



Style Report - Capacity and Line Balance

Date printed :- 13/04/2022

Code TTTSSS230023 Title ADI 1992 - CUSTOS S211CSIW127 Description Tights (1/1) / Essentials 3 - Stripes Leggings. Comments SEWING SMV = 7.327 IPF SMV (BASE SMV = 2.500 + (SEWING SMV X 4.59%)) = 2.836 CUTTING SMV (BASE SMV 1.000 + SEWING & IPF SMV X 3%) = 1.305 TOTAL SMV = 11.468			
Product Reference ADI 1992 Brand ADIDAS Season ADI SS23	Factors Material SNL Size		
Production Line Line Factory Country Line Efficiency 0.00	Availability Operators 0 Interval Hora Minutes 60 Absenteeism 0.00		
Production Time Values Standard Minutes (SMV) 7.3265 Efficiency Factors Padrão Efficiency 0.00 Allowed Time 7.3265	Capacity Interval Attendance 100.0 Capacity at Standard 0 Capacity at Efficiency 0		
Target Utilisation Production Target 0 Interval Operators 0.0 Workplaces 0	Actual Utilisation Days in Production 0 Operators 0.00 Utilisation 0.00 Workplaces 0		
		Created By TDS Last Amended By TDS	03/03/2022 13/04/2022

Section Results

Section	S.M.V.	Tot.S.M.V.	No.Oprs.	% Util.	No.W/P
Sewing Room	7.1981	0.00	0	0.00	0
Cutting Section	0.1284	0.00	0	0.00	0

Operator/Work Place Balance

No.	Code	Description	Freq.	Operator	SMV	Eff%	Allowed	Util.	Ops	M/C	Sect
1	-				0.0000	0	0.0000	0.00			
2	-	PPA			0.0000	0	0.0000	0.00			
3	TTOJEYKLB000	1L JOIN CARE LABEL / MONTAR ETIQUETA (3 PAPÉIS)-3.5 CM	1		0.2002	0	0.2002	0.00	0	LS1-RE	AR
4	-	FRENTE E COSTAS			0.0000	0	0.0000	0.00			
5	TTOTIDSM0000	4OL JOIN SIDE SEAMS /FECHAR LATERAL 100 CM *2	1		0.9289	0	0.9289	0.00	0	OL14-T	AR
6	TTOTISTPSS00	6C JOIN 3 STRIPES SIDE SEAMS/PASSAR GALÃO 3 LISTRAS LATERAL 100 CM *2	1		0.9963	0	0.9963	0.00	0	MC6	AR
7	TTOJESTPCU00	MANUAL - CUTTING 3 STRIPES/ DESTACAR GALÃO	1		0.1604	0	0.1604	0.00	0	M	AR
8	TTOSHRFR000	4OL JOIN FRONT RISES/FECHAR GANCHO FRENTE 40 CM	1		0.2626	0	0.2626	0.00	0	OL14-T	AR
9	TTOSHRB000	4OLJOIN BACK RISES /FECHAR GANCHO COSTAS 45 CM	1		0.2676	0	0.2676	0.00	0	OL14-T	AR
10	-	COSTURA INTERNA			0.0000	0	0.0000	0.00			
11	TTOTIIN00001	4OL JOIN INSEAMS/FECHAR ENTRE PERNAS 150 CM	1		0.9215	0	0.9215	0.00	0	OL14-T	AR
12	-	CÓS			0.0000	0	0.0000	0.00			
13	TTOSHEL0000	MANUAL -MEASURE AND CUT ELASTIC/MEDIR, CORTAR ELÁSTICO	1		0.1284	0	0.1284	0.00	0	M	CU
14	TTOSHEL0001	1L CLOSE ELASTIC/FECHAR ELÁSTICO 4 CM - Fechar elástico normal	1		0.1765	0	0.1765	0.00	0	LS1-RE	AR
15	TTOSHTWBLW00	2C TOPSTITCH UPPER WB WITH ELASTIC/REBATER CÓS SUPERIOR COM ELÁSTICO 96 CM	1		0.7055	0	0.7055	0.00	0	MC2	AR
16	TTOSHELST01	4OL ATTACH CUSTOM ELASTIC/PREGAR ELÁSTICO PERSONALIZADO 96 CM	1		0.7572	0	0.7572	0.00	0	OL14	AR

Operator/Work Place Balance

No.	Code	Description	Freq.	Operator	SMV	Eff%	Allowed	Util.	Ops	M/C	Sect
17	TTOSHTSWB000	2C TOPSTITCH OUTSIDE WB/REBATER CÓS EXTERNO 96 CM - 2C attached to main body / Rebatido entre o cós e abertura do cós	1		0.6211	0	0.6211	0.00	0	MC2	AR
18	TTOSHBT00001	BT BARTACK WAISTBAND/BATER TRAVET NO CÓS - x1 Bartack reinforce 4 needle chain stitch vertically at centre back waistband	1		0.2138	0	0.2138	0.00	0	BT1-TE	AR
19	TTOSHSYKLB00	1L ATTACH WB LABELS/ FIXAR ETIQUETA CÓS 5 CM	1		0.2025	0	0.2025	0.00	0	LS1	AR
20	-	BARRA			0.0000	0	0.0000	0.00			
21	TTOIHHEMBT00	2CO LEGS HEMMING/BAINHA DA PERNA 24 CM *2	1		0.4762	0	0.4762	0.00	0	MC6-TE	AR
22	TTOSHBT00004	BT BARTACK HEMS/BATER TRAVET BARRA 2x - x2 Bartack vertically to reinforce 2CO overlap/2x Bartack verticalmente na barra.	1		0.3078	0	0.3078	0.00	0	BT1-TE	AR

Analyst	Date	Time	Revision	Description
TDS	13/04/2022	14:03:38	ok	SMV = 7.3265 SMV = 0.000
TDS	03/03/2022	13:33:50	ok	SMV = 8.3395 SMV = 0.000