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**AMENDMENT 1**  
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**Hand-held portable power tools —  
Test methods for evaluation of  
vibration emission —**

**Part 5:  
Drills and impact drills**

**AMENDMENT 1: Feed force**

*Machines à moteur portatives — Méthodes d'essai pour l'évaluation  
de l'émission de vibrations —*

*Partie 5: Perceuses et perceuses à percussion*

*AMENDEMENT 1: Force d'avance*



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The committee responsible for this document is ISO/TC 118, *Compressors and pneumatic tools, machines and equipment*, Subcommittee SC 3, *Pneumatic tools and machines*.



# Hand-held portable power tools — Test methods for evaluation of vibration emission —

## Part 5: Drills and impact drills

### AMENDMENT 1: Feed force

Page 13, Table 1

Replace [Table 1](#) with the following.

**Table 1 — Drills without impact action — Drill diameter and feed force by free running speed**

Rotational speed r/min	Drill diameter mm	Pistol grip drills		Straight and angle drills	
		Feed force N	Acceptable variation N	Feed force N	Acceptable variation N
5 500–10 000	1,5	50	±10	50	±10
3 100–5 499	3	100	±15	50	±15
1 000–3 099	6	150	±30	50	±15
< 1 000	10	200	±30	50	±15

