# Contents

	Abs	stract	11
	List	of Figures	iii
	List	of Tables	iv
1	Intr	roduction	1
	1.1	Motivation	1
	1.2	Objective of the project	1
	1.3	Scope of the project	1
2	${ m Lit}\epsilon$	erature Survey	3
3	Sys	tem Overview	6
	3.1	Block diagram	6
	3.2	Methodology	7
4	Sys	tem Hardware	8
	4.1	Arduino UNO	8
	4.2	GSM Module	8
	4.3	Servo Motor	6
	4.4	MQ-2 Sensor	Ö
	4.5	IR Flame Sensor	10
	4.6	LED	10
	4.7	Buzzer	11
	4.8	Interfacing Diagram	12
5	Sys	tem Software	13
	5.1	Arduino IDE	13
	5.2	Flowchart	14

6	Test	and Results	<b>15</b>
	6.1	Snapshots of Result	17
7	Con	clusion	18
	7.1	Scope for future work	18
	7.2	Budget Estimation	19
	7.3	Project Schedule	20
Bi	bliog	raphy	20
Aı	open	dices	22
$\mathbf{A}$	Dat	a Sheet of Arduino UNO	23
	A.1	Arduino UNO	23
	A.2	Specifications	23
В	Dat	a Sheet of GSM900A	24
	B.1	GSM900A	24
	B.2	Specifications	24
$\mathbf{C}$	Dat	a Sheet of MQ-2 sensor	25
	C.1	MQ-2 sensor	25
	C.2	Specifications	25
D	Dat	a Sheet of IR Flame sensor	26
	D.1	IR Flame sensor	26
	D.2	Specifications	26
$\mathbf{E}$	Dat	a Sheet of Servo Motor	27
	E.1	Servo Motor	27
	E.2	Specifications	27

## Abstract

Liquefied Petroleum Gas (LPG) is a widely used energy source, but its flammable nature makes undetected leaks a significant safety hazard, potentially leading to fire, explosions, and environmental harm. This project focuses on the development of an LPG Leakage Detection and Monitoring System to address these risks effectively. The system uses the advanced gas sensors to monitor LPG concentrations in real-time, detect leaks early, and trigger immediate safety measures such as activating alarms, shutting off the gas supply. It also sends notifications via mobile devices for prompt action . Designed for residential and commercial use, the system ensures safety and promotes the compliance with safety regulations. By providing a scalable, affordable, and efficient solution, this system contributes to protecting lives, safeguarding property, and minimizing environmental risks associated with LPG usage

# List of Figures

3.1	Block Diagram of LPG gas leakage detection and monitoring system	6
4.1	Arduino UNO	8
4.2	GSM Module	8
4.3	Servo Motor	9
4.4	MQ-2 Sensor	10
4.5	IR Flame Sensor	10
4.6	LED	11
4.7	Buzzer	11
4.8	Arduino uno	12
5.1	Servo Motor	13
5.2	Functional Flow chart	14
6.1	Top view of the device	17
6.2	Notification sent to user and fire station	17

# List of Tables

6.1	MQ-2 sensor output tabular column	16
6.2	IR Flame sensor output tabular column	16
7.1	Component List with Quantities and Costs	19
7.2	Plan of Action	20

### Introduction

Liquefied Petroleum Gas (LPG) is a commonly used energy source in homes, businesses, and industries due to its convenience and efficiency. Ensuring safety during its use is essential. This LPG Leakage Detection and Notification System is designed to detect gas leaks and take immediate action. When a leak is detected, the system shuts off the gas supply to prevent further leakage and notifies the user. The system focuses on simplicity, reliability, and quick response, ensuring safety in homes and other settings where LPG is used. It provides an effective solution for maintaining safety.

#### 1.1 Motivation

The LPG Leakage Detection and Notification System is designed to ensure safety by detecting gas leaks and taking immediate action. LPG is widely used in homes, businesses, and industries due to its convenience and efficiency, and this system provides a dependable solution to enhance its safe use. The system uses modern sensor technology to monitor gas levels in real-time. When a leak is detected, it automatically shuts off the gas supply and notifies the user, allowing for quick responses. This simple and reliable solution is suitable for various settings and promotes efficient use of resources while enhancing safety. By focusing on preventive measures, the system highlights the importance of technology in making daily life safer and more secure.

#### 1.2 Objective of the project

To develop an LPG leakage detection system that ensures safety by providing real-time alerts and automated responses to prevent hazards.

#### 1.3 Scope of the project

The "Liquefied Petroleum Gas (LPG) Leakage Detection and Notification System" focuses on providing a practical solution for detecting LPG leaks and ensuring safety in various environments. The main functions of the system are to detect leaks using sensors, automatically shut off the gas supply when a leak is found, and send notifications to the

user to alert them. The scope of the project includes creating a reliable, easy-to-use system that can be installed in any setting where LPG is in use. It will be scalable, making it suitable for different environments, from small households to larger commercial or industrial spaces. This project will ensure the system works automatically without needing any manual help, providing an easy way to keep people and property safe. The solution will be simple, affordable, and easy to take care of, meeting basic safety needs.

## Literature Survey

- 1. Samiha et al. (2019): GSM-Based Gas Leakage Detection and Ventilation System Samiha et al. proposed a GSM-based system that not only detects LPG leaks, but also triggers a ventilation system to disperse leaked gas. The system uses an MQ2 sensor for gas detection, while a servomotor activates the ventilation process. An LCD and buzzer provide immediate alerts, and a GSM module sends text alerts to users' phones. This design is particularly useful for small spaces where ventilation may be limited, and the ventilation feature adds an additional safety layer by quickly reducing gasconcentration.
- 2. Debnath et al. (2020): Low-cost IoT-Based Gas, Fire, and Temperature Detection System Debnath et al. developed a low-cost IoT system that detects gas leaks, fires, and sudden temperature rises. The system features an MQ2 gas sensor, IR flame sensor, and DHT11 temperature sensor, all of which work together to send real-time data to users' smartphones. A GSM module is used to place calls and send alerts during emergencies. This low-cost approach provides users with a comprehensive monitoring system that covers multiple hazards, making it practical for homes and small industries where budget constraints exist.
- 3. Malbog et al. (2020): LPG Leakage and Flame Detection with SMS Notification Malbog et al. designed a rule-based system to detect LPG leakage and flames by utilizing sensors that send SMS notifications and trigger an alarm system. Their system achieved 100% accuracy in functionality tests, making it highly reliable for domestic safety. The main components of the system include an MQ6 gas sensor and a flame detector, which together identify hazardous conditions and alert users. This rule-based approach simplifies the detection mechanism and improves the safety of LPG household users, providing timely alerts to prevent potential accidents and deaths. The system's 100% precision underscores its efficiency, positioning it as a reliable solution for immediate threat detection and response in home environments.
- 4. Yaya et al. (2021): LPG Gas Use and Leakage Detection Using IoT Yaya et al. developed an IoT-based system that not only detects gas leaks, but also

monitors LPG usage and automatically places orders when gas levels are low. This design incorporates sensors and an automated knob closure function to reduce leakage risks. Users receive notifications via a mobile application, allowing enhanced user experience and control over LPG management. This system is advantageous for places where LPG supply consistency and safety are essential, as it proactively monitors gas usage patterns and prevents accidental leaks through automated shutdown functions.

- 5. Tasnim et al. (2022): Sensor-Based Automated Gas Leakage Detection and Prevention System Tasnim et al. introduced a modular system that detects LPG leaks, tracks location and sends alerts to both users and emergency services. Their system includes a Gas Detection Module, Location Detection Module, and Alarm Module, all integrated for comprehensive response. When a leak is detected, the system activates an alarm and provides location tracking to ensure faster emergency response. The modular nature of this system enables versatile applications in homes, industries, and other environments where LPG safety is paramount.
- 6.S.Saranya et al. (2023): Arduino-Based Gas Leakage Detection System Saranya et al. developed a gas detection system utilizing an Arduino Uno and an MQ6 sensor, designed for general-purpose use in homes and small businesses. This system monitors environmental gases like methane and propane, activating an LED and buzzer for immediate alerts. The Arduino platform's simplicity makes it accessible for those with basic technical skills, and the system's affordability is well-suited for budget-conscious users. The gas detection mechanism is straightforward, offering a practical solution to detect hazardous gases effectively.
- 7.Shinde et al. (2023): GSM-Based LPG Leakage Detection with Alert Indication Shinde et al. developed a lightweight, compact LPG leakage detection system based on Arduino. This system uses an MQ6 sensor to detect gas leaks and activates an LED and buzzer for immediate visual and auditory alerts. Additionally, a GSM module sends SMS or calls to users in case of leakage, which is especially useful when the house is unoccupied. The system's simplicity and cost-effectiveness make it suitable for residential use, providing a reliable method for notifying users of potential LPG leaks without complex hardware.
- 8.Sai et al. (2023): Smart LPG Gas Leakage Detection and Monitoring System Sai et al. introduced a cloud-based IoT system that detects LPG leaks and monitors

pressure in gas containers, suitable for both residential and industrial settings. Their design connects MQ2 gas sensors to the NodeMCU, which transmits real-time data to users' smartphones. The system also features a buzzer alarm to provide immediate feedback to residents in case of a leak, enabling quick actions to prevent escalation. With its integration into cloud networks, the system offers an efficient solution for widespread monitoring, promising to enhance safety through real-time alerts and rapid response capabilities.

9.Saleh et al. (2024): Smart Gas Leakage Detection System for Home Safety Saleh et al. presented an LPG leak detection system that assesses risk at multiple levels, informing users, their contacts, and emergency services as the risk level escalates. The system uses an Arduino controller and an MQ6 sensor, complemented by a fan motor to reduce gas concentration when a leak is detected. This solution is suitable for domestic environments where occupants need varying alert levels for different degrees of risk. The multiple alert levels (low, medium, high) add flexibility to the system, enabling tailored responses based on the severity of the gas leak.

# System Overview

The overall block diagram and it's each block functions are discussed in this chapter

### 3.1 Block diagram

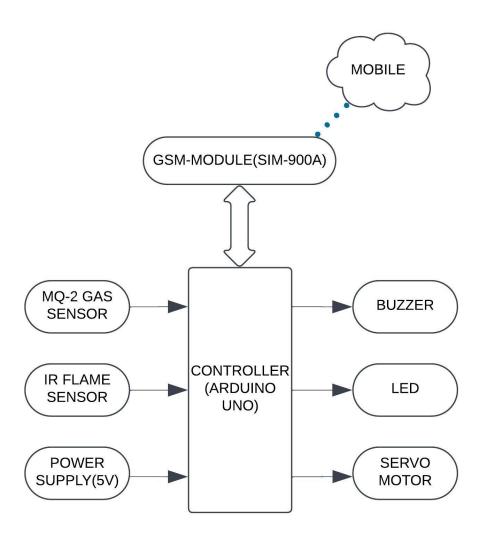


Figure 3.1: Block Diagram of LPG gas leakage detection and monitoring system

### 3.2 Methodology

Gas Detection: The MQ2 sensor is used to detect gases like LPG in the air. It constantly checks for any gas leaks and sends this information to the Arduino for processing.

**Immediate Notification:**When the system detects a gas leak, the GSM module sends a text message to user phone. This ensures you are alerted immediately, even if you are not nearby.

Local Alarm: A loud buzzer sounds to warn people who are close to the area of the gas leak. At the same time, a light turns on to visually show that there is a danger.

**Automated Controls:** The system uses a motor to automatically shut off the gas supply when a leak is detected. This helps stop the leak and reduces the chance of accidents.

Fire Detection and Emergency Alert:In case of an fire accident, the fire sensor detects the flames. It sends a message to the nearby fire station with the exact location using longitude and latitude. This ensures quick response and help.

# System Hardware

### 4.1 Arduino UNO

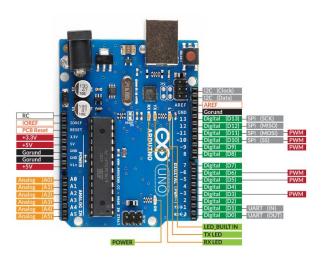


Figure 4.1: Arduino UNO

The Arduino Uno is chosen for this project because it is simple to use, cost-effective, and has plenty of input/output pins to connect the gas sensor and other components like relays or alarms. It ensures the system operates automatically without manual intervention, improving safety in environments where LPG is used.

### 4.2 GSM Module



Figure 4.2: GSM Module

GSM (Global System for Mobile Communications) is a widely used standard for mobile networks, enabling voice calls, SMS, and data services. It operates on various frequency bands and uses digital transmission techniques for reliable communication. GSM is used to send alerts when a gas leak is detected. This enables remote monitoring, allowing the user to be informed even if they are away from the system. GSM provides reliable communication, enhancing safety and ensuring that users can take action in case of a leak.

#### 4.3 Servo Motor

A servo motor is used in the LPG Leakage Detection and Monitoring System to control the gas valve. When a gas leak is detected by the sensor, the system sends a signal to the servo motor to rotate and close the gas valve, stopping the flow of gas. Servo motors are preferred because they offer precise control over movement, allowing for accurate positioning of the valve. They can rotate to a specific angle, ensuring the valve is either fully open or fully closed.



Figure 4.3: Servo Motor

#### 4.4 MQ-2 Sensor

The MQ2 sensor is one of the most widely used in the MQ sensor series. It is a MOS (Metal Oxide Semiconductor) sensor. Metal oxide sensors are also known as Chemiresistors because sensing is based on the change in resistance of the sensing material when exposed to gasses. The MQ2 gas sensor operates on 5V DC and consumes approximately 800mW. It can detect LPG, Propane, Hydrogen, Methane and Carbon Monoxide concentrations ranging from 200 to 10000 ppm. In the system, the MQ-2 sensor continuously monitors



Figure 4.4: MQ-2 Sensor

the surrounding air for any gas leakage. When the concentration of LPG in the air exceeds a certain threshold, the sensor sends a signal to the microcontroller. The microcontroller then processes this signal and triggers the servo motor to close the gas valve, shutting off the gas supply.

#### 4.5 IR Flame Sensor

A Flame Sensor is a device that can be used to detect presence of a fire source. There are several ways to implement a Flame Sensor but the module used in this project is an Infrared Radiation Sensitive Sensor.n case of a fire caused by an LPG leak, the IR flame sensor detects the infrared radiation emitted by the flames. Once the sensor identifies the radiation, it sends a signal to the microcontroller (such as Arduino), which then triggers the necessary safety measures, such as shutting off the gas supply and activating alarms and notify the nearby firestation with location co-ordinates.



Figure 4.5: IR Flame Sensor

#### 4.6 LED

LED, or Light-Emitting Diode, is a semiconductor device that emits light when an electric current flows through it. In the LPG Leakage Detection and Shut-Off System, a single LED is used as a visual indicator to show the system's status. The LED provides a simple and clear signal to the user about the condition of the system.



Figure 4.6: LED

#### 4.7 Buzzer

A buzzer is a simple audio signaling device commonly used in electronic projects to produce sound, indicating an alert, warning, or notification. It works by generating sound through an oscillating frequency, typically using an internal piezoelectric element or an electromagnetic coil. A buzzer is used as an auditory alert to notify users of critical situations, such as gas leaks or fire accidents caused by the leak.



Figure 4.7: Buzzer

### 4.8 Interfacing Diagram

This diagram shows how the Arduino Uno connects to various components for a safety system. Two MQ-2 gas sensors are linked to the Arduino's analog pins (A0 and A1) to detect gas leaks. They are powered by the Arduino's 5V and GND pins. An IR flame sensor is connected to analog pin A5 to detect fire and also uses the Arduino for power. A GSM module (SIM-900A) is connected to the TX and RX pins (8 and 7) to send alerts via messages. It is powered by a 12V external supply and uses the Arduino's GND.A servo motor (MG996R) is connected to digital pin 11 to shut off the gas supply, while a buzzer on pin 3 sounds an alarm in case of danger. An LED on pin 12 shows the system's status. The Arduino Uno coordinates all components, ensuring automatic detection, alerts, and safety actions.

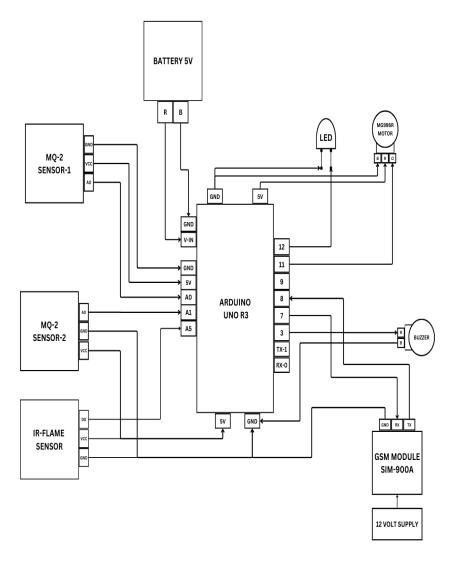


Figure 4.8: Arduino uno

## System Software

#### 5.1 Arduino IDE



Figure 5.1: Servo Motor

The Arduino IDE (Integrated Development Environment) is used to program and control the microcontroller (such as Arduino Uno) in the LPG Detection and Shut-Off System. It provides a user-friendly platform to write, compile, and upload code to the Arduino board, enabling it to process inputs from the gas sensor, IR flame sensor, and other components, and take necessary actions like shutting off the gas supply and triggering alerts.

In this system, the Arduino IDE is used to:

- **1.Write Code:** The IDE allows users to write the program that defines the behavior of the system, such as detecting gas leaks, triggering the servo motor to shut off the gas valve, and activating the buzzer or LED for alerts.
- **2.Compile Code:** Once the program is written, the IDE compiles the code to ensure there are no errors and that it can run on the microcontroller.
- **3.Upload Code:** The compiled code is then uploaded to the Arduino board via USB, enabling it to interact with the connected sensors and components.

The Arduino IDE is simple to use, even for beginners, and offers various libraries and tools to support the integration of sensors, relays, and other hardware in the LPG detection system. It provides a flexible and accessible way to develop, test, and deploy the code needed to ensure the system operates effectively.

### 5.2 Flowchart

The functional **Flowchart** of the project.

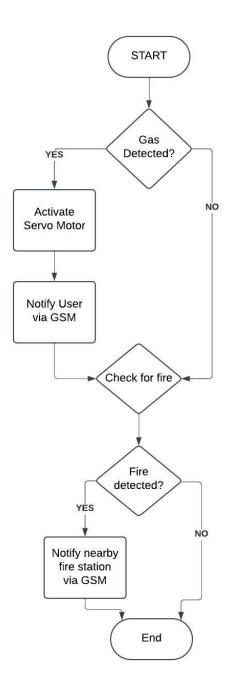


Figure 5.2: Functional Flow chart

### Test and Results

The LPG Leakage Detection and Monitoring System was tested under various conditions to ensure its functionality. In the first test, the gas sensor was exposed to LPG gas to simulate a leak. The system responded as expected, detecting the gas leak and triggering the servo motor to shut off the gas supply. The LED lit up, and the buzzer sounded, alerting the user about the leak. The system also notified the user through an SMS. In the second test, a small flame was placed near the IR flame sensor to simulate a fire. The system successfully detected the fire, triggered the servo motor to close the gas valve, and activated the LED and buzzer to notify the user of the danger. The system sent the location coordinates to the nearby fire station, ensuring a quick response.

These tests confirmed that the system can accurately detect LPG leaks and fire hazards, respond appropriately by shutting off the gas supply, and notify users effectively using visual and auditory alerts, while also ensuring that emergency services are alerted with location details in case of fire.

Table 6.1: MQ-2 sensor output tabular column

Gas Value(ppm)	Analog Output Voltage(V)	Digital Output	Gas Detected
0	0.1 - 0.2	LOW(0)	No gas
			detected
100	0.5	LOW(0)	Weak gas
			detected
200	1.0	LOW(0)	Detectable
			gas level
500	2.0	HIGH(1)	High gas
			level
1000	3.5	HIGH(1)	Dangerous
			gas level
>1000	4.5 - 5.0	HIGH(1)	Critical gas
			level

Table 6.2: IR Flame sensor output tabular column

Distance to Fire Source(in CMs)	Analog Output Voltage(V)	Digital Output	Fire Detected
<10	4.5 - 5.0	HIGH(1)	Yes
10-	3.5 - 4.5	HIGH(1)	Yes
20			
20-	2.0 - 3.5	HIGH(1)	Yes
30			
30-	1.0 - 2.0	LOW(0)	No
50			
>50	<1.0	LOW(0)	No

### 6.1 Snapshots of Result





Figure 6.1: Top view of the device

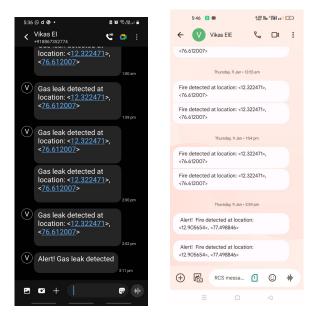


Figure 6.2: Notification sent to user and fire station

## Conclusion

The Project titled "LPG leakage detection and monitoring system", is successfully implemented and tested under various conditions.

The Liquefied Petroleum Gas (LPG) Leakage Detection and Monitoring System offers a vital solution to address the growing safety concerns associated with LPG use in homes, businesses, and industries. By integrating modern technologies like advanced gas sensors this system enables real-time detection, immediate alerts, and timely responses to potential gas leaks. Not only does it improve safety by preventing accidents such as fires and explosions, but it also contributes to environmental protection and cost savings through efficient resource management. With its scalability and ease of integration, this system has the potential to make a significant impact on global safety standards, ensuring a safer and more secure environment for all.

This Liquefied Petroleum Gas (LPG) Leakage Detection and Monitoring System successfully meets its core objectives of enhancing safety, preventing potential accidents, and reducing environmental impact in areas where LPG is used. The system provides real-time leak detection, immediate alerts, and proactive response mechanisms, ensuring a safer living and working environment. With its cost-effectiveness, scalability, and ease of integration, the system offers a reliable solution for both residential and industrial settings, making it an essential tool for modern gas safety management and resource conservation.

#### 7.1 Scope for future work

The future scope of the Liquefied Petroleum Gas (LPG) Leakage Detection and Monitoring System holds significant potential for further advancements and wider applications. Some key areas for future development include:

1. **Integration with Smart Home Systems**: The system can be integrated with smart home platforms like Google Home, Amazon Alexa, or Apple HomeKit, allowing users to control and monitor gas safety through voice commands or mobile apps.

- 2. Advanced AI and Machine Learning: The use of AI and machine learning algorithms can be incorporated to predict potential leak occurrences based on environmental factors and historical data, enhancing the system's predictive capabilities and reducing false alarms.
- 3. **Multi-Gas Detection**: Future versions of the system could include multi-gas sensors, expanding its capability to detect a variety of harmful gases beyond LPG, such as methane, carbon monoxide, and other hazardous emissions.
- 4. **Enhanced Automation**: The system could evolve to automate the gas shutoff process with more advanced control mechanisms, such as remote-operated valves or automatic isolation of affected areas, improving safety response times.
- 5. Cloud-based Data Analytics: Incorporating cloud-based data storage and analytics would allow users to access detailed reports, maintenance logs, and historical data, providing insights into system performance and leak trends.

### 7.2 Budget Estimation

Table 7.1: Component List with Quantities and Costs

COMPONENTS	QUANTITY	COST
Arduino uno	1	250
MQ-2 sensor	2	240
IR Flame sensor	1	60
Servo motor	1	300
LED	1	5
Power supply (12V)	1	120
GSM module	1	1000
Buzzer	1	20
total	9	1995

## 7.3 Project Schedule

Table 7.2: Plan of Action

Events	Oct 2024	Nov 2024	Dec 2024	Jan 2025
Problem identification	✓			
Literature survey for possible	✓			
methods to address the problem				
Design solution		✓		
Identification of plat-		✓		
forms/tools/controllers				
Implementation of hardware		✓		
setup				
Execution of software			✓	
Analyse and interpret the results			✓	
Demonstration				✓
Preparation of submission of the				✓
report				
Presentation of the work carried				<b>√</b>
on symposium/Exhibition				

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Appendices

# Appendix A

### Data Sheet of Arduino UNO

#### A.1 Arduino UNO

Arduino is an open-source electronics platform based on easy-to-use hardware and software, designed for creating interactive projects. It features microcontroller boards programmable via the Arduino IDE using a simplified coding language.

#### A.2 Specifications

- ATMega328P Processor
- AVR CPU at up to 16 MHz
- 32KB Flash
- 2KB SRAM
- 1KB EEPROM The Arduino is shown in the Figure A.1 .The Arduino Uno is a microcontroller board based on the ATmega328 (datasheet). It has 14 digital input/output pins (of which 6 can be used as PWM outputs), 6 analog inputs, a 16 MHz ceramic resonator, a USB connection, a power jack, an ICSP header, and a reset button. It contains everything needed to support the microcontroller; simply connect it to a computer with a USB cable or power it with a AC-to-DC adapter or battery to get started.

# Appendix B

## Data Sheet of GSM900A

#### B.1 GSM900A

GSM (Global System for Mobile Communications) is a standard for mobile networks enabling voice calls, SMS, and basic data services. It operates on various frequency bands and supports worldwide interoperability for mobile communication.

### **B.2** Specifications

• Frequency Bands: 900/1800 MHz

• GPRS: Multi-slot class 10

• Control Interface: Standard AT commands (GSM 07.07, 07.05, and SIMCOM enhanced commands)

• Supply Voltage: 5V

• Power Consumption: Approximately 1.5mA in sleep mode

• Operating Temperature: -40°C to +85°C

• Dimensions: 24mm x 24mm x 3mm

• Weight: 3.4g

# Appendix C

# Data Sheet of MQ-2 sensor

### C.1 MQ-2 sensor

The MQ2 sensor is one of the most widely used in the MQ sensor series. It is a MOS (Metal Oxide Semiconductor) sensor. Metal oxide sensors are also known as Chemiresistors because sensing is based on the change in resistance of the sensing material when exposed to gasses

#### C.2 Specifications

- Operating Voltage :5V DC.
- Can be used to Measure or detect LPG, Alcohol, Propane, Hydrogen, CO and even methane.
- Analog output voltage: 0V to 5V
- •Digital Output Voltage: 0V or 5V
- Can be used as a Digital or analog sensor

# Appendix D

## Data Sheet of IR Flame sensor

#### D.1 IR Flame sensor

The MQ2 sensor is one of the most widely used in the MQ sensor series. It is a MOS (Metal Oxide Semiconductor) sensor. Metal oxide sensors are also known as Chemiresistors because sensing is based on the change in resistance of the sensing material when exposed to gasses

### D.2 Specifications

- Operating Voltage :5v DC.
- Can detect fire or wavelength in 760 1100 nm nano within the scope of the light source.
- Signal detection sensitivity can be adjusted.

# Appendix E

## Data Sheet of Servo Motor

#### E.1 Servo Motor

The MG996 servo motor is a powerful motor often used in robotics and automation projects. It works with a voltage between 4.8V and 7.2V and can provide a torque of up to 9.4 kg-cm at 6V. The motor rotates between 0° and 180° and is controlled by PWM signals. It moves at a speed of 0.17 seconds per 60° at 6V and has strong metal gears for better durability. This motor is perfect for tasks that need accurate movement and high power.

### E.2 Specifications

- $\bullet$  Operating Voltage :4.8V 7.2V
- Rotation 180°.

## Self Assessment of Project

	Self Assessment of Project		
	PO PSO	Contribution from the project	Level
	Engineering Knowledge: Knowledge		
	of mathematics, engineering funda-		
1	mentals engineering specialization to		2
	form of complex engineering prob-		
	lems		
	Problem Analysis: Identify, formu-		
	late, review research literature and		
2	analyze complex engineering prob-		2
2	lems reaching substantiated conclu-		2
	sions with consideration for		
	sustainable development.		
	Design/development of solu-		
	tions: Design creative solutions		
	for complex engineering prob-		
	lems and design/develop sys-		
3	tems/components/processes to		3
3	meet identified needs with con-		3
	sideration for the public health		
	and safety, whole-life cost, net		
	zero carbon, culture, society and		
	environment as required		
	Conduct investigations of complex		
	problems: Conduct investigations of		
	complex engineering problems using		
4	research-based knowledge including		
	design of experiments, modelling,		
	analysis interpretation of data to		
	provide valid conclusions.		

		1
	Modern tool usage: Create, select	
	and apply appropriate techniques,	
	resources and modern engineering	
5	IT tools, including prediction and	
	modelling recognizing their limita-	
	tions to solve complex engineering	
	problems.	
	The Engineer and the world: An-	
	alyze and evaluate societal and en-	
	vironmental aspects while solving	
	complex engineering problems for its	
6	impact on sustainability with refer-	2
	ence to economy, health, safety, le-	
	gal framework, culture and environ-	
	ment.	
	Ethics: Apply ethical principles and	
	commit to professional ethics, hu-	
7	man values, diversity and inclusion;	
	adhere to national and international	
	laws.	
	Individual and Team Work: Func-	
8	tion effectively as an individual,	3
J	and as a member or leader in	9
	diverse/multi-disciplinary teams.	
	Communicate clearly and inclusively	
	in engineering and society. Write	
0	effective reports and design docu-	4
9	ments. Deliver presentations consid-	4
	ering cultural, language, and	

	D M L. D.	
	Project Management and Finance:	
	Apply knowledge and understanding	
	of engineering management princi-	
	ples and economic decision-making	
10	and apply these to one's own work,	4
	as a member and leader in a team,	
	and to manage projects and in mul-	
	tidisciplinary environments	
	Life-long Learning: Recognize the	
	need for, and have the preparation	
	and ability for i) independent and	
11	life-long learning ii) adaptability to	4
	new and emerging technologies and	
	iii) critical thinking in the broadest	
	context of technological change.	
	PSO1: Apply the concepts of elec-	
	tronic circuits and systems to analy-	
10	ses and design systems related to Mi-	
12	croelectronics, Communication, Sig-	4
	nal processing and Embedded sys-	
	tems for solving real world problems	
	PSO2: To identify problems in	
	the area of communication and	
13	embedded systems and provide	4
	efficient solutions using modern	
	tools/algorithms working in a team	
	, ,	

Level	Grade
poor	1
average	2
good	3
vgood	4
excellent	5