

# EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

Permit Number 20345

This table lists the maximum allowable emission rates and all sources of air contaminants on the applicant's property covered by this permit. The emission rates shown are those derived from information submitted as part of the application for permit and are the maximum rates allowed for these facilities. Any proposed increase in emission rates may require an application for a modification of the facilities covered by this permit.

## AIR CONTAMINANTS DATA

Emission *	Source	Air Contaminant	Emission Rates	
Point No. (1)	Name (2)	Name (3)	lb/hr	TPY
CU/STK	Stack Serving Reactor Furnace Operation (During Holding Fire Operations Only)	PM	1.37	0.47
		PM <sub>10</sub>	1.37	0.47
		CO	3.42	1.72
		NO <sub>x</sub>	9.45	6.03
		SO <sub>2</sub>	100.00	52.60
		VOC	0.25	0.13
CU/STK/AN	Stack Annulus Serving Fluid 324.80	PM		76.30
	Bed Dryer and Converter Building Ventilation Baghouses, 7.30	PM <sub>10</sub>	76.30	324.80
		Pb		2.20
	Bin B2A, Bin B2B, Reactor 135.00	CO		45.00
	Feed Distribution System, and 50.40 Pugmill Baghouse	NO <sub>x</sub>		11.50
		SO <sub>2</sub>	1010.50	4425.10
DC-4	Baghouse Serving Lime Silo	VOC	0.29	1.27
C-1	No. 1 Acid Plant Preheater	PM	0.09	0.01
		PM <sub>10</sub>	0.09	0.01
		CO	0.90	3.96
		NO <sub>x</sub>	0.90	3.96
		SO <sub>2</sub>	2.31	10.12
		VOC	5.28	23.13
		SO <sub>2</sub>	0.04	0.17
		VOC	0.18	0.80

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Emission * Point No. (1)	Source Name (2)	Air Contaminant Name (3)	Emission Rates	
			lb/hr	TPY
C-3	1st Marine Power Boiler	PM	0.27	0.44
		PM <sub>10</sub>	0.27	0.44
		CO	0.68	2.77
		NO <sub>x</sub>	2.74	11.09
		SO <sub>2</sub>	5.79	1.51
		VOC	0.05	0.22
C-4	2nd Marine Power Boiler	PM	0.42	0.68
		PM <sub>10</sub>	0.42	0.68
		CO	1.05	4.25
		NO <sub>x</sub>	4.20	17.01
		SO <sub>2</sub>	8.88	2.32
		VOC	0.08	0.34
C-5	Direct-Fired Boiler at Water 0.30 Treatment Plant	PM		0.10
		PM <sub>10</sub>	0.10	0.30
		CO	0.53	2.30
		NO <sub>x</sub>	1.60	6.90
		SO <sub>2</sub>	0.01	0.04
		VOC	0.04	0.20
C-6	No. 2 Acid Plant Preheater	PM	0.86	3.78
		PM <sub>10</sub>	0.86	3.78
		CO	2.21	9.66
		NO <sub>x</sub>	6.30	27.59
		SO <sub>2</sub>	0.04	0.17
		VOC	0.18	0.77
C-7	Steam Superheater (This Unit Qualifies for Standard Exemption No. 7) 1.00	PM	0.90	4.00
		PM <sub>10</sub>	0.90	4.00
		CO		0.23
		NO <sub>x</sub>	1.20	5.30

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Point No. (1)	Name (2)	Name (3)	lb/hr	TPY
		SO <sub>2</sub>	0.11	1.00
		VOC	0.54	2.40
F-RSS	Slag Skimming from Reactor	PM	0.09	0.36
	Smelting Furnace (4)	PM <sub>10</sub>	0.09	0.36
		SO <sub>2</sub>	0.25	0.96

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Emission * Point No. (1)	Source Name (2)	Air Contaminant Name (3)	Emission Rates	
			lb/hr	TPY
F-CB(4)	Converter Building Fugitives (4) 0.54	PM	0.12	0.12
		PM <sub>10</sub>	0.12	0.54
		NO <sub>x</sub>	0.02	0.04
		SO <sub>2</sub>	0.70	3.07
		CO	<0.01	<0.01
		VOC	<0.01	<0.01
F/Slag/P	Slag Pour at Dump (4)	PM	0.62	2.41
		PM <sub>10</sub>	0.62	2.41
S-1	Stack Serving Spray Dryer Baghouse	PM	0.87	3.33
		PM <sub>10</sub>	0.87	3.33
		CO	0.22	0.85
		NO <sub>x</sub>	0.66	2.55
		SO <sub>2</sub>	<0.01	0.02
		VOC	0.02	0.07
PF-1	Loading Acid from Tanks into Railcars	SO <sub>2</sub>	0.06	0.07
		H <sub>2</sub> SO <sub>4</sub>	0.01	0.01
AP/S	Stack Serving Acid Plants	CO	50.00	120.00
		NO <sub>x</sub>	30.00	80.00
		SO <sub>2</sub>	964.90	2171.00
		VOC	0.10	0.33
		H <sub>2</sub> SO <sub>4</sub> (MIST)	3.74	16.20
T-1	5,000 Ton Sulfuric Acid Tank 0.08	SO <sub>2</sub>	0.06	0.06
T-2	5,000 Ton Sulfuric Acid Tank 0.08	SO <sub>2</sub>	0.06	0.06
T-3	5,000 Ton Sulfuric Acid Tank	SO <sub>2</sub>	0.06	0.06

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Emission * Point No. (1)	Source Name (2)	Air Contaminant Name (3)	Emission Rates	
			lb/hr	TPY
	0.08			
T-4	5,000 Ton Sulfuric Acid Tank 0.08		SO <sub>2</sub>	0.06
T-5	6,000 Ton Sulfuric Acid Tank 0.10		SO <sub>2</sub>	0.06
T-6	6,000 Ton Sulfuric Acid Tank 0.10		SO <sub>2</sub>	0.06
T-7	6,000 Ton Sulfuric Acid Tank 0.10		SO <sub>2</sub>	0.06
T-8	6,000 Ton Sulfuric Acid Tank 0.10		SO <sub>2</sub>	0.06
T-20	Fuel Oil Storage Tank	VOC	1.46	0.51
T-22	Diesel Storage Tank	VOC	0.04	0.01
T-23	Diesel Storage Tank	VOC	0.05	0.03
T-24	Gasoline Storage Tank	VOC	6.80	0.02
T-25	Gasoline Storage Tank	VOC	6.99	0.55
T-26	750,000 Gallon Wastewater Holding Tank	SO <sub>2</sub>	0.06	0.10
T-27	750,000 Gallon Wastewater Holding Tank	SO <sub>2</sub>	0.06	0.10
T-28	100,000 Gallon Wastewater	SO <sub>2</sub>	0.06	0.10

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Emission *	Source	Air Contaminant	Emission Rates	
Point No. (1)	Name (2)	Name (3)	lb/hr	TPY
	Surge Tank			
T-29	Clarate Tank	Any	<0.01	<0.01
HF-15	Loading of WHB Dust into	PM	<0.01	<0.01
	Tote Boxes (4)	PM <sub>10</sub>	<0.01	<0.01

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Emission * Point No. (1)	Source Name (2)	Air Contaminant Name (3)	Emission Rates	
			lb/hr	TPY
HF-17Mix	Transfer from No. 5 Conveyor		PM	0.02
	0.04 to No. 10 Belt or to Delumper 0.02 and Screens (4)		PM <sub>10</sub>	0.01
HF-17Si	Converter Silica Transfer from		PM	0.03
	<0.01 No. 5 to No. 10 Belt (4)	PM <sub>10</sub>	0.01	<0.01
HF-18AMix	Nos. 10-13 Belt Transfer, Mix (4)		PM	0.02
	0.04	PM <sub>10</sub>	0.01	0.02
HF-18BMix	Nos. 13-14 Belt Transfer, Mix (4)		PM	0.02
	0.04	PM <sub>10</sub>	0.01	0.02
HF-18ASi	Nos. 10-13 Belt Transfer, Si (4)		PM	0.03
	<0.01	PM <sub>10</sub>	0.01	<0.01
HF-18BSi	Nos. 13-14 Belt Transfer, Si (4)		PM	0.03
	<0.01	PM <sub>10</sub>	0.01	<0.01
HF-19Mix	Nos. 14-15 Belt Transfer, Mix (4)		PM	0.02
	0.04	PM <sub>10</sub>	0.01	0.02
HF-19Si	Nos. 14-15 Belt Transfer, Si (4)		PM	0.03
	<0.01	PM <sub>10</sub>	0.01	<0.01

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Emission * Point No. (1)	Source Name (2)	Air Contaminant Name (3)	Emission Rates	
			lb/hr	TPY
HF-20Mix	Nos. 15-32 Belt Transfer, Mix (4) 0.04	PM	0.02	
		PM <sub>10</sub>	0.01	0.02
HF-20Si	Nos. 15-32 Belt Transfer, Si (4) <0.01	PM	0.03	
		PM <sub>10</sub>	0.01	<0.01
HF-21	No. 32 Belt Transfer to Silica Silo, <0.01 Si (4)	All		<0.01



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Emission * Point No. (1)	Source Name (2)	Air Contaminant Name (3)	Emission Rates	
			lb/hr	TPY
HF-22	Silica Silo Transfer to 33 Belt (4) <0.01		PM	0.01
		PM <sub>10</sub>	0.07	<0.01
HF-23	Transfer from 32 to 34 Belt, 0.04 Mix (4)		PM	0.02
		PM <sub>10</sub>	0.01	0.02
HF-24	Transfer from Belt 34 to Wet 0.02 Concentrate Storage Bin B1A (4) 0.01		PM	0.02
			PM <sub>10</sub>	0.01
HF-25	Transfer from Belt 34 to Wet 0.02 Concentrate Storage Bin B1B (4) 0.01		PM	0.02
			PM <sub>10</sub>	0.01
HF-26	Bin B1A Transfer to C1A Feeder Belt (4)	PM	0.01	0.02
		PM <sub>10</sub>	0.01	0.01
HF-27	Bin B1B Transfer to C1B Feeder Belt (4)	PM	0.01	0.02
		PM <sub>10</sub>	0.01	0.01
HF-28	Belt C1A Transfer to C2 Belt (4) 0.02		PM	0.01
		PM <sub>10</sub>	0.01	0.01
HF-29	Belt C1B Transfer to C2 Belt (4) 0.02		PM	0.01
		PM <sub>10</sub>	0.01	0.01
HF-30	C2 Belt Transfer to Fluid Bed 0.04		PM	0.01

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Emission * Point No. (1)	Source Name (2)	Air Contaminant Name (3)	Emission Rates	
			lb/hr	TPY
	Dryer (4)	PM <sub>10</sub>	0.01	0.02
HF-31	Reactor Feed Distribution System (4)	PM	0.02	0.06
		PM <sub>10</sub>	0.01	0.03
RF-1	Concentrate and Flux Delivery 0.36 Trucks (4)		PM	1.13
		PM <sub>10</sub>	0.51	0.16
		Pb	0.01	<0.01
RF-2	Scrap Handling Fork Lifts (4) <0.01		PM	0.01
		PM <sub>10</sub>	0.01	<0.01
RF-3	General Plant Service Haul Trucks (4)	PM	0.88	0.79
		PM <sub>10</sub>	0.40	0.36
		Pb	0.01	0.01
RF-4	Street Sweepers (4)	PM	0.29	0.56
		PM <sub>10</sub>	0.13	0.25
		Pb	<0.01	0.01
RF-5	Slag Haul Trucks (4)	PM	1.13	2.48
		PM <sub>10</sub>	0.51	1.12
		Pb	<0.01	0.01
RF-6	Storage Pile Front-End Loaders (4) 0.19		PM	0.21
		PM <sub>10</sub>	0.09	0.08
RF-7	Misc. Use Front-End Loaders (4) 0.13		PM	0.19
		PM <sub>10</sub>	0.09	0.06

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Emission *	Source	Air Contaminant	Emission Rates	
Point No. (1)	Name (2)	Name (3)	lb/hr	TPY
RF-8	Water Trucks (4)	PM	0.10	0.08
		PM <sub>10</sub>	0.05	0.04
RF-9	Miscellaneous Use Fork Lifts (4) 0.13	PM		0.20
		PM <sub>10</sub>	0.09	0.06
RF-10	Acid Plant Fork Lifts (4)	PM	0.28	0.26
		PM <sub>10</sub>	0.13	0.12
RF-11	Wastewater Lime Delivery Trucks (4)	PM	0.10	0.01
		PM <sub>10</sub>	0.05	<0.01

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Emission * Point No. (1)	Source Name (2)	Air Contaminant Name (3)	Emission Rates	
			lb/hr	TPY
F/MATTE/P	Outdoor Matte Pouring (4)	PM	5.47	1.97
		PM <sub>10</sub>	5.47	1.97
		SO <sub>2</sub>	39.20	14.10
		Pb	0.95	0.34
HF-46	Reclaim of Matte from Pile (4) 0.01	PM		0.02
		PM <sub>10</sub>	0.02	0.01
		Pb	<0.01	<0.01

Note: Annual emission limits for CU/STK based on 1,056 hours of simultaneous ConTop furnace holding fire and converter operation; hours of holding fire during times when smelting and converter operations have ceased are not limited. (2/99)

- (1) Emission point identification - either specific equipment designation or emission point number from plot plan.
- (2) Specific point source name. For fugitive sources use area name or fugitive source name.
- (3) PM - particulate matter including PM<sub>10</sub> (including species)
  - PM<sub>10</sub> - particulate matter, equal to or less than 10 microns in diameter. Where PM is not listed, it shall be assumed that no particulate matter greater than 10 microns is emitted.
  - VOC - volatile organic compounds as defined in Title 30 Texas Administrative Code § 101.1
  - NO<sub>x</sub> - total oxides of nitrogen
  - SO<sub>2</sub> - sulfur dioxide
  - CO - carbon monoxide
  - H<sub>2</sub>SO<sub>4</sub> - sulfuric acid
  - Pb - lead
- (4) Fugitive emissions are an estimate only.

\* Emission rates are based on and the facilities are limited by the

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Emission *	Source	Air Contaminant	Emission Rates	
Point No. (1)	Name (2)	Name (3)	lb/hr	TPY

following maximum operating schedule:

Hrs/day\_\_\_\_\_ Days/week\_\_\_\_\_ Weeks/year \_\_\_\_\_ or Hrs/year 8,760

Dated \_\_\_\_\_