RQ1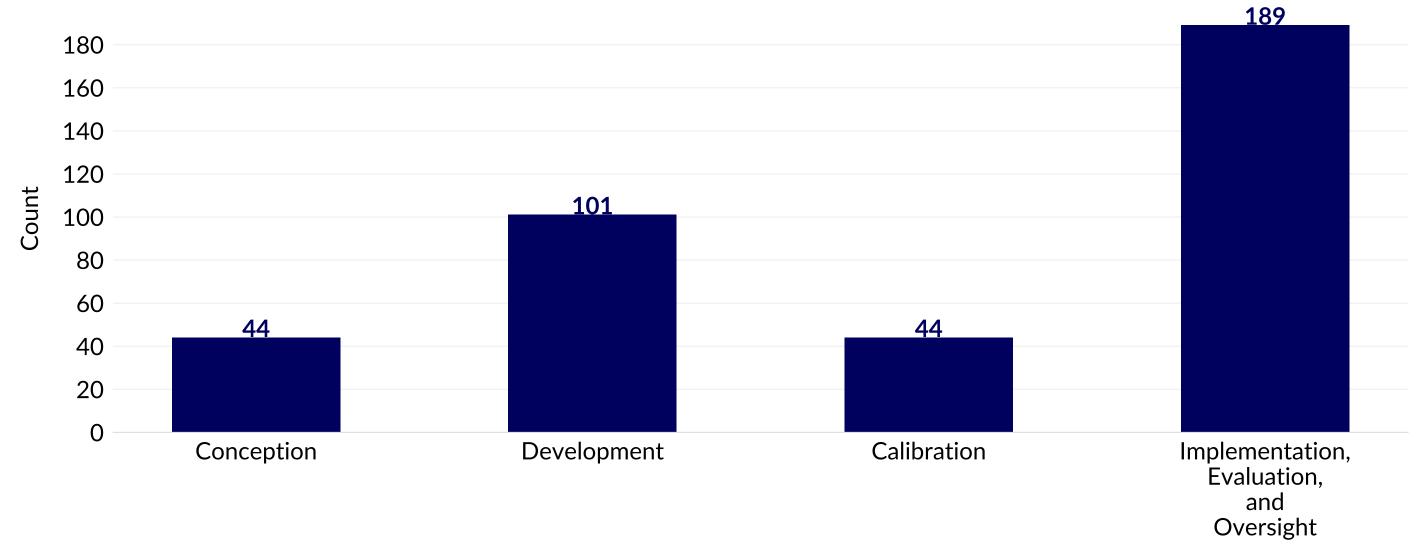: Distribution of the ethics of healthcare AI across pipeline