

EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

Permit Numbers 2975 and PSD-TX-778M1

This table lists the maximum allowable emission rates and all sources of air contaminants on the applicant's property covered by this permit. The emission rates shown are those derived from information submitted as part of the application for permit and are the maximum rates allowed for these facilities. Any proposed increase in emission rates may require an application for a modification of the facilities covered by this permit.

AIR CONTAMINANTS DATA

Emission * Point No. (1)	Source Name (2)	Air Contaminant Name (3)	Emission Rates	
			lb/hr	TPY
SM01	No. 1 Smelt Tank Scrubber	PM	10.9	47.7
		PM ₁₀	10.9	47.7
		VOC (note b)	5.7	24.9
		SO ₂	7.5	24.7
		SO ₃	0.2	0.9
		TRS (note a)	4.6	20.2
		NO _x	1.8	7.9
		NH ₃	2.1	8.9
SM02**	No. 2 Smelt Tank Scrubber	PM	18.9	82.6
		PM ₁₀	18.9	82.6
		VOC	6.0	26.1
		SO ₂	13.4	58.7
		SO ₃	0.4	1.9
		TRS	3.1	13.9
		NO _x	3.3	14.3
		NH ₃	3.8	16.5
CLT01, WLT01, and HLT01	No. 1 Black Liquor Storage Tank (5)	VOC	1.7	7.5
		TRS	1.1	5.0
CLT02, WLT02, and HLT02	No. 2 Black Liquor Storage Tanks (5)	VOC	2.1	9.3
		TRS	1.4	6.2
SCT01 and SS01	No. 1 Soap Tanks (5)	VOC	0.5	2.2
		TRS	0.3	1.5
SCT02, SST02,	No. 2 Soap Tanks (5)	VOC	1.7	7.2

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			lb/hr	TPY
and SS02		TRS	1.1	4.8
FOT02 and FORT01	Fuel Oil Tanks (5)	VOC	0.7	3.1
		TRS	2.1	
(note c)	Miscellaneous Black	VOC	2.8	12.4
	Liquor Service Vessels (5)	TRS	1.9	8.4
PB02	Power Boiler No. 2	PM	111.0	486.2
	(note d)	PM ₁₀	111.0	486.2
		VOC	76.4	334.6
		NO _x	332.0	1454.2
		SO ₂	770.0	3372.6
		CO	1337.0	5856.0
LK02**	Lime Kiln No. 2	PM	26.3	115.2
	PM ₁₀	26.3	115.2	
		NO _x	33.3	145.9
		SO ₂	1.2	5.3
		SO ₃	0.2	1.1
		CO	4.2	18.5
		TRS	2.5	11.1
		VOC	4.0	17.5
BG01	Lime System Baghouse No. 1	PM		1.0
	4.3	PM ₁₀	1.0	4.3
BG02	Lime System Baghouse No. 2	PM		1.0
	4.3	PM ₁₀	1.0	4.3
LS01**	No. 1 Lime Slaker	PM	0.2	1.0
		PM ₁₀	0.2	1.0

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				lb/hr	TPY
		NH ₃	7.6	33.1	
LS02**	No. 2 Lime Slaker	PM		0.2	1.0
		PM ₁₀	0.2	1.0	
		NH ₃	14.1	61.8	
CP01	No. 1 Causticizier Tanks (5)	NH ₃		2.1	9.1
CP02	No. 2 Causticizier Tanks (5)	NH ₃		3.9	17.0
(note f)	A-Line Brown Stock Washer (5)	VOC		28.2	123.1
		TRS		28.3	124.5
(note g)	B-Line Brown Stock Washer (5)	VOC		80.6	352.9
		TRS		30.2	133.4
		CO	6.0	26.3	
BP14	B-Line Bleach Plant Scrubber (North) (5)	Cl ₂ /ClO ₂		4.3	18.9
		CO		19.2	84.3
		VOC	2.1	9.2	
		TRS		0.1	0.2
BP15	B-Line Bleach Plant Scrubber (South) (5)	Cl ₂ /ClO ₂		4.3	18.9
		CO		19.2	84.3
		VOC	2.1	9.2	
		TRS		0.1	0.2
BP16	A-Line Bleach Plant Scrubber (5)	Cl ₂ /ClO ₂		12.1	52.9
		CO		26.3	115.0
		VOC	2.9	12.6	
		TRS		0.1	0.3
BP0351	Methanol Storage Tank	CH ₃ OH		0.3	1.4

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Emission *	Source	Air Contaminant	<u>Emission Rates</u>	
<u>Point No. (1)</u>	<u>Name (2)</u>	<u>Name (3)</u>	<u>lb/hr</u>	<u>TPY</u>
BP0368	Hydrogen Peroxide Tank	H ₂ O ₂	<0.1	0.2
WLOXT1	White Liquor (5)	NH ₃	0.1	0.4

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Emission *	Source	Air Contaminant	<u>Emission Rates</u>	
<u>Point No. (1)</u>	<u>Name (2)</u>	<u>Name (3)</u>	<u>lb/hr</u>	<u>TPY</u>
EX5 and EX7 (note j)	Extruder Vents and Fugitives (4)	VOC NO _x CO	6.4 1.2 13.9	28.0 5.3
PM1 and PM3d (note k)	Paper Machines Nos. 1 and 3 (5)	VOC NO _x CO	29.0 0.1 1.0	127.0 0.4 4.4
RB01A	No. 1 Recovery Boiler North Stack ***	PM PM ₁₀ VOC NO _x SO ₂ SO ₃ CO TRS	30.9 30.9 10.4 34.7 172.0 0.7 325.4 6.7	135.3 135.3 45.6 152.1 251.1 3.1 1425.1 29.3
RB01B	No. 1 Recovery Boiler South Stack ***	PM PM ₁₀ VOC NO _x SO ₂ SO ₃ CO TRS	30.9 30.9 10.4 34.7 172.0 0.7 325.4 6.7	135.3 135.3 45.6 152.1 251.1 3.1 1425.1 29.3
RB02A**	No. 2 Recovery Boiler West Stack ***	PM PM ₁₀ VOC NO _x SO ₂ SO ₃ CO TRS	42.5 42.5 23.9 112.4 377.0 14.1 218.5 3.3	176.9 176.9 99.5 467.7 522.8 19.6 908.9 13.9

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Emission Point No. (1)	Source Name (2)	Air Contaminant Name (3)	Emission Rates *	
			lb/hr	TPY
RB02B**	No. 2 Recovery Boiler East Stack ***	PM	42.5	176.9
		PM ₁₀	42.5	176.9
		VOC	23.9	99.5
		NO _x	112.4	467.7
		SO ₂	377.0	522.8
		SO ₃	14.1	19.6
		CO	218.5	908.9
		TRS	3.3	13.9
NCG01**	NCG Oxidation Unit Scrubber	VOC	<0.1	0.3
		NO _x	3.1	13.6
		SO ₂	16.0	70.1
		CO	6.6	29.0
		SO ₃	6.0	26.3
		TRS	0.9	4.0
NCG02**	Condensate Tank	TRS	<0.1	0.4
REJCYC1A and REJCYC1B	Reject Cyclones (note h) (5)	PM	1.6	7.0
		PM ₁₀	1.6	7.0
		VOC	1.1	5.0
		TRS	<0.1	0.1
(note e)	Material Handling and Miscellaneous Vessels (4)	PM	1.7	7.5
		PM ₁₀	0.8	3.4
		NH ₃	6.0	26.2
NCGF1**	NCG Fugitives (4)	TRS	0.4	1.6
CPS1 (note i)	Miscellaneous Wood Handling Fugitives (4)	TSP	16.2	63.0
		PM ₁₀	8.2	28.0
BP01	Bleach Plant Fugitives (4)	Cl ₂	0.2	1.0
		ClO ₂	0.2	1.0

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			<u>lb/hr</u>	<u>TPY</u>

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Emission Point No. (1)	Source Name (2)	Air Contaminant Name (3)	Emission Rates *	
			lb/hr	TPY
DIG1	Batch Digester Fugitives (4)	VOC	1.6	7.1
		TRS	0.6	2.5
WWT51	Waste Water Treatment Fugitives (4)	VOC	8.1	35.2
		TRS	8.9	39.0
PTA-1	Packed Tower Aeration Unit 1	CHCl ₃	0.07	0.31
		CHBrCl ₂	0.02	0.08
PTA-2	Packed Tower Aeration Unit 2	CHCl ₃	0.07	0.31
		CHBrCl ₂	0.02	0.08

(1) Emission point identification - either specific equipment designation or emission point number from plot plan.

(2) Specific point source name. For fugitive sources use area name or fugitive source name.

(3) PM - particulate matter, suspended in the atmosphere, including PM₁₀.

PM₁₀ - particulate matter equal to or less than 10 microns in diameter. When PM is not listed, it shall be assumed that no particulate matter greater than 10 microns is emitted.

VOC - volatile organic compounds as defined in Title 30 Texas Administrative Code § 101.1

SO₂ - sulfur dioxide

SO₃ - sulfur trioxide

TRS - total reduced sulfur

NO_x - nitrogen oxides

NH₃ - ammonia

Cl₂ - chlorine

ClO₂ - chlorine dioxide (chlorine peroxide)

CO - carbon monoxide

H₂S - hydrogen sulfide

CH₃OH - methanol

H₂O₂ - hydrogen peroxide

CHCl₃ - chloroform

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Emission Point No. (1)	Source Name (2)	Air Contaminant Name (3)	Emission Rates *	
			lb/hr	TPY

CHBrCl₂ - Bromodichloromethane

- (4) Fugitive emissions are an estimate only and should not be considered as a maximum allowable emission rate.
- (5) The VOC and TRS emission rates for this point are considered to be estimates only and are not intended to be enforceable limits.

* Unless otherwise specified, emission rates are based on operating 8,760 hours per year or 817,803 air dried unbleached tons per year (736,022 bone dry unbleached tons per year) of pulp.

** These facilities are also covered by PSD-TX-778M1.

*** Emissions from the Nos. 1 and 2 Recovery Boilers are split between the two stacks for accounting purposes. The emission rates from the boilers are limited to the sum of the emissions from the two stacks rather than each stack, since the individual stack emissions may vary.

Notes:

- (a) All TRS emission rates are reported as H₂S unless otherwise specified.
- (b) All VOCs are reported as carbon unless otherwise specified.
- (c) Black Liquor Digestor Fill Tank (BLDF01), Spill Collection Tank (CT01), Swing Tank (ST01), Spare Liquor Storage (SLST01), Evaporator Boil-Out Tank (BOR01), Black Liquor Dump Tank (DT01), and Weak Liquor Soap Concentrator Tank (WLSC01).
- (d) The SO₂ hourly rates for the power boiler are based on combustion of total reduced sulfur compounds during periods when the NCG oxidizer is inoperable.
- (e) Green liquor clarifiers (2), green liquor storage tanks (3), weak wash storage tanks (2), white liquor clarifiers (2), white liquor storage tanks (4), white liquor/digestor fill tank, mud

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washers (2), conveyors, elevators, hot lime silos (2), and spare liquor storage tank (SLST01) when used to store white liquor.

- (f) Consists of the washers, screen dilution tank, decker hood and seal pit, washed stock chest, low density chest, waste stock chest, and brown stock high density tanks (2).
- (g) Consists of the washers, screen dilution tank, decker hood and seal pit, washed stock chest, low density chest, waste stock chest, and the oxygen blow tank (with its associated equipment: the roll press, press level tank, press filtrate tank, and the surge tank).
- (h) Only one cyclone will be in operation at a time.
- (i) These fugitives occur from the chip handling operations, the log processing, and from the rejects bin.
- (j) Includes the pre-treater stacks (2), the laminator stacks (2), the post-treater stack, and fugitives.
- (k) The Nos.1 and 3 Paper Machines consist of 18 exhaust vents and fugitive emissions.

Dated October 6, 2003