

Certificate number

Fecha de Calibración: Calibration date

IMD-0272-2022

2022-06-20

HOJA 1 DE 4

### Laboratorio de Metrología en Dimensional

# Certificado de Calibración

Calibration Certificate

DATOS DEL USUARIO

User data

Nombre: Name

VAZQUEZ TELLEZ CESAR

Domicilio: Address

Cerrada Sierra San Juan Mz. 6 Lt. 7 C4, Mirador del Valle,

14658 Tlalpan, Ciudad de México.

**DATOS DEL INSTRUMENTO** 

Instrument data

Instrumento: Instrument

NIVEL DIGITAL

Marca:

**DUAL AXIS** 

Modelo:

Model

ID number

**DXL360** 

Brand name Número de serie:

3606F98

Identificación:

E1

Serial number

CONFORMIDAD

Conformity

Criterio de Evaluación:

Evaluation criterion

NO APLICA

Declaración: Statement

VER OBSERVACIONES

Próxima calibración:

2023-06-20 POR SOLICITUD DEL USUARIO

Next calibration

CONDICIONES DE CALIBRACIÓN

Calibration conditions

Fecha de recepción:

Reception date

2022-06-09

HRE No .: Reception number

Relative humidity

58833

Temperatura ambiente:

Environmental temperature

(22 ± 1) °C

Humedad Relativa:

(46 ± 10) %HR

Fecha de emisión:

2022-06-21

Issue date

Procedimiento(s) utilizado(s): IM-PRO-DI03

Procedure(s) used

Lugar de la calibración:

Laboratorio de Metrología en Dimensional

Calibration site

Calibró: Calibrated by ISO/IEC 17025:2017

CCREDITED

Laboratorio CL-101

Alberto Abarca Reyes de Laboratorio

Aprobó:

Approved by

Coordinador del Laboratorio

Beatriz Hernández Calzada



Certificate number

Calibration date

Fecha de Calibración:

IMD-0272-2022

2022-06-20

### Laboratorio de Metrología en Dimensional

HOJA 2 DF 4

#### ESPECIFICACIONES DEL INSTRUMENTO

Instrument specifications

Intervalo de Medida: Measuring interval

0 a 360 grados (4 cuadrantes)

Resolución:

6 minutos

Resolution

Error Máximo Permitido:

± 12 minutos

Maximum permissible error

#### PATRONES DE REFERENCIA

Reference standards

Instrumento/ Instrument: BLOQUES ANGULARES DE 12 PIEZAS			
Marca/ Brand Pame:	Modelo/ Type:	No. de Serie/ Serial No.: 53666000	Identificación/ ID Number / TAG:
FOWLER	SIN MODELO		DI02.02
Incertidumbre / Uncertainty:	Calibró/ Calibrated by:		No. de Certificado/ Certificate No.:
± 5.5 seg de arco	CENAM		CNM-CC-740-296/2022
Fecha de calibración/ Calibration date:	Próxima calibración/ Next calibration:		Trazabilidad/ Traceability:
2022-06-14	2026-07-13		CENAM

#### TRAZABILIDAD DE LA MEDICIÓN

Measurement traceability

Los resultados de calibración emitidos son trazables al Sistema Internacional de Unidades (SI), a través de una cadena ininterrumpida de calibraciones vinculadas a patrones primarios, mantenidos por el Centro Nacional de Metrología (CENAM) o a otro Laboratorio Primario Nacional reconocido internacionalmente (NIST, NRC, NPL, PTB, etc.).

Algunas mediciones pueden ser trazables a constantes físicas fundamentales o a patrones de medición por consenso. La documentación de soporte relativa a la trazabilidad de la medición está disponible para su revisión en nuestro Laboratorio a través de una cita previa.

#### VALIDEZ Y RECONOCIMIENTO DE LA ACREDITACIÓN

Validity and recognition of the accreditation

Este Laboratorio está acreditado de acuerdo con la reconocida norma internacional ISO/IEC 17025. Esta acreditación demuestra la competencia técnica para un alcance definido y la operación del Laboratorio con un Sistema de Gestión de la Calidad. (Refiérase al comunicado conjunto de ISO-ILAC-IAF fechado en abril de 2017 al siguiente vínculo:

https://www.nist.gov/system/files/documents/2017/07/05/joint-iso-iec-17025-communique-2017-final-signed\_1.pdf

INYMET, S.A. de C.V. está acreditado con el número de certificado CL-101, el cual fue emitido por el organismo de acreditación denominado International Accreditation Service, Inc. (IAS). El certificado con el alcance definido de las magnitudes acreditadas puede ser consultado en el sitio web: https://www.iasonline.org/wp-content/uploads/2017/05/CL-101-Cert-New-3.pdf

International Accreditation Service, Inc. (IAS) es uno de los organismos de acreditación de laboratorios de calibración que han firmado el Acuerdo de Reconocimiento Mutuo llamado ILAC MRA, por sus siglas en inglés (Mutual Recognition Arrangement of International Laboratory Accreditation Cooperation), el cual permite la aceptación de los Certificados de Calibración a través de las fronteras nacionales de los países signatarios. En el sitio web de ILAC en: https://www.ilac.org se pueden encontrar mayores detalles del ILAC MRA y la lista de signatarios se consulta en: https://ilac.org/ilac.org/ilac.mra-and-signatories/



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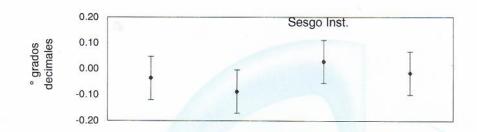
HOJA 3 DE 4

### Laboratorio de Metrología en Dimensional

#### **RESULTADOS DE LA CALIBRACIÓN**

Calibration results

#### **CUADRANTE X**

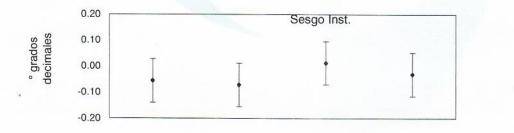


· Sesgo Inst.

	Patrón	IB	C	Sesgo Ins	strumental	Incertidum	nbre (k=2)
	(gra.: min.)	(gra.: min.)	(° gra. dec.)	(min.: seg.)	(° gra. dec.)	(min.: seg.)	(° gra. dec.)
	30:00	29:57	29.964°	02:10	-0.036°	± 05:00	± 0.083°
2	45:00	44:54	44.912°	05:17	-0.088°	± 05:00	± 0.083°
	60:00	60:01	60.028°	01:41	0.028°	± 05:00	± 0.083°
1	90:00	89:59	89.984°	00:58	-0.016°	± 05:00	± 0.083°

IBC= Instrumento Bajo Calibración

#### **CUADRANTE -X**



· Sesgo Inst.

	Patrón	IBC		Sesgo Instrumental		Incertidumbre (k=2)	
-	(gra.: min.)	(gra.: min.)	(° gra. dec.)	(min.: seg.)	(° gra. dec.)	(min.: seg.)	(° gra. dec.)
Γ	30:00	29:56	29.944°	03:22	-0.056°	± 05:00	± 0.083°
	45:00	44:55	44.928°	04:19	-0.072°	± 05:00	± 0.083°
	60:00	60:00	60.012°	00:43	0.012°	± 05:00	± 0.083°
	90:00	89:58	89.968°	01:55	-0.032°	± 05:00	± 0.083°

IBC= Instrumento Bajo Calibración



Certificado: ||

o: IMD-0272-2022

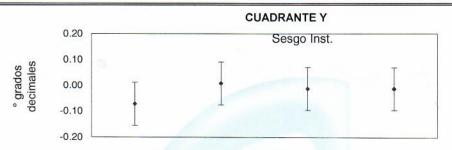
Fecha de Calibración: Calibration date 2022-06-20

HOJA 4 DE 4

#### Laboratorio de Metrología en Dimensional

#### RESULTADOS DE LA CALIBRACIÓN

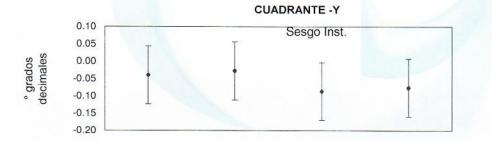
Calibration results



· Sesgo Inst.

	Patrón	IBC		Sesgo Instrumental		Incertidumbre (k=2)	
	(gra.: min.)	(gra.: min.)	(° gra. dec.)	(min.: seg.)	(° gra. dec.)	(min.: seg.)	(° gra. dec.)
Г	30:00	29:55	29.928°	04:19	-0.072°	± 05:00	± 0.083°
	45:00	45:00	45.008°	00:29	0.008°	± 05:00	± 0.083°
	60:00	59:59	59.988°	00:43	-0.012°	± 05:00	± 0.083°
	90:00	89:59	89.988°	00:43	-0.012°	± 05:00	± 0.083°

IBC= Instrumento Bajo Calibración



· Sesgo Inst.

	Patrón	IBC		Sesgo Instrumental		Incertidumbre (k=2)	
	(gra.: min.)	(gra.: min.)	(° gra. dec.)	(min.: seg.)	(° gra. dec.)	(min.: seg.)	(° gra. dec.)
1	30:00	29:57	29.960°	02:24	-0.040°	± 05:00	± 0.083°
2	45:00	44:58	44.972°	01:41	-0.028°	± 05:00	± 0.083°
3	60:00	59:54	59.913°	05:12	-0.087°	± 05:00	± 0.083°
4	90:00	89:55	89.924°	04:34	-0.076°	± 05:00	± 0.083°

IBC= Instrumento Bajo Calibración

#### **OBSERVACIONES Y CONCLUSIONES**

Observations and conclusions

La estimación de la incertidumbre de medición se realizó en base a la guía JCGM 100:2008, GUM 1995 with minor corrections "Evaluation of measurement data - Guide to the expression of uncertainty in measurement", con un factor de cobertura de k = 2 (nivel de confianza del 95,45 %).

Es responsabilidad del usuario determinar si los resultados obtenidos en este certificado de calibración satisfacen los requisitos de su Sistema de Gestión.

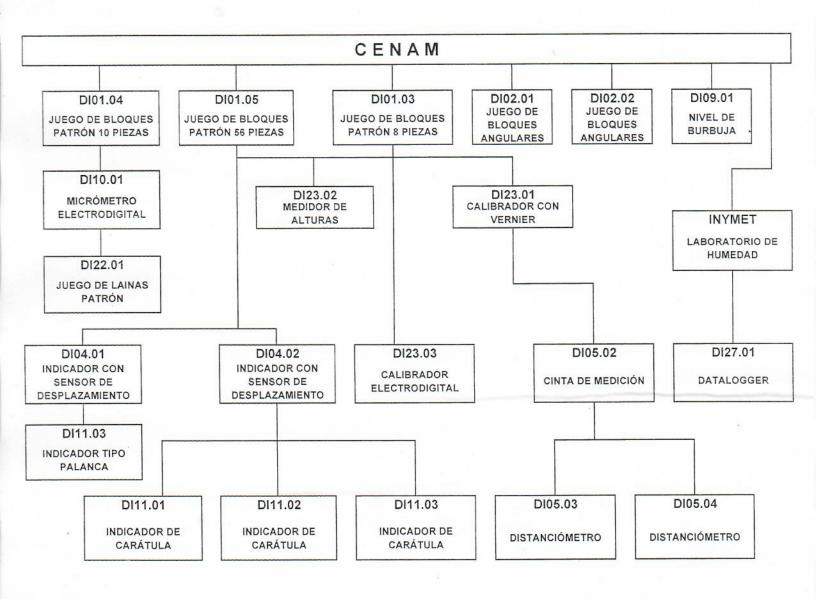
El presente certificado de calibración sólo ampara las mediciones reportadas. Es responsabilidad del usuario determinar el uso adecuado de estos resultados.

Fin del certificado.

Los resultados de este documento son válidos en las condiciones bajo las cuales se efectuaron las mediciones. Se prohibe la reproducción parcial o total sin el permiso por escrito del Laboratorio de INyMET, S.A. de C.V.



#### CADENA DE TRAZABILIDAD METROLÓGICA LABORATORIO DE METROLOGÍA EN DIMENSIONAL



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# CERTIFICATE OF ACCREDITATION

This is to attest that

### INYMET

SALVATIERRA NO. 32-5, COL SAN BARTOLO ATEPEHUACAN GUSTAVO A MADERO, 07730, UNITED MEXICAN STATES (MEXICO)

#### **Calibration Laboratory CL-101**

has met the requirements of AC204, *IAS Accreditation Criteria for Calibration Laboratories*, and has demonstrated compliance with ISO/IEC Standard 17025:2017, *General requirements for the competence of testing and calibration laboratories*. This organization is accredited to provide the services specified in the scope of accreditation.

Effective Date April 6, 2021

Expiration Date April 1, 2024



President

International Accreditation Service, Inc.

3060 Saturn Street, Suite 100, Brea, California 92821, U.S.A. I www.iasonline.org

### **INYMET**

Contact Name LAI. Alejandra Gonzalez

**Contact Phone** + 52 55-5754-3087 ext.

211

Accredited to ISO/IEC 17025:2017

Effective Date April 6, 2021

#### **CALIBRATION AND MEASUREMENT CAPABILITY (CMC)\***

MEASURED QUANTITY or DEVICE TYPE CALIBRATED	RANGE	UNCERTAINTY <sup>1,2</sup> (±)	CALIBRATION PROCEDURE AND/OR STANDARD EQUIPMENT USED
	Dimens	sional	
Calipers (Vernier and dial)	Up to 100 mm Up to 1000 mm	11 μm 20 μm	Direct Comparison Method Gauge blocks
Calipers (Digital-electronic)	Up to 150 mm Up to 300 mm Up to 600 mm	8 μm 10 μm 12 μm	Direct Comparison Method Gauge blocks
Outside Micrometers	Up to 25 mm Up to 50 mm Up to 300 mm	0.7 μm 0.8 μm 12 μm	Direct Comparison Method Gauge blocks
Inside Micrometer	5 mm to 30 mm 50 mm to 300 mm	8 μm 10 μm	Direct Comparison Method Gauge blocks & gauge block holder
Depth Micrometer	Up to 100 mm	7.5 μm	Direct Comparison Method Gauge blocks
Height Gauges (Vernier & dial type)	Up to 300 mm Up to 600 mm Up to 1000 mm	15 μm 18 μm 20 μm	Direct Comparison Method Gauge blocks, long gauge blocks and electronic pick-up
Height Gauges (Digital-electronic)	Up to 600 mm Up to 1.000 mm	2 μm 3.5 μm	Direct Comparison Method Gauge blocks
Dial Indicators (Plunger Type) Electronic	Up to 25 mm Up to 100 mm Up to 10 mm	1.0 μm 2.6 μm 8 μm	Direct Comparison Method Gauge blocks
Mechanical			
Dial Indicator (Lever Type)	Up to 0.14 mm Up to 0.2 mm Up to 2 mm	1 μm 1.5 μm 8 μm	Direct Comparison Method Gauge blocks Electrical comparator

<sup>\*</sup> If information in this CMC is presented in non-SI units, the conversion factors stated in NIST Special Publication 811 "Guide for the Use of the International System of Units (SI)" apply.





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MEASURED QUANTITY or DEVICE TYPE CALIBRATED	RANGE	UNCERTAINTY <sup>1,2</sup> (±)	CALIBRATION PROCEDURE AND/OR STANDARD EQUIPMENT USED
Electrical Comparator (Analog / Digital Display)	Up to 50 mm	0.4 μm	Direct Comparison Method Gauge blocks
End Standards	Up to 25 mm 25 mm to 50 mm 50 mm to 100 mm 100 mm to 200 mm 200 mm to 500 mm 500 mm to 1000 mm	1 μm 1.5 μm 2 μm 2.5 μm 3.8 μm 7 μm	Direct Comparison Method Gauge blocks, long gauge blocks and electronic pick-up
Scales/Steel Rules/Steel Tapes	Up to 1 m Up to 50 m	0.3 mm (0.5 + 0.02L) mm Where L is in meters	Direct Comparison Method Standard Ruler Standard glass scale & reticles, Vernier Caliper 1m
Feeler Gauges	Up to 1 mm 1 mm to 2 mm	1.2 μm 2.0 μm	Direct Comparison Method Micrometer (digital)
Bevel Protractor Analog / Digital	Up to 360°	5'	Direct Comparison Method Angle Gauges
Surface Plate	Up to 1600 mm x 1000 mm	10 μm	Direct Comparison Method Using precision level of 0.02 mm/m sensitivity
	Mecha	nical	
Pressure Gauges Absolute	1.24 kPa to 62.16 kPa 5 inH₂O to 250 inH₂O	0.025 % 0.025 %	Direct Comparison Method Pressure Balance
	Up to 7.5 kPa Up to 30 inH₂O	0.05 % FS 0.05 % FS	Direct Comparison Method Pressure Transducer, Pressure Calibrator.
	21 kPa to 700 kPa (3 psig to 100 psig)	0.015 %	Direct Comparison Method Pressure Balance,
	70 kPa to 7000 kPa (10 psig to 1000 psig)	0.015 %	Direct Comparison Method Pressure Balance
	1380 kPa to 70 MPa (200 psig to 10000 psig)	0.01 %	Direct Comparison Method Pressure Balance
	Up to 2000 psi	0.025 % FS	Direct Comparison Method Pressure Transducer, Pressure Calibrator
	Up to 10000 psi	0.025 % FS	Direct Comparison Method Pressure Transducer
	206.84 kPa to 2068.4 kPa (30 psig to 300 psig)	0.025 % FS	Direct Comparison Method Pressure Calibrator
	10 kPa to 110 kPa	0.01 % FS	Direct Comparison Method Pressure Calibrator
Vacuum and Pressure	Up to -100 kPa Up to -1 bar	0.01 % FS	Direct Comparison Method Pressure Calibrator





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MEASURED QUANTITY or DEVICE TYPE CALIBRATED	RANGE	UNCERTAINTY <sup>1,2</sup> (±)	CALIBRATION PROCEDURE AND/OR STANDARD EQUIPMENT USED
Vacuum and Pressure continued	-101 kPa to 207 kPa (-14 psi to 30 psi)	0.025 % FS	Direct Comparison Method Pressure Calibrator
Volume – Glass	100 μL to 5 mL	0.30 %	Gravimetric Method Electronic Balance, Automatic Micropipette
	1 mL to 150 mL 150 mL to 4000 mL 4L to 20 L	0.07 % 0.16 % 0.16 %	Gravimetric Method Electronic Balance, Glassware
Volume - Metal	2L to 20 L 20 L to 500 L	0.017 % 0.02 %	Gravimetric Method Electronic Balance
	20 L to 50 L 50 L to 200 L	0.023 % 0.03 %	Direct Transfer Method Volumetric Standard
	200 L to 5000 L	0.03 %	Direct Transfer Method Dual Rotor Turbine, Coriolis Meter, Volumetric Standard
	5000 L to 1,000,000 L	0.12 %	Direct Transfer Method Dual Rotor Turbine Meter, Coriolis Meter.
	200,000 L to 50,000,000 L	0.5 %	Geometric Method Measuring Tape Metric Square
Liquid Flow By Total Mass	10 kg to 24 kg 20 kg to 500 kg	0.10 % 0.10 %	Gravimetric Method Electronic Balance
	2 kg to 5 x 10 <sup>6</sup> kg	0.15 %	Against Ref Std. (in lab or in field) Flowmeter
Liquid Flow By Total Volume	10 L to 500 L	0.12%	Gravimetric Method Electronic Balance
	2 L to 5 x 10 <sup>6</sup> L	0.20%	Against Ref Std. (in lab or in field) Flowmeter
Liquid Flow Rate Mass per Unit Time	0.001 g/min to 200 g/min 100 g/min to 8 kg/min 1 kg/min to 24 kg/min 20 kg/min to 1000 kg/min	0.35% 0.35% 0.40% 0.40%	Gravimetric Method Electronic Balance
	2 kg/min to 1000 kg/min	0.15%	Against Ref. Std. (in lab or field) Flowmeter
Liquid Flow Rate Volume per Unit Time	0.1 mL/min to 200 mL/min 100 mL/min to 8 L/min 1 L/min to 24 L/min 20 L/min to 1000 L/min	0.35% 0.35% 0.35% 0.35%	Gravimetric Method Electronic Balance





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Liquid Flow Rate Volume per Unit Time continued	2 L/min to 1000 L/min	0.20 %	Against Ref Std. (in lab or in field) Flowmeter
Gas Flow By Total Mass	0.001 g to 200 g 0.1 g to 8000 g 1.0 kg to 24 kg	0.30% 0.30% 0.40%	Gravimetric Method Electronic Balance
	100 mg to 5 x 10 <sup>6</sup> kg	0.40 %	Against Ref. Std. (in lab or field) Flowmeter
Gas Flow By Total Volume	0.001 L to 200 L 0.1 L to 8000 L 1000 L to 24000 L	0.35 % 0.35 % 0.40%	Gravimetric Method Electronic Balance
	1 mL to 5 x 10 <sup>6</sup> L	0.40 %	Against Ref. Std. (in lab or field) Flowmeter
Gas Flow Rate Mass per Unit Time	0.001 g/min to 10 g/min	0.35 %	Gravimetric Method Electronic Balance
	2,0 g/min to 500 g/min	0.35%	Gravimetric Method Electronic Balance
	1 kg/min to 5 kg/min	0.35%	Gravimetric Method Electronic Balance
	50 mg/min to 1000 kg/min	0.15%	Against Ref Std. (in lab or field) Flowmeter
Gas Flow Rate Volume per Unit Time	0.1 mL/min to 10 L/min 2.0 L/min to 500 L/min 100 L/min to 5000 L/min	0.35% 0.35% 0.35%	Gravimetric Method Electronic Balance
	50 mL/min to 1000 L/min	0.40 %	Against Ref. Std. (in lab or field) Flowmeter
Torque Wrenches	0 N·m to 25 N·m 25 N·m to 160 N·m 160 N·m to 1000 N·m	0.075 N·m 0.48 N·m 3.0 N·m	Direct Comparison Method 25 N·m Transducer 160 N·m Transducer 1000 N·m Transducer
Torque Analyzers and Torque Transducers	0 N·m to 10 N·m 10 N·m to 100 N·m 100 N·m to 1000 N·m	0.006 N·m 0.04 N·m 0.5 N·m	Direct Comparison Method Balance Arms: 1 m, 0.5 m, 0.1 m & Wheel: 0.1m 1000 N·m Transducer Balance Arms: 1 m & Wheel: 0.1m Mass sets: 1g to 5kg and 10 kg to 100 kg





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MEASURED QUANTITY or DEVICE TYPE CALIBRATED	RANGE	UNCERTAINTY <sup>1,2</sup> (±)	CALIBRATION PROCEDURE AND/OR STANDARD EQUIPMENT USED
Vibration Transducer Sensitivity or Vibration of Meter (10 Hz to 10 kHz)	0.1 m/s <sup>2</sup> to 98 m/s <sup>2</sup>	1 %	Direct Comparison Method Portable Accelerometer Calibrator
	Ther	mal	
PRT	-80 °C to 660 °C	0.01 °C	Direct Comparison Method Precision Thermometry Bridge with RTD
Thermocouples (J,K,R,S,T,B)	0 °C to 1000 °C	0.5 °C	Indirect Comparison Method Thermocouple and Digital Multimeter or Digital Thermometer
Thermocouples type J, K, T, R, S, B or RTD or Thermistor with Digital or Analog Readouts	-80 °C to 600 °C	0.03 °C	Direct Comparison Method Digital Thermometer
Forced convection ovens and furnaces	Up to 300 °C	1.5 °C	Direct Comparison Method  Energy Meter and Digital Thermometer with 12 T-type TCs
Infrared Thermometers	-38 °C to 500 °C	0.3 %	Direct Comparison Method  IR Calibrator, Digital Thermometer and RTD or Thermocouple
Liquid in Glass Thermometer	-38 °C to 250 °C	0.07 °C	Direct Comparison Method  Digital Thermometer or similar
Humidity Generate <sup>3</sup>	25 %RH to 90 %RH (15 °C to 50 °C)	0.61 %RH	Direct Comparison Method  General Eastern Hygrometer, Humidity Chamber
Humidity Measure <sup>4</sup>	5 %RH to 95 %RH (5 °C to 100 °C)	0.39 %RH	Direct Comparison Method  General Eastern Hygrometer
	Electrical	– DC/LF	
DC Voltage – Generate <sup>3</sup>	1 V 10 V	0.5 ppm 0.5 ppm	Transfer Method Zener Reference
	0 mV to 330 mV 330 mV to 3.3 V 3.3 V to 33 V 33 V to 330 V 100 V to 1020 V	60 μV/V + 3 μV 50 μV/V + 5 μV 50 μV/V + 50 μV 55 μV/V + 500 μV 55 μV/V + 1.5 mV	Direct Method Multifunction Calibrator





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MEASURED QUANTITY or DEVICE TYPE CALIBRATED	RANGE	UNCERTAINTY <sup>1,2</sup> (±)	CALIBRATION PROCEDURE AND/OR STANDARD EQUIPMENT USED
DC Voltage – Generate <sup>3</sup> continued	0 mV to 12 V	0.004 % RDG + 0.004 % RNG	Direct Method Multifunction Calibrator
	0.1 mV to 110 mV 110 mV to 1.1 V 1.1 V to 19.5 V 19.5 V to 110 V 110 V to 1100 V	3 μV/V 1.5 μV/V 1.5 μV/V 2 μV/V 2 μV/V	Replacement Method Multi-standard transfer with Vcc Source
DC Voltage – Measure <sup>4</sup>	0 mV to 100 mV 100 mV to 1 V 1 V to 10 V 10 V to 100 V	9 μV/V RDG + 3 μV/V RNG 8 μV/V RDG + 0.3 μV/V RNG 8 μV/V RDG + 0.05 μV/V RNG 10 μV/V RDG + 0.3 μV/V RDG +	Direct Method Digital Multimeter
	100 V to 1000 V	10 μV/V RDG + 0.1 μV/V RNG	Direct Method Digital Multimeter
	0 mV to 100 mV 100 mV to 60 V	0.004 % RDG + 0.004 % RNG 0.01 % RDG + 0.006 % RNG	Direct Method Multifunction Calibrator
	0.1 mV to 110 mV 110 mV to 1.1 V 1.1 V to 19.5 V 19.5 V to 110 V 110 V to 1100 V	3 μV/V 1.5 μV/V 1.5 μV/V 2 μV/V 2 μV/V	Direct Method Multi-standard transfer
DC Current – Generate <sup>3</sup>	0 mA to 3.3 mA 3.3 mA to 33 mA 33 mA to 330 mA 330 mA to 2.2 A 2.2 A to 11 A	130 μA/A + 50 nA 100 μA/A + 0.25 μA 100 μA/A + 3.3 μA 300 μA/A + 44 μA 600 μA/A + 330 μA	Direct Method Multifunction Calibrator
	20 A to 1000 A	0.6 %	Direct Method Multifunction Calibrator with 100-turn coil
	0 mA to 24 mA	0.025 % FS	Direct Method Multifunction Calibrator
	0.1 µA to 110 µA 0.11 mA to 1.1 mA 1.1 mA to 11 mA 11 mA to 110 mA 110 mA to 1.1 A 1.1 A to 11 A	7 μA/A 7 μA/A 7 μA/A 7 μA/A 15 μA/A 20 μA/A	Replacement Method  Multi-standard transfer with  Current Source
DC Current –Measure <sup>4</sup>	0 nA to 100 nA 100 nA to 1 μA	30 μΑ/A RDG + 400 μΑ/A RNG 20 μΑ/A RDG + 40 μΑ/A RNG	Direct Method Digital Multimeter





International Accreditation Service, Inc.

MEASURED QUANTITY or DEVICE TYPE CALIBRATED	RANGE	UNCERTAINTY <sup>1,2</sup> (±)	CALIBRATION PROCEDURE AND/OR STANDARD EQUIPMENT USED
DC Current –Measure <sup>4</sup> continued	1 μA to 10 μA	20 μA/A RDG + 10 μA/A RNG	Direct Method Digital Multimeter
	10 μA to 100 μA	20 μA/A RDG + 8 μA/A RNG	
	0.1 mA to 10 mA	20 μA/A RDG + 5 μA/A RNG	
	10 mA to 100 mA	35 μA/A RDG + 5 μA/A RNG	
	100 mA to 1 A	110 μA/A RDG + 10 μA/A RNG	
	0.1 μA to 110 μA	7 μA/A	Direct Method
	0.1 mA to 1.1 mA	7 μA/A	Multi-standard transfer
	1.1 mA to 11 mA	7 μA/A	
	11 mA to 110 mA	7 μA/A	
	110 mA to 1.1 A	15 µA/A	
	1.1 A to 11 A	20 μA/A	
	0 mA to 52 mA	0.005 % RDG + 0.01 % RNG	Indirect Method Shunt with Digital Multimeter
	1 A to 75 A	0.01 %	Indirect Method Shunt with Digital Multimeter
AC Current Generate <sup>3</sup>	0.03 mA to 0.33 mA		Direct Method
	(45 Hz to 1 kHz)	0.13 % + 0.25 μA	Multifunction Calibrator
	(1 kHz to 5 kHz)	0.4 % + 0.15 μA	
	(5 kHz to 10 kHz)	1.3 % + 0.15 µA	
	0.33 mA to 3.3 mA		
	(45 Hz to 1 kHz)	0.1 % + 0.3 µA	
	(1 kHz to 5 kHz)	0.2 % + 0.3 µA	
	(5 kHz to 10 kHz)	0.6 % + 0.3 µA	
	3.3 mA to 33 mA		
	(45 Hz to 1 kHz)	0.09 % + 3 μA	
	(1 kHz to 5 kHz)	0.2 % + 3 μA	
	(5 kHz to 10 kHz)	0.6 % + 3 μA	
	33 mA to 330 mA		
	(45 Hz to 1 kHz)	0.09 % + 30 μA	
	(1 kHz to 5 kHz)	0.2 % + 30 μA	
	(5 kHz to 10 kHz)	0.6 % + 30 µA	
	330 mA to 2.2 A		
	(45 Hz to 1 kHz)	0.1 % + 300 µA	
	(1 kHz to 5 kHz)	0.75 % + 300 μA	
	2.2 A to 11 A		
	(45 Hz to 65 Hz)	0.06 % + 2 mA	
	(65 Hz to 500 kHz)	0.10 % + 2 mA	
	(500 Hz to 1 kHz)	0.33 % + 2 mA	





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MEASURED QUANTITY or DEVICE TYPE CALIBRATED	RANGE	UNCERTAINTY <sup>1,2</sup> (±)	CALIBRATION PROCEDURE AND/OR STANDARD EQUIPMENT USED
AC Current Generate <sup>3</sup> continued	20 A to 750 A (50 Hz/60 Hz)	1 %	Direct Method Multifunction Calibrator with 100-turn coil
	90 µA to 110 µA (36 Hz to 1.1 kHz) (4.5 kHz to 5.5 kHz) (9 kHz to 11 kHz)	50 μΑ/Α 100 μΑ/Α 300 μΑ/Α	Replacement Method Multi-standard transfer with Current Source
	0.9 mA to 1.1 A (36 Hz to 1.1 kHz) (4.5 kHz to 5.5 kHz) (9 kHz to 11 kHz)	40 μΑ/Α 70 μΑ/Α 200 μΑ/Α	
	9 A to 11 A (36 Hz to 1.1 kHz) (4.5 kHz to 5.5 kHz) (9 kHz to 11 kHz) (18 kHz to 22 kHz)	200 μΑ/Α 300 μΑ/Α 600 μΑ/Α 1000 μΑ/Α	
AC Current – Measure <sup>4</sup>	90 μA to 110 μA (36 Hz to 1.1 kHz) (4.5 kHz to 5.5 kHz) (9 kHz to 11 kHz)	50 μΑ/Α 100 μΑ/Α 300 μΑ/Α	Direct Method Multi-standard transfer
	0.9 mA to 1.1 A (36 Hz to 1.1 kHz) (4.5 kHz to 5.5 kHz) (9 kHz to 11 kHz)	40 μΑ/Α 70 μΑ/Α 200 μΑ/Α	
	9 A to 11 A (36 Hz to 1.1 kHz) (4.5 kHz to 5.5 kHz) (9 kHz to 11 kHz) (18 kHz to 22 kHz)	200 μΑ/Α 300 μΑ/Α 600 μΑ/Α 1000 μΑ/Α	
AC Voltage Generate <sup>3</sup>	1 mV to 33 mV (45 Hz to 10 kHz) (10 kHz to 20 kHz) (20 kHz to 50 kHz) (50 kHz to 100 kHz) (100 kHz to 500 kHz)	0.15 % + 20 μV 0.2 % + 20 μV 0.25 % + 20 μV 0.35 % + 33 μV 1 % + 60 μV	Direct Method Multifunction Calibrator
	33 mV to 330 mV (45 Hz to 10 kHz) (10 kHz to 20 kHz) (20 kHz to 50 kHz) (50 kHz to 100 kHz) (100 kHz to 500 kHz)	0.05 % + 20 μV 0.1 % + 20 μV 0.16 % + 40 μV 0.24 % + 170 μV 0.7 % + 330 μV	





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MEASURED QUANTITY or DEVICE TYPE CALIBRATED	RANGE	UNCERTAINTY <sup>1,2</sup> (±)	CALIBRATION PROCEDURE AND/OR STANDARD EQUIPMENT USED
AC Voltage Generate <sup>3</sup> continued	330 mV to 3.3 V (45 Hz to 10 kHz) (10 kHz to 20 kHz) (20 kHz to 50 kHz) 330 mV to 3.3 V (50 kHz to 100 kHz) (100 kHz to 500 kHz)	0.03 % + 60 μV 0.08 % + 60 μV 0.14 % + 300 μV 0.24 % + 1.7 mV 0.5 % + 3.3 mV	Direct Method Multifunction Calibrator continued
	3.3 V to 33 V (45 Hz to 10 kHz) (10 kHz to 20 kHz) (20 kHz to 50 kHz) (50 kHz to 100 kHz)	0.04 % + 600 µV 0.08 % + 2.6 mV 0.19 % + 5 mV 0.24 % + 17 mV	
	33 V to 330 V (45 Hz to 1 kHz) (1 kHz to 10 kHz) (10 kHz to 20 kHz)	0.5 % + 6.6 mV 0.08 % + 15mV 0.09 % + 33 mV	
	330 V to 1020 V (45 Hz to 1 kHz) (1 kHz to 5 kHz) (5 kHz to 10 kHz)	0.05 % + 80 mV 0.20 % + 100 mV 0.20 % + 500 mV	
	0.9 mV to 110 mV (36 Hz to 33 kHz) (45 kHz to 55 kHz) (90 kHz to 110 kHz) (270 kHz to 330 kHz) (450 kHz to 550 kHz)	20 μV/V + 2 μV 30 μV/V + 2 μV 50 μV/V + 3 μV 100 μV/V + 3 μV 200 μV/V + 3 μV	Replacement Method Multi-standard transfer with Voltage Source
	0.9 V to 11 V (270 kHz to 330 kHz) (450 kHz to 550 kHz)	70 μV/V 100 μV/V	
	0.9 V to 110 V (36 Hz to 33 kHz) (45 kHz to 55 kHz) (90 kHz to 110 kHz)	10 μV/V 20 μV/V 30 μV/V	
	90 V to 110 V (180 kHz to 220 kHz)	50 μV/V	
	110 V to 1100 V (36 Hz to 33 kHz)	15 μV/V	





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MEASURED QUANTITY or DEVICE TYPE CALIBRATED	RANGE	UNCERTAINTY <sup>1,2</sup> (±)	CALIBRATION PROCEDURE AND/OR STANDARD EQUIPMENT USED
AC Voltage Measure <sup>4</sup>	0.9 mV to 110 mV (36 Hz to 33 kHz) (45 kHz to 55 kHz) (90 kHz to 110 kHz) (270 kHz to 330 kHz) (450 kHz to 550 kHz)  0.9 V to 11 V (270 kHz to 330 kHz) (450 kHz to 550 kHz)  0.9 V to 110 V (36 Hz to 33 kHz) (45 kHz to 55 kHz) (90 kHz to 110 kHz)  90 V to 110 V (180 kHz to 220 kHz)	20 μV/V + 2 μV 30 μV/V + 2 μV 50 μV/V + 3 μV 100 μV/V + 3 μV 200 μV/V + 3 μV 70 μV/V 100 μV/V 10 μV/V 20 μV/V 50 μV/V	Direct Method Multi-standard transfer
	110 V to 1100 V (36 Hz to 33 kHz)	15 μV/V	
DC Resistance – Generate <sup>3</sup>	1 Ω 10 Ω 1 kΩ 10 kΩ	8.0 μΩ/Ω 2 μΩ/Ω 2 μΩ/Ω 2 μΩ/Ω 2 μΩ/Ω	Direct Method Indirect Method Resistances Standard
	100 μ $\Omega$ 1 m $\Omega$ 10 m $\Omega$ 100 m $\Omega$ 1 $\Omega$ 10 $\Omega$ 100 $\Omega$ 1 k $\Omega$ 10 k $\Omega$	30 μΩ/Ω 10 μΩ/Ω 10 μΩ/Ω 3 μΩ/Ω 2 μΩ/Ω 2 μΩ/Ω 2 μΩ/Ω 2 μΩ/Ω 2 μΩ/Ω 2 μΩ/Ω	Direct Method Indirect Method Calibration Resistors
	0.1 $\Omega$ to 1 $\Omega$ 1 $\Omega$ to 10 $\Omega$ 10 $\Omega$ to 100 $\Omega$ 100 $\Omega$ to 100 k $\Omega$ 100 k $\Omega$ to 1 M $\Omega$ 1 M $\Omega$ to 10 M $\Omega$ 10 M $\Omega$ to 100 M $\Omega$ 100 M $\Omega$ to 1 G $\Omega$	200 μΩ/Ω 35 μΩ/Ω 26 μΩ/Ω 15 μΩ/Ω 22 μΩ/Ω 80 μΩ/Ω 550 μΩ/Ω 0.6 %	Replacement Method Digital Multimeter with Decade Resistors
	0.1 $\Omega$ to 1 $\Omega$ 1 $\Omega$ to 10 $\Omega$ 10 $\Omega$ to 100 $\Omega$ 100 $\Omega$ to 1 k $\Omega$ 1 k $\Omega$ to 1 M $\Omega$	1 % 0.1 % 0.01 % 0.03 % 0.01 %	Direct Method Decade Resistors





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MEASURED QUANTITY or DEVICE TYPE CALIBRATED	RANGE	UNCERTAINTY <sup>1,2</sup> (±)	CALIBRATION PROCEDURE AND/OR STANDARD EQUIPMENT USED
DC Resistance – Generate <sup>3</sup> continued	0.01 $\Omega$ to 0.1 $\Omega$ 0.1 $\Omega$ to 1 $\Omega$ 1 $\Omega$ to 10 $\Omega$ 10 $\Omega$ to 100 $\Omega$ 100 $\Omega$ to 10 M $\Omega$	7 % 0.7 % 0.10 % 0.04 % 0.03 %	Direct Method Decade Resistors
	0.1 $\Omega$ to 2 $\Omega$ 2 $\Omega$ to 4 $\Omega$ 9 $\Omega$ to 19.5 $\Omega$ 20 $\Omega$ to 195 $\Omega$ 0.2 k $\Omega$ to 1.95 k $\Omega$ 2 k $\Omega$ to 19.5 k $\Omega$ 20 k $\Omega$ to 195 k $\Omega$ 0.2 M $\Omega$ to 1.95 M $\Omega$ 2 M $\Omega$ to 19.5 M $\Omega$ 20 M $\Omega$ to 19.5 M $\Omega$	20 μΩ/Ω 15 μΩ/Ω 5 μΩ/Ω 3 μΩ/Ω 3 μΩ/Ω 3 μΩ/Ω 5 μΩ/Ω 8 μΩ/Ω 12 μΩ/Ω 180 μΩ/Ω	Replacement Method Multi-standar transfer with Resistance generator
DC Resistance – Measure <sup>4</sup>	0.1 $\Omega$ to 10 $\Omega$ 10 $\Omega$ to 100 $\Omega$ 100 $\Omega$ to 100 k $\Omega$ 100 k $\Omega$ to 1 M $\Omega$ 1 M $\Omega$ to 10 M $\Omega$ 10 M $\Omega$ to 100 M $\Omega$ 100 M $\Omega$ to 1 G $\Omega$	20 μΩ/Ω 17 μΩ/Ω 11 μΩ/Ω 17 μΩ/Ω 60 μΩ/Ω 510 μΩ/Ω 0.6 %	Direct Method Digital Multimeter
	$0.1~\Omega$ to $2~\Omega$ $2~\Omega$ to $4~\Omega$ $9~\Omega$ to $19.5~\Omega$ $20~\Omega$ to $195~\Omega$ $0.2~k\Omega$ to $1.95~k\Omega$ $2~k\Omega$ to $19.5~k\Omega$ $20~k\Omega$ to $195~k\Omega$ $0.2~M\Omega$ to $1.95~M\Omega$ $2~M\Omega$ to $19.5~M\Omega$ $2~M\Omega$ to $19.5~M\Omega$	20 μΩ/Ω 15 μΩ/Ω 5 μΩ/Ω 3 μΩ/Ω 3 μΩ/Ω 3 μΩ/Ω 5 μΩ/Ω 8 μΩ/Ω 12 μΩ/Ω 180 μΩ/Ω	Direct Method Multi-standar transfer
	RF/Microwave and	<del>,                                      </del>	
AC Power – Measure <sup>4</sup>	-30 dBm to 20 dBm (10 Hz to 1 MHz)	0.01 dB	Direct method Multimeter Power meter + power sensor
AC Power – Generate <sup>3</sup>	-30 dBm to 20 dBm (10 Hz to 1 MHz)	0.01 dB	Direct method Multimeter Power meter + power sensor
Frequency – Measure <sup>4</sup> (Pulse, Square or Sinusoidal Signal)	In laboratory: 500 MHz to 18 GHz	4.7 x 10 <sup>-11</sup>	Direct method Primary time base + universal counter
	At customer site: 500 MHz to 18 GHz	2.0 x 10 <sup>-9</sup>	Direct method Primary time base + universal counter





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MEASURED QUANTITY or DEVICE TYPE CALIBRATED	RANGE	UNCERTAINTY <sup>1,2</sup> (±)	CALIBRATION PROCEDURE AND/OR STANDARD EQUIPMENT USED
Frequency – Generate <sup>3</sup> (Pulse, Square or Sinusoidal Signal)	In laboratory: 500 MHz to 18 GHz	4.3 x 10 <sup>-11</sup>	Direct method Primary time base + universal counter
	At customer site: 500 MHz to 18 GHz	3.0 x 10 <sup>-10</sup>	Direct method Primary time base + universal counter
RF Power – Measure <sup>4</sup>	-60 dBm to -30 dBm (10 MHz to 18 GHz)	0.1 dB	Direct method Power meter + power sensor
	-20 dBm to 15 dBm (100 kHz to 4.2 GHz)	0.1 dB	Direct method Power meter + power sensor
	-30 dBm to 10 dBm (50 MHz to 18 GHz)	0.1 dB	Direct method Power meter + power sensor
Bandwidth – Measure <sup>4</sup>	For reference power of -20 dBm to +10 dBm 50 kHz to 1 GHz	0.2dB	Direct method Leveled sine wave generator
Bandwidth – Measure <sup>4</sup> continued	For reference power of -60 dBm to +10 dBm 1 GHz to 18 GHz	0.1 dB	Direct method Power meter + power sensor
	Time and	Frequency	
Frequency – Measure <sup>4</sup> (Sine, Square, Pulse Signal)	In laboratory: 1 mHz to <10 Hz	1.5 x 10 <sup>-5</sup>	Direct method Primary time base + universal counter
	At customer site: 1 mHz to <10 Hz	2.5 x 10 <sup>-5</sup>	Direct method Primary time base + universal counter
	In laboratory: 10 Hz a 1 kHz 1 kHz to 1 MHz 1 MHz to 200 MHz 200 MHz to 500 MHz	1.9 x 10 <sup>-9</sup> 4.3 x 10 <sup>-10</sup> 1.9 x 10 <sup>-11</sup> 3.7 x 10 <sup>-11</sup>	Direct method Primary time base + universal counter
	At customer site: 10 HZ a 1 kHz 1 kHz to 1 MHz 1 MHz to 200 MHz 200 MHz to 500 MHz	3.7 x 10- <sup>7</sup> 3.0 x 10- <sup>8</sup> 3.0 x 10- <sup>8</sup> 2.0 x 10- <sup>9</sup>	Direct method Primary time base + universal counter
Frequency – Generate <sup>3</sup> (Pulse, Sinusoidal, Square Signal)	In laboratory: 1 mHz to 500 MHz	4.3 x 10 <sup>-11</sup>	Direct method Primary time base + function generator
	At customer site: 1 mHz to 500 MHz	3.0 x 10 <sup>-10</sup>	Direct method Primary time base + function generator





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MEASURED QUANTITY or DEVICE TYPE CALIBRATED	RANGE	UNCERTAINTY <sup>1,2</sup> (±)	CALIBRATION PROCEDURE AND/OR STANDARD EQUIPMENT USED
Period – Measure <sup>4</sup> (Pulse, Sinusoidal, Square Signal)	In laboratory: 1 ns to 1 ms 1 ms to 1 s 1 s to 1000 s	4.7 x 10 <sup>-11</sup> 3.0 x 10 <sup>-7</sup> 3.0 x 10 <sup>-4</sup>	Direct method Primary time base + universal counter
	At customer site: 1 ns to 1 ms 1 ms to 1 s 1 s to 1000 s	2.0 x 10 <sup>-9</sup> 3.0 x 10 <sup>-7</sup> 3.0 x 10 <sup>-4</sup>	Direct method Primary time base + universal counter
Period – Generate <sup>3</sup> (Pulse, Sinusoidal, Square Signal)	In laboratory: 1 ns to 1000 s	4.3 x 10 <sup>-11</sup>	Direct method Primary time base + function generator or time mark generator
	At customer site: 1 ns to 1000 s	3.0 x 10 <sup>-10</sup>	Direct method Primary time base + function generator or time mark generator
Time Interval – Measure <sup>4</sup>	In laboratory: 1.25 ns to 86400 s	4.7 x 10 <sup>-11</sup>	Direct method Primary time base + universal counter
	At customer site: 1.25 ns to 86400 s	3.0 x 10 <sup>-10</sup>	Direct method Primary time base + universal counter
Time Interval – Generate <sup>3</sup>	In laboratory: 1.25 ns to 86400 s	4.3 x 10 <sup>-11</sup>	Direct method Primary time base + universal counter
	At customer site: 1.25 ns to 86400 s	3.0 x 10 <sup>-10</sup>	Direct method Primary time base + universal counter
Timers – Measure <sup>4</sup>	At customer site: 10 ms to 86400 s	0.58 ms	Direct method Chronometer
Bandwidth – Generate <sup>3</sup>	DC to 26 GHz	0.18 dB	Direct method Primary time base + synthesized signal generator

<sup>&</sup>lt;sup>1</sup>The uncertainty covered by the Calibration and Measurement Capability (CMC) is expressed as the expanded uncertainty having a coverage probability of approximately 95 %. It is the smallest measurement uncertainty that a laboratory can achieve within its scope of accreditation when performing calibrations of a best existing device. The measurement uncertainty reported on a calibration certificate may be greater than that provided in the CMC due to the behavior of the calibration item and other factors that may contribute to the uncertainty of a specific calibration.

<sup>&</sup>lt;sup>4</sup>Capability is suitable for the calibration of devices intended to generate the indicated quantity in the stated ranges.





<sup>&</sup>lt;sup>2</sup>When uncertainty is stated in relative terms (such as percent, a multiplier expressed as a decimal fraction or in scientific notation), it is in relation to instrument reading or instrument output, as appropriate, unless otherwise indicated.

<sup>&</sup>lt;sup>3</sup>Capability is suitable for the calibration of measuring devices in the stated ranges.