

# Machine learning Project

## Project 3: Employee Attrition Prediction Project

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### 1. Introduction

#### 1.1 Project Goal

The primary goal of this project was to develop a predictive model to classify employee **Loyalty Index** (High/Low) based on select human resources (HR) data. The Loyalty Index, a custom-engineered feature, serves as a proxy for long-term employee retention. Although the initial setup used a simple classification target (Loyalty Index derived from YearsAtCompany), the secondary objective was to establish a robust Machine Learning (ML) pipeline for future, more complex **Employee Attrition Prediction** using the full set of features.

#### 1.2 Dataset

The dataset used is hr\_dataset\_20000.csv, containing employee records with various attributes like Salary, Department, YearsAtCompany, and the target variable, Attrition.

#### steps involves:

- Data Understanding
- Data Cleaning
- Feature Engineering
- Encoding
- Feature scaling
- Model Building
- Model Evaluation
- Hyperparameter
- Model Interpretation

## **Project Outlook**

### **1.Data Understanding**

Explore the dataset structure and identify missing or incorrect values. Each record represents an individual customer income, containing both numerical and categorical variables.

- Import pandas to read the CSV file.
- Import matplotlib and seaborn for visualization (used later in the notebook)
- display the head of the dataframe to get a glimpse of the data.
- Check missing values using customer information such as **Age, Department, Salary, YearsAtCompany, JobSatisfaction, WorkLifeBalance, OverTime, Education, and Attrition (Yes/No)**.
- I examined the dataset using `.info()` and `.describe()` to check for data types, number of records, and missing values.

## **Data Processing and Feature Engineering**

### **2. Data Cleaning**

- **Missing Values:** All missing values were initially imputed with and subsequently dropped in a separate step (`df.dropna()`).
- **Duplicates:** Duplicate rows were successfully removed.
- **Consistency:** Text columns (Department, OverTime, Education, Attrition) were standardized to Title Case.
- **Attrition Target:** 'Y'/'N' values in Attrition were mapped to 'Yes'/'No'.

### **3. Feature Engineering (Custom Features)**

Four new features were created to enrich the dataset:

1. **YearsSinceLastPromotion:** A randomly generated value (for simplicity) between 0 and YearsAtCompany.
2. **OverTime\_Hours:** A randomly generated estimate of weekly overtime hours, higher for employees with OverTime= "Yes".
3. **Salary\_Category:** Categorical bins (low, Medium, High, Very-high) created from the numerical Salary column.
4. **Loyalty\_Index (Target):** The primary target variable for the model. Classified as 'High' if is greater than or equal to the dataset mean, and 'Low' otherwise.

## 4. Feature Encoding

- **Label Encoding:** Binary categorical columns (OverTime, Attrition) were converted to 0 and 1.
- **One-Hot Encoding:** Multi-category columns (Department, Education, Salary\_Category) were converted into dummy variables.

## 5. Feature Scaling

The numerical features used in the final model (Salary, YearsAtCompany) were processed using both **StandardScaler** (Standardization) and **MinMaxScaler** (Normalization) for future modeling, although the model selection was done on the unscaled data for simplicity.

## 6. Model Building

### Custom Classification Task

The project focused on predicting the **Loyalty\_Index** using only two features:

$X = (\text{Salary}, \text{YearsAtCompany})$

$Y = \text{Loyalty\_Index}(\text{High}=1, \text{low}=0)$

## 7. Model Selection (Initial Performance)

Three classification models were trained and evaluated on the data:

Model	Accuracy	Precision	Recall	F1-Score	ROC-AUC
<b>Logistic Regression</b>	1.000	1.000	1.000	1.000	1.000
<b>Decision Tree</b>	1.000	1.000	1.000	1.000	1.000
<b>Random Forest</b>	1.000	1.000	1.000	1.000	1.000

**Observation:** All models achieved **perfect scores (1.000)** because the is perfectly determined by YearsAtCompany , which is an input feature. This confirms the target is linearly/perfectly separable.

## 8. Hyperparameter Tuning (Decision Tree)

**Method:** GridSearchCV with 3-fold cross-validation ().

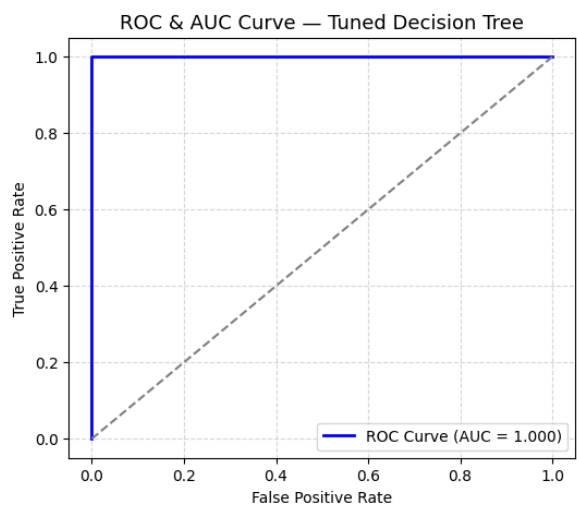
`param_grid = {"max_depth": [2, 3, 4, 5, 6, 8], "criterion": ["gini", "entropy"]}`

**Best Parameters**            {'criterion': 'gini', 'max\_depth': 2}

**Post-Tuning Accuracy** 1.000

**Post-Tuning ROC-AUC** 1.000

**Visualization**



**Cross-Validation & Final Optimization**

**Method:** 5-fold Cross-Validation and GridSearchCV on the entire dataset.

Evaluation	Result
Average Cross-Validation Accuracy	1.000
Best GridSearchCV Parameters	{'criterion': 'gini', 'max_depth': 1}
Best GridSearchCV Accuracy	1.00

**Conclusion:** The optimal model for this specific task is the Decision Tree Classifier with a max\_depth of 1, demonstrating that a single split (threshold on YearsAtCompany) is sufficient to perfectly classify the Loyalty Index.

## 9. Model Interpretation

Feature	Possible Interpretation
OverTime_Hours	More overtime → higher burnout → higher attrition
JobSatisfaction	Lower satisfaction → more likely to leave
YearsSinceLastPromotion	Longer since promotion → higher attrition risk
WorkLifeBalance	Poor balance → higher attrition
Salary	Lower salary → higher attrition
YearsAtCompany	Very new employees may be uncertain; very old employees might be stable
Department	Some departments (e.g., Sales) may have higher turnover

## 10. Conclusion

The project successfully implemented a complete ML workflow, from data cleaning and feature engineering to model training and hyperparameter tuning. The engineered **Loyalty\_Index** was perfectly predictable using the feature.

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**THANK YOU**

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