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RDX0004-P2P-#00

SPECIFICATION

CUSTOMER:

APPROVED BY	
PCB VERSION	
DATE	

FOR CUSTOMER USE ONLY

SALES BY	APPROVED BY	CHECKED BY	PREPARED BY

ISSUED DATE:



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1. Revision History

DATE	VERSION	REVISED PAGE NO.	Note
2009/11/10	1		First issue



2. General Specification

The Features is described as follow:

■ Module dimension: 49.0 x 53.0 x 3.35 (max.) mm³

■ View area: 44.0 x 39.7 mm²

Active area:41.0 x 36.7 mm²

■ LCD type: TN Positive, Gray Transmissive

■ Duty: 1/4

■ View direction: 6 o'clock

■ Backlight Type: EL, Blue green



3. Module Coding System

R	D	X	0004		Р	2	Р		#00
1	2	3	4	-	5	6	7	-	8

Item		Description	on
1	R: Raystar C	ptronics Inc.	
2	Display	D: Custom Design.	
	Display	G: Graphic Type	
3	X: COG Type		
4	Model serials	no.0000 - ZZZZ.	
		P: TN Positive, Gray	
		N: TN Negative,	
		G: STN Positive, Gray	A Deserved
5	LCD	Y: STN Positive, Yellow Gr	een
		B: STN Negative, Blue	7
		F: FSTN Positive	Y
		T: FSTN Negative	
		A: Reflective, N.T, 6:00	K: Transflective, W.T,12:00
	Polarizer	D: Reflective, N.T, 12:00	1: Transflective, U.T,6:00
	Type,	G: Reflective, W. T, 6:00	4: Transflective, U.T.12:00
		J: Reflective, W. T, 12:00	C: Transmissive, N.T,6:00
6	Temperature	0 : Reflective, U. T, 6:00	F: Transmissive, N.T,12:00
	range,	3 : Reflective, U. T, 12:00	I: Transmissive, W. T, 6:00
	View	B: Transflective, N.T,6:00	L: Transmissive, W.T,12:00
	direction	E: Transflective, N.T.12:00	2: Transmissive, U. T, 6:00
		H: Transflective, W.T,6:00	5: Transmissive, U.T,12:00
	A	N : Without backlight	Y: LED, Yellow Green
A		P: EL, Blue green	A: LED, Amber
7	Backlight	T: EL, Green	W: LED, White
		D: EL, White	B: LED, Blue
	<i>W</i>	F: CCFL, White	G: LED, Green
		#: Fit in with the ROHS direct	ctives and regulations
8	Special code	0:Sales Code	
		0:Version	

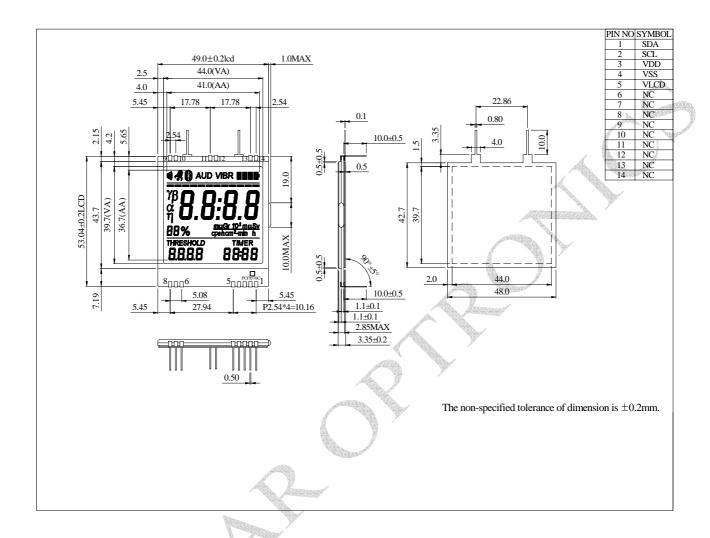


4.Interface Pin Function

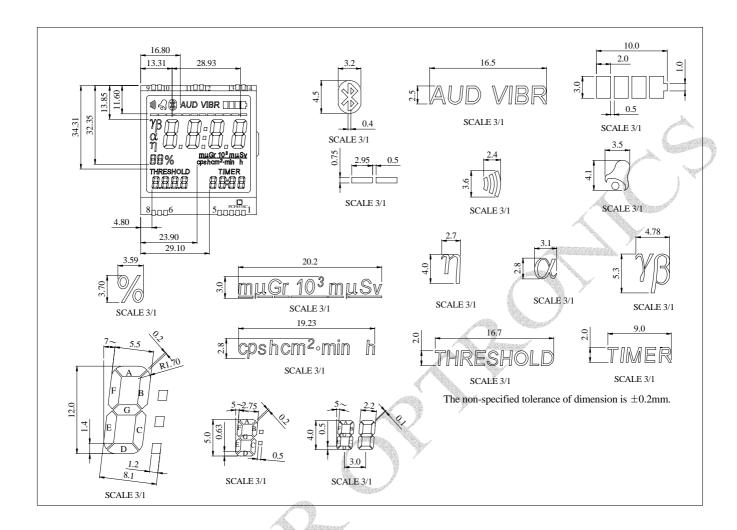
Pin No.	Symbol	Description
1	SDA	I ² C-bus serial data input/output
2	SCL	I ² C-bus serial clock input
3	VDD	supply voltage
4	VSS	logic ground
5	VLCD	LCD supply voltage
6	NC	No connection
7	NC	No connection
8	NC	No connection
9	NC	No connection
10	NC	No connection
11	NC	No connection
12	NC	No connection
13	NC	No connection
14	NC	No connection



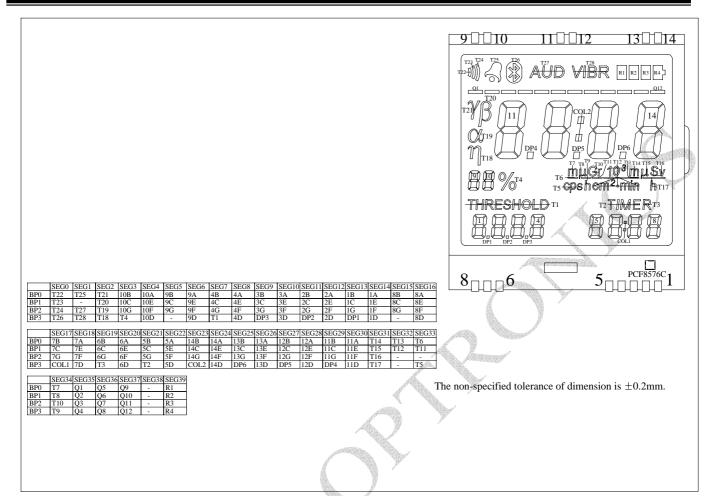
5. Outline Dimension & Block Diagram



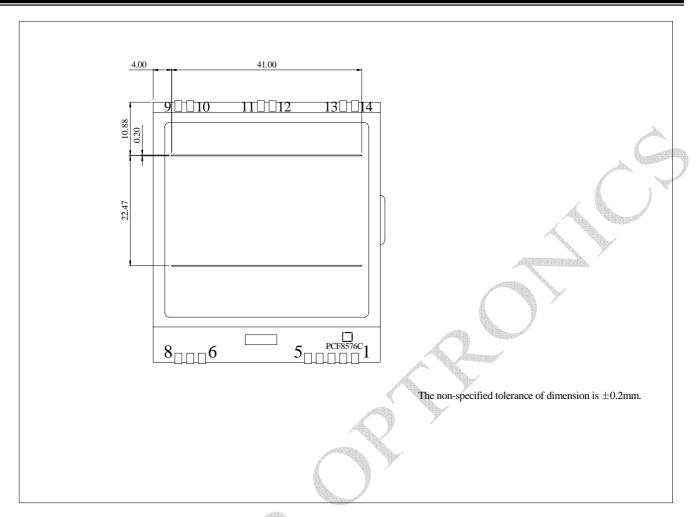














6. Timing Characteristics

Reference to IC PCF8576C.pdf



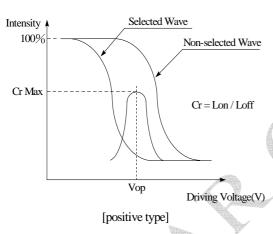


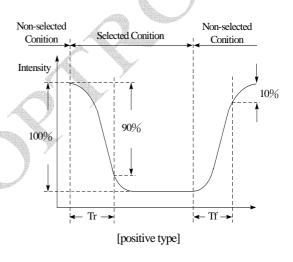
7. Optical Characteristics

Item	Symbol	Condition	Min	Тур	Max	Unit
View Angle	(V)θ	CR≧2	10	_	20	deg
, view / wigio	(Η)φ	CR≧2	-15	_	15	deg
Contrast Ratio	CR	_	_	2	_	
Response Time	T rise	_	_	200	300	ms
	T fall	_	_	200	300	ms

Definition of Operation Voltage (Vop)

Definition of Response Time (Tr, Tf)



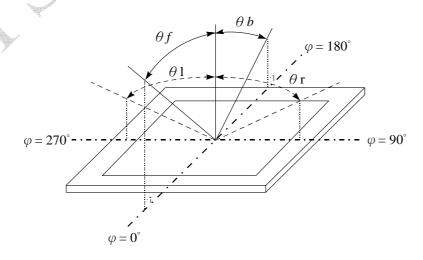


Conditions:

Operating Voltage : Vop Viewing Angle(θ , ϕ) : 0° , 0°

Frame Frequency: 64 HZ Driving Waveform: 1/N duty, 1/a bias

Definition of viewing angle(CR≥2)





8. Absolute Maximum Ratings

Item	Symbol	Min	Тур	Max	Unit
Operating Temperature	T _{OP}	-30		+80	$^{\circ}$ C
Storage Temperature	T _{ST}	-40	_	+85	$^{\circ}$
Supply Voltage	V _{DD}	-0.5		8.0	V
LCD supply voltage	VLCD	V _{DD} -8.0		V_{DD}	
input voltage SDA, SCL	VI	V _{SS} -0.5		8.0	3

9. Electrical Characteristics

Item	Symbol	Condition	Min	Тур	Max	Unit
Supply Voltage For Logic	V _{DD} -V _{SS}		2.7	3.0	3.3	V
Supply Voltage For LCM	Vo- V _{SS}	Ta=-30°C Ta=25°C Ta=80°C	2.7 —	3.0	3.3 —	V V V
Input High Volt.	VIH	_	0.7 V _{DD}	_	V _{DD}	V
Input Low Volt.	V _{IL}	_	Vss	_	0.3 V _{DD}	V
Output High Volt.	V _{OH}	_	V _{DD-0.05}	_	_	V
Output Low Volt.	V _{OL}	_	_	_	0.05	V

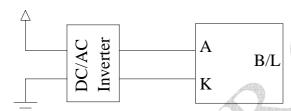


10. Backlight Information

Specification

PARAMETER	SYMBOL	MIN	TYP	MAX	UNIT	TEST CONDITION
Drive Voltage	Vmax	_	100	_	Vrms	25°C
Drive Wave	Fmax	_	400	_	Hz	25°C
Brightness	_	38.5	48	_	cd/m2	100V/400Hz
Wave Length	λр	465	470	475	nm	100V/400Hz
Life time	_		500	0hrs		100V/400Hz
Color	_		Blue	Green		Light on 100V/400Hz

EL $\ B\L$ drives directly from A , K.





11. Reliability

Content of Reliability Test (Super wide temperature, -30°C~80°C)

	Environmental Test		
Test Item	Content of Test	Condition	Note
High Temperature storage	Endurance test applying the high storage temperature for a long time.	85℃ 200hrs	2
Low Temperature storage	Endurance test applying the high storage temperature for a long time.	-40°C 200hrs	1,2
High Temperature Operation	Endurance test applying the electric stress (Voltage & Current) and the thermal stress to the element for a long time.	80℃ 200hrs	-
Low Temperature Operation	Endurance test applying the electric stress under low temperature for a long time.	-30℃ 200hrs	1
High Temperature/ Humidity Operation	The module should be allowed to stand at 60°C,90%RH max For 96hrs under no-load condition excluding the polarizer, Then taking it out and drying it at normal temperature.	60°C,90%RH 96hrs	1,2
Thermal shock resistance	The sample should be allowed stand the following 10 cycles of operation -30°C 25°C 80°C 30min 5min 30min 1 cycle	-30℃/80℃ 10 cycles	-
Vibration test	Endurance test applying the vibration during transportation and using.	fixed amplitude: 15mm Vibration. Frequency: 10~55Hz. One cycle 60 seconds to 3 directions of X,Y,Z for Each 15 minutes	3
Static electricity test	Endurance test applying the electric stress to the terminal.	VS=800V,RS= 1.5kΩ CS=100pF 1 time	

Note1: No dew condensation to be observed.

Note2: The function test shall be conducted after 4 hours storage at the normal temperature and humidity after remove from the test chamber.

Note3: Vibration test will be conducted to the product itself without putting it in a container.



12. Inspection specification

NO	Item	Criterion				
01	Electrical Testing	 1.1 Missing vertical, horizontal segment, segment contrast defect. 1.2 Missing character, dot or icon. 1.3 Display malfunction. 1.4 No function or no display. 1.5 Current consumption exceeds product specifications. 1.6 LCD viewing angle defect. 1.7 Mixed product types. 1.8 Contrast defect. 				
02	Black or white spots on LCD (display only)	 2.1 White and black spots on display ≤0.25mm, no more than three white or black spots present. 2.2 Densely spaced: No more than two spots or lines within 3mm 				
03	LCD black spots, white spots, contaminatio	3.1 Round type : As following drawing Φ=(x+y)/2				2.5
	n (non-display)	3.2 Line type : ((As follow Length	ving drawing) Width W≦0.02	Acceptable Q TY Accept no	
	49	→ L H	L≦3.0 L≦2.5	0.02 <w≦0.03 0.03<w≦0.05 0.05<w< td=""><td>dense 2 As round type</td><td>2.5</td></w<></w≦0.05 </w≦0.03 	dense 2 As round type	2.5
04	Polarizer bubbles	If bubbles are visible, judge using black spot specifications, not easy to find, must check in specify direction.		Size Φ $ Φ \le 0.20 $ $ 0.20 < Φ \le 0.50 $ $ 0.50 < Φ \le 1.00 $ $ 1.00 < Φ $ Total Q TY	Acceptable Q TY Accept no dense 3 2 0 3	2.5



NO	Item	Criterion			
05	Scratches	Follow NO.3 LCD black spots, white spots, contamination			
		Symbols Define: x: Chip length y k: Seal width t L: Electrode pad length 6.1 General glass chip 6.1.1 Chip on panel s	v: Chip width z: C : Glass thickness a: th:	chip thickness LCD side length	
06	Chipped glass	z: Chip thickness $Z \le 1/2t$ $1/2t < z \le 2t$ Olf there are 2 or mo 6.1.2 Corner crack:	y: Chip width Not over viewing area Not exceed 1/3k re chips, x is total leng	x: Chip length x≤1/8a x≤1/8a gth of each chip.	2.5
		z: Chip thickness $Z \le 1/2t$ $1/2t < z \le 2t$ ① If there are 2 or mo	y: Chip width Not over viewing area Not exceed 1/3k re chips, x is the total	x: Chip length x≤1/8a x≤1/8a length of each chip.	



NO	Item	Criterion	AQL
		Symbols: x: Chip length y: Chip width z: Chip thickness k: Seal width t: Glass thickness a: LCD side length L: Electrode pad length 6.2 Protrusion over terminal: 6.2.1 Chip on electrode pad:	
		$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	
06	Glass crack	y: Chip width x: Chip length z: Chip	2.5
		thickness y ≤ L x ≤ 1/8a 0 < z ≤ t old the chipped area touches the ITO terminal, over 2/3 of the ITO must remain and be inspected according to electrode terminal specifications. old the product will be heat sealed by the customer, the alignment mark not be damaged. 6.2.3 Substrate protuberance and internal crack.	
) >		$y: width \qquad x: length \\ y \leq 1/3L \qquad x \leq a$	



NO	Item	Criterion	AQL
07	Cracked glass	The LCD with extensive crack is not acceptable.	2.5
08	Backlight elements	 8.1 Illumination source flickers when lit. 8.2 Spots or scratched that appear when lit must be judged. Using LCD spot, lines and contamination standards. 8.3 Backlight doesn't light or color wrong. 	0.65 2.5 0.65
09	Bezel	9.1 Bezel may not have rust, be deformed or have fingerprints, stains or other contamination.9.2 Bezel must comply with job specifications.	2.5 0.65
10	PCB · COB	 10.1 COB seal may not have pinholes larger than 0.2mm or contamination. 10.2 COB seal surface may not have pinholes through to the IC. 10.3 The height of the COB should not exceed the height indicated in the assembly diagram. 10.4 There may not be more than 2mm of sealant outside the seal area on the PCB. And there should be no more than three places. 10.5 No oxidation or contamination PCB terminals. 10.6 Parts on PCB must be the same as on the production characteristic chart. There should be no wrong parts, missing parts or excess parts. 10.7 The jumper on the PCB should conform to the product characteristic chart. 10.8 If solder gets on bezel tab pads, LED pad, zebra pad or screw hold pad, make sure it is smoothed down. 10.9 The Scraping testing standard for Copper Coating of PCB X * Y<=2mm²	2.5 2.5 0.65 2.5 0.65 2.5 2.5 2.5
11	Soldering	 11.1 No un-melted solder paste may be present on the PCB. 11.2 No cold solder joints, missing solder connections, oxidation or icicle. 11.3 No residue or solder balls on PCB. 11.4 No short circuits in components on PCB. 	2.5 2.5 2.5 0.65



NO	Item	Criterion	AQL
NO 12	General appearance	 12.1 No oxidation, contamination, curves or, bends on interface Pin (OLB) of TCP. 12.2 No cracks on interface pin (OLB) of TCP. 12.3 No contamination, solder residue or solder balls on product. 12.4 The IC on the TCP may not be damaged, circuits. 12.5 The uppermost edge of the protective strip on the interface pin must be present or look as if it causes the interface pin to sever. 12.6 The residual rosin or tin oil of soldering (component or chip component) is not burned into brown or black color. 12.7 Sealant on top of the ITO circuit has not hardened. 12.8 Pin type must match type in specification sheet. 12.9 LCD pin loose or missing pins. 12.10 Product packaging must the same as specified on packaging specification sheet. 12.11 Product dimension and structure must conform to product specification sheet. 	AQL 2.5 0.65 2.5 2.5 2.5 0.65 0.65 0.65 0.65
		product specification sheet.	

13. Precautions in use of LCD Modules

- 1. Avoid applying excessive shocks to the module or making any alterations or modifications to it.
- 2. Don't make extra holes on the printed circuit board, modify its shape or change the components of LCD module.
- 3. Don't disassemble the LCM.
- 4. Don't operate it above the absolute maximum rating.
- 5. Don't drop, bend or twist LCM.
- 6. Soldering: only to the I/O terminals.
- 7. Storage: please storage in anti-static electricity container and clean environment.



14. Material List of Components for RoHs

1. RAYSTAR Optronics Co., Ltd. hereby declares that all of or part of products, including, but not limited to, the LCM, accessories or packages, manufactured and/or delivered to your company (including your subsidiaries and affiliated company) directly or indirectly by our company (including our subsidiaries or affiliated companies) do not intentionally contain any of the substances listed in all applicable EU directives and regulations, including the following substances.

Exhibit A: The Harmful Material List

Material	(Cd)	(Pb)	(Hg)	(Cr6+)	PBBs	PBDEs
Limited	100	1000	1000	1000	1000	1000
Value	ppm	ppm	ppm	ppm	ppm	ppm

Above limited value is set up according to RoHS.

- 2. Process for RoHS requirement:
 - (1) Use the Sn/Ag/Cu soldering surface; the surface of Pb-free solder is rougher than we used before.
 - (2) Heat-resistance temp. :

Reflow: 250°C, 30 seconds Max. ;

Connector soldering wave or hand soldering : 320°C, 10 seconds max.

(3) Temp. curve of reflow, max. Temp. : 235±5°€;

Recommended customer's soldering temp. of connector: 280°C, 3 seconds.



Page: 1

		i ago. i				
LCM Sample Estimate Feedback Sheet						
Module Number :						
1 · Panel Specification :						
1. Panel Type:	□ Pass	□ NG ,				
2. View Direction:	□ Pass	□ NG ,				
3. Numbers of Dots:	□ Pass	□ NG ,				
4. View Area:	□ Pass	□ NG ,				
5. Active Area:	□ Pass	□ NG ,				
6.Operating	□ Pass	□ NG ,				
Temperature :						
7.Storage Temperature :	□ Pass	□ NG ,				
8.Others:						
2 · Mechanical Specification	<u>on</u> :					
1. PCB Size:	□ Pass	□ NG ,				
2.Frame Size :	□ Pass	□ NG ,				
3.Materal of Frame:	□ Pass	□ NG ,				
4.Connector Position:	□ Pass	□ NG ,				
5.Fix Hole Position:	□ Pass	□ NG,				
6.Backlight Position :	□ Pass	□ NG ,				
7. Thickness of PCB:	□ Pass	□ NG ,				
8. Height of Frame to	□ Pass	□ NG ,				
PCB:	A					
9.Height of Module:	□ Pass	□ NG ,				
10.Others:	□ Pass	□ NG ,				
3 · Relative Hole Size :						
1.Pitch of Connector:	□ Pass	□ NG ,				
2.Hole size of	□ Pass	□ NG ,				
Connector:						
3.Mounting Hole size:	□ Pass	□ NG ,				
4.Mounting Hole Type:	□ Pass	□ NG ,				
5.Others:	□ Pass	□ NG ,				
4 · Backlight Specification :						
1.B/L Type:	□ Pass	□ NG ,				
2.B/L Color:	□ Pass	□ NG ,				
3.B/L Driving Voltage (Refe	erence for LI	ED Type):□ Pass □ NG ,				
4.B/L Driving Current:	□ Pass	□ NG ,				
5.Brightness of B/L:	□ Pass	□ NG ,				
6.B/L Solder Method:	□ Pass	□ NG ,				
7.Others:	□ Pass	□ NG ,				
	i e	1				

>> Go to page 2 <<



Page: 2

Module Number :						
5 · Electronic Characteristics of Module :						
1.Input Voltage:	□ Pass	□ NG ,				
2.Supply Current:	□ Pass	□ NG ,				
3.Driving Voltage for LCD:	□ Pass	□ NG ,				
4.Contrast for LCD:	□ Pass	□ NG ,				
5.B/L Driving Method:	□ Pass	□ NG ,				
6.Negative Voltage	□ Pass	□ NG ,				
Output:	_					
7.Interface Function:	□ Pass	□ NG ,				
8.LCD Uniformity:	□ Pass	□ NG ,				
9.ESD test:	□ Pass	□ NG ,				
10.Others: 6 \ Summary :	□ Pass	□ NG ,				
Sales signature :						
	•	Poto: / /				
Customer Signature	:	<u>Date: / /</u>				