# A probabilistic granular tabu search for the distance constrained capacitated vehicle routing problem

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Abstract: We address the well-known distance constrained capacitated vehicle routing problem (DCVRP) by considering Euclidean distances, in which the aim is to determine the routes to be performed to fulfil the demand of the customers by using a homogeneous fleet. The objective is to minimise the sum of the variable costs associated with the distance travelled by the performed routes. In this paper, we propose a metaheuristic algorithm based on a probabilistic granular tabu search (pGTS) by considering different neighbourhoods. In particular, the proposed algorithm selects a neighbourhood by using a probabilistic discrete function, which is modified dynamically during the search by favouring the moves that have improved the best solution found so far. A shaking procedure is applied whenever the best solution found so far is not improved for a given number of iterations. Computational experiments on benchmark instances taken from the literature show that the proposed approach is able to obtain high quality solutions, within short computing times.

**Keywords:** probabilistic granular tabu search; pGTS; distance constrained capacitated vehicle routing problem; DCVRP; metaheuristic algorithms; vehicle routing problems; VRPs.

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#### 1 Introduction

The vehicle routing problem (VRP) has been studied intensively in the disciplines of the operations research and combinatorial optimisation. The VRP can be described as the problem of designing routes, from one depot to a set of customers by satisfying constrains of demand, of vehicle capacity and duration of routes. The VRP has several applications in real world logistic systems by studying the distribution of products or services to different types of customers (Toth and Vigo, 2014; Golden et al., 2008; Clarke and Wright, 1964). This paper considers the variant of the VRP with capacity and length of route (duration) constraints [distance constrained capacitated vehicle routing problem (DCVRP)] and Euclidean distances.

The DCVRP could be represented as the following graph problem: Let G = (V, E) be a complete undirected graph, where  $V = \{v_0, v_1, ..., v_n\}$  is the set of vertices representing customers with the depot located at vertex  $v_0$ , and  $E = \{(v_i, v_i): i \neq j\}$  is the set of edges.

With each edge  $(v_i, v_j) \in E$  is associated a non-negative travelling cost  $c_{ij}$ . In particular, we consider the symmetric version of the DCVRP  $(c_{ij} = c_{ji})$ . Each customer  $j \in V \setminus \{v_0\}$  has a non-negative demand  $d_j$ , which must be satisfied from the depot. A homogeneous set of vehicles, each one having a capacity Q, is available at the depot  $v_0$ . The goal of the DCVRP is determine the routes to be performed for satisfying the demand of the customers by considering the minimum total travelling cost. The following constrains are imposed:

- each route must start and end at the depot
- each customer  $j \in V \setminus \{v_0\}$  is visited exactly once by exactly one vehicle
- the sum of the demand of customers belonging to each route must not exceed the vehicle capacity Q
- the total duration of each route (given by the sum of the travelling costs of the traversed edges and of the service times of the visited customers) must not exceed a given value *D*
- the number of performed routes must not exceed the number of vehicles.
- every customer  $j \in V \setminus \{v_0\}$  requires a service time  $\delta_i(\delta_{v_0} = 0)$ .

Several approaches for the DCVRP have been proposed during the last decades (Toth and Vigo, 2014; Golden et al., 2008). These approaches consider optimisation schemes for solving small and medium size instances, and several heuristic and metaheuristic algorithms for large-size instances of the DCVRP. One of the most cited algorithms for the capacitated vehicle routing problem (CVRP), which is a variant of the DCVRP without the consideration of duration of route constraints, has been proposed by Clarke and Wright (1964). Other approaches, based on the idea introduced in Clarke and Wright (1964), have been proposed by Holmes and Parker (1976), Beasley (1981), Dror and Trudeau (1986) and Paessens (1988). In Holmes and Parker (1976), a procedure based on the Clark and Wright (CW) approach, with a perturbation procedure scheme that is applied when the algorithm remains in a local optimum for a given number of iterations, is introduced. In Beasley (1981), an adaptation of the CW is proposed to solve the CVRP with travel times inter customers. A probabilistic version of the CW algorithm for the stochastic CVRP is presented in Dror and Trudeau (1986). Finally, a review of the main strengths of CW algorithms and their performances for VRP problems is proposed in Paessens (1988).

Other well-known constructive approach for the CVRP has been proposed by Gillett and Miller (1974). A GRASP approaches to solve the DCVRP have been proposed in Feo and Resende (1989, 1995). A tabu search metaheuristic for the DCVRP has been proposed by Gendreau et al. (1994). In this work, a tabu route algorithm with different local search procedures is proposed. An improved version of the tabu search algorithm is introduced in Toth and Vigo (2003). This version considers a granular search space, which allows reducing the computing time of a traditional tabu search but keeping the same quality result.

Evolutionary algorithms for the CVRP have been proposed by Alba and Dorronsoro (2004), Berger and Barkaoui (2003) and Prins (2004). A metaheuristic algorithm for the DCVRP has been proposed by Franceschi et al. (2005). In this work, an approach for TSP is extended to solve the DCVRP. The proposed method involves the extraction of

nodes in order to generate and relocate new sequences by using integer linear programming (ILP). More recently, several approaches (Kara, 2011; Zhou et al., 2013; Bouzid et al., 2016; Nagarajan and Ravi, 2011) and new benchmark instances (Uchoa et al., 2014) have been proposed for the DCVRP.

The main body of the proposed algorithm considers two parts:

- 1 the construction of an initial solution by using a hybrid approach
- 2 a probabilistic granular tabu search (pGTS) procedure.

A similar granular tabu search (GTS) for the CVRP has been proposed by Toth and Vigo (2003). The main differences of the proposed algorithm with respect to the work presented in Toth and Vigo (2003) for the DCVRP are

- 1 the procedure for the construction of the initial solution
- 2 the penalty diversification scheme of the infeasible solutions during the search
- 3 the intensification and diversification process during the search
- 4 the criteria used to select and to accept a move
- 5 the shaking procedure used to avoid the algorithm remains in a local optimum for a given number of iterations
- 6 the benchmarking sets considered for the computational experiments.

The paper is organised as follows. In Section 2, we give the detailed description of the proposed algorithm. Although some procedures are similar to the corresponding ones presented in Toth and Vigo (2003), for the sake of clarity we prefer to give all the details of the procedures used in the proposed algorithm. Experimental results on the benchmark instances from the literature are reported in Section 3. Finally, conclusions and future research are presented in Section 4.

### 2 General framework of the proposed algorithm

The proposed algorithm (pGTS) consists of two parts

- the construction of an initial solution by using a modified procedure proposed in Clarke and Wright (1964)
- 2 the pGTS approach.

In the following sections, the two parts are detailed.

## 2.1 Initial solution

The initial solution  $S_o$  is built by using a modified Clark and Wright procedure introduced in Clarke and Wright (1964) and modified by Doyuran and Catay (2010). This approach is used to obtain good initial solutions within short computing times. Different of the proposed in Clarke and Wright (1964), the approach uses the following function to calculate the value of saving between a pair of customers (i, j):

$$S_{ij} = \frac{c_{i0} + c_{i0} - \lambda c_{ij}}{c_{\text{max}}} + \mu \cos(\theta_{ij}) \frac{\left| c_{\text{max}} - \left( c_{i0} - c_{0j} \right) / 2 \right|}{c_{\text{max}}} + \nu \frac{\left| \overline{d} - \left( d_i + d_j \right) / 2 \right|}{d_{\text{max}}}$$
(1)

where  $c_{ij}$  is the distance between a pair of nodes i and j (note that 0 is the depot node),  $c_{\max}$  is the maximum distances between two nodes of the complete graph,  $\theta_{ij}$  is the angle between the two rays determined from the depot to nodes i and j,  $d_i$  is the demand of node i,  $\overline{d}$  is the average demand, and  $d_{\max}$  is the maximum demand of a node of the complete graph.  $\lambda$ ,  $\mu$  and  $\nu$  are given parameters, and their values could change regarding to the specific conditions of each set of benchmarking.

The procedure considers a reallocation of the vehicles to groups of customers according to the total demand, durations of the routes and service time constraints. In particular, once the savings between each pair of customers is calculated by equation (1), they are stored in a list and sorted out decreasingly. Then, each saving is evaluated in terms of demand, duration and service time constraints. If all the constraints are satisfied, the saving is to be considered. Otherwise, it is rejected. The procedure is carried out until all savings have been taken into account. Algorithm 1 shows the pseudocode for obtaining an initial solution by the modified Clarke and Wright procedure.

Algorithm 1 Modified Clarke and Wright algorithm

Procedure MCW (customers, distances, vehicles)

Calculate saving list by (1)

Order saving list decreasing

For each saving in saving list do

Evaluate demand, total route length and service time if saving is applied

If all constraints are fulfilled then

Apply saving

Calculate demand, total route length and service time

Else

Ignore saving

The initial solution could be classified as greedy approach because all routes are built through the continuous search of local minima. The initial solution approach allows obtaining more routes than available vehicles at depot, i.e., the constraint related to the maximum number of routes is relaxed. The extra routes are eliminated during the probabilistic granular tabu phase (pGTS).

### 2.2 Granular search space

The proposed algorithm (pGTS) uses the idea of granular search space introduced by Toth and Vigo (2003), which is based on the utilisation of a sparse graph instead of the complete graph. The sparse graph contains the edges incident to the depots, the edges belonging to the best solutions found during the search and the edges for which the

travelling cost is less than a granular threshold value  $\mathcal{G} = \beta \overline{z}$ ; where  $\overline{z} = \frac{z}{n+r}$  is the

average cost of the best feasible solution found, z is the objective function value, n is the number of customers, r is the number of routes, and  $\beta$  is a sparsification parameter.  $\beta$  is dynamically updated during the search. The modification of the value of  $\beta$  allows to the algorithm alternate between intensification stages (high values of  $\beta$ ) and diversification stages (small values of  $\beta$ ). The main goal of the GTS is to find high quality solutions by keeping the main characteristics of the original tabu search within short computing times. Successful algorithms based on the idea of granularity for solving different variations of the VRP have been proposed by Escobar et al. (2013, 2014a, 2014b), Escobar (2013), Linfati et al. (2014a, 2014b), Puenayán et al. (2014) and Escobar and Linfati (2012).

### 2.3 Neighbourhood structures

Algorithm pGTS allows infeasible solutions respect to the capacity of the vehicles and the duration of the routes. Given a feasible solution S composed by a set of z routes  $(r_1,...,r_z)$  with each route  $r_l$ , where  $l \in \{1,...,z\}$ , is denoted by  $(v_0, v_1, v_2,..., v_0)$ . In addition, let us denote with  $v \in r_l$  with a customer v belonging to route  $r_l$ , and with  $(u,v) \in r_l$  an edge such that u and v are two consecutive vertices of route  $r_l$ . We assign to

S an objective function value  $F_1(s) = \sum_{l=1}^{z} \sum_{(u,v) \in \eta} c_{uv}$ . If the solution S is infeasible,

we assign S an objective function value  $F_2(S) = F_1(S) + P_q(S) + P_d(S)$ , where  $P_q(S)$  is a penalty term obtained by multiplying the global over vehicle capacity of the solution S times a dynamically updated penalty factor  $\alpha_q$ , and  $P_d(S)$  is a penalty term obtained by multiplying the global over duration of the routes performed in S times a dynamically updated penalty factor  $\alpha_r$ . In particular,  $\alpha_q = \rho_q \times F_1(S_0)$  and  $\alpha_d = \rho_d \times F_1(S_0)$ , where  $\rho_q$  and  $\rho_d$  are calculated parameters during the search. Note that the current solution S is feasible, S is feasible, S is S in S i

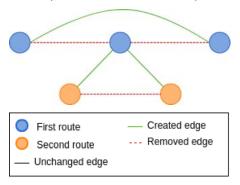
If during the search, we have found infeasible solutions respect to the vehicle capacity for a given  $N_{fact}$  iterations, the value of  $\rho_q$  is set to  $\min\{\rho_{\max}, \rho_d \times \delta_{inc}\}$ , where  $\delta_{inc} > 1$  Otherwise, if any feasible solution has been found for a given  $N_{fact}$  iterations, the value of  $\rho_q$  is set to  $\max\{\rho_{\min}, \rho_d \times \delta_{red}\}$ , where  $\delta_{red} < 1$ . A similar approach is used to calculate the value of  $\rho_d$  during the search.  $N_{fact}$ ,  $\rho_{\min}$ ,  $\rho_{\max}$ ,  $\delta_{inc}$  and  $\delta_{red}$  are given parameters.

Note that it is useful to relate the value of  $\alpha_q$  and  $\alpha_d$  to the value of  $F_1(S_0)$  because the order of magnitude of these values by considering different set of benchmarking instances. Indeed, one of the main differences of the proposed algorithm with respect to that proposed in Toth and Vigo (2003), is that we consider dynamically updated penalty factors related with the objective function value of  $S_o$  instead of using penalty factors defined within a fixed interval. We have experimentally proved that the utilisation of this penalty scheme generally produces excellent solutions for determined benchmarking sets within short computing times.

The proposed algorithm uses intra-routes and inter-routes moves corresponding to the following neighbourhoods:

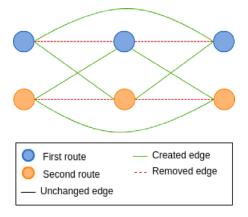
Shift: A customer is removed from its current position and inserted either in a
different position of the same route or in a different route. Figure 1 shows the shift
neighbourhood.

Figure 1 Example of shift move (see online version for colours)



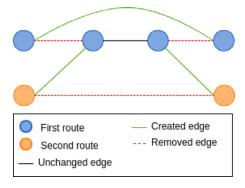
• *Swap:* Two customers (in the same route or in different routes) exchange their position. Figure 2 shows the swap neighbourhood.

Figure 2 Example of swap move (see online version for colours)



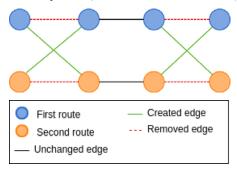
• *Double-insertion:* Two consecutive customers are removed from their current position and inserted in the same route or in a different route by keeping the edge connecting them. Figure 3 shows the double insertion neighbourhood.

Figure 3 Example of double-insertion move (see online version for colours)



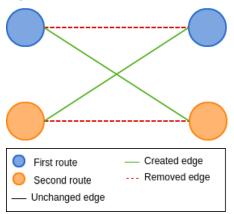
• *Double-swap:* This move is an extension of the swap move obtained by considering two pairs of consecutive customers. The edge connecting each pair of customers is kept. The move is performed between pairs of customers in two different routes.

Figure 4 Example of double-swap move (see online version for colours)



• *Two-opt:* we use the well-known two-opt move used for the CVRP (intra-route and inter-route moves).

Figure 5 Example of two-opt move (see online version for colours)



A move is performed only if the new edges to be inserted in the current solution belonging to the granular search space.

# 2.4 Description of the proposed algorithm (pGTS)

This section presents the discussion of the proposed algorithm for the DCVRP. In particular, after the construction of an initial solution  $S_o$  (by the procedure described in Section 2.1, pGTS iterates through different neighbourhood structures by using a discrete probabilistic function to improve the best feasible solution ( $S^*$ ) found so far, until a stopping criterion is reached (number of iterations or computing time). The algorithm starts by setting  $S^* = \overline{S} = \hat{S} = S_0$ , where  $\overline{S}$  is the current solution (feasible or infeasible), and  $\hat{S}$  is the current feasible solution. The following steps then are repeated until a stopping criterion ( $IT_{\text{max}}$  iterations) is reached:

- 1 Select a neighbourhood from the neighbourhoods structures  $N_k$  (k = 1,...,5) described in Section 2.3 by using a discrete function of probability  $f(N_k) = \frac{1}{t}$ , where t is the total number of neighbourhoods.
- 2 Apply a GTS in the selected neighbourhood  $N_k(\overline{S})$  until a local minimum S' is found.
- If S is infeasible and  $F_2(S') \le F_2(\overline{S})$ , set  $\overline{S} := S'$  and increase the probability of selecting the current neighbourhood  $(N_k)$  by a factor  $P_{up}$ . Therefore, the probability to select the current neighbourhood is calculated as max  $\{f(N_k) + P_{up}, 1\}$ .
- 4 If S' is feasible and  $F_1(S') \le F_1(\hat{S})$ , set  $\hat{S} := S'$ ,  $\overline{S} := S'$  and increase the probability of selecting the current neighbourhood by a factor  $P_{up}$ . Therefore, the probability to select the current neighbourhood is calculated as  $\max\{f(N_k) + P_{up}, 1\}$ .
- If S is feasible and  $F_1(S') \le F_1(\overline{S})$ , set  $\overline{S} := S'$  and increase the probability of selecting the current neighbourhood by a factor  $P_{up}$ . Therefore, the probability to select the current neighbourhood is calculated as  $\max\{f(N_k) + P_{up}, 1\}$ .
- Otherwise, decrease the probability of selecting the current neighbourhood by a factor  $P_{down}$ . Therefore, the probability to select the current neighbourhood is calculated as min  $\{0.01, f(N_k) P_{down}\}$ .

In order to preserve the probability function properties after decreasing or increasing a certain neighbourhood, the values of the probability to select other neighbourhoods  $N_{k'}$  (k'=1,...,5), where  $k' \neq k$ , are adjusted as follows:

• If the probability to select the neighbourhood  $N_k$  is decreased in a  $P_{down}$  value, the remaining value  $1 - [f(N_k) - P_{down}]$  is distributed for the remaining neighbourhoods according to their current (probability). Therefore, the new probability  $(f(N_{k'}))$  to select the remaining neighbourhoods  $(N_{k'})$  is calculated as

$$f(N_{k'}) = f'(N_{k'}) * \left[ \frac{1 - \left[ f(N_k) - P_{down} \right]}{1 - f(N_k)} \right]$$

• If the probability to select the neighbourhood  $N_k$  is increased in a  $P_{up}$  value, the remaining value  $1 - [f(N_k) + P_{up}]$  is distributed for the remaining neighbourhoods according to their current (probability). Therefore, the new probability  $(f(N_{k'}))$  to select the remaining neighbourhoods  $(N_{k'})$  is calculated as

$$f(N_{k'}) = f'(N_{k'}) * \left[ \frac{1 - [f(N_k) - P_{up}]}{1 - f(N_k)} \right]$$

where  $f'(N_{k'})$  is the previous probability of the corresponding remaining neighbourhood  $(k' \neq k)$ .

Finally, the best feasible solution found so far  $S^*$  is kept. The algorithm explores the solution space by moving at each iteration, from a solution  $\overline{S}$  to the best solution in the neighbourhood  $N_k(\overline{S})$ , even if it is infeasible. The selected move is declared as tabu. The tabu tenure is defined as a random integer value in the range  $[t_{\min}, t_{\max}]$ , where  $t_{\min}$  and  $t_{\max}$  are given parameters (Toth and Vigo, 2003). The algorithm 2 shows the general scheme of the proposed approach.

The diversification strategy is based on the granular idea proposed by Toth and Vigo (2003). Initially, the sparsification factor  $\beta$  is set to small value  $\beta_0$ . If  $\overline{S}$  is infeasible after  $N_{beta}$  iterations, the sparsification factor  $\beta$  is increased to a value  $\beta_d$ . Then, a new graph is calculated, and  $N_{change}$  iterations are performed from the best feasible solution found ( $S^*$ ). Finally, if  $\overline{S}$  is feasible after  $N_{change}$  iterations, the sparsification factor is reset from its original value  $\beta_0$  and the search continues.  $\beta_0$ ,  $\beta_d$ ,  $N_{beta}$  and  $N_{change}$  are given parameters.

Finally, whenever the proposed algorithm remains in a local minimum for  $N_{shake}$  iterations (where  $N_{shake}$  is a given parameter), we apply a shaking procedure which extends the idea of the shift move by considering three random routes at the same time (for further details, see Escobar et al., 2013, 2014a, 2014b). Algorithm 2 shows the proposed pGTS phase.

## 2.5 Shaking procedure

The proposed approach selects three routes. The first route (k1) is selected randomly. The second route (k2) is the nearest neighbourhood of the route k1, and the route (k3) is the nearest neighbourhood of (k2). The distance between routes is calculated by considering the centre of gravity.

Then, the procedure selects randomly a customer i1 from the route k1, a customer i2 from the route k2 and edge (h2, j2) from the route k2 (with  $h2 \neq i2$  and  $j2 \neq i2$ ), and an edge (h3, j3) from the route k3. Therefore, the new solution S is obtained by considering the following moves:

- 1 remove customer i1 from the route k1 and insert it between vertices k2 and j2 in the route k2
- 2 remove customer i2 from the route k2 and insert it between vertices k3 and k3 in the route k3.

The perturbation procedure allows exploring new regions of the search space. Algorithm 3 shows the complete algorithm.

## Algorithm 2 GTS algorithm

```
Procedure GTS (S_0, operator, IT_{max})
S' \leftarrow S_0
TL \leftarrow \{\}
it \leftarrow 0
While it < IT_{max} do
S_i \leftarrow S_{i-1}
```

```
z' \leftarrow \infty
For all S \in N(S_{i-1}, operator) do

If F_s(S) < z' AND S \notin TL then

S_i \notin S

z' \leftarrow F_s(S)

TL \leftarrow TL \cup \{S_i\}

If z' \leftarrow F_2(S') then

S' \leftarrow S_i

it \leftarrow it + 1

If it \% N_{shake} = 0 then

shake(S_i)

Return S'
```

## Algorithm 3 pGTS algorithm

```
Procedure pGTS (S<sub>0</sub>, IT<sub>max</sub>)
   \hat{S} \leftarrow S_0
   S \leftarrow \hat{S}
   ops \leftarrow \{2opt, shift, swap, 2shift, 2swap\}
  props \leftarrow \{0.2, 0.2, 0.2, 0.2, 0.2\}
  blacklist \leftarrow \{ \}
  op \leftarrow choose (props, ops)
  iterate \leftarrow true
   While iterate do
      S' \leftarrow GTS(S, op, IT_{max})
      increase? \leftarrow false
      If not feasible (S') AND F_2(S') < F_2(S') then
         'S \leftarrow S'
      If feasible (S') then
        IF F_1(S') < F_1(\hat{S}) then
            'S \leftarrow S'
            \hat{S} \leftarrow 'S
           increase? \leftarrow true
        If F_1(S') \leftarrow F_1(S') then
            'S \leftarrow S'
           increase? \leftarrow true
      If increase? then
```

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increase\ (props[op],\ P_{up})
adjust(props)
blacklist \leftarrow \{\ \}

Else
decrease\ (props[op],\ P_{down})
adjust\ (props)
blacklist \leftarrow blacklist \cup \{op\}
op \leftarrow choose\ (props,\ ops)

While op \in blacklist\ do
op \leftarrow choose\ (props,\ ops)
If size(blacklist) = = size(ops)\ then
iterate \leftarrow false

Return \hat{S}
```

## 3 Computational experiments

The proposed algorithm (pGTS) has been coded in C++ and the computational experiments have been conducted on an Intel Core Duo CPU (2.00 Ghz) under Linux Ubuntu 12.1 with 2 GB of memory RAM. The proposed algorithm has been tested on four benchmarking sets of instances proposed in Uchoa et al. (2014), Christofides et al. (1979), Golden et al. (1998), Li et al. (2005) and Rochat and Taillard (1995). In all the sets, points in the plane represent the customers and the depot. Therefore, the travelling cost for an edge is calculated as the Euclidian distance between vertices. The detailed description of all the benchmarking sets is presented by Uchoa et al. (2014).

## 3.1 Setting of parameters

In particular, for each instance five runs of the proposed algorithm are executed. The average and the best results with their corresponding computing times are reported in Table 1. The following set of parameters have been set for all the instances:  $N_{fact} = 10$ ,

$$\rho_{\min} = 1$$
,  $\rho_{\max} = 100$ ,  $\delta_{inc} = 1.1$ ,  $\delta_{red} = \frac{1}{1.1}$ ,  $P_{up} = 0.1$ ,  $P_{down} = 0.1$ ,  $t_{\min} = 7$ ,  $t_{\max} = 49$ ,

 $\beta_0 = 1.50$ ,  $\beta_d = 3$ ,  $N_{beta} = 1$ ,  $N_{change} = 1$ ,  $N_{shake} = 0.20n$ , and  $IT_{max} = 10n$ . In addition, for the initial solution procedure, the following parameters have been considered  $\lambda = 1$ ,  $\mu = 0$  and  $\nu = 1$ .

### 3.2 Comparative analysis

The proposed algorithm has been compared with the best-known solutions reported in the literature. The results are shown as appear in the published papers. In Tables 1–5, the following notation is used:

- *Instance*: instance number
- *n*: number of customers
- k: maximum number of vehicles available at depot
- D: maximum duration of each route
- *Q*: capacity of each vehicle
- *BKS*: cost of the best-known solution found by the previous algorithms proposed for the DCVRP
- Ref. BKS: reference to the algorithm, which obtained for the first time the value BKS: PISM (Taillard, 1993), RT (Rochat and Taillard, 1995), TS (Gendreau et al., 1994), MB (Toklu et al., 2014), CGL (Cordeau et al., 1997), GTS (Toth and Vigo, 2003), PA (Groër et al., 2011), VCGLR (Vidal et al., 2012), CP (Jin et al., 2014), TK (Tarantilis and Kiranoudis, 2002), NB (Nagata and Bräysy, 2009), IBCP (Pecin et al., 2016), MBE (Mester and Bräysy, 2005), LGW (Li et al., 2005), MACS (Toklu et al., 2014), UPSV, ILS-SP and UHGS (Uchoa et al., 2014)
- Cost: cost found by the initial solution of the proposed approach
- Avg. cost: average solution cost found by the corresponding algorithm over the executed runs
- Best cost: best solution cost found by the corresponding algorithm over the executed runs
- *Gap BKS*: best percentage gap of the initial solution cost found by the corresponding algorithm over the executed runs with respect to BKS
- *Gap avg. BKS*: percentage gap of the average solution cost found by the corresponding algorithm over the executed runs with respect to BKS
- *Gap best BKS*: percentage gap of the best solution cost found by the corresponding algorithm over the executed runs with respect to BKS
- *Time*: running time of the initial solution, expressed in seconds of the CPU used by the corresponding algorithm
- Avg. time: average running time over the executed runs, expressed in seconds of the CPU used by the corresponding algorithm
- *Total time*: total running time over the executed runs, expressed in seconds of the CPU used by the corresponding algorithm.

**Table 1** Solutions (CPU times) obtained by the pGTS algorithm on benchmarking instances proposed by Christofides et al. (1979)

| Characteristics of the instances | istics | of the | e instan | ses | Previous solutions | olutions | Phase 1: | Phase 1: initial solution | tion |           | Phase 2:     | Phase 2: probabilistic granular tabu search | granular to | ıbu search   |            |
|----------------------------------|--------|--------|----------|-----|--------------------|----------|----------|---------------------------|------|-----------|--------------|---|-------------|--------------|------------|
| Instance                         | и      | k      | Q        | õ   | BKS                | Ref BKS  | Cost     | Gap BKS                   | Тіте | Avg. cost | Gap avg. BKS | Avg. time                                   | Best cost   | Gap best BKS | Total time |
| CMT1                             | 90     | 5      | 8        | 160 | 524.61*            | PISM     | 584.64   | 11.44                     | 0.16 | 571.43    | 8.92         | 2.31  | 571.43      | 8.92         | 12.32      |
| CMT2                             | 75     | 10     | 8        | 140 | 835.26*            | RT       | 907.39   | 8.64                      | 0.24 | 901.65    | 7.95         | 4.25  | 901.65      | 7.95         | 22.61      |
| CMT3                             | 100    | ∞      | 8        | 200 | 826.14*            | TS       | 889.00   | 7.61                      | 0.24 | 872.49    | 5.61         | 3.03  | 872.49      | 5.61         | 17.46      |
| CMT4                             | 150    | 12     | 8        | 200 | 1,028.42*          | RT       | 1,140.42 | 10.89                     | 0.45 | 1,136.88  | 10.55        | 5.65  | 1,136.88    | 10.55        | 33.74      |
| CMT5                             | 199    | 17     | 8        | 200 | 1,291.29*          | MB       | 1,395.74 | 8.09                      | 0.74 | 1,392.53  | 7.84         | 13.00                                       | 1,392.53    | 7.84         | 77.24      |
| CMT6                             | 50     | 9      | 200      | 160 | 555.43             | PISM     | 618.39   | 11.34                     | 0.13 | 618.39    | 11.34        | 0.73  | 618.39      | 11.34        | 4.20       |
| CMT7                             | 75     | Ξ      | 160      | 140 | 89.606             | PISM     | 975.46   | 7.23                      | 0.18 | 973.52    | 7.02         | 4.74  | 973.52      | 7.02         | 28.39      |
| CMT8                             | 100    | 6      | 230      | 200 | 865.95             | PISM     | 973.94   | 12.47                     | 0.25 | 06.696    | 12.00        | 3.23  | 06.696      | 12.00        | 18.08      |
| CMT9                             | 150    | 14     | 200      | 200 | 1,162.55           | RT       | 1,287.64 | 10.76                     | 0.45 | 1,287.64  | 10.76        | 8.85  | 1,287.64    | 10.76        | 45.70      |
| CMT10                            | 199    | 18     | 200      | 200 | 1,395.85           | RT       | 1,538.66 | 10.23                     | 0.72 | 1,504.80  | 7.81         | 7.30  | 1,483.99    | 6.31         | 150.54     |
| CMT11                            | 120    | 7      | 8        | 200 | 1,042.12*          | RT       | 1,071.07 | 2.78                      | 0.31 | 1,056.23  | 1.35         | 1.90  | 1,056.23    | 1.35         | 10.11      |
| CMT12                            | 100    | 10     | 8        | 200 | 819.56*            | CGL      | 833.51   | 1.70                      | 0.26 | 821.29    | 0.21         | 1.59  | 821.29      | 0.21         | 8.73       |
| CMT13                            | 120    | Ξ      | 8        | 200 | 1,541.14           | RT       | 1,596.72 | 3.61                      | 0.30 | 1,576.52  | 2.30         | 2.89  | 1,576.52    | 2.30         | 16.20      |
| CMT14                            | 100    | Ξ      | 1,040    | 200 | 866.37             | GTS      | 875.75   | 1.08                      | 0.24 | 872.83    | 0.75         | 2.24  | 872.83      | 0.75         | 12.64      |
| G.avg                            |        |        |          |     |                    |          |          | 7.70                      | 0.33 |           | 6.74         | 4.41  |             | 6.64         | 32.71      |
| ŭ                                |        | (      |          |     |                    |          |          |                           |      |           |              |   |             |              |            |

Source: Own

Solutions (CPU times) obtained by the pGTS algorithm on benchmarking instances proposed by Golden et al. (1998)Table 2

| Characteristics of the instances | cs of  | the inst | ınces | Previous solutions | solutions | Phase 1:  | Phase 1: initial solution | ıtion |           | Phase 2: p   | probabilistic | Phase 2: probabilistic granular tabu search | bu search    |            |
|----------------------------------|--------|----------|-------|--------------------|-----------|-----------|---------------------------|-------|-----------|--------------|---------------|---|--------------|------------|
| <i>Instance</i> n                | k      | Q        | õ     | BKS                | Ref. BKS  | Cost      | Gap BKS                   | Time  | Avg. cost | Gap avg. BKS | Avg. time     | Best cost                                   | Gap best BKS | Total time |
| Golden_1 240                     | 6 0    | 959      | 550   | 5,623.47           | PA        | 6,086.38  | 8.23                      | 0.95  | 5,914.51  | 5.18         | 23.35         | 5,906.03                                    | 5.02         | 193.67     |
| Golden_2 320                     | 320 10 | 006      | 700   | 8,404.61           | VCGLR     | 11,288.17 | 34.31                     | 1.62  | 11,288.17 | 34.31        | 15.72         | 11,288.17                                   | 34.31        | 89.39      |
| Golden_3 400                     | 6 0    | 1,200    | 006   | 11,036.23          | PA        | 12,449.86 | 12.81                     | 2.61  | 12,373.97 | 12.12        | 49.12         | 12,373.97                                   | 12.12        | 309.34     |
| Golden_4 480                     | 0 10   | 1,600    | 1,000 | 13,590.00          | CP        | 16,318.40 | 20.08                     | 3.81  | 16,154.70 | 18.87        | 104.36        | 16,110.13                                   | 18.54        | 571.67     |
| Golden_5 200                     | 0 5    | 1,800    | 006   | 6,460.98           | TK        | 7,274.80  | 12.60                     | 0.74  | 7,239.55  | 12.05        | 6.12          | 7,239.55                                    | 12.05        | 35.28      |
| Golden_6 280                     | 0 7    | 1,500    | 006   | 8,404.06           | CP        | 9,420.25  | 12.09                     | 1.36  | 9,355.99  | 11.33        | 16.96         | 9,347.86                                    | 11.23        | 131.05     |
| Golden_7 360                     | 8 0    | 1,300    | 006   | 10,102.70          | VCGLR     | 11,857.03 | 17.36                     | 2.14  | 11,804.31 | 16.84        | 29.37         | 11,804.31                                   | 16.84        | 202.42     |
| Golden_8 440                     | 0 10   | 1,200    | 006   | 11,635.30          | VCGLR     | 13,227.14 | 13.68                     | 3.23  | 13,106.17 | 12.64        | 38.80         | 13,106.17                                   | 12.64        | 268.71     |
| Golden_9 255                     | 5 14   | 8        | 1,000 | 579.71             | PA        | 668.73    | 15.36                     | 1.11  | 646.18    | 11.47        | 18.51         | 642.29                                      | 10.80        | 126.60     |
| Golden_10 323                    | 3 16   | 8        | 1,000 | 735.66             | CP        | 847.14    | 15.15                     | 1.78  | 821.89    | 11.72        | 31.02         | 819.05                                      | 11.34        | 197.38     |
| Golden_11 399                    | 9 17   | 8        | 1,000 | 912.03             | CP        | 1,041.46  | 14.19                     | 2.75  | 1,013.15  | 11.09        | 47.67         | 1,012.84                                    | 11.05        | 294.65     |
| Golden_12 483                    | 3 19   | 8        | 1,000 | 1,101.50           | C         | 1,274.47  | 15.70                     | 3.85  | 1,231.61  | 11.81        | 104.33        | 1,231.31                                    | 11.78        | 636.75     |
| Golden_13 252                    | 2 26   | 8        | 1,000 | 857.19             | NB        | 981.12    | 14.46                     | 1.23  | 939.89    | 9.65         | 18.73         | 935.65                                      | 9.15         | 152.45     |
| Golden_14 320                    | 0 29   | 8        | 1,000 | I,080.55*          | NB        | 1,209.29  | 11.91                     | 1.74  | 1,193.54  | 10.46        | 32.36         | 1,193.54                                    | 10.46        | 197.50     |
| Golden_15 396                    | 6 33   | 8        | 1,000 | 1,337.87           | C         | 1,507.03  | 12.64                     | 2.55  | 1,473.78  | 10.16        | 23.27         | 1,471.49                                    | 66.6         | 206.21     |
| Golden_16 480                    | 0 36   | 8        | 1,000 | 1,611.56           | C         | 1,795.61  | 11.42                     | 3.71  | 1,765.77  | 9.57         | 39.10         | 1,760.05                                    | 9.21         | 403.93     |
| Golden_17 240                    | 0 22   | 8        | 200   | *97.702            | NB        | 771.18    | 8.96                      | 1.00  | 769.16    | 89.8         | 7.79          | 769.16                                      | 8.68         | 61.11      |
| Golden_18 300                    | 0 27   | 8        | 200   | 995.13*            | PA        | 1,071.51  | 7.68                      | 1.62  | 1,070.74  | 7.60         | 15.48         | 1,070.74                                    | 7.60         | 147.57     |
| Golden_19 360 33                 | 0 33   | 8        | 200   | I,365.60*          | PA        | 1,468.72  | 7.55                      | 2.26  | 1,464.94  | 7.27         | 41.61         | 1,464.94                                    | 7.27         | 279.07     |
| Golden_20 420                    | 0 38   | 8        | 200   | 1,817.59*          | IBCP      | 1,964.37  | 8.08                      | 3.15  | 1,962.79  | 7.99         | 39.19         | 1,962.79                                    | 7.99         | 343.55     |
| G. avg                           |        |          |       |                    |           |           | 13.71                     | 2.16  |           | 12.04        | 35.14         |   | 11.90        | 242.42     |
| Source: Owner                    | Ó      | vner     |       |                    |           |           |                           |       |           |              |               |   |              |            |

**Table 3** Solutions (CPU times) obtained by the pGTS algorithm on benchmarking instances proposed by Li et al. (2005)

| Characteristics of the instances | ristics o | of the | instanc        | sə    | Previous solutions | solutions   | Phase 1:  | Phase 1: initial solution | tion  |           | Phase 2: p   | robabilisti | Phase 2: probabilistic granular tabu search | ıbu search   |            |
|----------------------------------|-----------|--------|----------------|-------|--------------------|-------------|-----------|---------------------------|-------|-----------|--------------|-------------|---|--------------|------------|
| Instance                         | и         | k      | Q              | õ     | BKS                | Ref. BKS    | Cost      | Gap BKS                   | Time  | Avg. cost | Gap avg. BKS | Avg. time   | Best cost                                   | Gap best BKS | Total time |
| Li_21                            | 999       | 10     | 560 10 1,800   | 1,200 | 16,212.74          | MBE         | 17,855.06 | 10.13                     | 5.27  | 17,263.04 | 6.48         | 43.97       | 17,263.04                                   | 6.48         | 165.98     |
| Li_22                            | 009       | 15     | 600 15 1,000   | 006   | 14,499.04          | UPSV        | 19,908.45 | 37.31                     | 6.10  | 17,373.46 | 19.82        | 251.58      | 16,598.52                                   | 14.48        | 1,069.66   |
| Li_23                            | 640       | 10     | 640 10 2,200   | 1,400 | 18,801.12          | MBE         | 20,385.44 | 8.43                      | 6.54  | 19,861.21 | 5.64         | 51.38       | 19,843.39                                   | 5.54         | 206.29     |
| Li_24                            | 720       | 10     | 720 10 2,400   | 1,500 | 21,389.33          | MBE         | 22,973.74 | 7.41                      | 8.40  | 22,449.89 | 4.96         | 54.77       | 22,441.01                                   | 4.92         | 289.91     |
| Li_25                            | 760       | 19     | 006            | 006   | 16,668.51          | UPSV        | 23,346.54 | 40.06                     | 9.48  | 20,855.33 | 25.12        | 945.36      | 19,793.21                                   | 18.75        | 2,947.87   |
| Li_26                            | 800       | 10     | 800 10 2,500   | 1,700 | 23,971.74          | MBE         | 25,619.97 | 88.9                      | 10.28 | 25,017.47 | 4.36         | 70.73       | 25,004.31                                   | 4.31         | 295.48     |
| Li_27                            | 840       | 20     | 20 900         | 006   | 17,372.64          | VCGLR       | 25,943.06 | 49.33                     | 11.73 | 21,397.87 | 23.17        | 1,031.81    | 21,013.78                                   | 20.96        | 4,598.44   |
| Li_28                            | 880       | 10     | 10 2,800       | 1,800 | 26,565.92          | MBE         | 28,208.27 | 6.18                      | 12.94 | 27,600.89 | 3.90         | 129.83      | 27,592.61                                   | 3.86         | 481.06     |
| Li_29                            | 096       | 10     | 960 10 3,000   | 2,000 | 29,154.34          | $\Gamma$ GW | 31,094.52 | 6.65                      | 15.19 | 30,381.70 | 4.21         | 133.89      | 30,347.33                                   | 4.09         | 384.59     |
| Li_30                            | 1,040     | 10     | 1,040 10 3,200 | 2,100 | 31,742.51          | MBE         | 33,276.35 | 4.83                      | 18.72 | 32,480.97 | 2.33         | 146.49      | 32,294.45                                   | 1.74         | 804.72     |
| Li_31                            | 1,120     | 10     | 1,120 10 3,500 | 2,300 | 34,330.84          | MBE         | 36,271.13 | 5.65                      | 20.58 | 35,536.58 | 3.51         | 140.15      | 35,522.47                                   | 3.47         | 474.20     |
| Li_32                            | 1,200     | Ξ      | 1,200 11 3,600 | 2,500 | 36,928.70          | MBE         | 40,018.16 | 8.37                      | 23.33 | 38,839.42 | 5.17         | 151.88      | 38,834.75                                   | 5.16         | 462.64     |
| G. avg                           |           |        |                |       |                    |             |           | 15.94                     | 12.38 |           | 90.6         | 262.65      |   | 7.81         | 1,015.07   |
|                                  |           | l      |                |       |                    |             |           |                           |       |           |              |             |   |              |            |

urce: Owner

**Table 4** Solutions (CPU Times) obtained by the pGTS algorithm on benchmarking instances by Rochat and Taillard (1995)

| Characteristics of the instances | istics o | of the | e inst | ances | Previous solutions | olutions | Phase 1:  | Phase 1: initial solution | tion |           | Phase 2:p    | Phase 2:probabilistic granular tabu search | granular ta | bu search    |            |
|----------------------------------|----------|--------|--------|-------|--------------------|----------|-----------|---------------------------|------|-----------|--------------|--|-------------|--------------|------------|
| Instance                         | и        | k      | Q      | õ     | BKS                | Ref. BKS | Cost      | Gap BKS                   | Тіте | Avg. cost | Gap avg. BKS | Avg. time                                  | Best cost   | Gap best BKS | Total time |
| tai75a                           | 75       | 10     | 8      | 1,445 | 1,618.36*          | PISM     | 1,645.50  | 1.68                      | 0.22 | 1,632.78  | 68.0         | 1.74                                       | 1,632.78    | 68'0         | 10.20      |
| tai75b                           | 75       | 6      | 8      | 1,679 | 1,344.62*          | PISM     | 1,356.56  | 68.0                      | 0.24 | 1,355.87  | 0.84         | 1.42                                       | 1,355.87    | 0.84         | 8.45       |
| tai75c                           | 75       | 6      | 8      | 1,122 | 1,291.01*          | PISM     | 1,334.84  | 3.39                      | 0.24 | 1,334.84  | 3.39         | 1.67                                       | 1,334.84    | 3.39         | 9.31       |
| tai75d                           | 75       | 6      | 8      | 1,699 | 1,365.42*          | PISM     | 1,421.87  | 4.13                      | 0.23 | 1,413.56  | 3.53         | 2.24                                       | 1,413.56    | 3.53         | 12.24      |
| tai100a                          | 100      | Ξ      | 8      | 1,409 | 2,041.34*          | MACS     | 2,166.05  | 6.11                      | 0.30 | 2,166.05  | 6.11         | 2.09                                       | 2,166.05    | 6.11         | 12.41      |
| tai100b                          | 100      | Ξ      | 8      | 1,842 | 1,939.90*          | MBE      | 2,034.31  | 4.87                      | 0.18 | 2,016.66  | 3.96         | 1.88                                       | 2,016.66    | 3.96         | 10.32      |
| tai100c                          | 100      | Ξ      | 8      | 2,043 | I,406.20*          | MACS     | 1,434.07  | 1.98                      | 0.26 | 1,433.52  | 1.94         | 4.03                                       | 1,433.52    | 1.94         | 24.16      |
| tai100d                          | 100      | Ξ      | 8      | 1,297 | I,580.46*          | NB       | 1,818.20  | 15.04                     | 0.27 | 1,817.42  | 14.99        | 4.41                                       | 1,817.42    | 14.99        | 24.29      |
| tai150a                          | 150      | 15     | 8      | 1,544 | 3,055.23*          | PISM     | 3,388.60  | 10.91                     | 0.44 | 3,368.55  | 10.26        | 7.24                                       | 3,368.55    | 10.26        | 41.84      |
| tai150b                          | 150      | 4      | 8      | 1,918 | 2,727.03*          | IBCP     | 2,890.40  | 5.99                      | 0.59 | 2,877.01  | 5.50         | 5.40                                       | 2,877.01    | 5.50         | 32.69      |
| tai150c                          | 150 14   | 4      | 8      | 2,021 | 2,358.66*          | IBCP     | 2,457.23  | 4.18                      | 0.31 | 2,447.68  | 3.77         | 4.62                                       | 2,447.68    | 3.77         | 25.68      |
| tai150d                          | 150      | 14     | 8      | 1,874 | 2,645.39*          | PISM     | 2,788.23  | 5.40                      | 0.43 | 2,772.15  | 4.79         | 6.33                                       | 2,770.62    | 4.73         | 40.08      |
| tai385                           | 385 46   | 46     | 8      | 65    | 24,366.41          | UPSV     | 25,342.98 | 4.01                      | 2.38 | 25,342.98 | 4.01         | 146  | 25,342.98   | 4.01         | 839.08     |
| G. avg                           |          |        |        |       |                    |          |           | 5.28                      | 0.47 |           | 4.92         | 14.51                                      |             | 4.92         | 83.90      |
|                                  |          | (      |        |       |                    |          |           |                           |      |           |              |  |             |              |            |

Source: Own

**Table 5** Solutions (CPU times) obtained by the pGTS algorithm on benchmarking instances proposed by Uchoa et al. (2014)

| e         h         D         O         BKS         Ref. BKS         Time         Age cost         Gap and BKS         Age cost         Gap bkS         Time         Age cost         Gap one BKS         Age cost         Gap bkS         Time         Age cost         Gap one BKS         Age cost         Gap bkS         Age cost         Gap bkS         Age cost         Age cost<  | Characteristics of the instances | s of the | insi: | tance | Sé       | Previous | Previous solutions | Phase I | Phase 1: initial solution | ution |           | Phase 2:     | Phase 2: probabilistic granular tabu search | : granular tc | ıbu search   |            |
|---|----------------------------------|----------|-------|-------|----------|----------|--------------------|---------|---------------------------|-------|-----------|--------------|---|---------------|--------------|------------|
| 100   25 \( \times \) 2 \( \times | Instance                         | и        | k     | D     | õ        | BKS      | Ref. BKS           | Cost    | Gap BKS                   | Тіте  | Avg. cost | Gap avg. BKS | Avg. time                                   | Best cost     | Gap best BKS | Total time |
| KH         10         14         6         60         26,362         LIS-SP         67,228         3.49         0.34         27,202         3.19         20,32         27,202         3.19           KH3         109         13         6         4,497         LIS-SP         16,136         7.78         0.44         18,497         58.9         27,202         3.19           K40         11         6         6         4,497         LIS-SP         16,136         7.78         18.49         7.39         18.99         7.39         18.99         7.30         7.30   | X-n101-k25                       | 100      | 25    | 8     | 206      | 27,591   | ILS-SP             | 29,372  | 6.46                      | 0.25  | 29,267    | 6.07         | 26.28                                       | 29,267        | 6.07         | 203.32     |
| Harrow   13   | X-n106-k14                       | 105      | 4     | 8     | 009      | 26,362   | ILS-SP             | 27,283  | 3.49                      | 0.34  | 27,202    | 3.19         | 20.32                                       | 27,202        | 3.19         | 182.87     |
| Head   1  | X-n110-k13                       | 109      | 13    | 8     | 99       | 14,971   | ILS-SP             | 16,136  | 7.78                      | 0.34  | 16,084    | 7.43         | 20.30                                       | 16,077        | 7.39         | 83.80      |
| -K6         119         6         a         21         13.332         ILS-SP         14,541         9.07         0.41         14,505         8.80         24.78         14,505         8.80         24.78         14,505         8.80         24.78         14,505         8.80         24.78         14,507         4.57         24.51         14,505         12.15         58,077         4.57         24.51         28,907         4.57         28,007         4.57         28,007         4.57         28,007         4.57         28,007         4.57         28,007         4.57         28,007         4.57         28,007         4.57         4.57         4.57         4.57         4.57         4.57         4.57         4.57         4.57         4.57         4.57         4.57         4.57         4.57         4.57         4.57         4.49         6.67         30.28         1.1,50         5.37         1.1,50         5.37         1.1,50         5.37         1.1,50         5.37         1.1,50         5.37         1.1,50         5.37         1.1,50         5.37         1.1,50         5.37         1.1,50         5.37         1.1,50         5.37         1.1,50         5.37         1.1,50         5.37         1.1,50         5.37<  | X-n115-k10                       | 114      | 10    | 8     | 169      | 12,747   | ILS-SP             | 13,487  | 5.81                      | 0.34  | 13,487    | 5.81         | 20.52                                       | 13,487        | 5.81         | 41.35      |
| H3         12         3         6         18         55.39         ILS-SP         480         457         6.45         6.71         58.077         4.57         6.45         6.71         6.71         6.71         6.71         6.71         6.71         6.71         6.71         6.71         6.71         6.71         6.71         6.71         6.71         6.71         6.71         6.71         6.71         6.72         6.71         6.72 <td>X-n120-k6</td> <td>119</td> <td>9</td> <td>8</td> <td>21</td> <td>13,332</td> <td>ILS-SP</td> <td>14,541</td> <td>9.07</td> <td>0.41</td> <td>14,505</td> <td>8.80</td> <td>24.78</td> <td>14,505</td> <td>8.80</td> <td>122.82</td>  | X-n120-k6                        | 119      | 9     | 8     | 21       | 13,332   | ILS-SP             | 14,541  | 9.07                      | 0.41  | 14,505    | 8.80         | 24.78                                       | 14,505        | 8.80         | 122.82     |
| -KI         13         18         a         39         28,940         UHGS         39,328         4.80         0.47         30,281         4.63         28.13         30,281         4.63         4.63         28.13         30,281         4.63         4.89         4.63         4.89         4.63         4.80         4.80         4.80         4.80         11,518         5.51         0.47         11,502         5.37         28.05         11,502         5.37         11,502         5.37         4.80         4.63         5.37         4.80         6.67         5.37         4.80         6.67         5.37         4.80         6.67         5.37         4.80         6.67         5.37         4.80         6.67         5.37         4.80         6.67         5.37         4.80         6.67         5.37         4.80         6.67         5.37         4.80         6.67         6.67         6.67         6.71         6.74         7.74         7.44         7.45         1.138         6.53         6.45         1.149         6.67         6.75         6.71         7.449         6.67         1.150         7.748         1.150         7.748         1.150         7.748         1.150         7.748         7.750 <t< td=""><td>X-n125-k30</td><td>124</td><td>30</td><td>8</td><td>188</td><td>55,539</td><td>ILS-SP</td><td>58,077</td><td>4.57</td><td>0.45</td><td>58,077</td><td>4.57</td><td>27.15</td><td>58,077</td><td>4.57</td><td>352.15</td></t<>   | X-n125-k30                       | 124      | 30    | 8     | 188      | 55,539   | ILS-SP             | 58,077  | 4.57                      | 0.45  | 58,077    | 4.57         | 27.15                                       | 58,077        | 4.57         | 352.15     |
| KI         13         13         643         10,916         ILS-SP         11,518         5.51         0.47         11,502         5.37         28,05         11,502         5.37           KI         13         1         a         643         10,916         ILS-SP         14,497         667         0.50         14,497         667         30.28         11,26         32.51         11,489         6.67           KA         14         2         1,190         15,700         UHGS         17,487         11,38         0.54         17,468         11,26         32.53         17,488         11,26           KA         14         2         1,180         15,787         0.46         22,562         6.53         33.43         45,109         38.2           KA         14         2         11,58         11,58         23.64         0.53         41,69         32.53         32.43         45,109         38.2           KA         14         21,220         UHGS         22,562         0.53         41,67         32.56         43.79         44.71         44.71         44.71         44.71         44.72         44.72         44.72         44.72         44.72         44.72   | X-n129-k18                       | 128      | 18    | 8     | 39       | 28,940   | OHGS               | 30,328  | 4.80                      | 0.47  | 30,281    | 4.63         | 28.13                                       | 30,281        | 4.63         | 805.08     |
| -KIO         138         10         a         10 <t< td=""><td>X-n134-k13</td><td>133</td><td>13</td><td>8</td><td>643</td><td>10,916</td><td>ILS-SP</td><td>11,518</td><td>5.51</td><td>0.47</td><td>11,502</td><td>5.37</td><td>28.05</td><td>11,502</td><td>5.37</td><td>58.16</td></t<>   | X-n134-k13                       | 133      | 13    | 8     | 643      | 10,916   | ILS-SP             | 11,518  | 5.51                      | 0.47  | 11,502    | 5.37         | 28.05                                       | 11,502        | 5.37         | 58.16      |
| LY         1  | X-n139-k10                       | 138      | 10    | 8     | 106      | 13,590   | ILS-SP             | 14,497  | 29.9                      | 0.50  | 14,497    | 29.9         | 30.28                                       | 14,497        | 29.9         | 63.53      |
| -K46         147         46         a         18         43,448         ILS-SP         45,109         3.82         65,109         3.82         65,109         3.82         65,109         3.82         65,109         3.82         65,109         3.82         65,109         3.82         65,109         62,562         63.2         65,109         3.82         65,109         63.2         65,109         63.2         65,109         63.2         65,109         63.2         65,109         63.2         65,109         63.2         65,109         63.2         65,109         63.2         65.2         71.4         47.1         71.7         71.7         71.4         47.18         11.5-SP         15.48         9.54         9.54         9.54         9.52         9.54         9.52         9.54         9.52         9.54         9.54         9.52         9.54         9.54         9.52         9.54         9.52         9.54 </td <td>X-n143-k7</td> <td>142</td> <td>7</td> <td>8</td> <td>1,190</td> <td>15,700</td> <td>OHGS</td> <td>17,487</td> <td>11.38</td> <td>0.54</td> <td>17,468</td> <td>11.26</td> <td>32.51</td> <td>17,468</td> <td>11.26</td> <td>60.53</td>  | X-n143-k7                        | 142      | 7     | 8     | 1,190    | 15,700   | OHGS               | 17,487  | 11.38                     | 0.54  | 17,468    | 11.26        | 32.51                                       | 17,468        | 11.26        | 60.53      |
| -K2   152   22  | X-n148-k46                       | 147      | 46    | 8     | 18       | 43,448   | ILS-SP             | 45,109  | 3.82                      | 0.56  | 45,109    | 3.82         | 33.43                                       | 45,109        | 3.82         | 935.32     |
| -K13 156 13 $\infty$ 12   | X-n153-k22                       | 152      | 22    | 8     | 144      | 21,220   | OHGS               | 22,562  | 6.32                      | 09.0  | 22,562    | 6.32         | 35.92                                       | 22,562        | 6.32         | 226.10     |
| -KI1         16         11         a         1,174         14,138         LLS-SP         15,487         9.54         15,487         9.54         15,487         9.54         15,487         9.54         15,487         9.54         15,487         9.54         15,487         9.54         15,487         9.54         15,487         9.54         15,487         9.54         15,487         9.54         15,487         9.54         15,487         9.54         15,487         9.54         15,487         9.54         15,487         9.54         9.54         15,487         9.54         15,487         9.54         15,487         9.54         15,487         9.54         15,487         9.54         15,487         9.54         15,487         9.54         9.54         15,487         9.54         15,149         17,492         17,442         17,442         17,  | X-n157-k13                       | 156      | 13    | 8     | 12       | 16,876   | ILS-SP             | 17,837  | 5.69                      | 0.61  | 17,679    | 4.76         | 36.80                                       | 17,671        | 4.71         | 640.42     |
| -KI0         166         10         a         133         20,557         UHGS         22,170         7.85         0.68         22,025         7.14         40.72         22,025         7.14           -K51         171         51         a         161         45,607         ILS-SP         48,228         5.75         0.74         48,228         5.75         44.66         48,228         5.75           -K21         172         56         142         47,812         UHGS         52,524         9.92         47.01         52,524         9.92           -K15         18         23         8         25,569         ILS-SP         26,532         3.77         0.72         26,332         2.98         47.01         52,559         5.90           -K15         18         18         1.6.8P         25,569         5.90         0.84         25,369         5.90  | X-n162-k11                       | 161      | Ξ     | 8     | 1,174    | 14,138   | ILS-SP             | 15,487  | 9.54                      | 0.63  | 15,487    | 9.54         | 37.54                                       | 15,487        | 9.54         | 57.92      |
| -K51         171         51         a         161         45.607         LLS-SP         48,228         5.75         0.74         48,228         5.75         44.66         48,228         5.75           -K26         172         26         17         47,812         UHGS         22,554         9.92         0.78         52,554         9.92         47.01         52,554         9.92           -K12         182         2         8         25,569         LLS-SP         26,532         3.77         0.72         26,332         2.98         47.01         52,559         9.99           -K15         182         18         26,369         18,128         6.76         0.84         25,569         5.90         5.86         5.90   | X-n167-k10                       | 166      | 10    | 8     | 133      | 20,557   | OHGS               | 22,170  | 7.85                      | 89.0  | 22,025    | 7.14         | 40.72                                       | 22,025        | 7.14         | 347.97     |
| -KZ6         175         26         47,812         UHGS         52,554         9.92         0.78         52,554         9.92         47.01         52,554         9.92           -KZ3         180         23         8         25,569         1LS-SP         26,532         3.77         0.72         26,332         2.98         47.01         52,569         2.86           -K15         180         23         8         25,569         1LS-SP         25,569         5.90         8.04         25,569         5.90         8.89         9.49         17,925         8.86         8.90  | X-n172-k51                       | 171      | 51    | 8     | 161      | 45,607   | ILS-SP             | 48,228  | 5.75                      | 0.74  | 48,228    | 5.75         | 44.66                                       | 48,228        | 5.75         | 663.03     |
| -K23         180         23         8         25,569         1LS-SP         26,332         3.77         0.72         26,332         2.98         43.26         26,300         2.86           -K15         182         18         18         1.5.SP         25,569         5.90         6.94         25,569         5.90  | X-n176-k26                       | 175      | 26    | 8     | 142      | 47,812   | OHGS               | 52,554  | 9.92                      | 0.78  | 52,554    | 9.92         | 47.01                                       | 52,554        | 9.92         | 807.65     |
| -K15 185 15 $\infty$ 974 24,145 ILS-SP 25,569 5.90 0.84 25,569 5.90 5.04 25,569 5.90 5.90 -K8 189 8 $\infty$ 138 16,980 UHGS 18,128 6.76 0.82 17,974 5.85 49.42 17,925 5.57 S.74 S.85 18,128 6.76 0.82 17,974 5.85 49.42 17,925 5.57 S.74 S.84 S.84 S.84 S.84 S.84 S.84 S.84 S.8  | X-n181-k23                       | 180      | 23    | 8     | <b>%</b> | 25,569   | ILS-SP             | 26,532  | 3.77                      | 0.72  | 26,332    | 2.98         | 43.26                                       | 26,300        | 2.86         | 1,276.69   |
| -k8         189         8         0         138         6,980         UHGS         18,128         6.76         0.82         17,974         5.85         49,42         17,925         5.57           -k51         194         51         x         181         44,225         ILS-SP         45,749         3.45         0.86         45,749         3.45         51.75         45,749         3.45           -k36         195         x         40         58,578         UHGS         61,197         4.47         58.46         61,197         4.47           -k19         x         836         19,565         UHGS         21,392         9.34         0.83         21,367         9.21         49.60         21,367         9.21           -k16         208         16         x         10         30,656         UHGS         32,510         6.05         54.53         32,510         6.05           -k1         21         x         34         10,26         0.90         11,970         10.26         9.31         11,970         10.26           -k1         21         x         34         10,26         0.90         11,970         10.26         34.03         11,970  | X-n186-k15                       | 185      | 15    | 8     | 974      | 24,145   | ILS-SP             | 25,569  | 5.90                      | 0.84  | 25,569    | 5.90         | 50.44                                       | 25,569        | 5.90         | 130.41     |
| -K51         194         51 $\alpha$ 181         44,225         ILS-SP         45,749         3.45         65,749         3.45         65,749         3.45         65,749         3.45         65,749         3.45         45,749         3.45         45,749         3.45         45,749         3.45         45,749         3.45         45,749         3.45         45,749         3.45         45,749         3.45         45,749         3.45         47         45,749         3.45         47         47         48.46         61,197         4.47         447 </td <td>X-n190-k8</td> <td>189</td> <td>∞</td> <td>8</td> <td>138</td> <td>16,980</td> <td>OHGS</td> <td>18,128</td> <td>92.9</td> <td>0.82</td> <td>17,974</td> <td>5.85</td> <td>49.42</td> <td>17,925</td> <td>5.57</td> <td>755.84</td>  | X-n190-k8                        | 189      | ∞     | 8     | 138      | 16,980   | OHGS               | 18,128  | 92.9                      | 0.82  | 17,974    | 5.85         | 49.42                                       | 17,925        | 5.57         | 755.84     |
| -K36 199 36 $\infty$ 402 58,578 UHGS 61,197 4.47 0.97 61,197 4.47 58.46 61,197 4.47 4.47 4.47 4.47 4.47 4.47 4.47 4.  | X-n195-k51                       | 194      | 51    | 8     | 181      | 44,225   | ILS-SP             | 45,749  | 3.45                      | 98.0  | 45,749    | 3.45         | 51.75                                       | 45,749        | 3.45         | 551.57     |
| -K19 203 19 $\infty$ 836 19,565 UHGS 21,392 9.34 0.83 21,367 9.21 49.60 21,367 9.21 9.21 -K16 208 16 $\infty$ 101 30,656 UHGS 32,510 6.05 0.90 11,970 10.26 54.03 11,970 10.26 5.05 11,970 10.26 5.35 5.35 11,970 10.26 5.35 5.35 5.84 5.35 5.35 5.35 5.35 5.35 5.35 5.35 5.3   | X-n200-k36                       | 199      | 36    | 8     | 402      | 58,578   | OHGS               | 61,197  | 4.47                      | 0.97  | 61,197    | 4.47         | 58.46                                       | 61,197        | 4.47         | 389.53     |
| -k16 208 16 $\infty$ 101 30,656 UHGS 32,510 6.05 0.91 32,510 6.05 54.53 32,510 6.05 6.05 11,970 10.26 0.90 11,970 10.26 54.03 11,970 10.26 10.26 11,970 10.26 54.03 11,970 10.26 6.35   | X-n204-k19                       | 203      | 19    | 8     | 836      | 19,565   | OHGS               | 21,392  | 9.34                      | 0.83  | 21,367    | 9.21         | 49.60                                       | 21,367        | 9.21         | 185.24     |
| -k11 213 11 $\infty$ 944 $10,856$ UHGS 11,970 10.26 0.90 11,970 10.26 54.03 11,970 10.26 6.37 37.84 6.35  | X-n209-k16                       | 208      | 16    | 8     | 101      | 30,656   | OHGS               | 32,510  | 6.05                      | 0.91  | 32,510    | 6.05         | 54.53                                       | 32,510        | 6.05         | 448.03     |
| 6.58 0.62 6.37 37.84 6.35   | X-n214-k11                       | 213      | Ξ     | 8     | 944      | 10,856   | OHGS               | 11,970  | 10.26                     | 0.90  | 11,970    | 10.26        | 54.03                                       | 11,970        | 10.26        | 81.11      |
|   | G. avg                           |          |       |       |          |          |                    |         | 6.58                      | 0.62  |           | 6.37         | 37.84                                       |               | 6.35         | 378.82     |

Source: Own

**Table 5** Solutions (CPU times) obtained by the pGTS algorithm on benchmarking instances proposed by Uchoa et al. (2014) (continued)

| Characteristics of the instances | of the i | insta   | nces    | Previous | Previous solutions | Phase I. | Phase 1: initial solution | ntion |           | Phase 2:     | Phase 2: probabilistic granular tabu search | : granular to | ıbu search   |            |
|----------------------------------|----------|---------|---------|----------|--------------------|----------|---------------------------|-------|-----------|--------------|---|---------------|--------------|------------|
| Instance                         | k        | Q       | õ       | BKS      | Ref. BKS           | Cost     | Gap BKS                   | Тіте  | Avg. cost | Gap avg. BKS | Avg. time                                   | Best cost     | Gap best BKS | Total time |
| X-n219-k73 2                     | 18 73    | 3 &     | 5 3     | 117,595  | ILS-SP             | 118,364  | 0.65                      | 1.03  | 118,015   | 0.36         | 667.94                                      | 118,010       | 0.35         | 5,238.85   |
| X-n223-k34 2;                    | 22 34    | 8       | 37      | 40,437   | OHGS               | 42,391   | 4.83                      | 66.0  | 42,391    | 4.83         | 124.86                                      | 42,391        | 4.83         | 712.42     |
| X-n228-k23 2.                    | 227 23   | 3       | 154     | 25,742   | OHGS               | 27,156   | 5.49                      | 1.17  | 27,156    | 5.49         | 57.15                                       | 27,156        | 5.49         | 318.24     |
| X-n233-k16 23                    | 232 16   | σ<br>9  | 。 631   | 19,230   | OHGS               | 20,361   | 5.88                      | 1.01  | 20,243    | 5.27         | 22.27                                       | 20,243        | 5.27         | 152.10     |
| X-n237-k14 2                     | 36 12    | 8       | 0 18    | 27,042   | ILS-SP             | 29,857   | 10.41                     | 1.03  | 29,658    | 6.67         | 74.14                                       | 29,658        | 29.6         | 694.53     |
| X-n242-k48 24                    | 241 48   | ర<br>∞  | 28      | 82,751   | UPSV               | 85,228   | 2.99                      | 1.31  | 85,228    | 2.99         | 485.52                                      | 85,228        | 2.99         | 2,614.47   |
| X-n247-k50 24                    | 246 47   | 7 α     | 0 134   | 37,274   | OHGS               | 40,551   | 8.79                      | 1.19  | 40,551    | 8.79         | 239.00                                      | 40,551        | 8.79         | 1,411.52   |
| X-n251-k28 2:                    | 250 28   | ্ত<br>∞ | 69 0    | 38,684   | UPSV               | 40,566   | 4.87                      | 1.17  | 40,566    | 4.87         | 148.87                                      | 40,566        | 4.87         | 940.17     |
| X-n256-k16 2:                    | 255 16   | ە<br>9  | 0 1,225 | 18,880   | ILS-SP             | 20,736   | 9.83                      | 1.13  | 20,431    | 8.22         | 25.96                                       | 20,359        | 7.83         | 189.40     |
| X-n261-k13 20                    | 260 13   | 8       | 1,081   | 26,558   | OHGS               | 28,763   | 8.30                      | 1.34  | 28,763    | 8.30         | 31.98                                       | 28,763        | 8.30         | 165.02     |
| X-n266-k58 20                    | 265 58   | 8       | 35      | 75,478   | ILS-SP             | 78,982   | 4.64                      | 1.57  | 78,982    | 4.64         | 452.60                                      | 78,982        | 4.64         | 2,706.02   |
| X-n270-k35 20                    | 269 35   | 8       | 285     | 35,291   | UPSV               | 37,291   | 2.67                      | 1.63  | 37,282    | 5.64         | 99.69                                       | 37,282        | 5.64         | 567.00     |
| X-n275-k28 27                    | 274 28   | ర<br>∞  | 0 10    | 21,245   | ILS-SP             | 22,477   | 5.80                      | 1.34  | 22,421    | 5.53         | 174.17                                      | 22,414        | 5.50         | 1,383.24   |
| X-n280-k17 27                    | 279 17   | 8       | 0 192   | 33,503   | UPSV               | 36,313   | 8.39                      | 1.42  | 36,313    | 8.39         | 90.12                                       | 36,313        | 8.39         | 510.87     |
| X-n284-k15 28                    | 283 15   | δ.      | 0 109   | 20,226   | UPSV               | 22,262   | 10.07                     | 1.74  | 22,224    | 88.6         | 169.98                                      | 22,224        | 88.6         | 1,051.54   |
| X-n289-k60 28                    | 288 60   | 8       | 267     | 95,185   | UPSV               | 98,139   | 3.10                      | 1.62  | 98,139    | 3.10         | 276.45                                      | 98,139        | 3.10         | 1,490.07   |
| X-n294-k50 29                    | 293 50   | 8       | 285     | 47,167   | UPSV               | 48,441   | 2.70                      | 1.87  | 48,441    | 2.70         | 100.07                                      | 48,441        | 2.70         | 632.75     |
| X-n298-k31 29                    | 297 31   | 8       | ٥ 55    | 34,231   | OHGS               | 36,317   | 60.9                      | 1.60  | 36,317    | 60.9         | 131.39                                      | 36,317        | 60.9         | 709.79     |
| X-n303-k21 30                    | 302 21   | ت<br>ح  | 2 794   | 21,744   | UPSV               | 23,646   | 8.75                      | 1.85  | 23,646    | 8.75         | 30.30                                       | 23,646        | 8.75         | 198.14     |
| X-n308-k13 30                    | 307 13   | 3       | 246     | 25,859   | OHGS               | 28,436   | 6.67                      | 1.65  | 28,414    | 88.6         | 51.45                                       | 28,414        | 88.6         | 482.95     |
| X-n313-k71 3                     | 312 71   | ت<br>ح  | 。 248   | 94,044   | UPSV               | 97,434   | 3.60                      | 1.84  | 97,434    | 3.60         | 372.15                                      | 97,434        | 3.60         | 2,211.75   |
| X-n317-k53 3                     | 316 53   | 8       | 9 0     | 78,355   | ILS-SP             | 79,586   | 1.57                      | 1.83  | 79,164    | 1.03         | 858.49                                      | 79,163        | 1.03         | 6,408.86   |
| X-n322-k28 33                    | 321 28   | ా<br>∞  | 898 0   | 29,866   | UPSV               | 31,848   | 6.64                      | 2.08  | 31,757    | 6.33         | 30.71                                       | 31,757        | 6.33         | 227.34     |
| X-n327-k20 33                    | 326 20   | 8       | ٥ 128   | 27,556   | UPSV               | 29,905   | 8.52                      | 1.79  | 29,905    | 8.52         | 103.19                                      | 29,905        | 8.52         | 635.25     |
| X-n331-k15 33                    | 330 15   | 5 8     | 23      | 31,103   | OHGS               | 34,348   | 10.43                     | 1.75  | 34,244    | 10.10        | 168.19                                      | 34,244        | 10.10        | 1,653.74   |
| G. avg                           |          |         |         |          |                    |          | 6.32                      | 1.48  |           | 6.12         | 198.26                                      |               | 6.10         | 1,332.24   |
| . Source                         | Owner    | ner     |         |          |                    |          |                           |       |           |              |   |               |              |            |

Source: Owne

**Table 5** Solutions (CPU times) obtained by the pGTS algorithm on benchmarking instances proposed by Uchoa et al. (2014) (continued)

| Characteristics of the instance | s of the | inst  | ınces |       | Previous | revious solutions | Phase I. | Phase 1: initial solution | ution |           | Phase 2: <sub>}</sub> | <sup>o</sup> hase 2: probabilistic granular tabu search | : granular ta | abu search   |            |
|---------------------------------|----------|-------|-------|-------|----------|-------------------|----------|---------------------------|-------|-----------|-----------------------|---|---------------|--------------|------------|
| Instance                        | и        | K     | Q     | õ     | BKS      | Ref. BKS          | Cost     | Gap BKS                   | Time  | Avg. cost | Gap avg. BKS          | Avg. time   | Best cost     | Gap best BKS | Total time |
| X-n336-k84                      | 335      | 84    | 8     | 203   | 139,197  | ILS-SP            | 144,588  | 3.87                      | 2.04  | 144,588   | 3.87                  | 622.76  | 144,588       | 3.87         | 3,590.28   |
| X-n344-k43                      | 343      | 43    | 8     | 61    | 42,099   | OHGS              | 44,747   | 6.29                      | 2.02  | 44,683    | 6.14                  | 277.11  | 44,683        | 6.14         | 1,824.85   |
| X-n351-k40                      | 350      | 40    | 8     | 436   | 25,946   | OHGS              | 27,096   | 4.43                      | 2.54  | 27,096    | 4.43                  | 61.90   | 27,096        | 4.43         | 642.66     |
| X-n359-k29                      | 358      | 29    | 8     | 89    | 51,509   | OHGS              | 53,306   | 3.49                      | 2.18  | 53,306    | 3.49                  | 225.75  | 53,306        | 3.49         | 1,352.91   |
| X-n367-k17                      | 366      | 17    | 8     | 218   | 22,814   | OHGS              | 25,043   | 77.6                      | 2.27  | 25,043    | 71.6                  | 89.89   | 25,043        | 72.6         | 536.86     |
| X-n376-k94                      | 375      | 94    | 8     | 4     | 147,713  | ILS-SP            | 149,321  | 1.09                      | 2.56  | 149,044   | 06.0                  | 2,074.40  | 149,017       | 0.88         | 15,321.31  |
| X-n384-k52                      | 383      | 52    | 8     | 564   | 66,081   | OHGS              | 69,478   | 5.14                      | 2.53  | 69,478    | 5.14                  | 190.04  | 69,478        | 5.14         | 1,382.04   |
| X-n393-k38                      | 392      | 38    | 8     | 78    | 38,269   | OHGS              | 40,583   | 6.05                      | 2.49  | 40,437    | 5.67                  | 304.91  | 40,432        | 5.65         | 2,462.79   |
| X-n401-k29                      | 400      | 29    | 8     | 745   | 66,243   | OHGS              | 68,913   | 4.03                      | 2.70  | 68,831    | 3.91                  | 152.22  | 68,831        | 3.91         | 1,294.85   |
| X-n411-k19                      | 410      | 19    | 8     | 216   | 19,718   | OHGS              | 21,747   | 10.29                     | 3.40  | 21,747    | 10.29                 | 62.60   | 21,747        | 10.29        | 335.15     |
| X-n420-k130                     | 419      | 130   | 8     | 18    | 107,798  | ILS-SP            | 112,308  | 4.18                      | 3.10  | 112,308   | 4.18                  | 1,874.09  | 112,308       | 4.18         | 10,199.56  |
| X-n429-k61                      | 428      | 61    | 8     | 536   | 65,501   | OHGS              | 68,521   | 4.61                      | 3.01  | 68,511    | 4.60                  | 207.95  | 68,511        | 4.60         | 1,880.68   |
| X-n439-k37                      | 438      | 37    | 8     | 12    | 36,395   | ILS-SP            | 38,533   | 5.87                      | 3.18  | 38,380    | 5.45                  | 437.01  | 38,380        | 5.45         | 2,701.28   |
| X-n449-k29                      | 448      | 29    | 8     | 777   | 55,358   | UPSV              | 58,487   | 5.65                      | 3.15  | 58,487    | 5.65                  | 108.63  | 58,487        | 5.65         | 589.71     |
| X-n459-k26                      | 458      | 26    | 8     | 1,106 | 24,181   | OHGS              | 26,244   | 8.53                      | 4.15  | 26,120    | 8.02                  | 81.81   | 26,061        | 7.77         | 635.56     |
| X-n469-k138                     | 468      | 138   | 8     | 256   | 221,909  | ILS-SP            | 235,387  | 6.07                      | 3.76  | 234,875   | 5.84                  | 2,172.87  | 234,875       | 5.84         | 15,125.36  |
| X-n480-k70                      | 479      | 70    | 8     | 52    | 89,535   | OHGS              | 93,383   | 4.30                      | 3.69  | 93,204    | 4.10                  | 3,323.14  | 93,204        | 4.10         | 19,337.51  |
| X-n491-k59                      | 490      | 59    | 8     | 428   | 66,633   | OHGS              | 69,362   | 4.10                      | 3.80  | 69,362    | 4.10                  | 122.70  | 69,362        | 4.10         | 840.24     |
| X-n502-k39                      | 501      | 39    | 8     | 13    | 69,253   | OHGS              | 71,227   | 2.85                      | 4.00  | 70,820    | 2.26                  | 1,454.49  | 70,802        | 2.24         | 8,813.87   |
| X-n513-k21                      | 512      | 21    | 8     | 142   | 24,201   | OHGS              | 27,312   | 12.85                     | 4.15  | 27,312    | 12.85                 | 111.73  | 27,312        | 12.85        | 676.15     |
| X-n524-k153                     | 523      | 137   | 8     | 125   | 154,594  | UPSV              | 165,700  | 7.18                      | 4.57  | 165,700   | 7.18                  | 1,887.66  | 165,700       | 7.18         | 13,145.24  |
| X-n536-k96                      | 535      | 96    | 8     | 371   | 95,122   | OHGS              | 99,444   | 4.54                      | 80.9  | 99,432    | 4.53                  | 646.10  | 99,432        | 4.53         | 4,506.78   |
| X-n548-k50                      | 547      | 50    | 8     | 11    | 86,710   | ILS-SP            | 89,811   | 3.58                      | 5.15  | 89,383    | 3.08                  | 2,051.78  | 89,383        | 3.08         | 13,502.58  |
| X-n561-k42                      | 999      | 42    | 8     | 74    | 42,756   | OHGS              | 45,596   | 6.64                      | 6.27  | 45,596    | 6.64                  | 285.34  | 45,596        | 6.64         | 1,569.86   |
| X-n573-k30                      | 572      | 30    | 8     | 210   | 50,780   | UHGS              | 52,439   | 3.27                      | 4.98  | 52,439    | 3.27                  | 417.93  | 52,439        | 3.27         | 2,516.24   |
| G. avg                          |          |       |       |       | Ì        | Ì                 |          | 5.55                      | 3.51  |           | 5.41                  | 768.94  |               | 5.40         | 4,991.37   |
| Course                          |          | Oumar |       |       |          |                   |          |                           |       |           |                       |   |               |              |            |

ource. Own

**Table 5** Solutions (CPU times) obtained by the pGTS algorithm on benchmarking instances proposed by Uchoa et al. (2014) (continued)

| Characteristics of the instances | s of the | insta | nces |       | Previous | Previous solutions | Phase I | Phase 1: initial solution | ution |           | Phase 2: p   | Phase 2: probabilistic granular tabu search | granular t | abu search   |            |
|----------------------------------|----------|-------|------|-------|----------|--------------------|---------|---------------------------|-------|-----------|--------------|---|------------|--------------|------------|
| Instance                         | и        | k     | Q    | õ     | BKS      | Ref. BKS           | Cost    | Gap BKS                   | Time  | Avg. cost | Gap avg. BKS | Avg. time                                   | Best cost  | Gap best BKS | Total time |
| X-n586-k159                      | 585      | 159   | 8    | 28    | 190,543  | OHGS               | 199,330 | 4.61                      | 5.62  | 199,330   | 4.61         | 4,272.05                                    | 199,330    | 4.61         | 24,696.5   |
| X-n599-k92                       | 869      | 92    | 8    | 487   | 108,813  | OHGS               | 113,179 | 4.01                      | 5.66  | 113,179   | 4.01         | 665.36                                      | 113,179    | 4.01         | 4,166.4    |
| X-n613-k62                       | 612      | 62    | 8    | 523   | 59,778   | OHGS               | 62,564  | 4.66                      | 7.42  | 62,466    | 4.50         | 252.80                                      | 62,466     | 4.50         | 1,723.4    |
| X-n627-k43                       | 979      | 43    | 8    | 110   | 62,366   | OHGS               | 65,448  | 4.94                      | 5.92  | 65,393    | 4.85         | 1,631.71                                    | 65,393     | 4.85         | 10,698.3   |
| X-n641-k35                       | 640      | 35    | 8    | 1,381 | 63,839   | OHGS               | 67,933  | 6.41                      | 6.18  | 67,832    | 6.25         | 269.35                                      | 67,832     | 6.25         | 2,022.9    |
| X-n655-k131                      | 654      | 13]   | 8    | S     | 106,780  | ILS-SP             | 108,195 | 1.33                      | 7.85  | 107,874   | 1.02         | 6,198.30                                    | 107,857    | 1.01         | 45,770.2   |
| X-n670-k130                      | 699      | 126   | 8    | 129   | 146,705  | OHGS               | 158,702 | 8.18                      | 9.44  | 158,702   | 8.18         | 3,094.76                                    | 158,702    | 8.18         | 16,579.2   |
| X-n685-k75                       | 684      | 75    | 8    | 408   | 68,425   | OHGS               | 71,485  | 4.47                      | 6.87  | 71,454    | 4.43         | 377.28                                      | 71,454     | 4.43         | 2,387.0    |
| X-n701-k44                       | 700      | 4     | 8    | 87    | 82,292   | UPSV               | 85,435  | 3.82                      | 7.34  | 85,435    | 3.82         | 862.31                                      | 85,435     | 3.82         | 5,304.6    |
| X-n716-k35                       | 715      | 35    | 8    | 1,007 | 43,525   | OHGS               | 45,930  | 5.53                      | 8.09  | 45,822    | 5.28         | 571.06                                      | 45,822     | 5.28         | 3,123.2    |
| X-n733-k159                      | 732      | 159   | 8    | 25    | 136,366  | OHGS               | 139,884 | 2.58                      | 66.6  | 139,884   | 2.58         | 2,958.89                                    | 139,884    | 2.58         | 16,846.8   |
| X-n749-k98                       | 748      | 86    | 8    | 396   | 77,700   | UPSV               | 792,87  | 2.04                      | 8.49  | 79,287    | 2.04         | 409.33                                      | 79,287     | 2.04         | 2,228.2    |
| X-n766-k71                       | 765      | 71    | 8    | 166   | 114,683  | OHGS               | 118,974 | 3.74                      | 9.21  | 118,974   | 3.74         | 1,347.79                                    | 118,974    | 3.74         | 7,704.1    |
| X-n783-k48                       | 782      | 48    | 8    | 832   | 72,727   | UPSV               | 76,807  | 5.61                      | 11.43 | 76,725    | 5.50         | 771.90                                      | 76,725     | 5.50         | 5,136.6    |
| X-n801-k40                       | 800      | 40    | 8    | 20    | 73,587   | OHGS               | 77,251  | 4.98                      | 10.16 | 76,950    | 4.57         | 2,303.58                                    | 76,950     | 4.57         | 12,232.5   |
| X-n819-k171                      | 818      | 171   | 8    | 358   | 158,611  | OHGS               | 166,505 | 4.98                      | 10.88 | 166,455   | 4.95         | 1,125.10                                    | 166,455    | 4.95         | 16,074.8   |
| X-n837-k142                      | 836      | 142   | 8    | 4     | 194,266  | OHGS               | 200,783 | 3.35                      | 11.55 | 200,783   | 3.35         | 5,039.03                                    | 200,783    | 3.35         | 26,693.2   |
| X-n856-k95                       | 855      | 95    | 8    | 6     | 89,060   | ILS-SP             | 92,505  | 3.87                      | 10.68 | 91,832    | 3.11         | 5,064.98                                    | 91,829     | 3.11         | 28,832.6   |
| X-n876-k59                       | 875      | 59    | 8    | 764   | 99,715   | OHGS               | 102,126 | 2.42                      | 15.35 | 102,017   | 2.31         | 758.69                                      | 102,017    | 2.31         | 5,525.4    |
| X-n895-k37                       | 894      | 37    | 8    | 1,816 | 54,172   | OHGS               | 59,258  | 9.39                      | 12.88 | 59,087    | 6.07         | 738.29                                      | 59,087     | 9.07         | 4,769.9    |
| X-n916-k207                      | 915      | 207   | 8    | 33    | 329,836  | OHGS               | 345,189 | 4.65                      | 13.28 | 345,189   | 4.65         | 8,937.55                                    | 345,189    | 4.65         | 58,044.6   |
| X-n936-k151                      | 935      | 151   | 8    | 138   | 133,105  | UPSV               | 144,189 | 8.33                      | 13.45 | 144,189   | 8.33         | 3,477.75                                    | 144,189    | 8.33         | 20,073.6   |
| X-n957-k87                       | 926      | 87    | 8    | 11    | 85,672   | OHGS               | 89,510  | 4.48                      | 13.56 | 88,919    | 3.79         | 1,661.23                                    | 88,903     | 3.77         | 22,137.1   |
| X-n979-k58                       | 826      | 58    | 8    | 866   | 119,194  | OHGS               | 123,752 | 3.82                      | 14.84 | 123,744   | 3.82         | 1,134.63                                    | 123,744    | 3.82         | 6,532.9    |
| X-n1001-k43                      | 1,000    | 43    | 8    | 131   | 72,742   | OHGS               | 77,332  | 6.31                      | 15.99 | 77,332    | 6.31         | 735.43                                      | 77,332     | 6.31         | 3,966.0    |
| G. avg                           |          |       |      |       |          |                    |         | 4.74                      | 10.09 |           | 4.60         | 2,186.37                                    |            | 4.60         | 14,130.8   |
| Course                           | ١.       | Oumar |      |       |          |                    |         |                           |       |           |              |   |            |              |            |

Source: Owne

In addition, for each algorithm, the following global values are reported

• *G.avg*: average percentage gap of the solution cost found by the corresponding algorithm on a complete set of instances.

For the values of BKS and Ref. BKS, we have considered all the previously published methods proposed for the DCVRP. Therefore, also the results obtained by exact algorithms and by early heuristic algorithms have been take into account. The BKS values for which the optimality has been proved by previously published works are remarked with an asterisk (\*). For each instance, the costs that are equal to the corresponding value of BKS are reported in bold.

In summary, we solved 159 DCVRP benchmark instances taken from five well-known sets existing in the literature. The results of implementation of the proposed algorithm on the instances are reported from Tables 1 to 5. According to the results reported in Tables 1–5, the pGTS algorithm provides high quality solutions with the objective function values not more than 12% (in average) of the objective values of the solutions obtained by the best published algorithms. Note that the proposed approach allows obtaining high quality solutions within short computing times by using a simple GTS scheme.

## 4 Concluding remarks and future research

In this paper, we propose an effective pGTS approach for the DCVRP. The algorithm is based on the GTS introduced by Toth and Vigo (2003) for the CVRP. In the proposed approach, after the construction of an initial solution by using a modified saving heuristic, we apply a probabilistic GTS procedure which considers five neighbourhoods and a probabilistic discrete function, which is modified dynamically during the search by favouring the moves that have improved the best solution found so far. A perturbation procedure is applied whenever the algorithm remains in a local optimum for a given number of iterations.

We compare the proposed algorithm with the best-known solutions proposed for the DCVRP on different sets of benchmark instances from the literature. The results suggest that the pGTS is highly competitive with the previous published algorithms providing solutions with relative good quality. The proposed approach could be applied to other extensions of the DCVRP such as the vehicle routing problem with time windows (VRPTW), the multi depot vehicle routing problem (MDVRP), and other problems obtained by adding constraints as pickups and deliveries, periodicity, etc.

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