

WAGON CANE CENTRE TUGHAKKADAD

PRE-NOH Inspection CHECK LIST OF LCCR-20C BOGIE

Var-02

Ref No: 9/4/167
Bolster Make & Built year... **STYRICK 5/17**
Date: **11/9/20**

Wagon no./M. no. from bogie

removed..... **7644T-16/16**

2. All lines must be entered

3. REF- L.S.D. is fitted in left side S/S/Frame No-1 will be left side

Note 1. All Dimensions are in MM.

S. No. of S/S/Frame S/S/Frame Make.

S/S/Frame No-1

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WAGON CARE CENTRE TUGHLAQABAD

PRE-ROH Inspection CHECK LIST OF LCFT-20C BOGIE

Ver.02

S/N.		Description of Checks		Size	Condemn	S/Frame No.1	S/Frame NO.2	Changed-C	Repaired-R	Remarks
1		Pedestal Jaw		278	286	278	284	283	280	=
2		Pedestal side outer		105	101	104	105	104	105	=
3		Pedestal side inner		105	101	105	104	105	104	=
4		Pedestal crown side		152	144	152	154	152	154	=
5		Pedestal crown roof		318	323	319	318	319	318	=
6		Column side		206	216	215	215	216	215	=
7		Side frame friction liner		10	6	8.5	8.5	8.5	8.5	=
8		Pocket liner		5	2	4	3	1	2	=
9		Vertical wear of wedge block		0	7	2	1	3	1	0.4CH. CH-1.16P FB
10		Slope wear of wedge block		0	3	0	1	1	1	modification
11		Adopter make								
12		Adopter side		268	262	267	269	260	261	0.4CH. =
13		Adopter crown lug		156	164	156	156	157	157	0.4CH. =
14		Centre pivot bottom liner		38	40	38	38	38	38	Wear
5		Centre pivot Ring liner		365	369	Pre...367	Final...367	—	—	—
6		Bolster spg. Colour code		A,B,C,D,E,F		Pre...38	Final...38	—	—	—
7		Side bearer spg. Height		123	119	—	—	—	—	—
Nominal clearances PRE- & Final OF BOGIE										
Longitudinal clearance in between Adopter & S/Frame		PRE:-	10	15	FINAL:-	17	18	18	20	Colour code of bolster springs: A=Green, B=Yellow, C=Gray, D=White, E=Sky blue
Lateral clearance in between Adopter & S/Frame		PRE:-	25	28	FINAL:-	26	25	26	25	
Longitudinal clearance in between bolster & S/Frame		PRE:-	4	7	FINAL:-	5	4	5	4	
Lateral clearance in between bolster & S/Frame		PRE:-	22	28	FINAL:-	23	22	23	24	
Side bearer clearance		0.5	2	PRE:-	0.1	0.2	0.2	0.2		
Side bearer clearance		0.5	2	FINAL:-	—	—	—	—		
CCB Height under Tare		129.5	132.5	PRE:-	—	132	132	132	132	
Bogie Tramming				FINAL:-	301.844.5	301.844.5	301.844.5	301.844.5	301.844.5	
Initial consumption:-										
W/Jaw adopter		W/Jaw	0.2CH	14	Side bearer Nut & Bolt	—	—	27	Push rod	—
Bk. Beam wear plate		“	0.3 CH	15	Side bearer seat	—	—	28	BK. Beam bush	—
Wear plate		“	0.2 CH	16	Retaining Bolt	W/Jaw	0.1 CH	29	Side block	—
E/M Pad		W/Jaw	0.1 CH	17	Jaw liner 3 mm	W/Jaw	0.1 CH	30	Pin size 28*100 mm	—
Bk/Block		“	11	18	Jaw liner 4 mm	—	—	31	Pin size 40*118 mm	—
10*100 mm S/Pin		“	19	20	C. Pivot Ring	—	—	32	Bolt collar	—
Bk/Block key		—	—	21	C. Pivot Ring liner	—	—	33	S/J key & Nut/Bolt	—
Bk. beam		—	—	21	Bolster spg. Outer	—	—	34	0.4CH	—
S/J Bolter spg.		—	—	22	Bolster spg. Inner	—	—	35	0.4CH	—
Bolster liner		—	—	23	Bolster spg. Snubber	—	—	36	0.4CH	—
Friction liner		—	—	24	Push rod safety	—	—	37	0.4CH	—
W/Block		W/Block	0.4	25	Y-Type F Lever	—	—	38	0.4CH	—
CCB ASSY		—	—	26	Equalizing lever	—	—	39	0.4CH	—

Sign

PROUD IN -

T-4/9(14) 62250360211 9/20/208

WAGON CARE CENTRE TUGHLAQABAD

Ver-02

Note: A
o=OK, S
-Note:-
1. All dimensions are in M.M.
2. All lines must be entered
3. R.E.F.- L.S.D. is fitted in left side & S/Frame No.-1 will be left sideNote:-
1. All dimensions are in M.M.
2. All lines must be entered
3. R.E.F.- L.S.D. is fitted in left side & S/Frame No.-1 will be left side

PRE-ROH Inspection CHECK LIST OF LCCF-20C BOGIE									
WAGON CARE CENTRE TUGHLAQABAD									
Ver-02									
BOGIE NO. 9/10/106	Bolster Make & Built year.....	S/Frame No. /M. no from bogie removed.....	5/TH/11/16	12/16	Date.....	11/9/20			
FRONT/Rear.....									
Note:-									
S. No. of	S/Frame	S/Frame Make	Built (Month/Year)						
Side frameNo.-1	SL 15164	SYNPLEX	12/16						
Side frameNo.-2	SL 15160	"	"						
S.N.	Description of Checks	New size	Condemn size	S/Frame NO.-1	S/Frame NO.-2	Changed=C	Repaired=R	Remarks	
1	Pedestal Jaw	278	286	234	273	280	—	R-0.2 OR 1/2	
2	Pedestal side outer	105	101	104	105	104	—	—	
3	Pedestal side inner	101	105	104	105	105	—	—	
4	Pedestal crown side	152	144	153	152	153	—	—	
5	Pedestal crown roof	318	323	318	319	318	—	—	
6	column side	216	206	216	215	216	215	—	
7	side frame friction liner	10	6	9	8	9	8.5	—	
8	pocket liner	5	2	2	4	3	2	0.1 Ch.	
9	vertical wear of Wedge block	0	7	3	2	1	2	0.4 Ch.	1 Ch. to be fit
10	slope wear of wedge block	0	3	0	0	0	—	—	Modification
11	Adapter make	278	286	272	272	272	—	—	
12	Adapter side	268	262	254	255	256	—	—	
13	Adapter crown lug	156	164	154	154	158	—	—	
14	Centre pivot bottom liner vertical	38	40	Pre 39	Final 39	—	—	—	
15	Centre pivot Ring liner wear	365	369	Pre 366	Final 366	—	—	—	
16	Bolster spg. Colour code	A,B,C,D,E,F		A	A	—	—	—	
17	Side bearer spg. Height	123	119	121	121	122	122	0.2 Ch.	CCSR ch. modification
Nominal clearances PRE & Final Of BOGIE									
1	Longitudinal clearance in between Adapter & S/Frame	10	15	PRE:- 17	13	21	20	Colour code of bolster springs:-	
				FINAL:- 12	10	11	12		
	lateral clearance in between Adapter & S/Frame	25	28	PRE:- 26	25	26	25		
	Longitudinal clearance in between bolster & S/Frame	4	7	PRE:- 4	5	4	5	A=Green,B=Yellow,C=Grey,D=White,E=Sky blue	
	lateral clearance in between bolster & S/Frame	22	28	PRE:- 24	23	24	22		
	Side bearer clearance	0.5	2	PRE:- 1	2	3	2	Code of provided paired bolster springs:-	
				FINAL:- 1	1	1	1		
	CCSB Height under Tare	129.5	132.5	PRE:- 129.5	132.5	132.5	132.5		
	Bogie Trammeling			FINAL:- 3018±1.5	132.5	132.5	132.5		
Material consumption:-									
1	W/Jaw adapter	4/104	0.2 Ch.	14	Side bearer Nut&Bolt	1	—	27	Push rod
2	Bk. Beam wear plate	"	0/1 Ch.	15	Side bearer seat	1	—	28	Bk. Beam bush
3	Wear plate	"	0/1 Ch.	16	Retaining Bolt	—	—	29	Slide block
4	E/M Pad	Welded	0.2 Ch.	17	Jaw liner 3 mm	1 Ch.	—	30	Pin size 28*100 mm Weld 0.2 Ch.
5	Bk/Block	"	"	18	Jaw liner 4 mm	1 Ch.	—	31	Pin size 40*118 mm 0.2 Ch.
6	10*100 mm S/Pin	"	"	19	C. Pivot Ring	1	—	32	Bulb cotter 0.2 Ch.
7	Bk/Block key	"	"	20	C. Pivot bottom liner	—	—	33	S/F Key & Pivot BOLT Weld 0.2 Ch.
8	Bk. beam	"	"	21	Bolster spg. Outer	1	—	34	S/F Key & Pivot BOLT Weld 0.2 Ch.
9	S/Bearer spg.	"	"	22	Bolster spg. Inner	1	—	35	—
10	Bolster liner	"	"	23	Bolster spg. Stubber	1	—	36	—
11	Friction liner	"	"	24	Pushrod safety	—	—	37	—
12	W/Jaw	PRO. 0.4	25	Y-type F/lever	—	—	—	38	—
13	CCSB ASSY	"	26	Equalizing lever	—	—	39	—	—

Signature

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T-4/8(m)

61250360153

9/20/2021

PRE-ROH Inspection CHECK LIST OF LCCF-20C BOGIE

Ver-02

WAGON CARE CENTRE TUGHLATKABAD

ENO...9/20/209	Bolster Make& Built year.....	Wagon no./M. no. from bogie
FRONT/REAR,A.....	removed.....	

Note:- 1. All Dimensions are in M.M. 2. All lines must be entered 3. REF:- L.S.D. Is listed in left side & S/Frame No.-1 will be left side

FRONT/REAR,A.....

removed.....

Provided in - M1NO

T-419(M) W1NO
62250360204

R1NO
9/20/206

WAGON CARE CENTRE TUGHLAQABAD

PRE-TOH Inspection CHECK LIST OF LCCF-20 C BOGIE

Ver-02

Wagon no./M. no. from bogie

Removed.....

metre in MM. 2. All lines must be entered 3. REF:- L.S.D. is fitted in left side & S/Frame No-1 will be left side

No. of S/Frame	S/Frame Make	Built (Month/Year)	S/Frame NO.1		S/Frame NO.2		Changed=C	Repaired=R	Remarks
Condition	New size	left	Right	left	Right	left	Right		
total jaw	278	286	283	283	284	284	03	03	03 liner
total side outer	105	101	104	105	104	103	1	1	1
total side inner	105	101	103	103	104	103	1	1	1
total crown side	152	144	151	152	151	152	1	1	1
total crown roof	318	323	319	318	319	318	1	1	1
column side	216	206	215	216	215	216	1	1	1
side frame friction liner	10	6	9	8	9	8	1	1	1
pocket liner	5	2	01	01	0	0	04CH	—	Wear
vertical wear of Wedge block	0	7	4	3	2	1	04 CH	—	Wear
slope wear of Wedge block	0	3	0	1	1	1	04 CH	—	Wear
Adpter make			SP	SP	SP	—	—	—	—
Adpter side	268	262	269	260	258	259	03 CH	—	Wear
Adpter crown lug	156	164	158	158	157	157	—	—	—
Centre pivot bottom liner	38	40	Pre. 3.8	Final. 3.8	—	—	—	—	—
vertical									
Centre pivot Ring liner	365	369	Pre. 36.6	Final. 36.6	—	—	—	—	—
wear									
Bolster spg. Colour code	A,B,C,D,E,F	123	119	120	120	120	04CH	04CH	CSB
Side bearer spg. Colour code									120
Nominal clearances PRE- & FINAL OF BOGIE									
1. Longitudinal clearance in between Adpter & S/Frame	10	15	PRE:-	23	23	26	10	10	Colour code of bolster springs:-
2. Lateral clearance in between Adpter & S/Frame	25	28	PRE:-	25	26	25	26	26	
3. Longitudinal clearance in between bolster & S/Frame	4	7	PRE:-	4	5	4	5	5	A=Green,B=Yellow,C=Gray,D=White,E=Sky blue
4. Lateral clearance in between bolster & S/Frame	22	28	PRE:-	26	27	26	27	27	
5. Side bearer clearance	0.5	2	PRE:-	2	1	2	2	2	C/Code of provided paired bolster springs:-
6. C/Code of provided paired bolster springs:-			FINAL:-	—	—	—	—	—	
7. C/Code of provided paired bolster springs:-			PRE:-	—	—	—	—	—	
8. C/Code of provided paired bolster springs:-			FINAL:-	—	—	—	—	—	
9. C/Code of provided paired bolster springs:-			PRE:-	—	—	—	—	—	
10. C/Code of provided paired bolster springs:-			FINAL:-	—	—	—	—	—	
11. C/Code of provided paired bolster springs:-			PRE:-	—	—	—	—	—	
12. C/Code of provided paired bolster springs:-			FINAL:-	—	—	—	—	—	
13. C/Code of provided paired bolster springs:-			PRE:-	—	—	—	—	—	
14. C/Code of provided paired bolster springs:-			FINAL:-	—	—	—	—	—	
15. C/Code of provided paired bolster springs:-			PRE:-	—	—	—	—	—	
16. C/Code of provided paired bolster springs:-			FINAL:-	—	—	—	—	—	
17. C/Code of provided paired bolster springs:-			PRE:-	—	—	—	—	—	
18. C/Code of provided paired bolster springs:-			FINAL:-	—	—	—	—	—	
19. C/Code of provided paired bolster springs:-			PRE:-	—	—	—	—	—	
20. C/Code of provided paired bolster springs:-			FINAL:-	—	—	—	—	—	
21. C/Code of provided paired bolster springs:-			PRE:-	—	—	—	—	—	
22. C/Code of provided paired bolster springs:-			FINAL:-	—	—	—	—	—	
23. C/Code of provided paired bolster springs:-			PRE:-	—	—	—	—	—	
24. C/Code of provided paired bolster springs:-			FINAL:-	—	—	—	—	—	
25. C/Code of provided paired bolster springs:-			PRE:-	—	—	—	—	—	
26. C/Code of provided paired bolster springs:-			FINAL:-	—	—	—	—	—	
27. C/Code of provided paired bolster springs:-			PRE:-	—	—	—	—	—	
28. C/Code of provided paired bolster springs:-			FINAL:-	—	—	—	—	—	
29. C/Code of provided paired bolster springs:-			PRE:-	—	—	—	—	—	
30. C/Code of provided paired bolster springs:-			FINAL:-	—	—	—	—	—	
31. C/Code of provided paired bolster springs:-			PRE:-	—	—	—	—	—	
32. C/Code of provided paired bolster springs:-			FINAL:-	—	—	—	—	—	
33. C/Code of provided paired bolster springs:-			PRE:-	—	—	—	—	—	
34. C/Code of provided paired bolster springs:-			FINAL:-	—	—	—	—	—	
35. C/Code of provided paired bolster springs:-			PRE:-	—	—	—	—	—	
36. C/Code of provided paired bolster springs:-			FINAL:-	—	—	—	—	—	
37. C/Code of provided paired bolster springs:-			PRE:-	—	—	—	—	—	
38. C/Code of provided paired bolster springs:-			FINAL:-	—	—	—	—	—	
39. C/Code of provided paired bolster springs:-			PRE:-	—	—	—	—	—	
40. C/Code of provided paired bolster springs:-			FINAL:-	—	—	—	—	—	
41. C/Code of provided paired bolster springs:-			PRE:-	—	—	—	—	—	
42. C/Code of provided paired bolster springs:-			FINAL:-	—	—	—	—	—	
43. C/Code of provided paired bolster springs:-			PRE:-	—	—	—	—	—	
44. C/Code of provided paired bolster springs:-			FINAL:-	—	—	—	—	—	
45. C/Code of provided paired bolster springs:-			PRE:-	—	—	—	—	—	
46. C/Code of provided paired bolster springs:-			FINAL:-	—	—	—	—	—	
47. C/Code of provided paired bolster springs:-			PRE:-	—	—	—	—	—	
48. C/Code of provided paired bolster springs:-			FINAL:-	—	—	—	—	—	
49. C/Code of provided paired bolster springs:-			PRE:-	—	—	—	—	—	
50. C/Code of provided paired bolster springs:-			FINAL:-	—	—	—	—	—	
51. C/Code of provided paired bolster springs:-			PRE:-	—	—	—	—	—	
52. C/Code of provided paired bolster springs:-			FINAL:-	—	—	—	—	—	
53. C/Code of provided paired bolster springs:-			PRE:-	—	—	—	—	—	
54. C/Code of provided paired bolster springs:-			FINAL:-	—	—	—	—	—	
55. C/Code of provided paired bolster springs:-			PRE:-	—	—	—	—	—	
56. C/Code of provided paired bolster springs:-			FINAL:-	—	—	—	—	—	
57. C/Code of provided paired bolster springs:-			PRE:-	—	—	—	—	—	
58. C/Code of provided paired bolster springs:-			FINAL:-	—	—	—	—	—	
59. C/Code of provided paired bolster springs:-			PRE:-	—	—	—	—	—	
60. C/Code of provided paired bolster springs:-			FINAL:-	—	—	—	—	—	
61. C/Code of provided paired bolster springs:-			PRE:-	—	—	—	—	—	
62. C/Code of provided paired bolster springs:-			FINAL:-	—	—	—	—	—	
63. C/Code of provided paired bolster springs:-			PRE:-	—	—	—	—	—	
64. C/Code of provided paired bolster springs:-			FINAL:-	—	—	—	—	—	
65. C/Code of provided paired bolster springs:-			PRE:-	—	—	—	—	—	
66. C/Code of provided paired bolster springs:-			FINAL:-	—	—	—	—	—	
67. C/Code of provided paired bolster springs:-			PRE:-	—	—	—	—	—	
68. C/Code of provided paired bolster springs:-			FINAL:-	—	—	—	—	—	
69. C/Code of provided paired bolster springs:-			PRE:-	—	—	—	—	—	
70. C/Code of provided paired bolster springs:-			FINAL:-	—	—	—	—	—	
71. C/Code of provided paired bolster springs:-			PRE:-	—	—	—	—	—	
72. C/Code of provided paired bolster springs:-			FINAL:-	—	—	—	—	—	
73. C/Code of provided paired bolster springs:-			PRE:-	—	—	—	—	—	
74. C/Code of provided paired bolster springs:-			FINAL:-	—	—	—	—	—	
75. C/Code of provided paired bolster springs:-			PRE:-	—	—	—	—	—	
76. C/Code of provided paired bolster springs:-			FINAL:-	—	—	—	—	—	
77. C/Code of provided paired bolster springs:-			PRE:-	—	—	—	—	—	
78. C/Code of provided paired bolster springs:-			FINAL:-	—	—	—	—	—	
79. C/Code of provided paired bolster springs:-			PRE:-	—	—	—	—	—	
80. C/Code of provided paired bolster springs:-			FINAL:-	—	—	—	—	—	
81. C/Code of provided paired bolster springs:-			PRE:-	—	—	—	—	—	
82. C/Code of provided paired bolster springs:-			FINAL:-	—	—	—	—	—	
83. C/Code of provided paired bolster springs:-			PRE:-	—	—	—	—	—	
84. C/Code of provided paired bolster springs:-			FINAL:-	—	—	—	—	—	
85. C/Code of provided paired bolster springs:-			PRE:-	—	—	—	—	—	
86. C/Code of provided paired bolster springs:-			FINAL:-	—	—	—	—	—	
87. C/Code of provided paired bolster springs:-			PRE:-	—	—	—	—	—	
88. C/Code of provided paired bolster springs:-			FINAL:-	—	—	—	—	—	
89. C/Code of provided paired bolster springs:-			PRE:-	—	—	—	—	—	
90. C/Code of provided paired bolster springs:-			FINAL:-	—	—	—	—	—	
91. C/Code of provided paired bolster springs:-			PRE:-	—	—	—	—	—	
92. C/Code of provided paired bolster springs:-			FINAL:-	—	—	—	—	—	
93. C/Code of provided paired bolster springs:-			PRE:-	—	—	—	—	—	
94. C/Code of provided paired bolster springs:-			FINAL:-	—	—	—	—	—	
95. C/Code of provided paired bolster springs:-			PRE:-	—	—	—	—	—	
96. C/Code of provided paired bolster springs:-			FINAL:-	—	—	—	—	—	
97. C/Code of provided paired bolster springs:-			PRE:-	—	—	—	—	—	
98. C/Code of provided paired bolster springs:-			FINAL:-	—	—	—	—	—	
99. C/Code of provided paired bolster springs:-			PRE:-	—	—	—	—	—	
100. C/Code of provided paired bolster springs:-			FINAL:-	—	—	—	—	—	
101. C/Code of provided paired bolster springs:-			PRE:-	—	—	—	—	—	
102. C/Code of provided paired bolster springs:-			FINAL:-	—	—	—	—	—	
103. C/Code of provided paired bolster springs:-			PRE:-	—	—	—	—	—	
104. C/Code of provided paired bolster springs:-			FINAL:-	—	—	—	—	—	
105. C/Code of provided paired bolster springs:-			PRE:-	—	—	—	—	—	
106. C/Code of provided paired bolster springs:-			FINAL:-	—	—	—	—	—	
107. C/Code of provided paired bolster springs:-			PRE:-	—	—	—	—	—	
108. C/Code of provided paired bolster springs:-			FINAL:-	—	—	—	—	—	
109. C/Code of provided paired bolster springs:-			PRE:-	—	—	—	—	—	
110. C/Code of provided paired bolster springs:-			FINAL:-	—	—	—	—	—	
111. C/Code of provided paired bolster springs:-			PRE:-	—	—	—	—	—	
112. C/Code of provided paired bolster springs:-			FINAL:-	—	—	—	—	—	
113. C/Code of provided paired bolster springs:-			PRE:-	—	—	—	—	—	
114. C/Code of provided paired bolster springs:-			FINAL:-	—	—	—	—	—	
115. C/Code of provided paired bolster springs:-			PRE:-	—	—	—	—	—	
116. C/Code of provided paired bolster springs:-			FINAL:-	—	—	—	—	—	
117. C/Code of provided paired bolster springs:-			PRE:-	—	—	—	—	—	
118. C/Code of provided paired bolster springs:-			FINAL:-	—	—	—	—	—	
119. C/Code of provided paired bolster springs:-			PRE:-	—	—	—	—	—	
120. C/Code of provided paired bolster springs:-			FINAL:-	—	—	—	—	—	
121. C/Code of provided paired bolster springs:-			PRE:-	—	—	—	—	—	
122. C/Code of provided paired bolster springs:-			FINAL:-	—	—	—	—	—	
123. C/Code of provided paired bolster springs:-			PRE:-	—	—	—	—	—	
124. C/Code of provided paired bolster springs:-			FINAL:-	—	—	—	—		

Signature

WAGON CARE CENTRE TUGHLAQABAD

Signature

T-4/8(m) 6125 036053 PRE-ROH Inspection CHECK LIST OF LCCF-20C BOSIE

Ver-02 Date: 12/09/2020

1. All Dimensions are in M.M. 2. All lines must be entered 3. REF:- L.S.D is fitted in left side & S/Frame No.-1 will be left side

BON/T/REAR.....

Wagon no./M. no. from bogie removed.....

S. No. of S/Frame		S/Frame Make		Built (Monthly/Year)		S/Frame NO.-1		S/Frame NO.-2		Changed=C		Required=R		Remarks	
S.N.	Description of Checks	New size	Condemn size	Left	Right	Left	Right	Left	Right	1	0	1	0	1	0
1	Pedestal Jaw	278	285	284	283	280	279	—	—	R	02	—	—	—	—
2	Pedestal side outer	105	101	105	104	105	104	—	—	—	—	—	—	—	—
3	Pedestal side inner	105	101	104	103	104	103	—	—	—	—	—	—	—	—
4	Pedestal crown side	152	144	152	151	152	151	—	—	—	—	—	—	—	—
5	Pedestal crown roof	318	323	318	319	318	319	—	—	—	—	—	—	—	—
6	column side	216	206	216	215	216	215	—	—	—	—	—	—	—	—
7	side frame friction liner	10	6	8	4	8	4	—	—	—	—	—	—	—	—
8	pocket liner	5	2	6	01	02	04	03 CH	—	—	—	—	—	—	—
9	vertical wear of wedge block	0	7	3	4	2	1	04 CH	—	—	—	—	—	—	—
10	slope wear of wedge block	0	3	0	1	1	0	—	—	—	—	—	—	—	—
11	Adopter make	—	—	—	—	AAR	AAR	AAR	AAR	—	—	—	—	—	—
12	Adopter side	258	262	260	258	260	258	260	04 CH	—	—	—	—	—	—
13	Adopter crown lug	156	164	158	158	158	158	—	—	—	—	—	—	—	—
14	Centre pivot bottom liner vertical	38	40	Pre. 38	Final. 38	BKN	01 CH	—	—	—	—	—	—	—	—
15	Centre pivot Ring liner wear	365	369	Pre. 367	Final. 367	—	—	—	—	—	—	—	—	—	—
16	Bolster spgs. Colour code	A,B,C,D,E,F	—	—	—	—	—	—	—	—	—	—	—	—	—
17	Side bearer S/Sp. Height	123	119	122	122	121	121	02 CH	—	—	—	—	—	—	—
Nominal clearances PRE & Final On BOGIE															
1	Longitudinal clearance in between Adopter & S/Frame	10	15	PRE:- FINAL:-	12	11	10	11	—	—	—	—	—	—	—
	lateral clearance in between Adopter & S/Frame	25	28	PRE:- FINAL:-	25	26	25	26	—	—	—	—	—	—	—
	Longitudinal clearance in between bolster & S/Frame	4	7	PRE:- FINAL:-	4	5	4	5	—	—	—	—	—	—	—
	lateral clearance in between bolster & S/Frame	22	28	PRE:- FINAL:-	25	26	25	26	—	—	—	—	—	—	—
3	Side bearer clearance	0.5	2	PRE:- FINAL:-	2	2	1	1	—	—	—	—	—	—	—
4	CCSB Height under Tare	129.5	132.5	PRE:- FINAL:-	132.2	132.2	132.2	132.2	—	—	—	—	—	—	—
5	Bogie Trammeling	—	30184.5	—	132.2	132.2	132.2	132.2	—	—	—	—	—	—	—
Material consumption:-															
1	W/Jaw adopter	W/Jaw	0404	14	Side bearer Nut&Bolt	—	—	27	Pushrod	FL BUSH	W/Jaw	01 CH	—	—	—
2	Bk. Beam wear plate	W/J Jaw	0404	01 CH	15	Side bearer seat	—	—	28	BK. Beam bush	—	—	—	—	—
3	Wear plate	W/J Jaw	0324	16	Retaining Bolt	—	—	29	Slide block	—	—	—	—	—	—
4	E/M Pad	W/J Jaw	04CH	17	Jaw liner 3 mm	—	—	30	Pin size 28*100 mm	W/Jaw	02CH	—	—	—	—
5	Bk/block	04CH	18	Jaw liner 4 mm	—	—	31	Pin size 40*118 mm	W/Jaw	02CH	—	—	—	—	—
6	10*100 mm S/Pin	04CH	19	C. Pivot Ring	—	—	32	bulb colter	—	—	—	—	—	—	—
7	Bk/block key	—	20	C. Pivot bottom liner	W/Jaw	01 CH	33	S/F Key & N/BOLT	W/Jaw	04 CH	—	—	—	—	—
8	Bk. beam	—	21	Bolster spg. Outer	W/Jaw	01 CH	34	SPY SPR	W/Jaw	04 CH	—	—	—	—	—
9	S/Beater spg.	—	22	Bolster spg. Inner	—	01	35	PUSH ROD	W/Jaw	01 CH	—	—	—	—	—
10	Bolster liner	—	23	Bolster spg. Snubber	—	01	36	—	—	—	—	—	—	—	—
11	Friction liner	W/J	24	Push rod safety	—	—	37	—	—	—	—	—	—	—	—
12	W/Block	W/J	25	Y-Type FL Lever	—	—	38	—	—	—	—	—	—	—	—
13	CCSB ASSY	W/J	26	Equalizing lever	—	—	39	—	—	—	—	—	—	—	—

(A)

A=Green, B=Yellow, C=Gray, D=White, E=Sky Blue

C/Code of provided paired bolster springs:-

R.K. Keshav Kumar
Signature

Signature

S/o. Sr. Tech

