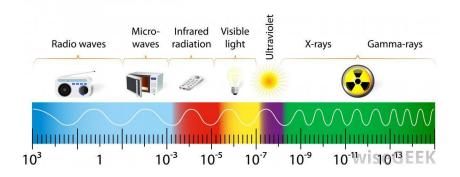


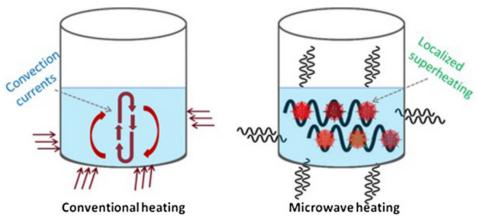
## What is microwave?

**Microwaves** are a form of electromagnetic radiation with wavelengths ranging from as long as one meter to as short as one millimeter; with frequencies between 300 MHz (0.3 GHz) and 300 GHz.

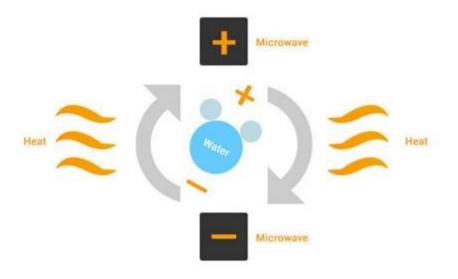
Microwave uses: Communication, Radar, Heating and power application



**Principle** 



Microwave heating in foods occurs due to coupling of electrical energy from an electromagnetic field in a microwave cavity with the food and its subsequent dissipation within food product.



This results in a sharp increase in temperature within the product. Microwave energy is delivered at a molecular level through the molecular interaction with the electromagnetic field, in particular, through molecular friction resulting from dipole rotation of polar solvents and from the conductive migration of dissolved ions.

## Microwave in food industry





**Pasteurization** 

Sterilization

# **Advantages of Microwave**

### Microwave pasteurization vs. Pasteurization

	Microwave Pasteurization	Pasteurization (Conventional treatment)
Sensory&Quality	same	same
Shelf-life	longer	shorter
Taste&Odour	same	same

PS. Microwave heating in continuous flow seems to be a good alternative to traditional pasteurisation methods.

# **Advantages**

#### Microwave heating vs. Conventional heating

Microwave heating	Conventional heating
Penetrate into the interior of food	Heat transfer into the exterior only
Faster	Slower
More efficient	Less efficient

Cooking fat food, fat vegetable by microwave heating just similar to frying one since it results in local free radical formation.

#### Microwave sterilization vs. sterilization

	Sterilization	Microwave
Processing time	Slower	Faster
Freshness	Normal	Better
Retention of nutrients	Normal	Better

- Instantaneous turn-on and turn-off.
- The use of post packaging processing could benefit manufactures in reducing spoilage, eliminating refrigeration costs, and provide safe foods for consumers.

### Microwave drying vs. Drying

	Drying	Microwave
Time	Slower	Faster 49-80%
Shirinkag	Lower	Higher
Rehydration	Higher	Lower
Absortion	Slower	Faster

Thus, hot air microwave (moderated way between drying & Microwave drying) finnish drying can be used for prevention of high quality products.

# **Application**

- Heating in food process

- Destroy microorganism in food products

- Thawing frozen food for ready to eat

Increase food quality

## **Thawing**





## **Product**



















### **Credit**

http://microwaveheating.wsu. edu/factsheet/MicrowavetechnologyFActSheetWSUNCSU08.pdf

http://disciplinas.stoa.usp.br/pluginfile.php/128445/mod\_resource/content/1/C28.microwave.pdf

http://microwaveheating.wsu.edu/factsheet/index.html