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(AIAG). The Work Group responsible for this Fourth Edition were Michael Down (General Motors Corporation), Frederick Czubak (Chrysler Group LLC), Gregory Gruska (Omnex), Steve Stahley (Cummins, Inc.) and David Benham. The manual is an introduction to measurement system analysis. It is not intended to limit evolution of

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The 3 Portions of this chapter adapted with permission from Measurement Systems Analysis - A Tutorial by G. F. Gruska and M. S. Heaphy, The Third Generation, 1987, 1998. 4 See the Potential Failure Mode and Effects Analysis (FMEA) Reference Manual – 4th Edition. Operation Input Output 23.

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3. A completed MSA needs to prove the measurement system is acceptable If the above items are not met understand the results of the capability studies may be inaccurate. Also, per the AIAG PPAP manual (4th Edition) if the above items are not met corrective actions may be required prior to PPAP submittal.

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