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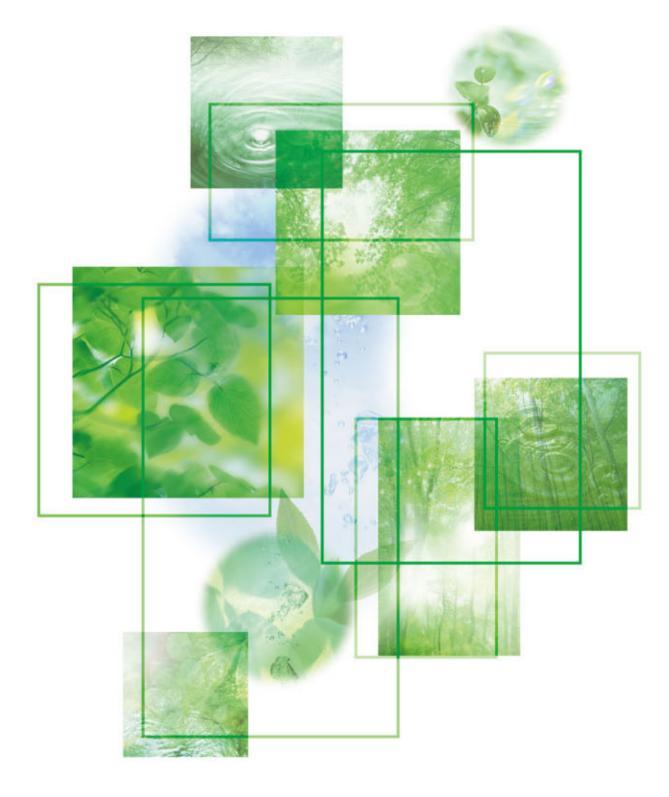
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Coatings & Engineering Materials Division

Product Catalog



Performance Coatings



Coating materials

Adhesives

Elastic materials

Low molecular weight polyolefin

The Coatings & Engineering Materials Division provides a wide variety of products, and meets our customers' individual needs.

Products	Resin type	Main Applications
■U-VAN™	Amino resin	Hardener of automotive paint (body coating), PCM (electronic appliances and architecture), baking paint for metal substrate (cell-phone etc.)
●ALMATEX™	Acrylic resin Polyester resin	PCM coating (electronic appliances and architec- ture), automotive paint, baking paint for metal substrate, architectural paint
	Water-base acrylic resin	Architectural paint
●OLESTER™	Acrylic polyol Polyester polyol	Woodwork paint (architecture), paint for plastic substrate (electronic appliances and architecture), paint for metal substrate (electronic appliances and architecture), inorganic paint for architecture
	UV curable resin (urethane acrylate, acrylic acrylate)	Primer for plastics and metals, base coating, hard coating (cell-phone, digital camera, PC etc.)
■ EPOKEY™	Modified epoxy resin	Baking primer for metal substrate (information devices, PCM,etc.), air drying primer for metal substrate (heavy-duty coating,etc.)
BONRON™	Water-base acrylic resin	Paper processing, impregnant for masking tape, thermal paper binder
■BARIASTAR™	Water-base acrylic resin	Thermal paper overcoat
CHEMIPEARL™	Water-base polyolefin resin	Water-base rub-off agent for ink, additive for paint, heat seal agent, anti-blocking
■UNISTOLE™	Polyolefin resin	Primer for polyolefin (paint and adhesion), heat seal agent for polyolefins and metals

#PCM:Coll coating

Products	Resin type	Main Applications
Hi-WAX™	Low molecular weight polyolefin	Slip agent, dispersant, release agent and modifier for engineering plastics, release agent for toner, additives for ink and paint, textile treatment
EXCEREX™	Low molecular weight polyolefin	Processing aid for film, sheet and injection molding, civil engineering, ink and paint modifier

Products	Resin type	Main Applications	
■TAKENATE TM D-, B-, M-, WD-series	Polyisocyanate		
■TAKELAC™ W-, WS-, WPB-, E-series	Water-base /solvent polyurethane resin		
■MT-OLESTER™	Polyurethane resin (moisture cured type, urethane lacquer)		
■XDI (TAKENATE™ 500)	Xylylene Diisocyanate	Isocyanate monomer (raw materials of polyurethane resin)	
● H6XDI (TAKENATE™ 600)	1,3-Bis (isocyanatemethyl) cyclohexane	Isocyanate monomer (raw materials of polyurethane resin)	

100	PC	M:	Coi	coa	ting

Products	Resin type	Main Applications
■ TAKENATE TM L-series (for casting/architecture) F-series (for architecture)	Isocyanate terminated urethane resin	Prepolymer for civil engineering and architec ture, castable polyurethane prepolymer
● HIPREN [™] L-, U-series (for casting) XL-, AX-series (for architecture)	Isocyanate terminated urethane resin	Prepolymer for civil engineering and architec ture, castable polyurethane prepolymer
TAKELAC TM P-, XL-series (for architecture)	Hydroxyl terminated urethane resin compound	Compound for civil engineering and architecture use

Products	Resin type	Main Applications	
TAKELAC TM A-series	Polyether Polyol Polyester Polyol	Adhesive for packaging films (anchorcoat agent for dry-lamination, non-solvent lamination and extrusion lamination)	
TAKENATE™ A-series	Polyisocyanate	Hardener of adhesive for packaging films (anchorcoat agent for dry-lamination, non- solvent lamination and extrusion lamination)	
STRUCT BOND™	Epoxy Resin Acrylic Resin	Sealant for LCD	
FTR™	Aromatic hydrocarbon resin	Hot-melt adhesive, acrylic pressure-sensitive adhesive, tackifier	

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Coating Materials



OLESTER™RA.

+ TAKENATE™

OLESTER***Q



Mitsui Chemicals offers advanced coating materials such as metal and plastics coating, bonding material of metal and plastics, etc. Moreover, we develop many kinds of environment-related products.

Interior

- TAKELAC[™] (Urethane resin)
- TAKENATE™ (Hardener)

Head lamp, plastic parts

- OLESTER™ (UV hard coating)
- TAKENATE™ (Hardener)

Bumper

- ■UNISTOLE™ (Solvent base primer)
- U-VAN™ (Hardener)

Under coating

■ TAKENATE[™] (Higher adhesion)

Glass-run channel

■UNISTOLE™ (Polyolefin and metal adhesive)

Body coating

- ALMATEX[™] (Acrylic resin)
- ■U-VANTM (Hardener)
- OLESTER™ (Acrylic polyol)
- ■TAKELAC™ (Urethane resin)
- ■TAKENATE™ (Hardener)

Al wheel coating

■ ALMATEXTM (Powder coating)

Refinish

■ TAKENATE[™] (Hardener)

Electronic and information devices, electronic appliances

Mitsui Chemicals contributes to coating materials that stick to light metals and plastics parts for further innovation of electronics and electric devices.

Plastic parts (housing)

- OLESTER™ (UV hard coating, Acrylic polyol)
- TAKELACTM (Hard coating)
- TAKENATE[™] (Hardener)

Mg alloy parts (housing)

- ALMATEXTM (Acrylic resin)
- U-VANTM (Hardener)
- OLESTER™ (Acrylic polyol)
- EPOKEY[™] (Modified epoxy)
- TAKENATE[™] (Hardener)

Al vapor deposition parts

■ OLESTER™ (UV Primer for metal vapor deposition parts and metal substrate, hard coating)

LCD panel

■STRUCT BOND™ (Sealant for LCD)

Coil coating (PCM)

- ALMATEXTM (Acrylic resin)
- ■U-VANTM (Hardener)
- ■EPOKEY[™] (Modified epoxy)

Architecture, paper, film, ink

Mitsui Chemicals offers various coating materials such as coating resins and ink additives with low pollution, energy saving and high-definition characteristics

Paint for woodwork

- OLESTERTM (Acrylic polyof)
- MT-OLESTER™M (Moisture cured)
- TAKENATE™ (Urethane resin)

Paint for construction use

- ALMATEX[™] (Acrylic resin)
- OLESTER[™] (Acrylic polyof)
- TAKELAC[™] (Urethane resin)

Thermal paper

- BARIASTAR[™] (Binder, overcoat)
- CHEMIPEARL[™] (Anti-sticking)

Base paper for decorative laminates

■BONRON[™]

Film coating

- (Water-base acrylic resin)
- ALMATEX[™] (Water-base acrylic resin)

■TAKELAC™ WPB (Gas barrier coating)

Ink additive

- CHEMIPEARL[™] (Rub-off agent)
- Hi-WAX[™] (Rub-off agent)

Example of coating using our division's products

Color codes () indicate our division's products.

Features

·Rub resistance

Cell-phone (rear cover, keypad casing)

ALMATEXTM





Thermal paper (POS label)

Features ·Weather resistance

Features

Toughness

·Rub resistance

- improvement
- + U-VANTM **EPOKEYTM** + TAKENATETM
 - metals ·Corrosion resistance

·UV instant/ nonthermal cure

·Toughness improvement

Features)

Features

·Weather resistance

·Higher adhesion with

Gas barrier film (food package)



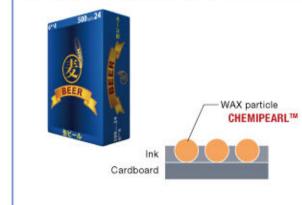
TAKELAC™WPB

Features . Special isocyanates based non-chlorine water-base dispersion

Oxygen barrier

Flexographic ink (cardboard box)

·Brightness



BARIASTAR™

BARIASTAR™

Features • Solvent resistance • Plasticizer resistance

·Heat resistance ·Water resistance

BONRON™

(Features) • WAX-based particulate water-base dispersion ·Rub-off resistance ·Anti-blocking ·Lubricity Adhesive for films (food package)



TAKELAC™ A + TAKENATE™A TAKELAC™ A + TAKENATE™A

(Features) • Adhesive interaction of plain films, evaporated films and aluminum

Food sanitation (FDA-compliant)

Engineering Materials



Mitsui Chemicals contributes to various adhesives and bonding materials with functional, Adhesives safety and health considerations based on polyurethane and oligomer technology. Heat-Sealing Applications Features UNISTOLE™ Adhesion between polyolefins and metals ·Adhesive interaction of ■Easy peel-off package, PTP package polyolefins with metals ·Low temperature heat sealing CHEMIPEARLTM. Heat seal agent for aluminum foil and paper ·Polyolefin-based particulate ■Chocolate wrapper, butter wrapper water-base dispersion ·No use of any emulsifying agent or solvent ·Oil resistance ·Non-odor Urethane Adhesive Features Applications TAKELAC*M Anchorcoat agent for dry-lamination, ·Adhesive interaction of non-solvent lamination and extrusion lamination A- series plain films, evaporated Packaging adhesive films and aluminum Food package (dry, retort, boiled, beverage) Food sanitation Refill pouch TAKENATE™ (FDA-compliant) ■ Back sheet of solar cell, construction use A- series Packaging adhesive (Hardener) Applications Features STRUCT BOND™ Main sealant for LCD panel Lower pollution for LC mixture ·High adhesive strength Features Applications FTR™ ·Colorless and transparency Hot-melt adhesive, acrylic pressure-sensitive adhesive and tackifier · Heat stability ·Good compatibility with various plastics and elastomers ·Good adhesion at high

Elastic Materials

Mitsui Chemicals offers environmentally-friendly elastic resins for civil engineering, architecture and casting based on polyurethane technology.

Polyurethane Prepolymer

TAKENATE™

- L- series
- for casting/architecture F- series
- for architecture

HIPREN™

- L-. U- series for casting
- XL-, AX- series for architecture

TAKELACTM

P- series, XL- series for architecture

Prepolymer for civil engineering and architecture

Applications

- Flooring
- Waterproof coat (hand-paint and spray)
- Ground pavement (athletics stadium and trail)



Features

- ·Soft gait performance
- ·Crack elongation property ·Water resistance
- Quick curing properties

Castable Polyurethane Prepolymer

- Rolls for the paper and steel industry and OA machine parts
- Solid tire, gasket and bearing



- ·Water resistance
- Chemical resistance
- ·Heat resistance
- ·Oil resistance
- ·Solvent resistance
- ·High impact resilience
- ·Good compression set
- resistance

Features

·High crystallinity

· Heat resistance

Chemical resistance

·Good compatibility and affinity

·Non-yellowing and transparency

Low Molecular Weight Polyolefin

Mitsui Chemicals offers low molecular weight olefin polymers using our catalyst technology, which can be used not only for slip agent, dispersant and release agent, but also modifier for engineering plastics.

Low Molecular Weight PE · PP

Hi-WAXTM

PE WAX PP WAX

Applications

- Pigment dispersant (masterbatch) and ink
- Paint modifier and textile treatment
- Modifier and release agent for engineering plastics
- Slip agent for PVC
- Release agent for toner











EXCEREX™

Metallocene PE WAX

- Processing aid for film, sheet and injection molding
- Civil engineering, ink and paint modifier





- Narrow composition distribution
- · Narrow molecular weight distribution
- ·Non-sticky

temperature