218.5	908.9
		TRS	3.3	13.9
NCG01**	NCG Oxidation Unit Scrubber	VOC	<0.1	0.3
		NO _x	3.1	13.6
		SO ₂	16.0	70.1
		CO	6.6	29.0

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Emission Point No. (1)	Source Name (2)	Air Contaminant Name (3)	Emission Rates *	
			lb/hr	TPY
		SO ₃	6.0	26.3
		TRS	0.9	4.0
NCG02**	Condensate Tank	TRS	<0.1	0.4
REJCYC1A and REJCYC1B	Reject Cyclones (note h) (5)	TSP	1.6	7.0
		PM ₁₀	1.6	7.0
		VOC	1.1	5.0
		TRS	<0.1	0.1
(note e)	Material Handling and Misc. Vessels (4)	TSP	1.7	7.5
		PM ₁₀	0.8	3.4
		NH ₃	6.0	26.2
NCGF1**	NCG Fugitives (4)	TRS	0.4	1.6
CPS1 (note i)	Misc. Wood Handling Fugitives (4)	TSP	16.2	63.0
		PM ₁₀	8.2	28.0
BP01	Bleach Plant Fugitives (4)	Cl ₂	0.2	1.0
		ClO ₂	0.2	1.0
DIG1	Batch Digestor Fugitives (4)	VOC	1.6	7.1
		TRS	0.6	2.5
WWTs1	Waste Water Treatment Fugitives (4)	VOC	8.1	35.2
		TRS	8.9	39.0

(1) Emission point identification - either specific equipment designation or emission point number from plot plan.

(2) Specific point source name. For fugitive sources use area name or fugitive source name.

(3) TSP - total suspended particulate, including PM₁₀.

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Emission Point No. (1)	Source Name (2)	Air Contaminant Name (3)	<u>Emission Rates *</u>	
			lb/hr	TPY

PM ₁₀	- particulate matter less than 10 microns in diameter.			
VOC	- volatile organic compounds as defined in General Rule 101.1			
SO ₂	- sulfur dioxide			
SO ₃	- sulfur trioxide			
TRS	- total reduced sulfur			
NO _x	- nitrogen oxides			
NH ₃	- ammonia			
Cl ₂	- chlorine			
ClO ₂	- chlorine dioxide (chlorine peroxide)			
CO	- carbon monoxide			
H ₂ S	- hydrogen sulfide			
CH ₃ OH	- methanol			
H ₂ O ₂	- hydrogen peroxide			

- (4) Fugitive emissions are an estimate only and should not be considered as a maximum allowable emission rate.
- (5) The VOC and TRS emission rates for this point are considered to be estimates only and are not intended to be enforceable limits.

* Unless otherwise specified, emission rates are based on operating 8,760 hours per year or 817,803 air dried unbleached tons per year (736,022 bone dry unbleached tons per year) of pulp.

** These facilities are also covered by PSD-TX-778M1.

*** Emissions from the Nos. 1 and 2 Recovery Boilers are split between the two stacks for accounting purposes. The emission rates from the boilers are limited to the sum of the emissions from the two stacks rather than each stack, since the individual stack emissions may vary.

Notes:

- (a) All TRS emission rates are reported as H₂S unless otherwise specified.
- (b) All VOCs are reported as carbon unless otherwise specified.
- (c) Black Liquor Digester Fill Tank (BLDF01), Spill Collection Tank

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(CT01), Swing Tank (ST01), Spare Liquor Storage (SLST01), Evaporator Boil-Out Tank (BOR01), Black Liquor Dump Tank (DT01), and Weak Liquor Soap Concentrator Tank (WLSC01).

- (d) The SO₂ hourly rates for the power boiler are based on combustion of total reduced sulfur compounds during periods when the NCG oxidizer is inoperable.
- (e) Green liquor clarifiers (2), green liquor storage tanks (3), weak wash storage tanks (2), white liquor clarifiers (2), white liquor storage tanks (4), white liquor/digester fill tank, mud washers (2), conveyors, elevators, hot lime silos (2), and spare liquor storage tank (SLST01) when used to store white liquor.
- (f) Consists of the washers, screen dilution tank, decker hood and seal pit, washed stock chest, low density chest, waste stock chest, and brown stock high density tanks (2).
- (g) Consists of the washers, screen dilution tank, decker hood and seal pit, washed stock chest, low density chest, waste stock chest, and the oxygen blow tank (with its associated equipment: the roll press, press level tank, press filtrate tank, and the surge tank).
- (h) Only one cyclone will be in operation at a time.
- (i) These fugitives occur from the chip handling operations, the log processing, and from the rejects bin.
- (j) Includes the pre-treater stacks (2), the laminator stacks (2), the post-treater stack, and fugitives.
- (k) The Nos.1 and 3 Paper Machines consist of 18 exhaust vents and fugitive emissions.

Dated _____