



PADERBORN UNIVERSITY
The University for the Information Society

Project Group:

Machine Learning for Predictive Maintenance
(Weekly Status Report)

Supervisors:

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Summary of Contributions 30 September, 2021

Introduction to PdM

1. Worked on design and formatting of the minutes of meeting (with Sanjay) and weekly report (with group) latex templates.
2. Set up parts of our instance on JIRA and in integration with Teams and GitLab. Created initial tasks and milestones on JIRA. (with Christopher)

Topic Study & Requirements Analysis

1. Presented groups milestone 2 work plan using a Gantt chart representation.
2. Discussed on next steps for the writing of the chapter "Remaining Useful Lifetime Estimation" and added JIRA tasks. (with Christopher).
3. Worked on template document for writing the survey "Machine Learning For Predictive Maintenance - A Short Survey". (with group)
4. Wrote abstract for the topic study document.
5. Wrote the Introduction, Available Datasets, Evaluation Setup, Direct RUL, CNN Regressor and LSTM sections under 'Remaining Useful Lifetime Estimation' chapter.
6. Wrote parts of Conclusion chapter.
7. Reviewed Introduction, Time Series Feature Extraction and Conclusion chapters.

System Design

1. Discussed and created PdMFF data format. Described PdMFF data format in the system design document.
2. Created class diagrams for RUL approaches(Direct RUL, CNN and LSTM).
3. Created sequence diagrams for RUL approaches(Direct RUL, CNN and LSTM).
4. Described the documentation strategy of our library, with parts on documenting code and document generation.

Implementation

1. Set up Sphinx document generator tool with 'Readthedocs' theme for our library.
2. Presented comparisons between VS code and pycharm IDEs.
3. Creation of datasets in PdMff format. Implemented a arff to pdmff transformers for CMAPSS and PHM 08 datasets.
4. Implemented Dataset class and dataset parser with methods to read a pdmff dataset, save a dataset in pdmff and to fetch cmapss datasets directly.
5. Implemented and tested classes for Direct RUL, CNN and LSTM based RUL approaches.
6. Reviewed merge requests of all the team members.

Final Presentation

1. Designed the logo for library, after discussions with teammates.
2. Worked with the team in structuring final presentation slides.
3. Created slides for introduction to predictive maintenance and presenting pipeline example for direct RUL approach.

Calendar Week: 38

24 September, 2021

Tasks in-progress

1. Create PowerPoint slides for introduction to PdM and direct RUL approach.

Calendar Week: 37

17 September, 2021

Completed Tasks

1. Finalized logo design.
2. Writing acknowledgements for the cmapss and phm 08 challenge datasets.

Tasks in-progress

1. Create PowerPoint slides for introduction to PdM and direct RUL approach.

Calendar Week: 36

10 September, 2021

Completed Tasks

1. Creating different versions of logo ideas. Finalizing on the final logo and colour.

Tasks in-progress

1. Adding Dataset acknowledgements.
2. Adding conda files for MacOS

Calendar Week: 35

3 September, 2021

Tasks in-progress

1. Create first version of logo.
2. Adding Dataset acknowledgements.

Calendar Week: 34

27 August, 2021

Completed Tasks

1. Merged final implementation of Direct RUL, LSTM RUL and CNN RUL approaches.
2. Fixed code smells and bugs for individual branches before merging to develop branch.

Tasks in-progress

1. Working on final phase documentation and presentation.

Calendar Week: 33

20 August, 2021

Tasks in-progress

1. Finalizing code, documentation and merging to develop branch for Direct RUL and LSTM approaches.

Calendar Week: 32

13 August, 2021

Tasks in-progress

1. Finalizing code for Direct RUL and LSTM approaches.
2. Implementing dataset transformation methods for CNN and LSTM approaches.

Calendar Week: 31

06 August, 2021

Tasks in-progress

1. Implementing hyperparameter tuning for CNN and LSTM approaches.
2. Finalizing code.
3. Adapting windowed predictor for direct RUL and LSTM approaches.
4. Created new conda setup files for mac os with updated tensorflow version.

Calendar Week: 30

30 July, 2021

Tasks in-progress

1. Implementing hyperparameter tuning for Direct RUL, CNN and LSTM approaches.
2. Finalizing code and documenting it.

Calendar Week: 29

23 July, 2021

Tasks in-progress

1. Implementing hyperparameter tuning for Direct RUL, CNN and LSTM approaches.

Calendar Week: 28

16 July, 2021

Tasks in-progress

1. Implementing hyperparameter optimization for Direct RUL, CNN and LSTM approaches.

Calendar Week: 27

09 July, 2021

Tasks in-progress

1. Implementing Direct RUL approach (Improving score and RMSE values).
2. Implementing CNN approach.
3. Implementing LSTM approach.

Calendar Week: 26**02 July, 2021****Tasks in-progress**

1. Implementing Direct RUL approach (Improving score and RMSE values).
2. Implementing CNN approach (Completed windowing method and CNN model).
3. Implementing LSTM approach (Implemented normalization on input and LSTM model with initial parameters).

Calendar Week: 25

25 June, 2021

Tasks in-progress

1. Testing Direct RUL approach.
2. Implementing CNN approach.
3. Implementing LSTM approach.

Calendar Week: 24

18 June, 2021

Tasks in-progress

1. Testing Direct RUL approach.
2. Implementing CNN approach.

Completed Tasks

1. Implementing Direct RUL approach.

Calendar Week: 23

11 June, 2021

Tasks in-progress

1. Implementing Direct RUL approach.
2. Testing Direct RUL approach.

Calendar Week: 22

04 June, 2021

Tasks in-progress

1. Implementing Direct RUL approach and documenting their code.

Calendar Week: 21

28 May, 2021

Tasks in-progress

1. Implementing Direct RUL approach and documenting their code.

Calendar Week: 20

21 May, 2021

Completed Tasks

1. Improved test coverage for dataset parser.
2. Merged feature/dataset-parser branch on to develop branch. !16

Tasks in-progress

1. Implementing Direct RUL approach and documenting their code.

Calendar Week: 19**14 May, 2021****Completed Tasks**

1. Implemented test scripts for `get_cmapss_data` static method along with methods `parse_from_file` and `save_to_file` methods.
2. Updated docstrings with relevant explanations for all the methods that are implemented.

Tasks in-progress

1. Implementing further classes for RUL approaches and documenting their code.

Calendar Week: 18

07 May, 2021

Completed Tasks

1. Implemented `get_cmapss_data` static method, that will allow users to get the CMAPSS data in PDMFF, based on the two parameters passed to the method.

Tasks in-progress

1. Implementing Test script for `get_cmapss_data` static method.

Calendar Week: 17**30 April, 2021****Completed Tasks**

1. Implemented the timeseries representation for sensors in PDMFF for CMAPSS dataset, where each sensor was considered as timeseries attribute, which was NUMERIC attribute earlier.
2. Implemented first version of RUL and HI abstract classes in a feature branch and discussed with Christopher for further additions.

Tasks in-progress

1. Implementing a static method to get cmapss dataset.

Calendar Week: 16

23 April, 2021

Completed Tasks

1. Implemented Dataset class and Dataset Parser with methods to parse from a PDMFF file and save a dataset object in file.

Tasks in-progress

1. Implementing RUL and HI abstract classes in a feature branch.

Calendar Week: 15

16 April, 2021

Completed Tasks

1. Implementation of parts of the dataset parser.

Challenges

1. In parsing for attributes of type nested TIMESERIES.

Tasks in-progress

1. Implementing dataset parser.

Calendar Week: 14

09 April, 2021

Completed Tasks

1. Correcting dependencies and setting up conda environment.

Tasks in-progress

1. Implementing dataset parser.

Calendar Week: 13

02 April, 2021

Completed Tasks

1. Installing Sphinx document generator for our code repository.
2. Configuring VS code and anaconda environment with correct dependencies.

Tasks in-progress

1. Developing dataset and dataset parser classes.

Calendar Week: 12**26 March, 2021****Completed Tasks**

1. Added documentation for sequence and class diagrams for RUL approaches to system design document.
2. Created a documentation strategy and added contents for it in the system design document.
3. Discussed advantages and disadvantages of different python IDE (pycharm and VS Code).

Tasks in-progress

1. Installing Sphinx document generator for our code repository.
2. Configuring VS code and anaconda environment with correct dependencies.

Calendar Week: 11**19 March, 2021****Completed Tasks**

1. Finalized sequence and class diagrams for RUL approaches.
2. Discussed the plan for the quality assurance chapter of system design document and assigned tasks with the team.
3. Reviewed pydoc documentation strategy.

Tasks in-progress

1. Describing the documentation strategy and including it in the document.
2. Finishing the classes and sequence diagrams for RUL approaches with descriptions.

Calendar Week: 10

12 March, 2021

Completed Tasks

1. Improved class diagrams for the three RUL approaches with method names for classes. elements.

Tasks in-progress

1. Applying changes to sequence diagrams as discussed in the weekly team meeting.

Calendar Week: 09

05 March, 2021

Completed Tasks

1. Described the latest data format(PDMFF) as part of system design.
2. Worked with the team to come up with a more accurate and detailed class diagrams with all pipeline elements.

Tasks in-progress

1. Working on individual RUL approaches in extending their parameters and functions in the class diagram.

Calendar Week: 08

26 February, 2021

Completed Tasks

1. Discussed and came up with a new version for the data format, such that all types of datasets are represented (with Paul and Selami).

Tasks in-progress

1. Describing the latest version of data format as part of system design.
2. Reviewing interface diagrams.

Calendar Week: 07

19 February, 2021

Completed Tasks

1. Drafted abstract for the topic study report.
2. Reviewed HI chapter of Topic study report.
3. Implemented changes according to 2nd review for RUL chapter.

Tasks in-progress

1. Describing and improving the data format as part of system design.

Calendar Week: 06

12 February, 2021

Completed Tasks

1. Implemented feedback for RUL estimation chapter of topic study report.

Tasks in-progress

1. Writing abstract for the topic study report.
2. Reviewing HI chapter of Topic study report.

Calendar Week: 05**5 February, 2021****Completed Tasks**

1. Reviewing Time Series Feature Extraction chapter of Topic study report.
2. Reviewing Introduction chapter of Topic study report.
3. Reviewing Conclusion chapter of Topic study report.

Tasks in-progress

1. Implementing feedback for Remaining Useful Lifetime Estimation chapter of Topic study report.
2. Writing abstract for the Topic study report.

Calendar Week: 04

29 January, 2021

Tasks in-progress

1. Reviewing Time Series Feature Extraction chapter of Topic study report.
2. Reviewing Introduction chapter of Topic study report.
3. Reviewing Conclusion chapter of Topic study report.

Calendar Week: 03**22 January, 2021****Completed Tasks**

1. Described the LSTM approach as part of the topic study.
2. Described structure of the RUL chapter as part of the Introduction chapter.
3. Discussed the git workflow with the team and came up with conventions for standard operations.

Tasks in-progress

1. Reviewing RUL chapter and adding more information to the report.

Calendar Week: 02

15 January, 2021

Completed Tasks

1. Described the CNN approach as part of the topic study.
2. Discussed with the team to come up with points to be added for the Conclusion chapter.

Tasks in-progress

1. Working on RVR of 'State of the art Approaches' section for RUL estimation.

Calendar Week: 01**8 January, 2021****Tasks in-progress**

1. Working on Direct RUL approach of 'State of the art Approaches' section for RUL estimation. Currently at explaining 4 different stages of its implementation. [1]

References

- [1] Racha Khelif et al. "Direct remaining useful life estimation based on support vector regression". In: *IEEE Transactions on industrial electronics* 64.3 (2016), pp. 2276–2285.

Calendar Week: 52 and 53 30 December, 2020

Completed Tasks

1. Worked on the first draft of 'Available Datasets' section in the 'Topic Study' report.

Tasks in-progress

1. Started on Direct RUL approach of 'State of the art Approaches' section for RUL estimation.

Calendar Week: 51**18 December, 2020****Completed Tasks**

1. Presented the team's work plan for Milestone 2 using a Gantt chart.
2. Thoroughly understood and helped in formulating the formal definition for Time series. (with Team)

Tasks in-progress

1. Writing the 'Available Datasets' section for RUL estimation.

Calendar Week: 50**11 December, 2020****Completed Tasks**

1. Going through seed papers [1], [2] and [3] for the estimation of Remaining Useful Lifetime has helped me understand different approaches for achieving the same. The papers talk about RUL estimation based on sensor data that make assumptions about how machines degrade using datasets such as CMAPSS, Turbo fan dataset by NASA and others. Papers give an idea on how these approaches can tackle some of the challenges like noisy sensor readings, unavailability of sensor data and temporal dependencies between them. Comparison between different data driven approaches were discussed to separate approaches: Embed-RUL and Direct RUL estimation as the better ones. Different evaluation metrics such as MSE, MAPE, Score, Performance were considered in comparing the approaches.
2. Defining formal definition for Time Series and structuring Introduction chapter of the survey was done along with the team.
3. Came up with a plan for writing the chapter on Remaining Useful Estimation in the survey. (with Christopher)

Challenges

1. Defining formal definition for Time series.

Tasks in-progress

1. Writing the 'Available Datasets' section for RUL estimation.

References

- [1] Narendhar Gugulothu et al. "Predicting Remaining Useful Life using Time Series Embeddings based on Recurrent Neural Networks". In: *CoRR* abs/1709.01073 (2017). arXiv: 1709.01073. URL: <http://arxiv.org/abs/1709.01073>.
- [2] V. Mathew et al. "Prediction of Remaining Useful Lifetime (RUL) of turbofan engine using machine learning". In: *2017 IEEE International Conference on Circuits and Systems (ICCS)*. 2017, pp. 306–311. DOI: 10.1109/ICCS1.2017.8326010.
- [3] Racha Khelif et al. "Direct Remaining Useful Life Estimation Based on Support Vector Regression". In: *IEEE Trans. Ind. Electron.* 64.3 (2017), pp. 2276–2285. DOI: 10.1109/TIE.2016.2623260. URL: <https://doi.org/10.1109/TIE.2016.2623260>.

Calendar Week: 49**4 December, 2020****Completed Tasks**

1. The research survey paper [1] summarizes the application of RF, ANN, SVM (also SVR) and K-means in the field of PdM. It proposes and uses a literature review planning protocol for the papers on PdM. It also meta-analyses these papers (e.g. citation and methods analysis, distribution along the years).
2. Worked with the group in adapting template document for writing the survey "Machine Learning For Predictive Maintenance - A Short Survey".
3. Discussed on next steps for the writing of the chapter "Remaining Useful Lifetime Estimation" and added JIRA tasks. (with Christopher)

References

- [1] Thyago Peres Carvalho et al. "A systematic literature review of machine learning methods applied to predictive maintenance". In: *Comput. Ind. Eng.* 137 (2019). DOI: 10.1016/j.cie.2019.106024. URL: <https://doi.org/10.1016/j.cie.2019.106024>.

Calendar Week: 48**27 November, 2020****Completed Tasks**

1. The research survey paper [1] is more inclined towards industrial equipment. It began with a brief introduction to the PDM, the intent of the PDM, and data-driven methods. In this paper, the authors examine the industrial applications of the last five years and how the industry is trying to use PdM in an accurate and efficient manner. The challenges, advantages, and disadvantages of the different ML and DL application scenarios are also described in detail. [survey1].

Tasks in-progress

1. Started study on "A systematic literature review of machine learning methods applied to predictive maintenance" [2].

References

- [1] Weiting Zhang, Dong Yang, and Hongchao Wang. "Data-Driven Methods for Predictive Maintenance of Industrial Equipment: A Survey". In: *IEEE Syst. J.* 13.3 (2019), pp. 2213–2227. DOI: 10.1109/JSYST.2019.2905565. URL: <https://doi.org/10.1109/JSYST.2019.2905565>.
- [2] Thyago Peres Carvalho et al. "A systematic literature review of machine learning methods applied to predictive maintenance". In: *Comput. Ind. Eng.* 137 (2019). DOI: 10.1016/j.cie.2019.106024. URL: <https://doi.org/10.1016/j.cie.2019.106024>.

Calendar Week: 47**20 November, 2020****Tasks in-progress**

1. My understanding on PdM is extended after starting my study on paper 2. I am at understanding the performance metrics and their comparison for each type of classification. I am able to easily grasp the contents in the paper 'Data-Driven Methods for Predictive Maintenance of Industrial Equipment: A Survey' [1].

References

- [1] Weiting Zhang, Dong Yang, and Hongchao Wang. "Data-Driven Methods for Predictive Maintenance of Industrial Equipment: A Survey". In: *IEEE Syst. J.* 13.3 (2019), pp. 2213–2227. DOI: 10.1109/JSYST.2019.2905565. URL: <https://doi.org/10.1109/JSYST.2019.2905565>.

Calendar Week: 46**13 November, 2020****Completed Tasks**

1. Study on 'Survey of Predictive Maintenance: Systems, Purposes and Approaches' is centered around building up a PdM system that is based on different architectures, purposes and approaches. Survey talks about 3 Architectures Open System Architecture for Condition Based Monitoring, Cloud enhanced PdM frameworks and PdM 4.0. Some of the purposes like Cost minimization and unwavering quality/accessibility expansion were discussed in the paper. Survey also talks about different PdM approaches like knowledge based, machine learning based and Deep learning based methods [1].

Tasks in-progress

1. Started study on 'Data-Driven Methods for Predictive Maintenance of Industrial Equipment: A Survey' [2].

References

- [1] Yongyi Ran et al. "A Survey of Predictive Maintenance: Systems, Purposes and Approaches". In: *CoRR* abs/1912.07383 (2019). arXiv: 1912.07383. URL: <http://arxiv.org/abs/1912.07383>.
- [2] Weiting Zhang, Dong Yang, and Hongchao Wang. "Data-Driven Methods for Predictive Maintenance of Industrial Equipment: A Survey". In: *IEEE Syst. J.* 13.3 (2019), pp. 2213–2227. DOI: 10.1109/JSYST.2019.2905565. URL: <https://doi.org/10.1109/JSYST.2019.2905565>.

Calendar Week: 45**06 November, 2020****Completed Tasks**

1. I helped in the design and formatting of the Minutes and Weekly report on latex. I used the same template to record our meeting on 4th Nov and uploaded the same on GitLab.
2. Along with Christopher, I set up parts of our instance on Jira and in integration with Teams and GitLab.

Challenges

1. Initial integration with GitLab took some time.

Tasks in-progress

1. My study in understanding different PdM systems and architecture from the paper on 'Survey of Predictive Maintenance: Systems,Purposes and Approaches'[1].

References

- [1] Yongyi Ran et al. "A Survey of Predictive Maintenance: Systems, Purposes and Approaches". In: *CoRR* abs/1912.07383 (2019). arXiv: 1912.07383. URL: <http://arxiv.org/abs/1912.07383>.