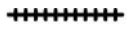


BODY PANEL SEALING AREAS

- 1 Be sure to apply body sealer to the body panel joints and door edges (tip of outer panel folded part), etc., to waterproof and rustproof them.

HINT:

- Apply degreasing agent to a clean cloth and clean the sealer application areas.
- After removing the applied spot sealer from the sealer application areas using thinner or equivalent, rust-proof the areas by applying primer or equivalent. Then apply body sealer.
- If sealer is unnecessarily applied to an area, apply degreasing agent to a clean cloth and clean off the body sealer immediately.

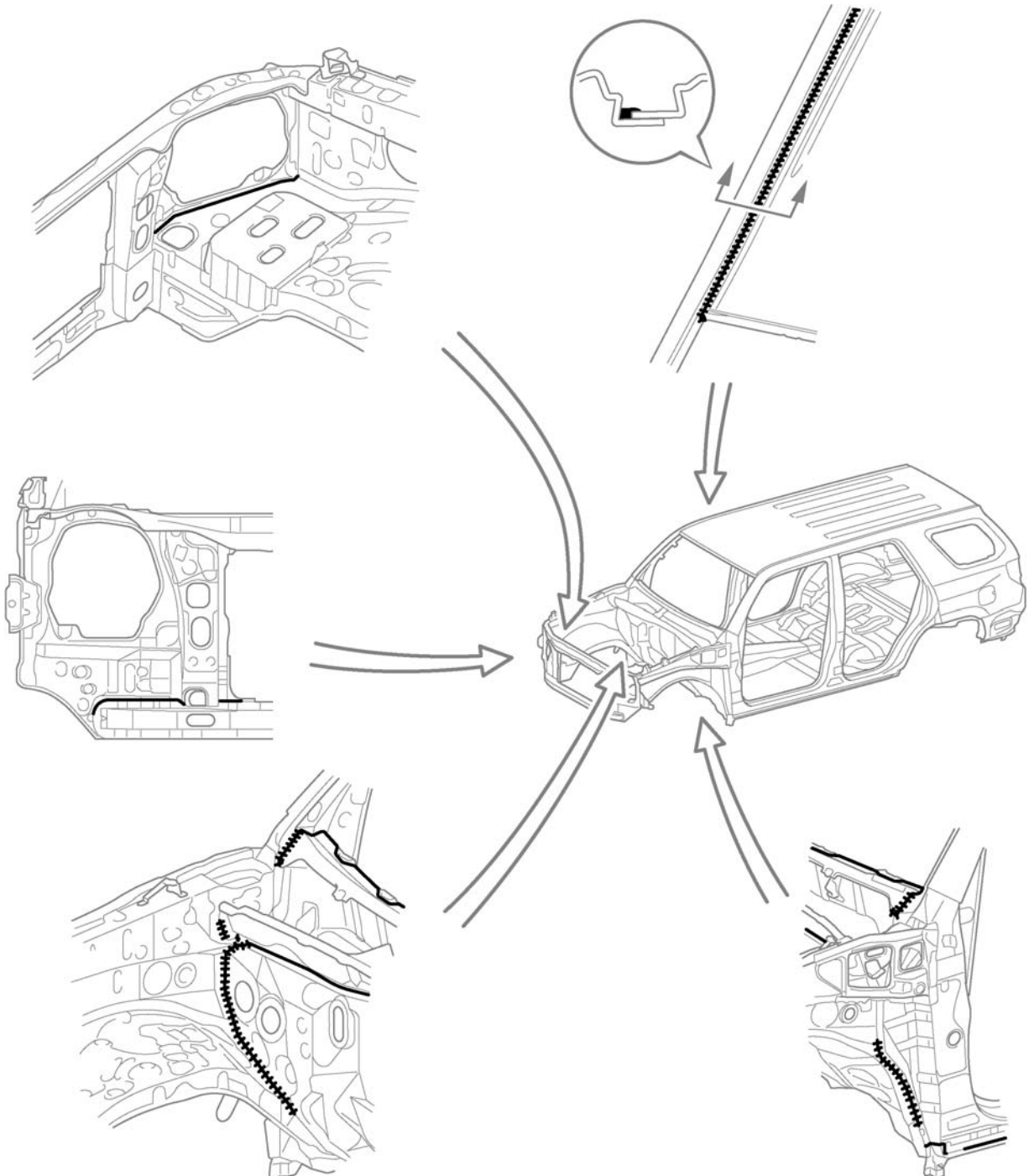


Flat Finishing

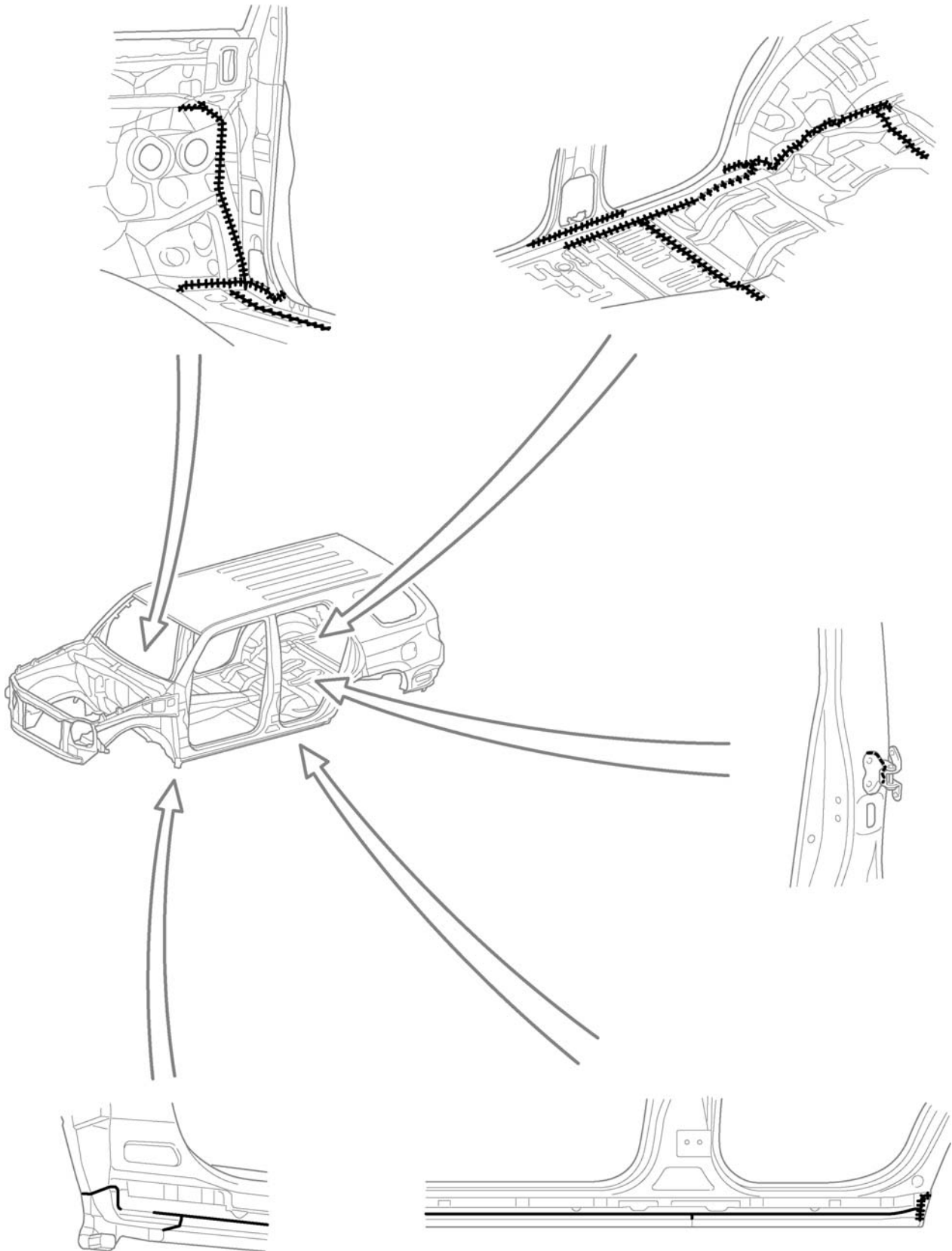


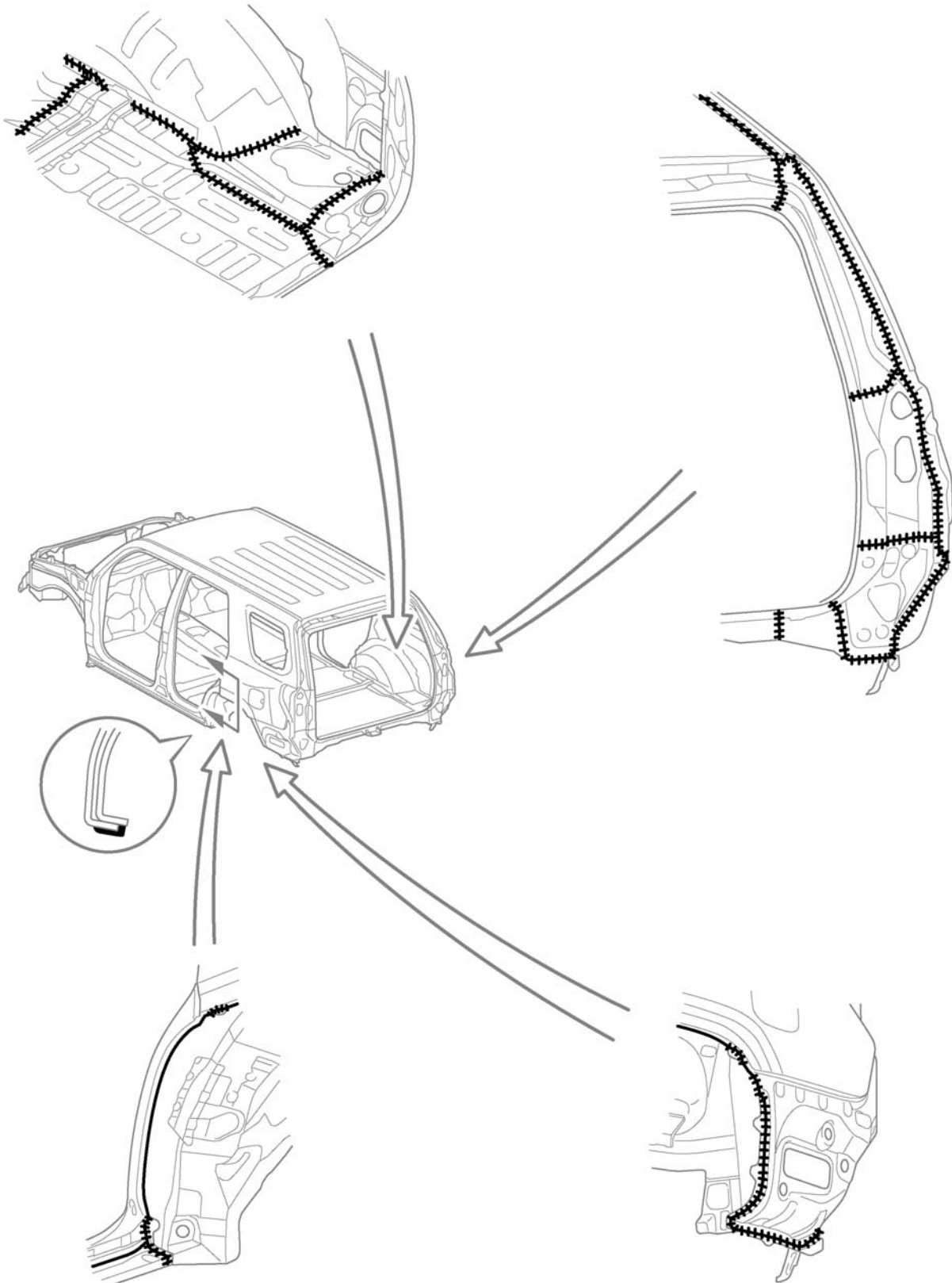
No Flat Finishing

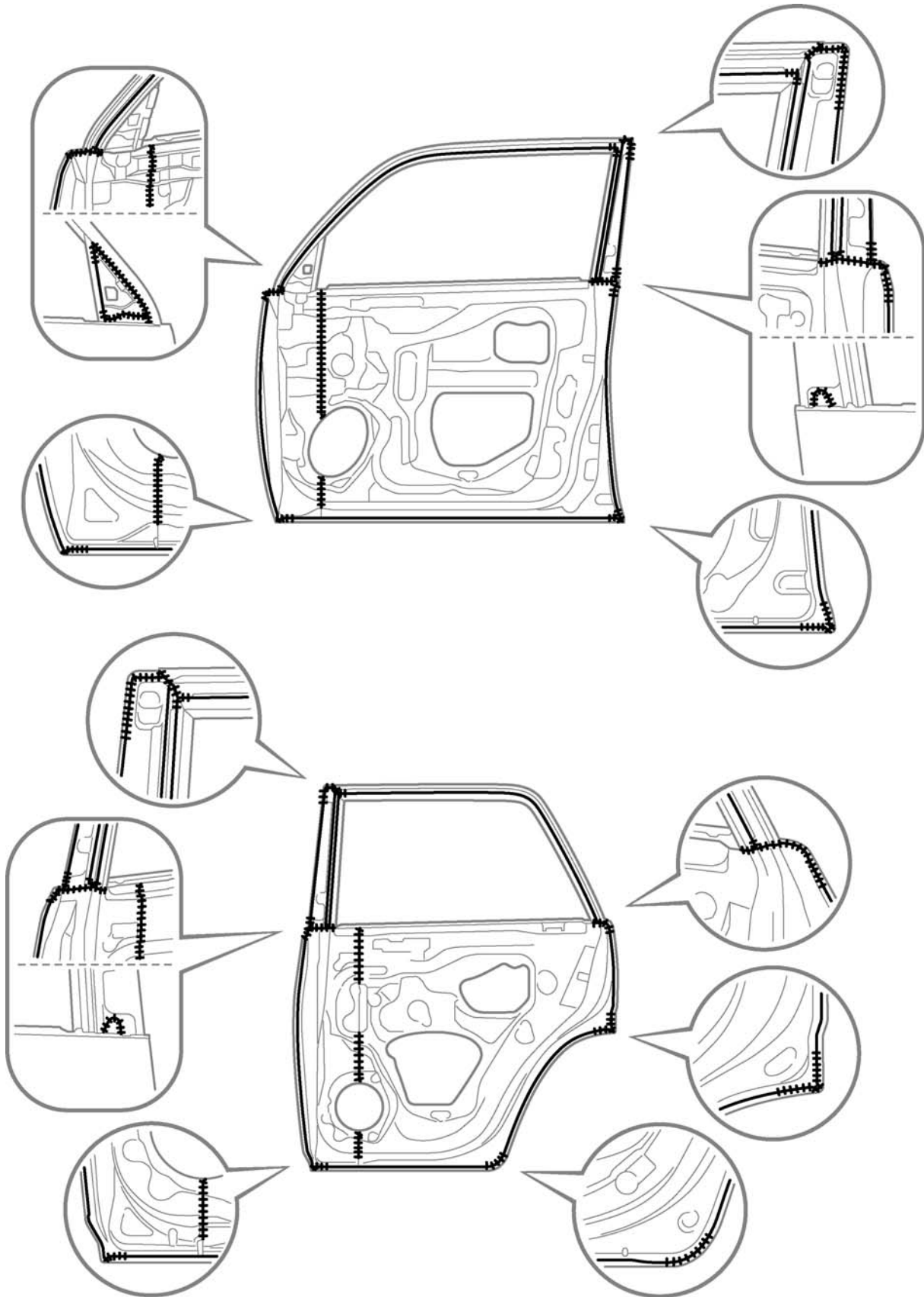
1. ENGINE COMPARTMENT

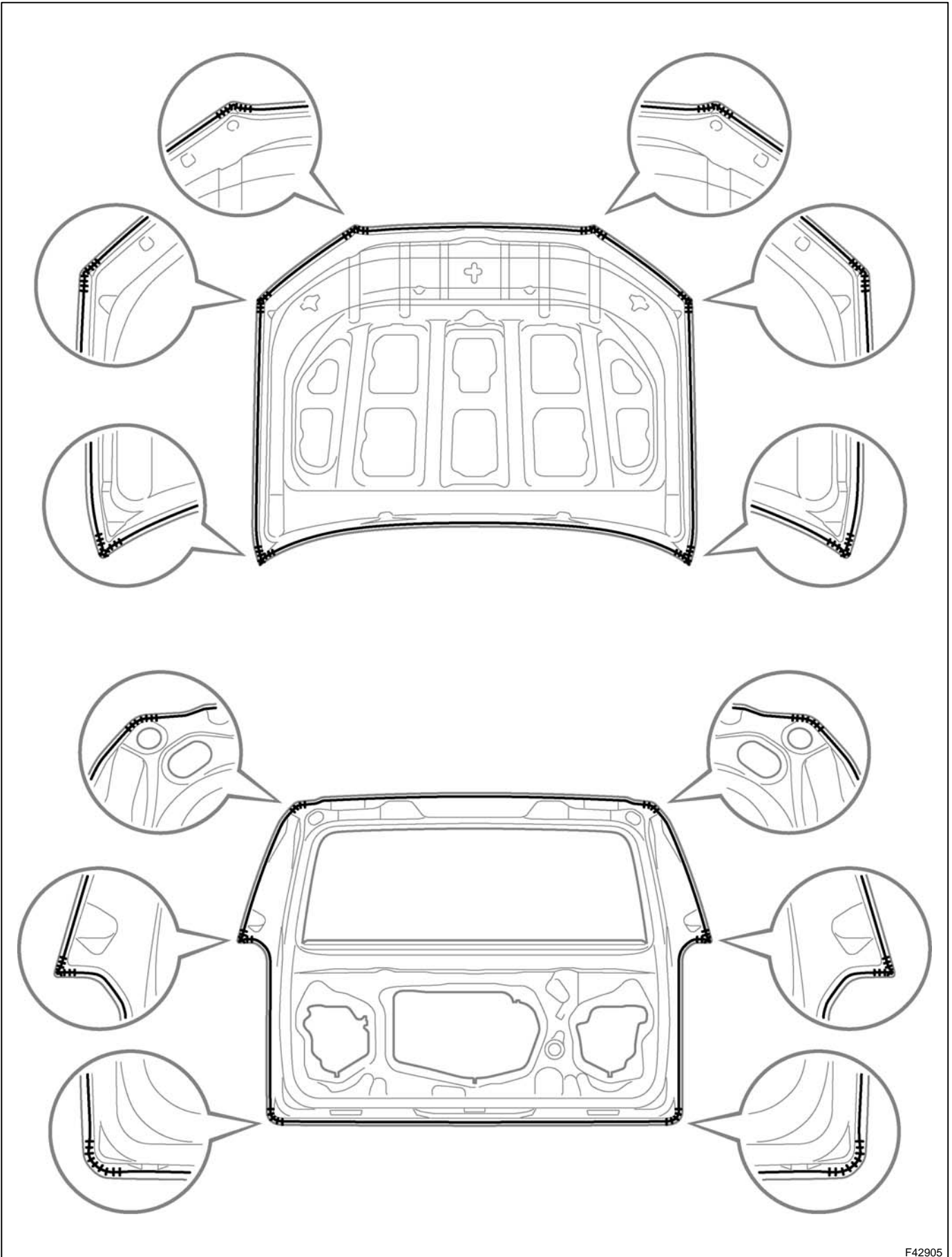


2. INSIDE



3. OUTSIDE





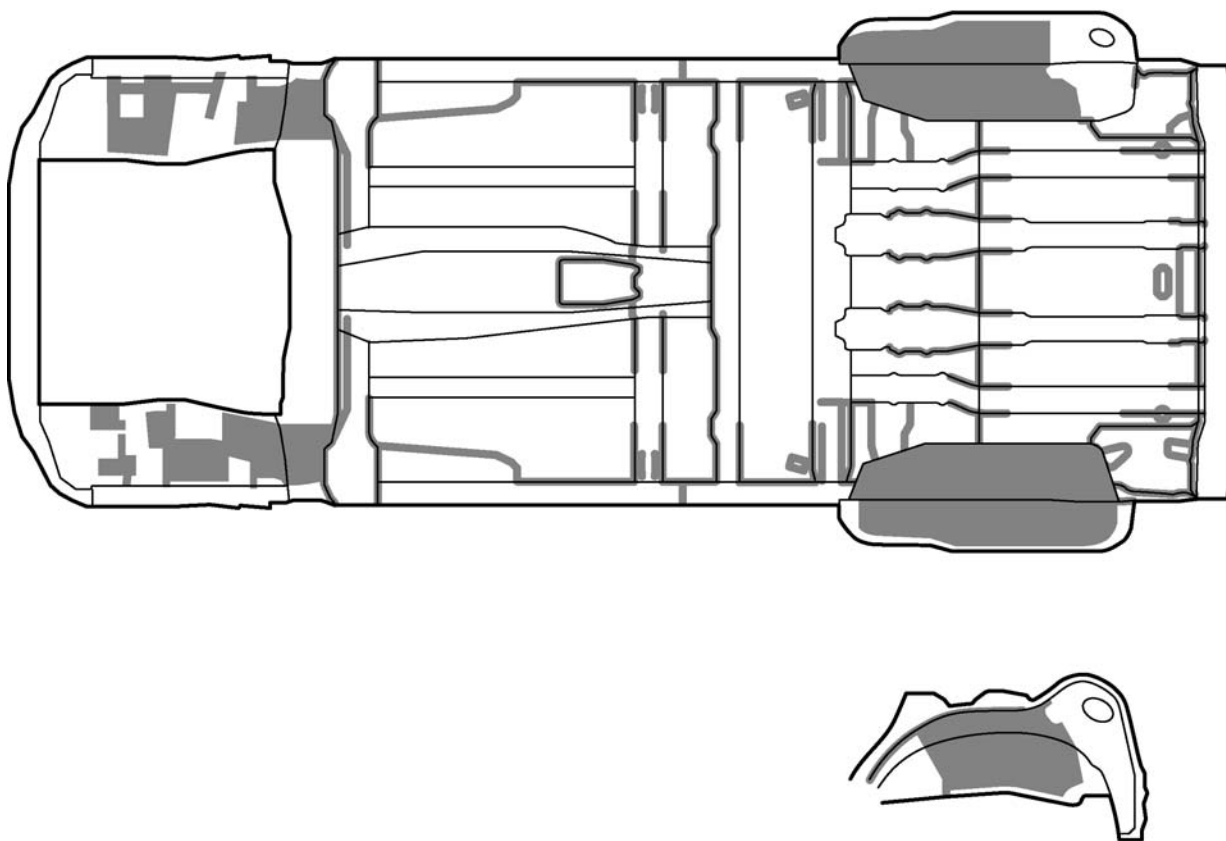
BODY PANEL UNDERCOATING AREAS

- 1 Apply undercoating to the chassis, floor underside, sheet metal fitting weld points of the body, and inside of the wheel house to prevent rust and noise, as well as protect the body from gravel.

HINT:

- *Work must be performed while wearing the appropriate protective gear and in a well-ventilated area.*
- *Apply degreasing agent to a clean cloth and clean any dirt and oil from the application areas.*
- *Cover the surrounding areas of the application areas with masking paper to avoid coating unnecessary areas.*
- *Do not coat high temperature areas, such as the tailpipe, or moving parts, such as the drive shaft.*
- *Do not leave any gaps between the panel joints.*
- *Apply body sealer to the panel joints in advance.*

[Except Cold Area]

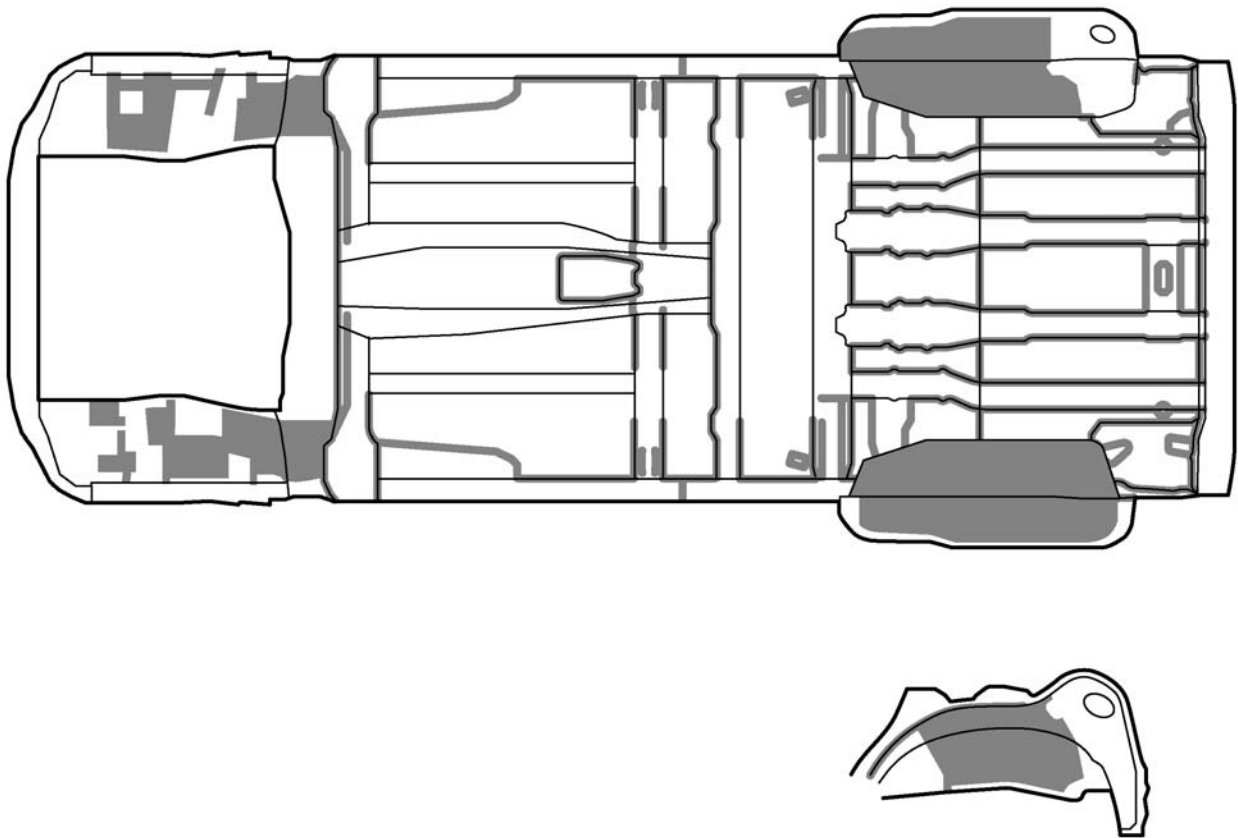


F42906

REFERENCE

- 1 Referring to the notes above, undercoating should be applied according to the specifications for your country.

[Cold Area]



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F42907

REFERENCE

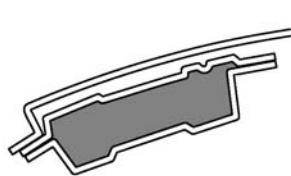
- 1 Referring to the notes above, undercoating should be applied according to the specifications for your country.

FOAMED SEALING MATERIAL APPLICATION AREAS

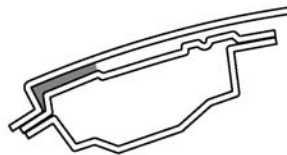
- 1 If an increase in temperature or other condition damages the foamed sealing material when repairing or replacing the panel, fill in the insufficient areas with foamed sealing material. The following illustration shows the areas for one side, but the foamed sealing material must be applied equally to both the left and right sides.

HINT:

- Work must be performed while wearing the appropriate protective gear and in a well-ventilated area.
- Apply tape or equivalent to any holes, nuts, etc., near the areas to be filled.



a - a



b - b



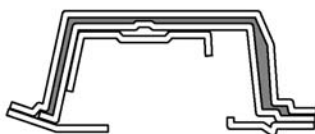
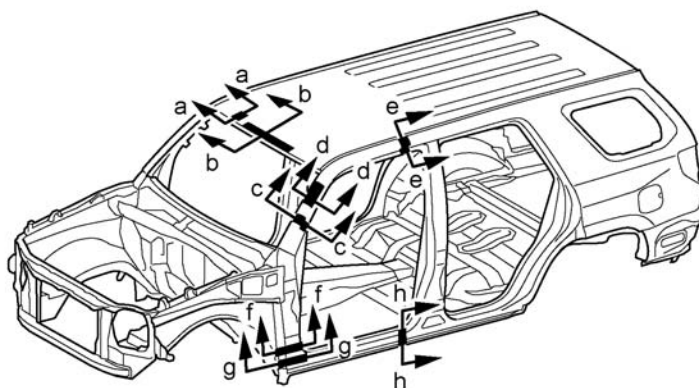
c - c



d - d



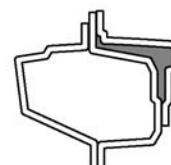
e - e



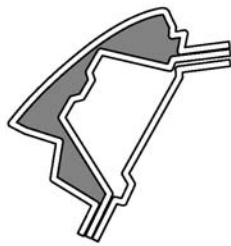
f - f



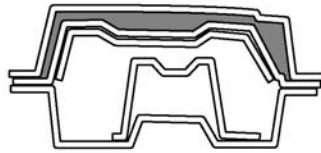
g - g



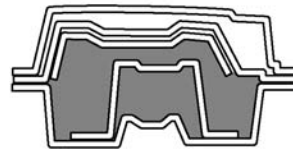
h - h



i - i



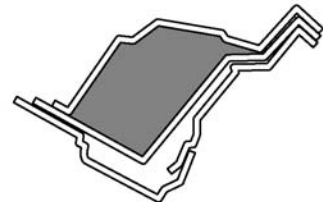
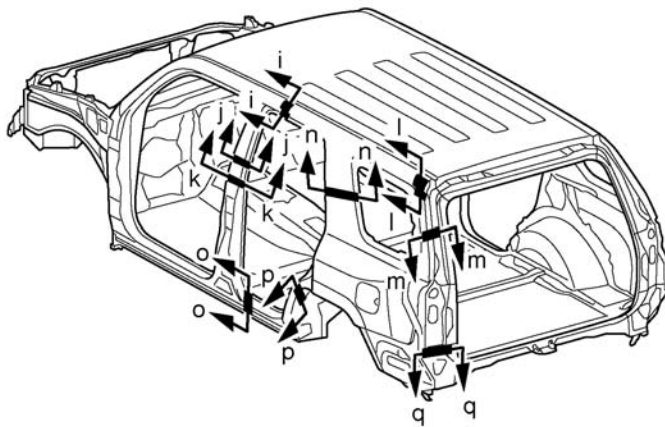
j - j



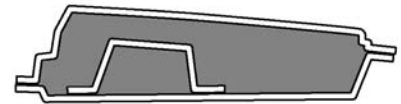
k - k



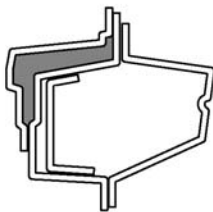
l - l



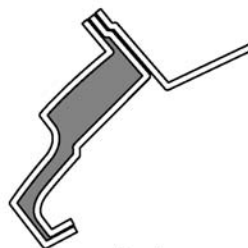
m - m



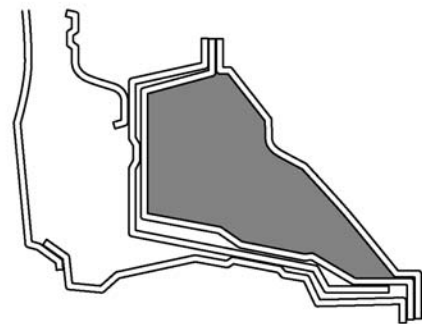
n - n



o - o



p - p



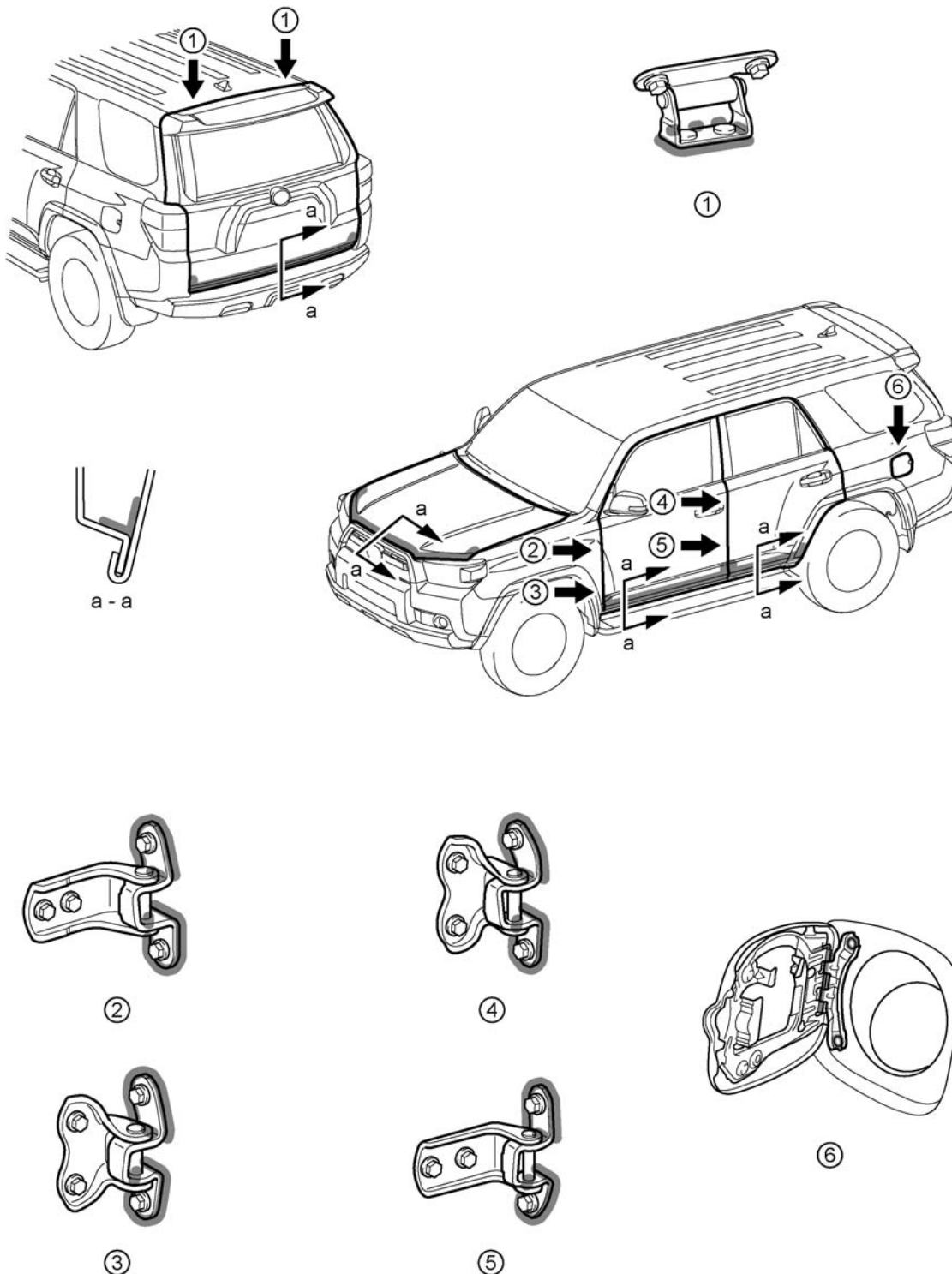
q - q

BODY PANEL ANTI-RUST AGENT (WAX) APPLICATION AREAS

- 1 Apply anti-rust agent (wax) to the doors and hood edges (tips of outer panel folded parts) and undersides, areas around hinges, etc., to prevent rust. Coat the undersides of the edges using a nozzle and air gun, and coat the areas around the hinges using a brush.

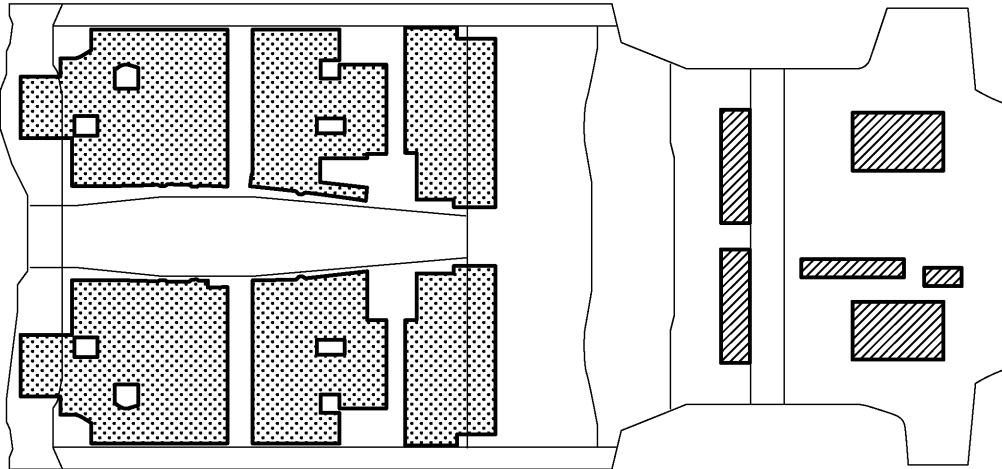
HINT:

If anti-rust agent (wax) is unnecessarily applied to an area, apply degreasing agent to a clean cloth and clean off the anti-rust agent (wax) immediately.

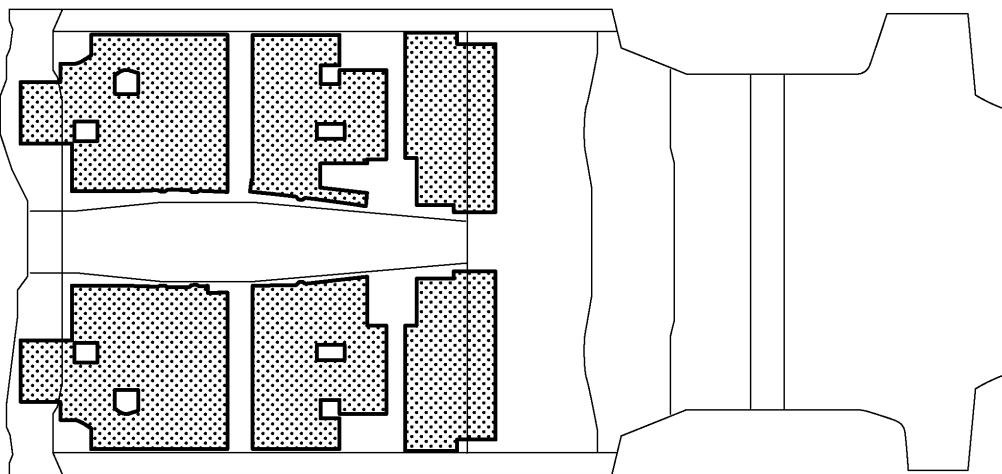


SILENCER SHEET INSTALLATION AREAS

[w/o Rear No. 2 Seat]



[w/ Rear No. 2 Seat]



Thickness of Silencer Sheet mm (in.)

• • • 1.8 (0.071)

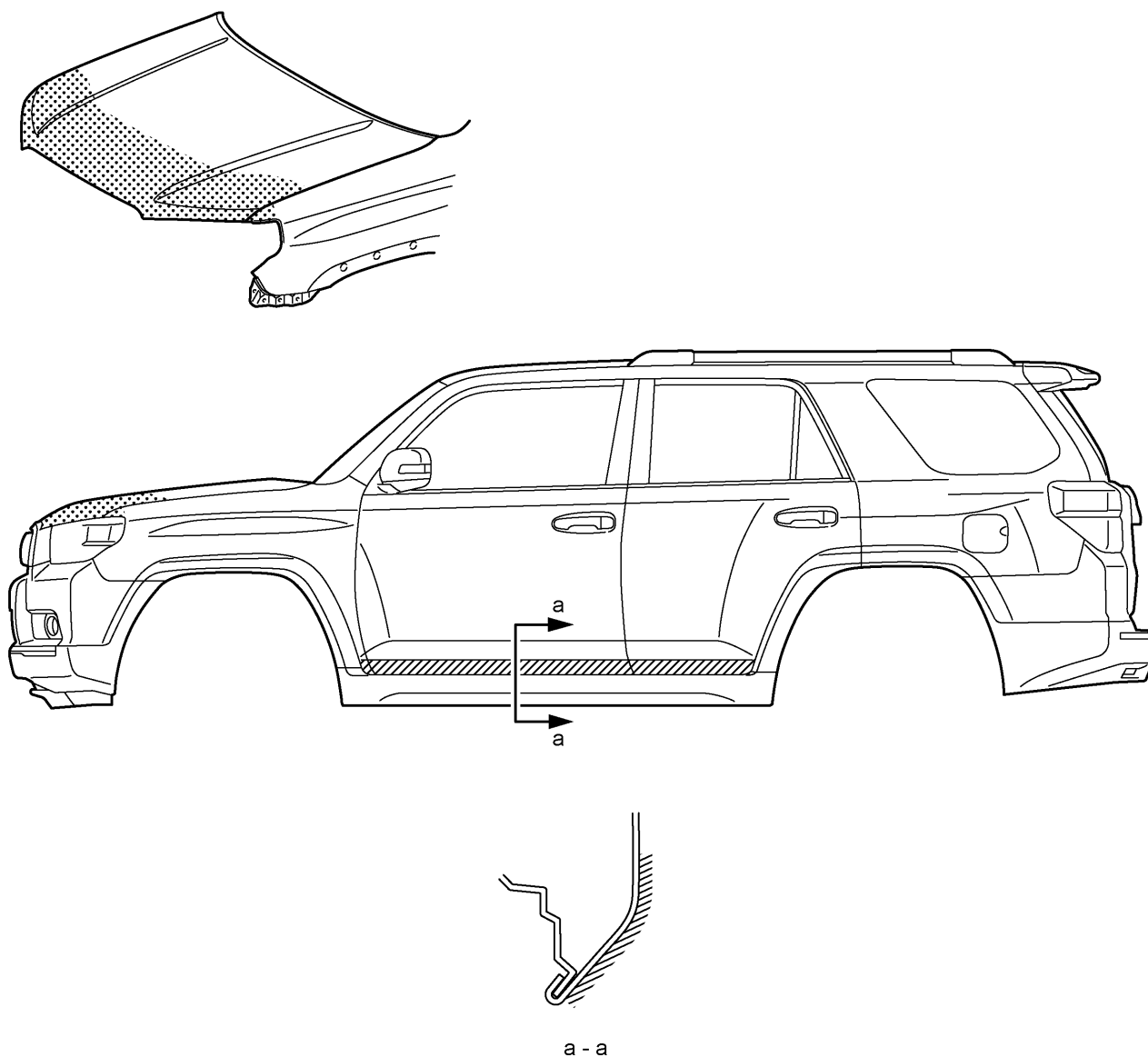
• • • 3.4 (0.134)

BODY PANEL ANTI-CHIPPING PAINT APPLICATION AREAS

- 1 To protect the body from damage due to gravel, apply the anti-chipping paint to the hood and lower parts of the doors.

HINT:

- Work must be performed while wearing the appropriate protective gear and in a well-ventilated area.
- Apply anti-chipping paint to the indicated areas first, before applying the top coat.
- If anti-chipping paint is unnecessarily applied to an area, apply degreasing agent to a clean cloth and clean the paint off immediately.



- • • Soft-Chipping Primer (Cold Area)
- • • Anti-Chipping Paint (Intermediate Coat)