EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

Permit Number 4802

This table lists the maximum allowable emission rates and all sources of air contaminants on the applicant's property covered by this permit. The emission rates shown are those derived from information submitted as part of the application for permit and are the maximum rates allowed for these facilities. Any proposed increase in emission rates may require an application for a modification of the facilities covered by this permit.

AIR CONTAMINANTS DATA

Emission	Source	Air Contaminant	Emission Rates*	
Point No. (1)	Name (2)	Name (3)	lb/hr	TPY**
104	Unit No. 2 Stack	CO	5.70	25.00
		Cl_2	0.84	0.18
		H_2SO_4	6.06	22.67
		HCI	0.28	1.23
		NO_x	37.20	162.90
		SO_2	1250.00	5475.00
		VOC	0.01	0.01
120	Vapor Combustor	СО	1.51	3.33
	Standby Operation	NO _x	1.80	3.96
		PM_{10}	0.14	0.30
		SO_2	0.01	0.02
		VOC	0.10	0.22
120	Vapor Combustor	Cl_2	0.14	0.09
120	(Start-up, Shutdown, and	CO	0.40	0.27
	Maintenance 1,314 hours per		0.06	0.04
	rolling 12 months)	NO _x	0.48	0.32
	3	PM_{10}	0.04	0.02
		SO ₂	0.01	0.01
		VOC	22.22	3.30
128	Regenerator No. 2 Preheater	СО	2.07	1.03
120	(1,000 hours per rolling	NO _x	2.46	1.23
	12 months)	PM ₁₀	0.19	0.10
	12	SO ₂	0.02	0.01
		VOC	0.14	0.07

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Emission	Source	Air Contaminant	Emission F	Rates *
Point No. (1)	Name (2)	Name (3)	lb/hr	TPY**
170	Vapor Combustor 2 Normal Operation	CO NO_x PM_{10} SO_2 VOC	3.17 2.38 0.12 0.01 0.09	1.87 1.40 0.07 0.01 0.05
170	Vapor Combustor 2 (Start-up, Shutdown and Maintenance 1,314 hours per rolling 12 months)	CO CI_2 HCI NO_x PM_{10} SO_2 VOC	0.85 0.93 4.76 2.85 0.08 4.56 29.06	0.56 0.03 0.12 1.87 0.05 0.11 0.69
FE2	Process Fugitives (4)	SO_2	0.05	0.20
FE-12	Fugitives from HW Equipment (4	4) VOC	0.04	0.19
FE-13	Fugitives from HW Equipment (4	4) VOC	0.02	0.10
FE-14	Fugitives from HW Equipment (4	4) VOC	0.01	0.01
FUG-SA1	Spent Acid Process Fugitives (4)	H ₂ SO ₄ SO ₂ VOC	0.36 0.11 0.08	1.60 0.32 0.31
FUG-SA2	Spent Acid Process Fugitives (4)	H ₂ SO ₄ SO ₂ VOC	0.07 0.03 0.02	0.31 0.08 0.07
FUG-SA3	Spent Acid Process Fugitives (4)	H_2SO_4 SO_2 VOC	0.03 0.06 0.03	0.11 0.18 0.08

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Emission	Source	Air Contaminant	Emission Rates *	
Point No. (1)	Name (2)	Name (3)	lb/hr	TPY**
FUG-SA4	Spent Acid Process	H_2SO_4	0.30	1.34
	Fugitives (4)	SO ₂	0.13	0.38
	- ()	VOC	0.08	0.30

- (1) Emission point identification either specific equipment designation or emission point number from a plot plan.
- (2) Specific point source names. For fugitive sources use area name or fugitive source name.
- (3) Cl₂ chlorine

CO - carbon monoxide HCl - hydrogen chloride

H₂SO₄ - sulfuric acid

NO_x - total oxides of nitrogen

PM₁₀ - particulate matter (PM) equal to or less than 10 microns in diameter. Where PM is not listed. it shall be

assumed that no PM greater than 10 microns

is emitted.

SO₂ - sulfur dioxide

VOC - volatile organic compounds as defined in Title 30 Texas Administrative Code § 101.1.

- (4) Fugitive emissions are an estimate only and should not be considered as a maximum allowable emission rate.
- * Emission rates are based on and the facilities are limited by the following maximum operating schedule:

Hrs/day 24 Days/week 7 Weeks/year 52

** Compliance with annual emission limits is based on a rolling 12-month period.