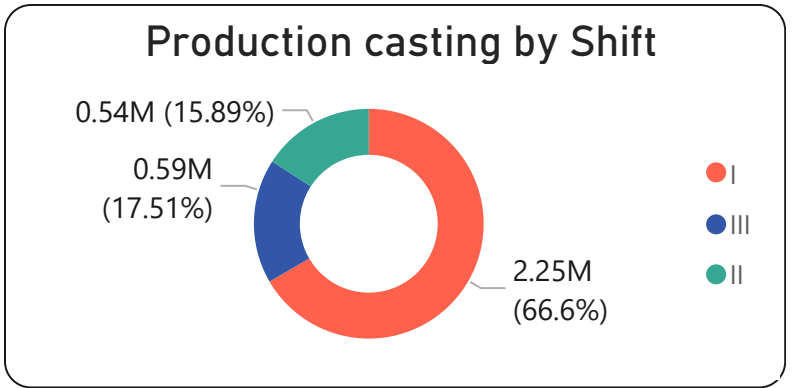
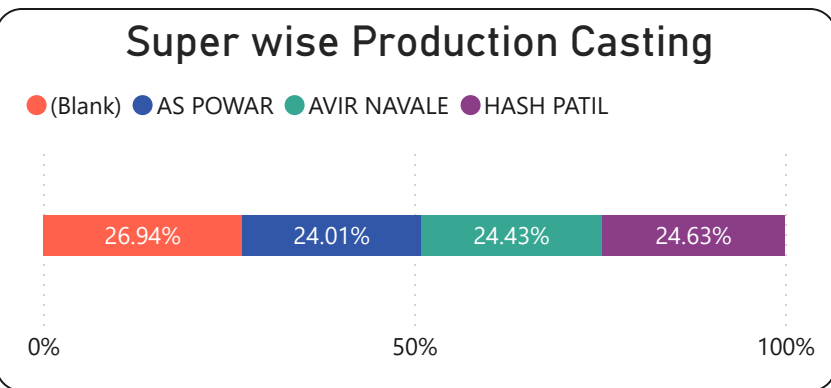
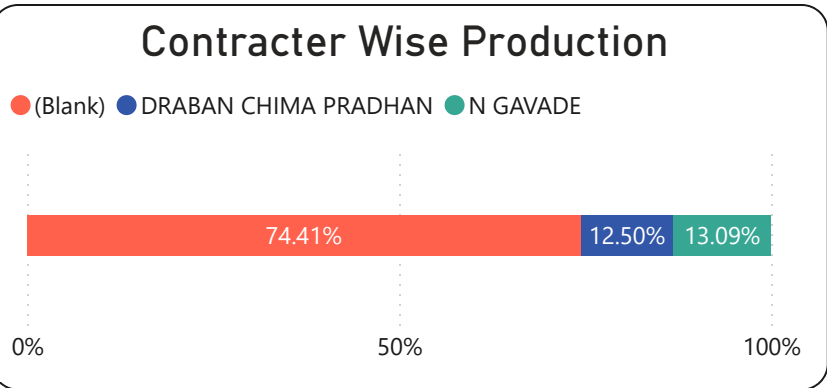
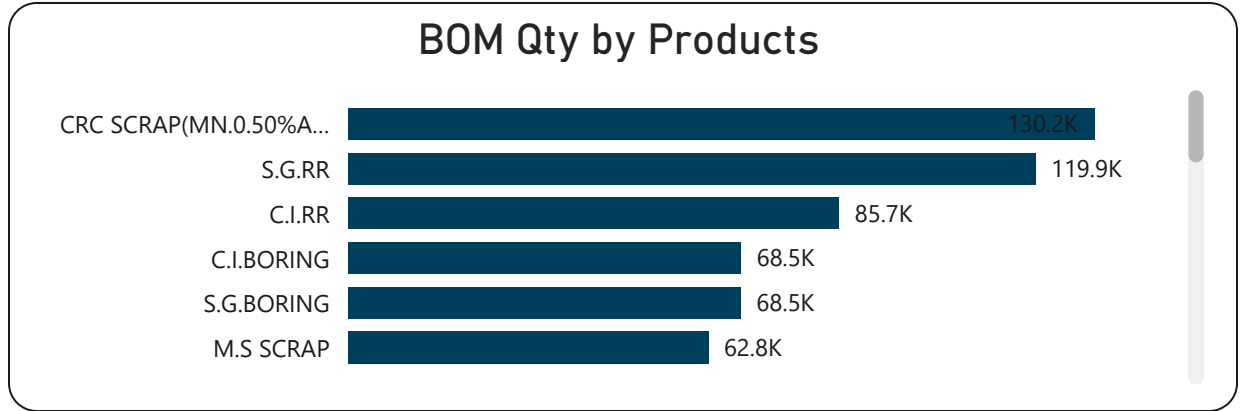
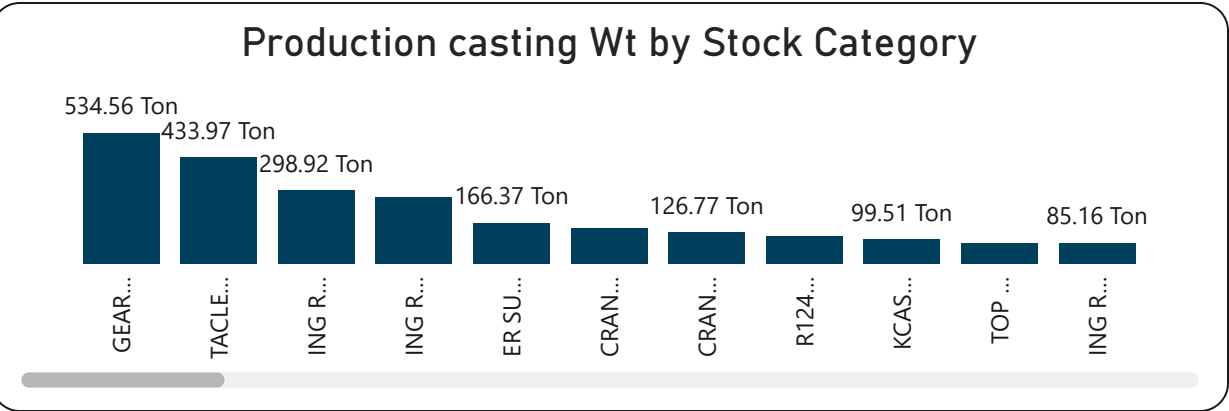
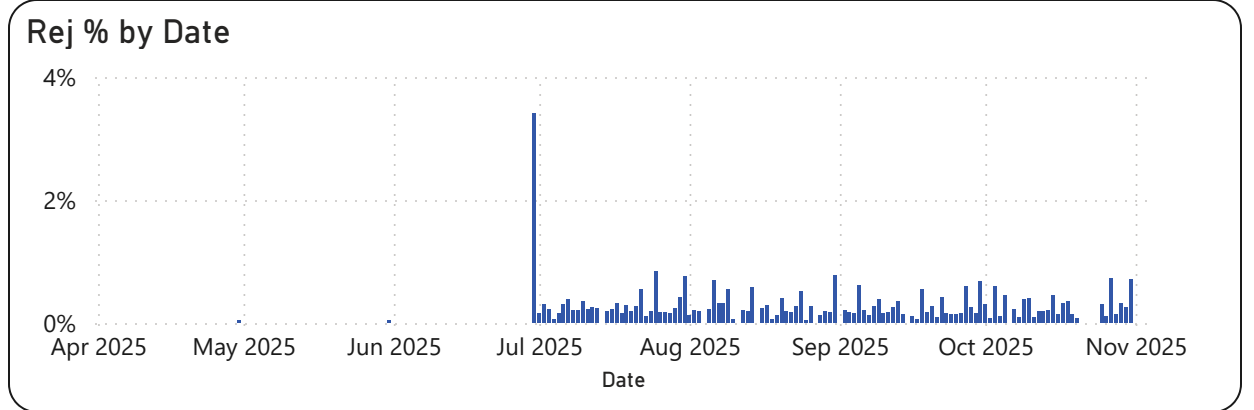
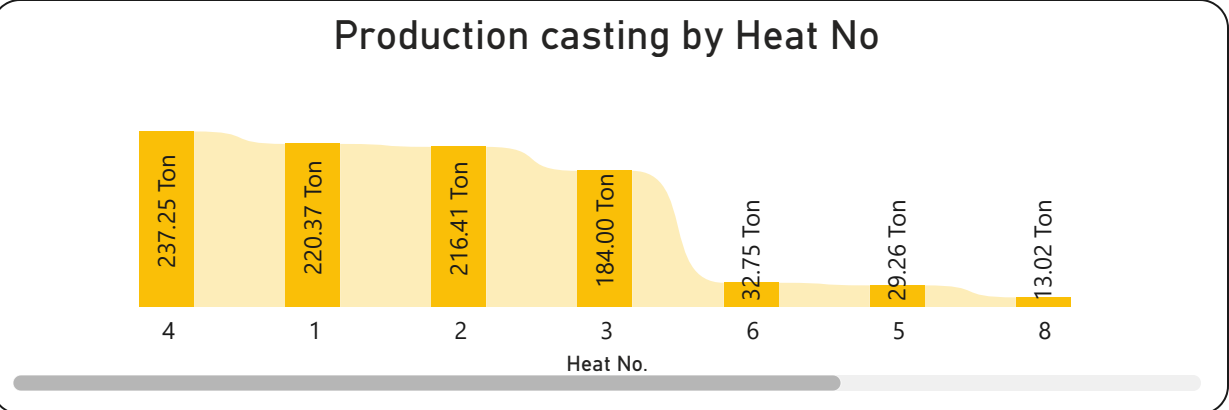
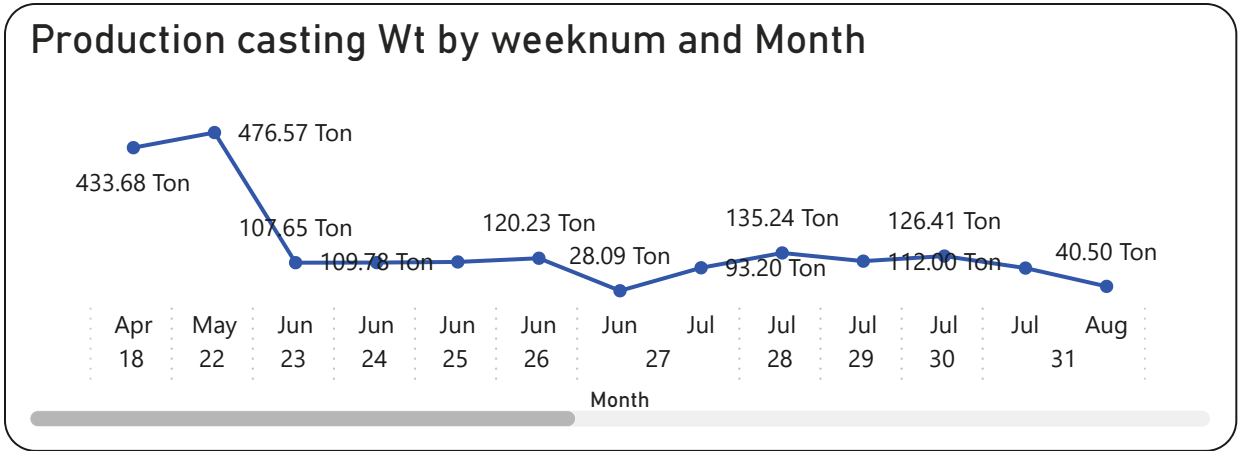
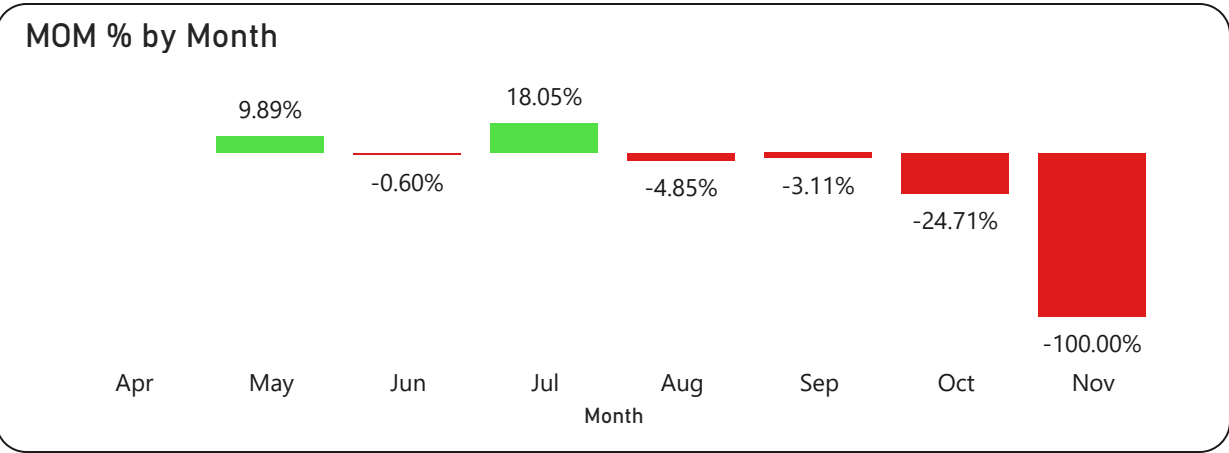
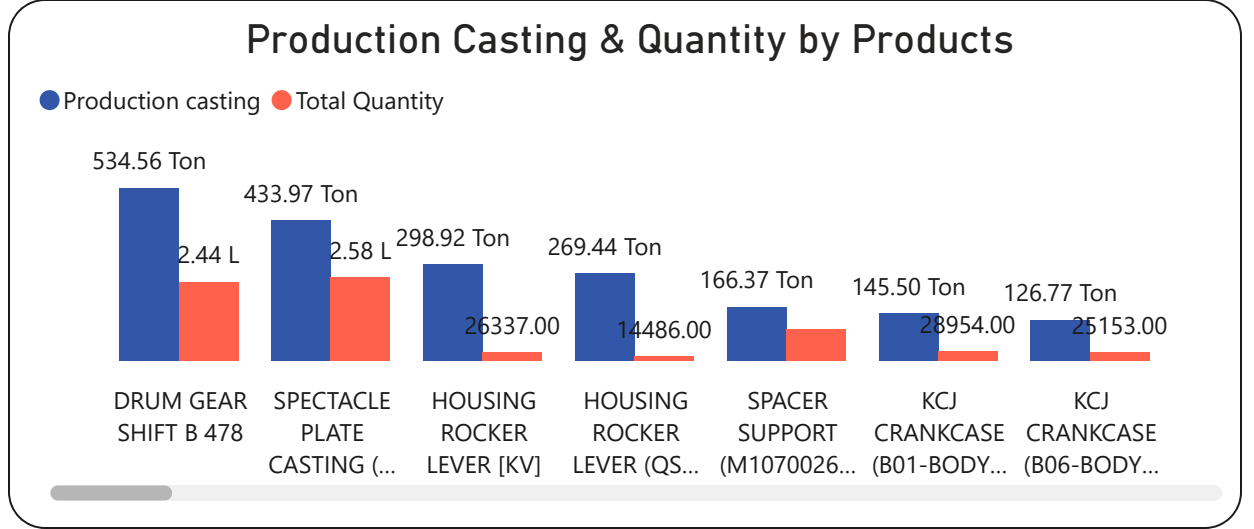
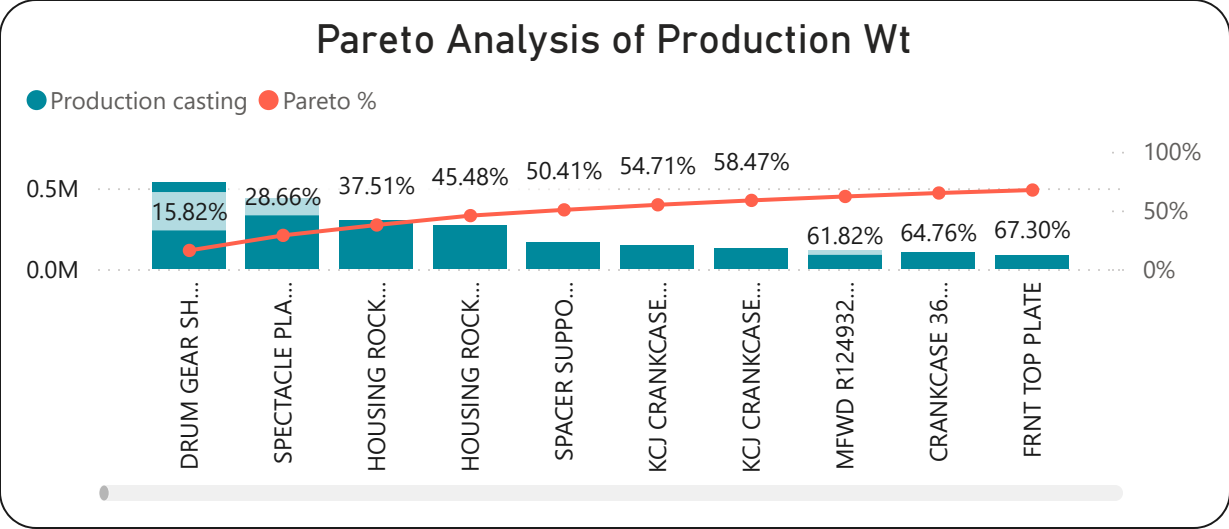
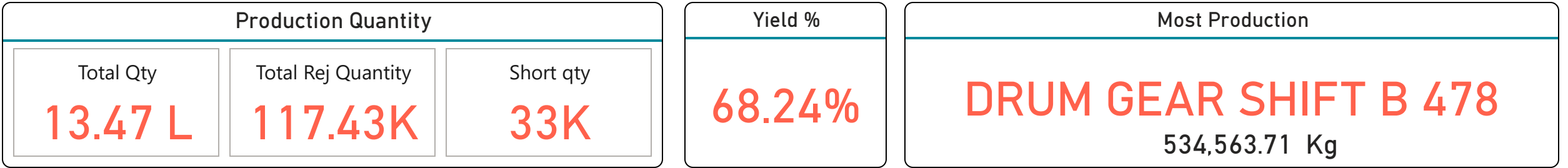
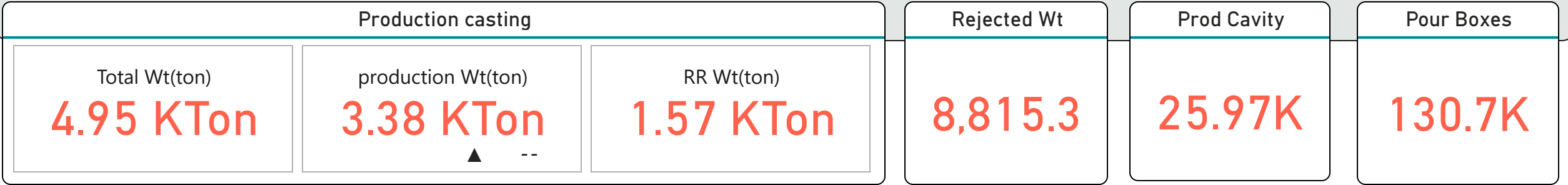




Demo Foundry



Production

Rejection

Consumption

Scrap & Loss

Accounts

Most Production

DRUM GEAR SHIFT B 478

23.57K Rej Qty

Rejected QTY

13.47 L

Defect rate %

8.72%

Waste Generation Rate %

31.76%

Rej Wt %

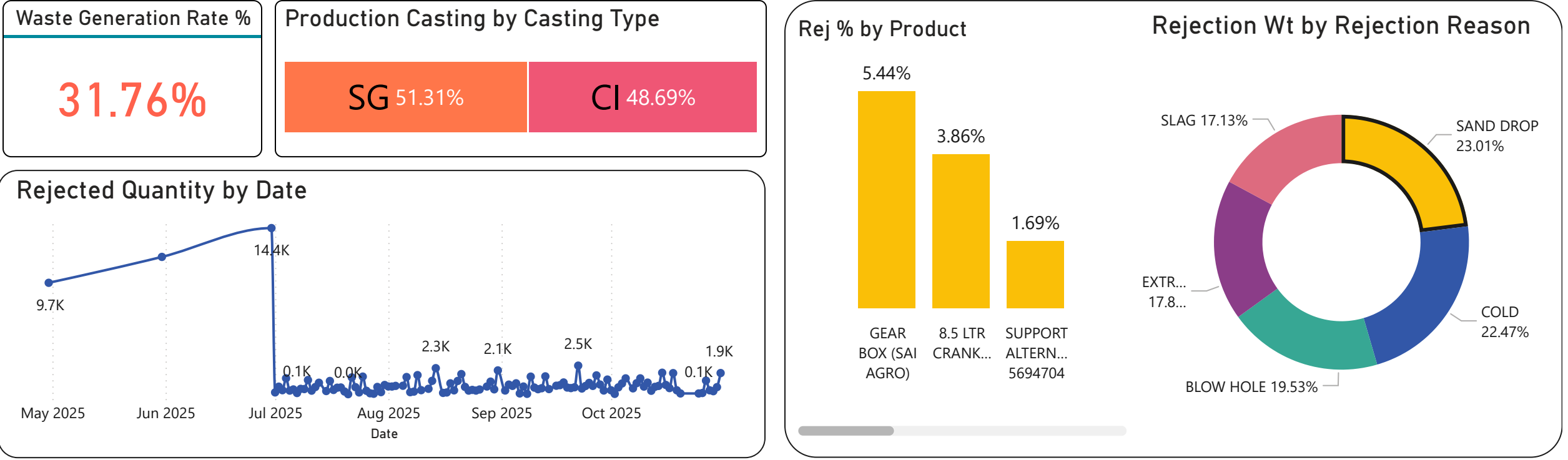
0.18%

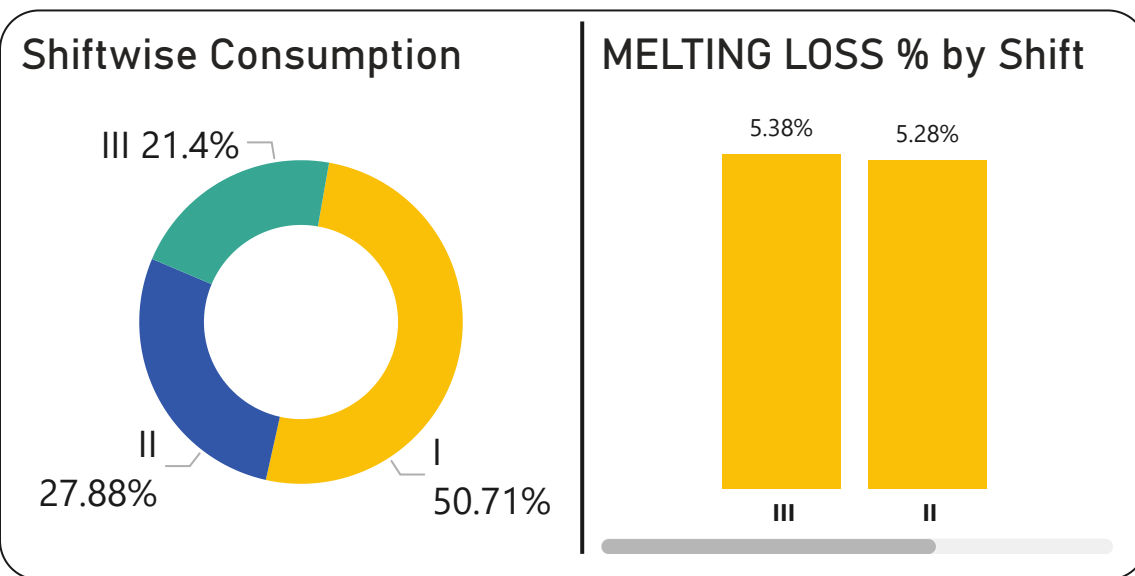
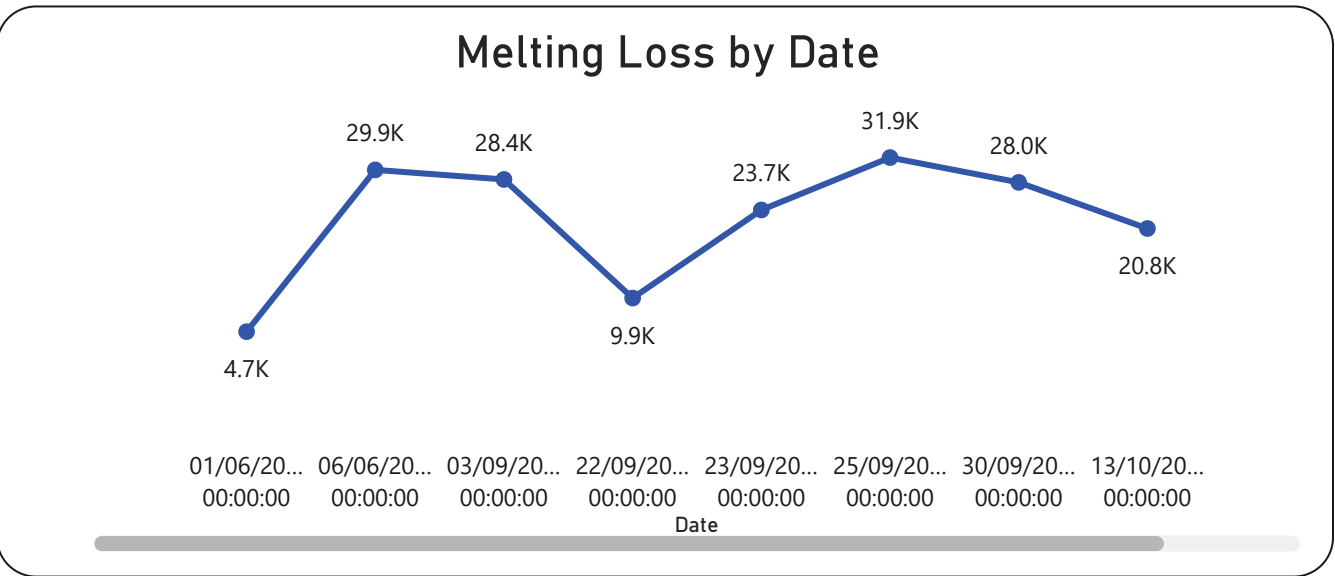
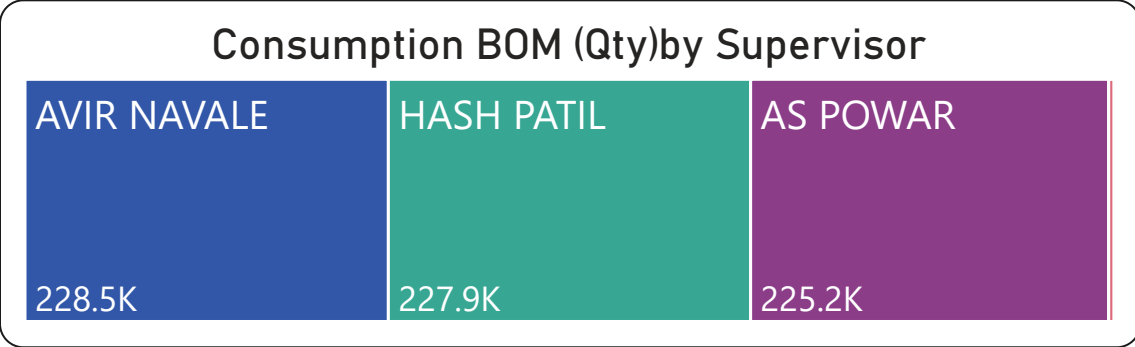
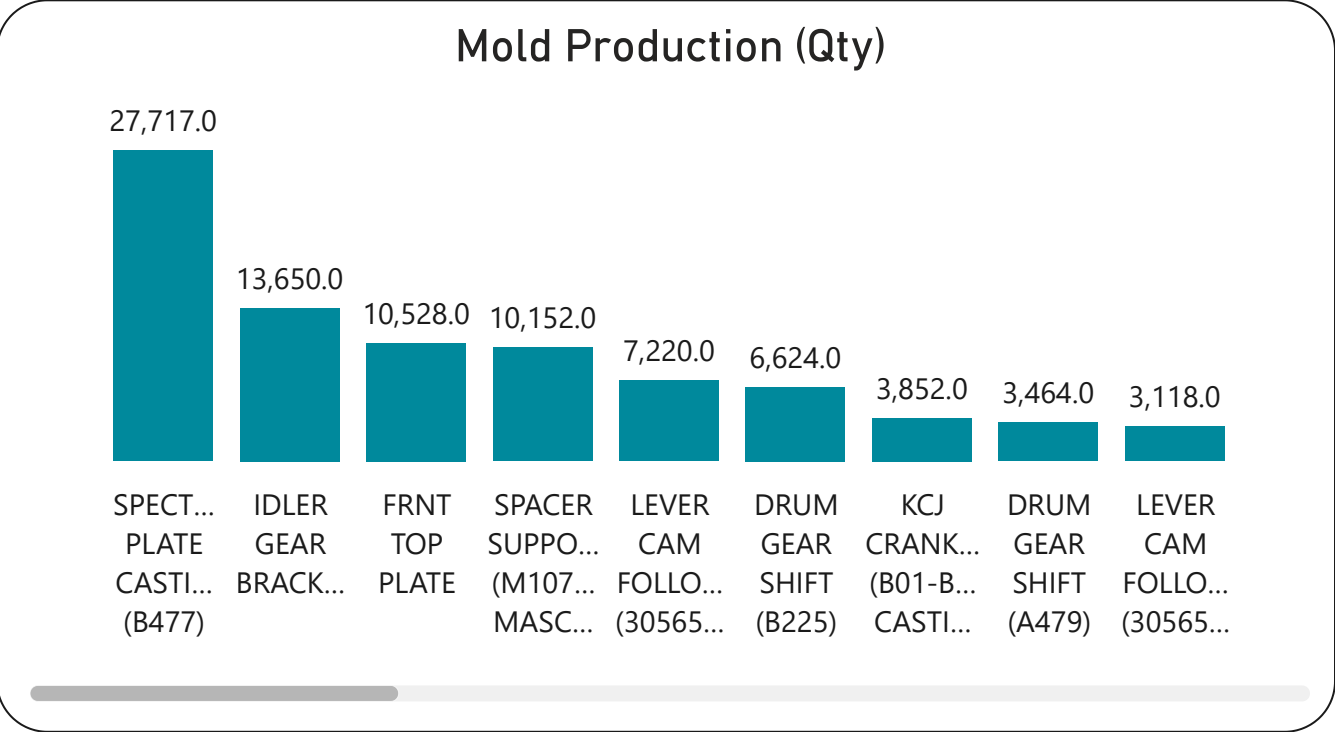
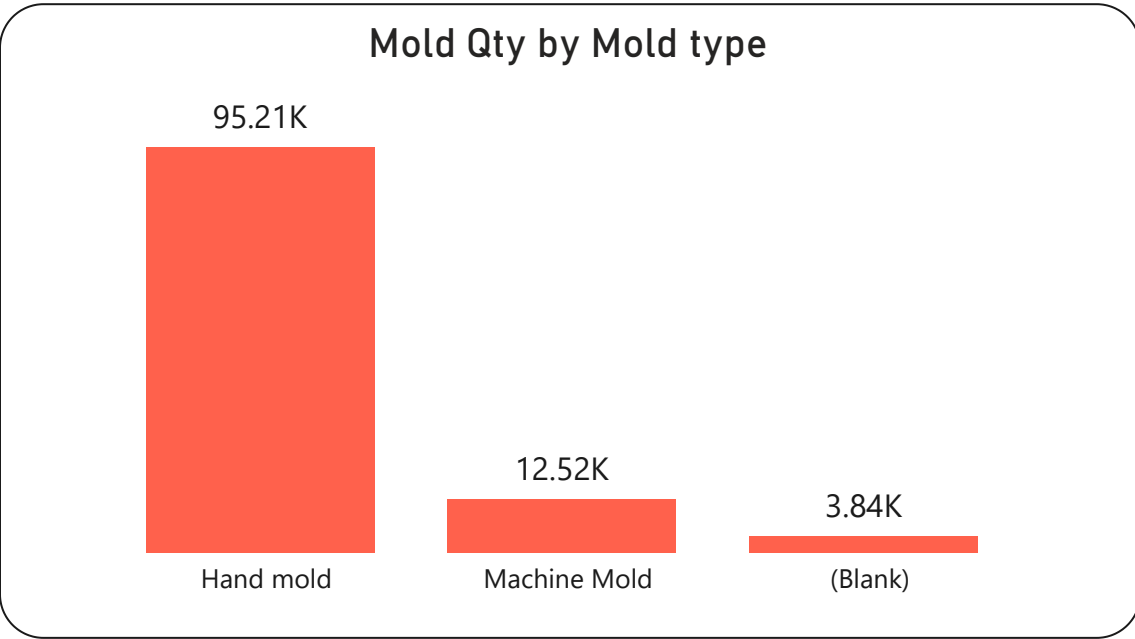
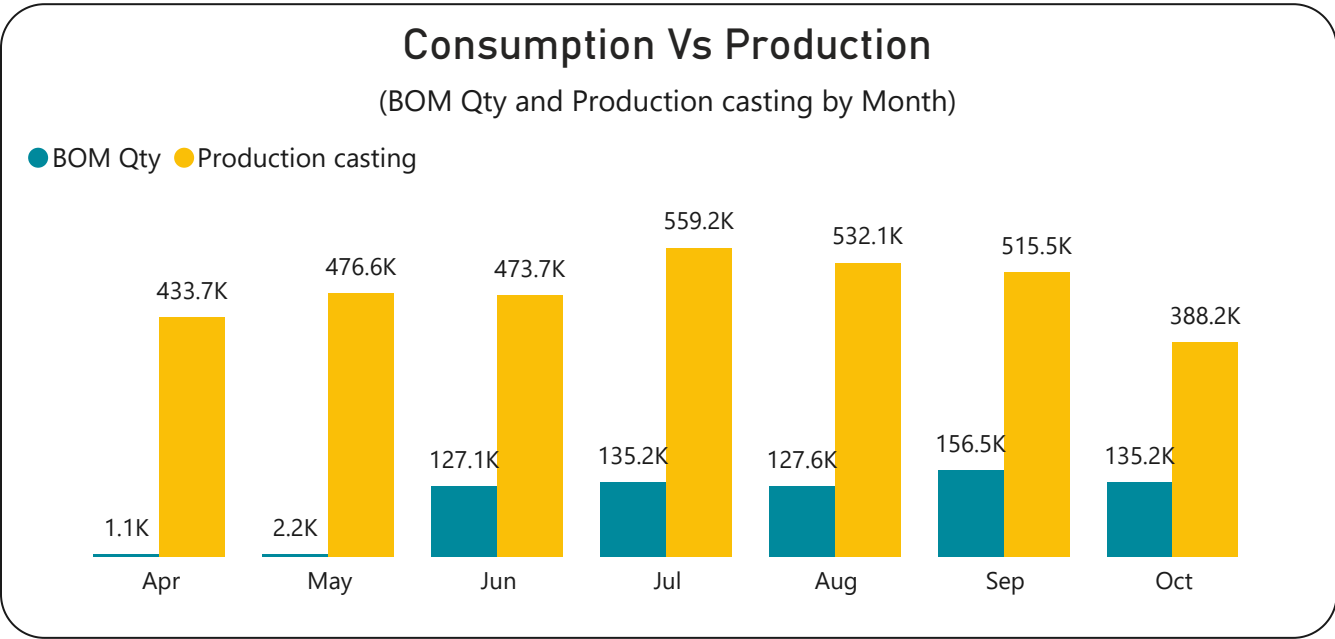
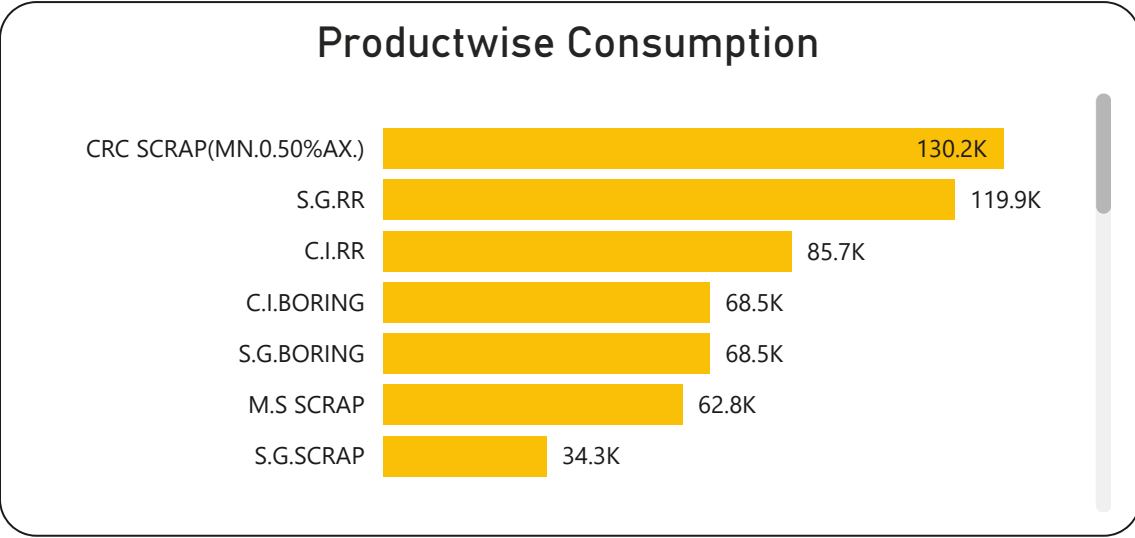
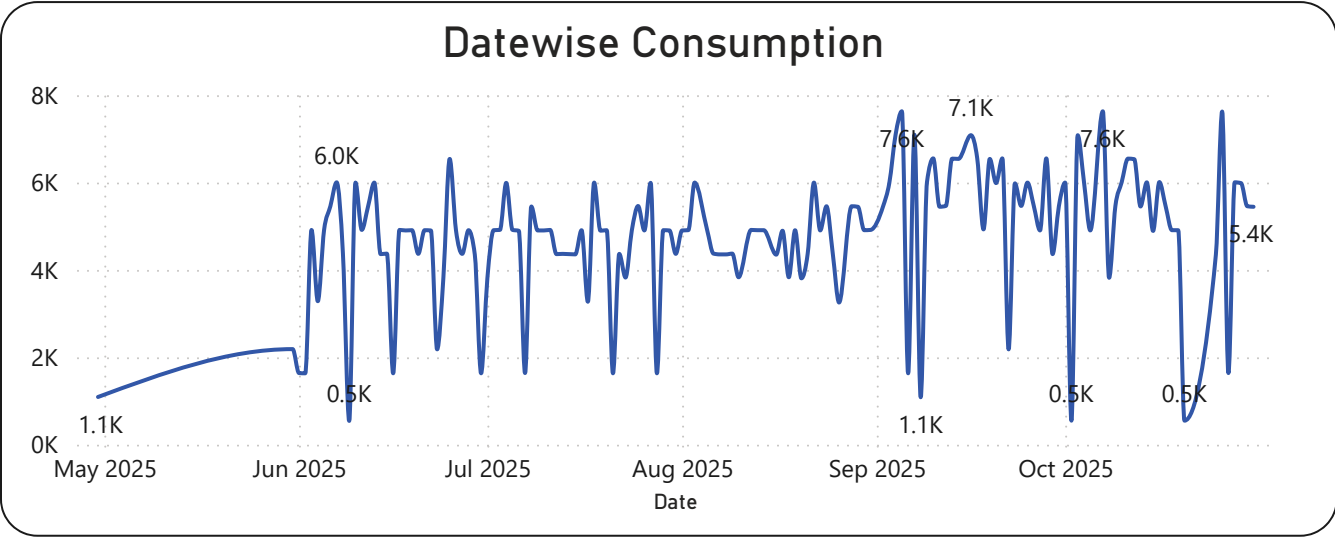
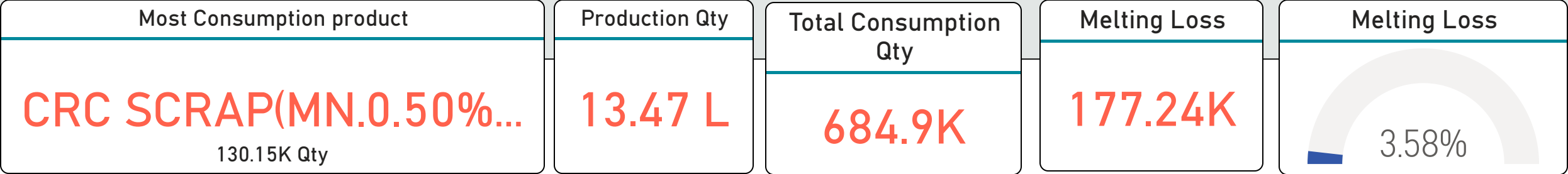
8,815.28 KG

Casting Rejected WT

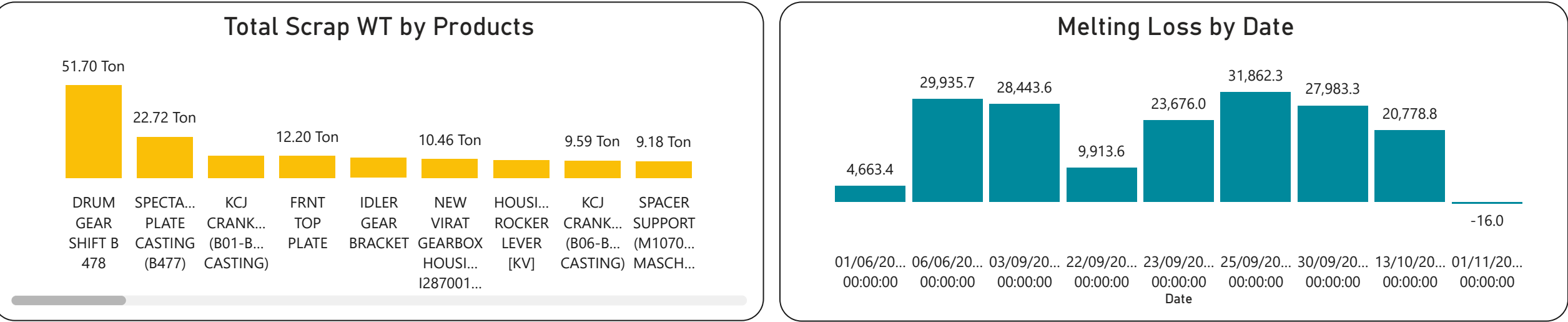
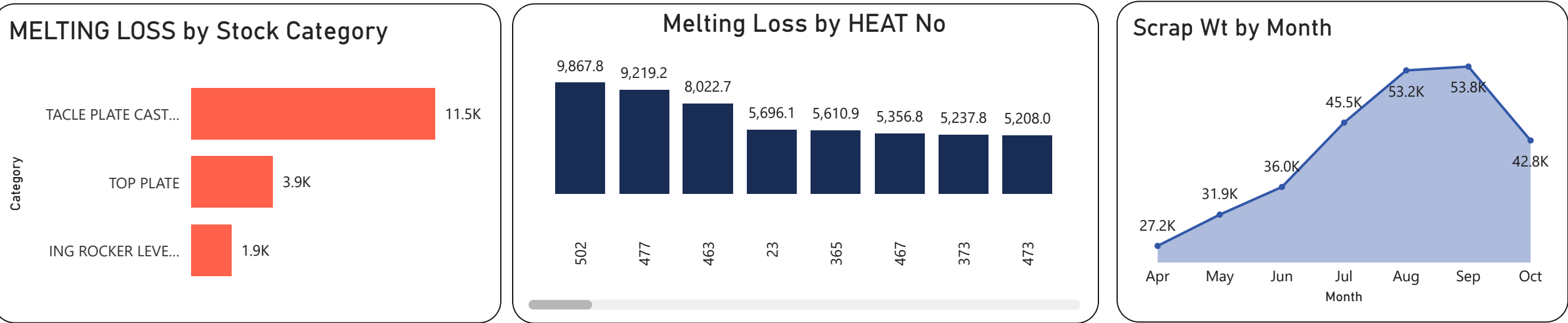
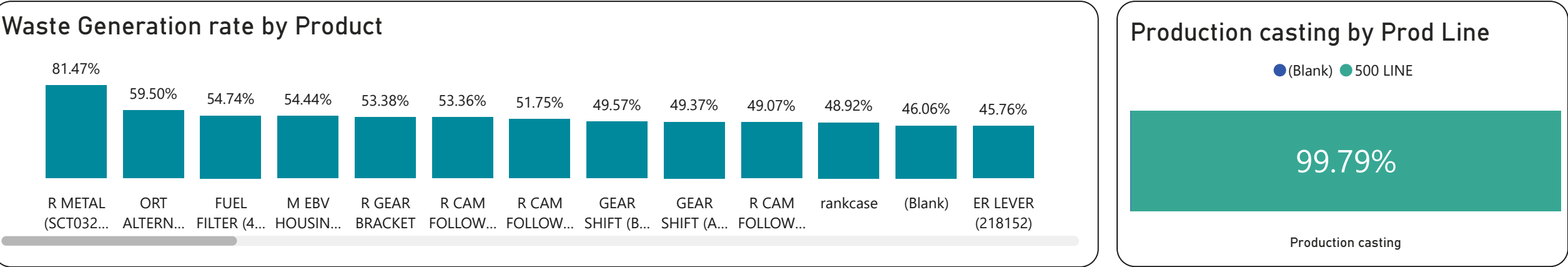
201,912.65 KG

Total Casting Rej wt





Daily Mold Production								
Date	Shift	Product	Poka Yoke	Pattern Condition	Moulder	Actual Mould	Ok Qty	TOTAL WT
01/07/2025 00:00:00	I	HEAD FUEL FILTER (4978702)	No	Not Ok	GANESH LOHAR	145.00	145.00	
01/07/2025 00:00:00	I	KCJ CRANKCASE (B01-BODY CASTING)	No	Not Ok	GANESH LOHAR	420.00	420.00	
01/07/2025 00:00:00	I	SPECTACLE PLATE CASTING (B477)	No	Not Ok	GANESH LOHAR	2,376.00	2,376.00	
01/07/2025 00:00:00	I	SUPPORT OIL COOLER(4912905)	No	Not Ok	GANESH LOHAR	36.00	36.00	
01/07/2025 00:00:00	I	HOUSING ROCKER LEVER (OSK60)	No	Ok	GANESH LOHAR	444.00	444.00	
Total						107,727.00	107,727.00	



Scrap Wt by Product

DRUM GEAR SHIFT B 478	51.7K
SPECTACLE PLATE CASTING (B477)	22.7K
KCJ CRANKCASE (B01-BODY CASTING)	12.2K
FRNT TOP PLATE	12.2K
IDLER GEAR BRACKET	11.1K
NEW VIRAT GEARBOX HOUSING	10.5K
HOUSING ROCKER LEVER [KV]	10.1K
KCJ CRANKCASE (B06-BODY CASTING)	9.6K

Chargemix

Charge Mix Type	Chargemix wt
CAST IRON 500 KG	15,234.10
SG 500 KG	9,154.85

Shot blast Rej %

blast	Defect Rate %	Rej %
C ENGINEERS CORPORATION PRIVATE LIMITED	0.00%	0.00%
DECCAN ENG. WORKS	0.00%	
Rejections	0.00%	

Product wise COPQ

Product	Production casting	Casting Rejected WT	Total Quantity	Total Rej Quantity	actual casting cost	Casting Wt Product	scrap cost	COPQ
DRUM GEAR SHIFT B 478	534,563.71	402.76	243,648	23,565.00	7,331,307.15	2.19	0.00	7,331,307.15
SPECTACLE PLATE CASTING (B477)	433,967.52	243.67	258,314	13,526.00	2,565,070.64	1.68	0.00	2,565,070.64
IDLER GEAR BRACKET	70,766.30	52.50	142,674	22,403.00	2,174,659.21	0.50	0.00	2,174,659.21
Total	3,378,983.03	8,813.88	1,347,204	117,214.00	0.00	2.51	0.00	0.00

Rate

0



All values in ₹

Production

Rejection

Consumption

Scrap & Loss

Accounts

Most sales party

K AUTOCOMP PVT. LTD (PLANT 44)
15.30 Cr

Raw Material Cost

12.98 Cr

Sales

47.15 Cr

Purchase

37.12 Cr

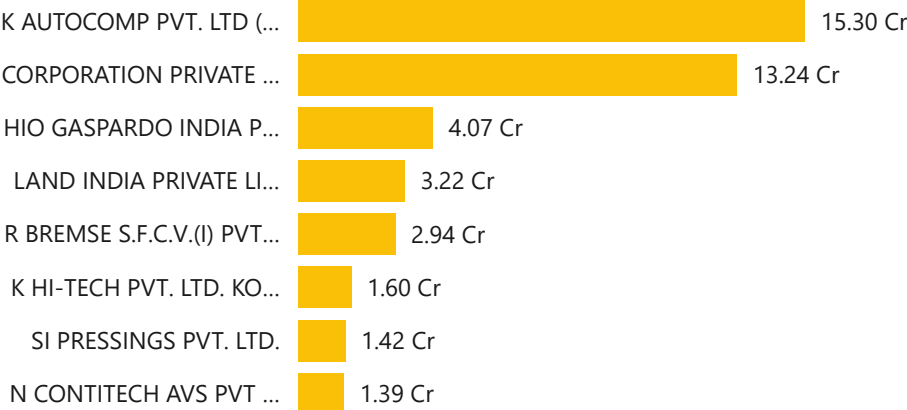
Quantity

13.47 L

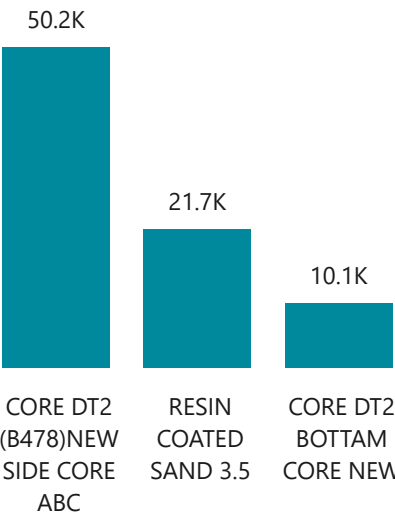
Sales

Purchase

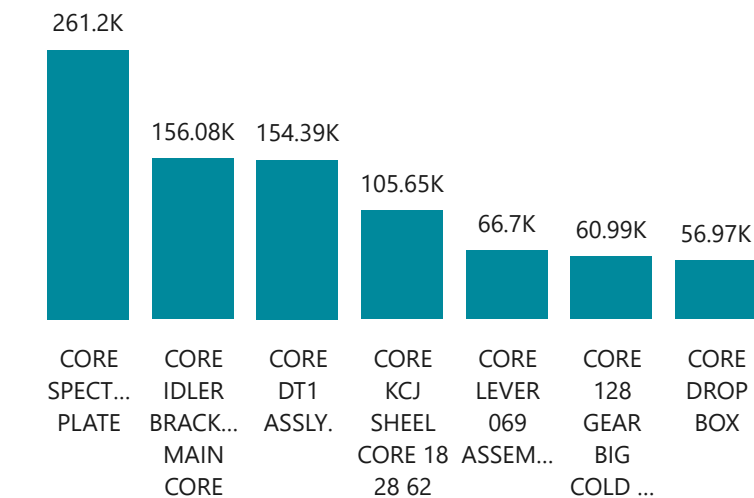
Sales by Party's



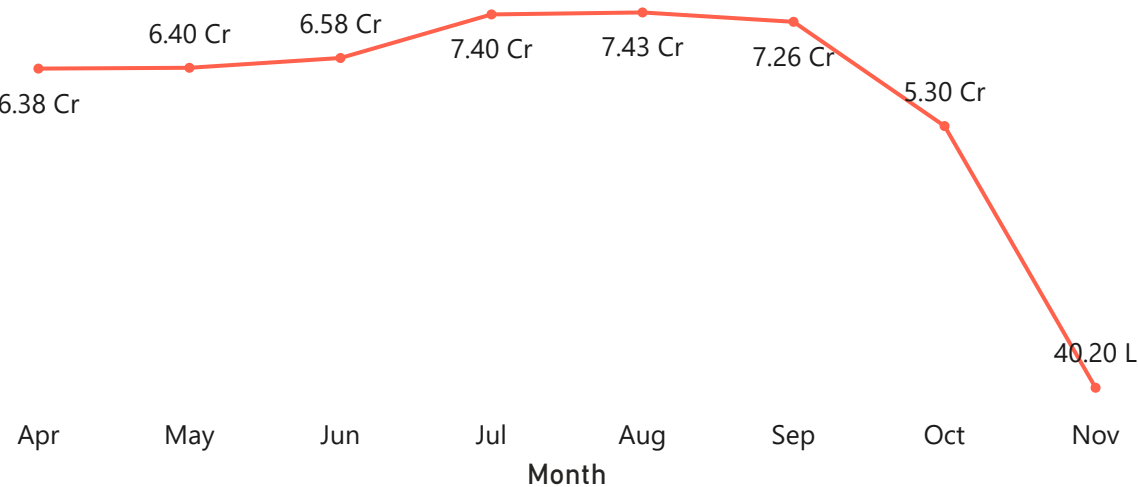
Core Production Cost by Product



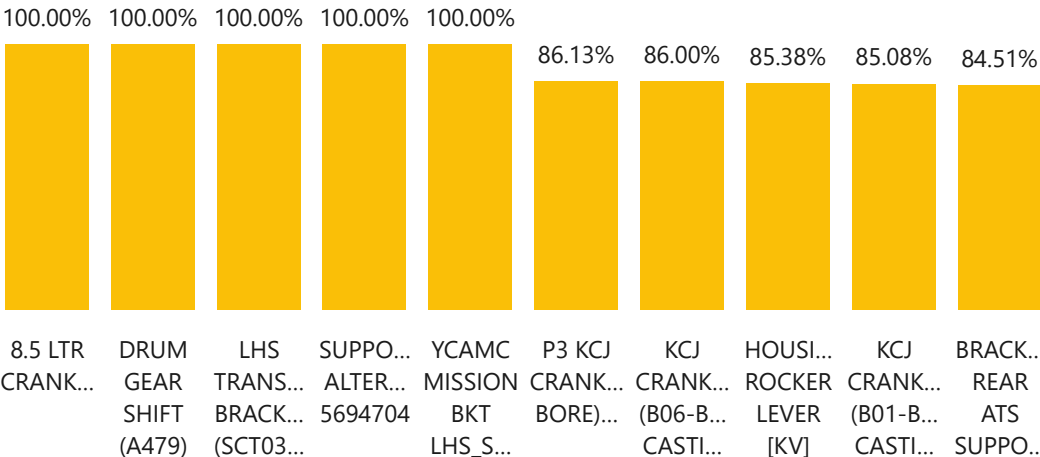
Mould Production Cost by Product



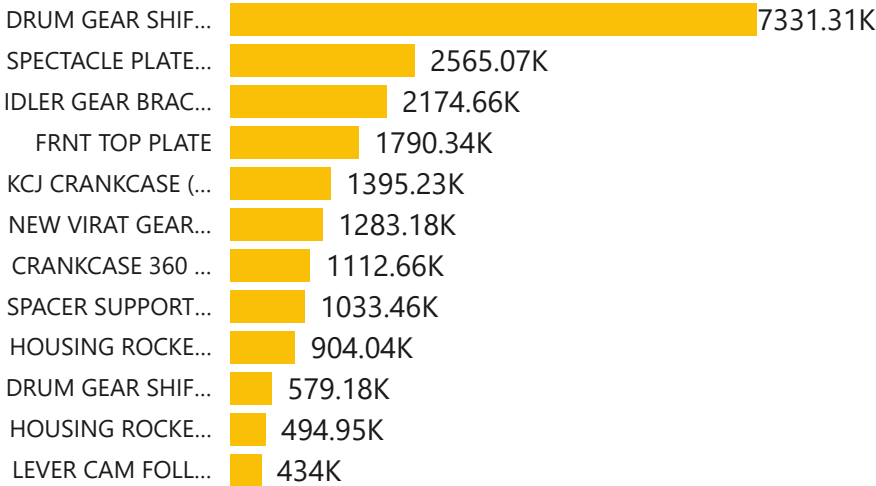
Datewise Sales



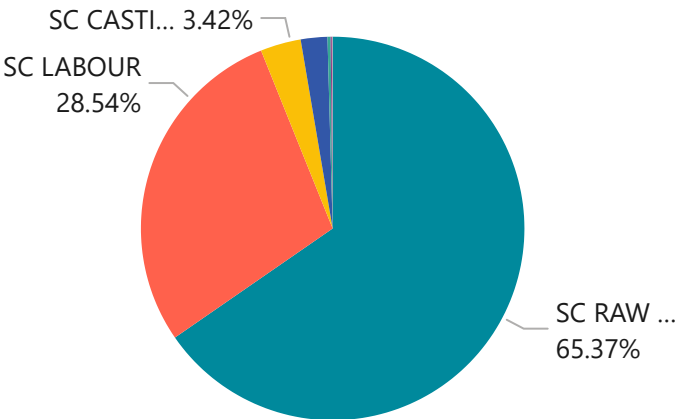
Yield % by Product



Actual casting cost by Product



Sundry Creditors Group



Sundry debtors Group

