

## Agenda

- Limits on joint positions, velocities and accelerations,
- Cubic polynomial interpolation and splines
- Dynamic systems for trajectory planning

## To start with...





## and the score

Viewing Division 735: NIST ...

## Results – Manufacturing Track

Team	Subtask	Threading Fasteners	Insertions	Wire Routing	Belt Drive	Time Bonus	Subtotal	Total
SDU Robotics	Disassembly	54	27	8	3	18	110	427
	Assembly	72	54	40	43	108	317	
CASIA&Wenjing College	Disassembly	0	24	0	0	0	24	109
Yantai University	Assembly	0	27	30	28	0	85	
New Dexterity	Disassembly	12	27	2	3	0	44	44
Research Group	Assembly	0	0	0	0	0	0	
Robotic Materials	Disassembly	0	15	0	0	0	15	27
	Assembly	0	12	0	0	0	12	
JAKS	Disassembly	0	12	0	0	0	12	18
	Assembly	0	6	0	0	0	6	
Munich School of	Disassembly	Did not compete						
Robotics and Machine	Assembly							



# Handling limits on joint positions, velocities and accelerations

## Limits on joint positions and velocities

we consider the problem:

$$J(q)\Delta q = \Delta u$$

The positional joint limits can be written as:

$$q_{min} \le q + \Delta q \le q_{max}$$

Velocities can be treated similarly:

$$\dot{q}_{\min} \Delta t_i \le \Delta q \le \dot{q}_{\max} \Delta t_i$$
  $\Delta t_i = t_{i+1} - t_i$ 

$$\Delta t_i = t_{i+1} - t_i$$

$$\dot{q}_{\min} \Delta t_i + q^i \le q + \Delta q \le \dot{q}_{\max} \Delta t_i + q^i$$

### Limits on accelerations

$$G_{\min}(q^{i}, q^{i-1}, t_{i}) = \max\{q_{\min}, \dot{q}_{\min}\Delta t_{i} + q^{i}, \frac{1}{2}\ddot{q}_{\min}\Delta t_{i}[\Delta t_{i-1} + \Delta t_{i}] + q^{i} + \frac{\Delta t_{i}}{\Delta t_{i-1}}(q^{i} - q^{i-1})\}$$

$$G_{\max}(q^{i}, q^{i-1}, t_{i}) = \min\{q_{\max}, \dot{q}_{\max}\Delta t_{i} + q^{i}, \frac{1}{2}\ddot{q}_{\max}\Delta t_{i}[\Delta t_{i-1} + \Delta t_{i}] + q^{i} + \frac{\Delta t_{i}}{\Delta t_{i-1}}(q^{i} - q^{i-1})\}$$

we can finally write the problem as:

$$min \parallel J(q)\Delta q - \Delta u \parallel$$

$$G_{min}(q^i, q^{i-1}, t_i) \le q + \Delta q \le G_{max}(q^i, q^{i-1}, t_i)$$



## Pros and cons of this approach

#### Advantages:

- Suitable for time-critical trajectories (e.g. visual servoing),
- good handling of positional limits,
- always computes the feasible solution closest to the desired tool movement.

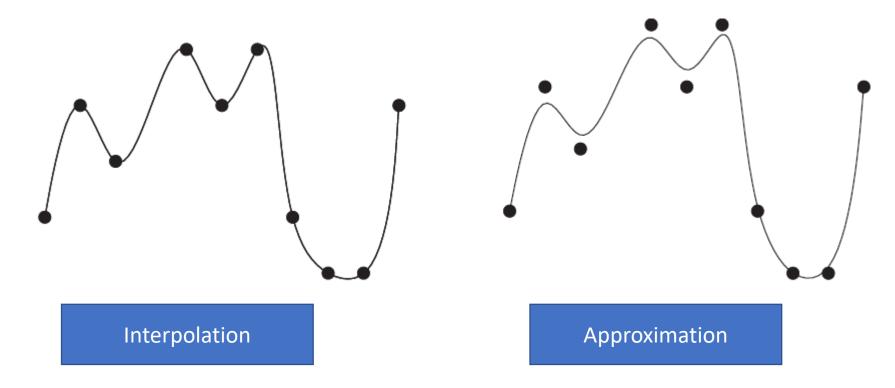
#### Disadvantages:

- a bit complicated to program (Quadratic Programming Problem QPP),
- tool path may deviate in space.



## From Points, via- points to trajectories

## From Points, via-points to trajectories



- <u>Definition: Interpolation</u> Constructing new data points within the range of a discrete set of known data points (exact fitting).
- <u>Definition: Approximation</u> Inexact fitting of a discrete set of known data points.



## Interpolation between points

- In the last lecture we introduced:
  - linear interpolation between points,
  - linear interpolation with parabolic blends,
- In comparison, velocities and accelerations are better approximated with the parabolic blends.
- Still this method does not give a completely smooth trajectory!
- For this we must look at the derivative of the acceleration at blend points.

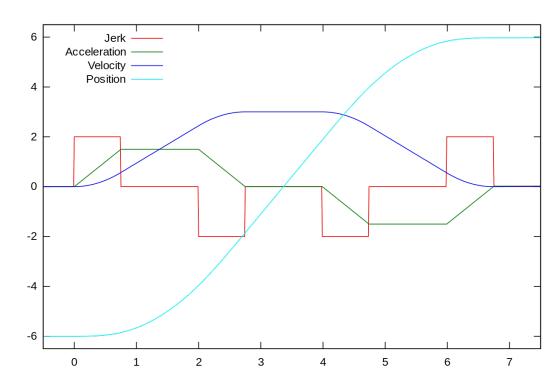


## Definition of jerk for motion planning

- Jerk in motion control is the rate at which an object's acceleration changes with respect to time.
- It is a vector quantity (having both magnitude and direction). and expressed in  $m/s^3$  (SI units).
- Jerk can be calculated as:

$$\vec{j} = \frac{da(t)}{dt} = \frac{d^2v(t)}{dt} = \frac{d^3q(t)}{dt}$$

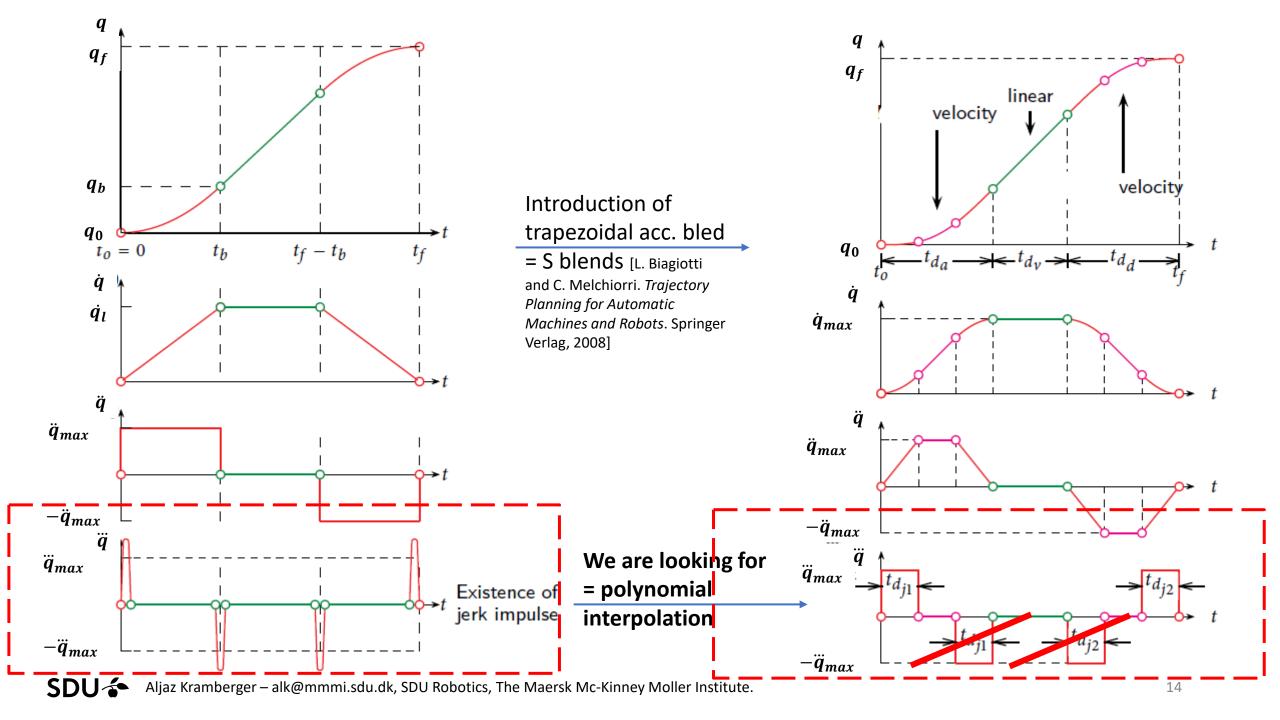
• jerk can be calculated for joint and task space trajectories.



https://commons.wikimedia.org/w/index.php?curid=46643265

## How does this show?





- Cubic polynomial interpolation can be applied in task and joint space.
- Dense here means that we may assume that the displacements between adjacent frames are small.
- In such a case, linear interpolation is generally not suitable because the segments are two small (velocity is not continues between segments).
- Here, we recommend to use cubic interpolations or splines.



- Cubic interpolation can be used in:
  - joint space, using n-tuple  $X_i \equiv q^i$ ,
  - tool space, using 7-tuple  $X_i \equiv (p^i, Q^i)$  for i = 0, 1, ..., N.
- Orientations should be represented as quaternions (don't forget to normalize at the end!!).
- Between two frames  $(X_{i-1}$  and  $X_i)$  we obtain a curve, defined as:

$$X_{i-1,i}(t) = a_i t^3 + b_i t^2 c_i t + d_i$$

- where parameters  $a_i$ ,  $b_i$ ,  $c_i$ ,  $d_i$  have to be determined.
- depending on the number of curves we have 4N parameters to determine.



The curves must satisfy the following constrains

$$X_{i-1,i}(t_{i-1}) = a_i t_{i-1}^3 + b_i t_{i-1}^2 + c_i t_{i-1} + d_i = X_{i-1} i = 1, ..., N$$
  

$$X_i(t_i) = a_i t_i^3 + b_i t_i^2 + c_i t_i + d_i = X_i i = 1, ..., N$$

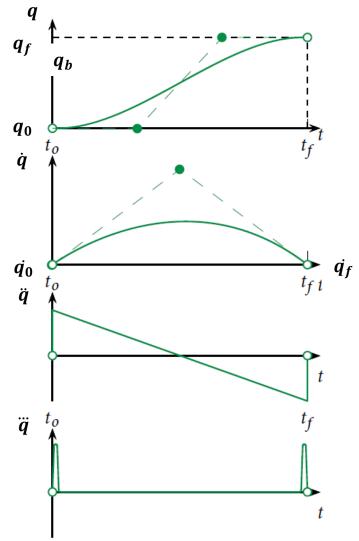
- which gives a 2N linear equations with unknowns,
- the remaining 2N equations can be given in several ways.
- for example if velocities at passage points are given we get

$$\dot{X}_{i-1}(t_{i-1}) = 3a_i t_{i-1}^2 + 2b_i t_{i-1} + c_i = \dot{X}_{i-1} \quad i = 1, \dots, N 
\dot{X}_i(t_i) = 3a_i t_i^2 + 2b_i t_i + c_i = \dot{X}_i \quad i = 1, \dots, N$$

• which gives 4 linear equations with 4 unknowns for each sub-path.



## Let' take a closer look at this problem...



- Let's consider a cub. interp. between two positions in joint space.
- where 4 parameters a0, a1, a2, a3 are to be determined by boundary conditions.
- Property: bounded acceleration, jerk impulse at both ends.

$$q(t) = a_0 + a_1(t - t_0) + a_2(t - t_0)^2 + a_3(t - t_0)^3$$
  

$$t \in [t_0, t_f], t_d \triangleq t_f - t_0$$

$$\begin{cases} q(t_0) = a_0 = q_0 \\ \dot{q}(t_0) = a_1 = \dot{q}_0 \\ q(t_f) = a_0 + a_1 t_d + a_2 t_d^2 + a_2 t_d^3 = q_f \end{cases} \Rightarrow \begin{cases} a_0 = q_0 \\ a_1 = \dot{q}_0 \\ a_2 = \frac{3h - (2\dot{q}_0 + \dot{q}_f)t_d}{t_d^2} \\ a_3 = \frac{-2h + (\dot{q}_0 + \dot{q}_f)t_d}{t_d^3} \end{cases}$$

## Multi point cubic interpolation

• Given  $q_0, q_f, \dot{q_0}, \dot{q_f}$  at  $t_0, t_f$  and via points  $[q_k]_1^m$  and  $[t_k]_1^m$  where m is the number of sections between the points and k is the number of the specific point, we solve:

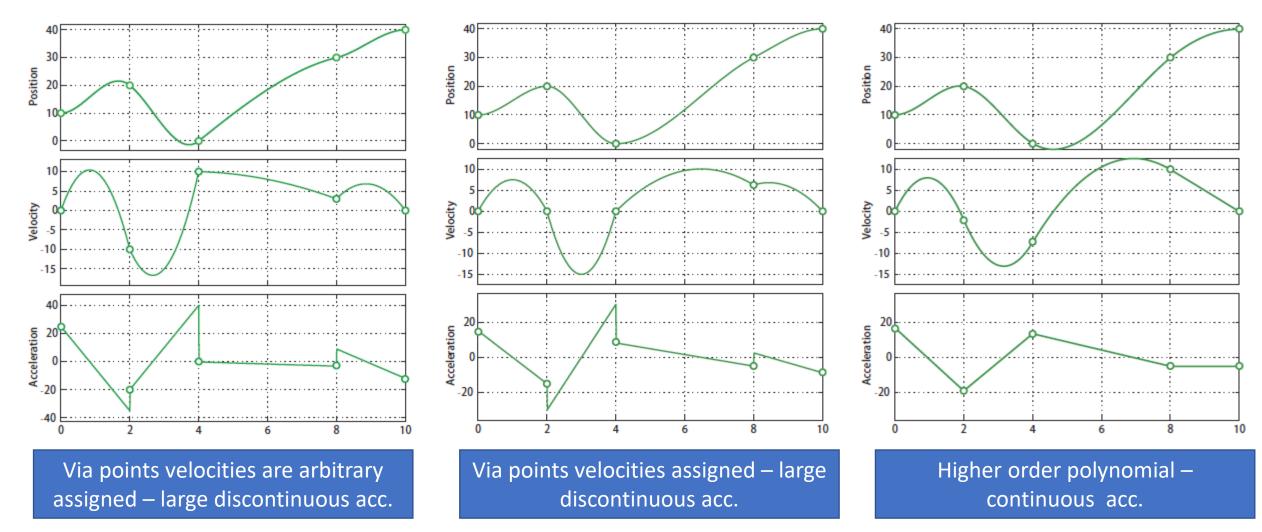
$$a_{0k}+a_{1k}(t-t_k)+a_{2k}(t-t_k)^2+a_{3k}(t-t_k)^3$$
 for all unknowns  $\{a_{0k},a_{1k},a_{2k},a_{3k}\}_0^m$ .

• accelerations at via points can be assigned by the user  $[\dot{q_k}]_1^m$  and  $t_d=t_f-t_0$ ,  $h=q_f-q_0$ , we can compute the coefficients.

$$\begin{cases} a_{0k} = q_0 & a_{1k} = \dot{q}_0 \\ a_{2k} = \frac{3h - (2\dot{q}_0 + \dot{q}_f)t_d}{t_d^2} & a_{3k} = \frac{-2h + (2\dot{q}_0 + \dot{q}_f)t_d}{t_d^3}, k = 0, 1, \dots, m \end{cases}$$



## With via points Example:





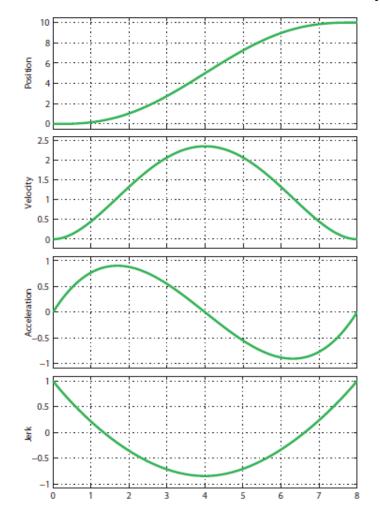
## Higher order polynomial – Quintic polynomial

$$heta(t) = a_0 + a_1(t-t_0) + a_2(t-t_o)^2 + a_3(t-t_0)^3 + a_4(t-t_0)^4 + a_5(t-t_o)^5, t \in [t_0,t_f]$$

- With 6 unknown's coefficients  $a_i$ , i = 0, ..., 5.
- Properties:
- Smooth and bounded jerk
- Acc. continuity in composite curves.

#### Boundary contitions:

$$egin{align} heta(t_o) &= heta_o, & heta(t_f) &= heta_f \ \dot{ heta}(t_o) &= \dot{ heta}_o, & \dot{ heta}(t_f) &= \dot{ heta}_f \ \ddot{ heta}(t_o) &= \ddot{ heta}_o, & \ddot{ heta}(t_f) &= \ddot{ heta}_f \ \end{pmatrix}$$



### We calculate the coefficients:

We define 
$$t_d=t_f-t_0$$
,  $h=q_f-q_0$ , then

$$a_0 = q_0$$

$$a_1 = \dot{q}_0$$

$$a_2 = \frac{1}{2} \ddot{q}_0$$

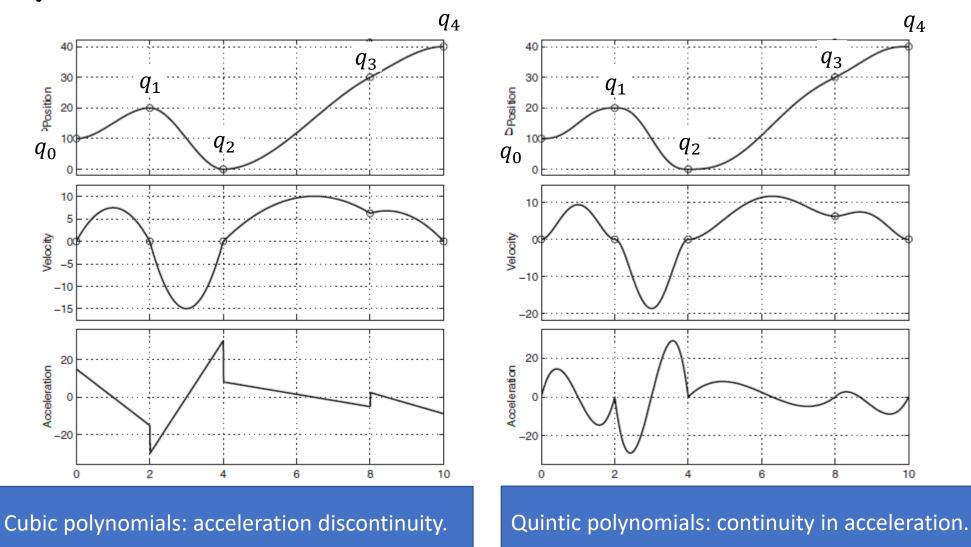
$$a_3 = \frac{1}{2t_d^3} \left[ 20h - \left( 8\dot{q}_f + 12\dot{q}_0 \right) t_d - \left( 3\ddot{q}_0 - \ddot{q}_f \right) t_d^2 \right]$$

$$a_4 = \frac{1}{2t_d^4} \left[ -30h - \left( 14\dot{q}_f + 16\dot{q}_0 \right) t_d - \left( 3\ddot{q}_0 - 2\ddot{q}_f \right) t_d^2 \right]$$

$$a_5 = \frac{1}{2t_d^2} \left[ 12h - 6(\dot{q}_f + \dot{q}_0)t_d - (\ddot{q}_f - \ddot{q}_0)t_d^2 \right]$$



## Comparison





## Example

## Generate trajectories

- Download the Mujoco\_example\_UR5e\_Poly\_.py script. Generate joint trajectories using the following functions from the library:
  - mstraj(), jtraj() and mtraj() make use of the provided template.
  - Use the defined parameters in the template and test what the effect of changing them would be.
  - Check how the functions work and implement them such that they can be used with via points.
  - Calculate the velocity, acceleration and jerk for the entire generated trajectory.
  - Plot the results in subplots
  - Compare the results



## Splines

## Splines

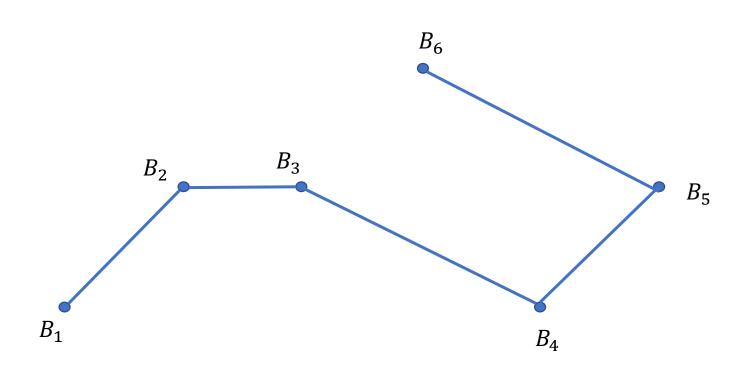
 The word "spline" refers to thin strip of wood or metal. At one time, curves were designed for ships or planes by mounting actual strips so that they went through a desired points but were free to move otherwise.

#### • Definition:

- A cubic spline curve is a piecewise cubic curve with continuous second derivative.
- Definition (a special case):
  - A cubic spline curve is relaxed if its second derivative is zero at each endpoint.
- An easy way of making a controlled-design curve with many control points is to use B-spline curves.

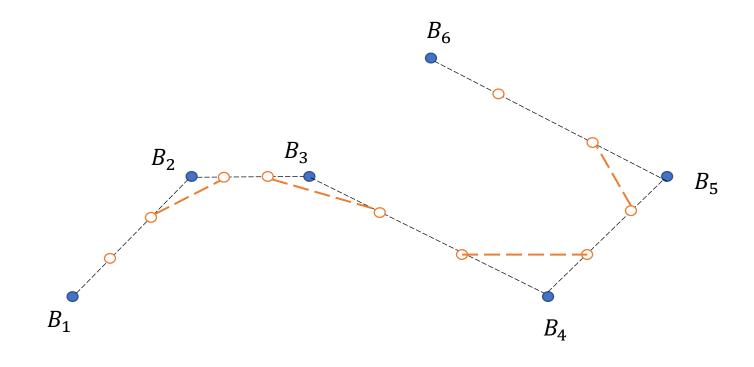
## Splines - by hand

- Lets consider a couple of points.
- we can connect them with a line (do linear interpolation).
- maybe not optimal.



## Splines – by hand

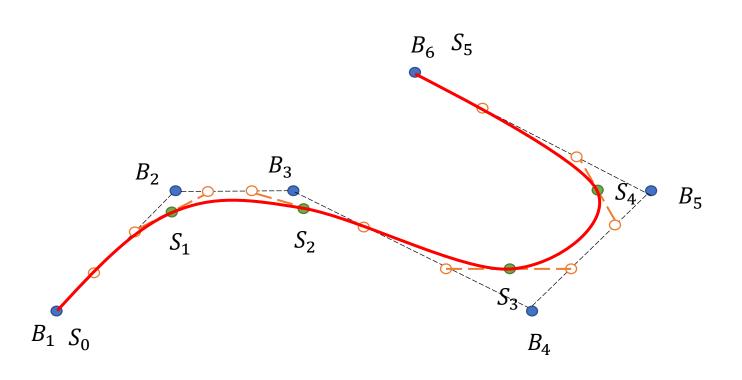
- We can divide the space between the points into thirds,
- and connect them between each other.





## Splines – by hand

- Split the connecting line into half,
- which gives us the anchor points of the spline,
- A cubic spline is defined via fitting a Bezier Curve to the anchor points.



## Cubic splines

 If the velocities are prescribed only at the first and last frame then the following set of equations are used:

$$\dot{X}_{0,1}(t_0) = 3a_1t_0^2 + 2b_1t_0 + c_1 = \dot{X}_0$$

$$\dot{X}_{N-1,N}(t_N) = 3a_Nt_N^2 + 2b_Nt_N + c_N = \dot{X}_N$$

$$3a_it_i^2 + 2b_it_i + c_i = 3a_{i+1}t_i^2 + 2b_{i+1}t_i + c_{i+1} \quad i = 1, \dots, N$$

$$6a_it_i + 2b_i = 6a_{i+1}t_i + 2b_{i+1} \quad i = 1, \dots, N$$

• thus we obtain a set of 4N coupled linear equations that can be solved by standard numerical methods.

## Dynamic Movement Primitives

## Dynamic movement primitives (DMPs)

• **DMPs** are defined at the acceleration level:

$$\tau \dot{z} = K(g - y_0) - Dz + f(x)$$
$$\tau \dot{y} = z$$

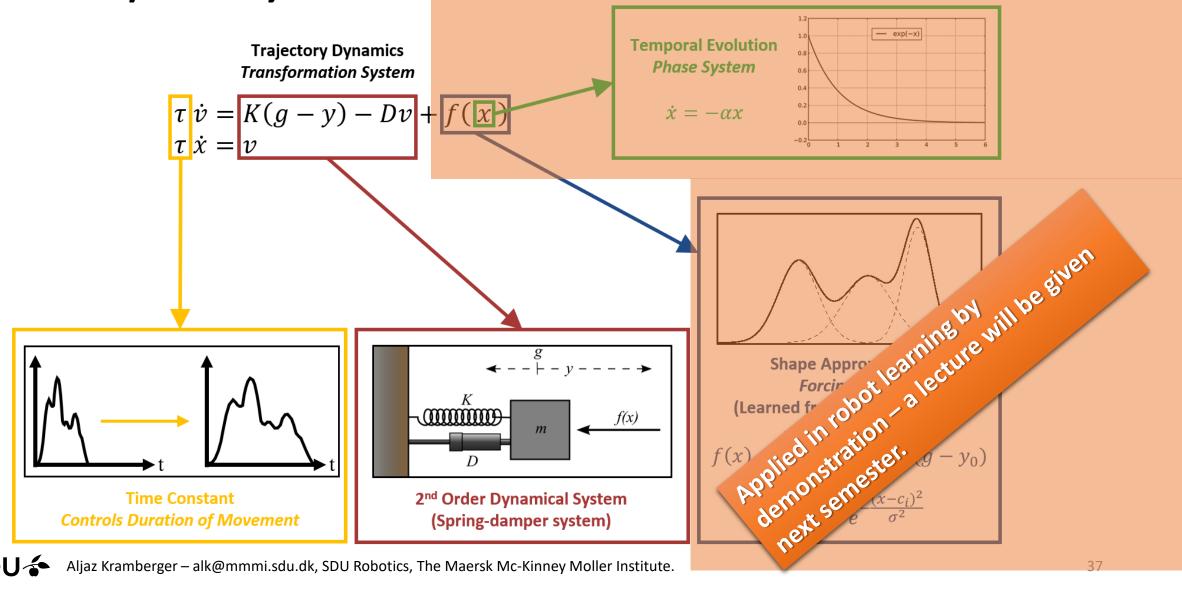
- Guarantees continuity and smoothness for robot control,
- preserves the physical meaning of f(x) as a force,
- g represents the goal of the desired movement,
- y<sub>0</sub> represents the start of the desired movement,
- K,D positive gains, configured in such a way that the dynamics has a stable point at the defined g.

### Benefits

- Not explicit time dependent,
- demonstrated/ recorded movement can be reproduced,
- the movement can be altered online,
- the movement can be defined with a couple of simple parameters,
- the movement can be stopped and resumed again,
- the system is stable, and can handle disturbances,
- can be implemented on various systems.



Recap of Dynamic Movement Primitives



## DMP: Cartesian-space Orientation

#### **Position**

- Three independent regular DMPs.
- Expressed here in vector form.

$$\tau \dot{z} = \alpha_z (\beta_z (g_p - p) - z)$$
  
$$\tau \dot{p} = z$$

#### Orientation

- Represented as unit quaternions.
- Singularity free representation.
- Similar properties as positional DMPs.

$$\tau \dot{\eta} = \alpha_z (\beta_z (2\log(g_q * \overline{q})) - \eta)$$

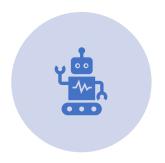
$$\tau \dot{q} = \frac{1}{2} \eta * q$$

#### **Shared Phase**

Synchronizes position and orientation

$$\tau \dot{x} = -\alpha_{x} x$$

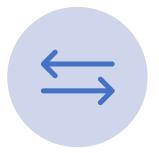
## Take home message



Position and velocity limits can be directly incorporated in the inverse kinematics'.



DMP's can be utilized for constructing point to point movements – properties.



With a higher order polynomial, better approximation and acceleration, jerk conditions are obtained.



Splines, provide continuous acceleration and velocities, with the consequence of precision inaccurate.