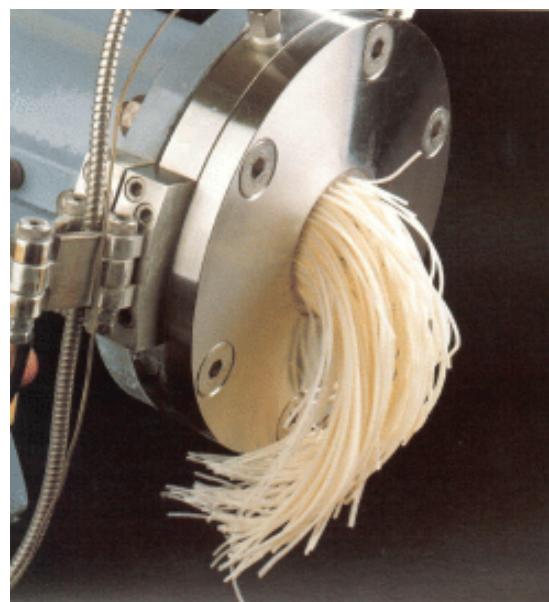


Non-Newtonian Fluids



Non-Newtonian Flow

Goals

- Describe key differences between a Newtonian and non-Newtonian fluid
- Identify examples of Bingham plastics (BP) and power law (PL) fluids
- Write basic equations describing shear stress and velocities of non-Newtonian fluids
- Calculate frictional losses in a non-Newtonian flow system

Non-Newtonian Fluids

Newtonian Fluid

$$\tau_{rz} = -\mu \frac{du_z}{dr}$$

Non-Newtonian Fluid

$$\tau_{rz} = -\eta \frac{du_z}{dr}$$

η is the apparent viscosity and is not constant for non-Newtonian fluids.

η - Apparent Viscosity

The shear rate dependence of η categorizes non-Newtonian fluids into several types.

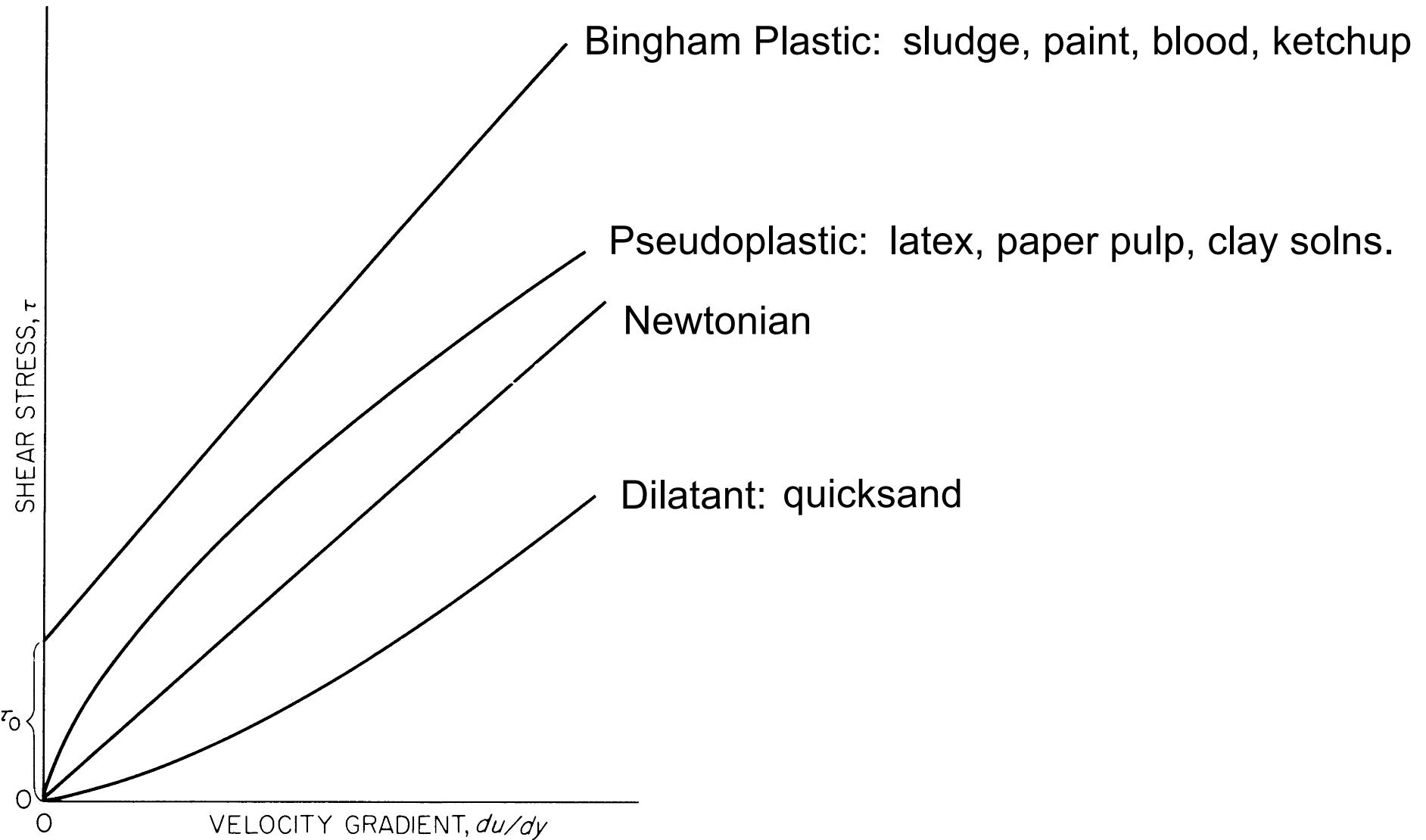
Power Law Fluids:

- Pseudoplastic – η (viscosity) decreases as shear rate increases (shear rate thinning)
- Dilatant – η (viscosity) increases as shear rate increases (shear rate thickening)

Bingham Plastics:

- η depends on a critical shear stress (τ_0) and then becomes constant

Non-Newtonian Fluids



Modeling Power Law Fluids

Oswald - de Waele

$$\tau_{rz} = K \left(-\frac{du_z}{dr} \right)^n = \left[K \left(\frac{du_z}{dr} \right)^{n-1} \right] \left(-\frac{du_z}{dr} \right)$$

where:

K = flow consistency index

n = flow behavior index

μ_{eff}

Note: Most non-Newtonian fluids are pseudoplastic n<1.

Modeling Bingham Plastics

$$|\tau_{rz}| < \tau_0 \quad \frac{du_z}{dr} = 0 \quad \text{Rigid}$$

$$|\tau_{rz}| \geq \tau_0 \quad \tau_{rz} = -\mu_\infty \frac{du_z}{dr} \pm \tau_0$$

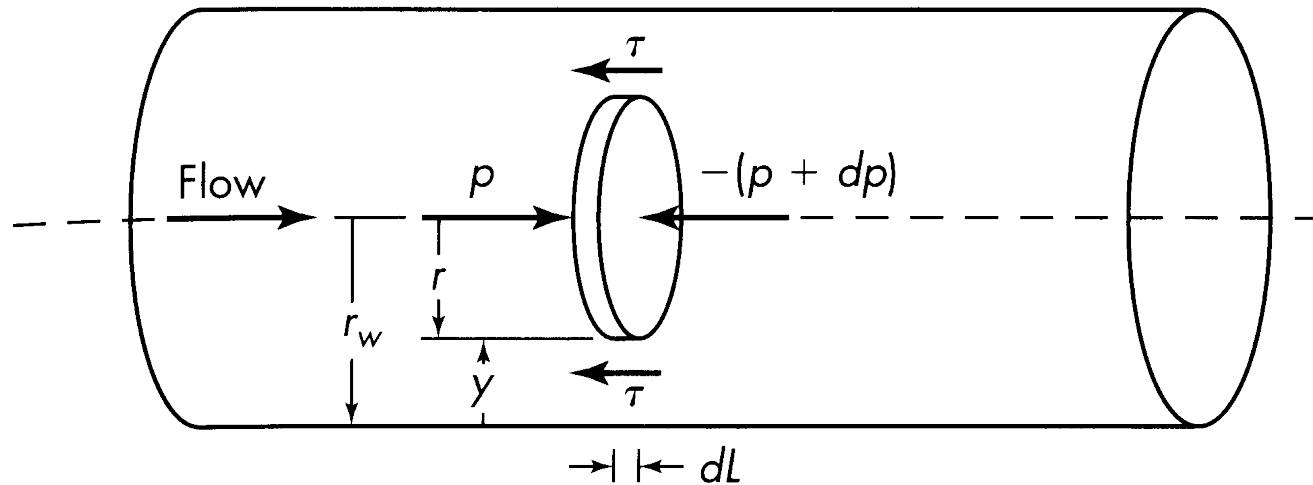
Frictional Losses Non-Newtonian Fluids

Recall:

$$h_f = 4 f \frac{L}{D} \frac{\bar{V}^2}{2}$$

Applies to any type of fluid under any flow conditions

Laminar Flow



Mechanical Energy Balance

$$\frac{\Delta p}{\rho} + \frac{\Delta \alpha \bar{V}^2}{2} + g \Delta z + h_f = \hat{W}$$

The equation is shown with three terms crossed out and replaced by zeros:

- $\frac{\Delta p}{\rho}$ has a diagonal line through it with an arrow pointing to zero.
- $\frac{\Delta \alpha \bar{V}^2}{2}$ has a diagonal line through it with an arrow pointing to zero.
- $g \Delta z + h_f$ has a diagonal line through it with an arrow pointing to zero.

MEB (contd)

Combining:

$$f = \frac{1}{4} \left(\frac{D}{L} \right) \frac{2}{\bar{V}^2} \left(-\frac{\Delta p}{\rho} \right)$$

Momentum Balance

$$\dot{m}(\beta_2 \bar{V}_2 - \beta_1 \bar{V}_1) = p_1 S_1 - p_2 S_2 - F_w - F_g \rightarrow 0$$

$$2\pi r L \tau_{rz} = \pi r^2 (-\Delta p)$$

$$-\Delta p = 2 \frac{L}{r} \tau_{rz}$$

Power Law Fluid

$$\tau_{rz} = K \left(-\frac{du_z}{dr} \right)^n$$

$$\frac{du_z}{dr} = - \left(-\frac{1}{2} \frac{\Delta p}{KL} \right)^{1/n} r^{1/n}$$

Boundary Condition

$$r = R \quad u_z = 0$$

Velocity Profile of Power Law Fluid Circular Conduit

Upon Integration and Applying BC

$$u_z = \left(-\frac{1}{2} \frac{\Delta p}{KL} \right)^{1/n} \left(\frac{n}{n+1} \right) \left[R^{\frac{n+1}{n}} - r^{\frac{n+1}{n}} \right]$$

Power Law (contd)

Need bulk average velocity

$$\bar{V} = \frac{1}{S} \int_S u dS = \frac{1}{\pi R^2} \int (2\pi r u_z) dr$$

$$\bar{V} = \left[-\frac{1}{2} \frac{\Delta p}{KL} \right]^{1/n} \left(\frac{n}{3n+1} \right) R^{\frac{n+1}{n}}$$

Power Law Results (Laminar Flow)

$$\Delta p = - \frac{2^{n+2} \left(\frac{3n+1}{n} \right)^n L K \bar{V}^n}{D^{n+1}}$$

↑ Hagen-Poiseuille (laminar Flow) for Power Law Fluid ↑

Recall

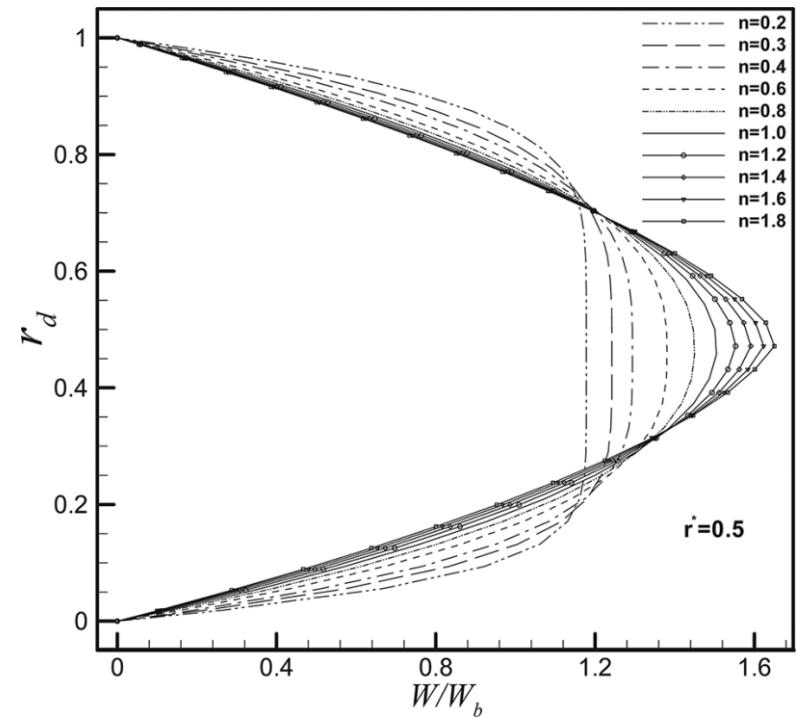
$$f = -\frac{1}{4} \left(\frac{D}{L} \right) \left(\frac{2}{\bar{V}^2} \right) \frac{\Delta p}{\rho}$$

Power Law Fluid Behavior

Power Law Reynolds Number and Kinetic Energy Correction

$$Re_{PL} = 2^{3-n} \left(\frac{n}{3n+1} \right)^n \frac{\bar{V}^{2-n} D^n \rho}{K}$$

$$Re_{PL,critical} = 2100 \frac{(4n+2)(5n+3)}{3(3n+1)^2}$$



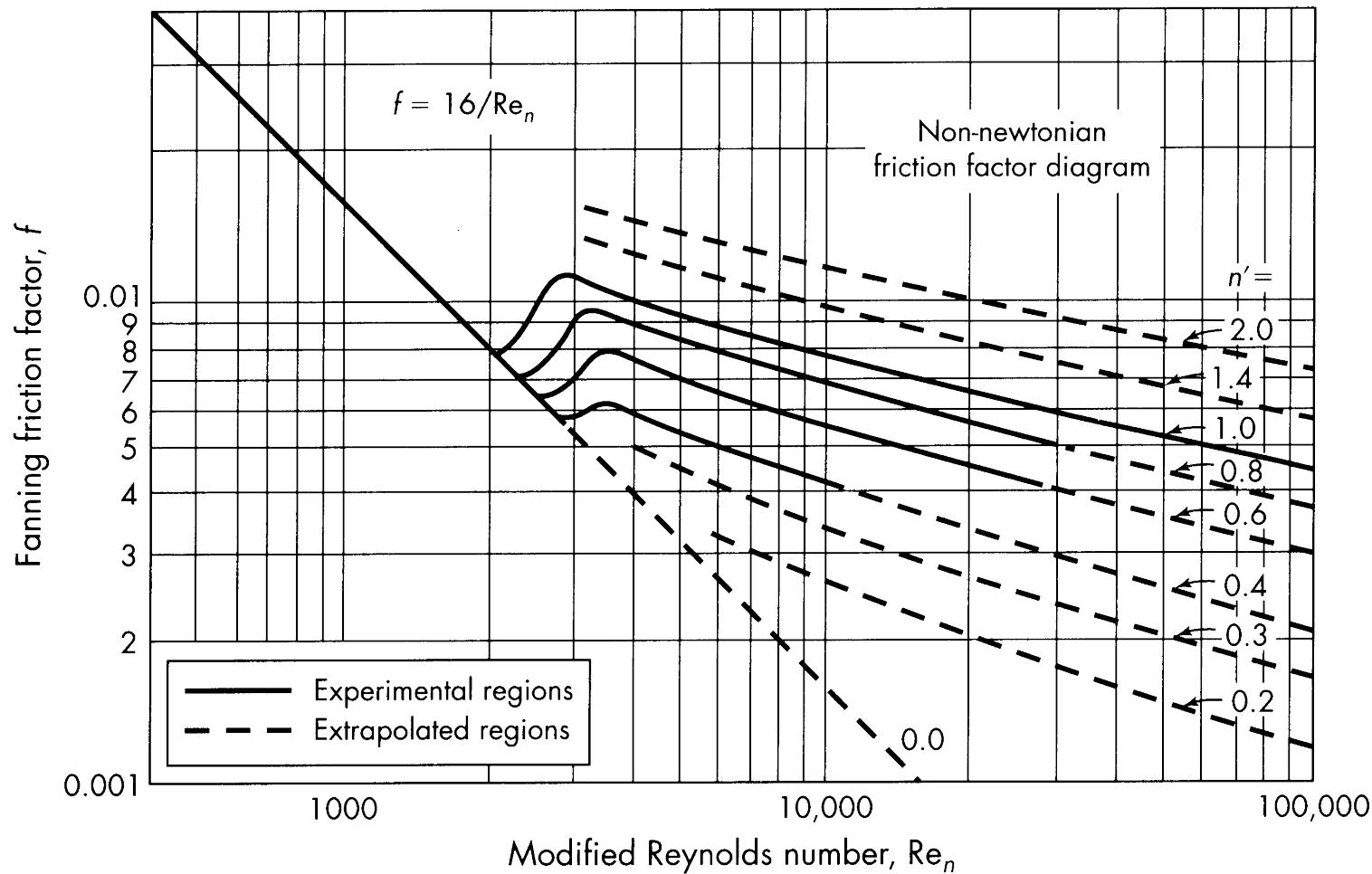
$$\alpha = \frac{3(3n+1)^2}{(2n+1)(5n+3)}$$

Laminar Flow Friction Factor Power Law Fluid

$$f = \frac{2^{n+1} \left(\frac{3n+1}{n} \right)^n K}{V^{2-n} D^n \rho}$$

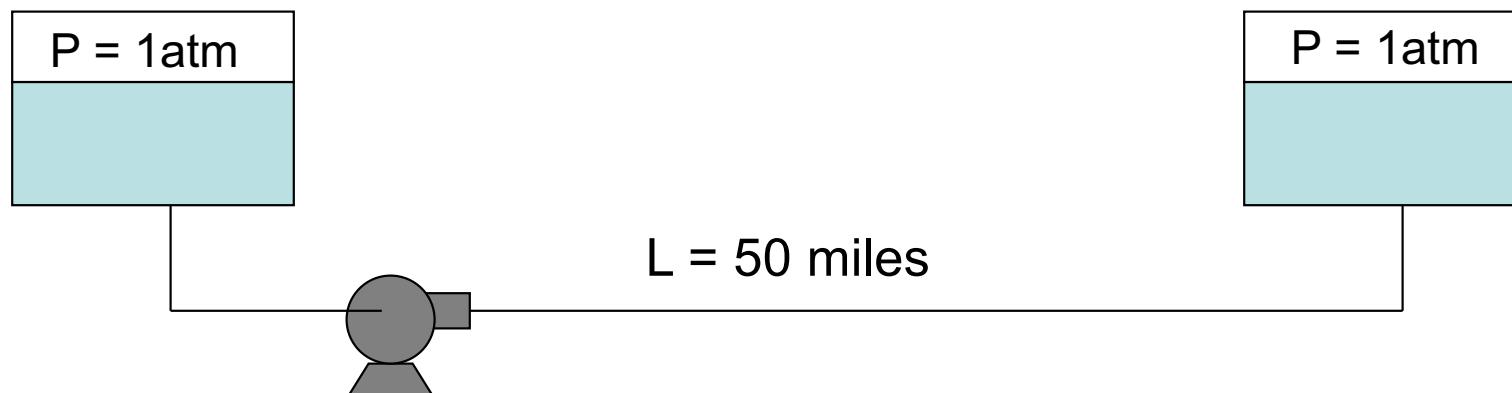
$$f = \frac{16}{Re_{PL}}$$

Turbulent Flow Friction Factor Power Law Fluid (Smooth Pipe)



Power Law Fluid Example

A coal slurry is to be transported by horizontal pipeline. It has been determined that the slurry may be described by the power law model with a flow index of 0.4, an apparent viscosity of 50 cP at a shear rate of 100 /s, and a density of 90 lb/ft³. What horsepower would be required to pump the slurry at a rate of 900 GPM through an 8 in. Schedule 40 pipe that is 50 miles long ?



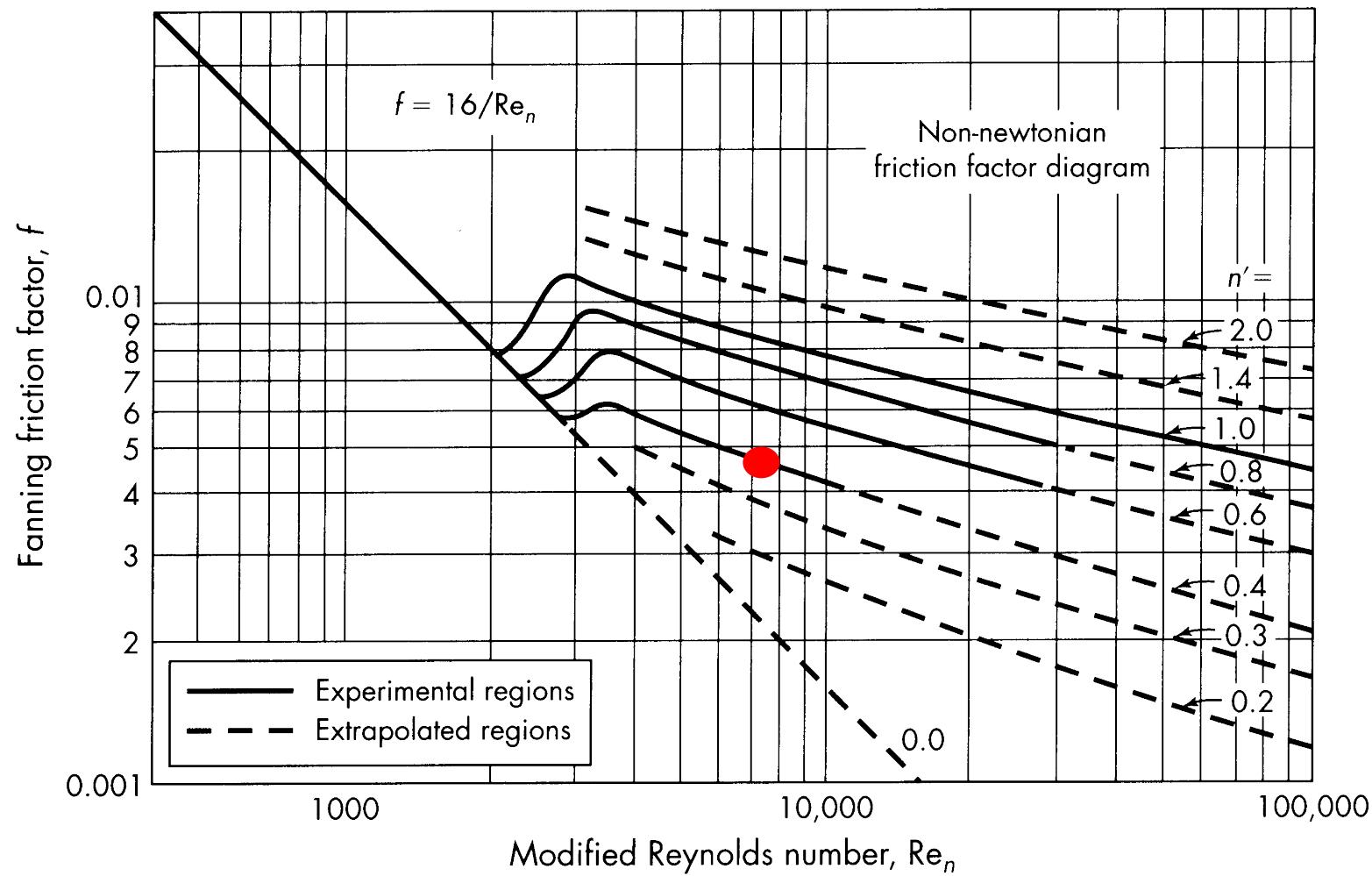
$$\tau_{rz} = K \left(\frac{\partial V}{\partial r} \right)^n = \mu_{eff} \left(\frac{\partial V}{\partial r} \right)$$

$$K = 50cP \left(\frac{100}{s} \right)^{1-0.4} = 0.792 \frac{kg}{m s^{1.6}}$$

$$\tilde{V} = \left(\frac{900 gal}{min} \right) * \left(\frac{1 ft^3}{7.48 gal} \right) * \left(\frac{1 min}{60 s} \right) * \left(\frac{1}{0.3474 ft^2} \right) * \left(\frac{m}{3.281 ft} \right) = 1.759 \frac{m}{s}$$

$$RE_N = 2^{(3-0.4)} \left(\frac{0.4}{3 * (0.4) + 1} \right)^{0.4} \left[\frac{(0.202 m)^{0.4} \left(1442 \frac{kg}{m^3} \right) \left(1.759 \frac{m}{s} \right)^{1.6}}{0.792 \frac{kg}{m s^{1.6}}} \right] = 7273$$

Friction Factor (Power Law Fluid)



$$W_p = \frac{\Delta P}{\rho} + \frac{\Delta \alpha V^2}{2g_c} + \frac{g \Delta Z}{g_c} + h_f$$

$$W_p = h_f = 4f \left(\frac{L}{D} \right) \frac{V^2}{2}$$

$$f = 0.0048 \quad Fig \ 5.11$$

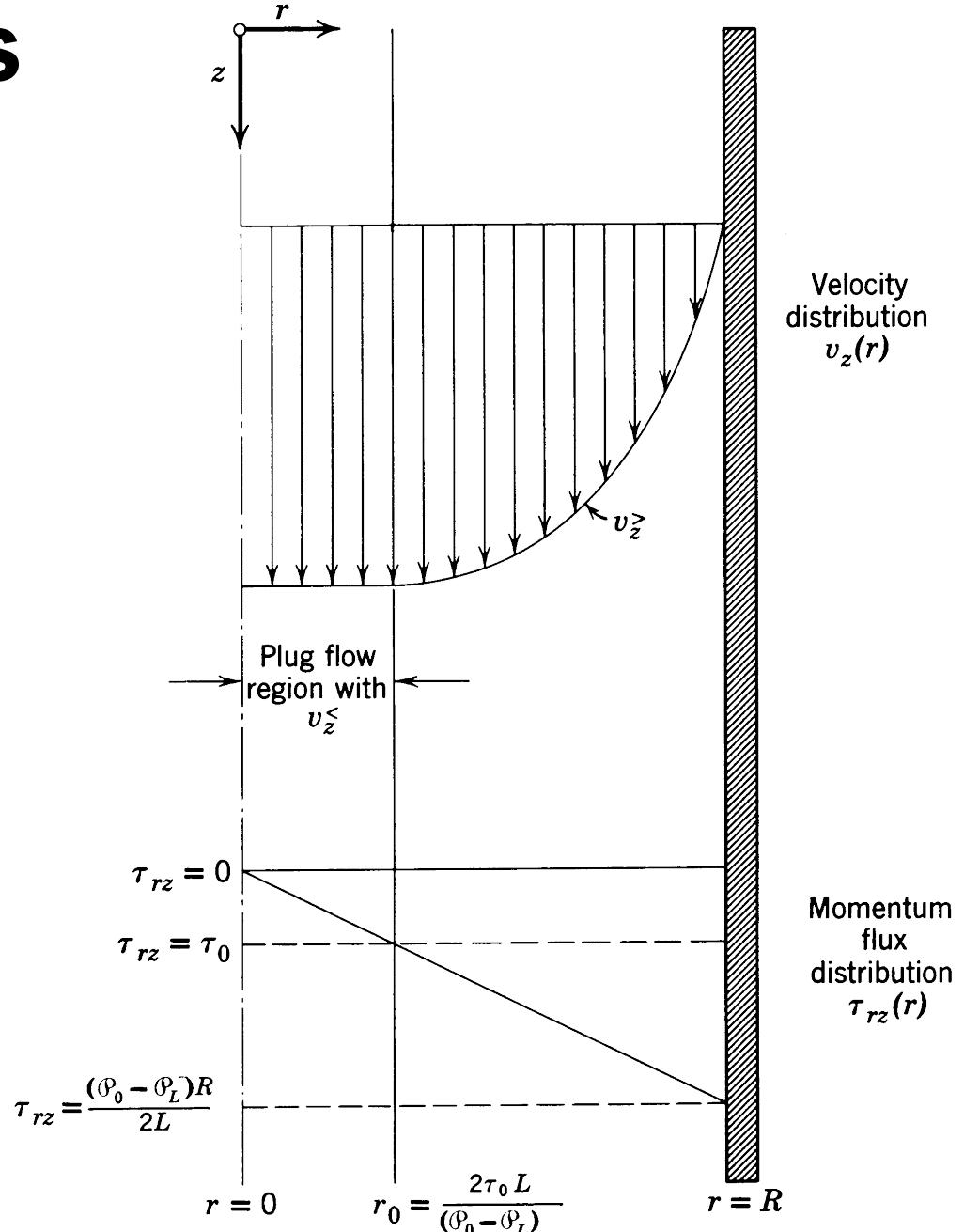
$$W_p = h_f = 4(0.0048) \left(\frac{80460m}{0.202m} \right) \frac{\left(1.760 \frac{m}{s} \right)^2}{2} = 11,845 \frac{m^2}{s^2}$$

$$\dot{m} = 1.759 \frac{m}{s} * (0.0323 m^2) * \left(1442 \frac{kg}{m^3} \right) = 81.9 \frac{kg}{s}$$

$$Power = \frac{81.9 \frac{kg}{s} \left(11,845 \frac{m^2}{s^2} \right)}{1000} = 970.1 kW = 1300 Hp$$

Bingham Plastics

Bingham plastics exhibit Newtonian behavior after the shear stress exceeds τ_0 . For flow in circular conduits Bingham plastics behave in an interesting fashion.



Bingham Plastics

Unsheared Core

$$r \leq r_c \quad u_z = u_c = \frac{\tau_0}{2\mu_\infty r_c} (R - r_c)^2$$

Sheared Annular Region

$$r > r_c \quad u_z = \frac{(R - r)}{\mu_\infty} \left[\frac{\tau_{rz}}{2} \left(1 + \frac{r}{R} \right) - \tau_0 \right]$$

Laminar Bingham Plastic Flow

$$f = \frac{16}{\text{Re}_{BP}} \left[1 + \frac{He}{6 \text{Re}_{BP}} - \frac{He^4}{3f^3 (\text{Re}_{BP})^7} \right] \quad (\text{Non-linear})$$

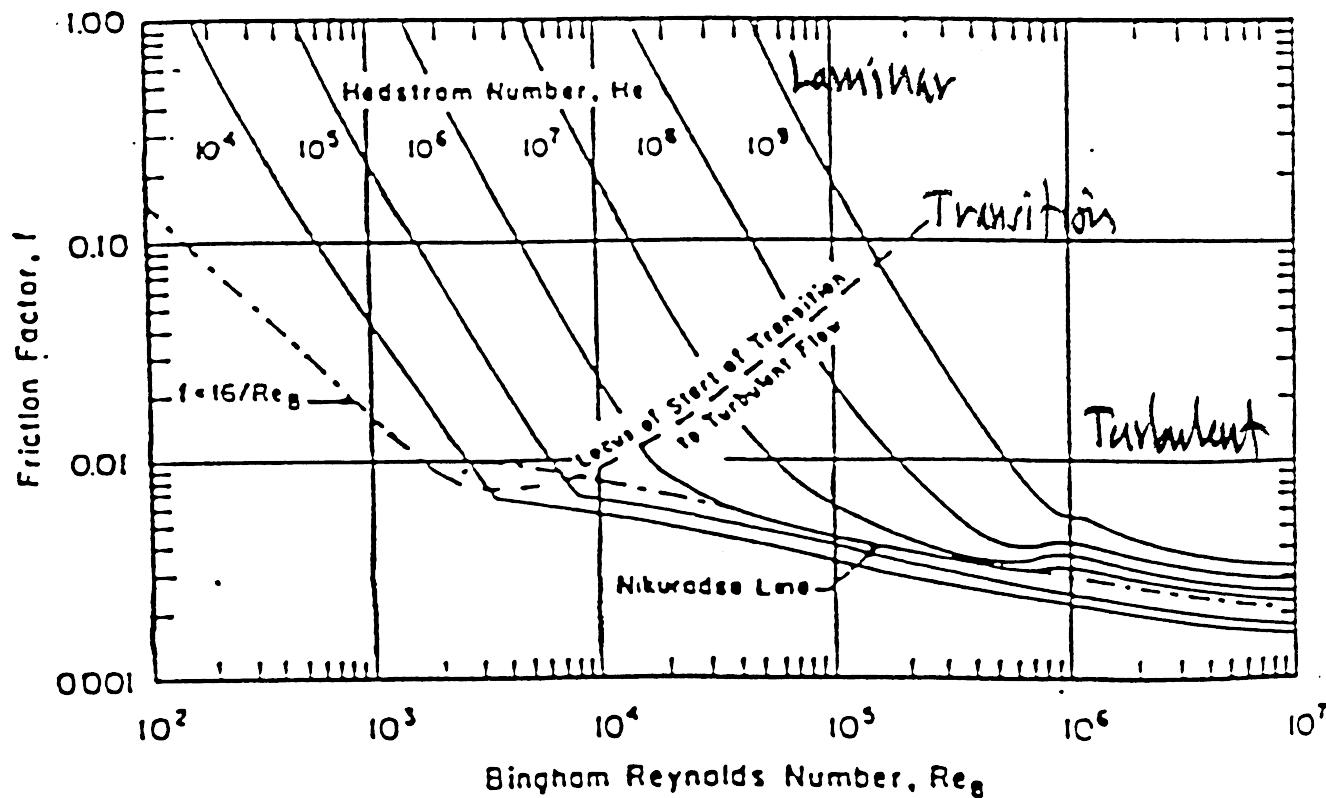
$$He = \frac{D^2 \rho \tau_0}{\mu_\infty^2} \quad \text{Hedstrom Number}$$

$$\text{Re}_{BP} = \frac{D \rho \bar{V}}{\mu_\infty}$$

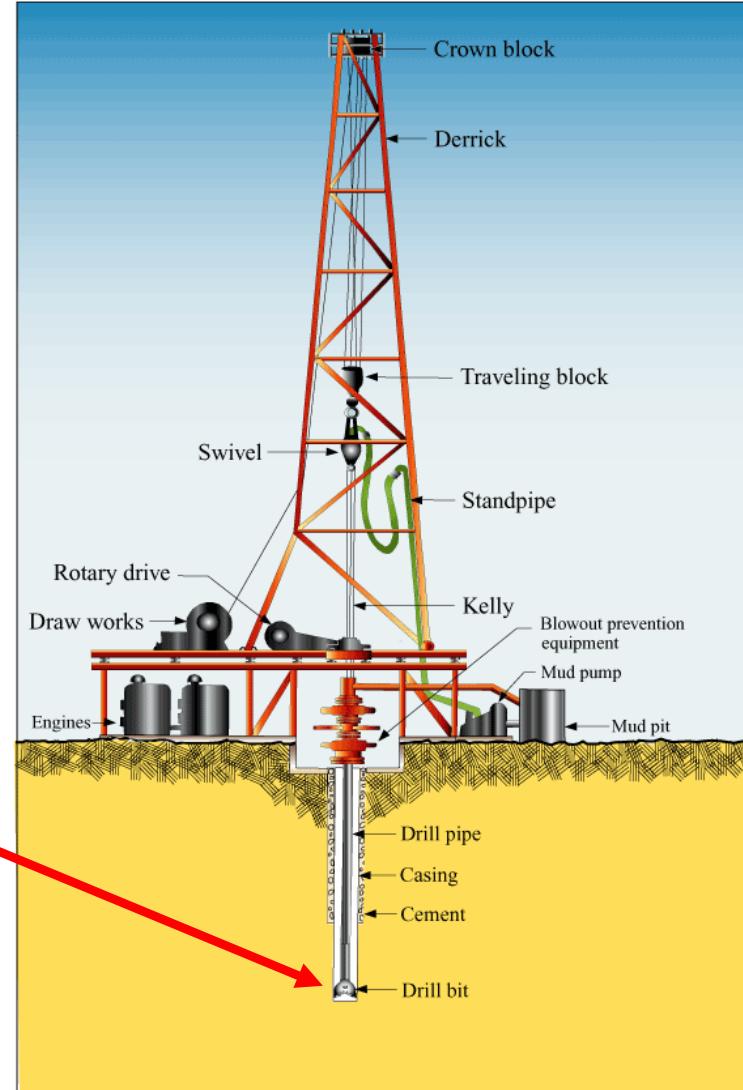
Turbulent Bingham Plastic Flow

$$f = 10^a \text{ Re}_{BP}^{-0.193}$$

$$a = -1.378 \left(1 + 0.146 e^{-2.9 \times 10^{-5} He} \right)$$

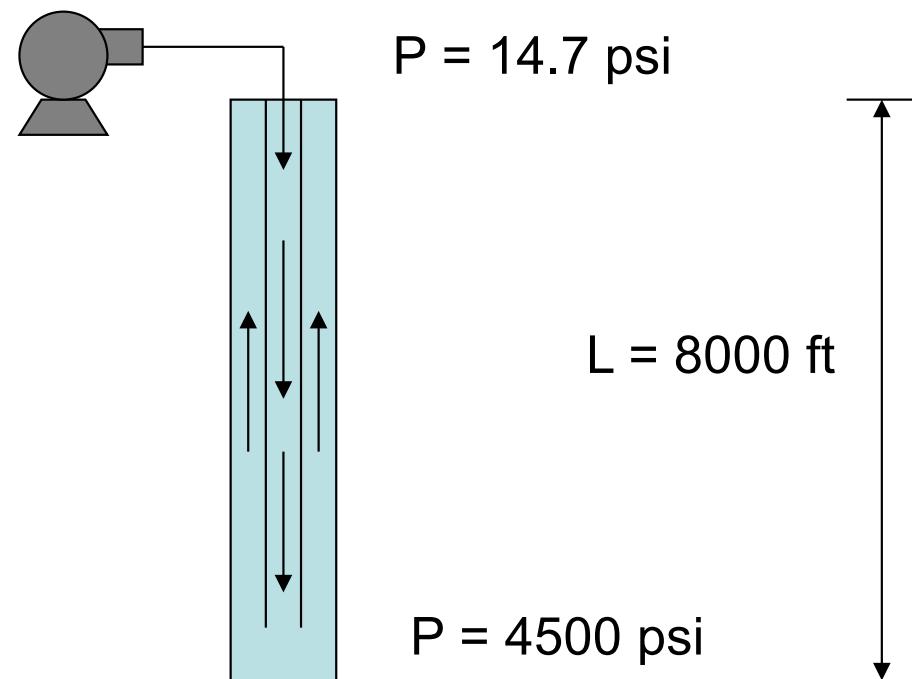


Drilling Rig Fundamentals



Bingham Plastic Example

Drilling mud has to be pumped down into an oil well that is 8000 ft deep. The mud is to be pumped at a rate of 50 GPM to the bottom of the well and back to the surface through a pipe having an effective diameter of 4 in. The pressure at the bottom of the well is 4500 psi. What pump head is required to pump the mud to the bottom of the drill string ? The drilling mud has the properties of a Bingham plastic with a yield stress of 100 dyn/cm², a limiting (plastic) viscosity of 35 cP, and a density of 1.2 g/cm³.



$$D = \frac{4}{12} ft = 0.3333 ft \quad \text{Area} = 0.0873 ft^2$$

$$V = 50 \frac{gal}{min} * \left(\frac{\min}{60s} \right) * \left(\frac{ft^3}{7.48gal} \right) * \left(\frac{1}{0.0873ft^2} \right) = 1.276 \frac{ft}{s}$$

$$\rho = 1.2 * 62.4 \frac{lb_m}{ft^3} = 74.88 \frac{lb_m}{ft^3}$$

$$\mu = 35 cP * \left(\frac{6.7197 \times 10 - 4 \frac{lb_m}{ft s}}{cP} \right) = 0.0235 \frac{lb_m}{ft s}$$

$$N_{RE} = \frac{0.3333 ft * \left(1.276 \frac{ft}{s} \right) * \left(74.88 \frac{lb_m}{ft^3} \right)}{0.0235 \frac{lb_m}{ft s}} = 1355$$

$$\tau_o = 100 \frac{dyn}{cm^2} = 100 \frac{g}{s^2 cm}$$

$$N_{HE} = \frac{\left(4in\left(\frac{2.54\text{ cm}}{in}\right)\right)^2 * \left(1.2 \frac{g}{cm^3}\right) * \left(\frac{100g}{s^2 cm}\right)}{\left(0.35 \frac{g}{cms}\right)^2} = 1.01 \times 10^5$$

$$f=0.14$$

$$W_p = \frac{\Delta P}{\rho} + \frac{\Delta \alpha V^2}{2g_c} + \frac{g\Delta Z}{g_c} + h_f$$

$$W_p = \frac{(4500 - 14.7) \frac{lb_f}{in^2} \left(\frac{144 in^2}{ft^2} \right)}{74.88 \frac{lb_m}{ft^3}} - 8000 \frac{ft lb_f}{lb_m} + \frac{4 * 0.14 * (8000 ft)}{0.3333 ft} \left(\frac{\left(1.276 \frac{ft}{s} \right)^2}{2 * \left(\frac{32.2 ft lbm}{lb_f s^2} \right)} \right)$$

$$Wp = (8626 - 8000 + 339) = 965 \frac{ft lb_f}{lb_m}$$

$$f = \frac{16}{\text{Re}_{BP}} \left[1 + \frac{He}{6\text{Re}_{BP}} - \frac{He^4}{3f^3(\text{Re}_{BP})^7} \right] = 0.14$$

