

Emission Sources - Maximum Allowable Emission Rates

Permit Number 3179

This table lists the maximum allowable emission rates and all sources of air contaminants on the applicant's property covered by this permit. The emission rates shown are those derived from information submitted as part of the application for permit and are the maximum rates allowed for these facilities, sources, and related activities. Any proposed increase in emission rates may require an application for a modification of the facilities covered by this permit.

Air Contaminants Data

Emission Point (1)	Source Name (2)	Air Contaminant Name (3)	Emission Rates	
			lbs/hour	TPY (4)
A1333	HIPA Flare routine operations	Acetone	38.72	17.61
		CO	112.38	132.06
		NO _x	26.06	46.01
		SO ₂	3.43	14.99
		VOC	205.10	25.00
ANALYZER	Process Analyzers	VOC	0.10	0.22
CPI	CPI Separator	VOC	3.84	3.00
CUMFE	Cumene Unit Fugitives (5)	VOC	2.92	12.79
CWT1D	Cooling Tower	VOC	0.25	1.10
		PM	0.09	0.39
		PM ₁₀	0.03	0.12
		PM _{2.5}	0.01	0.01
CWT3	Cooling Tower	VOC	1.06	4.64
		PM	0.38	1.66
		PM ₁₀	0.11	0.50
		PM _{2.5}	0.01	0.01
CWT13	Cooling Tower	VOC	2.10	9.20
		PM	0.75	3.29
		PM ₁₀	0.22	0.99
		PM _{2.5}	0.01	0.01
CWT18	Cooling Tower	VOC	2.10	9.20
		PM	0.75	3.29
		PM ₁₀	0.22	0.99
		PM _{2.5}	0.01	0.01

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D306/D307/D308	Phenol Tanks	VOC	69.15	11.97
D313	Toluene Tank	VOC	26.29	0.62
D342	Cumene Tank	VOC	33.65	3.65
D345	Acetone Tank	Acetone	1.00	2.53
		VOC	0.25	0.15
D390	Acetone Tank	Acetone	0.46	1.31
D391	Acetone Tank	Acetone	0.53	1.56
D392	Acetone Tank	Acetone	0.53	1.56
		VOC	0.21	0.52
D393	Benzene Tank	Benzene	0.61	0.69
		VOC	0.61	0.69
D394	Cumene Tank	VOC	-	3.87
D395	Cumene Tank	VOC	-	0.57
D394/D395	Cumene Tanks	VOC	44.11	-
D400	Cumene Tank	VOC	1.31	0.81
D402/D403	Phenol Tanks	VOC	5.98	6.88
D8100	Storage Tank	Benzene	0.26	0.29
		VOC	0.29	0.36
E8256	Cleavage Reactor	Acetone	1.30	5.70
E8309	Finishing Column	Acetone	1.00	4.40
EX67	Caustic Tank	Acetone	1.46	0.01
EX80	Wastewater Tank	Acetone	0.02	0.06
		VOC	0.41	0.34
F335	Acetone Tank	Acetone	1.08	1.45
F354	Acetone Tank	Acetone	2.07	4.00
F8300 Project Number: 334136	Heavy Ends Furnace	CO	1.98	7.21
		NO _x	2.35	8.59
		PM	0.18	0.65
		PM ₁₀	0.18	0.65
		PM _{2.5}	0.18	0.65
		SO ₂	0.67	2.45

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FUGPAU3	Phenol 3 Fugitives (5)	Acetone	0.68	2.97
		VOC	4.50	19.70
G330	Cumene Tank	VOC	-	17.75
G331	Cumene Tank	VOC	-	17.75
G330/G331	Cumene Tanks	VOC	33.65	-
H87002	Regenerative Thermal Oxidizer (RTO)	Acetone	1.50	3.40
		CO	1.75	2.46
		NO _x	3.15	4.37
		PM	0.15	0.11
		PM ₁₀	0.15	0.11
		PM _{2.5}	0.15	0.11
		SO ₂	0.04	0.10
		VOC	6.78	26.72
H9200	Catalytic Incinerator	Acetone	9.60	8.26
		CO	0.92	1.31
		NO _x	6.92	8.84
		PM	0.40	0.52
		PM ₁₀	0.40	0.52
		PM _{2.5}	0.40	0.52
		SO ₂	0.10	0.10
		VOC	25.02	10.09
LDLSDMK	Acetone Loading Losses	Acetone	3.34	2.71
P87921	Diesel Engine Demin Water Pump (100 hours per year)	CO	1.05	0.05
		NO _x	4.87	0.24
		PM	0.35	0.02
		PM ₁₀	0.35	0.02
		PM _{2.5}	0.35	0.02
		SO ₂	0.32	0.02
		VOC	0.39	0.02
PAUFE Permit Number: 334136	Phenol 2 Fugitives (5)	Acetone	1.43	6.27
		VOC	7.70	33.72

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SCRWRTC/ SCRWRTT	Acetone Land Loading	Acetone	1.33	1.08
T182	Acetone Tank	Acetone	1.45	2.23
T665	Acetone Tank	Acetone	0.61	0.85
T87301	Acetone Tank	Acetone	0.99	-
T87302	Acetone Tank	Acetone	0.99	-
T87301/T87302	Acetone Tanks	Acetone	-	4.25
T87920	Water Tank	VOC	0.10	0.10
V8217	V-8217 Relief Drum	VOC	0.10	0.40
V8342	Vent Stream Collection Vessel	VOC	0.10	0.20
V9300	Phenol Land Loading	VOC	0.26	0.06
WRACKFE	Acetone Loading	Acetone	6.70	5.40
Maintenance, Startup and Shutdown Operations				
A1333	HIPA Flare MSS operations	CO	139.69	1.63
		NO _x	27.12	0.32
		VOC	365.60	4.82
CUMSD	Cumene Unit Shutdown	VOC	0.33	0.02
		Benzene	0.02	0.01
V8342	Incinerator MSS	Acetone	10.32	3.71
		VOC	0.94	0.34
V87003	Thermal Oxidizer MSS	Acetone	1.05	0.38
		VOC	0.19	0.07
PAU2SD	Phenol 2 Unit Shutdown	Acetone	0.74	0.04
		VOC	3.85	0.18
H9200	Phenol 2 Unit SD/Decontamination	Acetone	2.49	0.12
		VOC	0.42	0.02
		NO _x	0.49	0.02
		CO	0.03	0.01
PAU3SD Project Number: 334136	Phenol 3 Unit Shutdown	Acetone	0.47	0.02
		VOC	3.04	0.15
H87002	BTO	Acetone	1.52	0.22

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		NO _x	0.17	0.01
		CO	0.12	0.01
PAUMSSFUG	PAU MSS Fugitives	Acetone	0.95	0.11
		VOC	1.59	0.19
		Benzene	0.32	0.04
PAUPMPDCN	PAU Pump Decontamination	Acetone	9.23	0.04
		VOC	15.39	0.06
		Benzene	3.08	0.01
PAUSAMPL	PAU Loading Samples	Acetone	0.03	0.01
		VOC	0.06	0.01
		Benzene	0.01	0.01
DSTMSSFUG	Distribution MSS Fugitives	VOC	3.18	0.38
DSTPMPDCN	Distribution MSS	VOC	15.75	0.05
DSTSAMPL	Distribution Sample	VOC	0.12	0.01
DSTDCN	Vessel Shutdown and Degassing	VOC	1.54	0.04

- (1) Emission point identification - either specific equipment designation or emission point number from plot plan.
- (2) Specific point source name. For fugitive sources, use area name or fugitive source name.
- (3)
 - CO - carbon monoxide
 - NO_x - total oxides of nitrogen
 - PM - total particulate matter, suspended in the atmosphere, including PM₁₀ and PM_{2.5}
 - PM₁₀ - particulate matter equal to or less than 10 microns in diameter, including PM_{2.5}
 - PM_{2.5} - particulate matter equal to or less than 2.5 microns in diameter
 - SO₂ - sulfur dioxide
 - H₂S - hydrogen sulfide
 - VOC - volatile organic compounds as defined in Title 30 TAC § 101.1
- (4) Compliance with annual emission limits (tons per year) is based on a 12-month rolling period.
- (5) Emission rate is an estimate and is enforceable through compliance with the applicable special condition(s) and permit application representations.

Date: January 26, 2022