
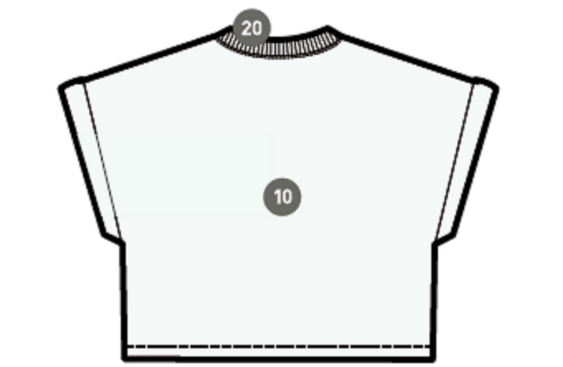




**Style Report - Capacity and Line Balance**

Date printed :- 14/04/2022

<b>Code</b> TTTSSS230015 <b>Title</b> ADI 1985 - CUSTOS S2325W930 <b>Description</b> T Shirt Short Sleeve / CROPPED TEE <b>Comments</b> SEWING SMV = 7.189 IPF SMV (BASE SMV = 2.500 + (SEWING SMV X 4.59%)) = 2.830 CUTTING SMV (BASE SMV 1.000 + SEWING & IPF SMV X 3%) = 1.301 TOTAL SMV = 11.319			
<b>Product</b> <b>Reference</b> ADI 1985 <b>Brand</b> ADIDAS <b>Season</b> ADI SS23	<b>Factors</b> <b>Material</b> SNL <b>Size</b>		
<b>Production Line</b> <b>Line</b> <b>Factory</b> <b>Country</b> <b>Line Efficiency</b> 0.00	<b>Availability</b> <b>Operators</b> 0 <b>Interval</b> Hora <b>Minutes</b> 60 <b>Absenteeism</b> 0.00		
<b>Production Time Values</b> <b>Standard Minutes (SMV)</b> 7.1885 <b>Efficiency Factors</b> Padrão <b>Efficiency</b> 0.00 <b>Allowed Time</b> 7.1885	<b>Capacity</b> <b>Interval</b> <b>Attendance</b> 100.0 <b>Capacity at Standard</b> 0 <b>Capacity at Efficiency</b> 0		
<b>Target Utilisation</b> <b>Production Target</b> 0 <b>Interval</b> <b>Operators</b> 0.0 <b>Workplaces</b> 0	<b>Actual Utilisation</b> <b>Days in Production</b> 0 <b>Operators</b> 0.00 <b>Utilisation</b> 0.00 <b>Workplaces</b> 0	<b>Created By</b> TDS <b>28/02/2022</b> <b>Last Amended By</b>	

## Machine Requirements / Section

Section	M/C	M/C Description	S.M.V.	Tot.S.M.V.	No.Oprs.	% Util.	No.W/P
Sewing Room	LS1-RETA	Lockstitch Machine [301] RETA	2.5137	0.00	0	0.00	0
	OL14-TEC	Overlock Machine [514]	1.1933	0.00	0	0.00	0
	MC6-TEC	Multi - Chainstitch [406]	1.1907	0.00	0	0.00	0
	BT1-TEC	Bartack - [304]	0.8074	0.00	0	0.00	0
	OL14	Overlock Machine [514]	0.8225	0.00	0	0.00	0
	MC2	Multi - Chainstitch [402]	0.5349	0.00	0	0.00	0
Packing Room	---	---	0.1260	0.00	0	0.00	0

## Operator/Work Place Balance

No.	Code	Description	Freq.	Operator	SMV	Eff%	Allowed	Util.	Ops	M/C	Sect
1	-				0.0000	0	0.0000	0.00			
2	-	"" SEW ""			0.0000	0	0.0000	0.00			
3	-	FRENTE E COSTAS			0.0000	0	0.0000	0.00			
4	TTOJEYKLB000	1L JOIN CARE LABEL / MONTAR ETIQUETA (3 PAPÉIS)-3.5 CM	1		0.2002	0	0.2002	0.00	0	LS1-RE	AR
5	TTOTSSDPP002	4OL JOIN SHOULDER WITH TAPE/FECHAR OMBRO TAPE 26 CM *2 corte a vácuo - Dual sorcing medidas maiores	1		0.4719	0	0.4719	0.00	0	OL14-T	AR
6	TTOTSDSM0001	4OL JOIN SIDE SEAM WITH SHORT SLEEV/FECHAR LATERAL +MANGA 61 CM 2* - + Etiqueta lateral	1		0.7214	0	0.7214	0.00	0	OL14-T	AR
7	-	MANGAS			0.0000	0	0.0000	0.00			
8	TTOTSHESV000	2CO SLEEVES HEMS/BAINHA DA MANGA 45 CM *2	1		0.6397	0	0.6397	0.00	0	MC6-TE	AR
9	TTOJEBKTK011	1L PRENDER DOBRAS DA MANGA 4x - Prender dobras para bater travete	1		0.7429	0	0.7429	0.00	0	LS1-RE	AR
10	TTOJEBT00016	BT BARTACK FOLDED SLEEVE/BATER TRAVET NA DOBRA DA MANGA 4x - Travamento da borda superior e inferior da manga	1		0.6535	0	0.6535	0.00	0	BT1-TE	AR
11	-	GOLA			0.0000	0	0.0000	0.00			
12	TTOTSCLSCL00	4OL JOIN COLLAR /FECHAR GOLA 6 CM	1		0.1221	0	0.1221	0.00	0	OL14	AR

## Operator/Work Place Balance

No.	Code	Description	Freq.	Operator	SMV	Eff%	Allowed	Util.	Ops	M/C	Sect
13	TTOTSNLATT00	4OL ATTACH COLLAR ON BODY/PREGAR GOLA 60 CM	1		0.7004	0	0.7004	0.00	0	OL14	AR
14	TTOJEBNTAT04	1L ATTACH BACK NECK TAPE CUSTOM /FIXAR COBRE GOLA PERSONALIZADO 22 CM	1		0.5322	0	0.5322	0.00	0	LS1-RE	AR
15	TTOJETSBNT14	1L TOPSTITCH BNT CUSTOM WITH ATACA LABEL/REBATER COBRE GOLA PERSONALIZADO 22 CM - Rebater bnt com acabamento embutido.	1		0.5061	0	0.5061	0.00	0	LS1-RE	AR
16	TTOTSMKLB000	MANUAL - MARK DECORATIVE LABEL OF SIZE/GABARITAR ETIQUETA DO CENTRO DO DECOTE	1		0.1260	0	0.1260	0.00	0		PA
17	TTOTSSYKLB01	1L ATTACH LABEL NECKLINE/ FIXAR ETIQUETA NO DECOTE 5 CM	1		0.1649	85	0.1940	0.00	0	LS1-RE	AR
18	TTOJETSCLO01	2C TOPSTITCH COLLAR/REBATER GOLA 40 CM	1		0.5349	0	0.5349	0.00	0	MC2	AR
19	TTOJEBKTK006	1L BACKTACK OF SHOULDER/RETROCESSO DOS OMBROS 2x - Retrocesso para acabamento do pesponto da gola 2 agulhas	1		0.3674	90	0.4082	0.00	0	LS1-RE	AR
20	-	BARRA			0.0000	0	0.0000	0.00			
21	TTOTSHEMBT00	2CO BOTTOM HEMMING/BAINHA DO CORPO 120 CM	1		0.5510	0	0.5510	0.00	0	MC6-TE	AR
22	TTOTSHEMBT01	BT BARTACK BOTTOM HEM/BATER TRAVET NA BARRA 1x - x1 Bartack verticalmente para reforçar a sobreposição de 2CO	1		0.1539	0	0.1539	0.00	0	BT1-TE	AR

Analyst	Date	Time	Revision Description
TDS	28/02/2022	09:32:24	Add ipf SMV = 7.1885 SMV = 0.000

---

<i>Analyst</i>	<i>Date</i>	<i>Time</i>	<i>Revision Description</i>
----------------	-------------	-------------	-----------------------------

---

<b>TDS</b>	<b>28/02/2022</b>	<b>09:31:08</b>	<b>OK</b> <b>SMV = 7.1885</b> <b>SMV = 0.000</b>
------------	-------------------	-----------------	--