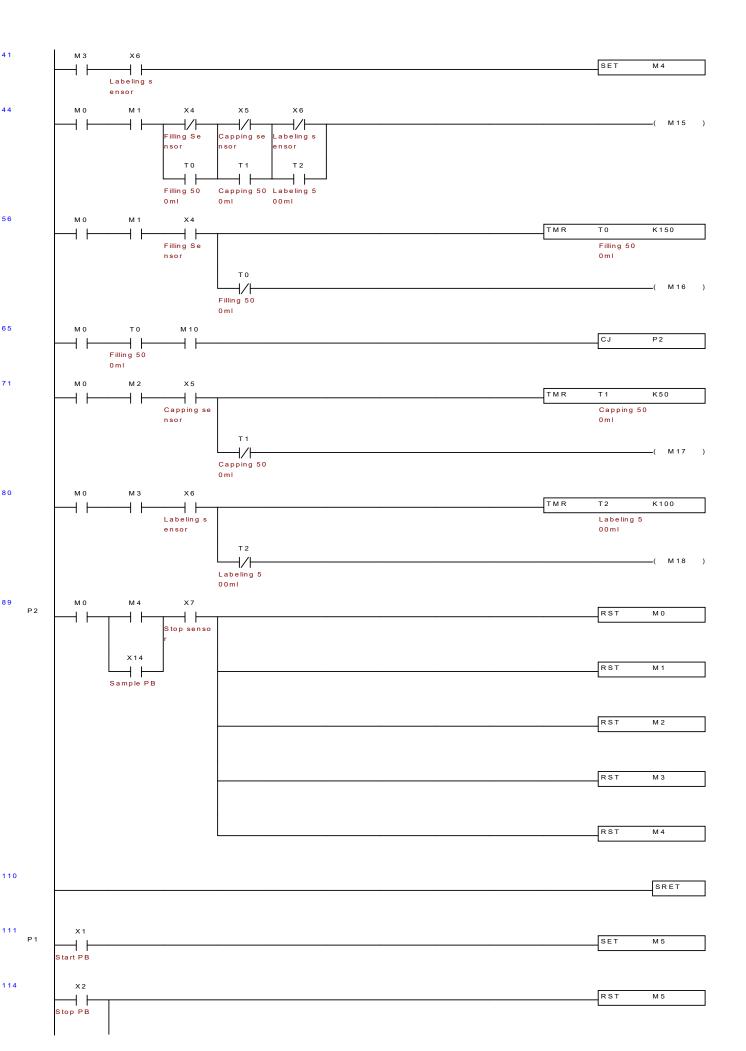
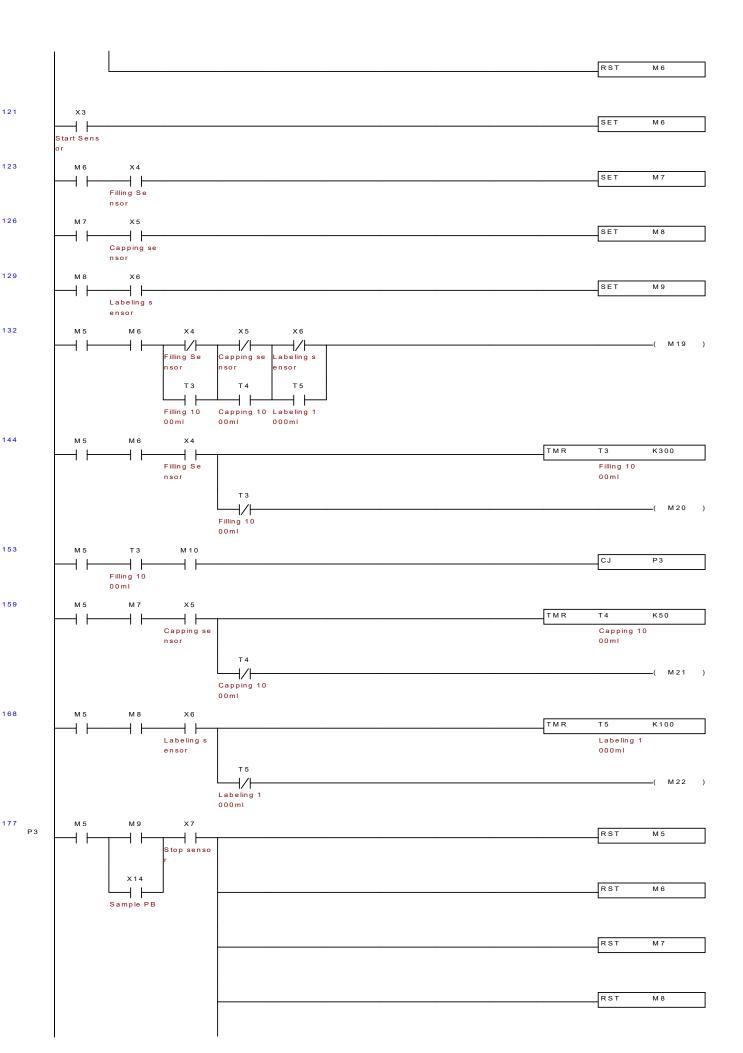
```
M 15
              4 +
                                                                                                                                 _( Y0 )
                                                                                                                                 Motor
             M 19
             \dashv \vdash
             M 16
             \dashv \vdash
                                                                                                                                 Filliin g
             M 2 0
             M 17
             +
                                                                                                                                 _( Y2 )
                                                                                                                                 Capping
             M 2 1
             \dashv \vdash
             M 18
             \dashv \vdash
                                                                                                                                 _( Y3 )
                                                                                                                                 Labeling
             M 2 2
             X 1 4
12
                                                                                                                      SET
                                                                                                                                 M 10
             +
          Sample PB
14
            X 0
                                                                                                                       CALL
                                                                                                                                 Р0
          X 1 0
18
                                                                                                                       CALL
          1000 ml
                                                                                                                                 P 1
22
                                                                                                                                 FEND
23
    Р0
                                                                                                                       SET
                                                                                                                                 М 0
             +
          Start PB
26
             X 2
                                                                                                                       RST
                                                                                                                                 M 0
          Stop PB
                                                                                                                      RST
                                                                                                                                 M 1
33
             Х3
                                                                                                                      SET
                                                                                                                                 M 1
          Start Sens
35
              M 1
                        X 4
                                                                                                                      SET
                                                                                                                                 M 2
                    Filling Se
38
                     X 5
             M 2
                                                                                                                      SET
                                                                                                                                 М3
                     Capping se
                     nsor
```





	RST	M 9
,		SRET
		END