

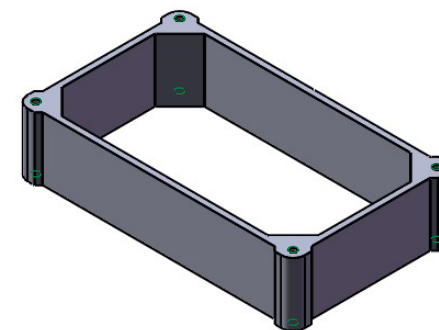
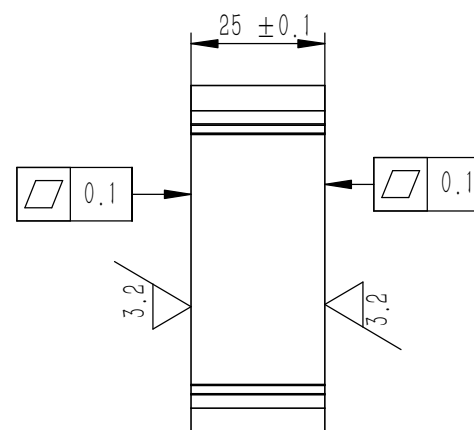
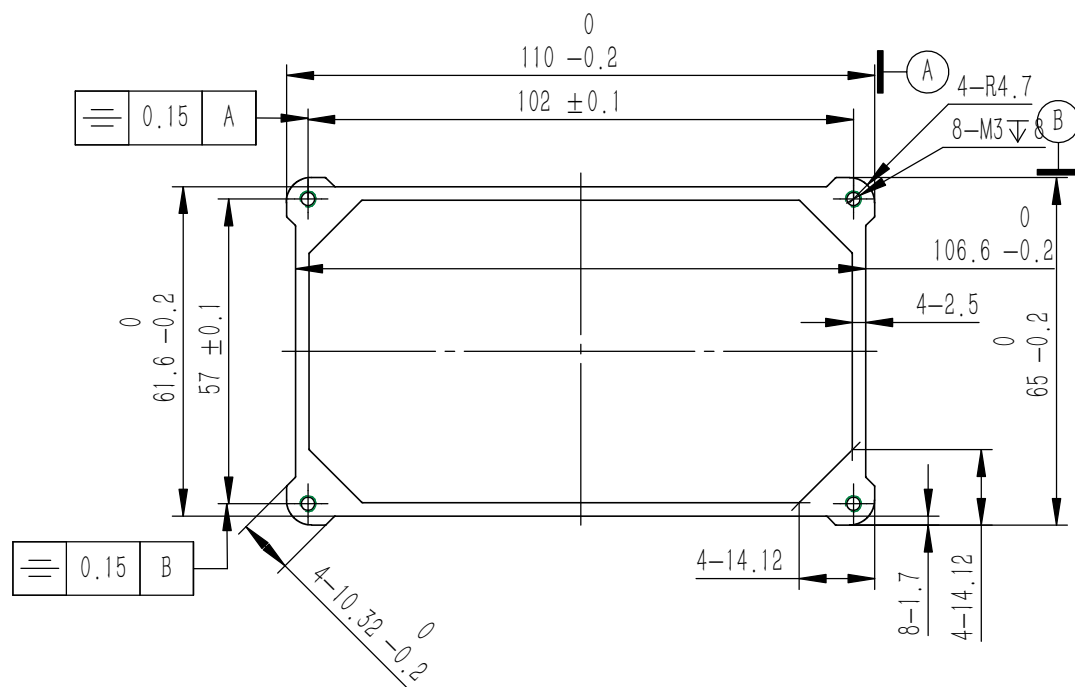
技术要求:

- 1、必须按照设计、工艺要求及本规定和有关标准进行装配;
- 2、所有零部件(包括外购、外协件)必须具有检验合格证方能进行装配;
- 3、零件在装配前必须清理和清洗干净,不得有毛刺、飞边、氧化皮、锈蚀、切屑、砂粒、灰尘和油污等,并应符合相应清洁度要求;
- 4、装配过程中零件不得磕碰、划伤和锈蚀;
- 5、油漆未干的零件不得进行装配;
- 6、相对运动的零件,装配时接触面间应加润滑油脂;
- 7、各零、部件装配后相对位置应准确。

业务代码: FS-WME(L)110-65-25等级A

7	CS0A-M3-4-NA-D5	埋头压铆铝螺柱铝本色M3X4	6063-T5	4	0.000	
6	GB-T-70.1-2000-S-NL-M3X8	不锈钢内六角杯头螺丝M3X8	SUS 304	8	0.001	
5	YG-TY-XJD-007	自粘橡胶垫9X19.3X1	硅橡胶	4	0.000	
4	YG-L02A-0000-004	点胶密封胶	点胶硅胶	2	0.001	
3	YG-L02A-0053-003	下盖	6061 合金	1	0.132	
2	YG-L02A-0053-001	壳体	6063-T5	1	0.073	
1	YG-L02A-0053-002	上盖	6061 合金	1	0.114	
序号 (Item)	图号 (Drawing Number)	名称 (Part Name)	材料 (Material)	数量 (QTY)	单重 (Weight)	备注 (Note)

Tolerances (未注公差):		Material (材料):		(装配图)		YONGU 永固	
0.5 to 6 ± 0.1		Weight: (重量) (Kg):		0.329			
6 to 30 ± 0.2		Protection: (表面处理):				Drawing Number (图号):	
30 to 120 ± 0.3		Part Name (零/部件名称):					
120 to 400 ± 0.4		L02A防水壳体				YG-L02A-0053-000	
Angular tolerances (未注角度公差):						Drawn by (绘图): 徐玮	
<6° ± 10'		Check by (校对):		Date (日期):		Size: (图幅): A2	
<30° ± 20'		Signature by (批准):		Date (日期):		Scale (比例): 1:1	
<120° ± 30'						Sheet (页数):	
>120° ± 1°						Revision (版本): A1	
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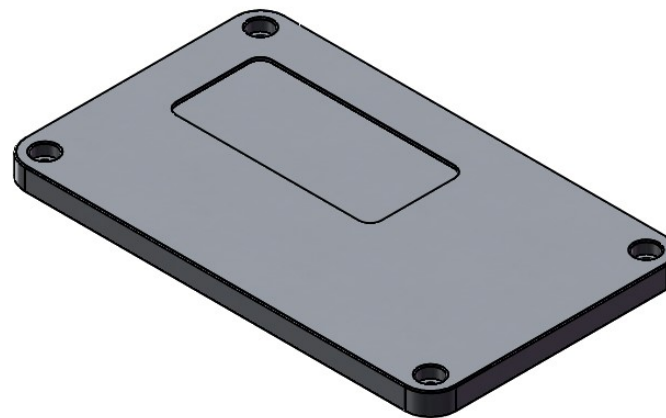
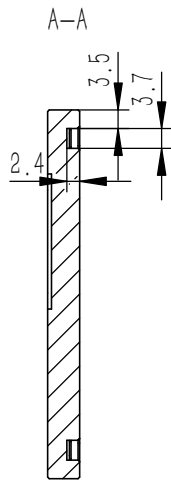
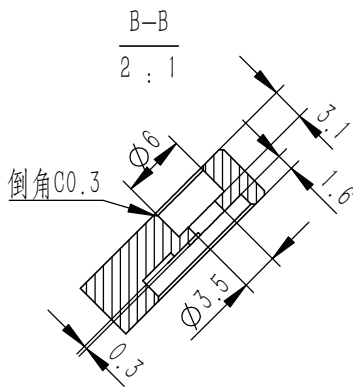
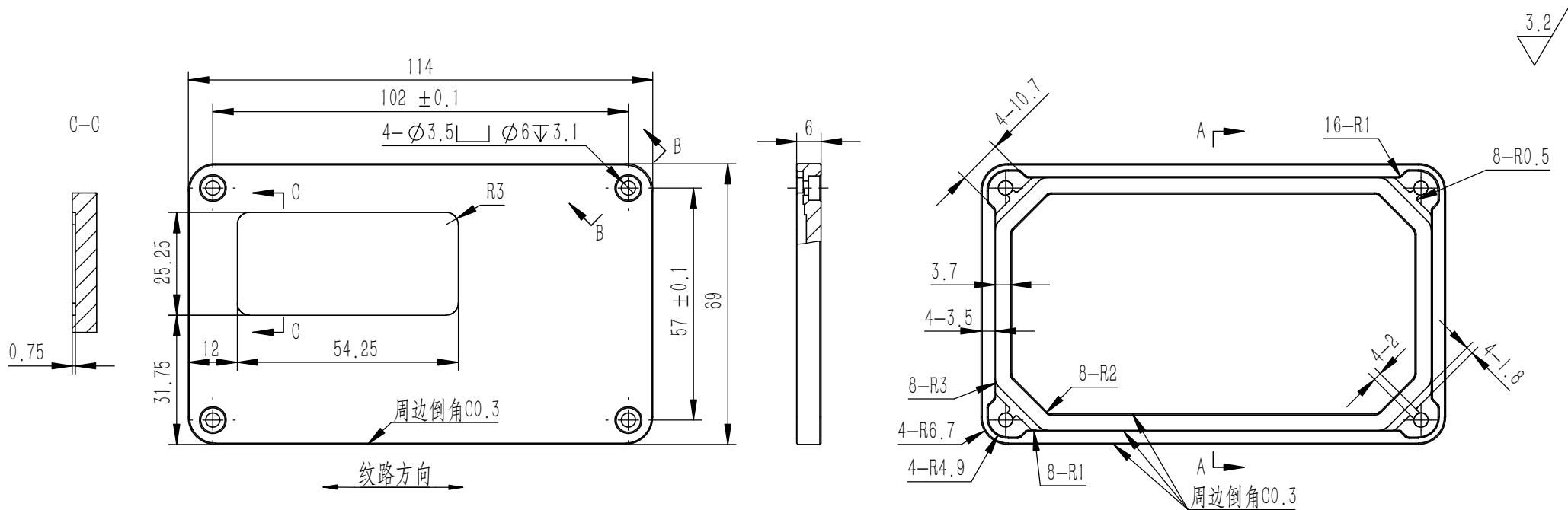


技术要求:

- 1、零件加工表面不应有划痕、擦伤等损伤零件表面的缺陷；
- 2、去除毛刺飞边，锐角倒钝；
- 3、未标注尺寸见3D数模。

业务代码: FS-WME(L)110-65-25等级A

<div>Tolerances (未注公差): 0.5 to 6 ± 0.1 6 to 30 ± 0.2 30 to 120 ± 0.3 120 to 400 ± 0.4</div>		Material (材料): 6063-T5		<div>YONGU 永固</div>	
		Weight: (重量) (Kg) 0.073			
<div>Break sharp edges (未注锐边倒角): Ch 0.05 to 0.25 x45°</div> <div>Position tolerances (未注位置公差): ±0.05</div>		<div>Angular tolerances (未注角度公差): <6° ± 10' <30° ± 20' <120° ± 30' >120° ± 1°</div>		Protection: (表面处理): 喷砂墨玉黑	
				Part Name (零/部件名称): 壳体	
				Drawing Number (图号): YG-L02A-0053-001	
		Drawn by (绘图): 徐玮		Date (日期): 2023.02.07	
		Check by (校对):		Date (日期):	
		Signature by (批准):		Date (日期):	
				Size: (图幅): A3	
				Scale (比例): 1:1	
				Revision (版本): A1	
				Sheet (页数): 1 / 1	



技术要求:

- 1、零件加工表面不应有划痕、擦伤等损伤零件表面的缺陷;
- 2、去除毛刺飞边,锐角倒钝;
- 3、未标注尺寸见3D数模;
- 4、采用欧力克斯点胶机,在防水槽中间打防水胶,防水胶宽度1.8mm高度 1.3 ± 0.2 mm。

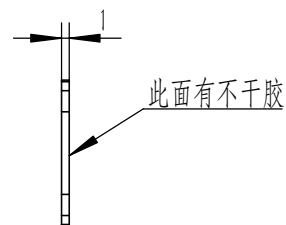
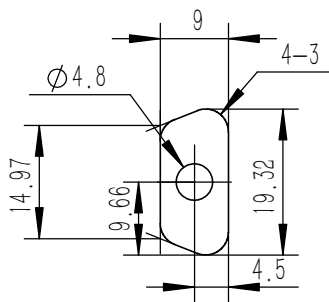
业务代码: FS-WME(L)110-65-25等级A

Break sharp edges (未注锐边倒角): Ch 0.05 to 0.25 x45°
Position tolerances (未注位置公差): ± 0.05

Tolerances (未注公差):
0.5 to 6 ± 0.1
6 to 30 ± 0.2
30 to 120 ± 0.3
120 to 400 ± 0.4

Angular tolerances (未注角度公差):
$<6^\circ$ $\pm 10'$
$<30^\circ$ $\pm 20'$
$<120^\circ$ $\pm 30'$
$>120^\circ$ $\pm 1^\circ$

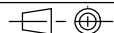
Material (材料):	6061 合金	YONGU 永固	
Weight: (重量) (Kg)	0.114		
Protection: (表面处理):	喷砂墨玉黑	Drawing Number (图号):	
Part Name (零/部件名称):	上盖	YG-L02A-0053-002	
Drawn by (绘图): 徐玮	Date (日期): 2023.02.07	Size: (图幅): A3	
Check by (校对):	Date (日期):	Scale (比例): 1:1	
Signature by (批准):	Date (日期):	Revision (版本): A1	Sheet (页数):
			1 / 1



技术要求:

- 1、零件加工表面不应有划痕、擦伤等损伤零件表面的缺陷;
- 2、去除毛刺飞边,锐角倒钝;
- 3、未标注尺寸见3D数模。

业务代码:

<div>Tolerances (未注公差):</div> <div>0.5 to 6 ± 0.1</div> <div>6 to 30 ± 0.2</div> <div>30 to 120 ± 0.3</div> <div>120 to 400 ± 0.4</div>	Material (材料): 硅橡胶		YONGU 永固	
	Weight: (重量) (Kg) 0.000			
	Protection: (表面处理):			Drawing Number (图号): YG-TY-XJD-007
	Part Name (零/部件名称): 自粘橡胶垫9X19.3X1			
<div>Angular tolerances (未注角度公差):</div> <div><6° ± 10'</div> <div><30° ± 20'</div> <div><120° ± 30'</div> <div>>120° ± 1°</div>	Drawn by (绘图):	Date (日期):	Size: (图幅): A4	 Sheet (页数):
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