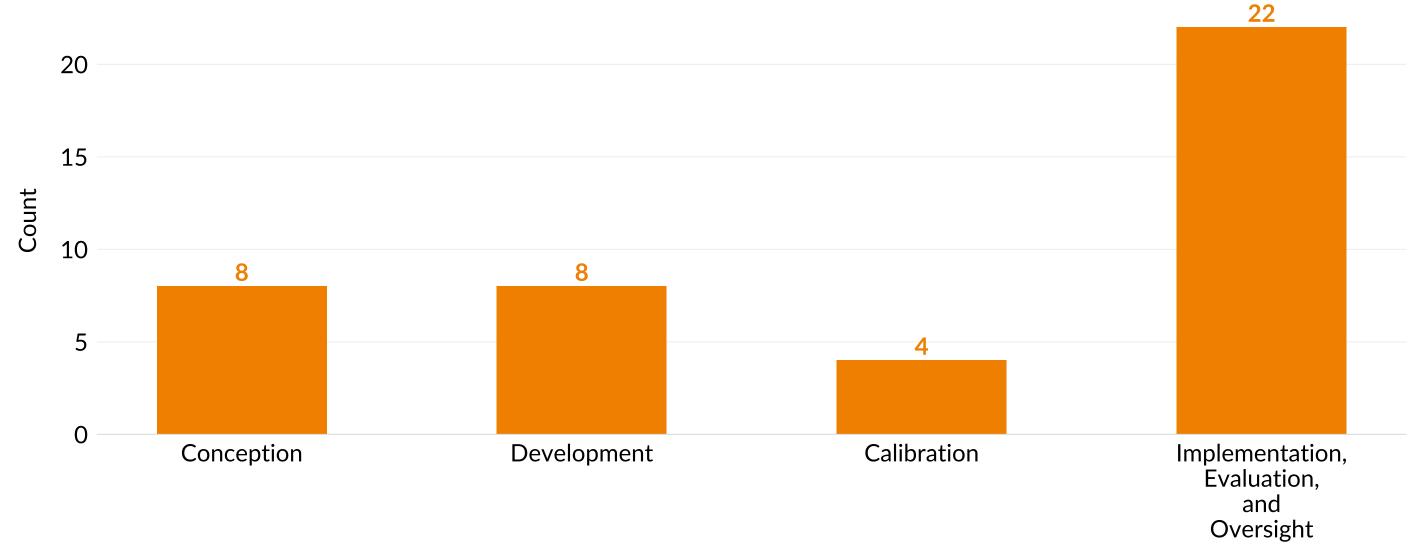
**RQ1**: Distribution of the ethics of healthcare Al across pipeline



Healthcare AI pipeline