



CERTIFICATION Center

"SERTIFIKĀCIJAS CENTRS" LTD.
PRODUCT CERTIFICATION CENTER



CERTIFICATE

OF CONFORMITY OF THE FACTORY PRODUCTION CONTROL

Nò. SC-PSC-1090-1034

In compliance with Regulation 305/2011/EU of the European Parliament and of the Council of 9th March 2011 (the Construction Products Regulation or CPR), this certificate applies to the following construction product:

Construction product **Structural components and kits for steel structures up to EXC2 according to EN 1090-2:2018**

CE – marking method 3a in accordance with EN 1090-1:2009 + A1: 2011 table A1

Manufacturer produced by or for
WELD-TECH GROUP SPÓŁKA Z.O.O.
Marsz. Jozeta Pilsudskiego 74/320, 50-020 Wrocław, Poland

Manufacturing plant **WELD-TECH GROUP SPÓŁKA Z.O.O.**
Production facility of the Artojo g.7E, Klaipeda, LT-92105, Lithuania
manufacturer

Confirmation This certificate attests that all provisions concerning the assessment and verification of constancy or performance described in Annex ZA of the harmonized standard **EN 1090-1+A1:2011** under system 2+ are applied, and that the factory production control fulfills all the prescribed requirements stated therein.

Date of first issue 11.10.2024

Next surveillance audit 09.10.2025

Period of validity This certificate will remain valid until this date as long as neither the harmonized standard, the construction product, the AVCP methods nor the manufacturing conditions on the plant are modified significantly, unless suspended or withdrawn by the notified factory production control certification body, as well as a supervisory audit has been performed within the set deadline.

Remarks see reverse

Place and date of issue Riga, 11.10.2024



On behalf of Notified Body 2518
Ainars Saulitis
Head of Certification



CERTIFICATION Center

SIA "Sertifikācijas centrs"

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**CERTIFICATE OF CONFORMITY OF THE FACTORY
PRODUCTION CONTROL
No. SC-PSC-1090-1034**

Range of production	Production (cutting - holing – forming, welding, anti-corrosion treatment)
Associated Welding certificates	SC-PSC-1090-1034-WC
Remarks	Notified body Nr. 2518 „Certification center” Ltd, has carried out the initial inspection of the production control of the manufacturing plant and the factory and the continuous monitoring, evaluation and approval of the factory production control.
General provisions	<p>The conditions of standard EN 1090-1:2009 + A1: 2011 from B must be complied with. 4.1. Sections A to B. 4.4. Section.</p> <p>Clause 4.3 of Section B of EN 1090-1:2009 + A1: 2011 requires the manufacturer to submit a written annual report to a notified body.</p> <p>This is the latest version of the General Terms and Conditions.</p>



WELDING CERTIFICATE

No. SC-PSC-1090-1034-WC

Manufacturer	WELD-TECH GROUP SPÓŁKA Z.O.O. Marsz. Jozeta Pilsudskiego 74/320, 50-020 Wrocław, Poland
Technical specification	EN 1090-2:2018
Execution class(/es)	Up to EXC2 according to EN 1090-2:2018
Welding Process(/es)	135, 136 and 141 according to EN ISO 4063
Material group	1.1, 1.2, 1.4 and 8.1 (for group 8.1 only welding method 141) according to CEN ISO/TR 15608 and EN 1090-2, table 1 and 2
Responsible welding coordinator	Anton Parfonov IWT/24-1-16509 02.02.1987 Name, surname
Substitute	- - - Name, surname
Confromation	All provisions concerning welding as described in the above-mentioned technical specification(s) were applied.
Validity start	11.10.2024
Period of validity	10.10.2025
Remarks	-
Place and date of issue	Riga, 11.10.2024



On behalf of Notified Body 2518
Ainars Saulitis
Head of Certification



WELDING CERTIFICATE

No. SC-PSC-1090-1034-WC

General Terms

1. This certificate is valid as long as the terms of the above technical specifications themselves or the manufacturing conditions of the essential manufacturing factory have not changed significantly.
2. This certificate may only be reproduced or published for advertising or other purposes than as a whole. The text of promotional material doesn't has to be in conflict with this certificate.
3. In case of any doubt as to the suitability of the manufacturing factory(ies) there is the possibility reserved by the inspection authority to carry out an unexpected spot checks in the manufacturing factory paid by the manufacturer.
4. This certificate may be withdrawn at any time with immediate effect and be amended or modified if the conditions under which it was granted have changed, or if the terms of this certificate are not met.
5. The following changes must be reported to the inspection authority:
 - a) New production or significant changes to essential manufacturing facilities;
 - b) Change of the welding coordinator;
 - c) Inception of new welding processes, new base materials and related WPQRs (welding procedure qualification record)
 - d) New essential manufacturing facilities

The inspection authority will cause a supplementary examination in the cases cited

6. At least two months before the expiry date there shall be submitted an application to the inspection authority, when the qualification should be recertified.

Distributor

1. Applicant
2. File