



Style Report - Capacity and Line Balance

Date printed :- 13/04/2022

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|---|---|--|--|
| Code TTTSSS230001 Title ADI 1978 - CUSTOS S231CSPM114 Description T Shirt Short Sleeve / Aeroready Train Essentials Base Comments SEWING SMV = 5.866 IPF SMV (BASE SMV = 2.500 + (SEWING SMV X 4.59%)) = 2.769 CUTTING SMV (BASE SMV 1.000 + SEWING & IPF SMV X 3%) = 1.259 TOTAL SMV = 9.895 | |  | |
| Product Reference ADI 1884 Brand ADIDAS Season ADI FW22 | Factors Material SNL Size | | |
| Production Line Line Factory Country Line Efficiency 0.00 | Availability Operators 0 Interval Hora Minutes 60 Absenteeism 0.00 |  | |
| Production Time Values Standard Minutes (SMV) 5.8662 Efficiency Factors Padrão Efficiency 0.00 Allowed Time 5.8662 | Capacity Interval Attendance 100.0 Capacity at Standard 0 Capacity at Efficiency 0 | | |
| Target Utilisation Production Target 0 Interval Operators 0.0 Workplaces 0 | Actual Utilisation Days in Production 0 Operators 0.00 Utilisation 0.00 Workplaces 0 | Created By TDS 21/02/2022 Last Amended By TDS 13/04/2022 | |

Machine Requirements / Section

| Section | M/C | M/C Description | S.M.V. | Tot.S.M.V. | No.Oprs. | % Util. | No.W/P |
|-------------|----------|-------------------------------|--------|------------|----------|---------|--------|
| Sewing Room | LS1-RETA | Lockstitch Machine [301] RETA | 1.2385 | 0.00 | 0 | 0.00 | 0 |
| | OL14-TEC | Overlock Machine [514] | 1.0810 | 0.00 | 0 | 0.00 | 0 |
| | OL14 | Overlock Machine [514] | 1.6031 | 0.00 | 0 | 0.00 | 0 |
| | MC6-TEC | Multi - Chainstitch [406] | 1.1907 | 0.00 | 0 | 0.00 | 0 |
| | BT1 | Bartack - [304] | 0.3350 | 0.00 | 0 | 0.00 | 0 |
| | OL4 | Overlock Machine [504] | 0.2640 | 0.00 | 0 | 0.00 | 0 |
| | BT1-TEC | Bartack - [304] | 0.1539 | 0.00 | 0 | 0.00 | 0 |

Operator/Work Place Balance

| No. | Code | Description | Freq. | Operator | SMV | Eff% | Allowed | Util. | Ops | M/C | Sect |
|-----|--------------|--|-------|----------|--------|------|---------|-------|-----|--------|------|
| 1 | - | | | | 0.0000 | 0 | 0.0000 | 0.00 | | | |
| 2 | - | PPA 1 | | | 0.0000 | 0 | 0.0000 | 0.00 | | | |
| 3 | TTOJEYKLB000 | 1L JOIN CARE LABEL / MONTAR ETIQUETA (3 PAPÉIS)-3.5 CM | 1 | | 0.2002 | 0 | 0.2002 | 0.00 | 0 | LS1-RE | AR |
| 4 | - | "" SEW "" | | | 0.0000 | 0 | 0.0000 | 0.00 | | | |
| 5 | - | FRENTE E COSTAS | | | 0.0000 | 0 | 0.0000 | 0.00 | | | |
| 6 | TTOTSSDPP000 | 4OL JOIN SHOULDER/FECHAR OMBRO EM TAPE 16 CM 2* corte a vácuo - Ombro com tape e silicone. | 1 | | 0.3596 | 0 | 0.3596 | 0.00 | 0 | OL14-T | AR |
| 7 | TTOTSDSM0001 | 4OL JOIN SIDE SEAM WITH SHORT SLEEVE/FECHAR LATERAL +MANGA 61 CM 2* - + Etiqueta lateral | 1 | | 0.7214 | 0 | 0.7214 | 0.00 | 0 | OL14-T | AR |
| 8 | - | "MANGAS" | | | 0.0000 | 0 | 0.0000 | 0.00 | | | |
| 9 | TTOTSSSLV001 | 4OL ATTACH SLEEVE (OPEN)/PREGAR MANGA ABERTA 58 CM 2* | 1 | | 0.5962 | 0 | 0.5962 | 0.00 | 0 | OL14 | AR |
| 10 | TTOTSHESV000 | 2CO SLEEVES HEMS/BAINHA DA MANGA 45 CM *2 | 1 | | 0.6397 | 0 | 0.6397 | 0.00 | 0 | MC6-TE | AR |
| 11 | TTOTSBT00000 | BT BT BARTACK SLV HEMS/BATER TRAVET MANGA *2 - x2 Bartack vertically to reinforce the 2CO overlap/x2 Bartack verticalmente para reforçar a sobreposição de 2CO | 1 | | 0.3350 | 0 | 0.3350 | 0.00 | 0 | BT1 | AR |
| 12 | - | "GOLA" | | | 0.0000 | 0 | 0.0000 | 0.00 | | | |
| 13 | TTOTSCLSCL00 | 4OL JOIN COLLAR /FECHAR GOLA 6 CM | 1 | | 0.1221 | 0 | 0.1221 | 0.00 | 0 | OL14 | AR |

Operator/Work Place Balance

| No. | Code | Description | Freq. | Operator | SMV | Eff% | Allowed | Util. | Ops | M/C | Sect |
|-----|--------------|--|-------|----------|--------|------|---------|-------|-----|--------|------|
| 14 | TTOTSCCLK000 | 3OL SERGE COLLAR/ALINHAVAR GOLA 59 CM - Alinhavar gola para pregar | 1 | | 0.2640 | 0 | 0.2640 | 0.00 | 0 | OL4 | AR |
| 15 | TTOTSNLATT00 | 4OL ATTACH COLLAR ON BODY/PREGAR GOLA 60 CM | 1 | | 0.7004 | 0 | 0.7004 | 0.00 | 0 | OL14 | AR |
| 16 | TTOTSBNTMK00 | MANUAL - SHAPE THE BNT TO MARK/GABARITAR COBRE GOLA - Demarcar o limite do cobre gola | 1 | | 0.1844 | 0 | 0.1844 | 0.00 | 0 | M | |
| 17 | TTOJEBNTAT04 | 1L ATTACH BACK NECK TAPE CUSTOM /FIXAR COBRE GOLA PERSONALIZADO 22 CM | 1 | | 0.5322 | 0 | 0.5322 | 0.00 | 0 | LS1-RE | AR |
| 18 | TTOJETSBN14 | 1L TOPSTITCH BNT CUSTOM WITH ATACA LABEL/REBATER COBRE GOLA PERSONALIZADO 22 CM - Rebater bnt com acabamento embutido. | 1 | | 0.5061 | 0 | 0.5061 | 0.00 | 0 | LS1-RE | AR |
| 19 | - | BARRA | | | 0.0000 | 0 | 0.0000 | 0.00 | | | |
| 20 | TTOTSHEMBT00 | 2CO BOTTOM HEMMING/BAINHA DO CORPO 120 CM | 1 | | 0.5510 | 0 | 0.5510 | 0.00 | 0 | MC6-TE | AR |
| 21 | TTOTSHEMBT01 | BT BARTACK BOTTOM HEM/BATER TRAVET NA BARRA 1x - x1 Bartack verticalmente para reforçar a sobreposição de 2CO | 1 | | 0.1539 | 0 | 0.1539 | 0.00 | 0 | BT1-TE | AR |

| Analyst | Date | Time | Revision | Description |
|---------|------------|----------|----------|-----------------------------|
| TDS | 21/02/2022 | 08:46:10 | OK | SMV = 5.8662 SMV = 0.000 |