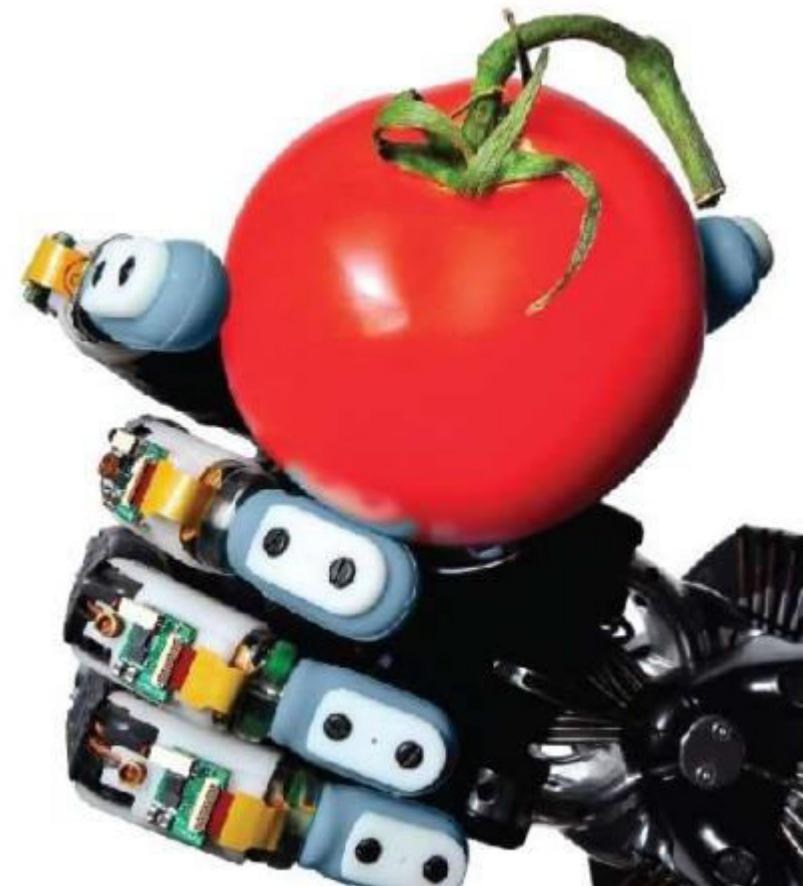


Module 3-Sensors for Robots (4)

- Tactile sensors –
- Proximity and range sensors –
- Acoustic sensors –
- Vision sensor systems –
- Image processing and analysis –
 - Image data reduction
 - Segmentation
 - Feature extraction
 - Object recognition.

- Tactile sensing is an essential element of autonomous dexterous robot hand manipulation. It provides information about forces of interaction and surface properties at points of contact between the robot fingers and the objects.



- A **tactile sensor** is a device that measures information arising from physical interaction with its



- **What does it sense ?**

Deformation of bodies (strain) or fields (electric or magnetic).

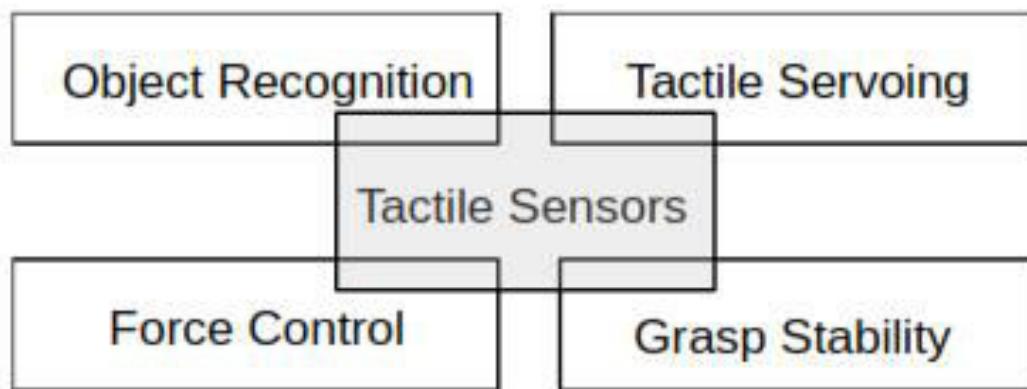


Figure 16: Tactile sensing techniques. Tactile sensing in robot hands is used for object recognition, tactile servoing, force control and for assessing grasp stability.

Types of Human Touch

- Cutaneous Sensations - Cutaneous sense receives sensory inputs from the receptors embedded in the skin.
 - Senses : *temperature, pressure, pain*
- Kinesthetic Sensations - Kinesthetic sense receives sensory inputs from the receptors located within muscles, tendons and joints.
 - Senses : *body position, movement, equilibrium*
- **Tactile Sensor ← Cutaneous Sensory Receptors**

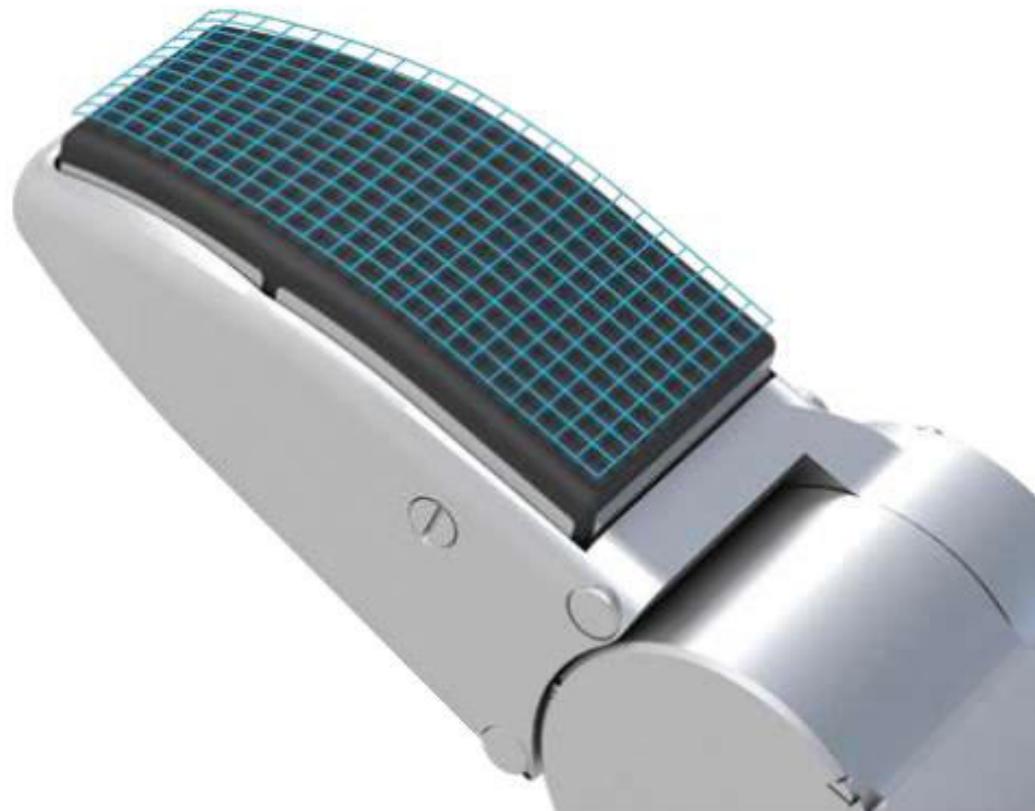
Types of Signal in Human Touch Sensing

Basis of Classification :

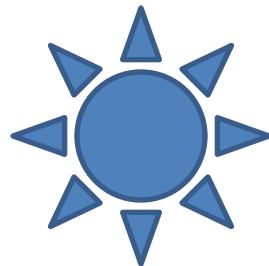
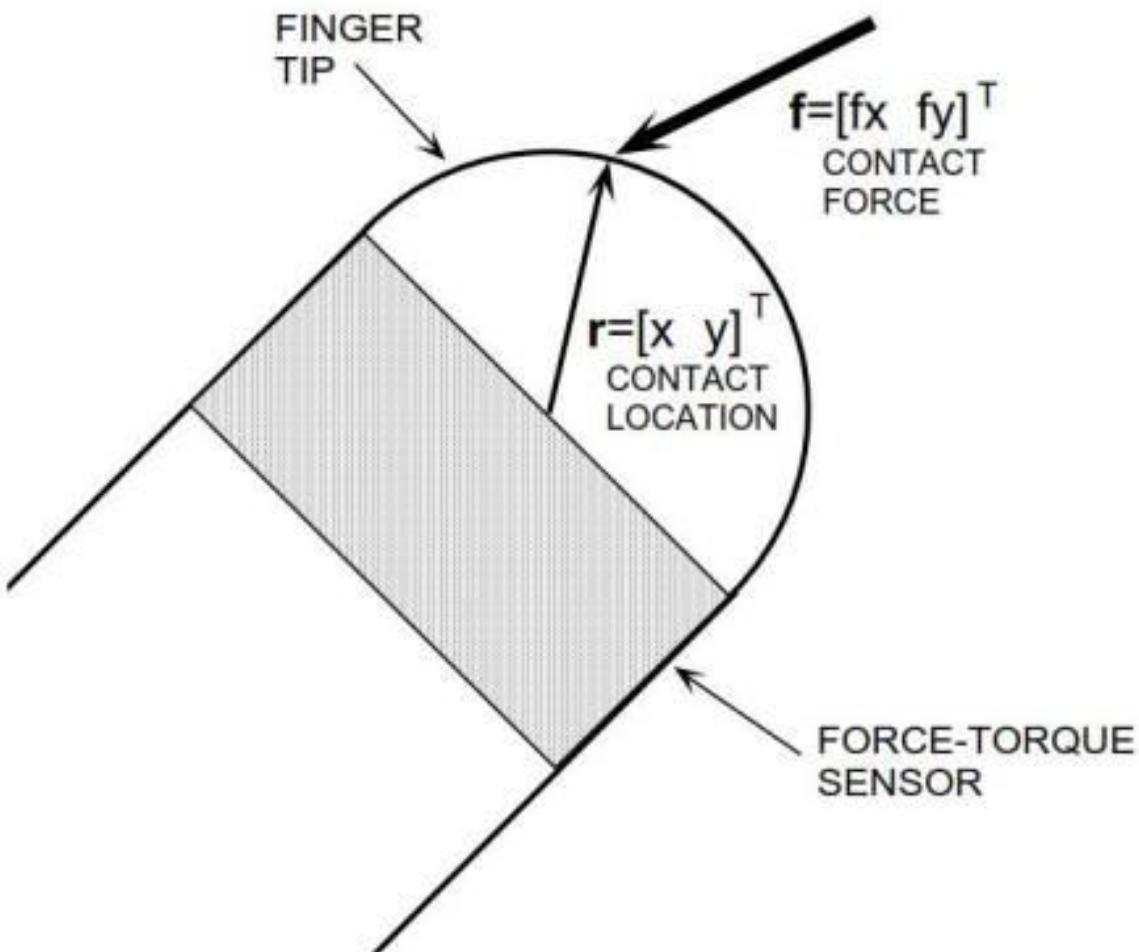
- Type of Signal Frequency of Signal

RECEPTOR TYPE	FIELD DIAMETER	FREQUENCY RANGE	POSTULATED SENSED PARAMETER
FAI	3—4 mm	10—60 Hz	Skin stretch
SAI	3—4 mm	DC—30 Hz	Compressive stress (curvature)
FAII	>20 mm	50—1000 Hz	Vibration
SAII	>10 mm	DC—15 Hz	Directional skin stretch

A grid of Tactels

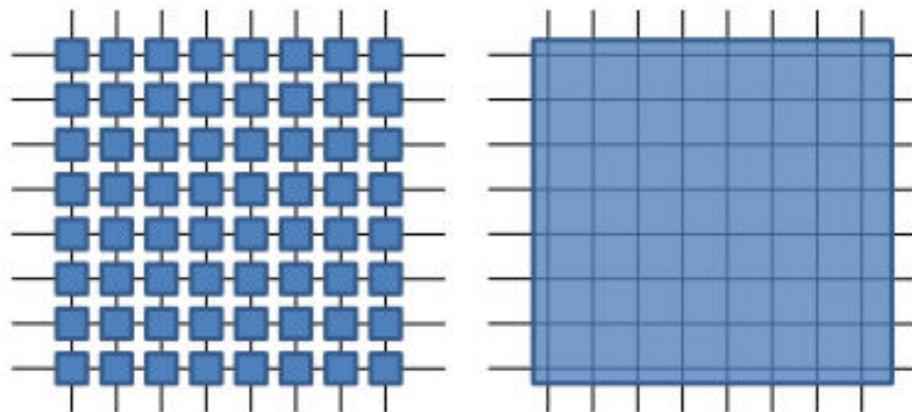


Force-Torque Sensor



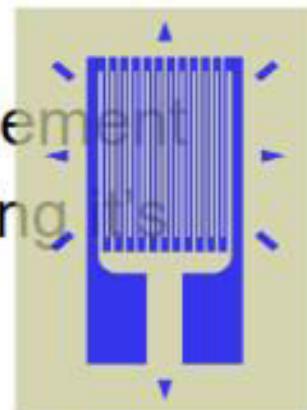
Tactile sensing: Methods of transduction

- Usually an array of discrete sensing elements.
- Sensing elements can be many types:
 - Resistive: strain gauge, piezoresistive.
 - Capacitive
 - Piezoelectric
 - & others like (magnetic, optical, conductive rubber, ultrasonic)



Resistive Sensing Elements :

- Strain gauge: a thin film having a metal pattern that changes resistance when strained.
- Piezoresistive element : Pressure on the element causes the material to compress, changing its resistance

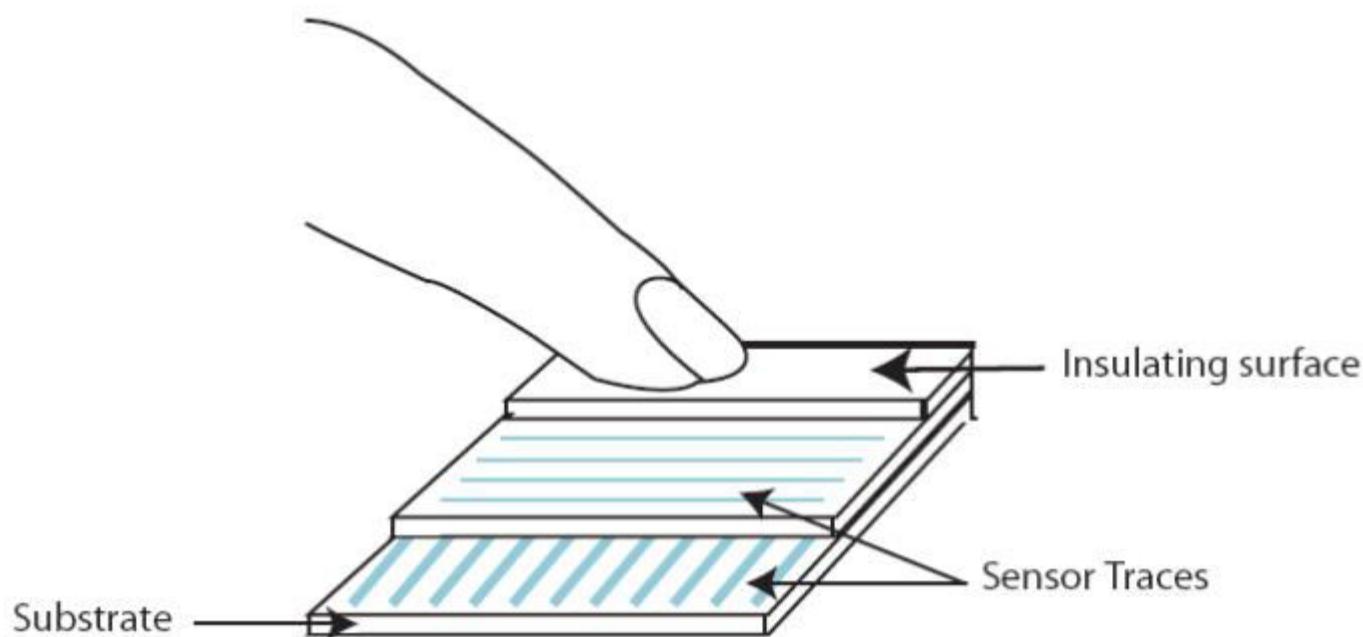


Strain gauge

- Advantages: very simple construction, durable, good dynamic range, easy readout
- Disadvantages: non-linearity, hysteresis, low sensitivity

Capacitive sensing

- Mechanical deformation changes the capacitance of parallel conducting plates



Capacitive Sensing Elements :

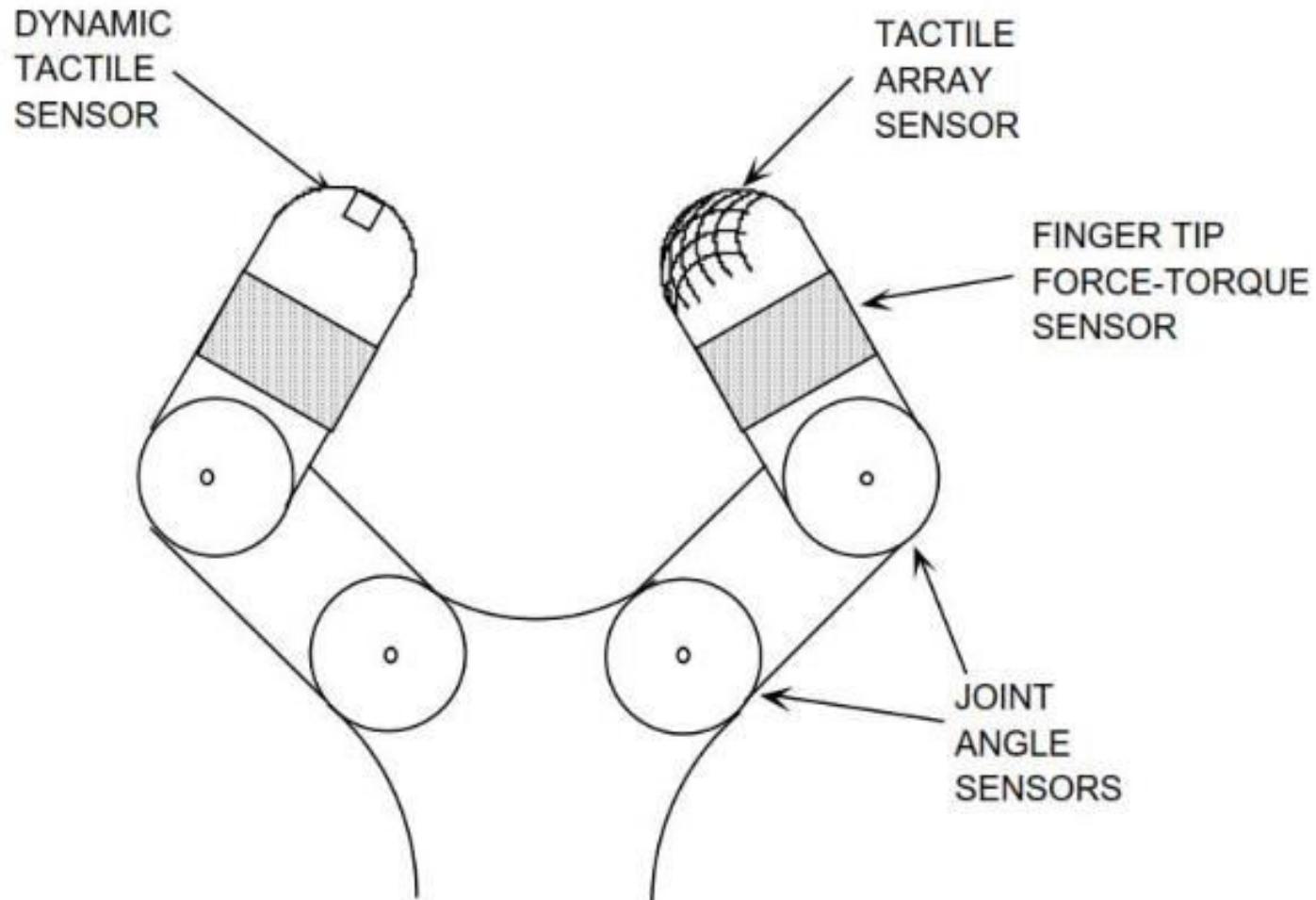
- Main application area: Touchscreens.
- Advantages: good dynamic range, linearity
- Disadvantages: noise, measuring capacitance is hard! (compared to measuring resistance)

Other sensing methods:

- Piezoelectric: measures voltage created due to polarization under stress
- Magnetic: uses Hall effect to measure change in flux density
- List of other methods with their merits & demerits are as follows :

Type	Merits	Demerits
Resistive	<ul style="list-style-type: none"> Sensitive Low Cost 	<ul style="list-style-type: none"> High Power Consumption Generally detect single contact point Lack of Contact force measurement
Piezoresistive	<ul style="list-style-type: none"> Low cost Good sensitivity Low noise Simple electronics 	<ul style="list-style-type: none"> Stiff and frail Non linear response Hysteresis Temperature sensitive Signal drift
Tunnel Effect	<ul style="list-style-type: none"> Sensitive Physically flexible 	<ul style="list-style-type: none"> Non Linear response
Capacitive	<ul style="list-style-type: none"> Sensitive Low cost Availability of commercial A/D chips. 	<ul style="list-style-type: none"> Cross-talk Hysteresis Complex Electronics
Optical	<ul style="list-style-type: none"> Immunity to electromagnetic Interference Physically flexible Sensitive Fast No interconnections. 	<ul style="list-style-type: none"> Bulky Loss of light by micro bending Chirping Power Consumption Complex computations.
Ultrasonic	<ul style="list-style-type: none"> Fast dynamic response Good force resolution 	<ul style="list-style-type: none"> Limited utility at low frequency Complex electronics Temperature Sensitive
Magnetic	<ul style="list-style-type: none"> High sensitivity good dynamic range, no mechanical hysteresis physical robustness 	<ul style="list-style-type: none"> Suffer from magnetic interference Complex computations Somewhat bulky Power Consumption
Piezoelectric	<ul style="list-style-type: none"> Dynamic Response High Bandwidth 	<ul style="list-style-type: none"> Temperature Sensitive Not so robust electrical connection.
Conductive Rubber	<ul style="list-style-type: none"> Physically flexible 	<ul style="list-style-type: none"> Mechanical hysteresis Non linear response

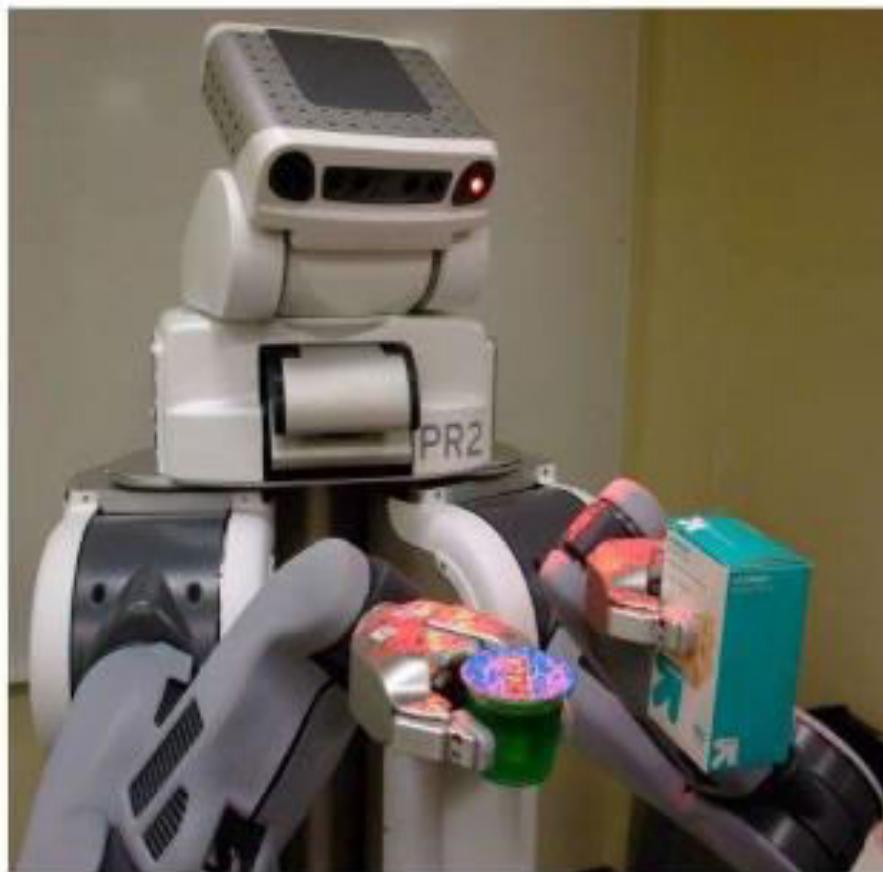
Table 1. Relative merits and demerits of various tactile sensor types.



SENSOR	PARAMETER	LOCATION
Tactile array sensor	pressure distribution, local shape	in outer surface of finger tip
Finger tip force-torque sensor	contact force and torque vectors	in structure near finger tip
Finger joint angle sensor	finger tip position, contact location	at finger joints or at motor
Actuator effort sensor	motor torque	at motor or joint
Dynamic tactile sensor	vibration, stress changes, slip, etc.	in outer surface of finger tip

Applications :

- **Manipulation:** Grasp force control; contact locations and kinematics; stability assessment.
- **Exploration:** Surface texture, friction and hardness; thermal properties; local features.
- **Response:** Detection and reaction to contacts from external agents.



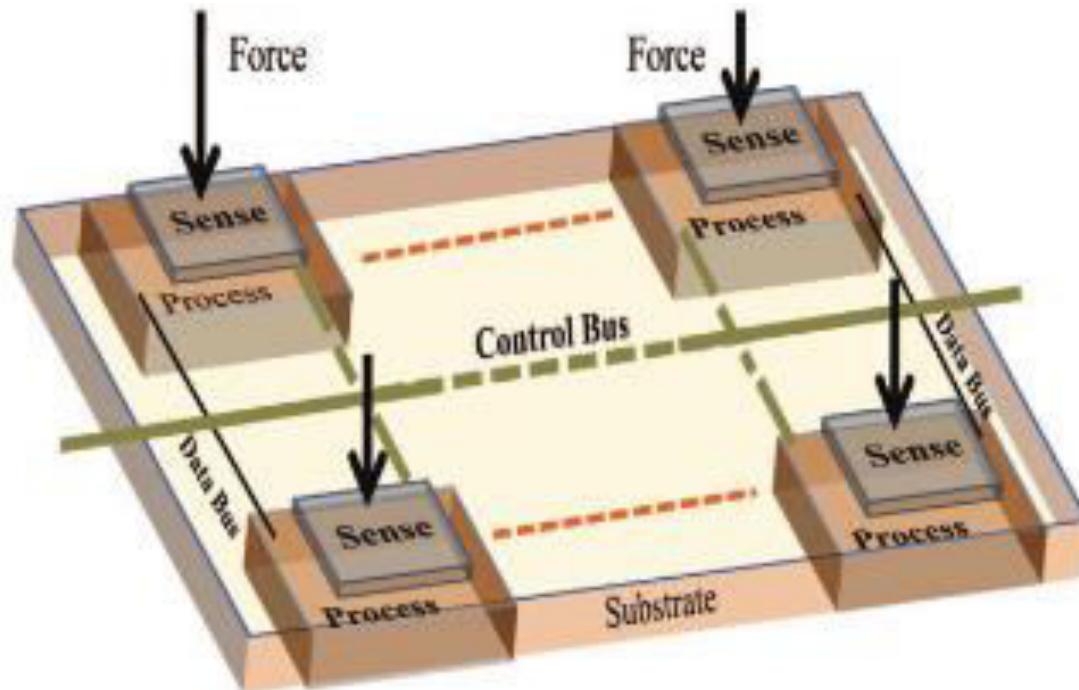
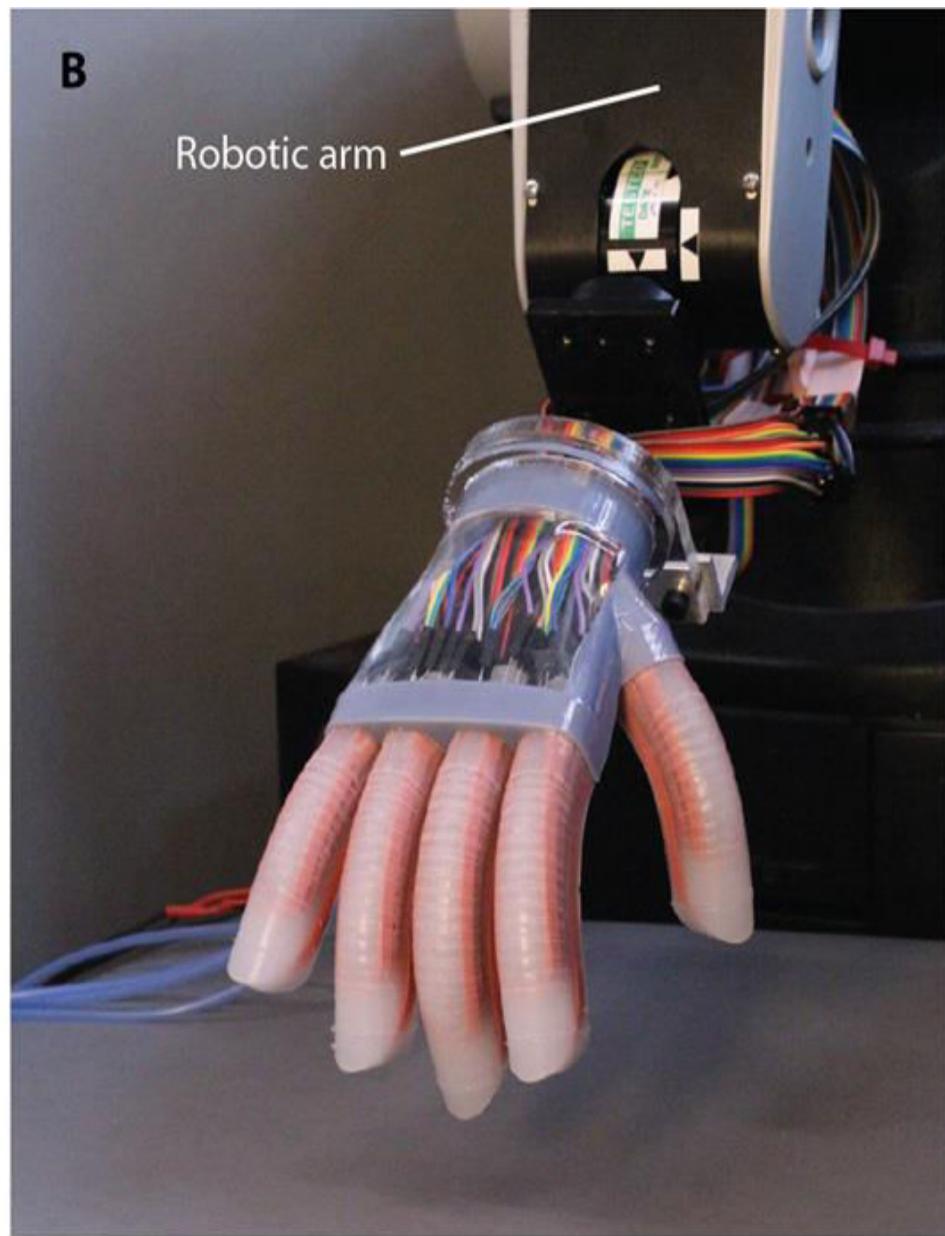
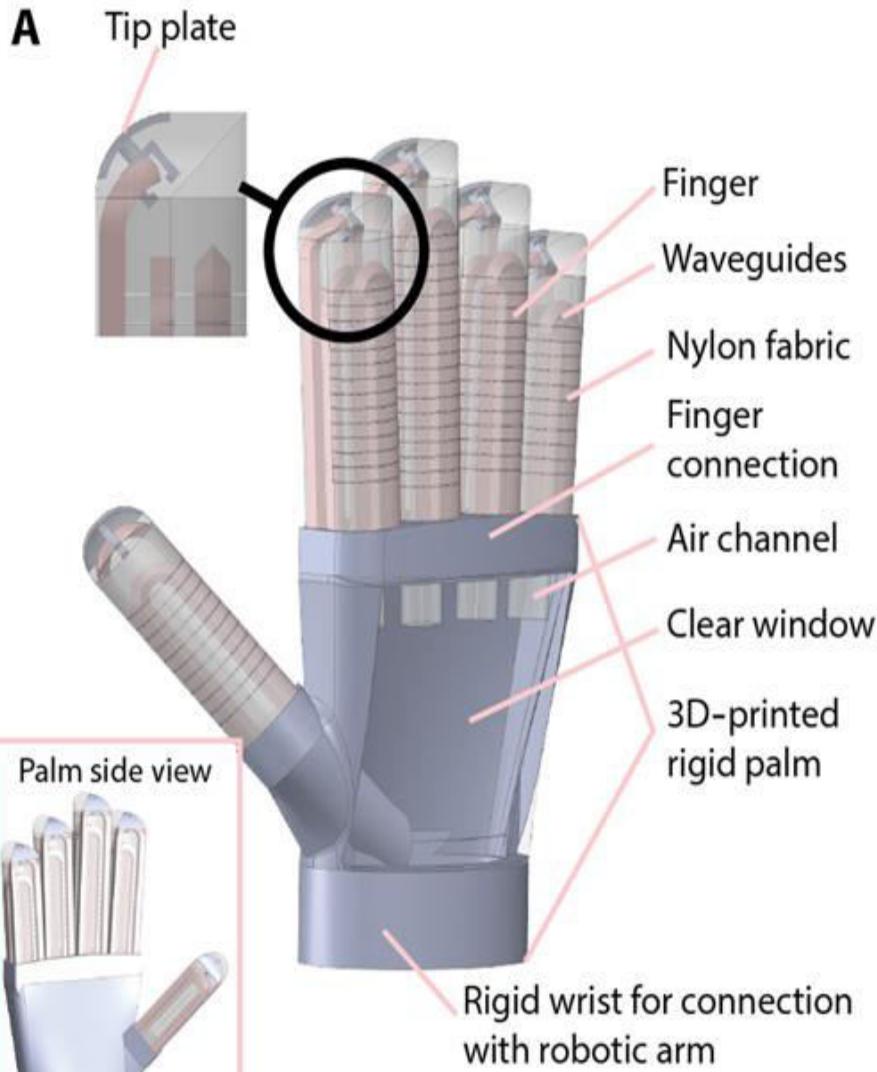
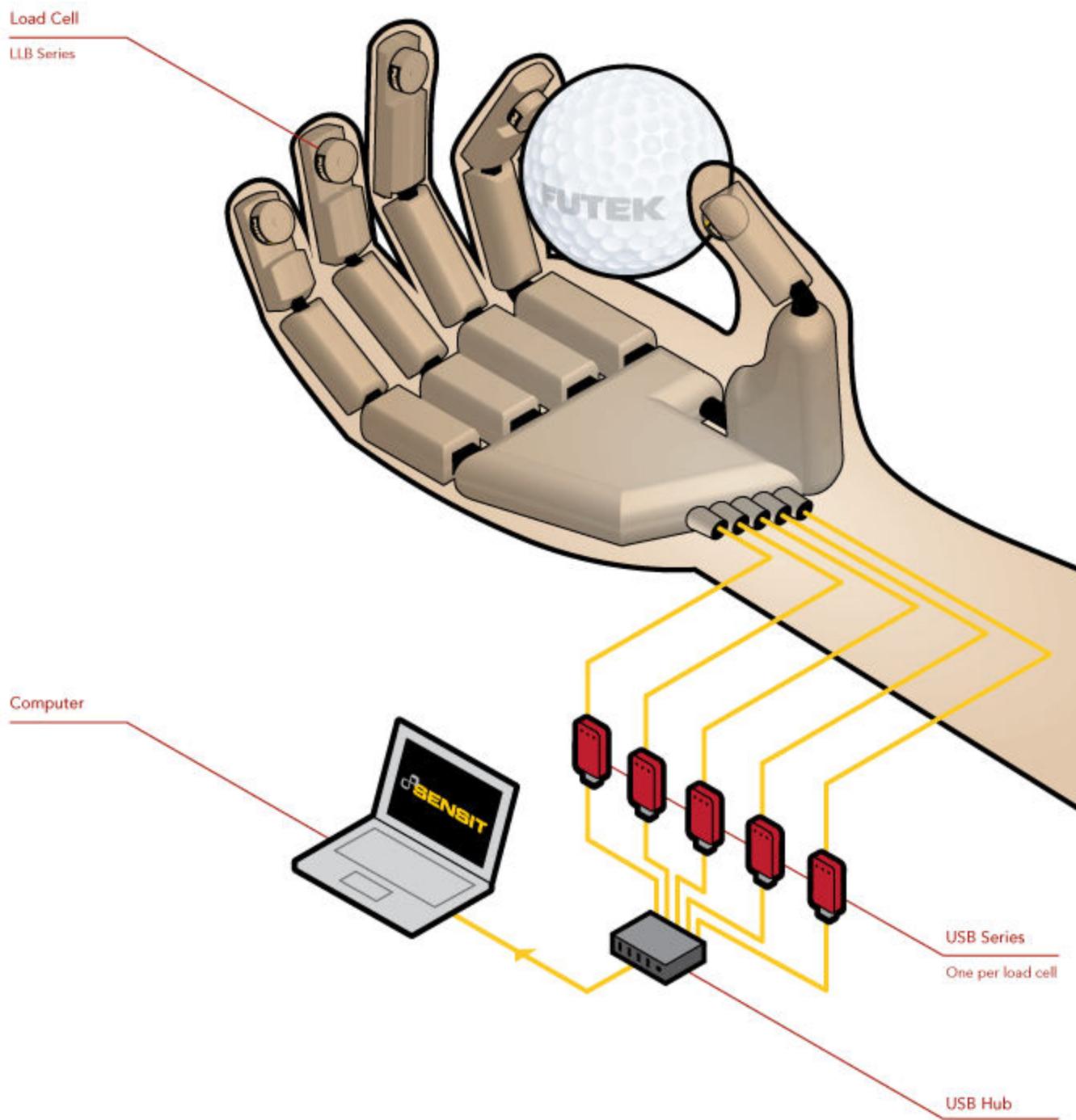


Fig. 1. 'Sense and Process at same place' approach for development of tactile sensign arrays (Dahiya, Valle et al. 2008).





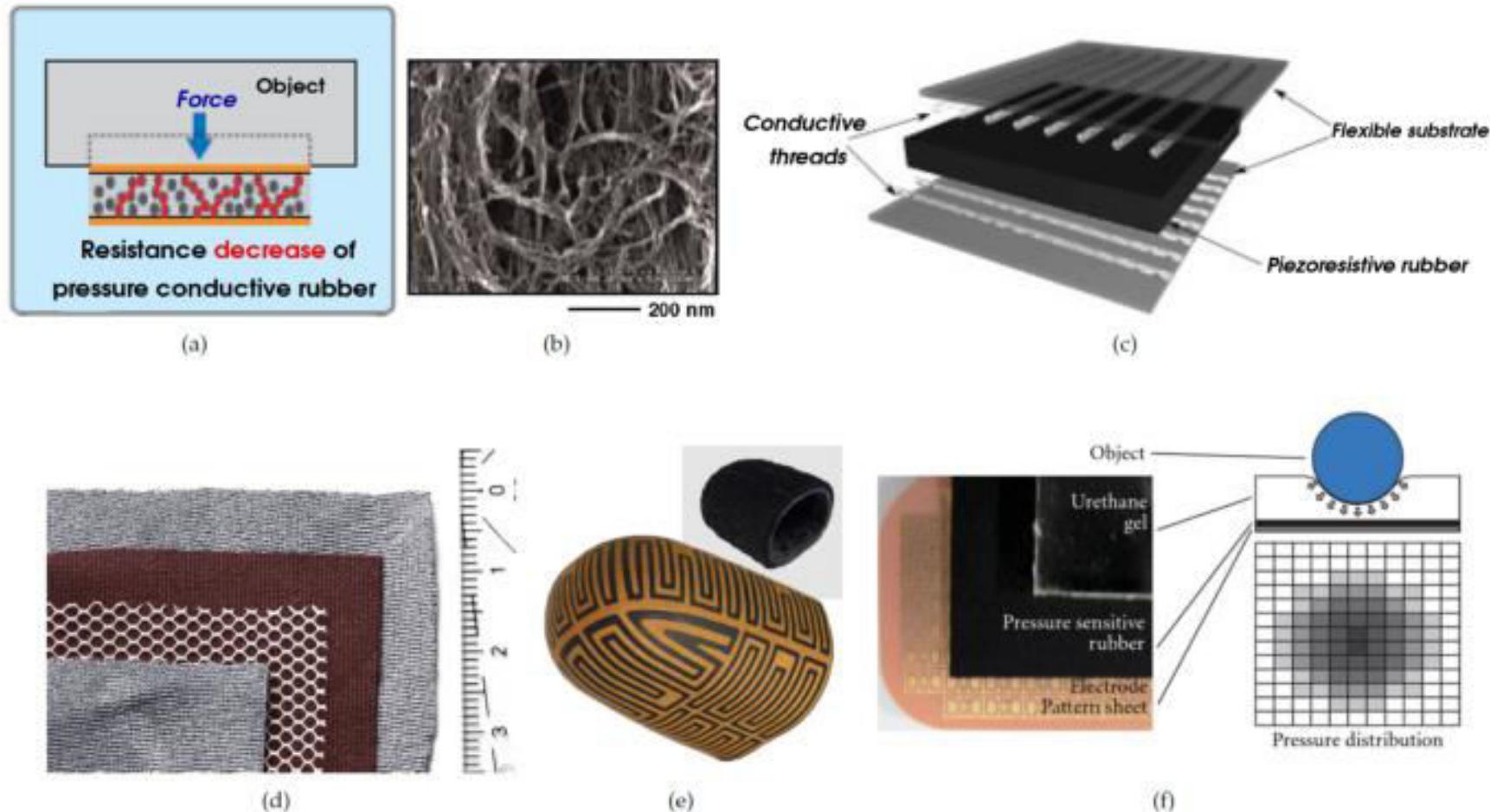


Figure 1: Piezoresistive Tactile Sensor Arrays: (a) illustration of resistance changes in conductive rubber [47], (b) nano-scale image of conductive rubber [48], (c) structure of piezoresistive tactile array [49], (d) piezoresistive fabric tactile sensor [50], (e) schematic of electrode layer of the 3D-shaped tactile sensor [34], (f) tactile image of a piezo-resistive pressure sensor array [35].

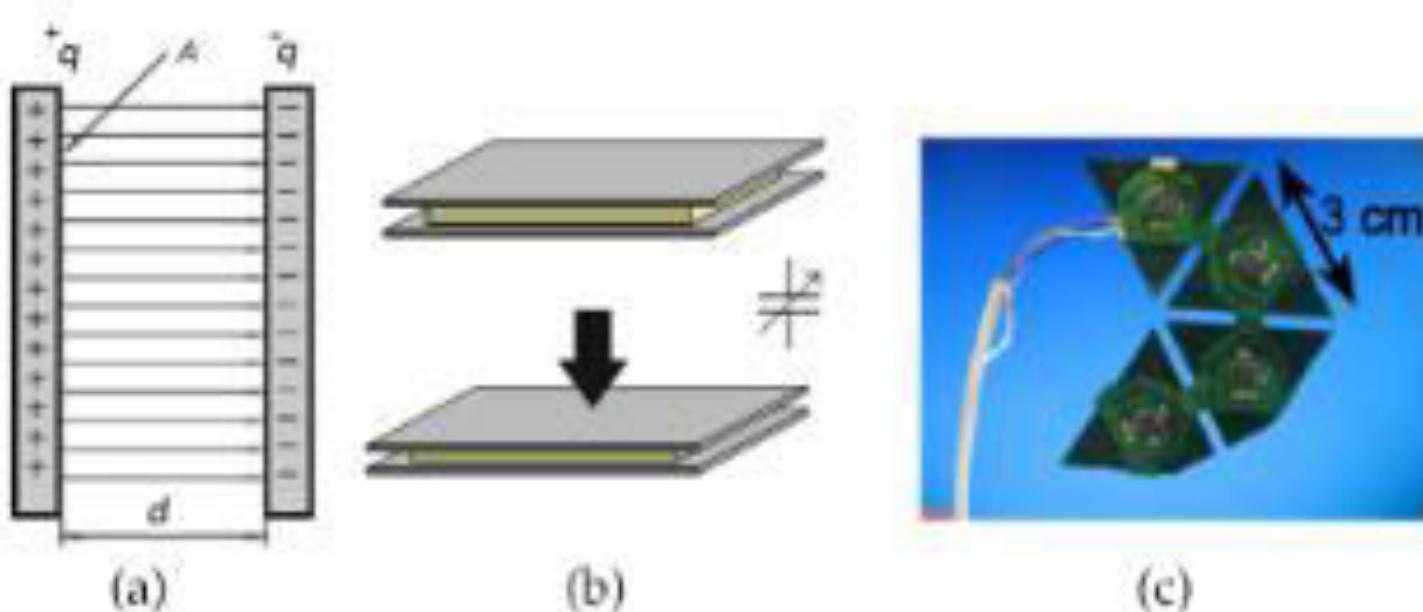


Figure 2: Capacitive Tactile Sensing Technology: (a) capacitance of a parallel plate capacitor depends on distance between plates d and area of the plates A (q is the stored charge) [45]; (b) two conductive plates are separated by an elastic dielectric – as force is applied, the distance between the plates reduces, changing the capacitance [9]; (c) mesh of triangle shape capacitive sensors for the palm of the iCub humanoid robot [44].

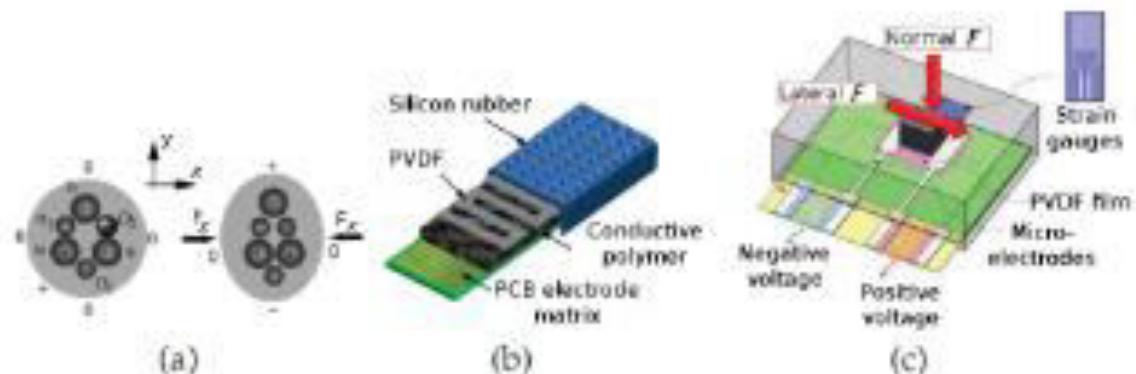


Figure 3: Piezoelectric Tactile Sensing: (a) the piezoelectric effect – an applied force causes rearrangement of positive Si and negative O_2 particles leading to an increase of potential [45]; (b) a tactile sensing array based on the piezoelectric effect with electrodes on the bottom layer, piezoelectric material in the middle and rubber on the top [24], (c) schematic model of a piezoelectric sensing tactel [71].

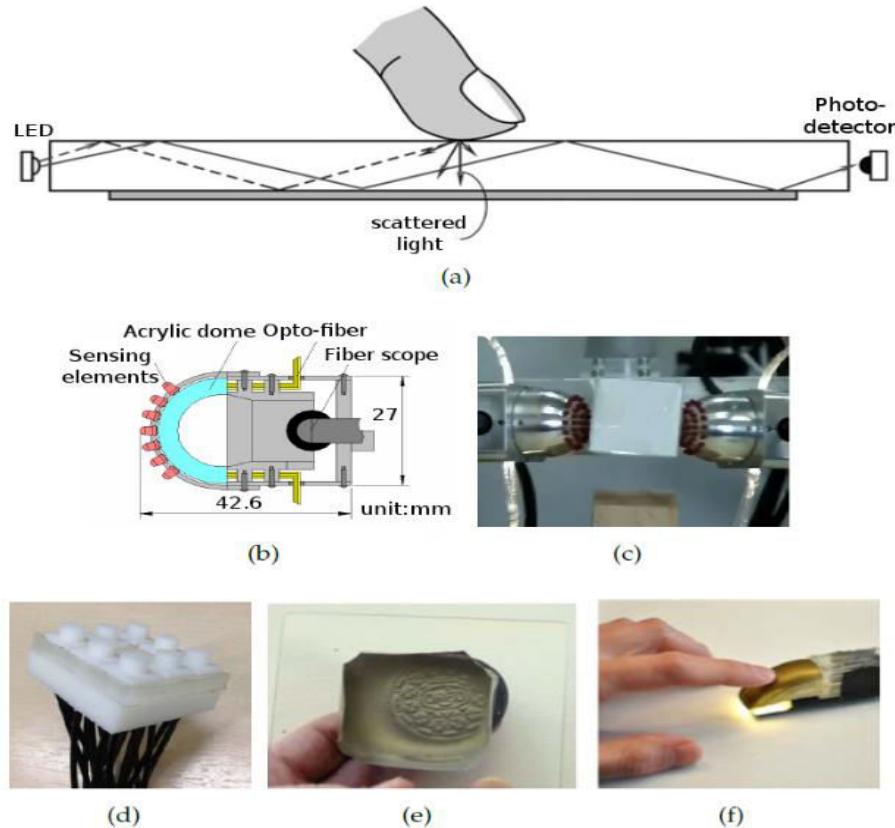


Figure 5: Optical Tactile Sensors: (a) an optical tactile transducer based on the principle of frustrated total internal reflection [45], (b) a structure of optical three-axis tactile sensor: a displacement of a sensing element fixed on flexible finger surface causes changes in light propagation in opto-fibers [37], (c) fingers with the sensitive optical sensors manipulating a light paper box [37], (d) photo of an optical 3 x 3 tactile array with magnetic field compatibility [77], (e) "GelSight" optical sensor consisting of a piece of clear elastomer coated with a reflective membrane senses the shape of the cookie surface [79], (f) finger configurations of the "GelSight" sensor [79].

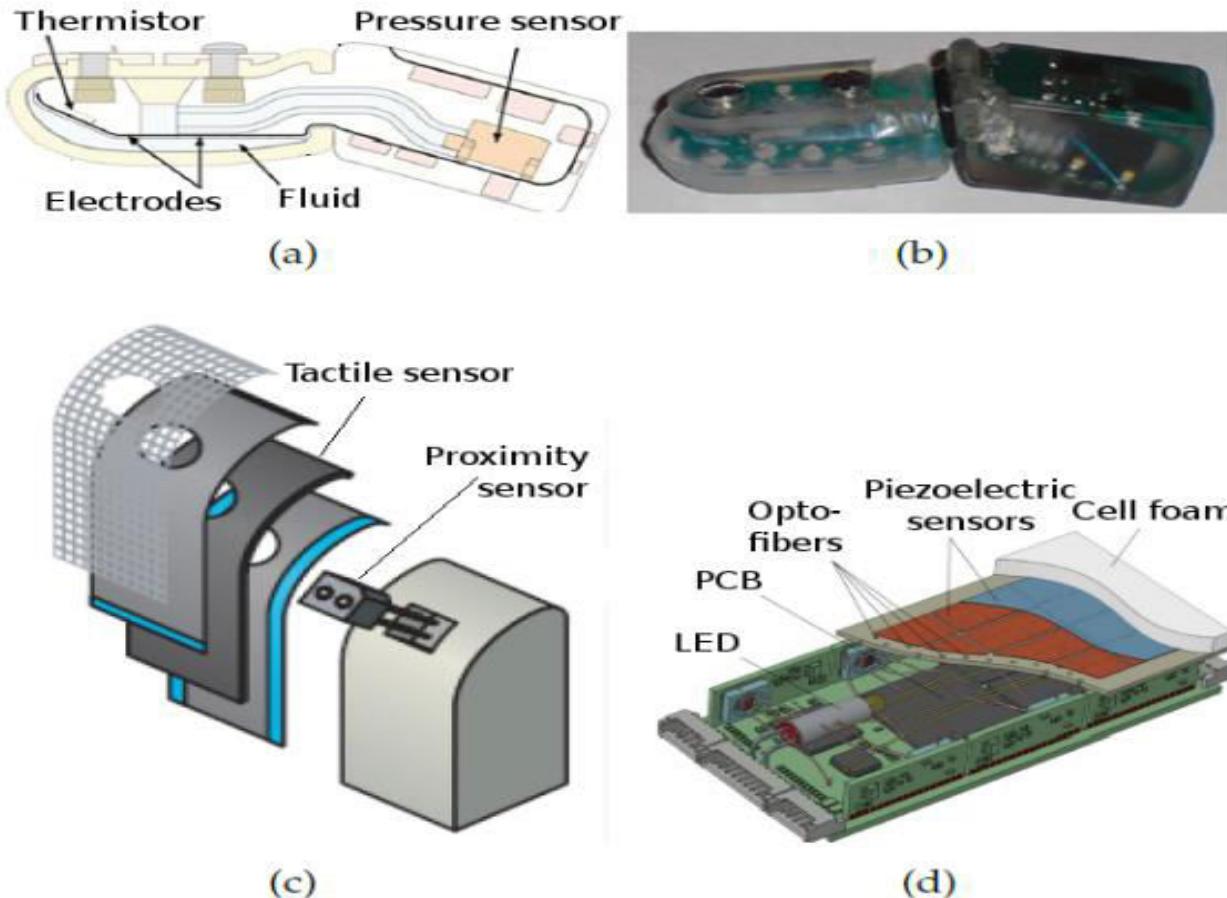


Figure 7: Multimodal Tactile Sensors: (a) schematic of the biomimetic BioTac tactile sensor with 19 electrodes, fluid pressure sensor and thermometer [84], (b) photo of the multimodal BioTac tactile sensor, (c) combined tactile-proximity sensor that can measure both the distance to an object and the contact pressure [90], (d) drawing of a multi-modal tactile sensing module consisting of optical and piezoresistive sensors [76].

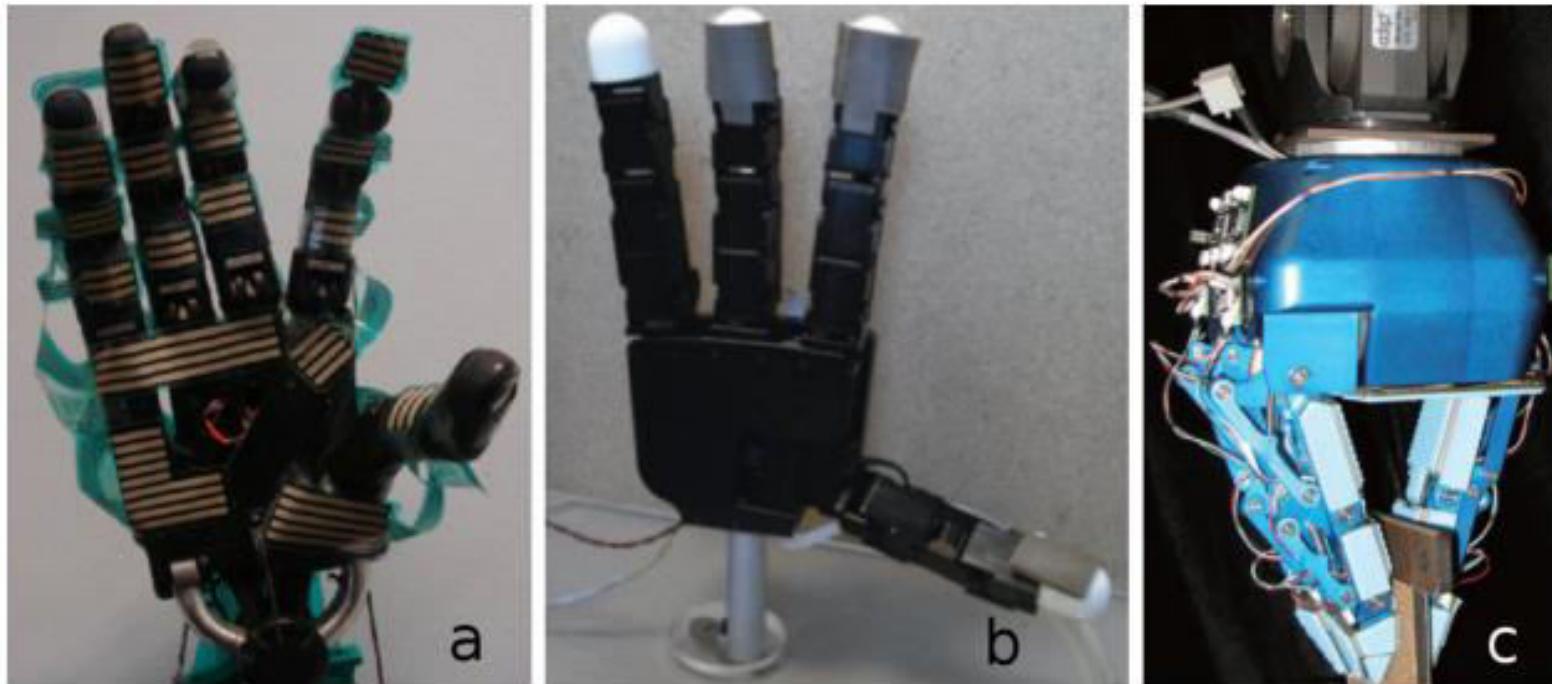


Figure 10: Simple integration of tactile sensing arrays: (a) the Tekscan tactile sensing system consisting of 349 taxels with the Shadow robot hand [94], (b) the Allegro robot hand with PPS RoboTouch capacitive arrays [64], (c) the Robotiq adaptive gripper with sensor suite installed on the contact surface [65]

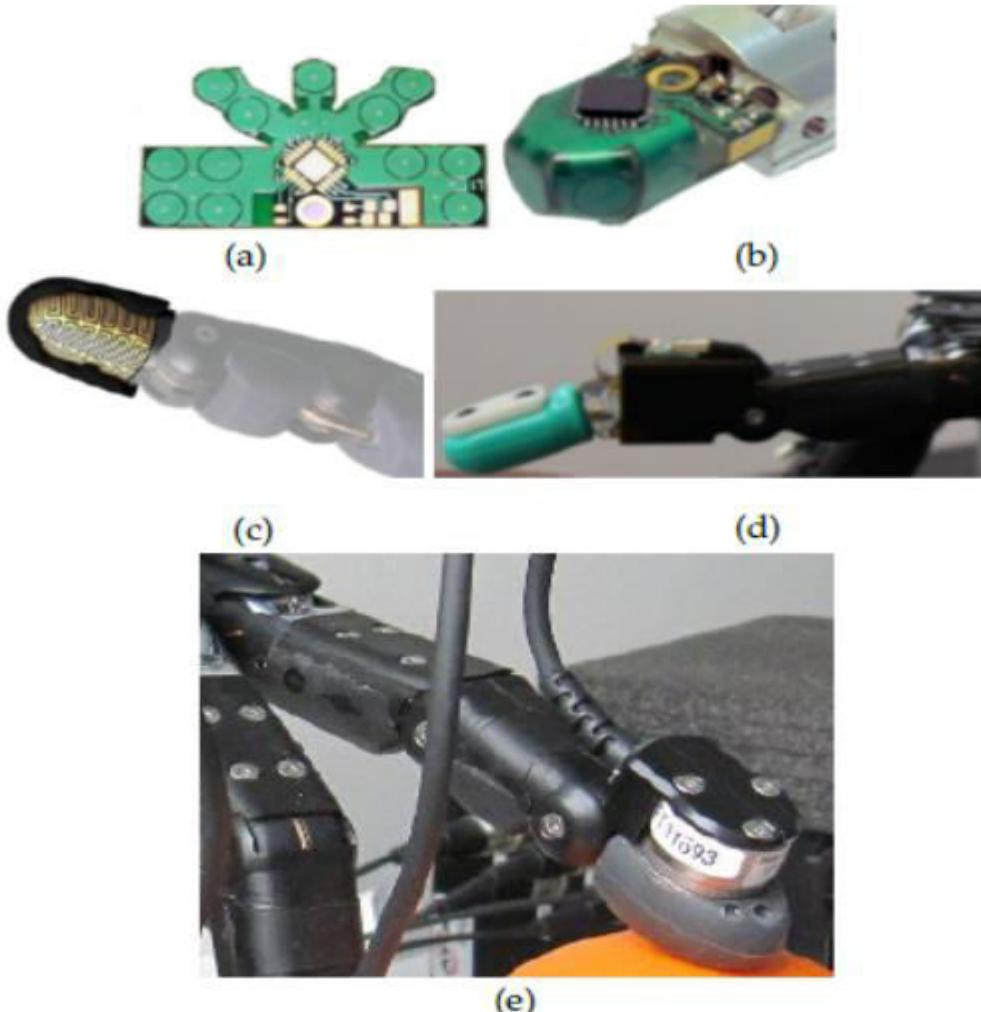


Figure 11: Advanced integration of tactile sensors on the robot fingertips: (a) a flexible PCB for a capacitive tactile sensing array with 12 taxels designed for the iCub humanoid robot [103], (b) the iCub flexible PCB wrapped around the inner support of the fingertip [103], (c) a 3D-shaped rigid tactile sensing array with 12 sensing elements attached to the fingertip of the Shadow robot hand [34], (d) the Bio-Tac multimodal tactile sensor installed on the Shadow robot hand by replacing two last links of the finger [43], (e) ATI nano 17 force/torque sensor on the fingertip of the Shadow robot hand [30].

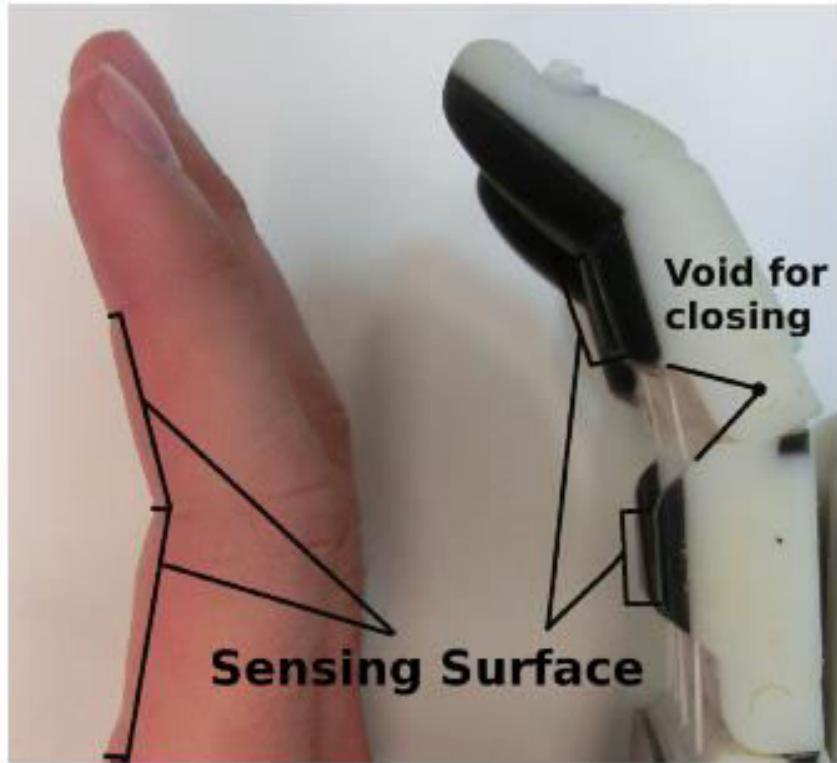


Figure 12: Difference in contact surfaces between a human finger and a robot finger [105].

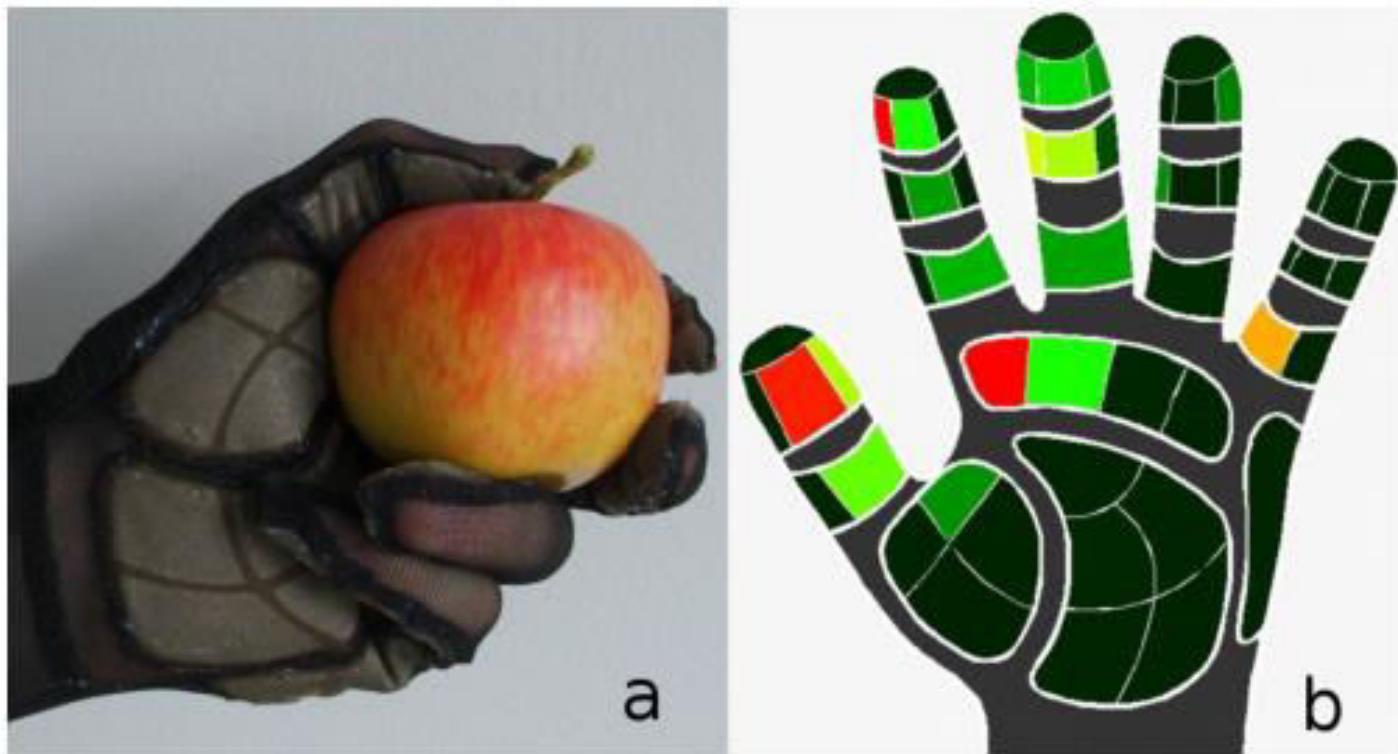


Figure 13: Tactile data glove based on conductive rubber (a) and the tactile information from the data glove during a grasp (b) [54].

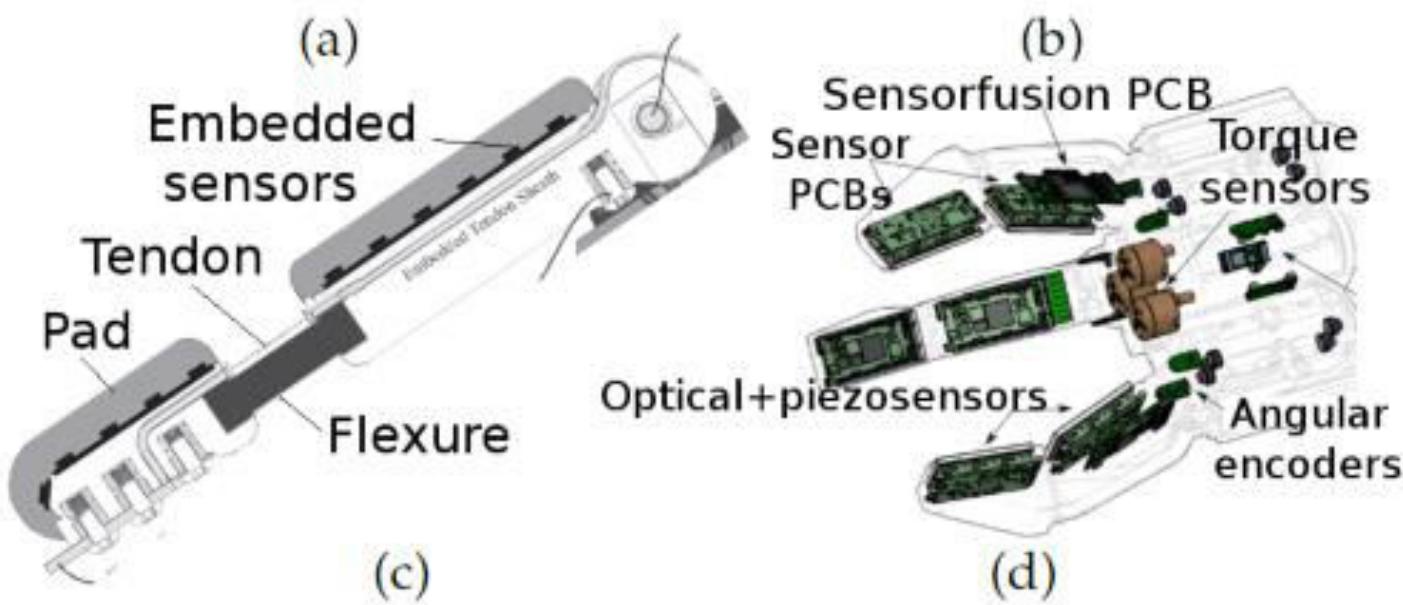
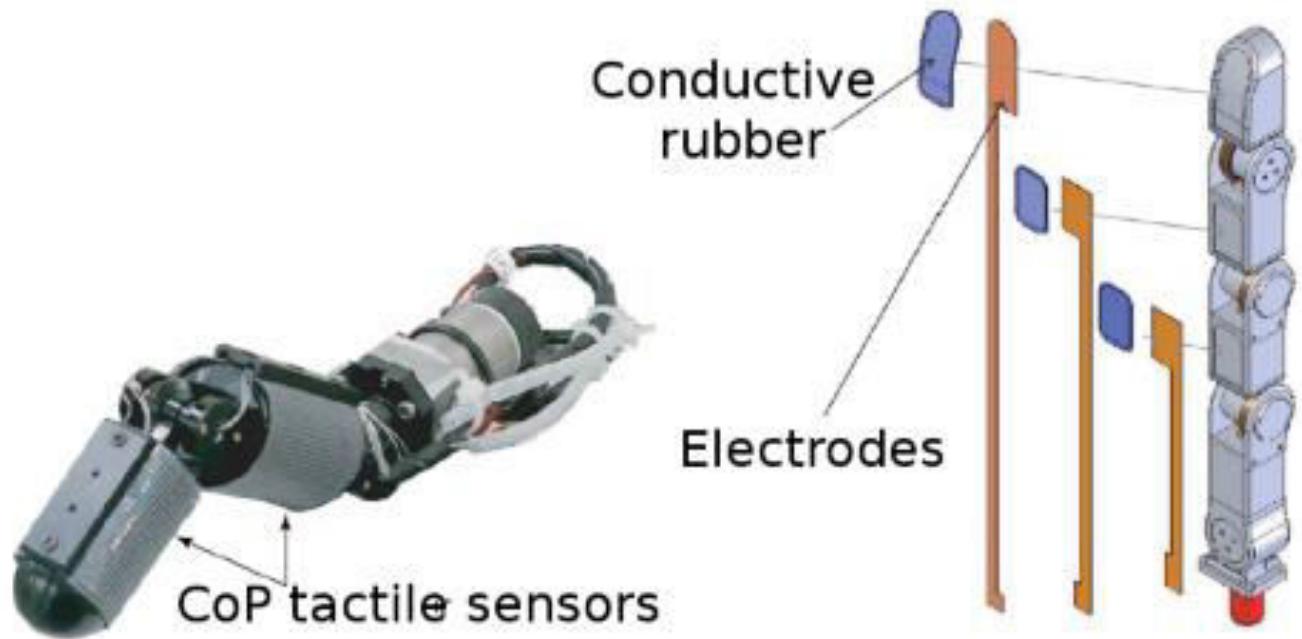


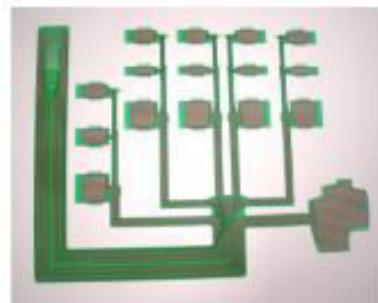
Figure 14: Three-fingered robot hands with tactile sensors: (a) a finger with tactile sensor of the 3-fingered high-speed robot hand [101], (b) assembly of tactile sensing arrays with a robot finger of the Universal robot hand with 3 movable and 2 immovable fingers [35], (c) schematic illustration of a finger of the iHY robot hand with embedded array of pressure sensors based on digital barometers placed inside the soft paddings of the fingers [42]; (d) schematic illustration of the integration of a multimodal sensing system with a three-fingered robot hand [76]



(a)



(b)



(c)



(d)

Figure 15: Five-fingered robot hands with tactile sensors: (a) the fluidic robot hand with combined piezoelectric and piezoresistive tactile sensors that can sense high-frequency vibrations due to the absence of electric motors [24], (b) the robot hand of the iCub humanoid robot with tactile sensors on the fingertips and the palm [44], (c) flexible tactile sensing arrays of the SKKU robot hand [88], (d) the SKKU robot hand [88]

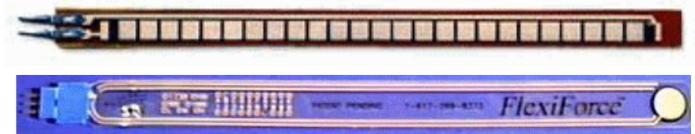
PROXIMITY AND RANGE SENSORS

- It is a technique of detecting the presence or absence of an object with electronic noncontact sensors.
- Typical application of proximity sensors includes:
 - ψ Object detection
 - ψ Collision avoidance
 - ψ Object verification & counting
- Commonly available proximity sensors are:
 1. Photoelectric/optical sensors
 2. Inductive proximity sensors
 3. Capacitive proximity sensors
 4. Ultrasonic proximity sensors

Resistive Sensors

Bend Sensors

- Resistance = 10k to 35k
- As the strip is bent, resistance increases



Resistive Bend Sensor

Potentiometers

- Can be used as position sensors for sliding mechanisms or rotating shafts
- Easy to find, easy to mount



Potentiometer

Light Sensor (Photocell)

- Good for detecting direction/presence of light
- Non-linear resistance
- Slow response to light changes

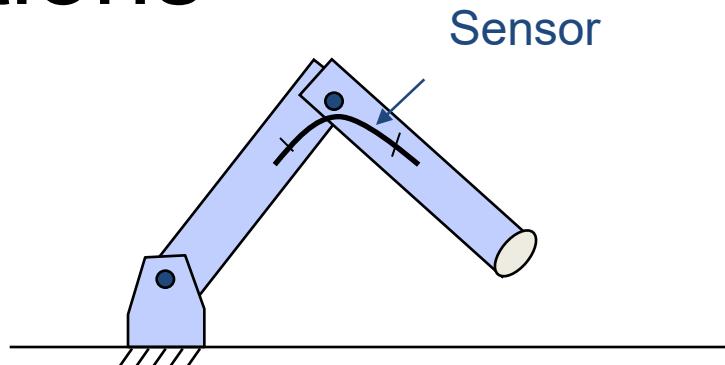


Photocell

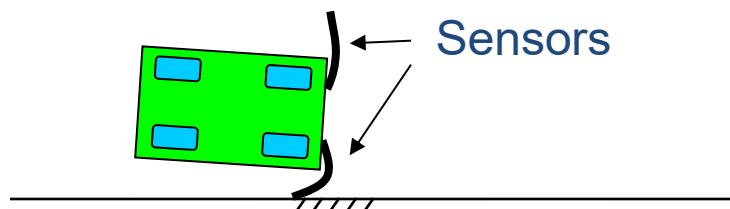
R is small when brightly illuminated

Applications

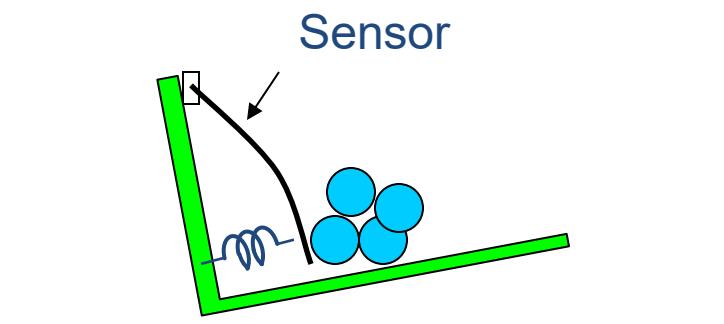
- Measure bend of a joint



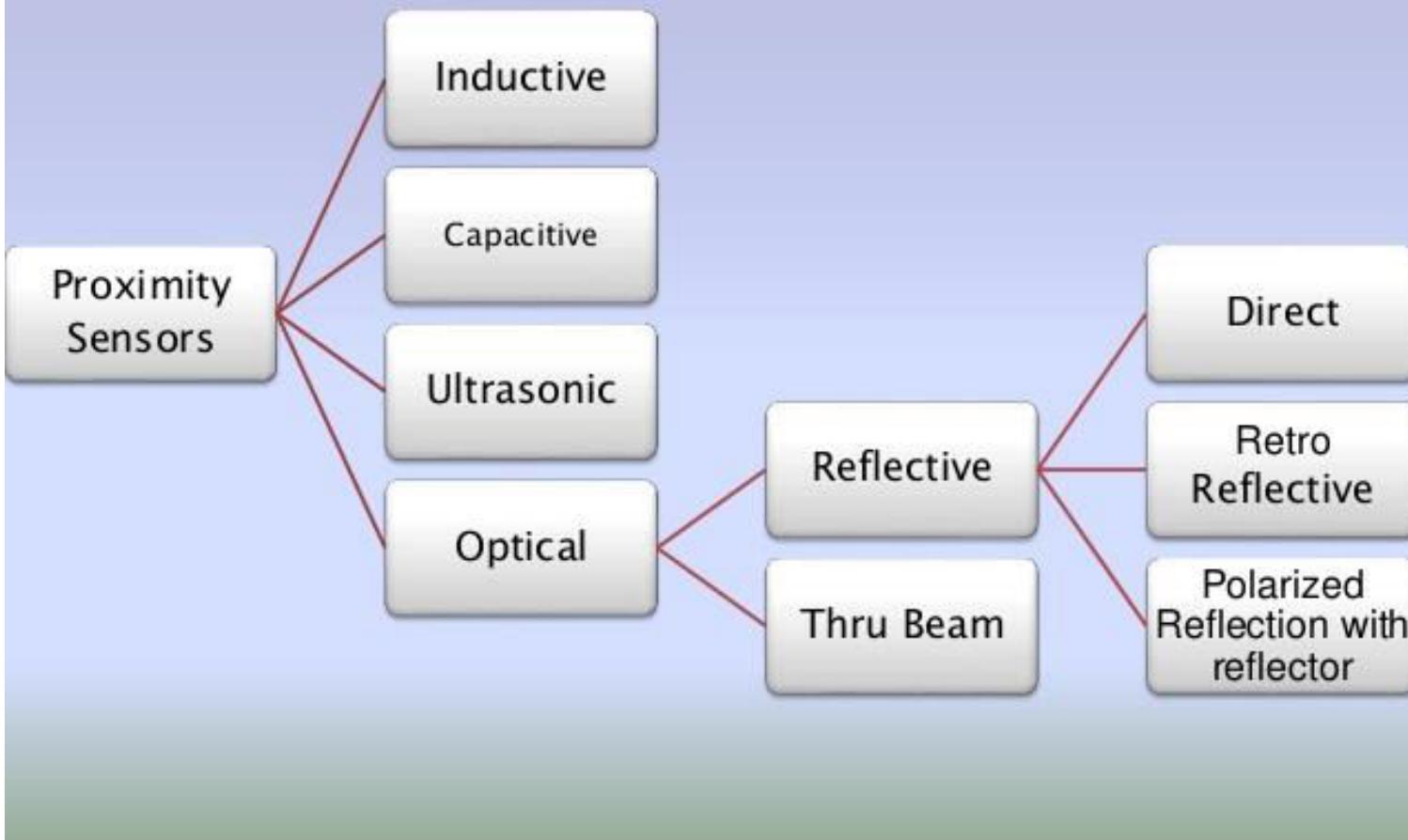
- Wall Following/Collision Detection



- Weight Sensor

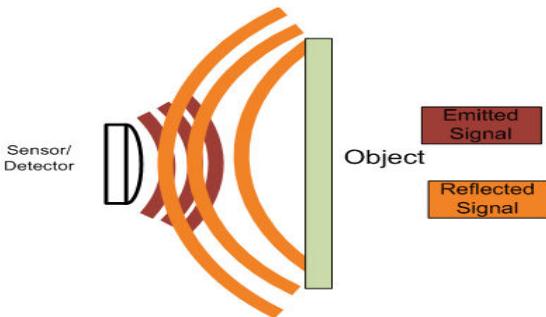


Types of Proximity Sensors





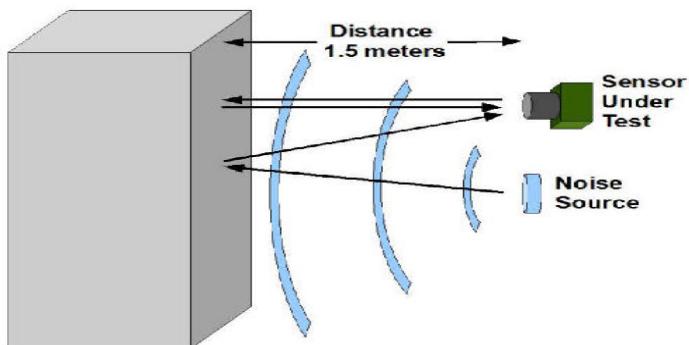
ACOUSTIC PROXIMITY SENSOR



An acoustic proximity sensor can be used by a robot to detect the presence of, and determine the distance to, an object or barrier at close range. It works based on acoustic wave interference.

The principle is similar to that of sonar; but rather than measuring the time delay between the transmission of a pulse and its echo, the system analyzes the phase relationship between the transmitted wave and the reflected wave.

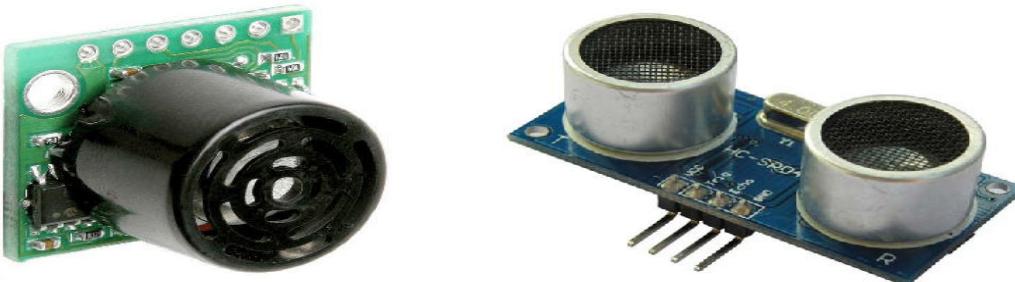
How Does It Work



When an acoustic signal having a single, well-defined, constant frequency (and therefore a single, well-defined, constant wavelength) reflects from a nearby object, the reflected wave combines with the incident wave to form alternating zones at which the acoustic energy adds and cancels in phase.

If the robot and the object are both stationary, these zones remain fixed. Because of this, the zones are called standing waves. If the robot moves with respect to the object, the standing waves change position.

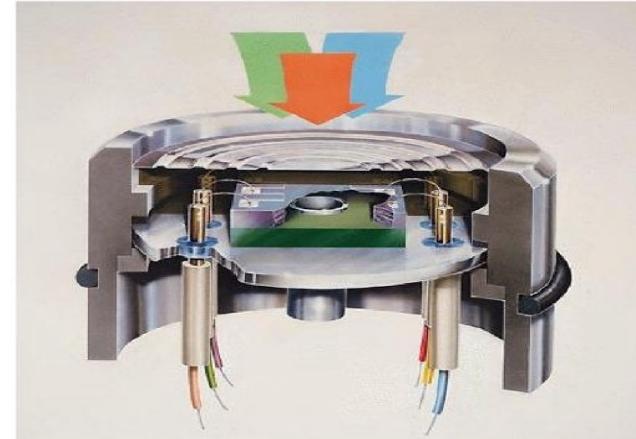
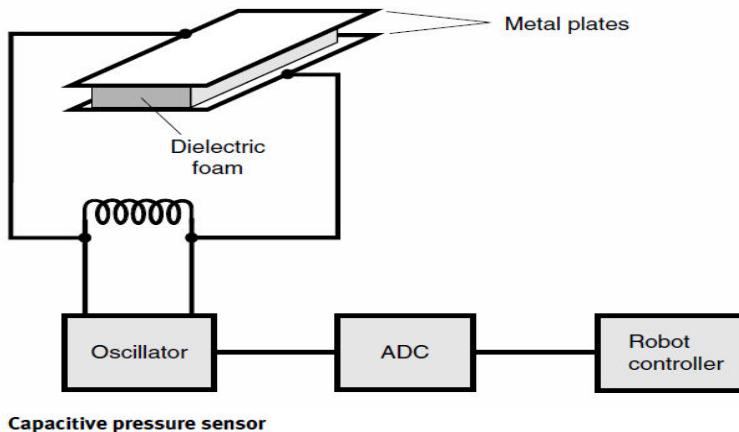
Even a tiny shift in the relative position of the robot and the sensed object can produce a considerable change in the pattern of standing waves. This effect becomes more pronounced as the acoustic wave frequency increases, because the wavelength is inversely proportional to the frequency.



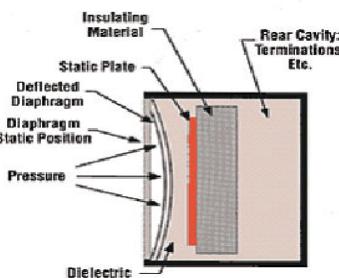
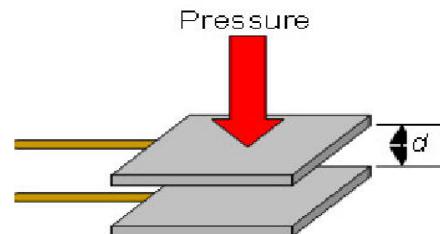
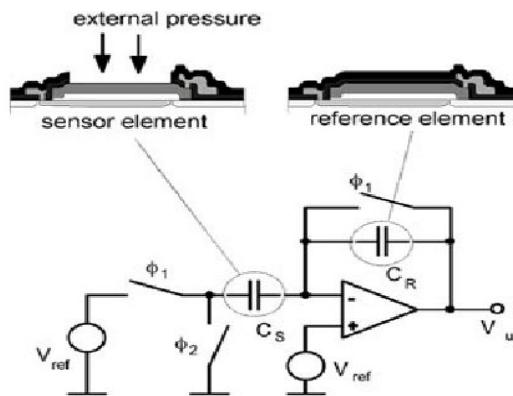


Encyclopedia of Robotics - CAPACITIVE PRESSURE SENSOR

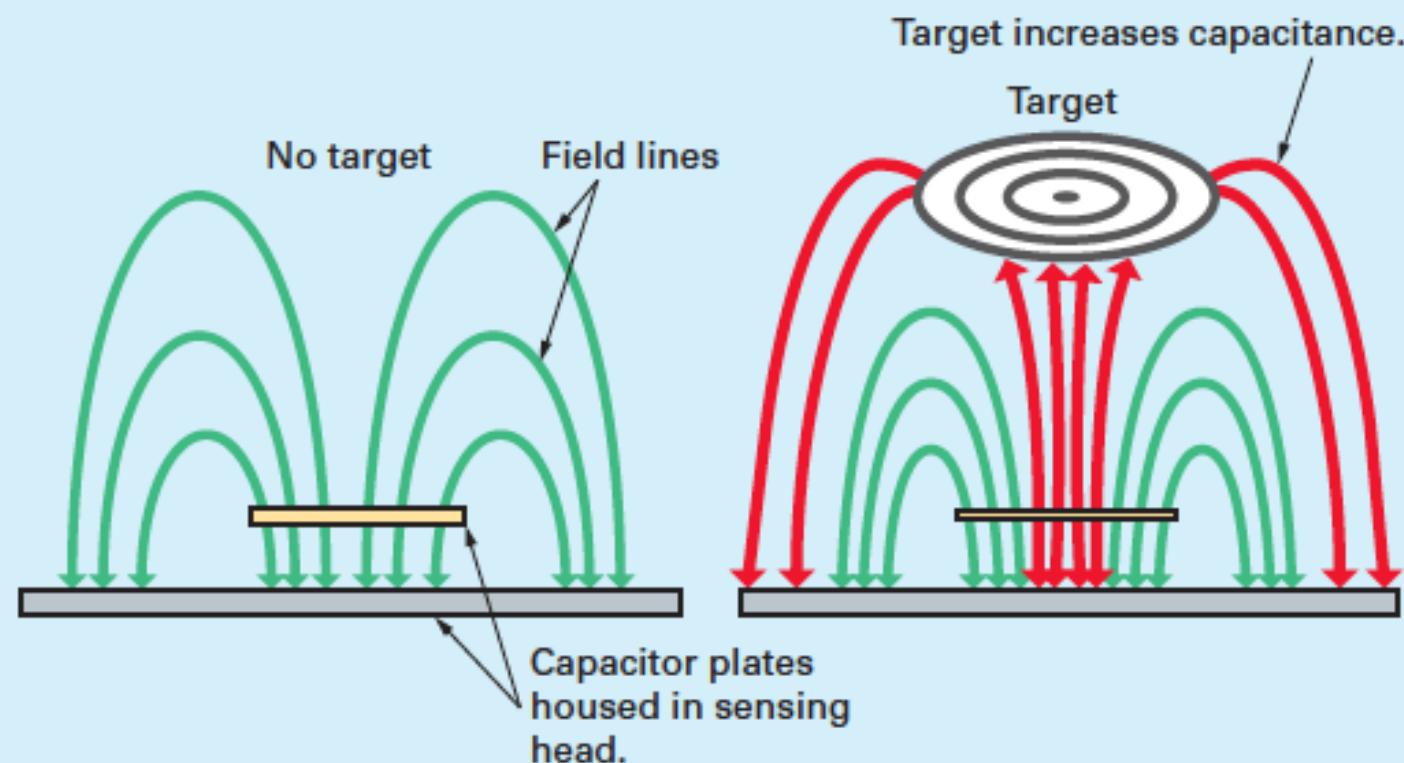
A capacitive pressure sensor consists of two metal plates separated by a layer of nonconductive (dielectric) foam. The resulting variable capacitor is connected in parallel with an inductor; the inductance/capacitance (LC) circuit determines the frequency of an oscillator.



If an object strikes the sensor, the plate spacing momentarily decreases. This increases the capacitance, causing a drop in the oscillator frequency. When the object moves away from the transducer, the foam springs back, the plates return to their original spacing, and the oscillator frequency returns to normal. The illustration is a functional block diagram of a capacitive pressure sensor.



Capacitive sensing

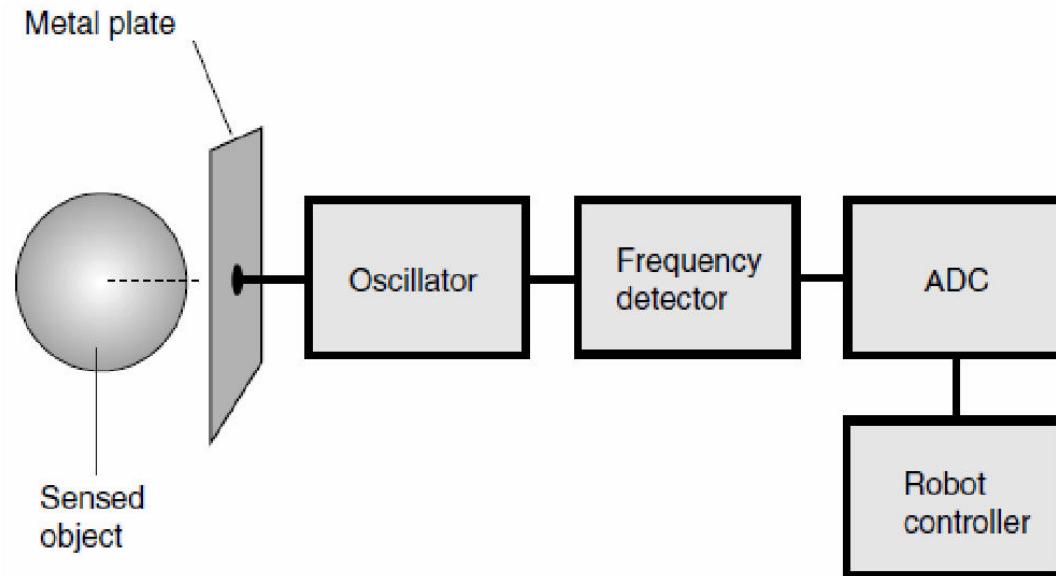


As a ferrous or nonferrous target enters the sensing zone, capacitance increases; circuit natural frequency shifts towards the oscillation frequency, causing amplitude gain.



Encyclopedia of Robotics - CAPACITIVE PROXIMITY SENSOR

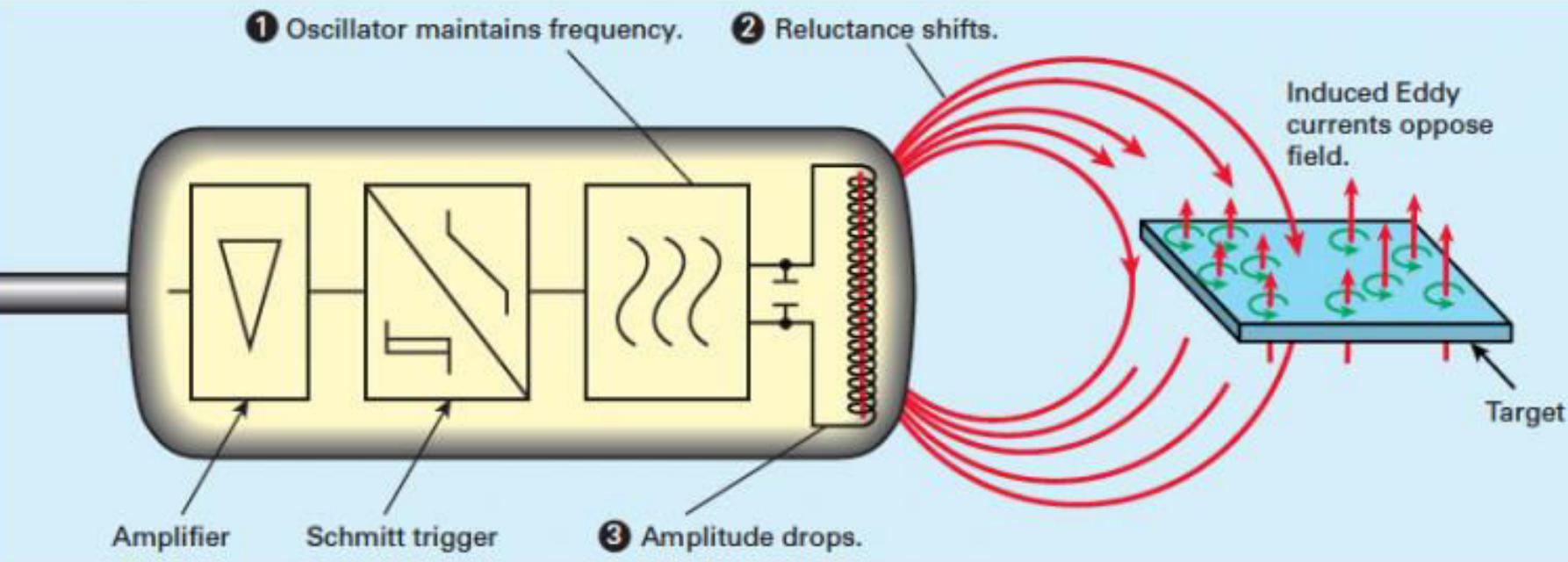
A capacitive proximity sensor takes advantage of the mutual capacitance that occurs between or among objects near each other.



Capacitive proximity sensor

If an object strikes the sensor, the plate spacing momentarily decreases. This increases the capacitance, causing a drop in the oscillator frequency. When the object moves away from the transducer, the foam springs back, the plates return to their original spacing, and the oscillator frequency returns to normal. The illustration is a functional block diagram of a capacitive pressure sensor.

Inductive sensing

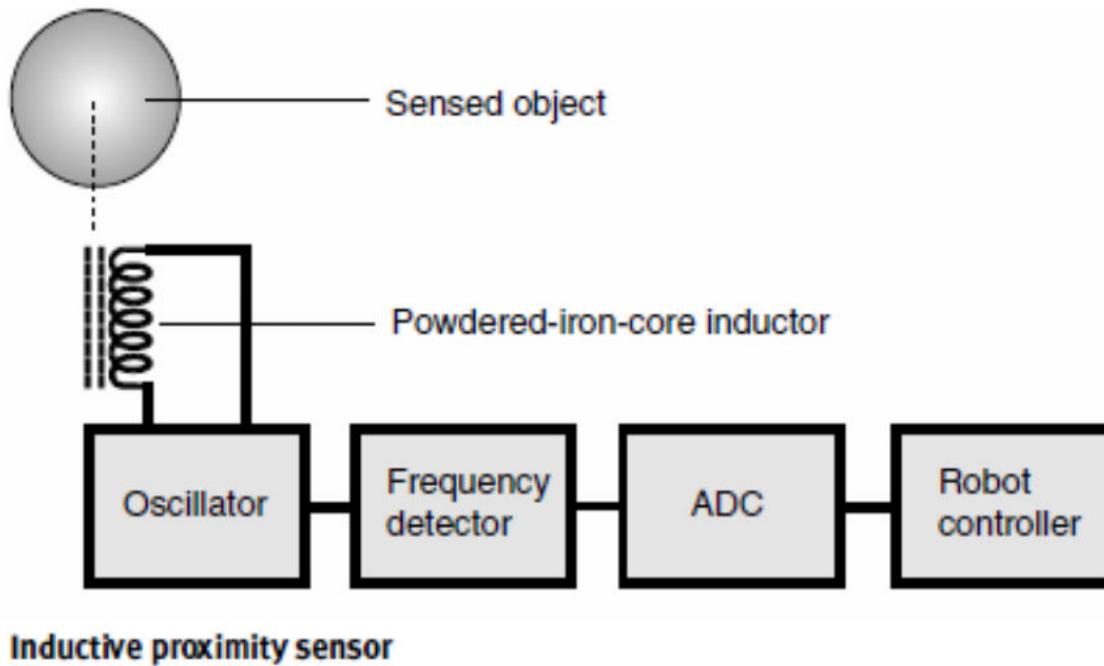


Ferrous targets change the reluctance of the magnetic circuit; system oscillation frequency, which gets left behind when the natural frequency shifts, then loses amplitude.



Encyclopedia of Robotics - INDUCTIVE PROXIMITY SENSOR

An inductive proximity sensor takes advantage of electromagnetic interaction that occurs between or among metallic objects when they are near each other.



An inductive proximity sensor uses a radio-frequency (RF) oscillator, a frequency detector, and a powdered-iron-core inductor connected into the oscillator circuit, as shown in the diagram. The oscillator is designed so a change in the magnetic flux field in the inductor core causes the frequency to change.

Proximity sensor comparison

Technology	Sensing range	Applications	Target materials
Inductive	<4-40 mm	Any close-range detection of ferrous material	Iron Steel Aluminum Copper etc.
Capacitive	<3-60 mm	Close-range detection of non-ferrous material	Liquids Wood Granulates Plastic Glass etc.
Photoelectric	<1mm- 60 mm	Long-range, small or large target detection	Silicon Plastic Paper Metal etc.
Ultrasonic	<30 mm- 3 m	Long-range detection of targets with difficult surface properties. Color/reflectivity insensitive.	Cellophane Foam Glass Liquid Powder etc.

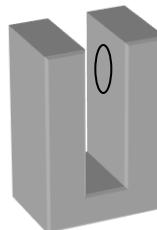
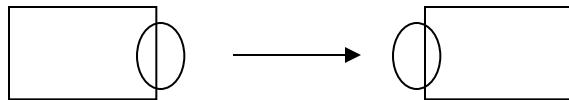


Inductive Proximity
Sensor

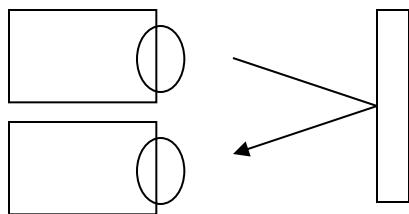
Infrared Sensors

- Intensity based infrared
 - Reflective sensors
 - Easy to implement
 - susceptible to ambient light
- Modulated Infrared
 - Proximity sensors
 - Requires modulated IR signal
 - Insensitive to ambient light
- Infrared Ranging
 - Distance sensors
 - Short range distance measurement
 - Impervious to ambient light, color and reflectivity of object

Intensity Based Infrared

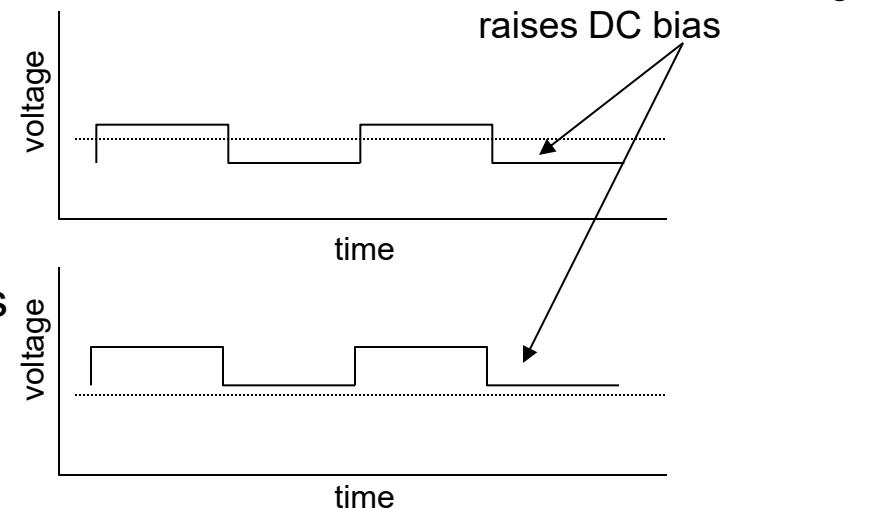


Break-Beam sensor



Reflective Sensor

- Easy to implement (few components)
- Works very well in controlled environments
- Sensitive to ambient light

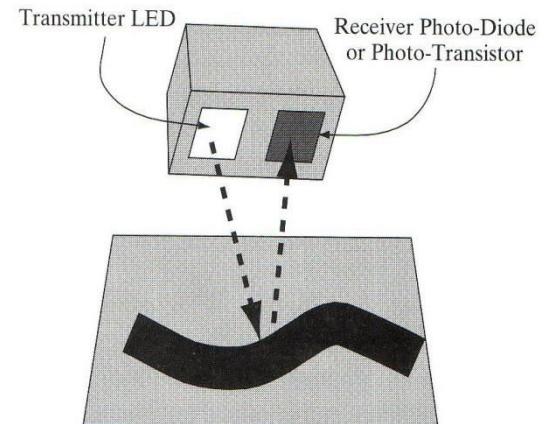


IR Reflective Sensors

- **Reflective Sensor:**
 - Emitter IR LED + detector photodiode/phototransistor
 - Phototransistor: the more light reaching the phototransistor, the more current passes through it
 - A beam of light is reflected off a surface and into a detector
 - Light usually in infrared spectrum, IR light is invisible

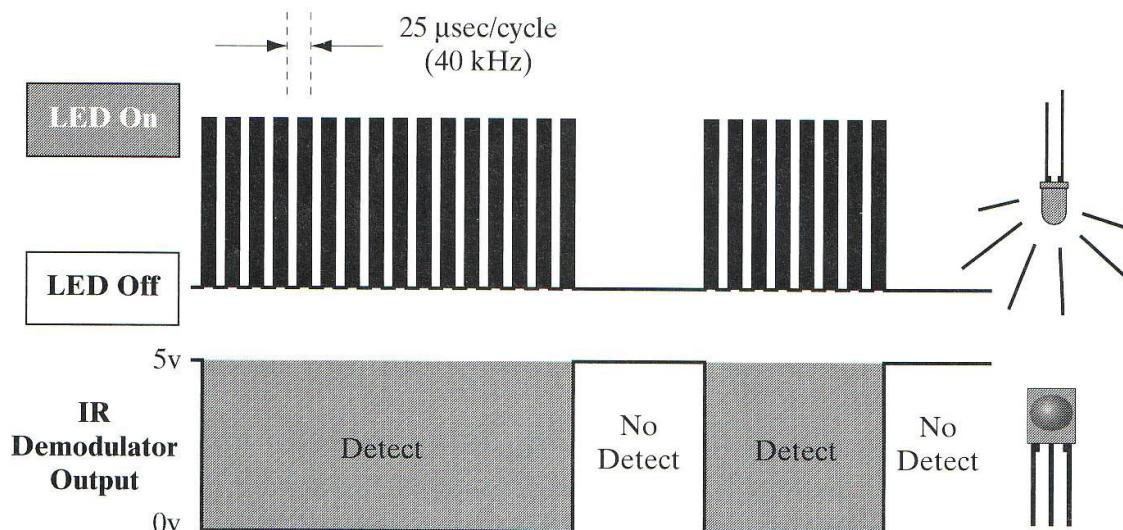
- **Applications:**
 - Object detection,
 - Line following, Wall tracking
 - Optical encoder (Break-Beam sensor)

- **Drawbacks:**
 - Susceptible to ambient lighting
 - Provide sheath to insulate the device from outside lighting
 - Susceptible to reflectivity of objects
 - Susceptible to the distance between sensor and the object



Modulated Infrared

- Modulation and Demodulation
 - Flashing a light source at a particular frequency
 - Demodulator is tuned to the specific frequency of light flashes. (32kHz~45kHz)
 - Flashes of light can be detected even if they are very weak
 - Less susceptible to ambient lighting and reflectivity of objects
 - Used in most IR remote control units, proximity sensors

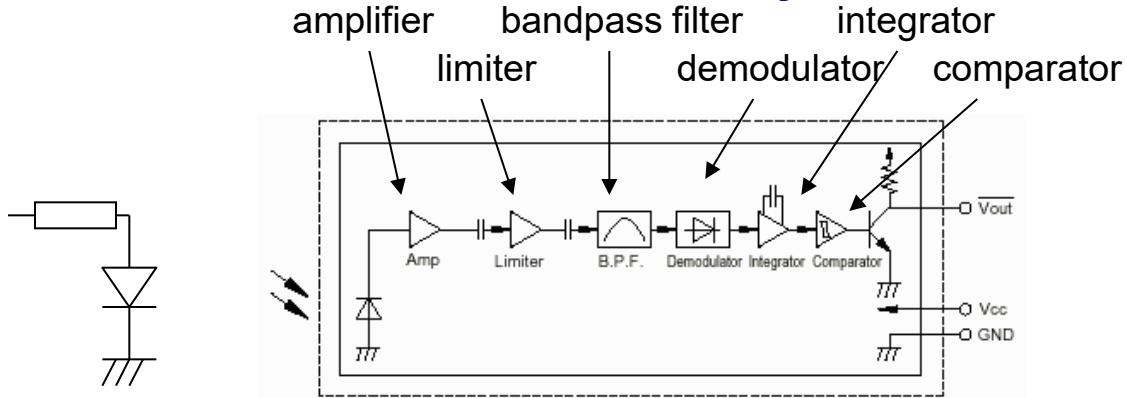


Negative true logic:

Detect = 0v

No detect = 5v

IR Proximity Sensors



- **Proximity Sensors:**
 - Requires a modulated IR LED, a detector module with built-in modulation decoder
 - Current through the IR LED should be limited: adding a series resistor in LED driver circuit
 - Detection range: varies with different objects (shiny white card vs. dull black object)
 - Insensitive to ambient light
- **Applications:**
 - Rough distance measurement
 - Obstacle avoidance
 - Wall following, line following

IR Distance Sensors

- Basic principle of operation:
 - IR emitter + focusing lens + position-sensitive detector

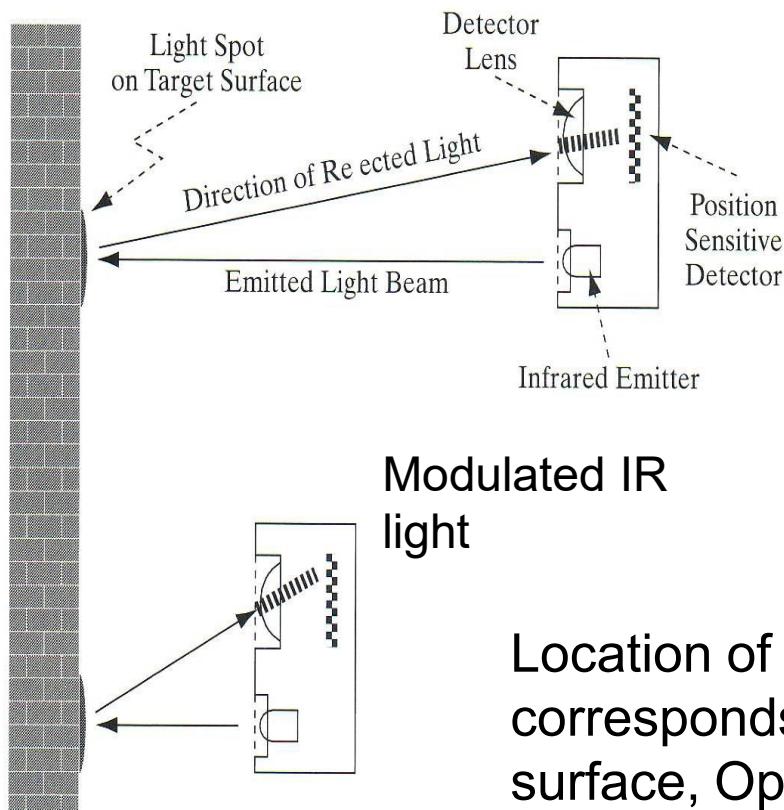
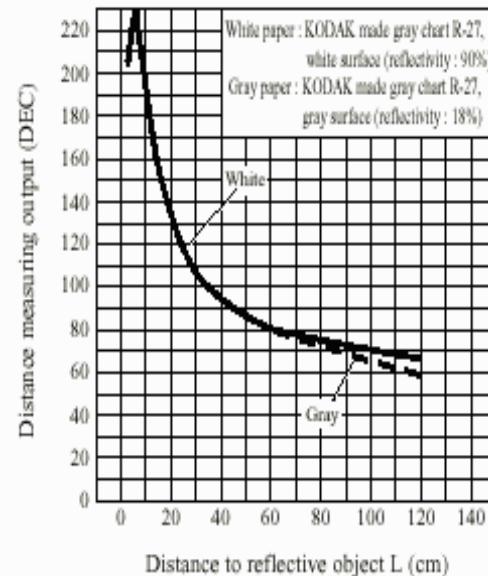


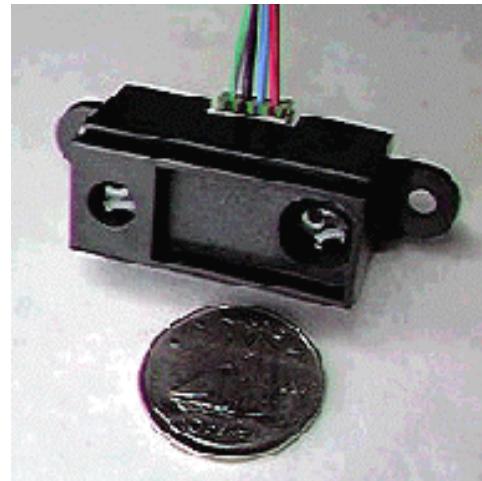
Fig. 1 Distance Measuring Output vs.
Distance to Reflective Object



Location of the spot on the detector corresponds to the distance to the target surface, Optics to covert horizontal distance to vertical distance

IR Distance Sensors

- Sharp GP2D02 IR Ranger
 - Distance range: 10cm (4") ~ 80cm (30").
 - Moderately reliable for distance measurement
 - Immune to ambient light
 - Impervious to color and reflectivity of object
 - Applications: distance measurement, wall following, ...



Range Finder

(Ultrasonic, Laser)

Range Finder



- Time of Flight
- The measured pulses typically come from ultrasonic, RF and optical energy sources.
 - $D = v * t$
 - D = round-trip distance
 - v = speed of wave propagation
 - t = elapsed time
- Sound = 0.3 meters/msec
- RF/light = 0.3 meters / ns (Very difficult to measure short distances 1-100 meters)

Ultrasonic Sensors

- Basic principle of operation:
 - Emit a quick burst of ultrasound (50kHz), (human hearing: 20Hz to 20kHz)
 - Measure the elapsed time until the receiver indicates that an echo is detected.
 - Determine how far away the nearest object is from the sensor

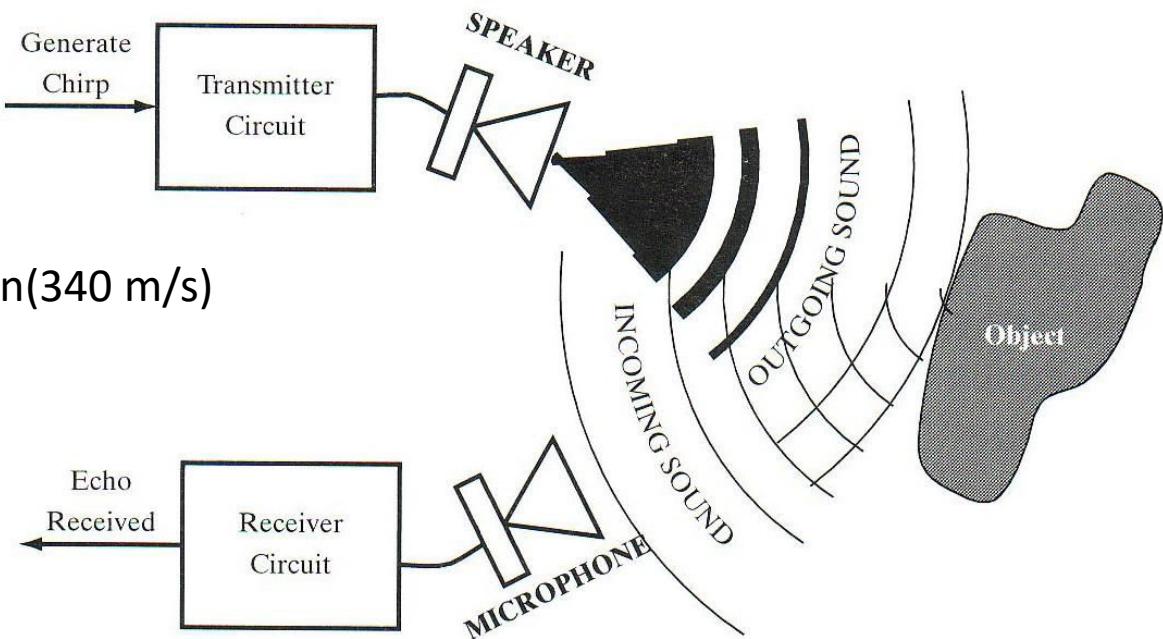
$$\bullet D = v * t$$

D = round-trip distance

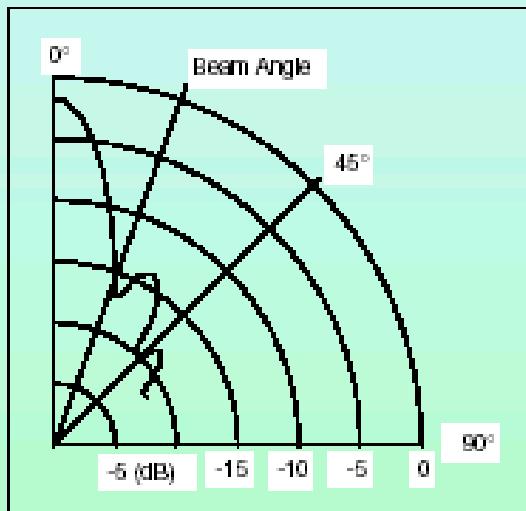
v = speed of propagation(340 m/s)

t = elapsed time

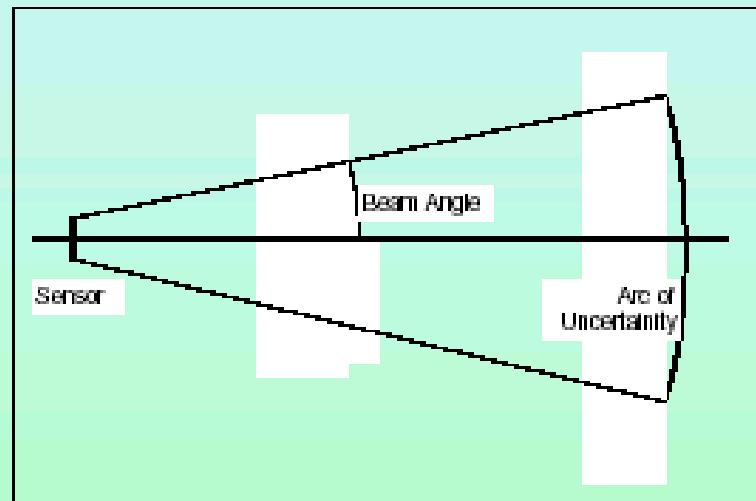
Bat, dolphin, ...



Ultrasonic Sensors



Sensor Specification



Sensor Model, angle = 15 degrees

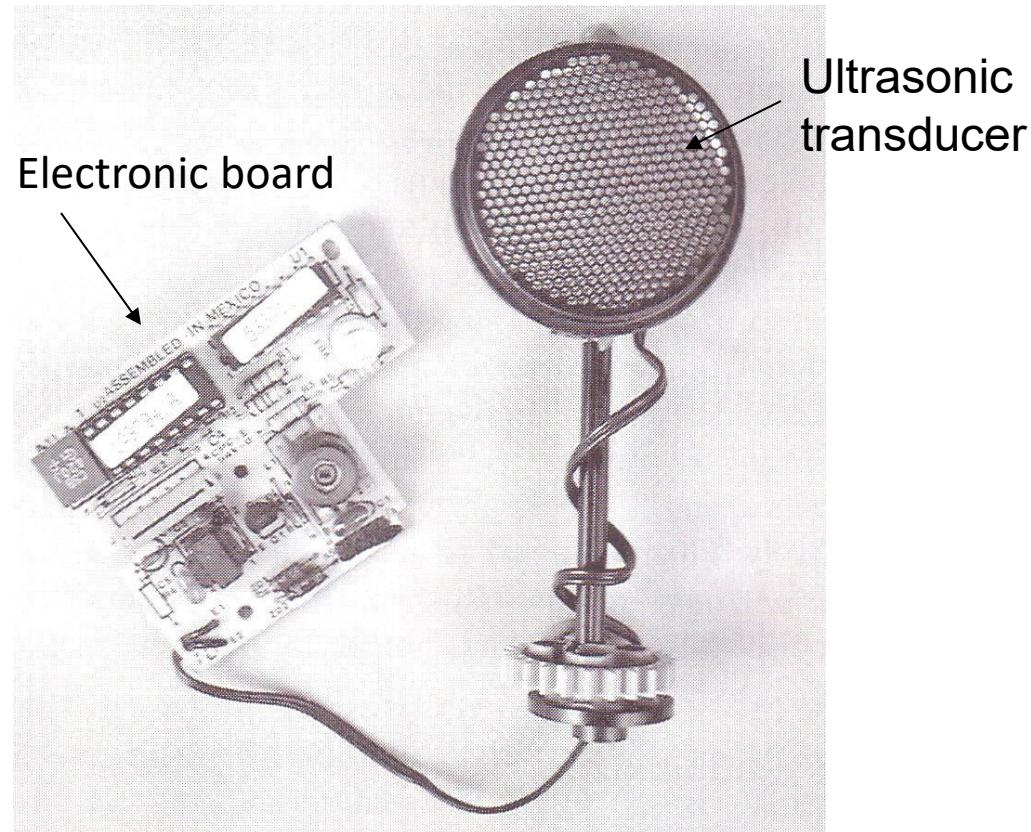
- Ranging is accurate but bearing has a 30 degree uncertainty. The object can be located anywhere in the arc.
- Typical ranges are of the order of several centimeters to 30 meters.
- Another problem is the propagation time. The ultrasonic signal will take 200 msec to travel 60 meters. (30 meters roundtrip @ 340 m/s)

Ultrasonic Sensors

- Polaroid ultrasonic ranging system
 - It was developed for auto-focus of cameras.
 - Range: 6 inches to 35 feet

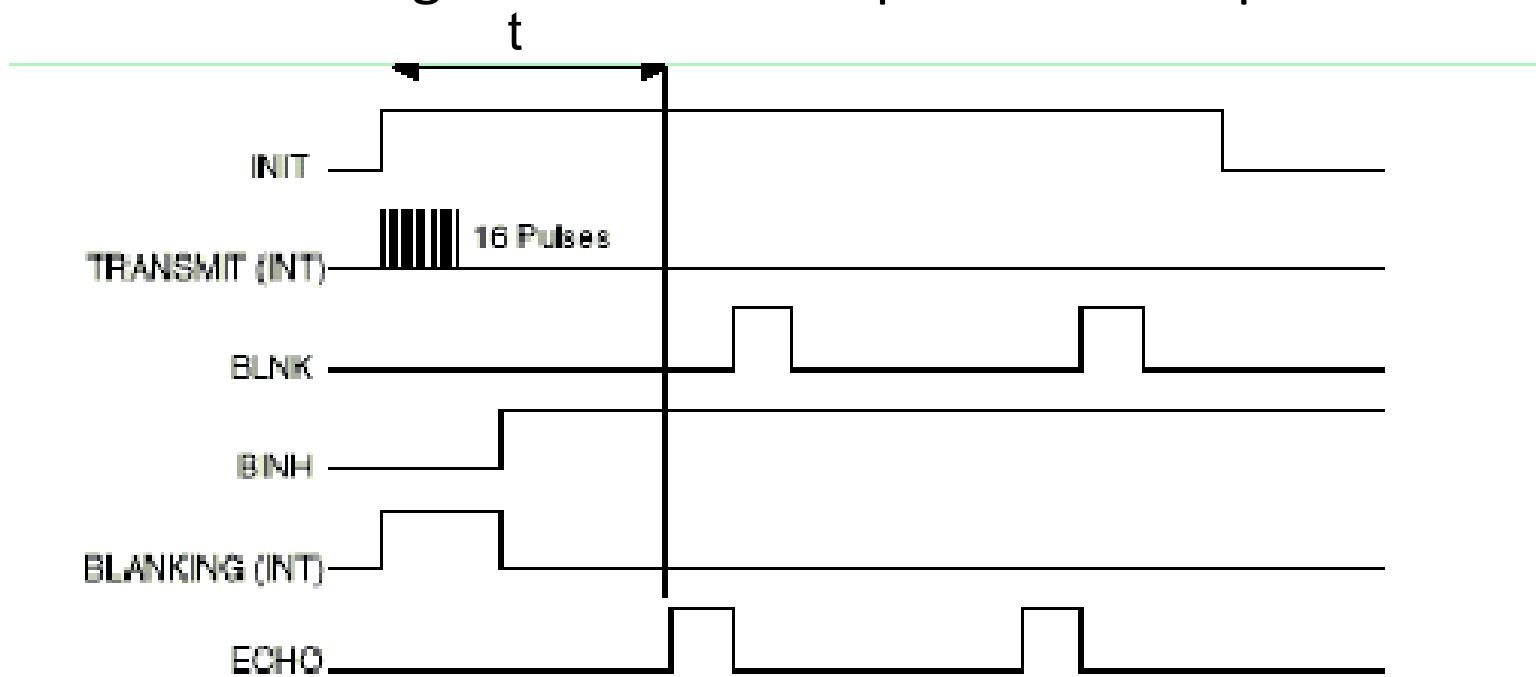
Transducer Ringing:

- transmitter + receiver @ 50 KHz
- Residual vibrations or ringing may be interpreted as the echo signal
- Blanking signal to block any return signals for the first 2.38ms after transmission



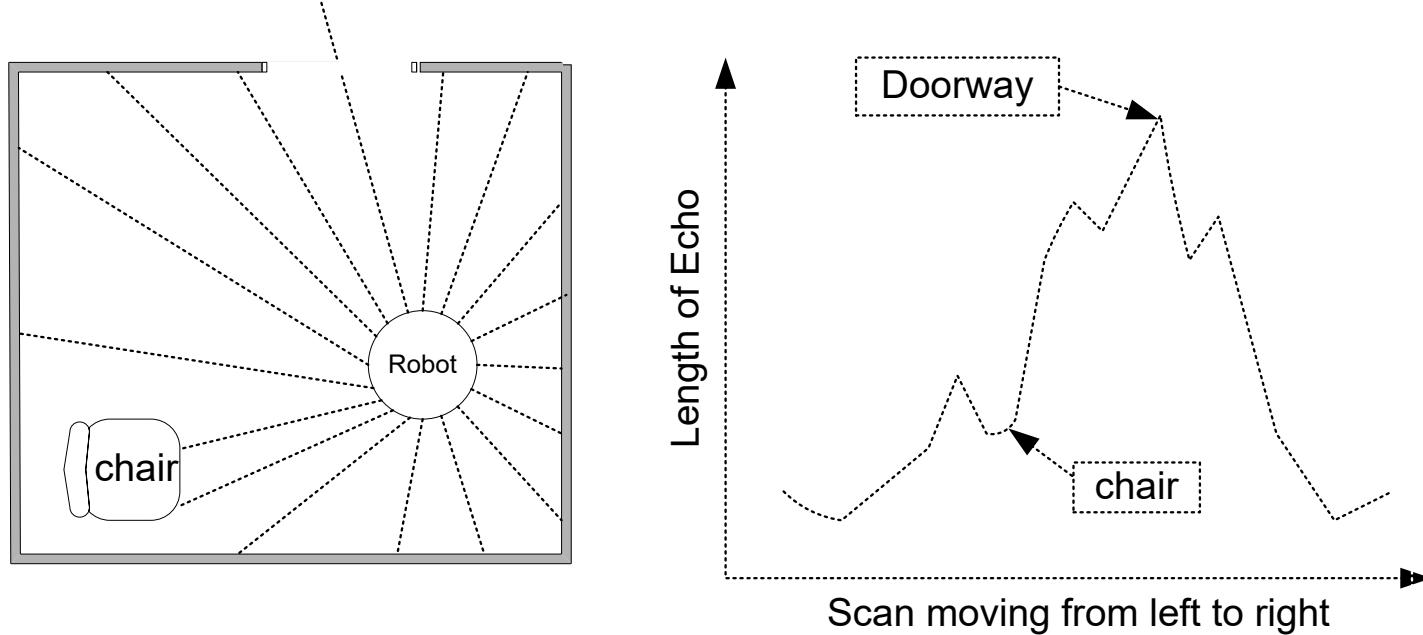
Operation with Polaroid Ultrasonic

- The Electronic board supplied has the following I/O
 - **INIT** : trigger the sensor, (16 pulses are transmitted)
 - **BLANKING** : goes high to avoid detection of own signal
 - **ECHO** : echo was detected.
 - **BINH** : goes high to end the blanking (reduce blanking time < 2.38 ms)
 - **BLNK** : to be generated if multiple echo is required



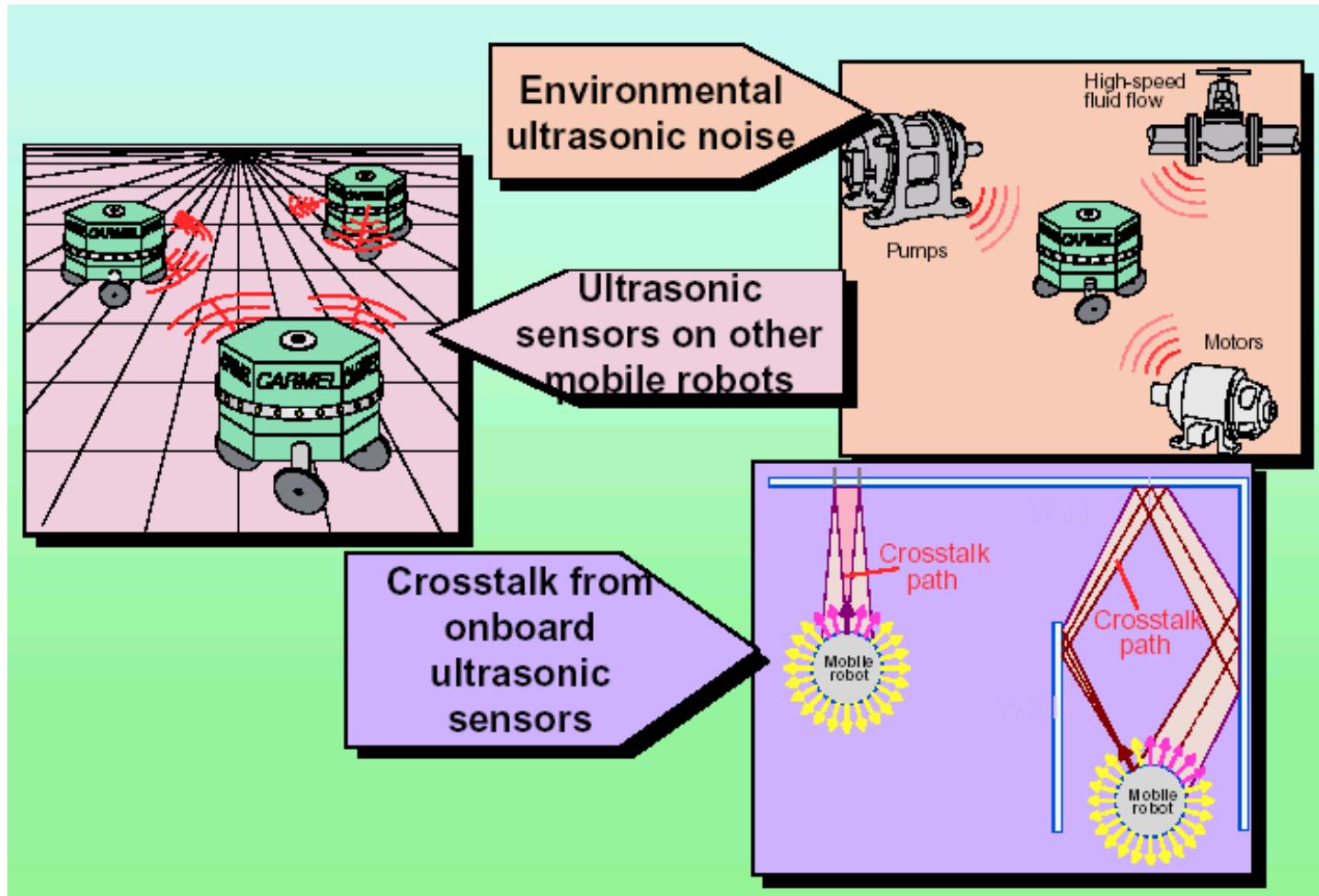
Ultrasonic Sensors

- Applications:
 - Distance Measurement
 - Mapping: Rotating proximity scans (maps the proximity of objects surrounding the robot)



Scanning at an angle of 15° apart can achieve best results

Noise Issues



Laser Ranger Finder

- Range 2-500 meters
- Resolution : 10 mm
- Field of view : 100 - 180 degrees
- Angular resolution : 0.25 degrees
- Scan time : 13 - 40 msec.
- These lasers are more immune to Dust and Fog



Acoustic Sensing (Hearing)

Acoustic sensors can detect and sometimes discriminate between different sounds. They can be employed in **speech recognition for giving verbal commands** or for recognizing abnormal sounds such as explosions. The most common acoustic sensor is the microphone . The obvious problem with acoustic sensors in an industrial environment is the large amount of background noise. Acoustic sensors can fairly easily be tuned to respond only to certain frequencies thus enabling them to discriminate between different noises.

Capacitive

A range of proximity detectors with built in amplifiers and solid state output stages making them extremely versatile electronic switches

These sense the presence of non-conducting materials such as wood, PVC, glass etc. as well as ferrous and non-ferrous metals. All types have built in potentiometers for sensitivity adjustment and LED indicators. Applications include batch counting alarm systems limit switching etc.

Inductive

A miniature inductive proximity detector housed in a threaded anodised aluminium cylindrical case with integral 3-core PVC sheathed cable. Environmental protection to IP 67. The device incorporates electrical protection against reverse polarity, supply line and load transients and has a current limiting PTC resistor in the load output.

When an acoustic signal having a single, well-defined, constant frequency (and therefore a single, well-defined, constant wavelength) reflects from a nearby object, the reflected wave combines with the incident wave to form alternating zones at which the acoustic energy adds and cancels in phase.

If the robot and the object are both stationary, these zones remain fixed. Because of this, the zones are called standing waves. If the robot moves with respect to the object, the standing waves change position. Even a tiny shift in the relative position of the robot and the sensed object can produce a considerable change in the pattern of standing waves. This effect becomes more pronounced as the acoustic wave frequency increases, because the wavelength is inversely proportional to the frequency.

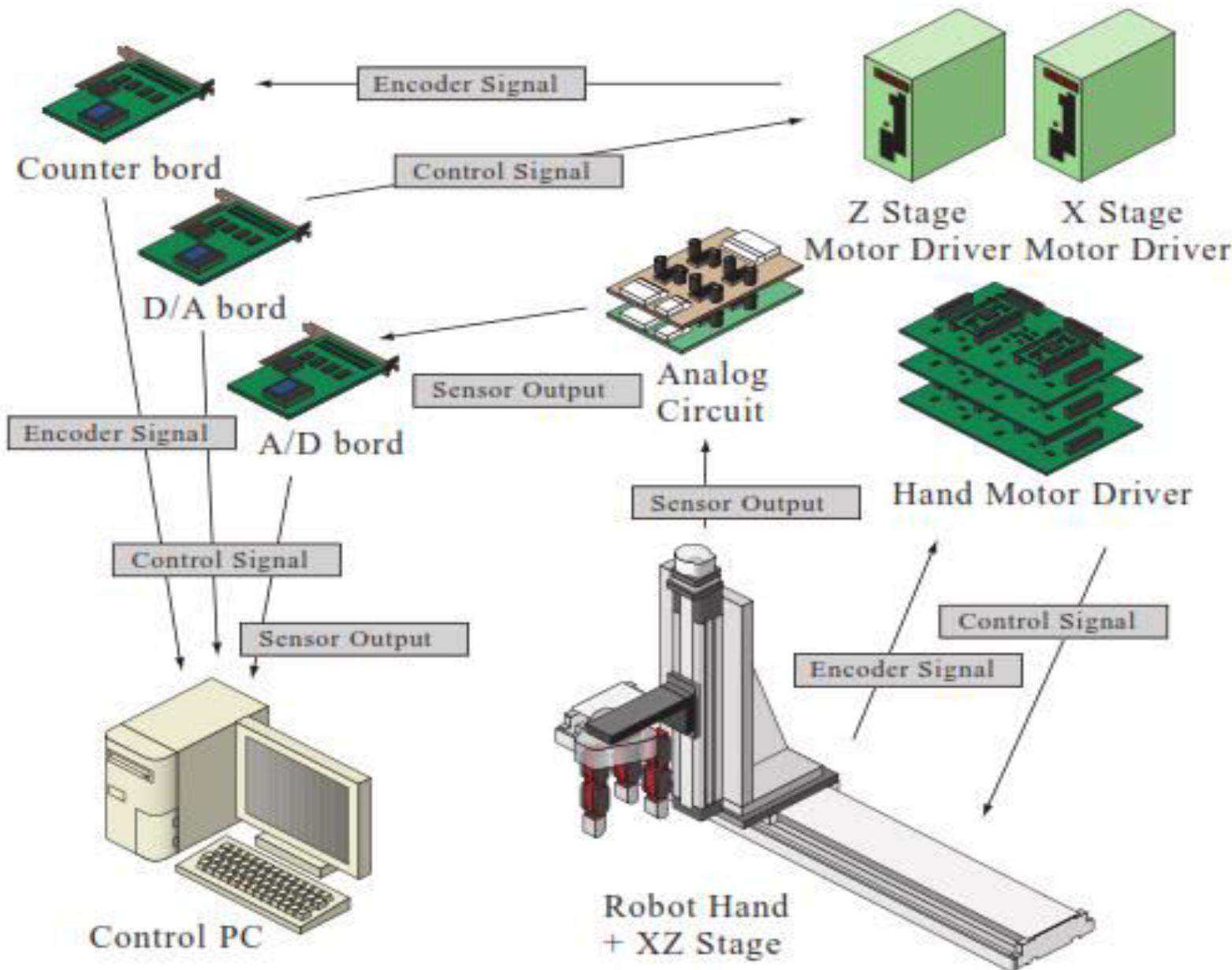
The characteristics and effectiveness of an acoustic proximity sensor depend on how well the object or barrier reflects acoustic waves. A solid concrete wall is more easily detected than a sofa upholstered with cloth. The distance between the robot and the obstacle is a factor; in general, an acoustic proximity sensor works better as the distance decreases, and less well as the distance increases. The amount of acoustic noise in the robot's work environment is also important. The higher the noise level, the more limited is the range over which the sensor functions, and the more likely are errors or false positives. Ultrasound waves provide exceptional accuracy at close range, in some cases less than 1 cm. Audible sound can allow the system to function at distances on the order of several meters. However, audible signals can annoy people who must work around the machine.

PHOTOELECTRIC PROXIMITY SENSOR Reflected light can provide a way for a robot to tell if it is approaching something. A photoelectric proximity sensor uses a modulated light-beam generator, a photodetector, a frequency-sensitive amplifier, and a microcomputer.

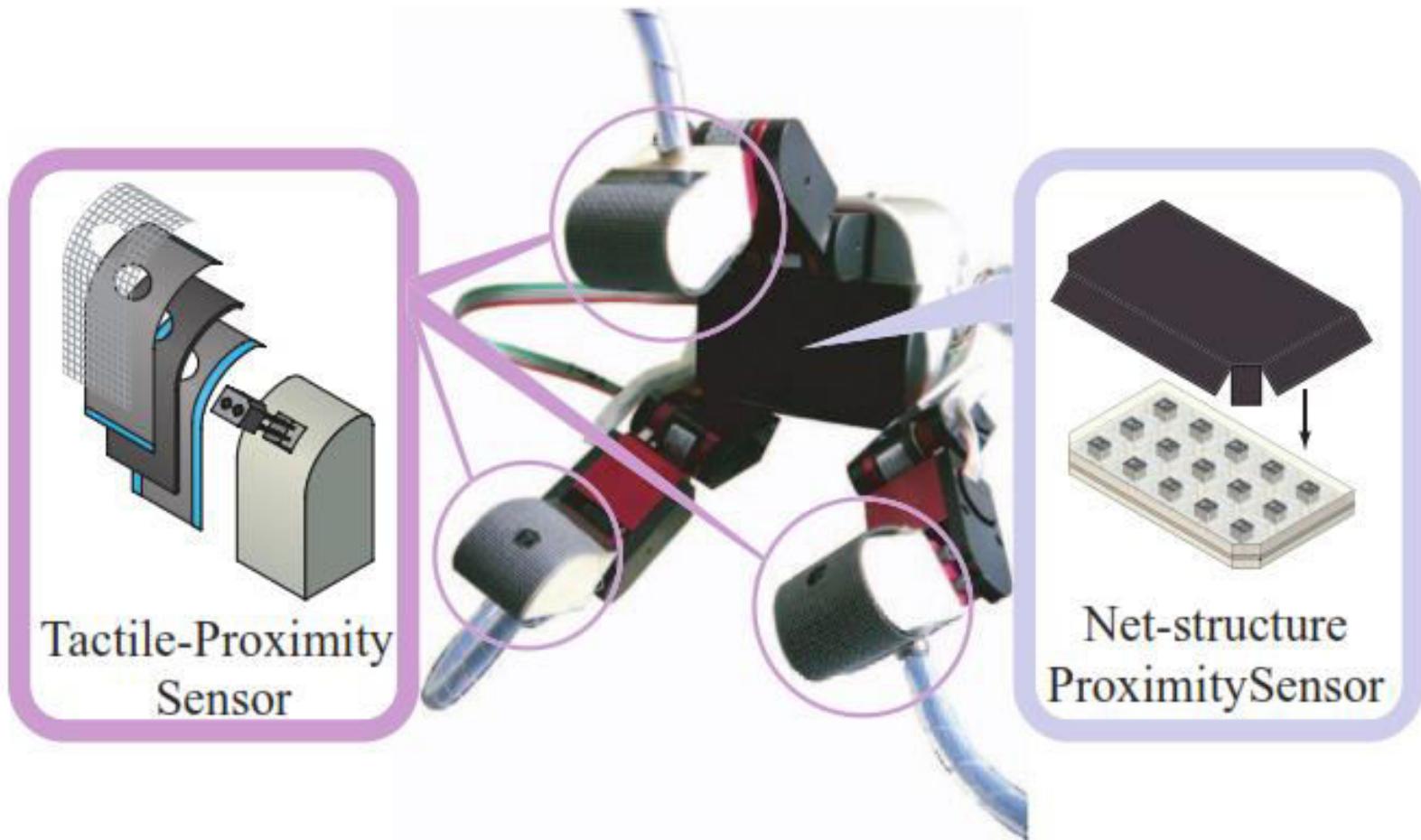
The light beam reflects from the object and is picked up by the photodetector. The light beam is modulated at a certain frequency, say 1000 Hz (hertz), and the detector has an amplifier that responds only to light modulated at that frequency. This prevents false imaging that might otherwise be caused by stray illumination such as lamps or sunlight. If the robot is approaching an object, the microcomputer senses that the reflected beam is getting stronger. The robot can then steer clear of the object.

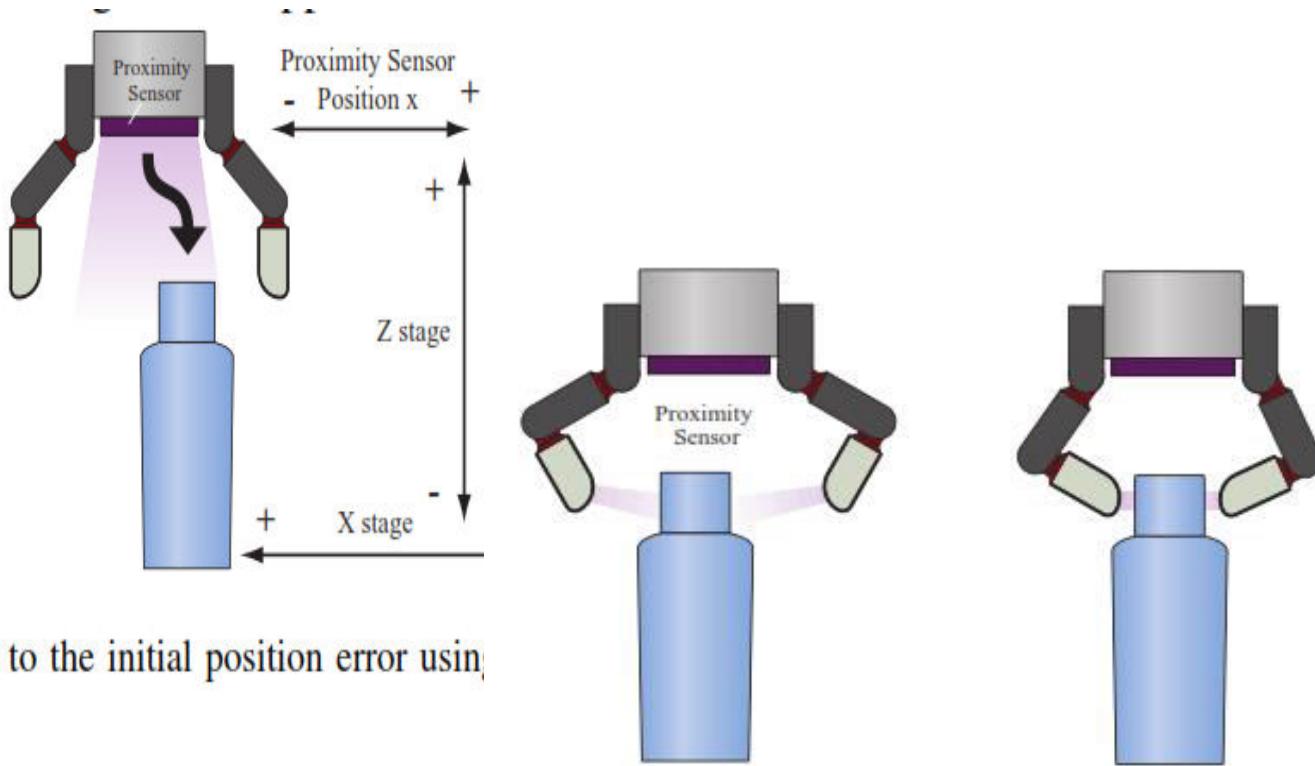
This method of proximity sensing does not work for black or very dark objects, or for flat windows or mirrors approached at a sharp angle. These sorts of objects fool this system, because the light beam is not reflected back toward the photodetector.

Outline of the intelligent hand system



Intelligent hand with proximity and tactile sensors





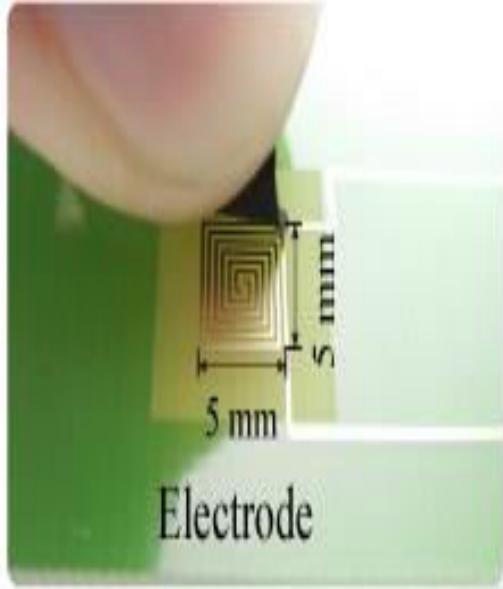
Response to the initial position error using

Contact timing control by the finger's proximity sensor

Slip sensing

- Humans can grasp an object without information such as a coefficient of friction or weight. To implement this grasping motion with the robot hand, sensors have been proposed that detect an incipient slip within the contact surface or stick-slip.
- **Slip may be regarded as the relative movement of one object surface over an other when in contact.** The relative movement ranges from simple translational motion to a combination of translational and rotational motions.

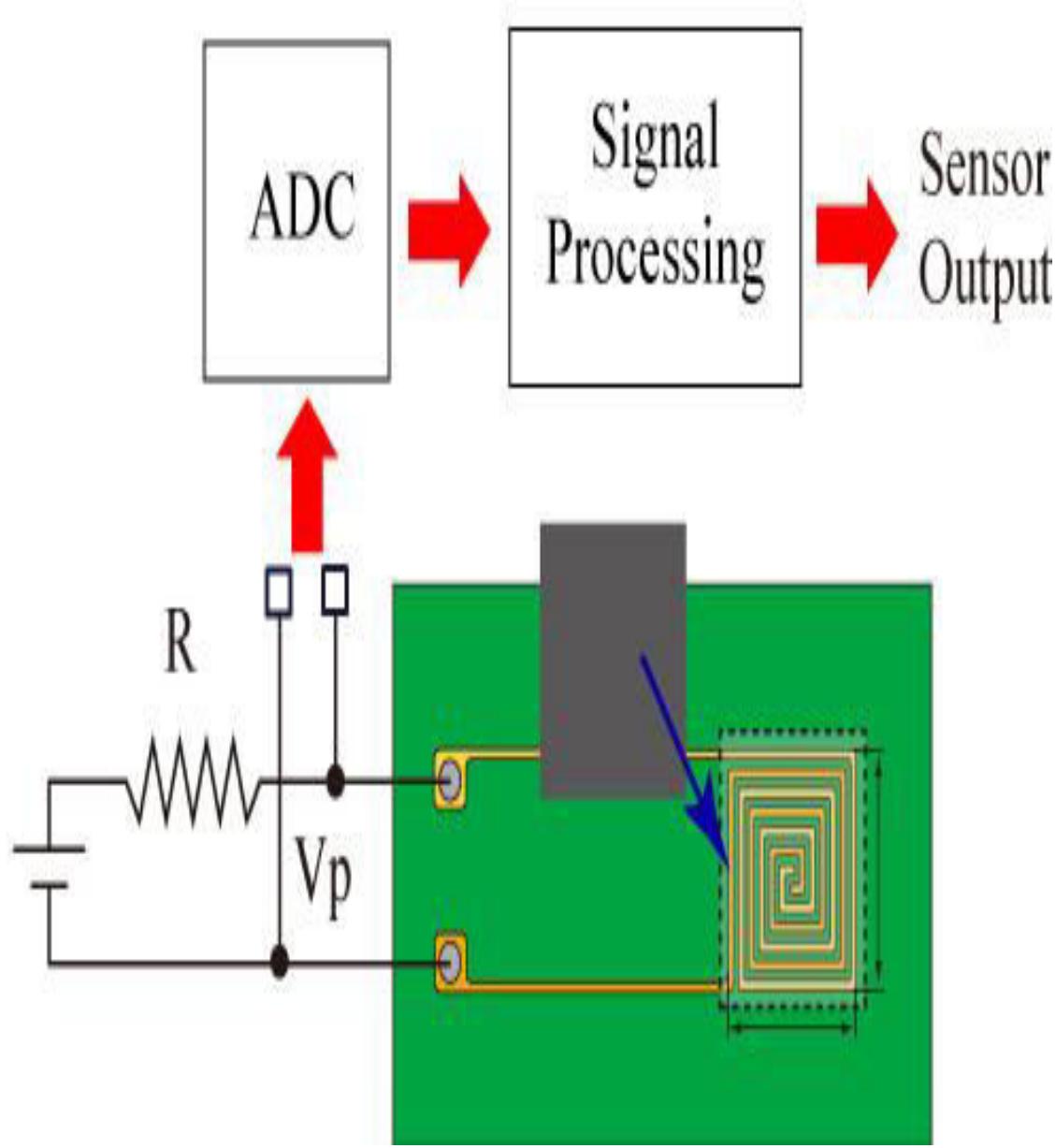
- When handling an object, the detection of slip becomes necessary so as to prevent the object being dropped due to the application of a low grip force.
- In an assembly operation, it is possible to test the occurrence of slip to indicate some predetermined contact forces between the object and the assembled part.
- For the majority of applications some qualitative information on object slip may be sufficient, and can be detected using a number of different approaches.



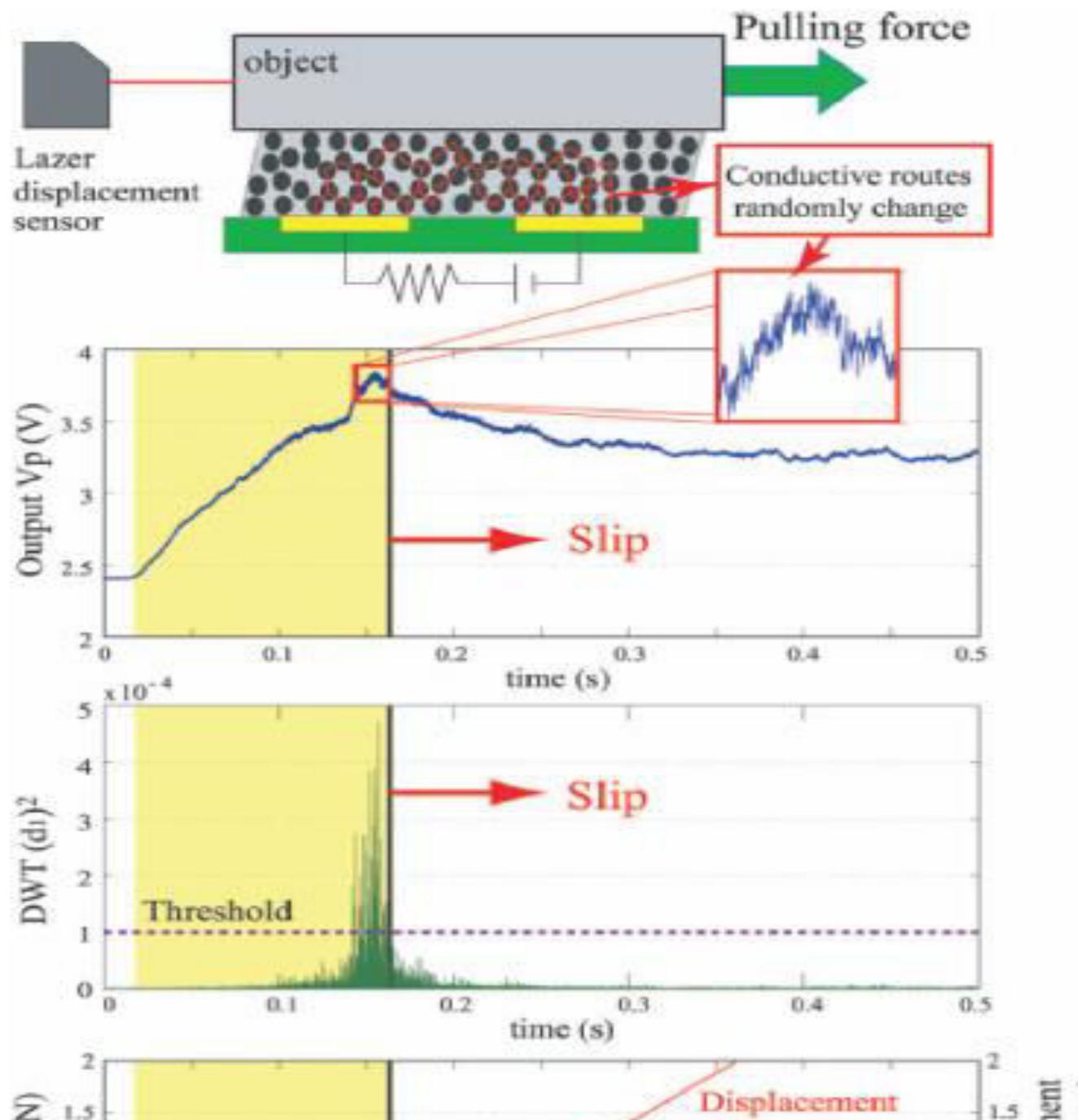
Electrode

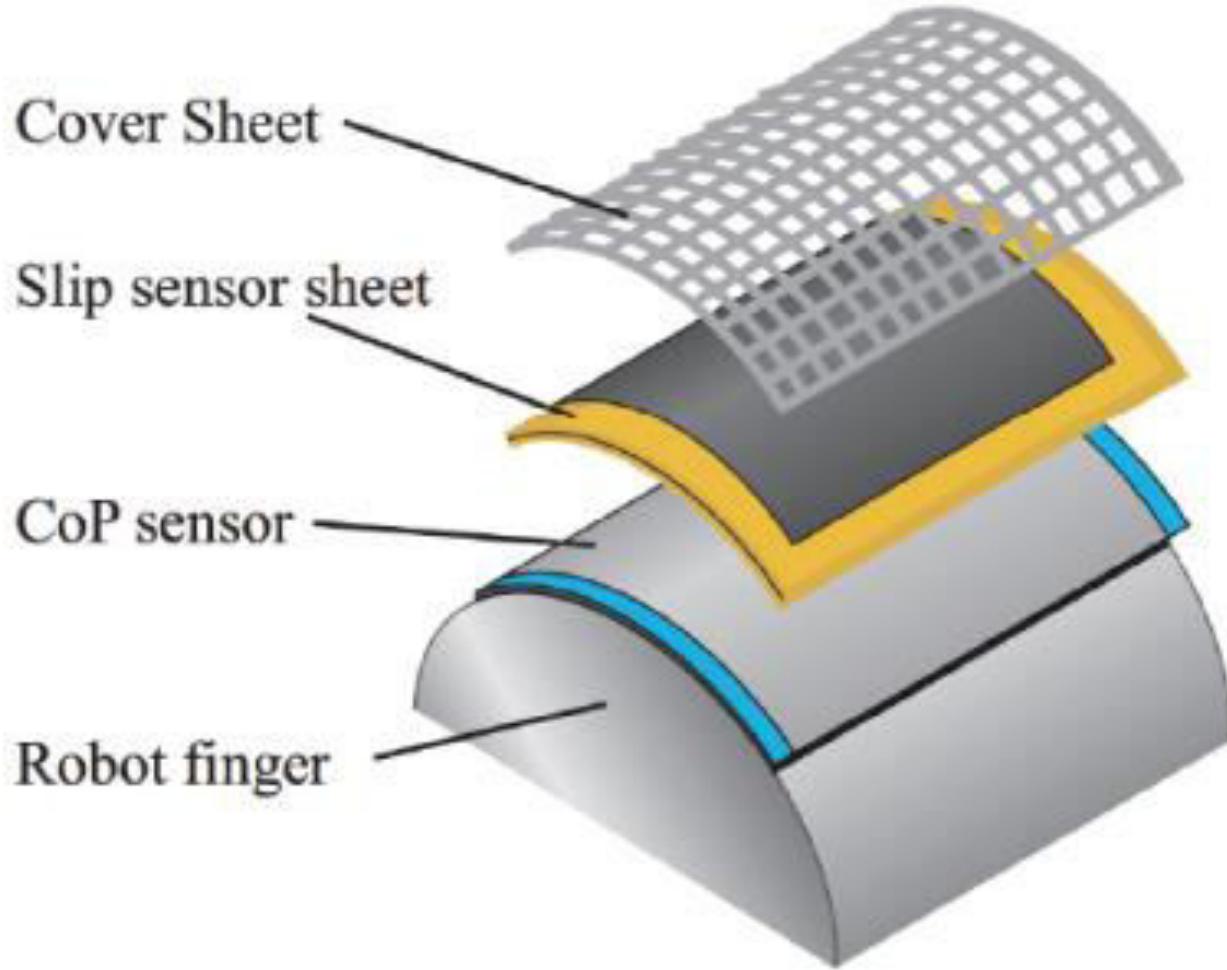


Pressure conductive rubber



- The sensor is constructed of electrode and pressure conductive rubber as shown in figure
- The voltage difference V_p is measured and the signal processing is performed.
- Then the initial slip can be detected. The pressure conductive rubber was a high polymer material primarily composed of silicone rubber with carbon particles uniformly distributed within
- In an unloaded condition, the electrical resistance is infinity.
- However, the electrical resistance changes when the normal force was added, because the mutual contact between carbon particles increases.
- Moreover, when added a tangential force, the electrical resistance randomly changes by changing the mutual contact between carbon particles.





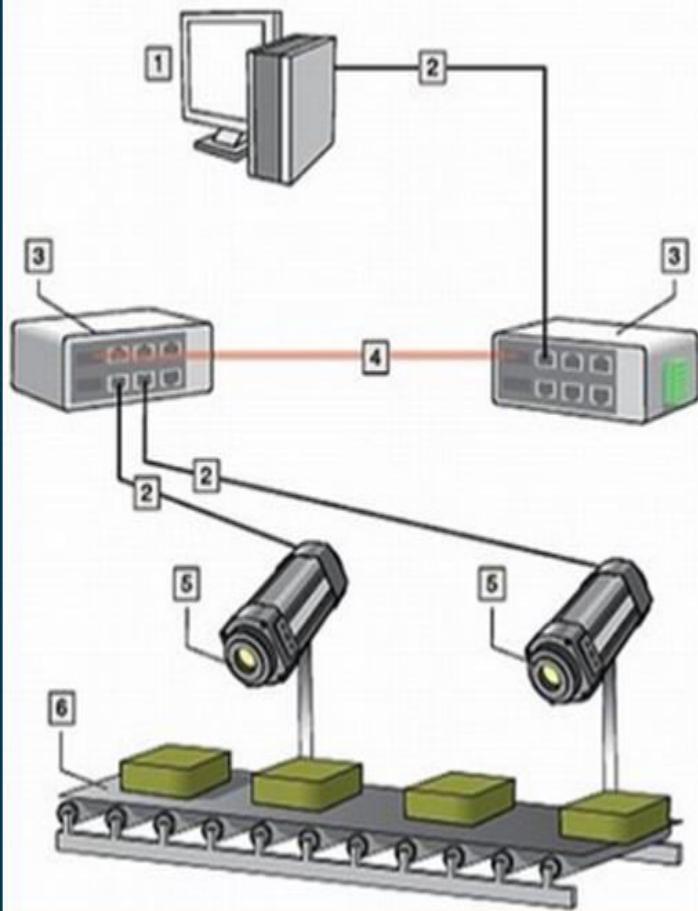
First, we equipped the CoP sensor on the fingers to detect contact position and force. Next, the slip sensor was covered over the CoP sensor.

COP stands for Coil-On-Plug electronic ignition

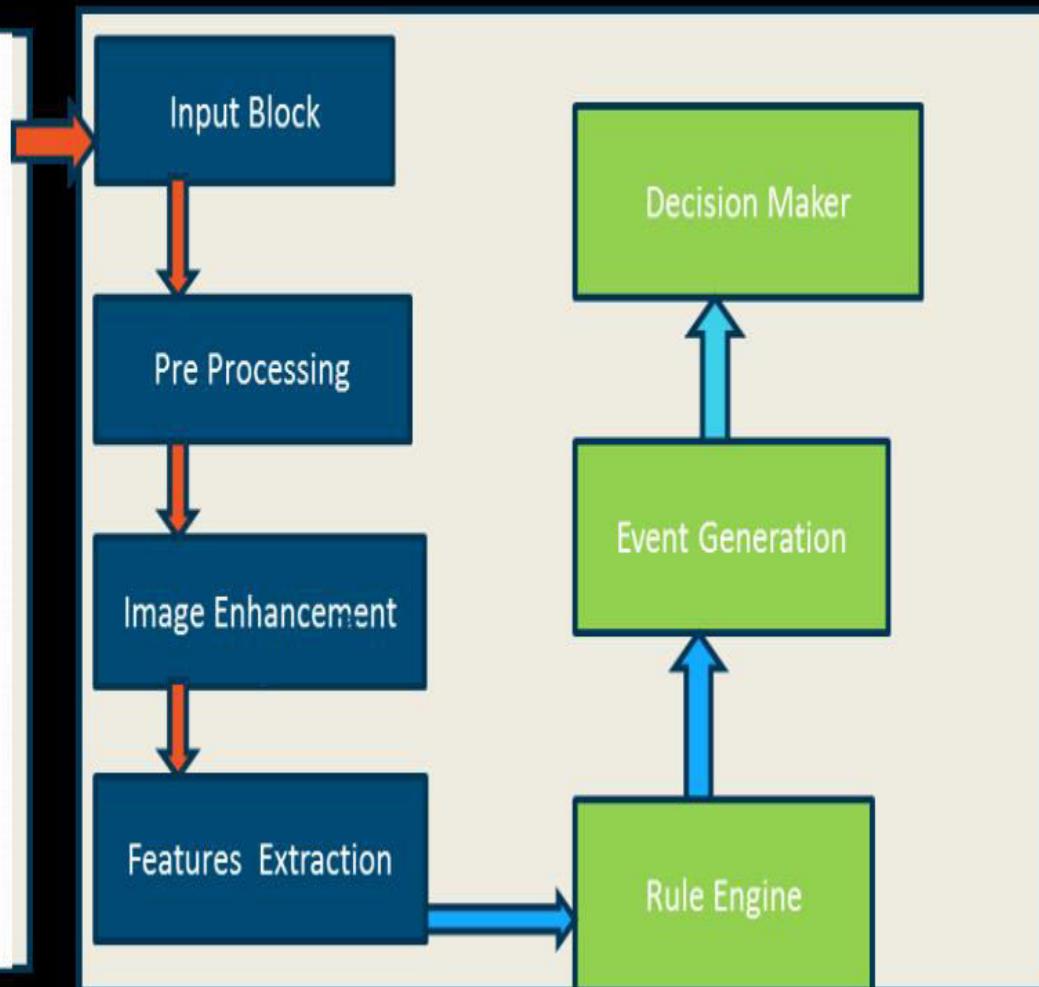
Robotic Vision



Capture from source

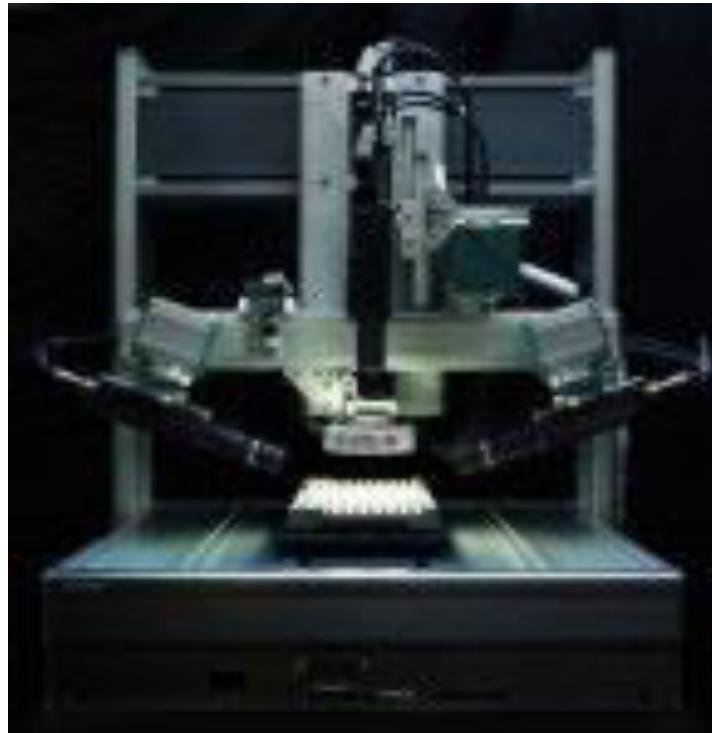


Machine Vision Framework





Robot vision



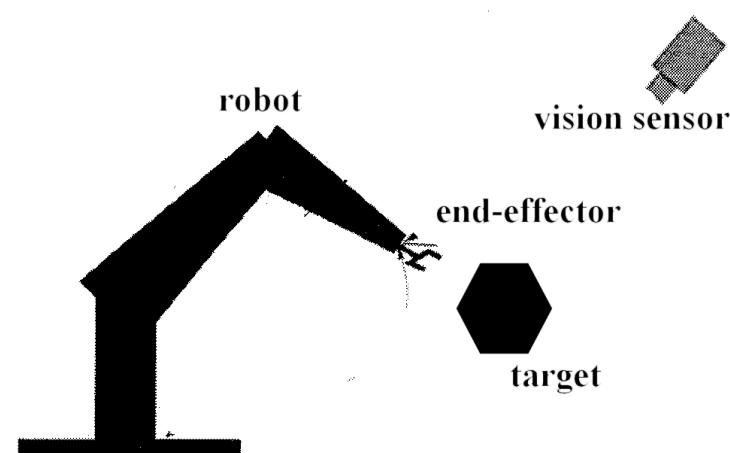
Sight

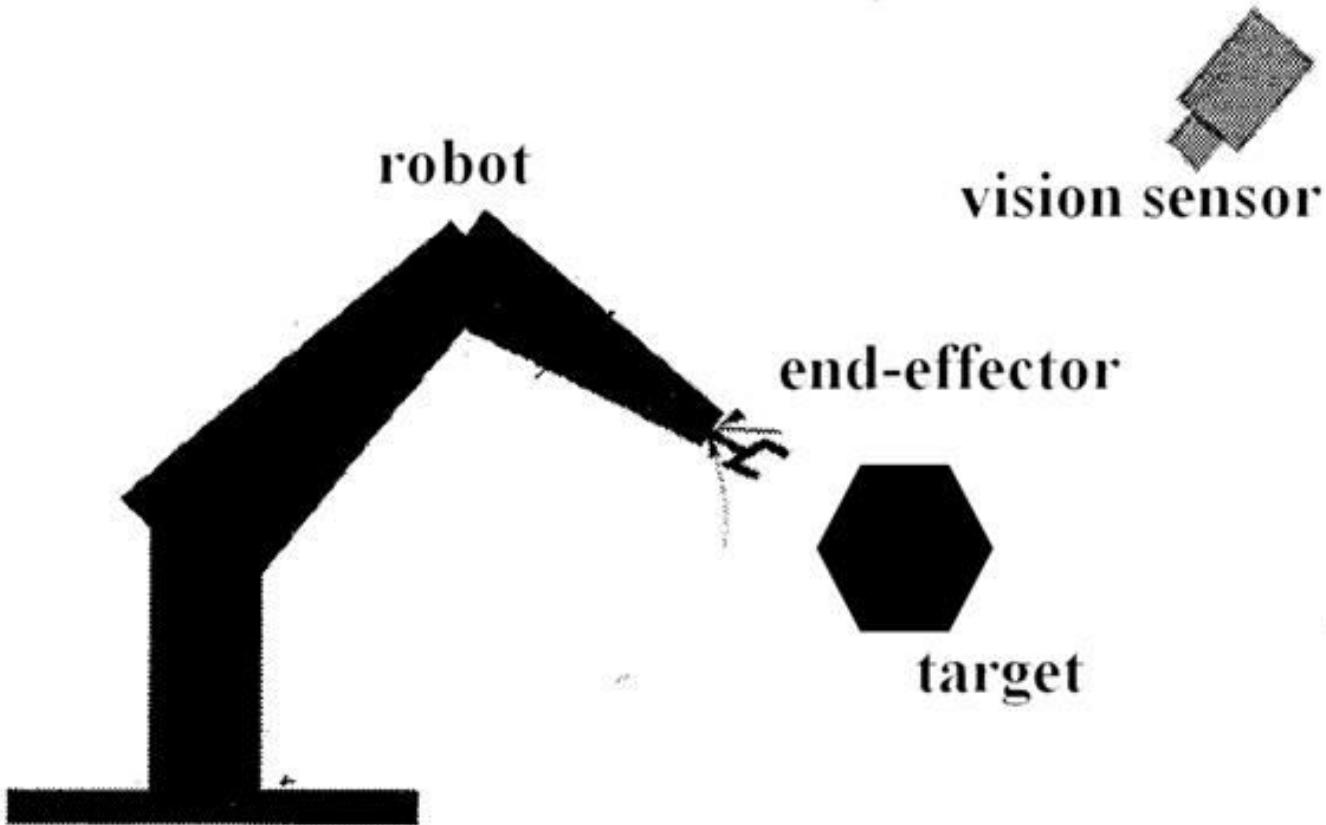
Robots detect vision in ways that are both like and unlike human vision. Some robots have cameras that create images similar to what we see with our eyes. Robots process these images very differently than humans; human brains give context to the images we see, while robot computers process information as objects in space. **Context** is the interrelated information about something that gives it meaning. A robot wouldn't know that a chair is a chair; it knows that there are rectangles and squares next to each other in space. Robots can see using sensors that detect waves in the **electromagnetic (EM) spectrum**, the electromagnetic waves that travel through space. Humans can see the part of the EM spectrum known as visible light, i.e. the colors of the rainbow. Robots can detect radio waves, ultraviolet (UV) waves, infrared (IR) waves and more—all of which are outside the range of what humans can see.

What can Computer Vision do for Robotics?

} **Visual Servoing**

- Accurate Robot-Object Positioning
- Keeping Relative Position under Movement
- Visualization / Teaching / Telerobotics
- Performing measurements
- Object Recognition
- Registration



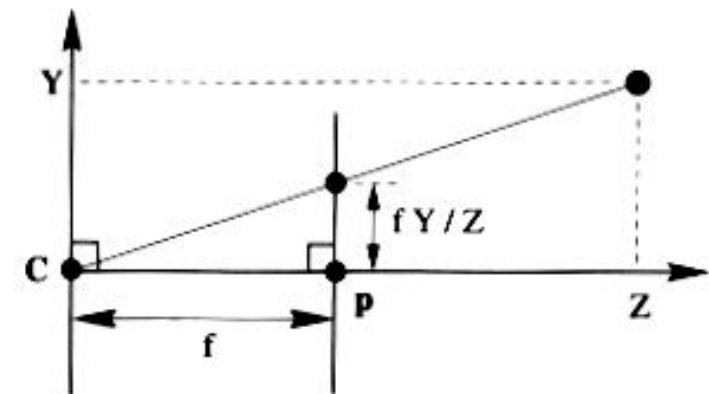
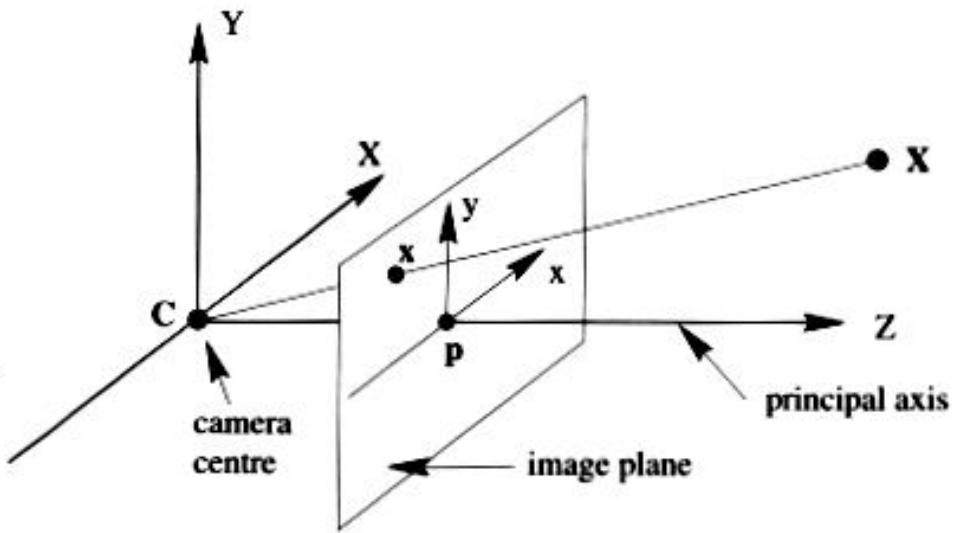


Vision Sensors

- Single Perspective Camera
- Multiple Perspective Cameras (e.g. Stereo Camera Pair)
- Laser Scanner
- Omnidirectional Camera
- Structured Light Sensor

Vision Sensors

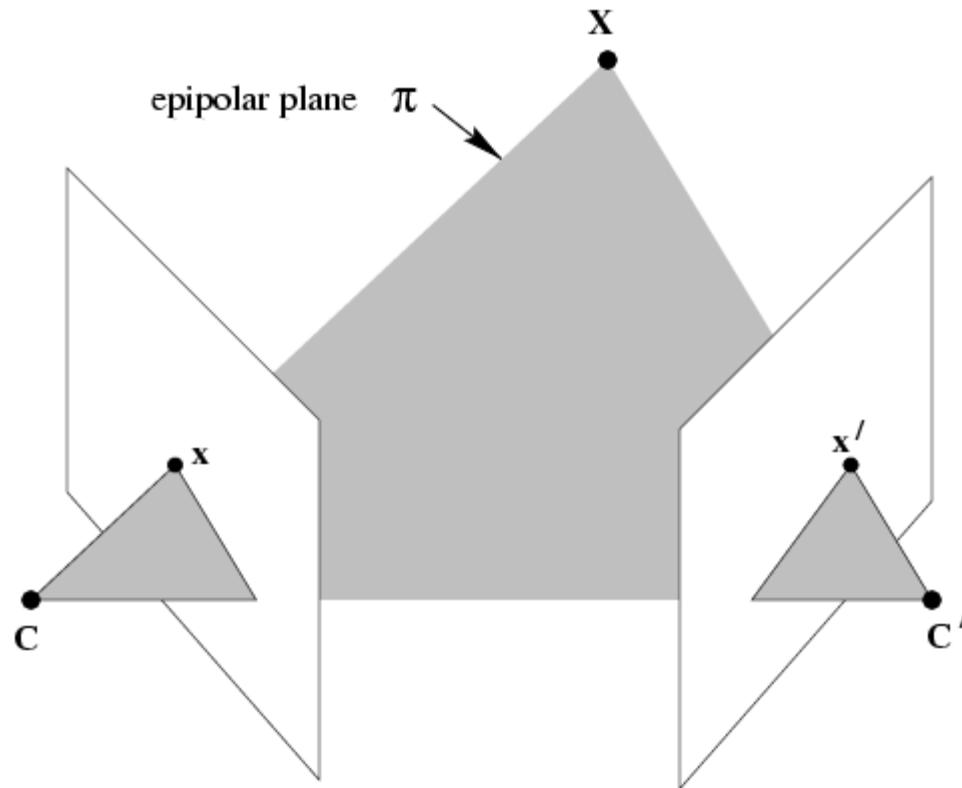
- Single Perspective Camera



$$x = P_{3 \times 4} X$$

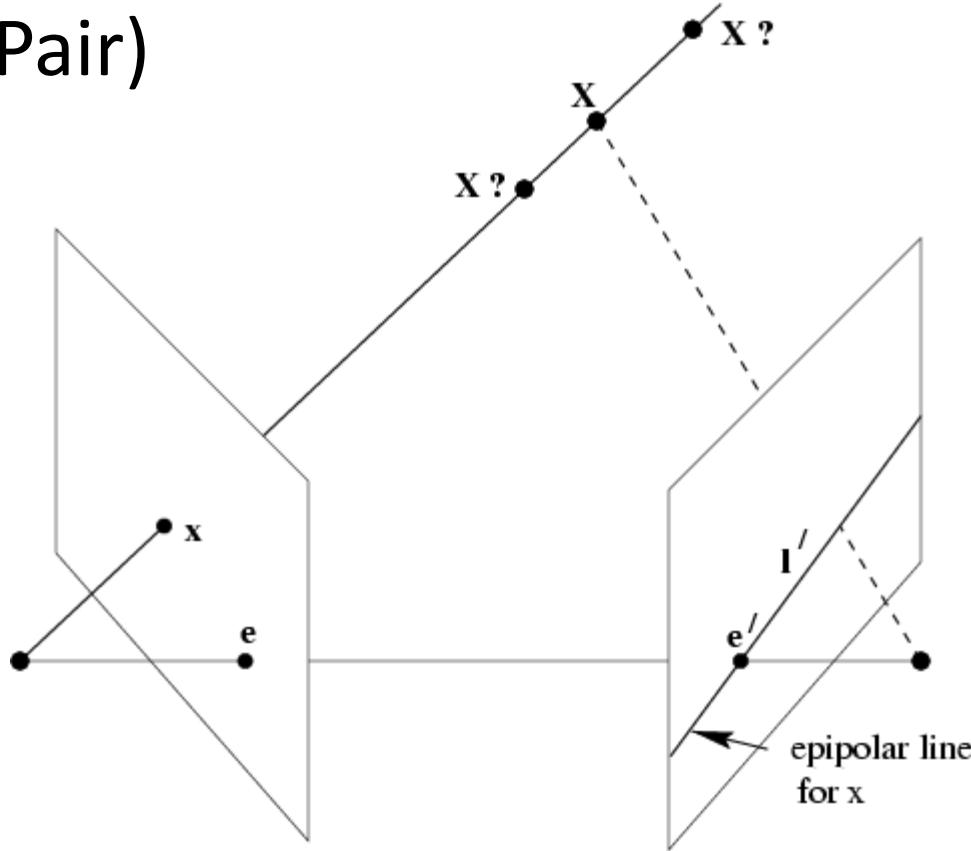
Vision Sensors

- Multiple Perspective Cameras (e.g. Stereo Camera Pair)



Vision Sensors

- Multiple Perspective Cameras (e.g. Stereo Camera Pair)

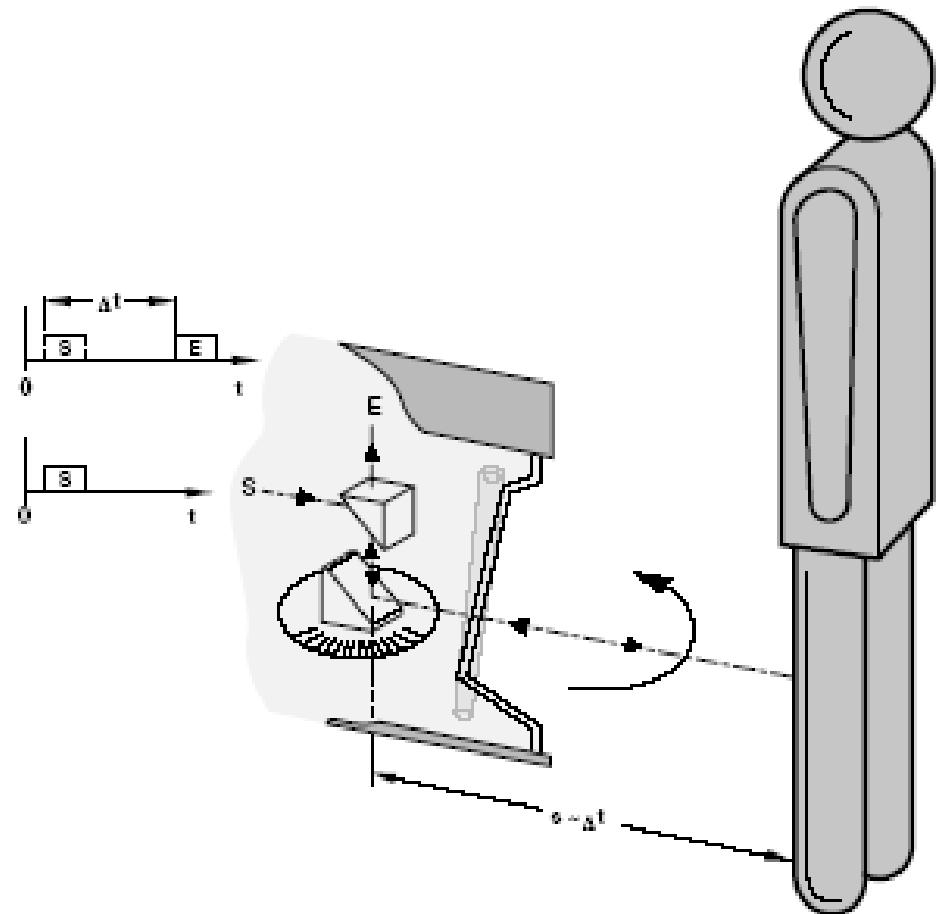
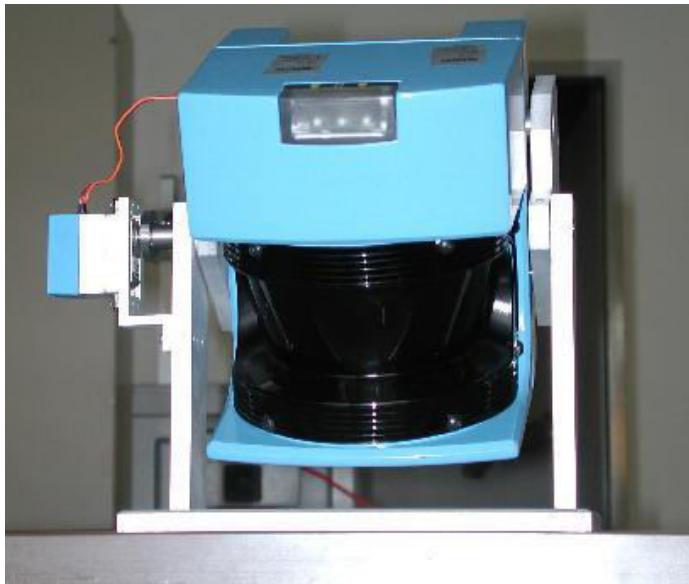


$$x'^T F x = 0$$

$$l' = F x$$

Vision Sensors

- Laser Scanner



Vision Sensors

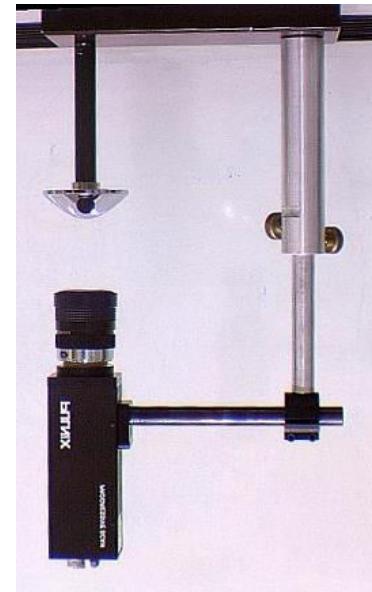
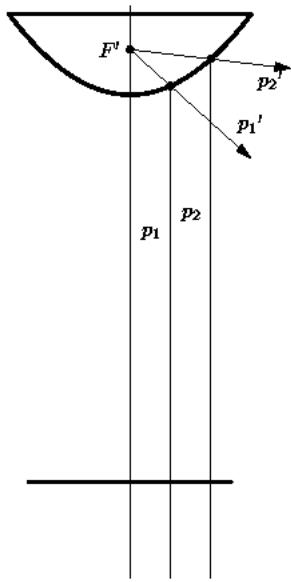
- Laser Scanner



v|r|vis

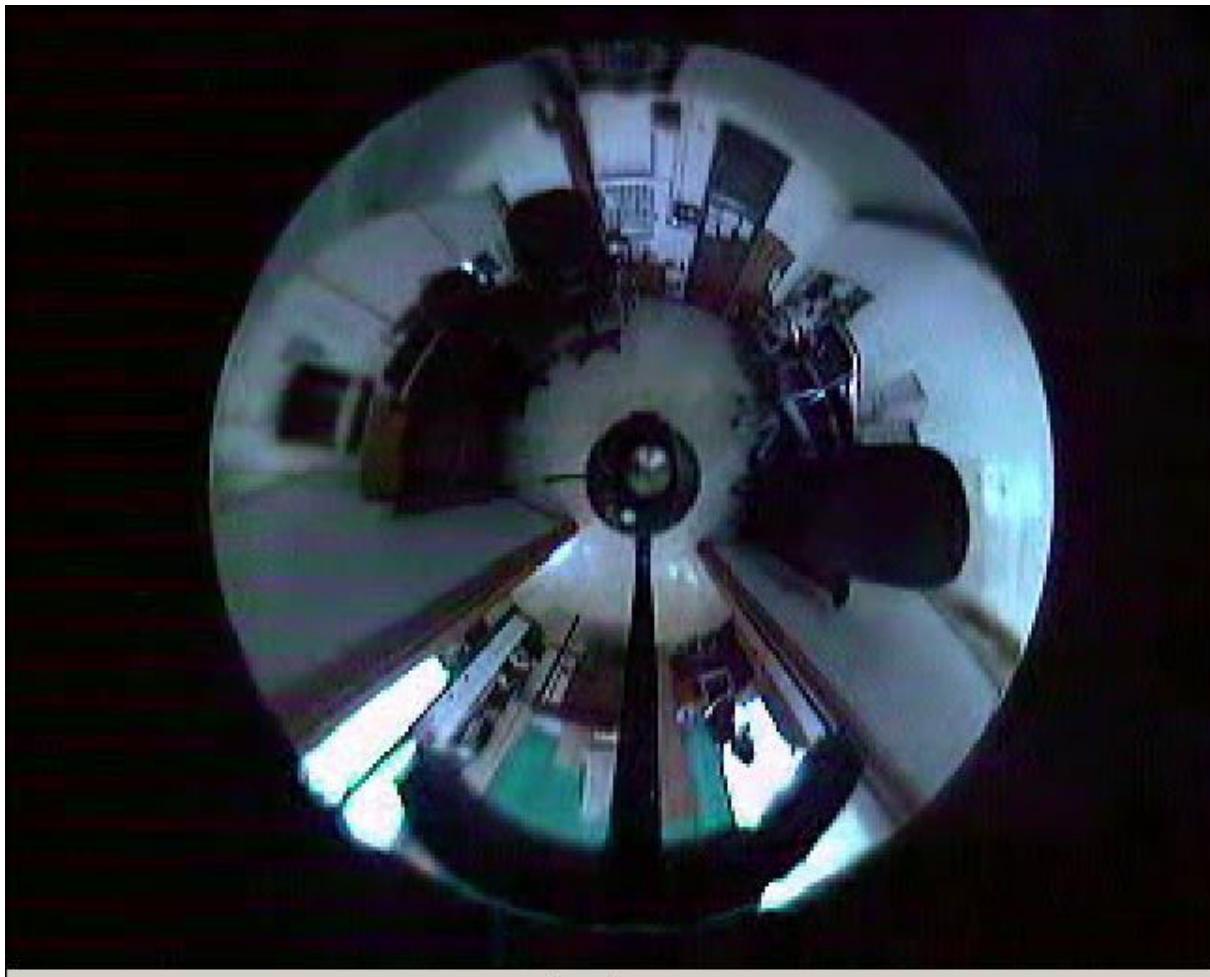
Vision Sensors

- Omnidirectional Camera



Vision Sensors

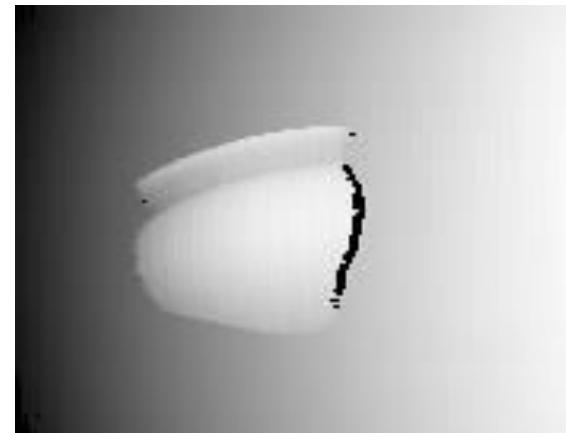
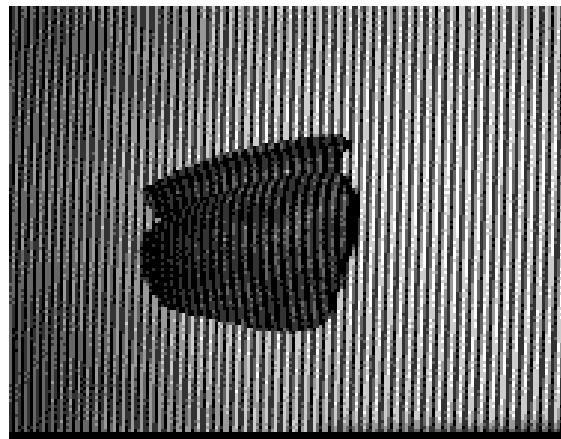
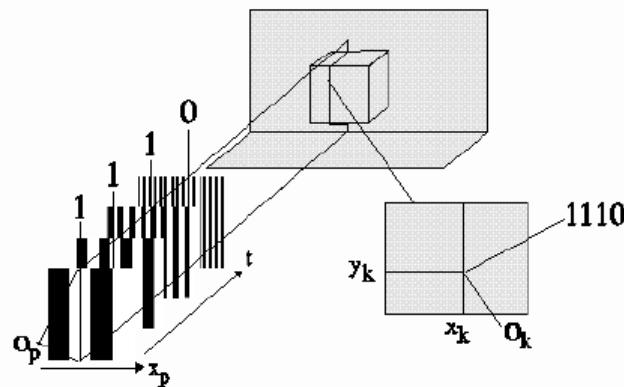
- Omnidirectional Camera



demo.divx.avi

Vision Sensors

- Structured Light Sensor



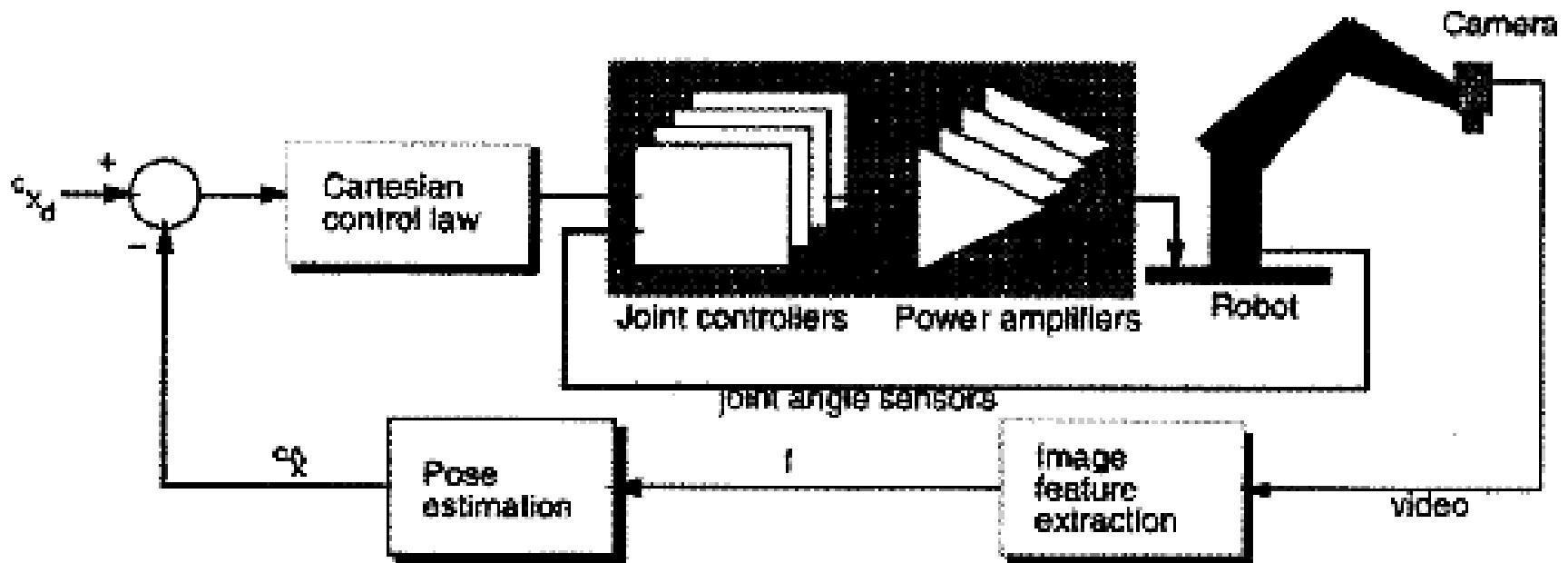
Figures from PRIP, TU Vienna

Issues/Problems of Vision Guided Robotics

- Measurement Frequency
- Measurement Uncertainty
- Occlusion, Camera Positioning
- Sensor dimensions

Visual Servoing

- Vision System operates in a closed control loop.
- Better Accuracy than „Look and Move“ systems



Figures from S.Hutchinson: A Tutorial on Visual Servo Control

Visual Servoing

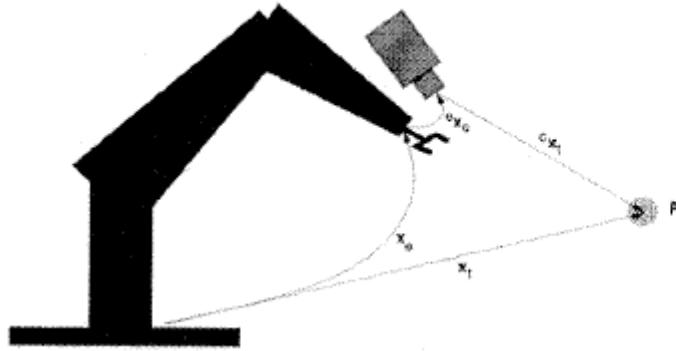
- Example: Maintaining relative Object Position



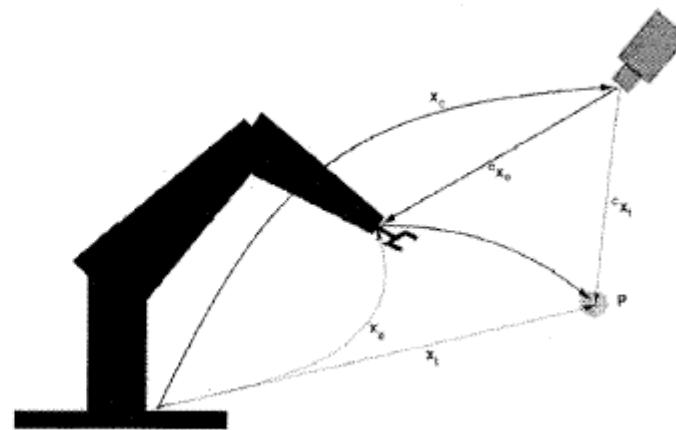
Figures from P. Wunsch and G. Hirzinger. [Real-Time Visual Tracking of 3-D Objects with Dynamic Handling of Occlusion](#)

Visual Servoing

- Camera Configurations:



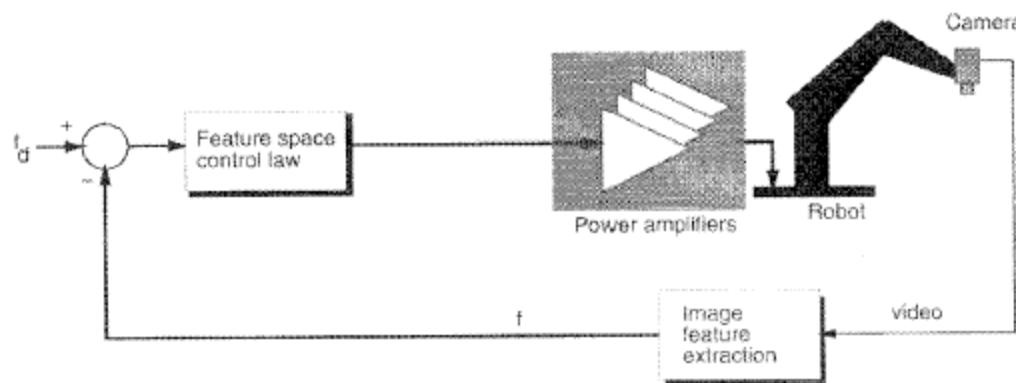
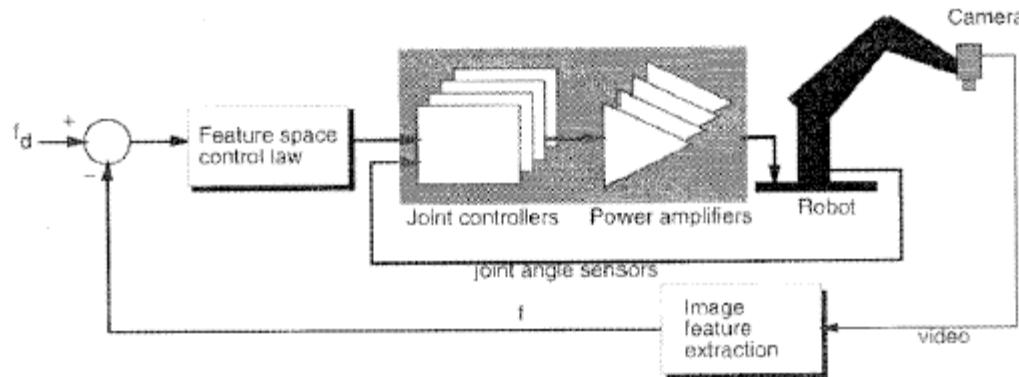
End-Effector Mounted



Fixed

Visual Servoing

- Servoing Architectures



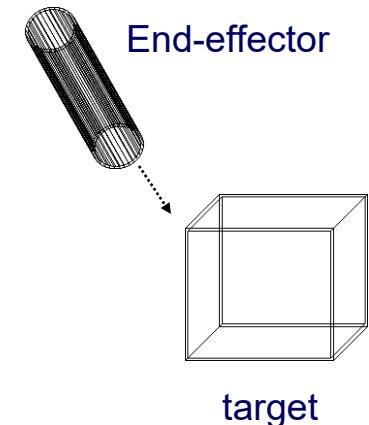
Figures from S.Hutchinson: A Tutorial on Visual Servo Control

Visual Servoing

• Position-based and Image Based control

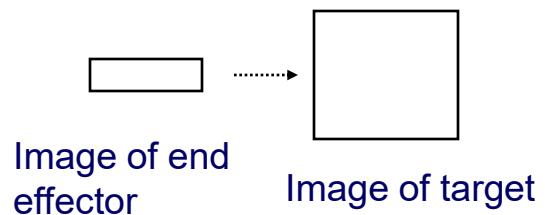
– Position based:

- Alignment in target coordinate system
- The 3D structure of the target is reconstructed
- The end-effector is tracked
- Sensitive to calibration errors
- Sensitive to reconstruction errors



– Image based:

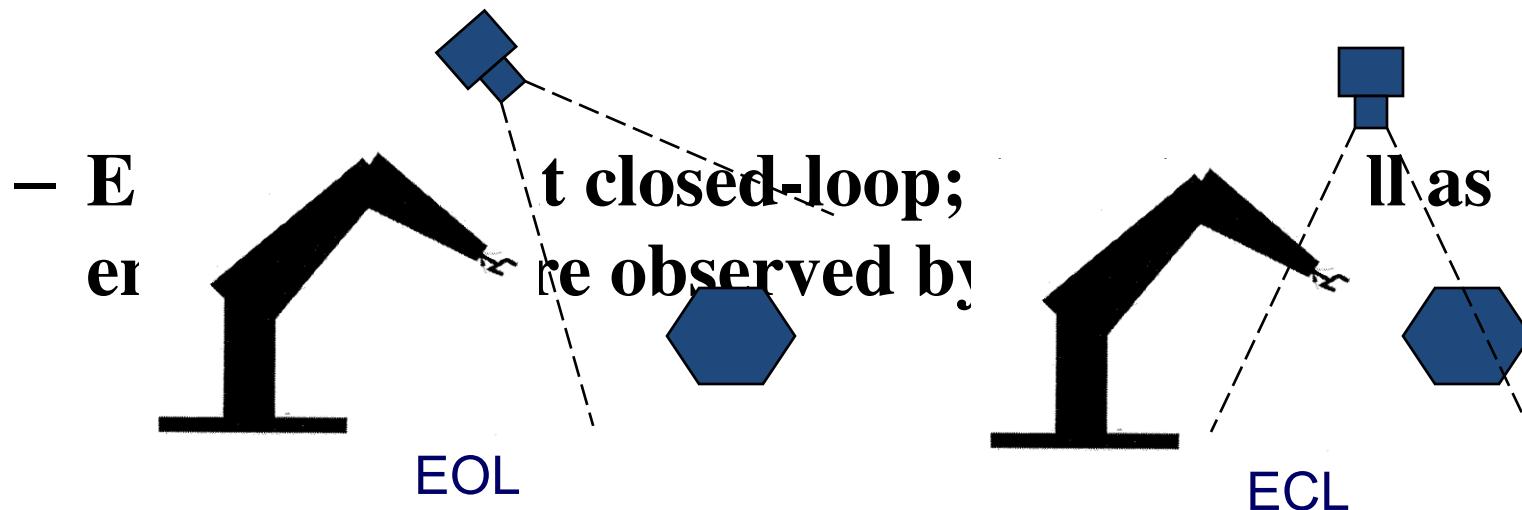
- Alignment in image coordinates
- No explicit reconstruction necessary
- Insensitive to calibration errors
- Only special problems solvable
- Depends on initial pose
- Depends on selected features



Visual Servoing

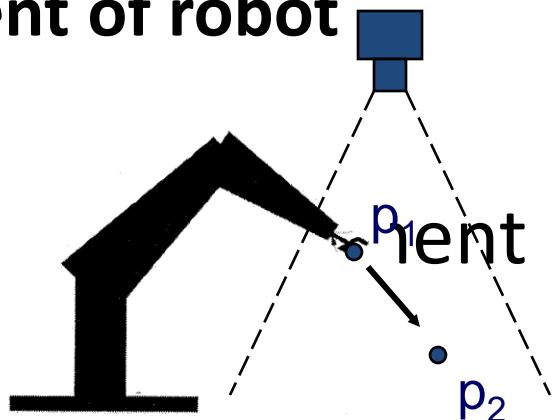
- EOL and ECL control

- EOL: endpoint open-loop; only the target is observed by the camera



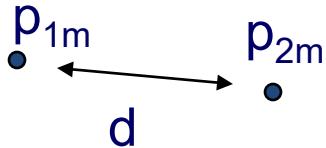
Visual Servoing

- Position Based Algorithm:
 1. Estimation of relative pose
 2. Computation of error between current pose and target pose
 3. Movement of robot



- Example: |

- Position based point alignment



- Goal: bring e to 0 by moving p_1

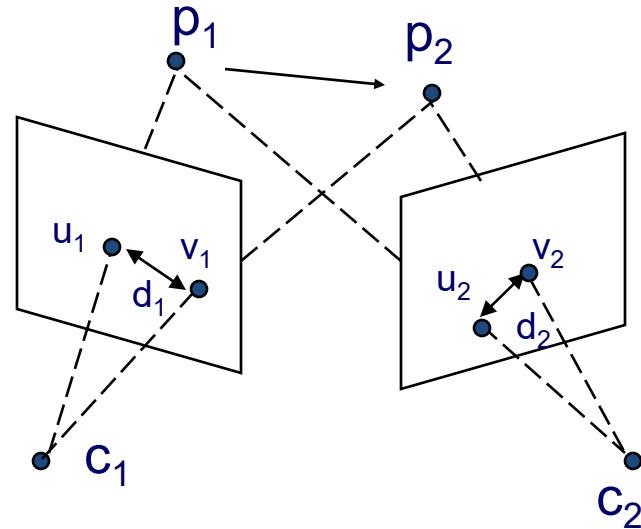
$$e = |p_{2m} - p_{1m}|$$

$$u = k^*(p_{2m} - p_{1m})$$

- p_{xm} is subject to the following measurement errors: sensor position, sensor calibration, sensor measurement error
- p_{xm} is independent of the following errors: end effector position, target position

Visual Servoing

- Image based point alignment



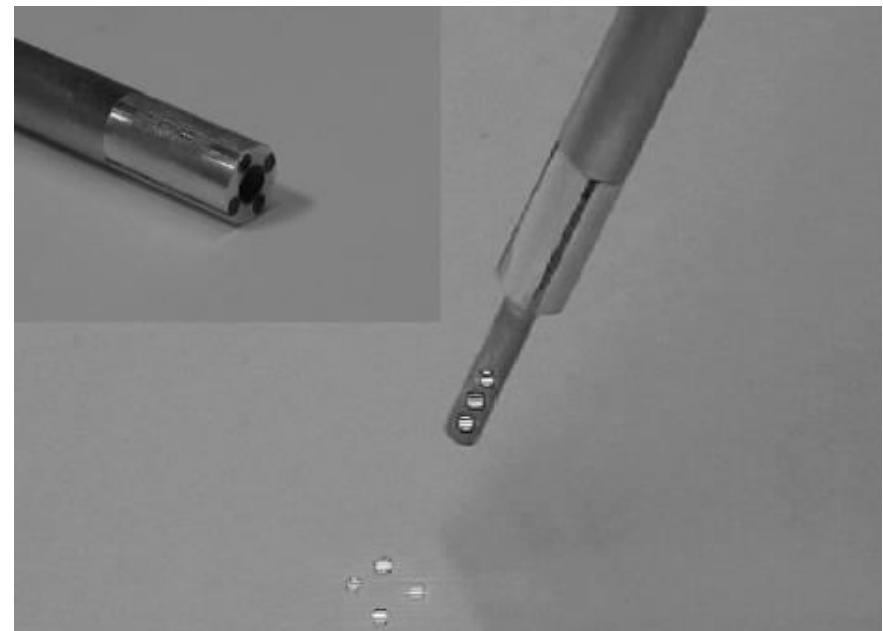
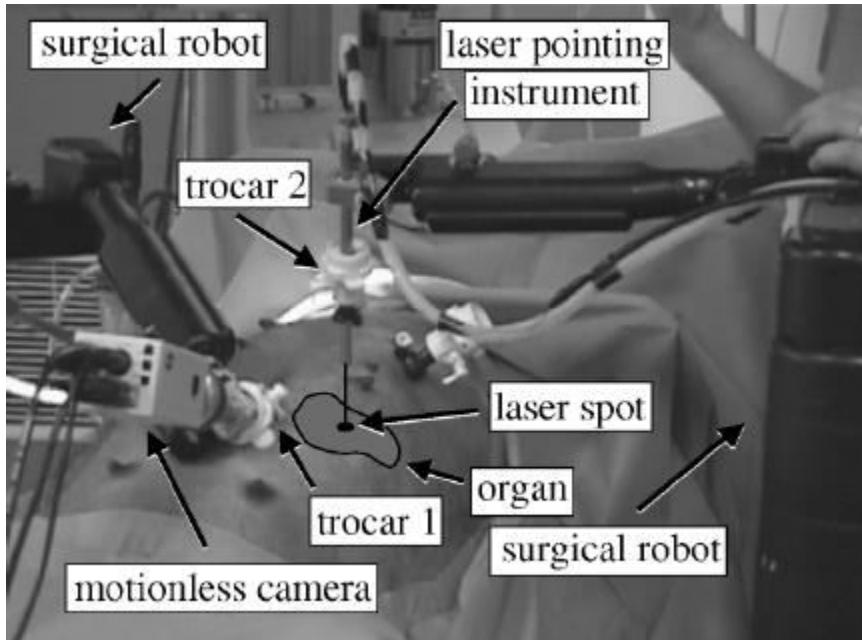
- Goal: bring e to 0 by moving p_1

$$e = |u_{1m} - v_{1m}| + |u_{2m} - v_{2m}|$$

- u_{xm}, v_{xm} is subject only to sensor measurement error
- u_{xm}, v_{xm} is independent of the following measurement errors:
sensor position, end effector position, sensor calibration, target position

Visual Servoing

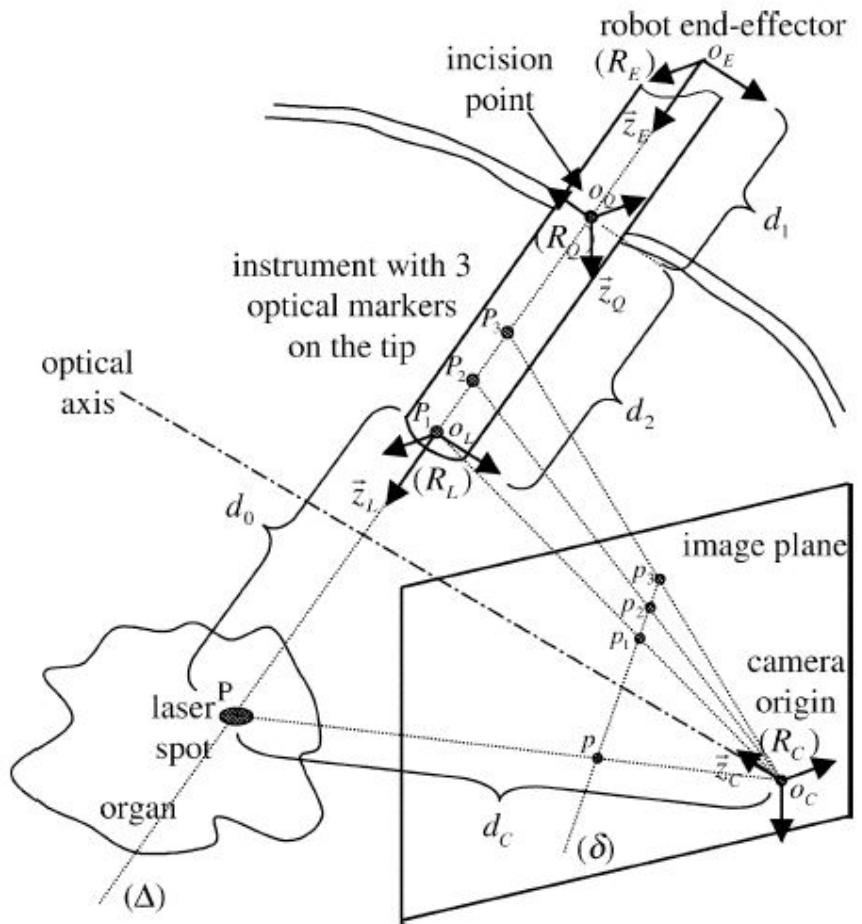
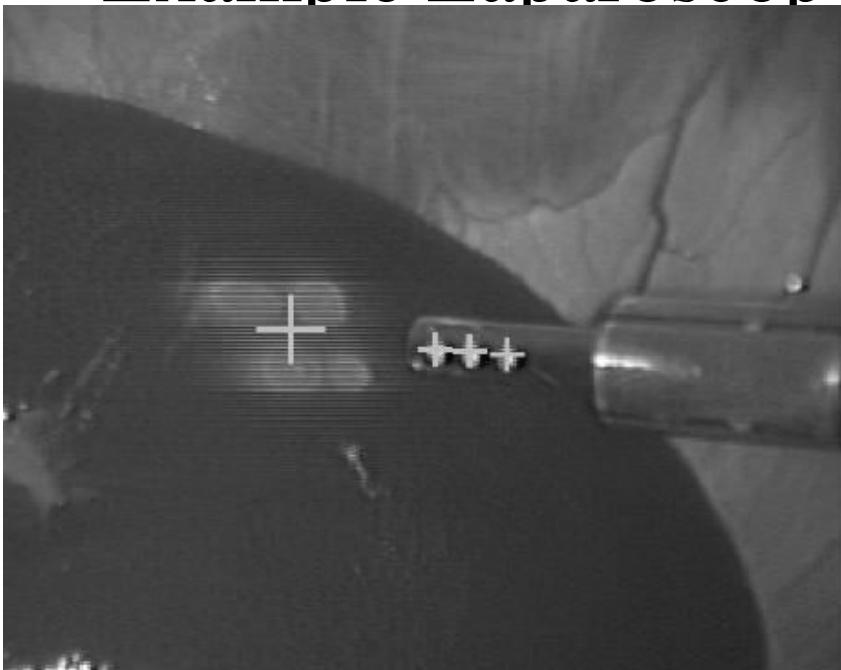
- Example Laparoscopy



Figures from A.Krupa: Autonomous 3-D Positioning of Surgical Instruments in Robotized Laparoscopic Surgery Using Visual Servoing

Visual Servoing

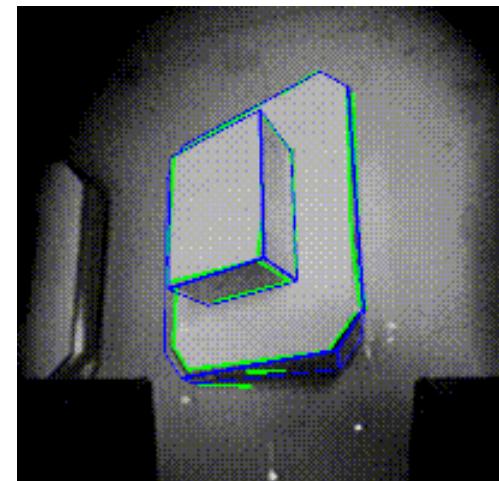
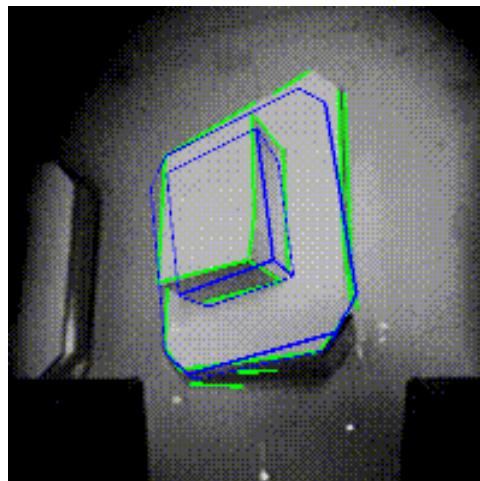
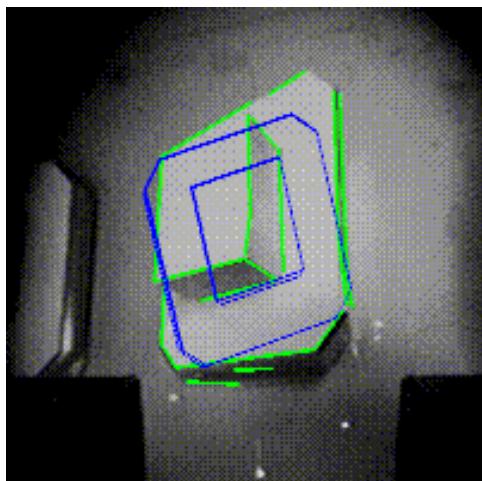
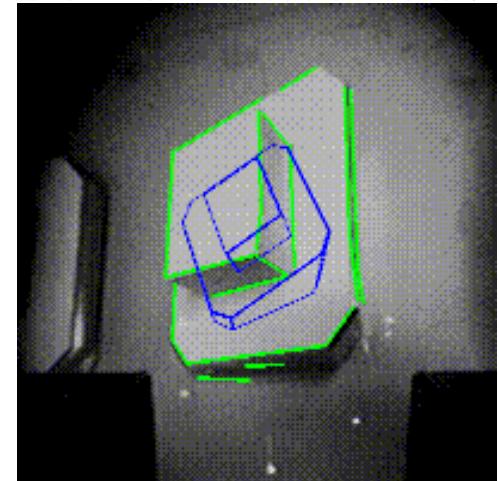
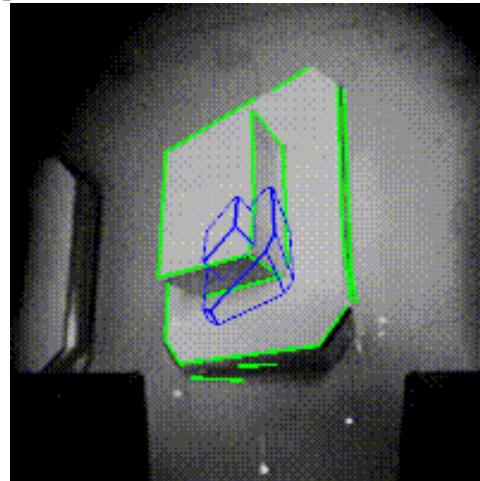
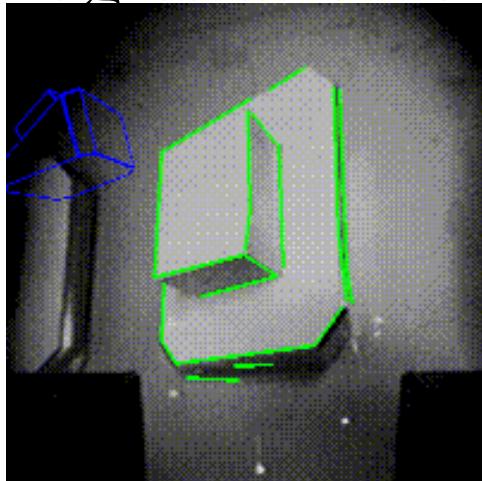
- Example Laparoscopy



Figures from A.Krupa: Autonomous 3-D Positioning of Surgical Instruments in Robotized Laparoscopic Surgery Using Visual Servoing

Registration

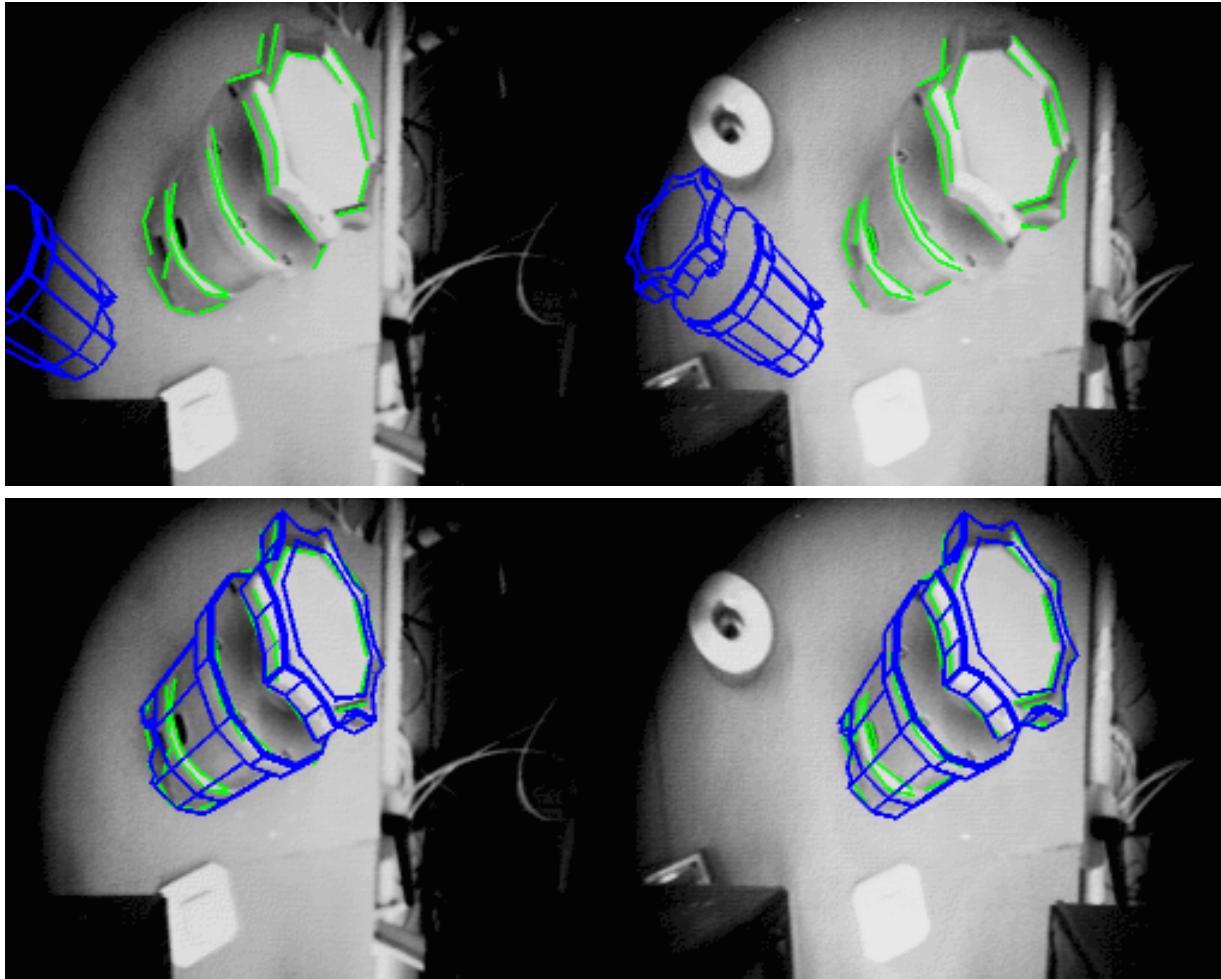
- Registration of CAD models to scene features:



Figures from P.Wunsch: Registration of CAD-Models to Images by Iterative Inverse Perspective Matching

Registration

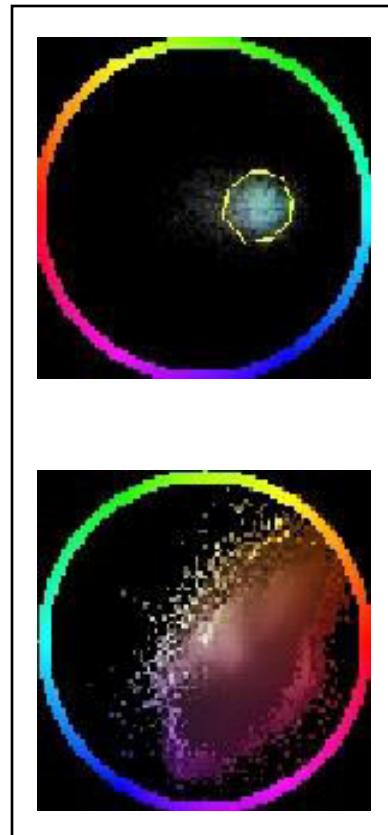
- Registration of CAD models to scene features:



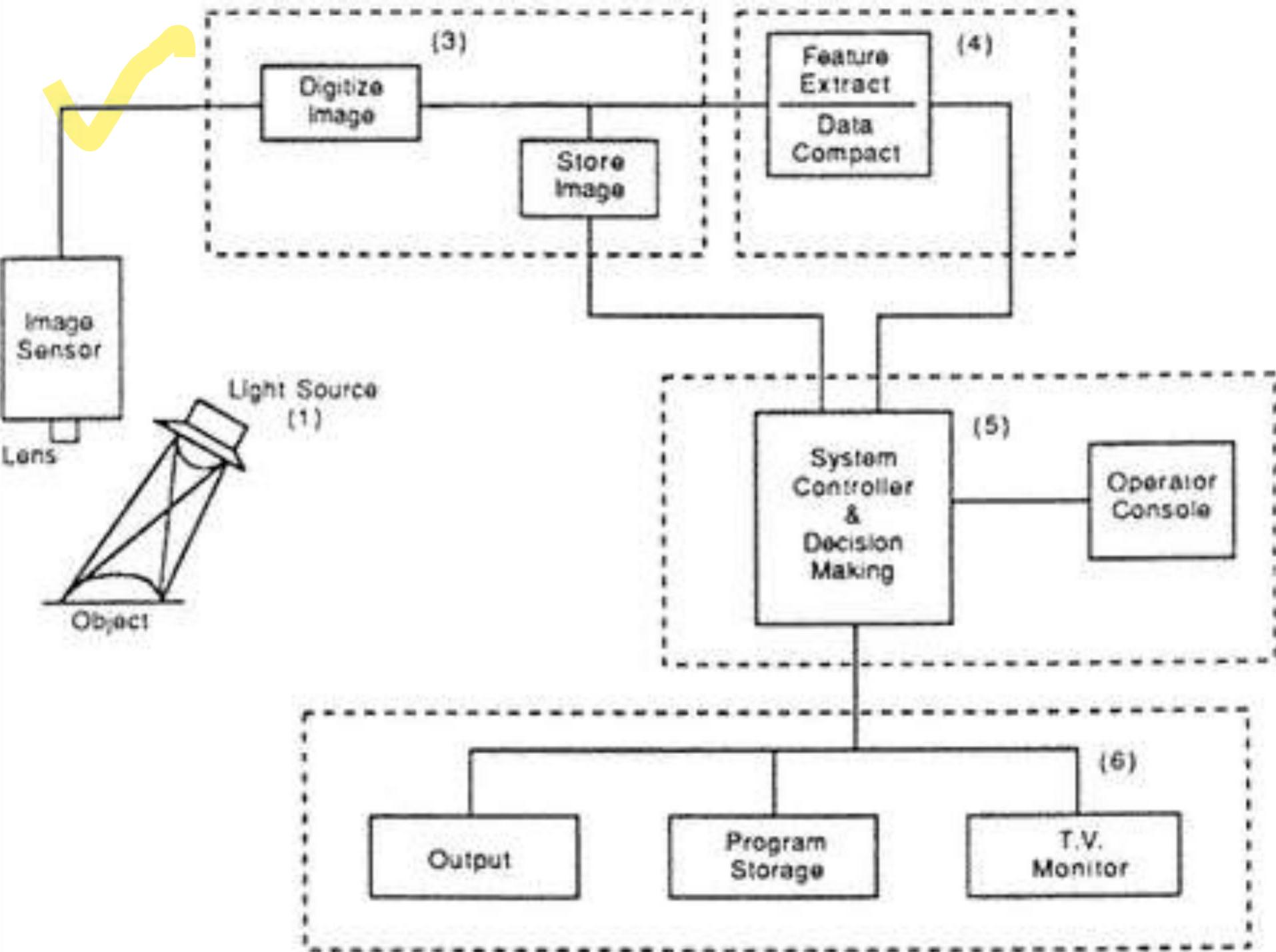
Figures from P.Wunsch: Registration of CAD-Models to Images by Iterative Inverse Perspective Matching

Tracking

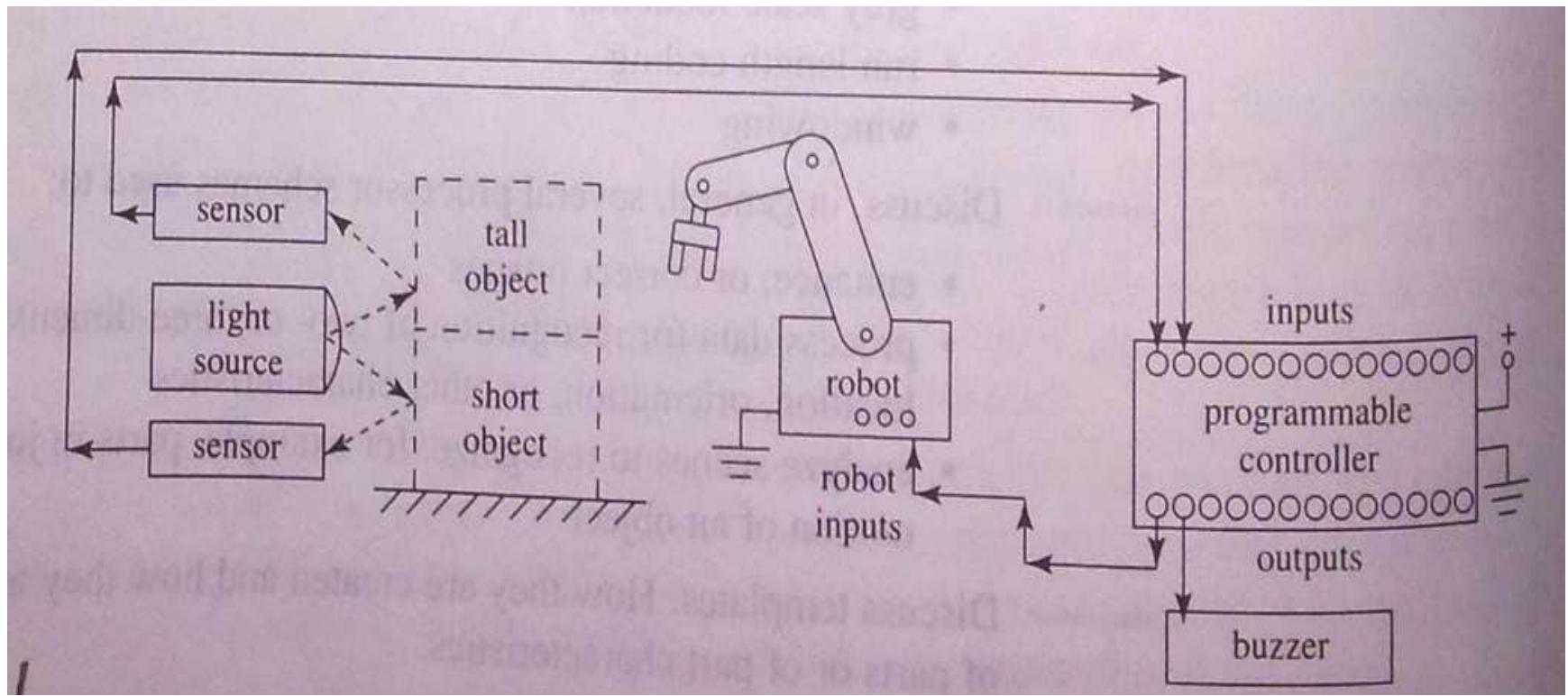
- Instrument tracking in laparoscopy



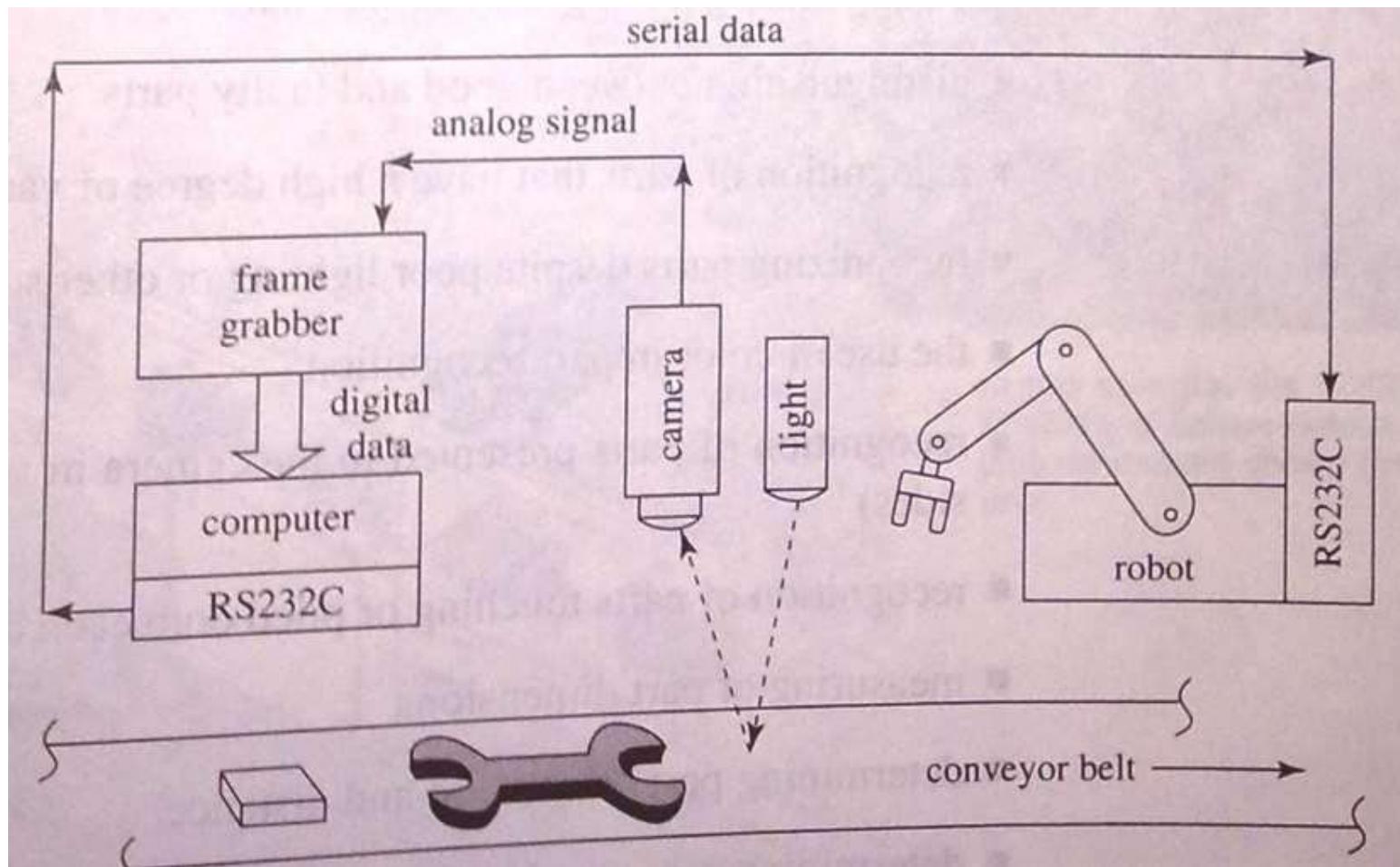
Figures from Wei: A Real-time Visual Servoing System for Laparoscopic Surgery



Simple machine vision system

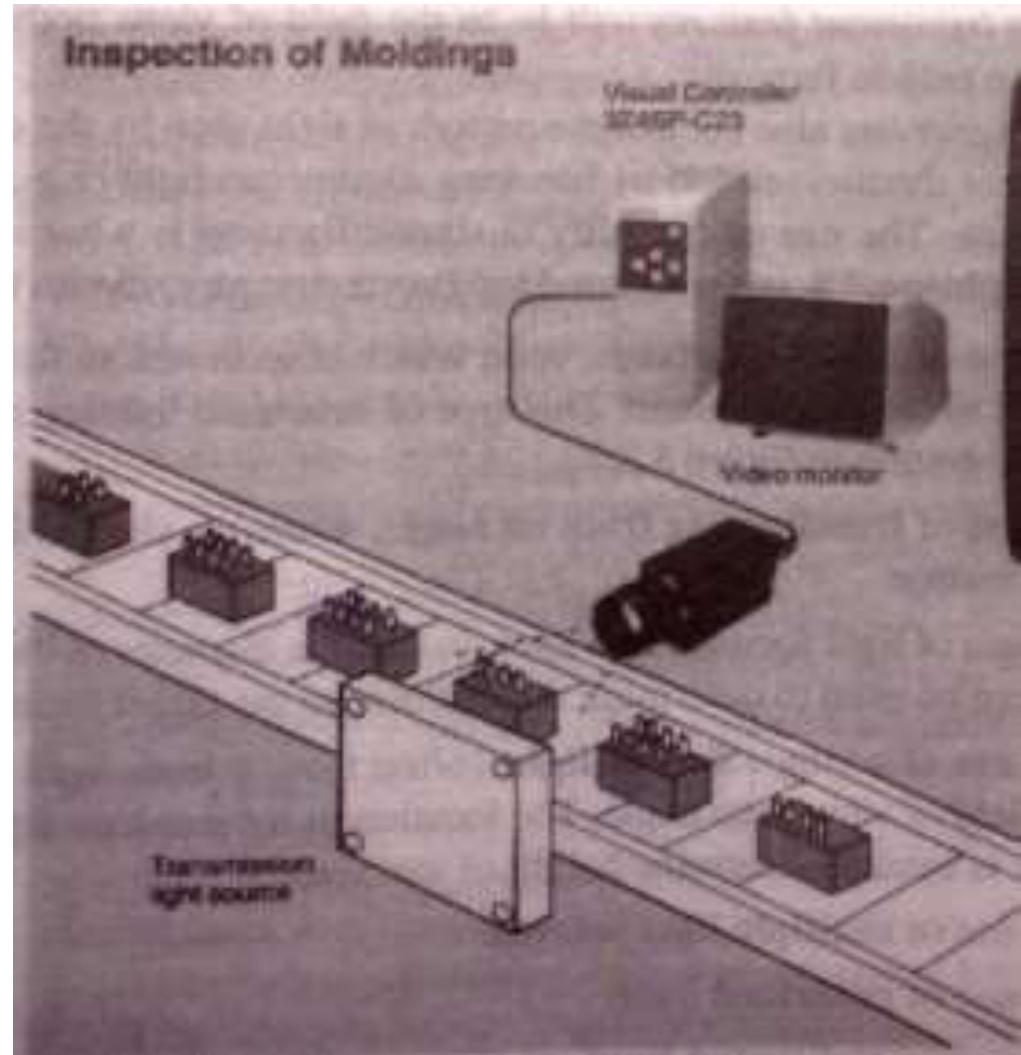


- 1.Camera
- 2.light source
- 3.frame grabber
- 4.circuitry and programming
- 5.computer
- 6.output interface

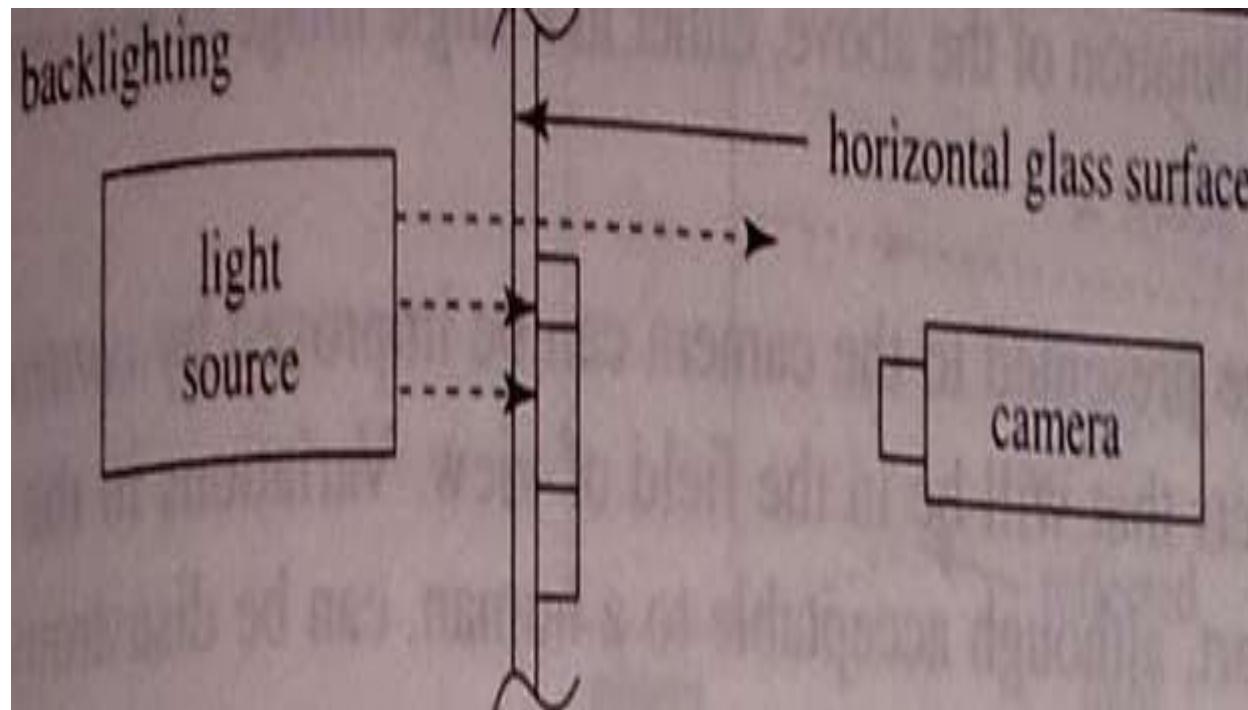
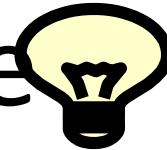


COMPONENTS OF MACHINE VISION SYSTEM

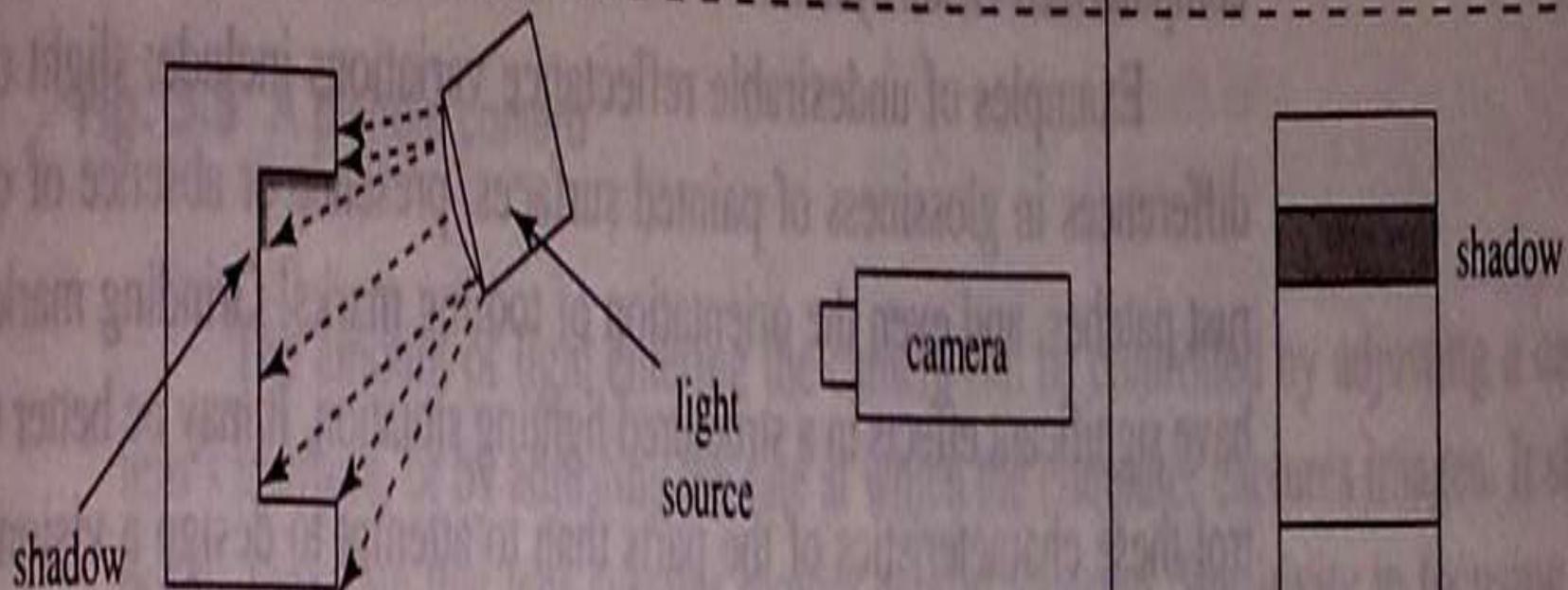
- Image
- Camera
- Image capturing system or framegrabber
- The pre processor
- The memory
- The processor
- The output interface



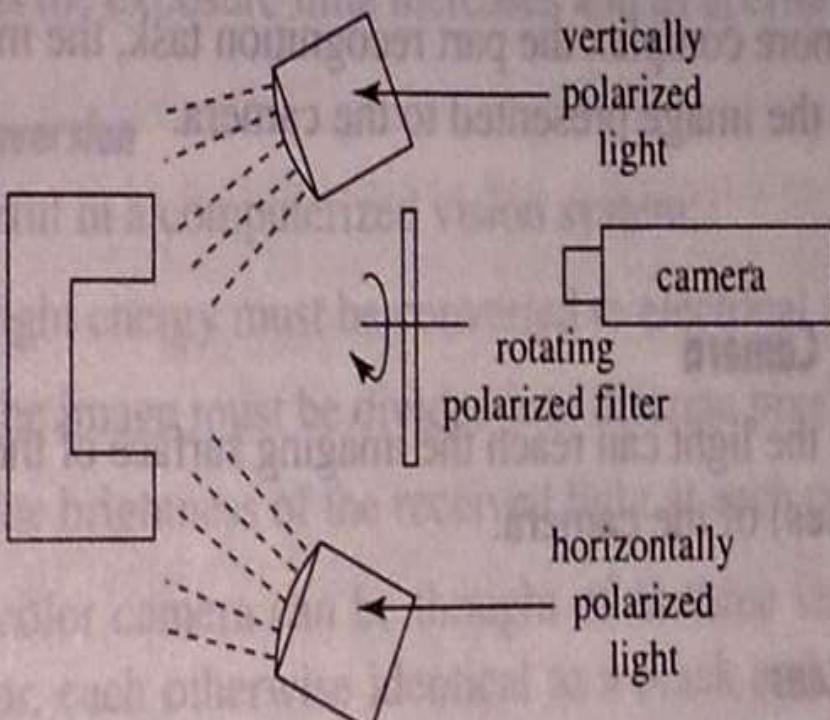
Structured light technique



frontlighting
using a
single source



frontlighting
using two
polarized lights
(e.g., for sequential
different images)



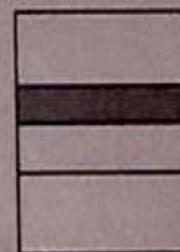
vertically
polarized
light

rotating
polarized filter

horizontally
polarized
light

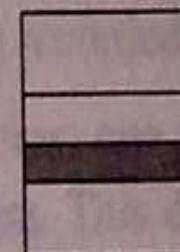
camera

1st image



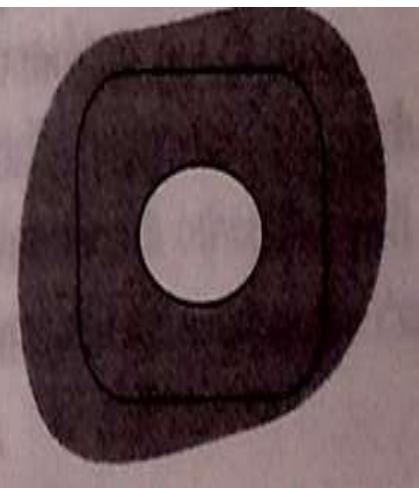
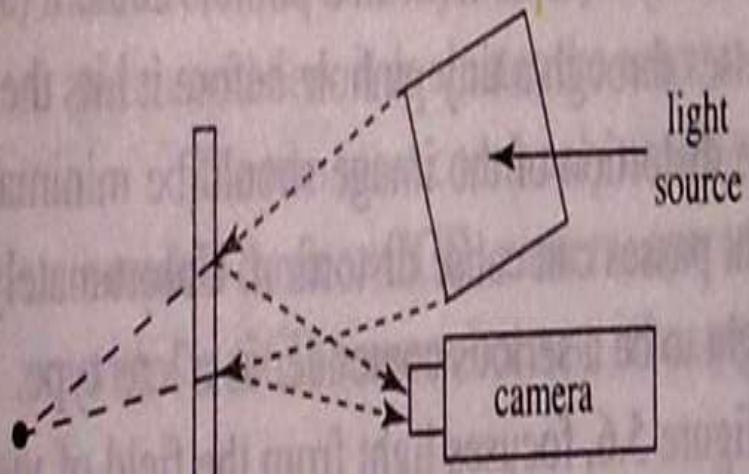
shadow

2nd image

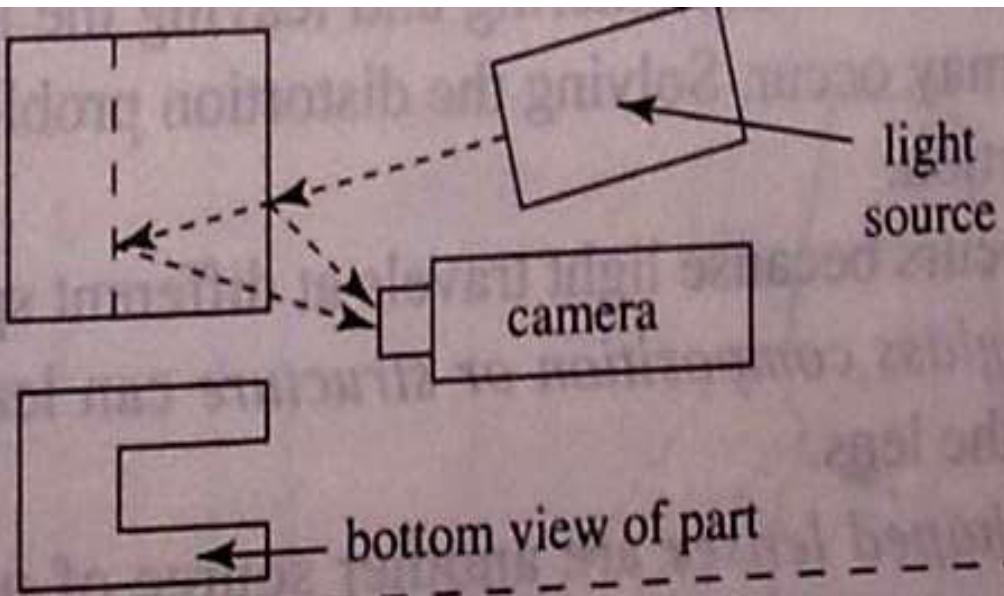


shadow

light focused
to a spot

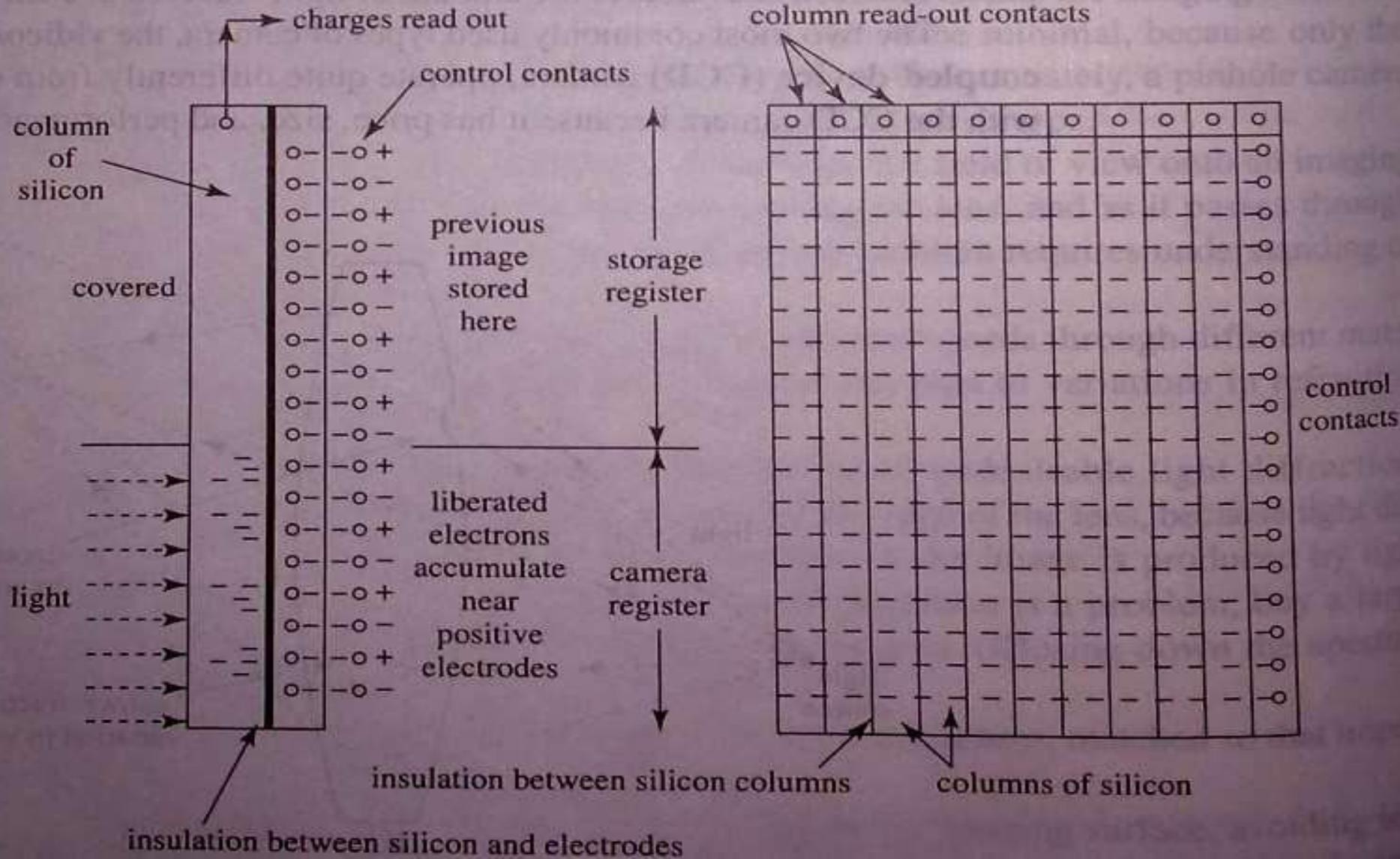


**light focused
to a single strip**



CCD (CHARGE COUPLED DEVICE)

- It is a silicon based integrated circuit.
- Image gets focused on chip.
- Charge at each electrode is proportional to exposure to light energy



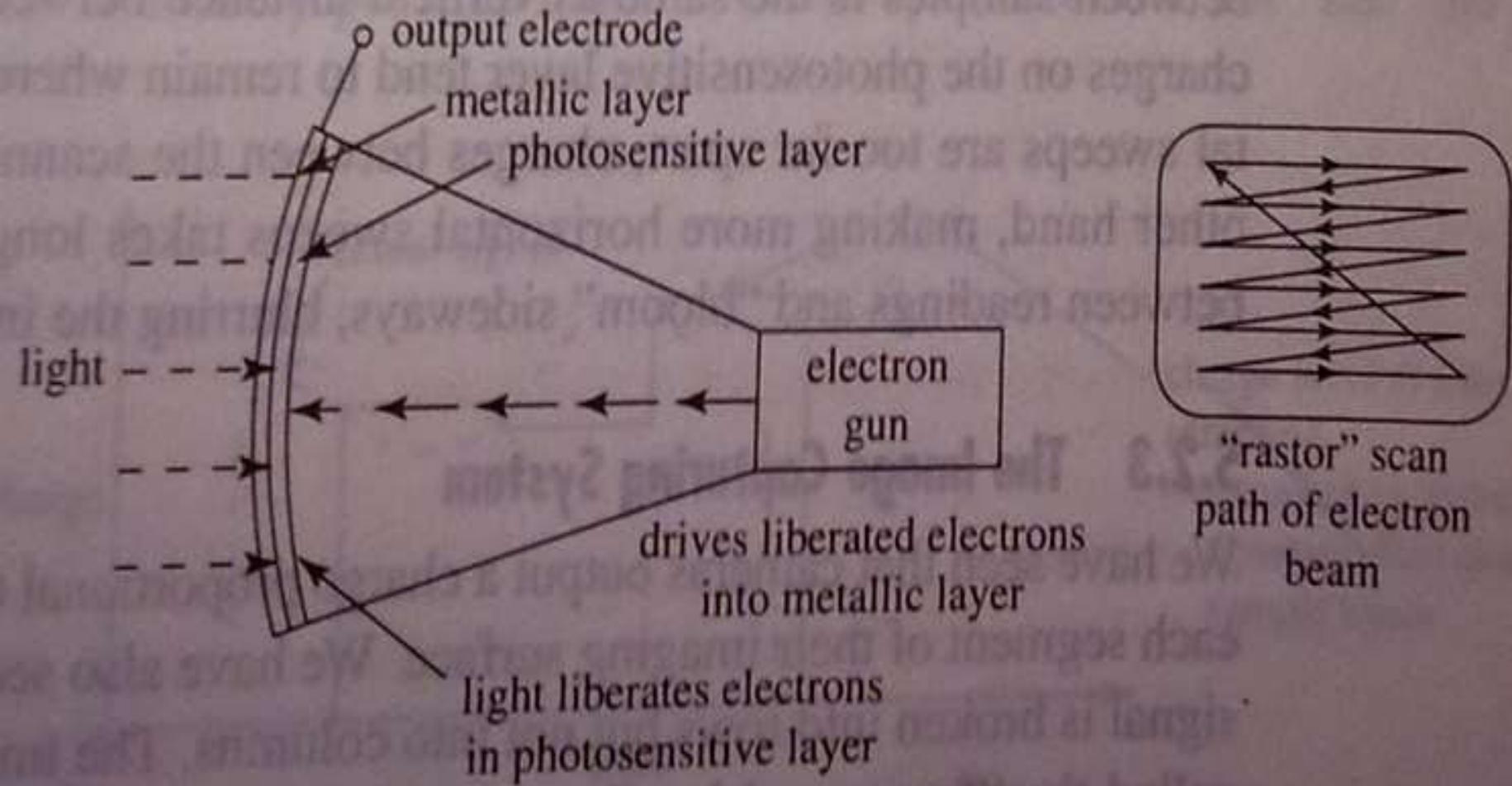
CCD CAMERA

ADVANTAGES

- More sensitive at low light.
- Produces better image even in extreme variation in brightness

Vidicon camera

- Technique used is same as in television.
- The charge in electrode is proportional to amount of light received.
- Does not break image in pixel as CCD camera.



Vidicon camera

advantages

- Is more reliable.
- Low cost.
- Number and arrangement of pixel is in the hand of programmer.
- More flexible.
- Grid and pixel shape can be varied.

disadvantages

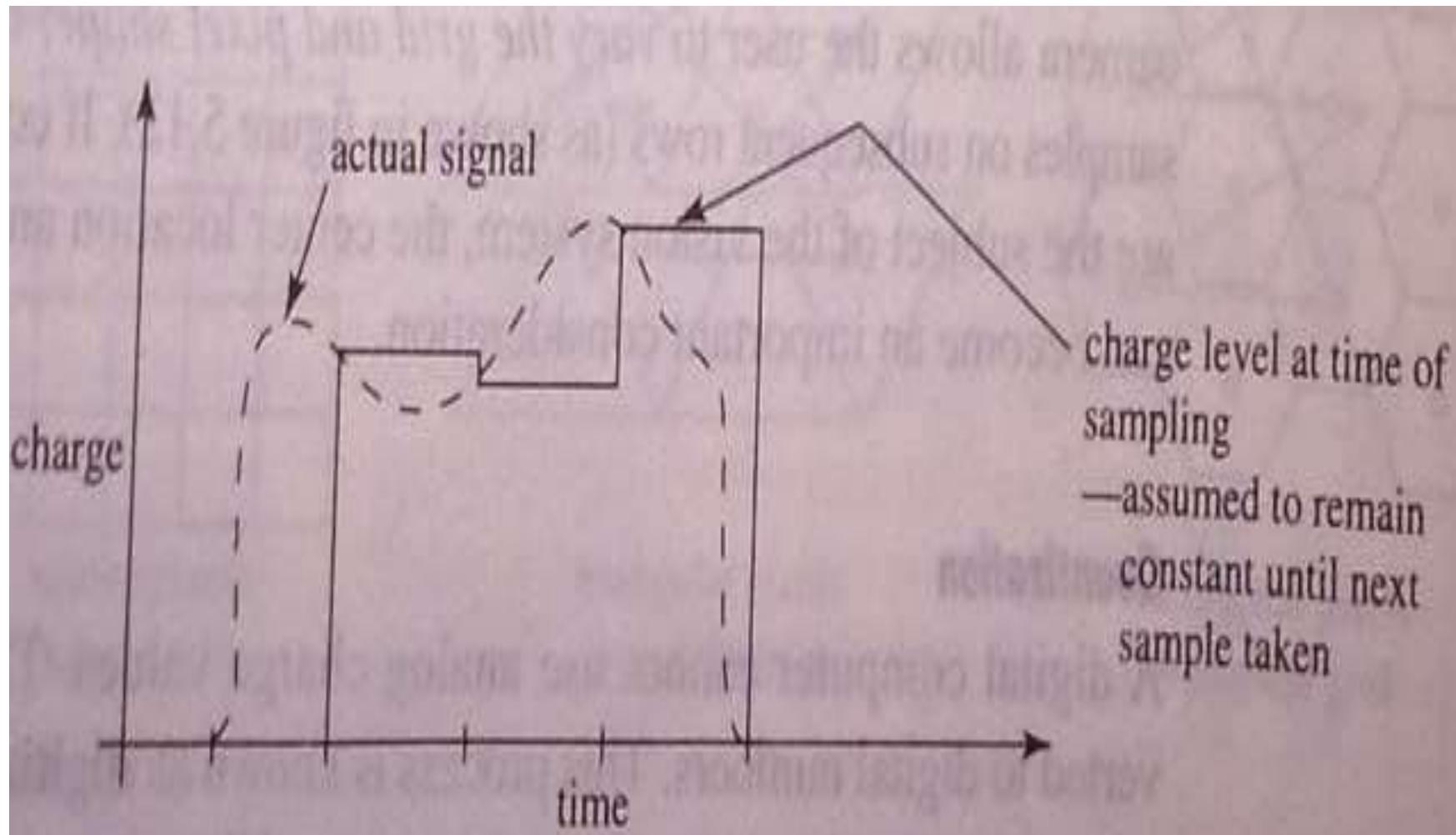
- Doesn't break the image in pixel as ccd camera.
- Analog output.
- Imposes constraints on system designer.

Function of Framegrabber.

- Sampling
- Quantization
- Note : image from videocon camera must be sampled and quantized, images from ccd camera need only quantization.

Sampling.

- Breaks each row of continuous charge reading to column of discrete charge reading.

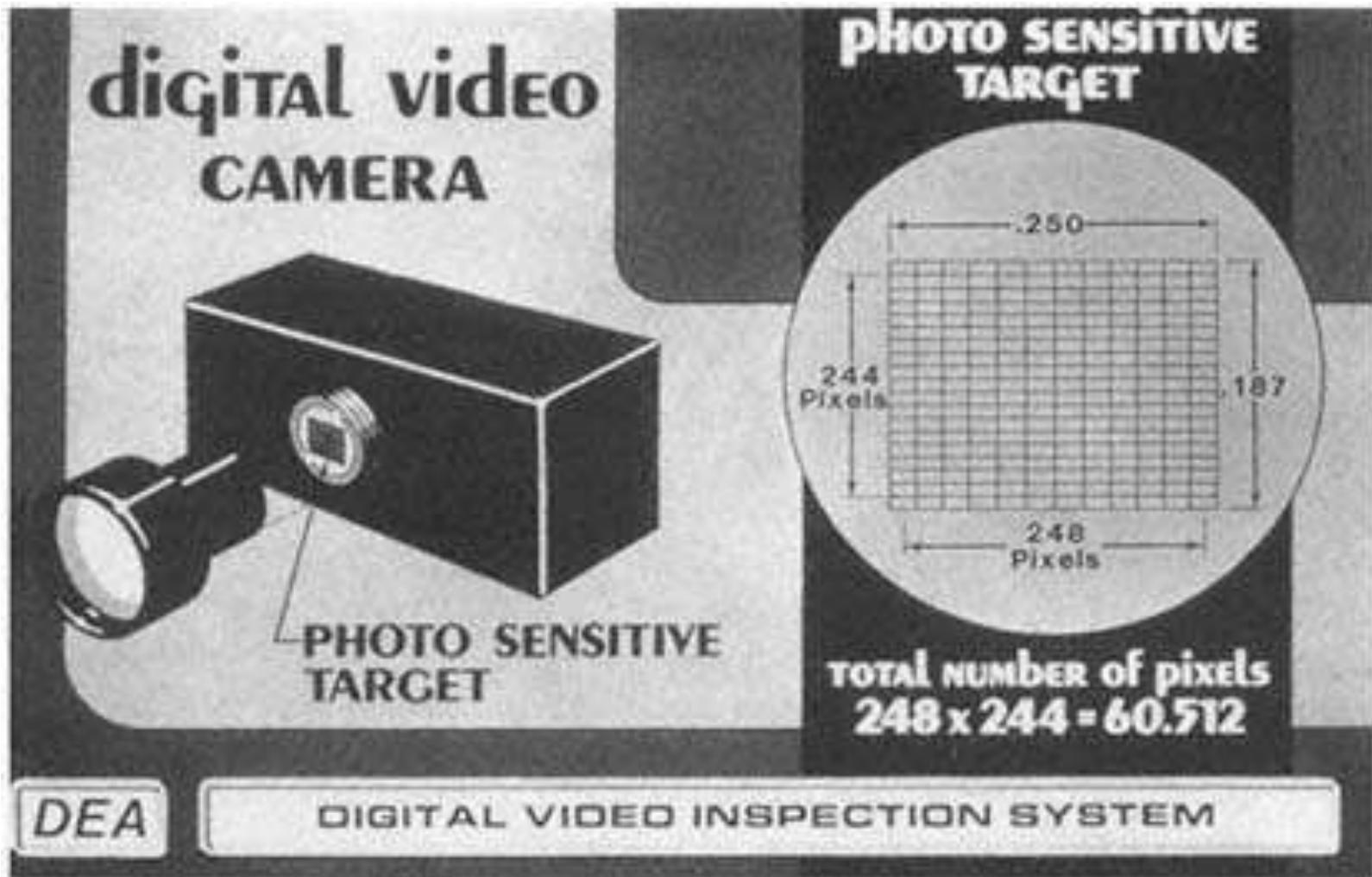


Quantization.

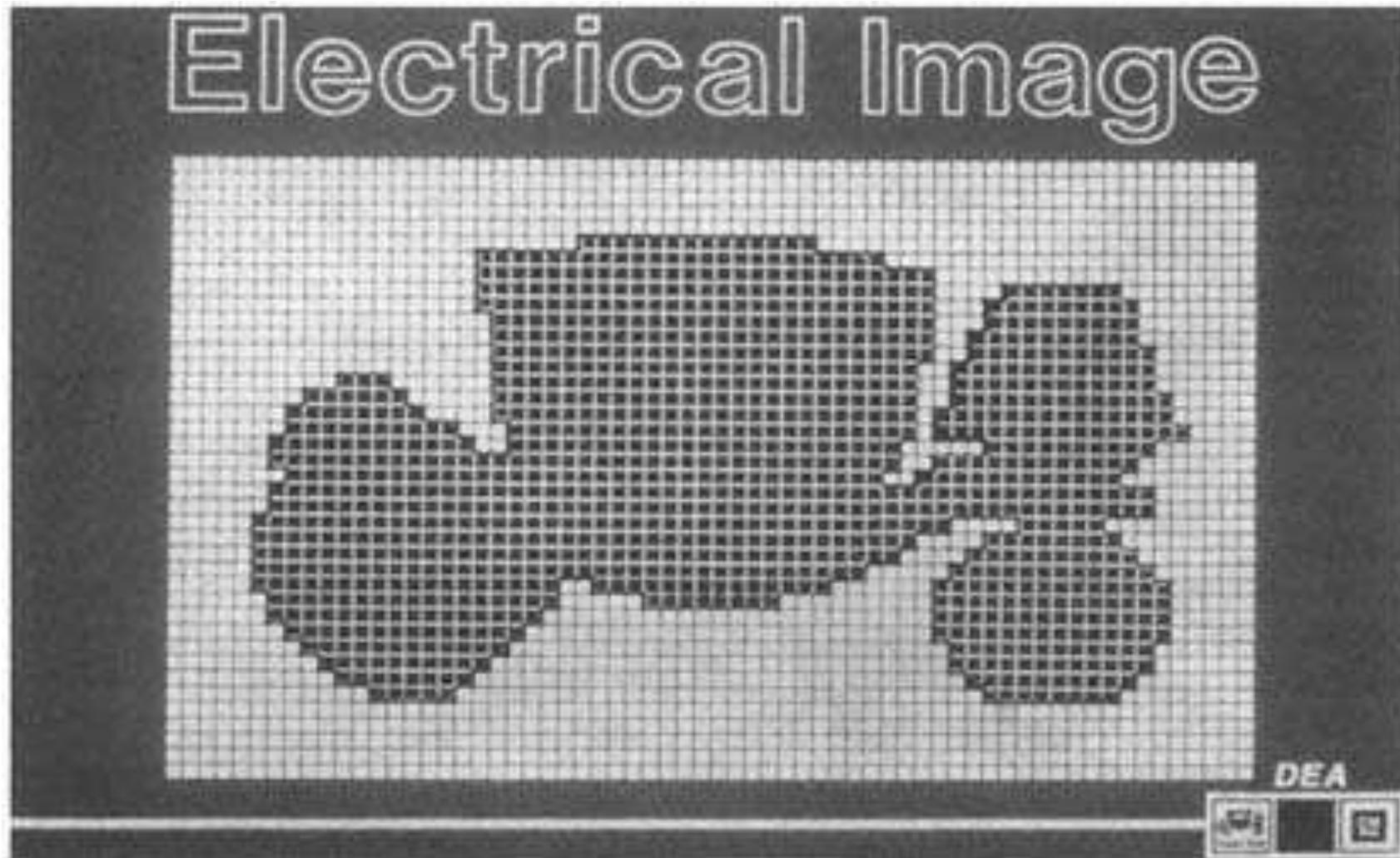
- Analog to digital converter.
- Binary codes are assigned on the level of light.

14	17	14	19	14	17	14	21
8	17	8	17	8	17	21	30
24	19	8	14	17	21	29	28
30	17	19	19	21	27	32	29
29	26	25	27	29	30	28	27
24	27	24	24	28	24	26	24
19	24	21	24	24	24	27	21
22	24	19	24	24	21	24	24

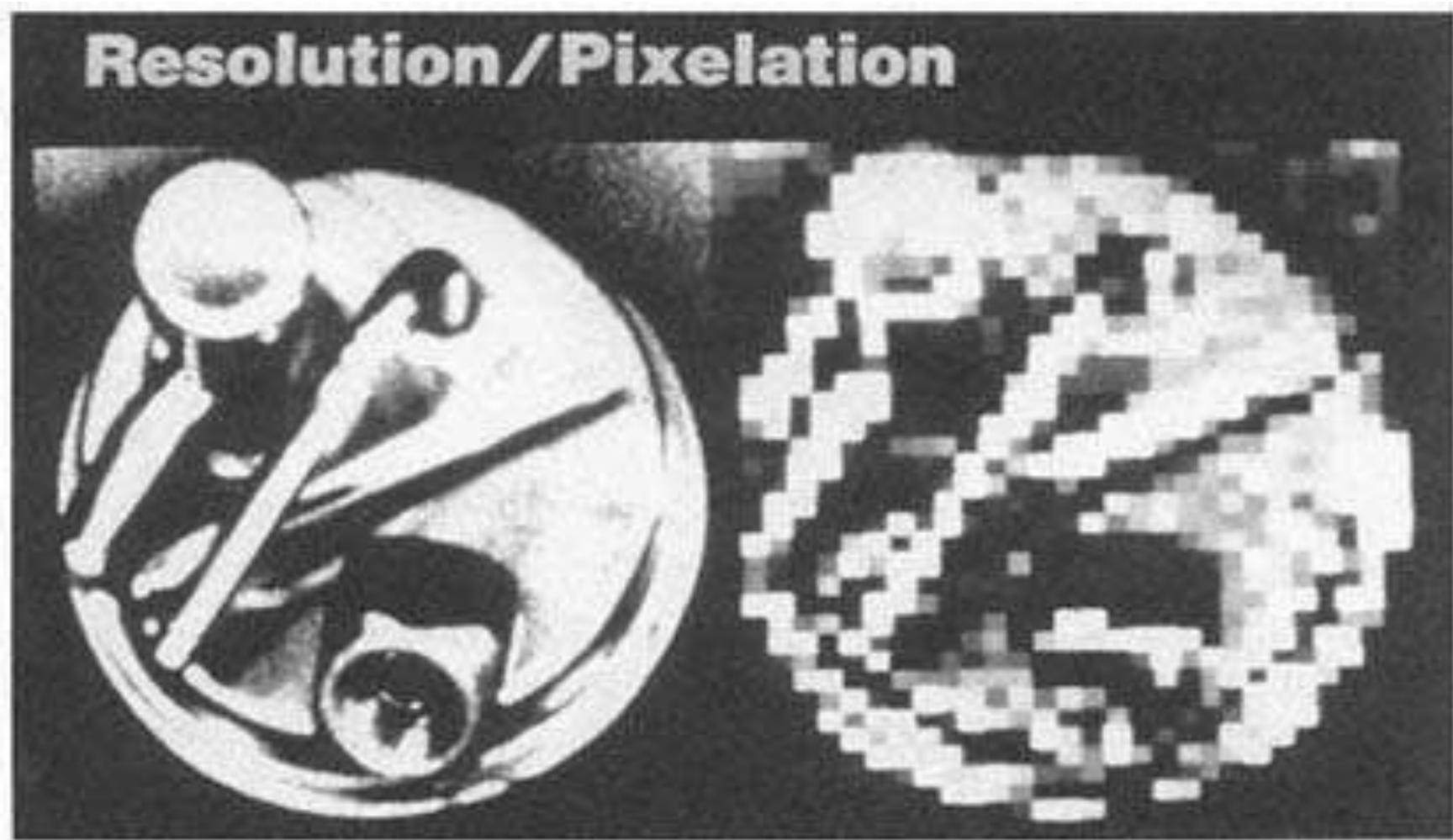
Camera with analog-to-digital converter results in digital representation of image



Mapping of three-dimensional scene into two-dimensional plane



Depiction of resolution/pixelation; digitally encoded values of shades of grey



Object Properties in Pixel Grey Value

- Color
 - a. Hue
 - b. Saturation
 - c. Brightness
- Specular properties

I. Reflectance

II. Texture

III. Shading

IV. Shadows

- Non-uniformities
- Lighting

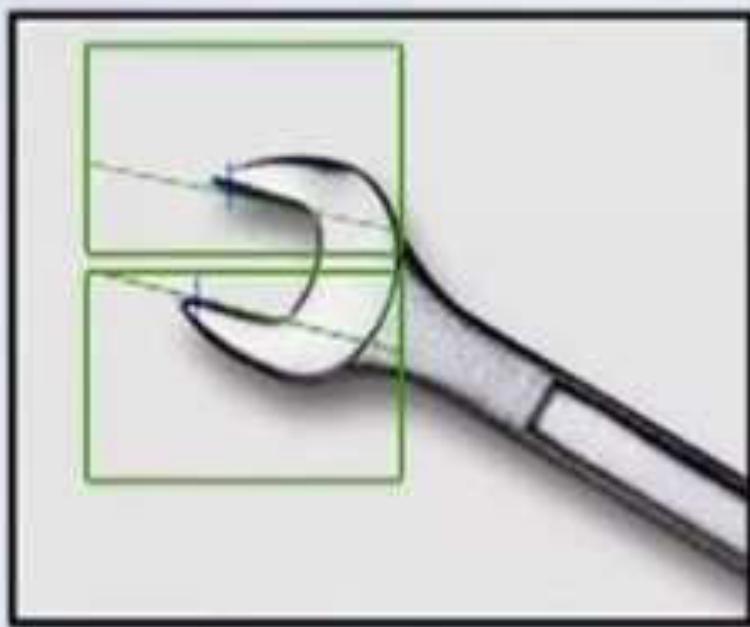
Advantages

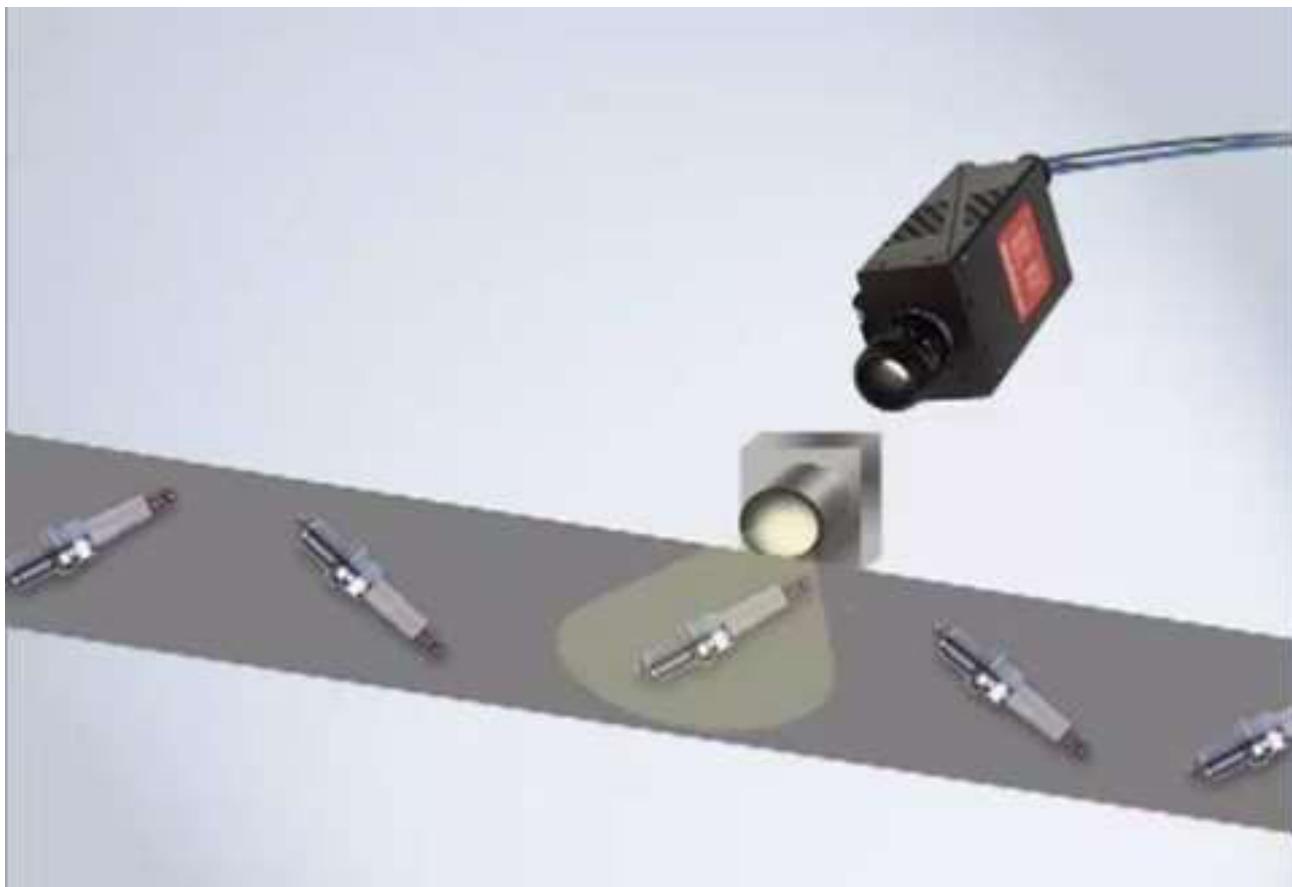
- Faster
- More consistent
- Longer

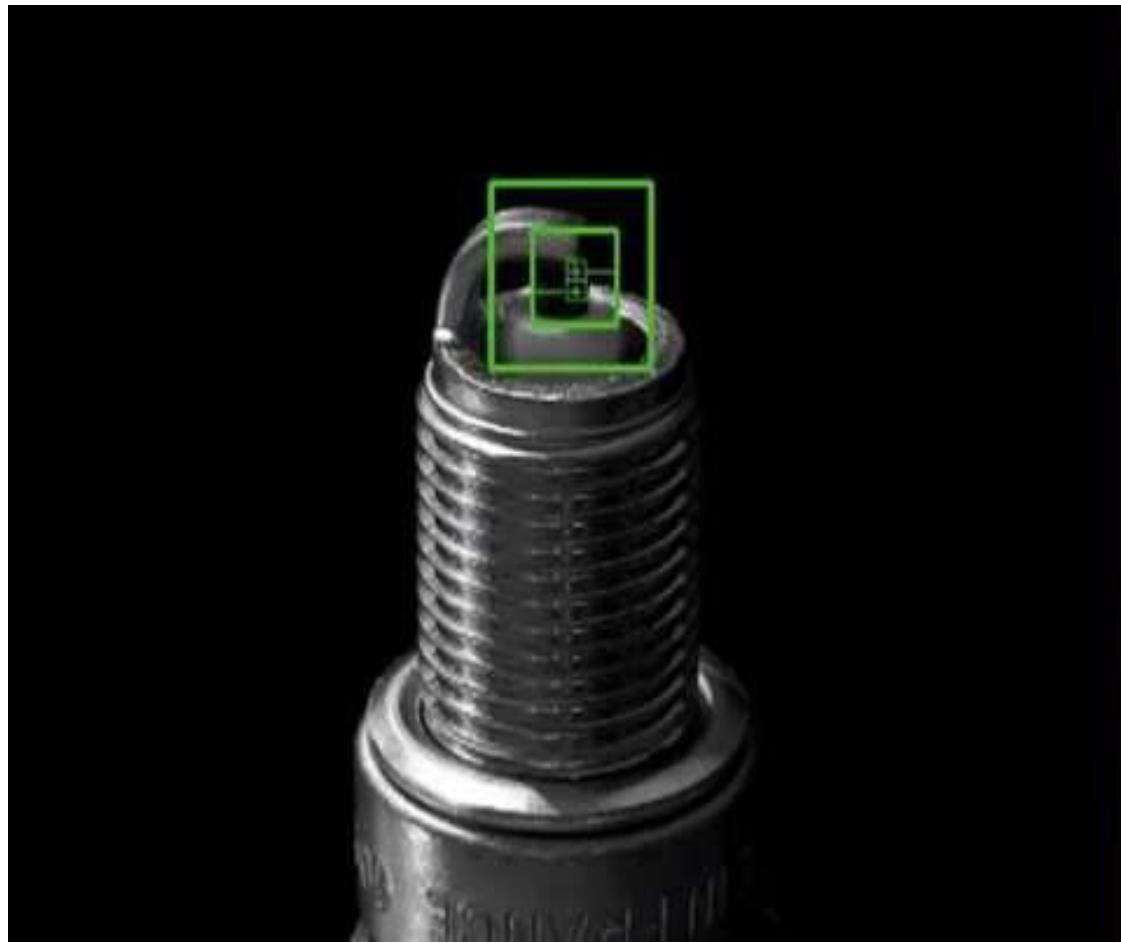
APPLICATION



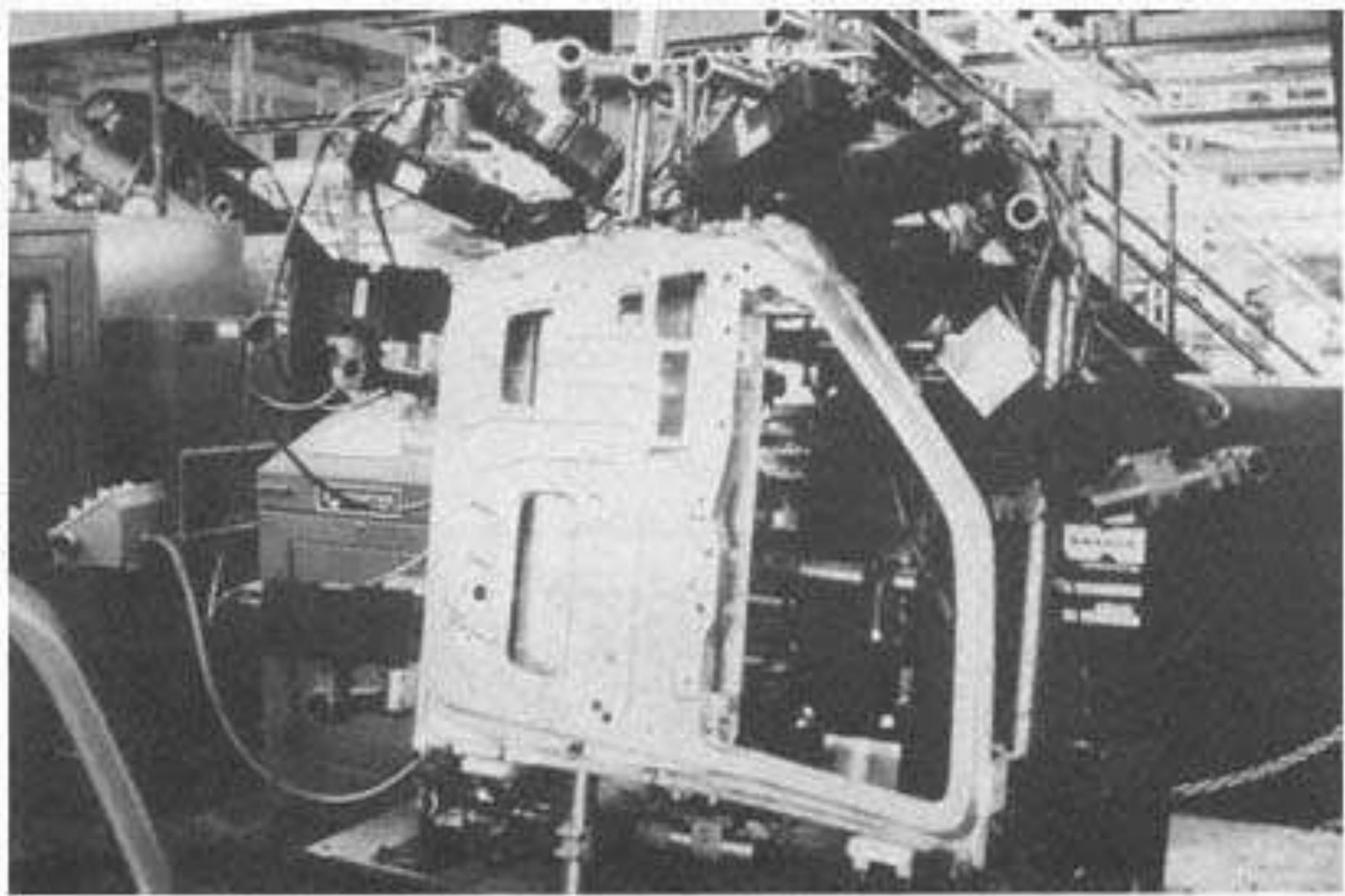
MEASURE: Check to specified tolerances



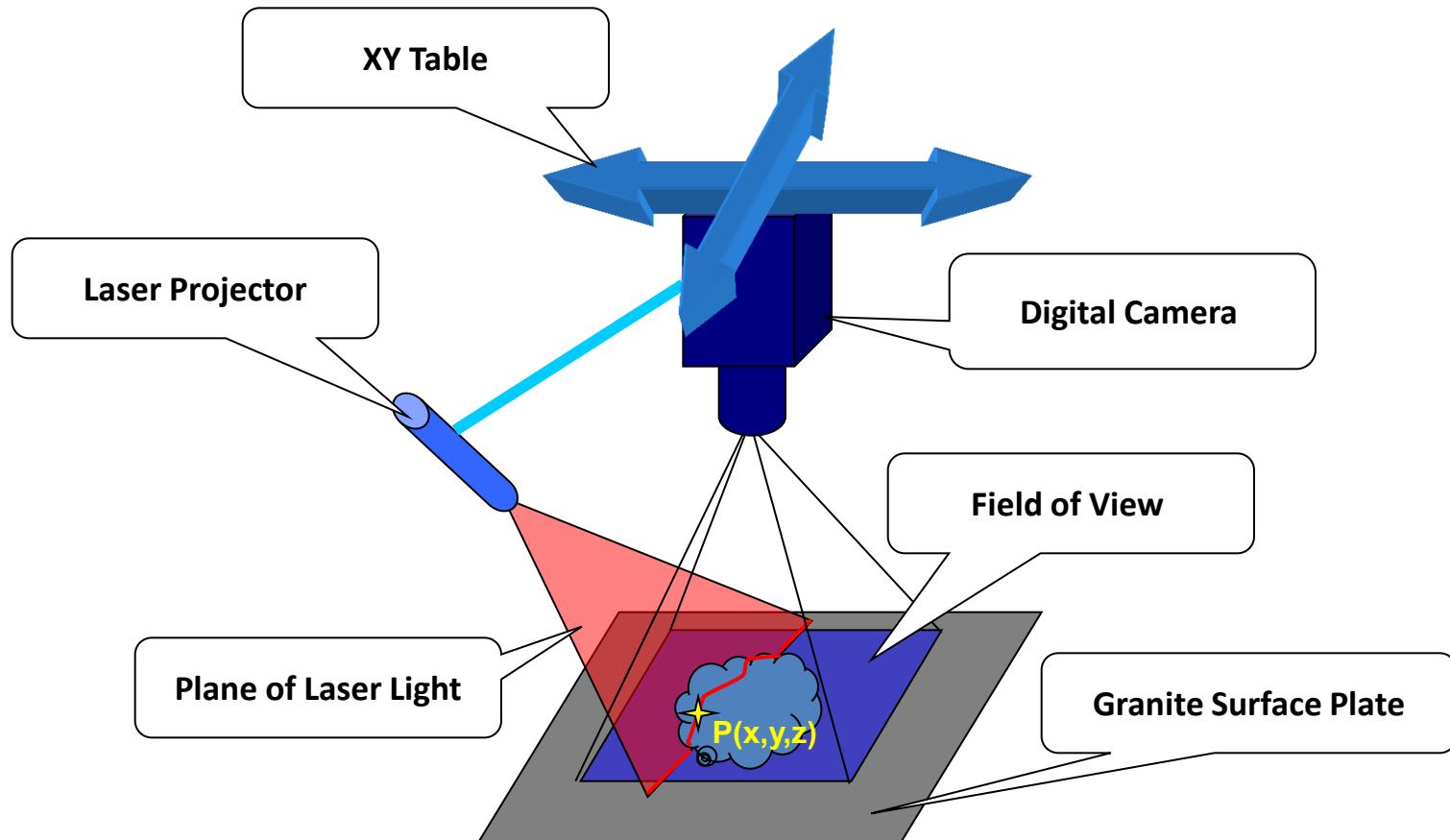




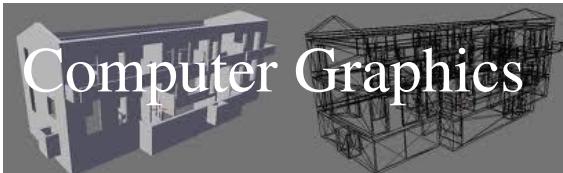




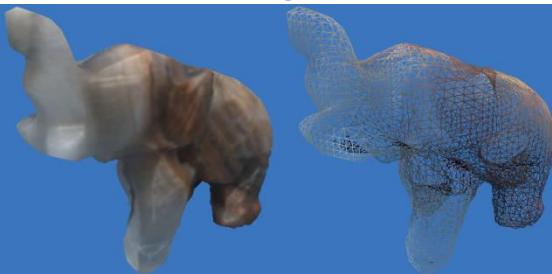
3D MACHINE VISION SYSTEM



What is Computer Vision?



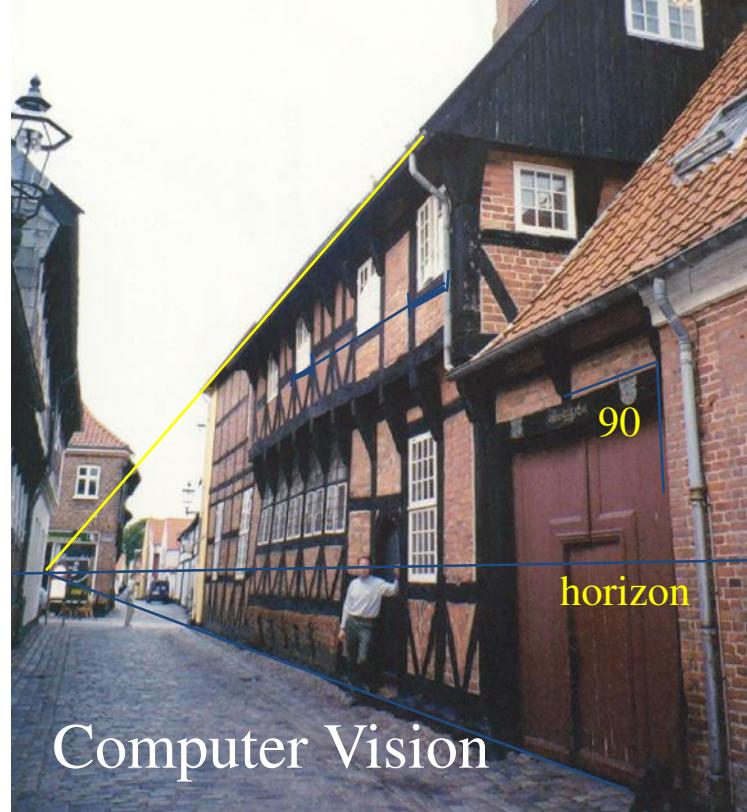
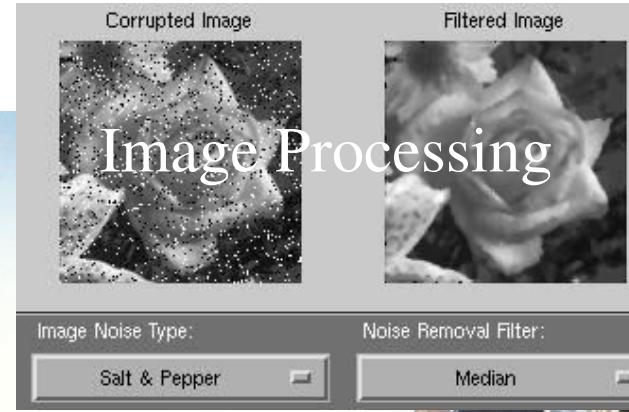
Computer Graphics



- Three Related fields
 - Image Processing: Changes 2D images into other 2D images
 - Computer Graphics: Takes 3D models, renders 2D images
 - Computer vision: Extracts scene information from 2D images and video
 - e.g. **Geometry**, “Where” something is in 3D,
 - Objects “What” something is”
- What information is in a 2D image?
- What information do we need for 3D analysis?

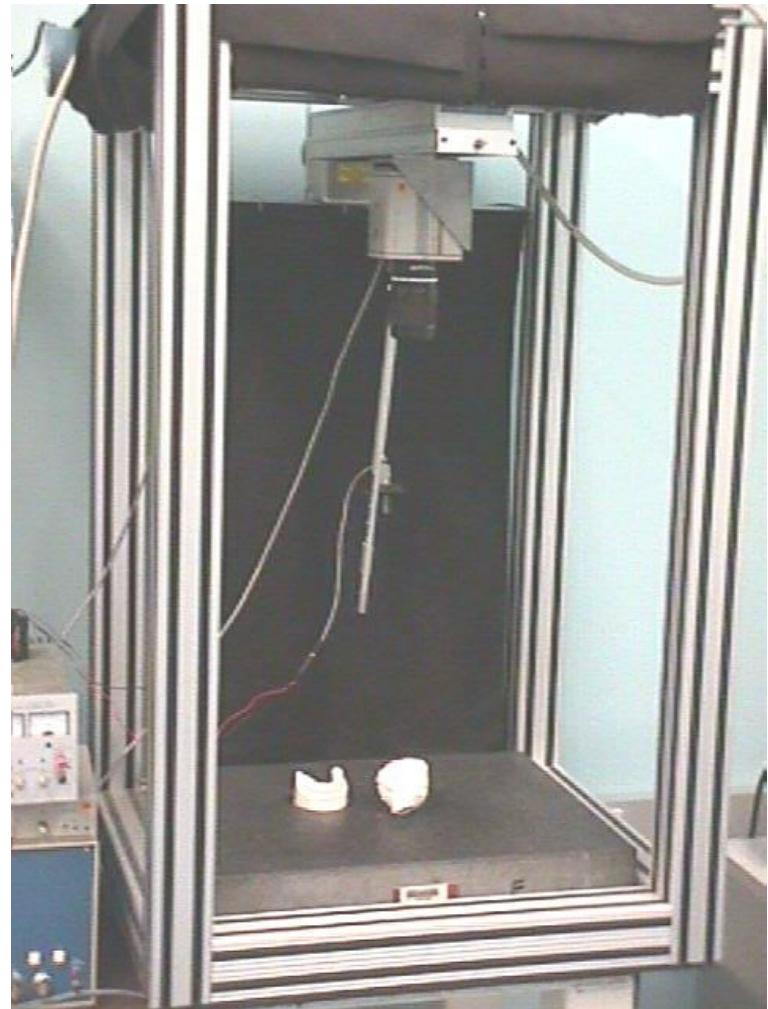


Computer Vision



Machine Vision

- 3D Camera vision in general environments hard
- Machine vision:
 - Use engineered environment
 - Use 2D when possible
 - Special markers/LED
 - Can buy working system!
- Photogrammetry:
 - Outdoors
 - 3D surveying using cameras



Vision

- Full: Human vision
 - We don't know how it works in detail
- Limited vision: Machines, Robots, "AI"

What is the most basic useful information we can get from a camera?

1. Location of a dot (LED/Marker) $[u,v] = f(I)$
2. Segmentation of object pixels

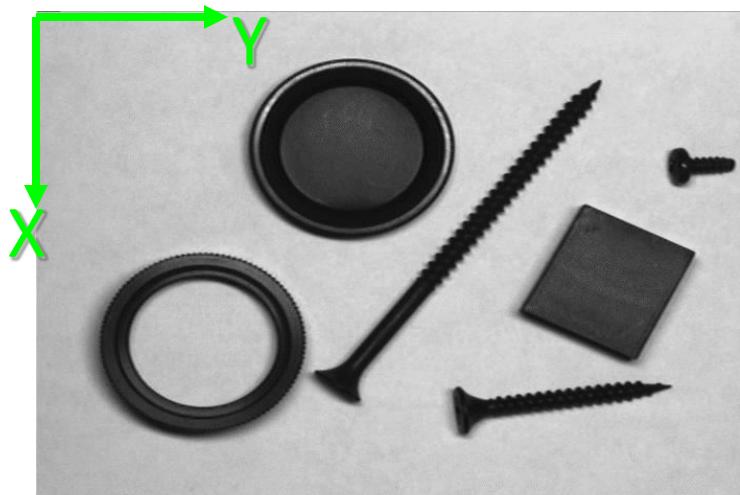
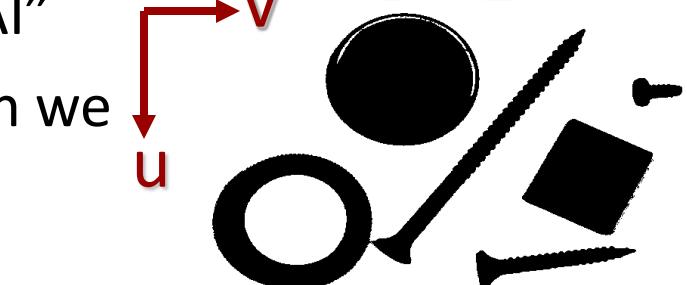
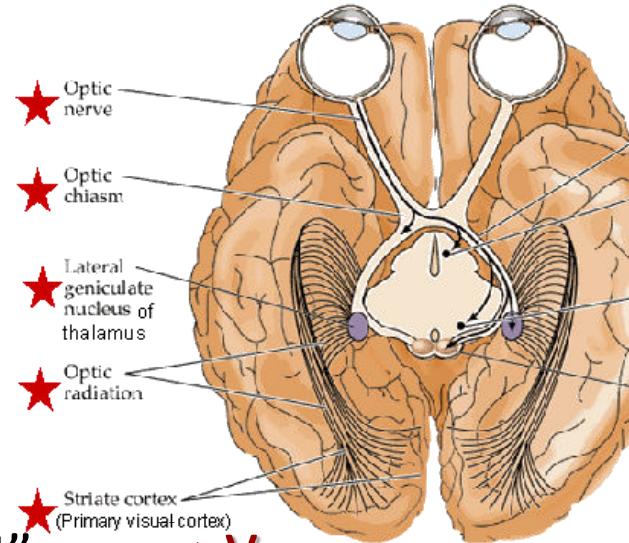
All of these are 2D image plane measurements!

What is the best camera location?

Usually overhead pointing straight down

Adjust cam position so pixel $[u,v] = s[X,Y]$.

Pixel coordinates are scaled world coord

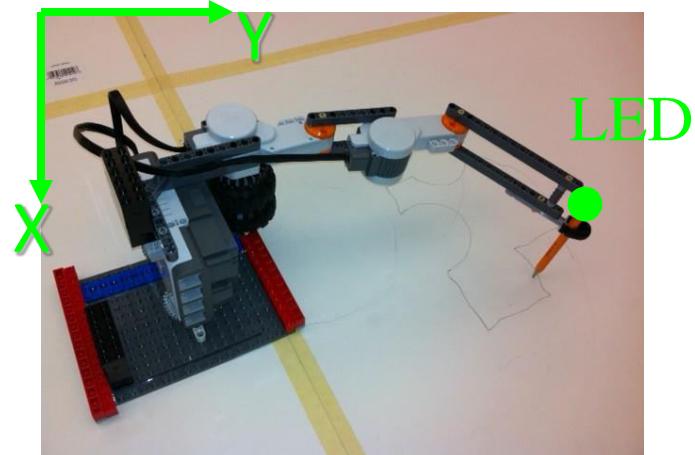


Tracking LED special markers

- Put camera overhead pointing straight down on worktable.
 - Adjust cam position so pixel $[u,v] = s[X,Y]$.
Pixel coordinates are scaled world coord
 - Lower brightness so LED brighterest
- Put LED on robot end-effector
- Detection algorithm:
 - Threshold brightest pixels $I(u,v) > 200$
 - Find centroid $[u,v]$ of max pixels
- Variations:
 - Blinking LED can enhance detection in ambient light.
 - Different color LED's can be detected separately from R,G,B color video.



Camera



LED

Commercial tracking systems



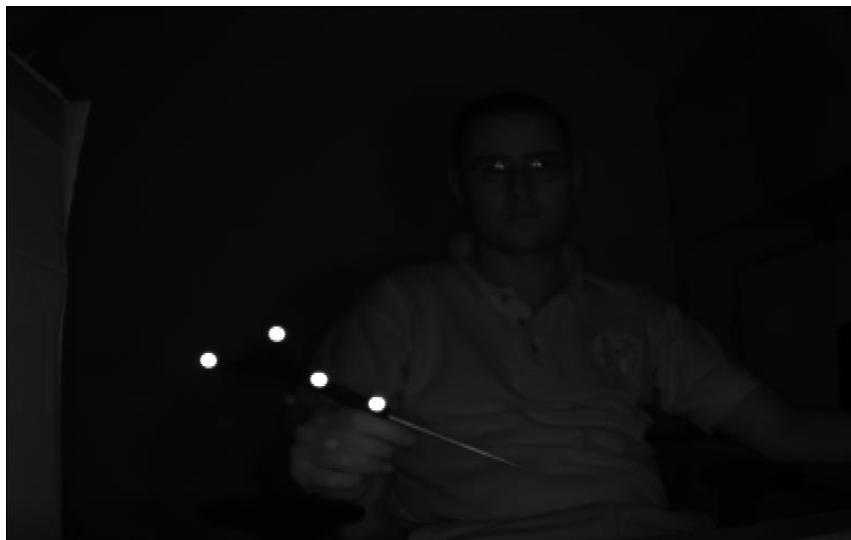
Polaris Vicra infra-red system
(Northern Digital Inc.)



MicronTracker visible light system
(Claron Technology Inc.)

Commercial tracking system

Images acquired by the Polaris Vicra infra-red stereo system:



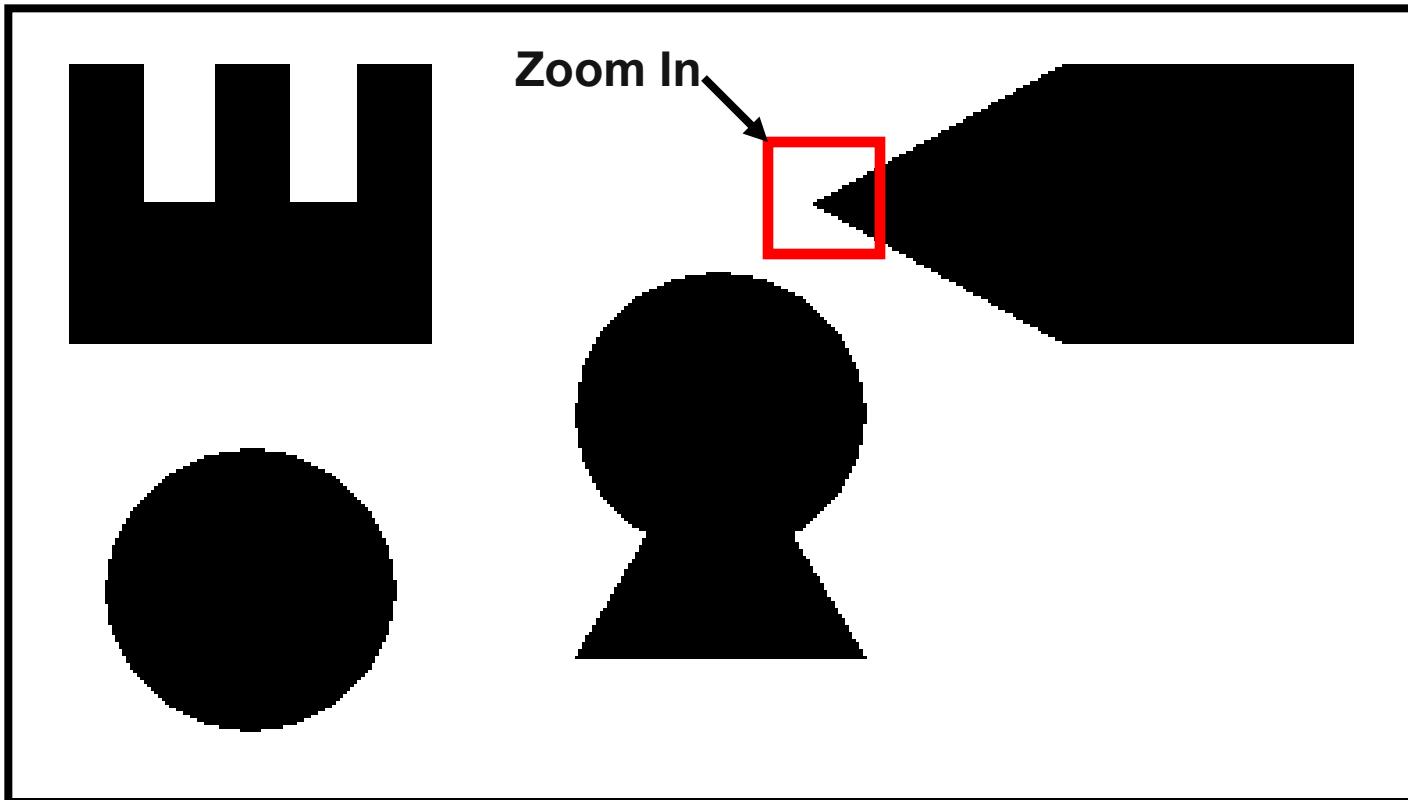
left image



right image

IMAGE SEGMENTATION

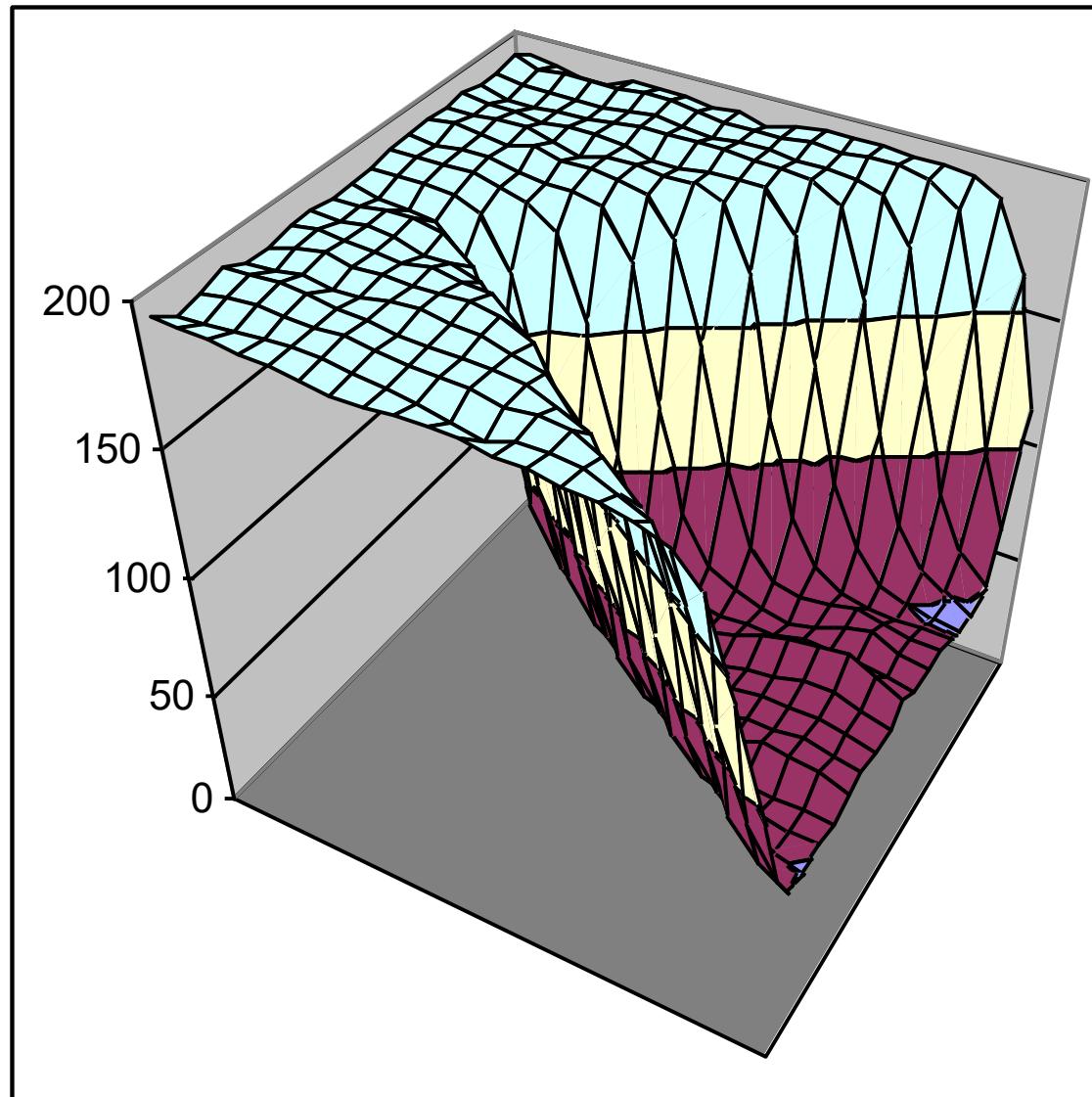
- How many “objects” are there in the image below?
- Assuming the answer is “4”, what exactly defines an object?



8 BIT GRayscale IMAGE

197	197	197	195	195	194	193	193	194	194	194	194	193	193	191	190	188	185	174	142	101
191	192	193	194	195	195	194	193	191	189	187	190	191	190	186	181	158	119	86	66	
193	195	196	196	195	196	195	194	194	193	191	192	191	187	175	145	105	73	58	51	
196	197	197	197	196	195	194	193	193	193	192	188	183	161	121	86	67	59	52	48	
192	193	194	193	194	195	196	195	195	192	189	176	144	102	72	59	56	53	51	52	
192	194	196	195	195	195	195	196	195	189	167	124	87	68	57	53	52	51	51	50	
194	195	195	194	194	195	194	193	184	155	107	73	60	55	53	55	60	60	58	54	
194	193	194	194	191	191	188	172	134	94	68	56	51	51	53	57	57	58	56	54	
193	193	194	195	193	184	156	112	77	60	53	52	51	53	56	58	58	58	56	53	
192	190	189	188	178	140	92	68	57	52	50	50	52	53	56	57	60	60	58	54	
193	193	194	193	189	170	125	85	63	55	54	54	55	58	63	66	67	68	64	59	
194	195	195	195	193	191	183	153	107	76	60	55	54	54	55	57	57	56	55	53	
195	194	195	196	193	192	192	190	173	123	83	63	57	53	51	54	59	62	57	54	
196	197	196	195	197	195	195	194	192	179	143	99	69	58	56	56	59	58	55	54	
195	195	196	196	194	192	194	194	194	194	190	168	117	78	61	54	51	51	52	52	
196	195	195	193	194	195	194	191	191	192	193	193	179	134	90	66	53	50	47	46	
194	192	192	193	193	194	195	195	195	195	195	195	194	187	156	110	74	57	51	46	
194	193	192	192	192	194	194	193	192	193	193	192	192	192	189	173	129	84	62	52	
196	194	194	195	195	196	195	194	193	193	193	194	193	195	194	192	185	150	99	69	
192	190	189	189	192	192	192	191	192	190	192	194	194	194	193	192	192	187	163	114	

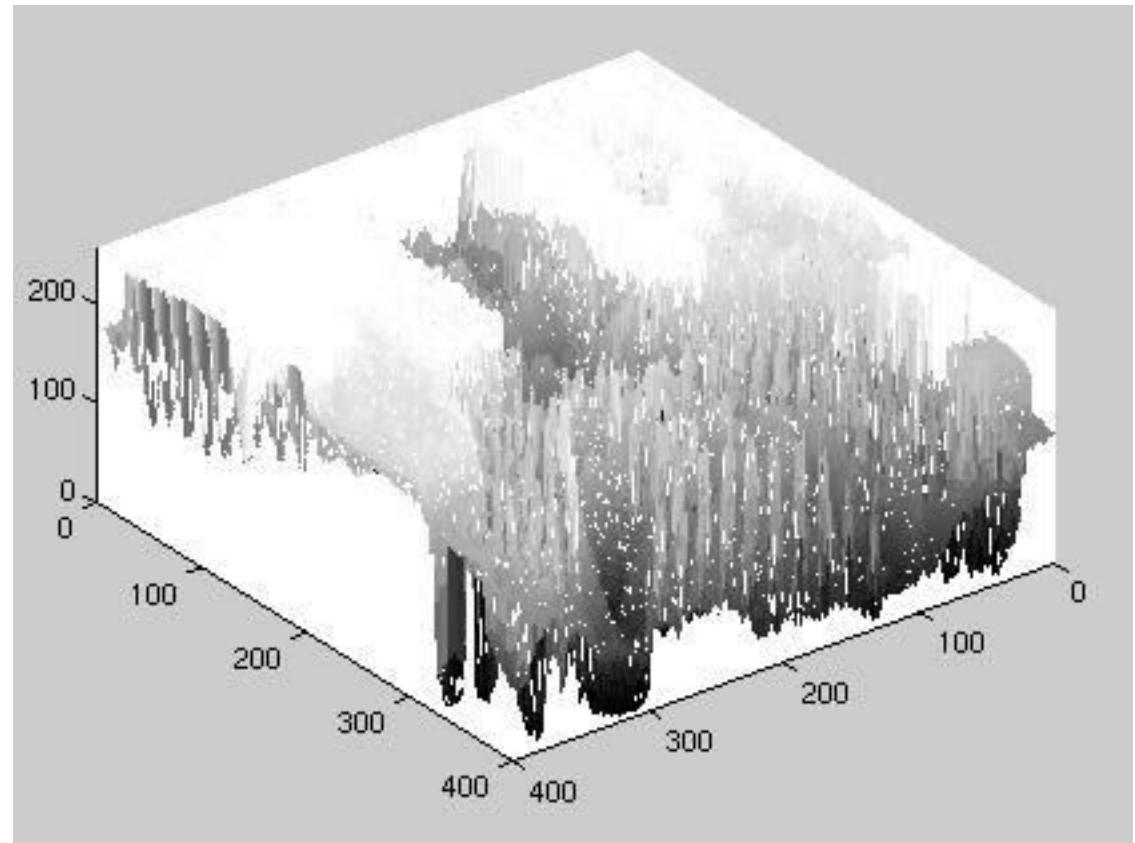
8 BIT GRayscale IMAGE



Compare: Natural image

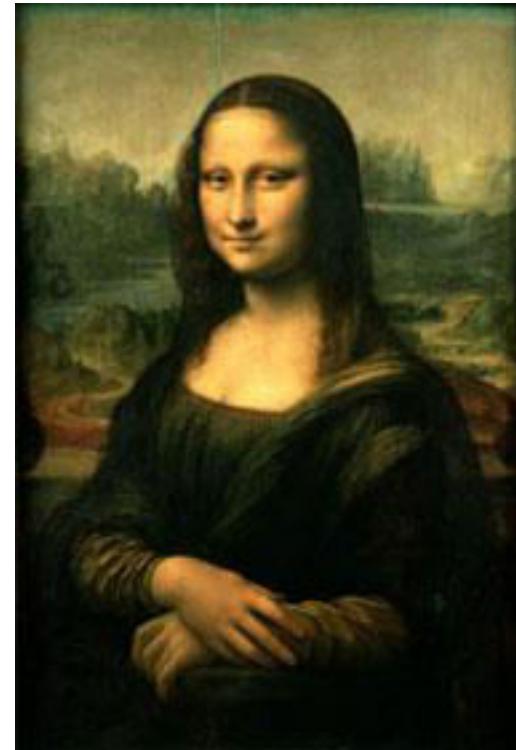
What is this?

```
207 200 194 194 203 130 105 095 107 153 192 196 190 186 175  
242 194 222 254 255 124 074 082 072 076 208 206 202 194 185  
254 170 204 255 248 122 153 135 111 081 252 253 233 232 250  
255 172 201 255 249 123 092 040 094 106 255 253 239 150 254  
255 197 192 255 248 133 024 027 076 032 250 255 255 181 255  
253 210 190 239 250 089 092 149 128 013 254 254 253 229 255  
252 238 180 218 251 106 116 181 140 024 250 255 255 255 200  
248 248 169 227 252 111 066 118 061 021 252 251 255 255 142  
253 255 171 254 253 142 037 132 006 017 253 253 255 254 201  
253 250 170 255 253 139 134 127 156 078 255 253 253 254 237  
254 228 169 213 235 146 123 096 090 130 230 250 253 254 254  
252 244 140 215 245 125 055 043 081 077 252 234 253 253 253  
254 250 169 211 235 117 108 093 119 078 246 249 235 225 255  
254 234 167 212 217 110 070 049 098 074 244 246 239 207 254  
255 219 170 238 253 113 130 109 063 075 243 235 233 252 252  
255 221 179 248 227 111 083 041 061 083 240 249 243 232 253  
221 217 180 213 243 109 079 048 100 045 246 249 244 221 210  
236 216 178 208 230 156 077 062 110 088 244 249 230 220 221  
229 224 183 211 132 052 087 062 124 085 135 246 236 220 214  
230 223 185 185 112 079 008 124 158 125 119 119 232 225 232  
221 215 194 100 154 071 008 031 097 010 093 098 148 229 216  
223 217 132 046 072 076 056 048 013 182 073 076 083 215 219  
224 216 041 102 090 162 079 111 118 164 083 170 065 221 219  
215 222 046 111 077 075 060 046 069 032 179 068 157 224 226  
219 216 092 045 074 143 013 171 159 072 087 065 143 217 222  
222 224 070 041 074 131 085 150 112 140 139 154 055 231 218  
226 232 118 109 041 165 130 105 097 175 078 081 067 064 174  
253 254 079 072 116 089 020 068 103 074 031 130 106 052 161  
047 034 090 045 145 027 135 109 082 082 048 113 087 061 157  
193 192 057 038 051 092 018 062 110 052 060 084 066 071 154  
191 192 043 153 052 030 078 061 062 054 046 049 054 078 158  
184 181 066 019 043 038 046 083 057 050 145 048 035 087 158  
138 074 030 082 030 038 076 041 141 046 045 040 009 063 149  
135 016 057 071 035 025 040 062 030 084 130 043 059 113 151
```



Compare: Natural image

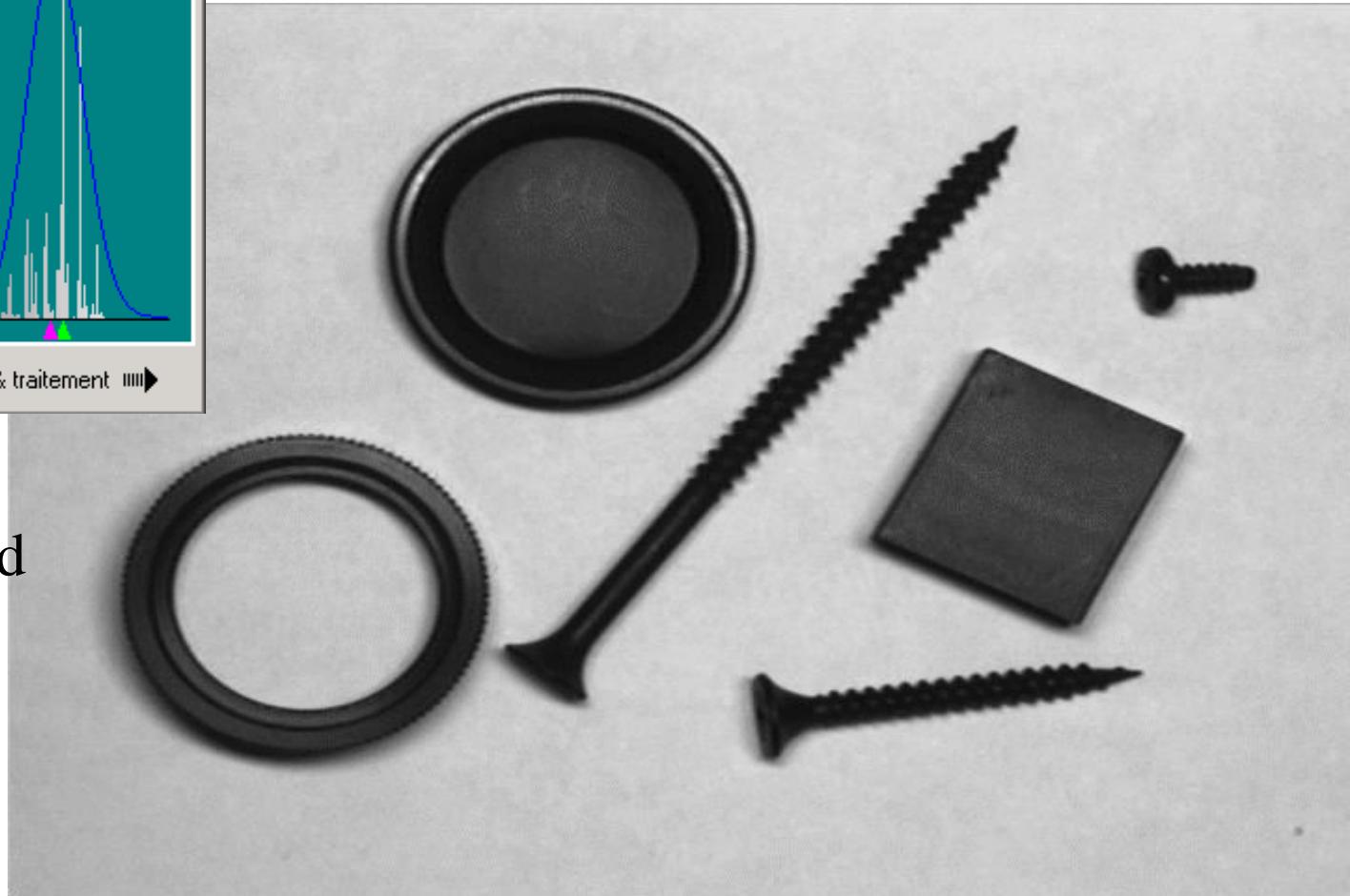
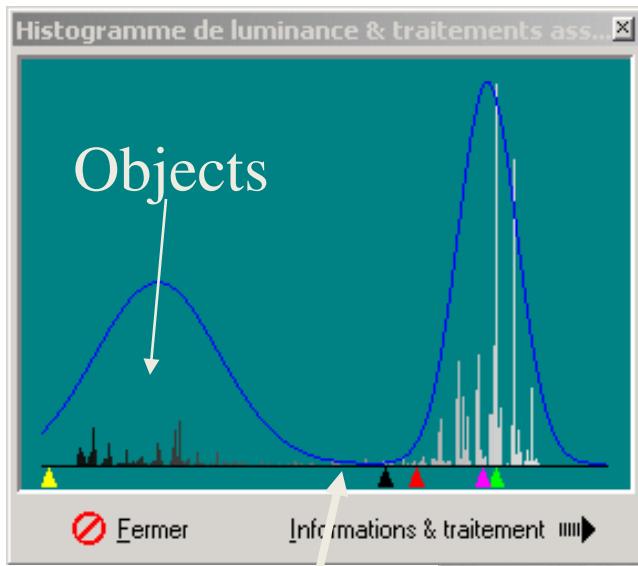
```
020 067 073 058 055 076 069 050 074 064 065 066 066 059 023  
047 109 107 118 107 115 110 120 120 124 120 128 124 132 131  
047 125 130 130 122 121 117 142 131 133 134 141 149 144 135  
051 139 143 139 147 134 149 069 127 144 139 144 150 161 149  
054 136 161 148 147 158 055 052 034 030 158 156 165 163 156  
043 144 165 159 154 171 224 191 047 030 171 165 175 164 163  
025 161 174 172 167 049 200 193 112 028 120 169 173 177 173  
011 091 101 105 177 039 078 060 041 026 073 102 167 208 121  
011 091 094 066 094 033 199 184 139 024 060 094 125 152 134  
009 068 072 072 065 031 151 171 075 028 035 072 083 109 063  
013 068 074 059 057 037 161 129 062 028 035 071 072 078 056  
012 042 063 055 072 033 020 067 031 022 027 082 070 073 060  
011 037 064 094 091 026 025 080 066 026 023 071 070 080 060  
011 060 077 082 037 023 024 147 140 038 023 037 043 076 037  
013 049 076 059 032 028 174 197 182 060 021 021 121 101 062  
013 059 111 072 020 078 200 211 182 061 069 059 043 086 106  
007 053 057 092 023 105 189 230 210 084 034 021 017 033 091  
011 061 072 018 027 054 069 068 062 023 045 011 016 042 044  
014 041 047 025 018 040 065 039 024 021 036 041 013 030 022  
013 093 106 017 019 027 030 042 012 021 043 013 014 020 027  
019 040 029 023 016 024 015 026 011 010 026 017 012 013 014  
022 042 030 040 019 015 016 011 012 009 008 012 009 017 019  
022 026 018 030 020 012 017 010 008 011 007 015 008 016 034  
019 018 048 029 012 054 012 008 008 009 008 012 007 016 005  
022 015 057 043 126 135 122 006 005 008 007 019 010 011 008  
018 008 009 019 023 093 109 128 063 052 031 010 012 009 006  
017 010 010 007 067 054 106 116 067 056 011 028 005 009 006  
015 010 012 014 062 076 057 055 019 024 020 006 005 013 004  
016 010 008 011 039 025 020 016 011 007 008 007 006 010 003  
015 009 010 010 012 011 014 009 008 007 007 005 005 008 002  
014 007 008 011 007 012 010 009 007 008 007 005 005 007 003  
020 011 015 019 013 017 017 013 019 013 012 013 011 009 005  
020 067 073 058 055 076 069 050 074 064 065 066 066 059 023  
025 161 174 172 167 049 200 193 112 028 120 169 173 177 173
```



GRAY LEVEL THRESHOLDING

- Many images consist of two regions that occupy different gray level ranges.
- Such images are characterized by a *bimodal image histogram*.
- An *image histogram* is a function h defined on the set of gray levels in a given image.
- The value $h(k)$ is given by the number of pixels in the image having image intensity k .

GRAY LEVEL THRESHOLDING



BINARY IMAGE

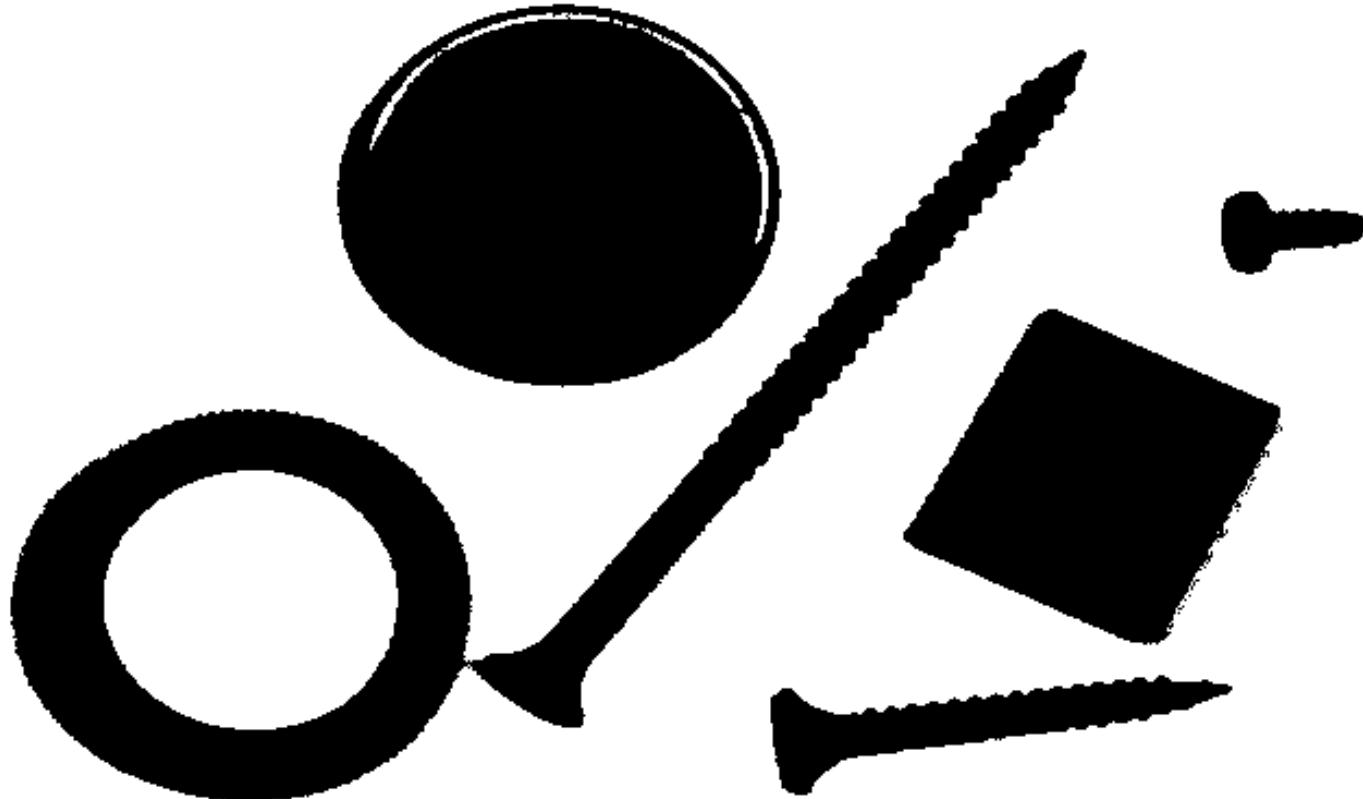
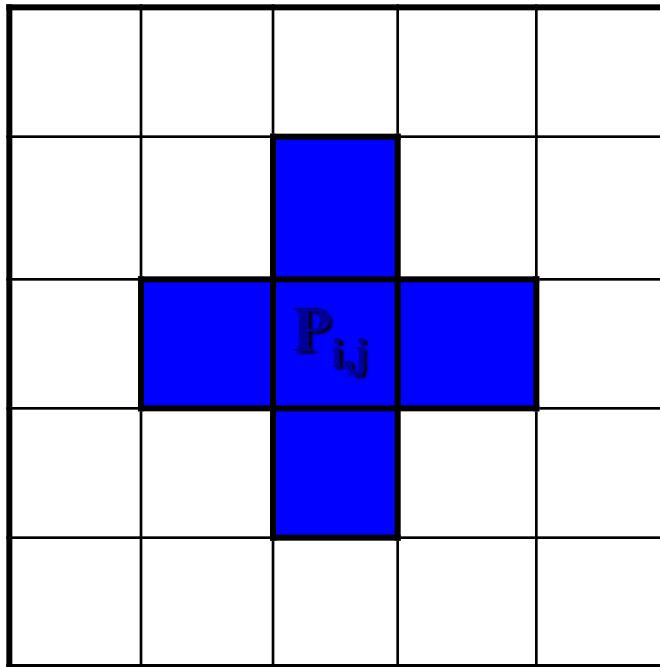


IMAGE SEGMENTATION – CONNECTED COMPONENT LABELING

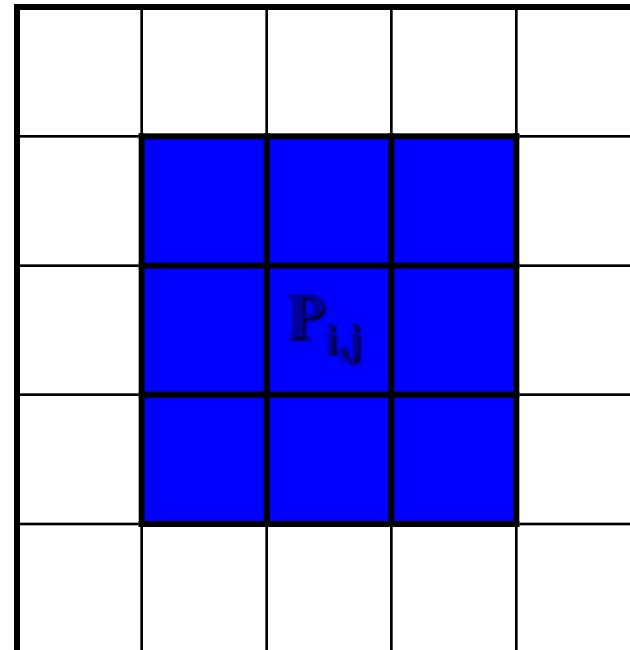
- Segmentation can be viewed as a process of *pixel classification*; the image is segmented into *objects* or *regions* by assigning individual pixels to classes.
- *Connected Component Labeling* assigns pixels to specific classes by verifying if an adjoining pixel (i.e., *neighboring pixel*) already belongs to that class.
- There are two “standard” definitions of pixel connectivity: 4 neighbor connectivity and 8 neighbor connectivity.

IMAGE SEGMENTATION – CONNECTED COMPONENT LABELING

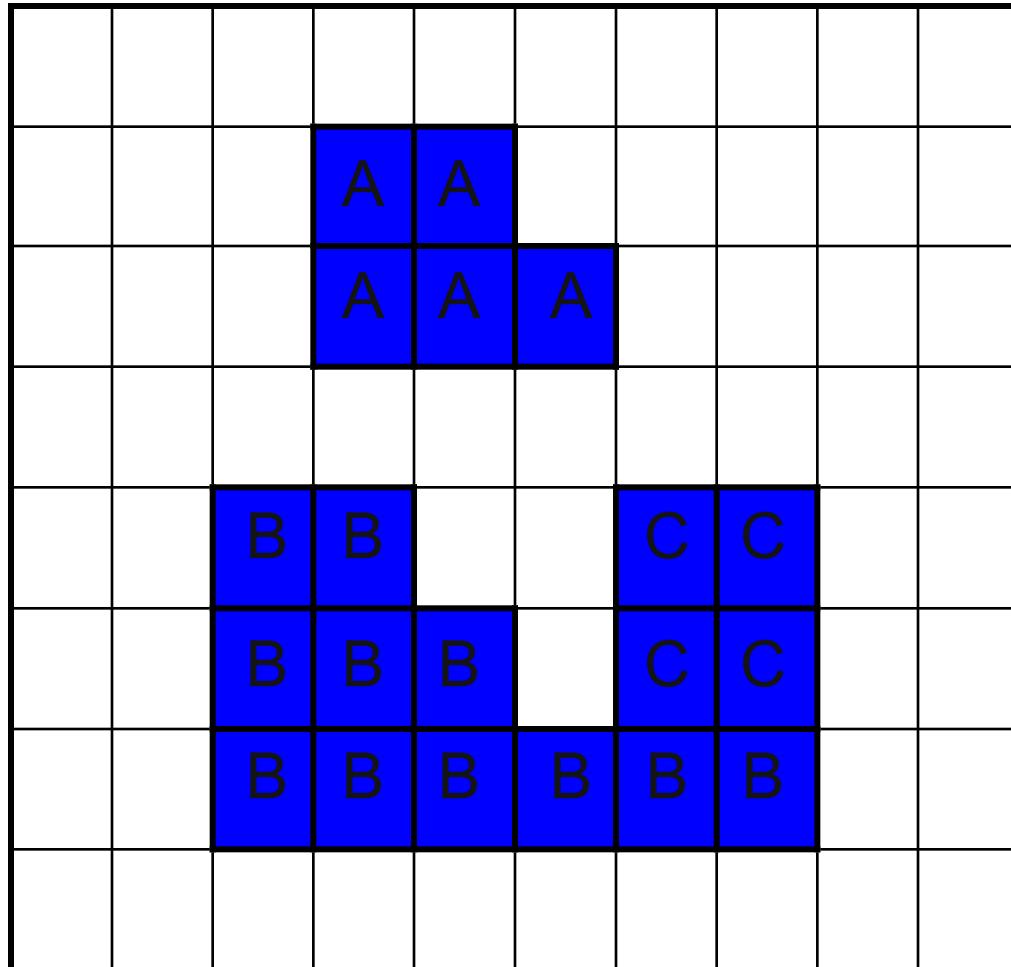
4 Neighbor Connectivity



8 Neighbor Connectivity

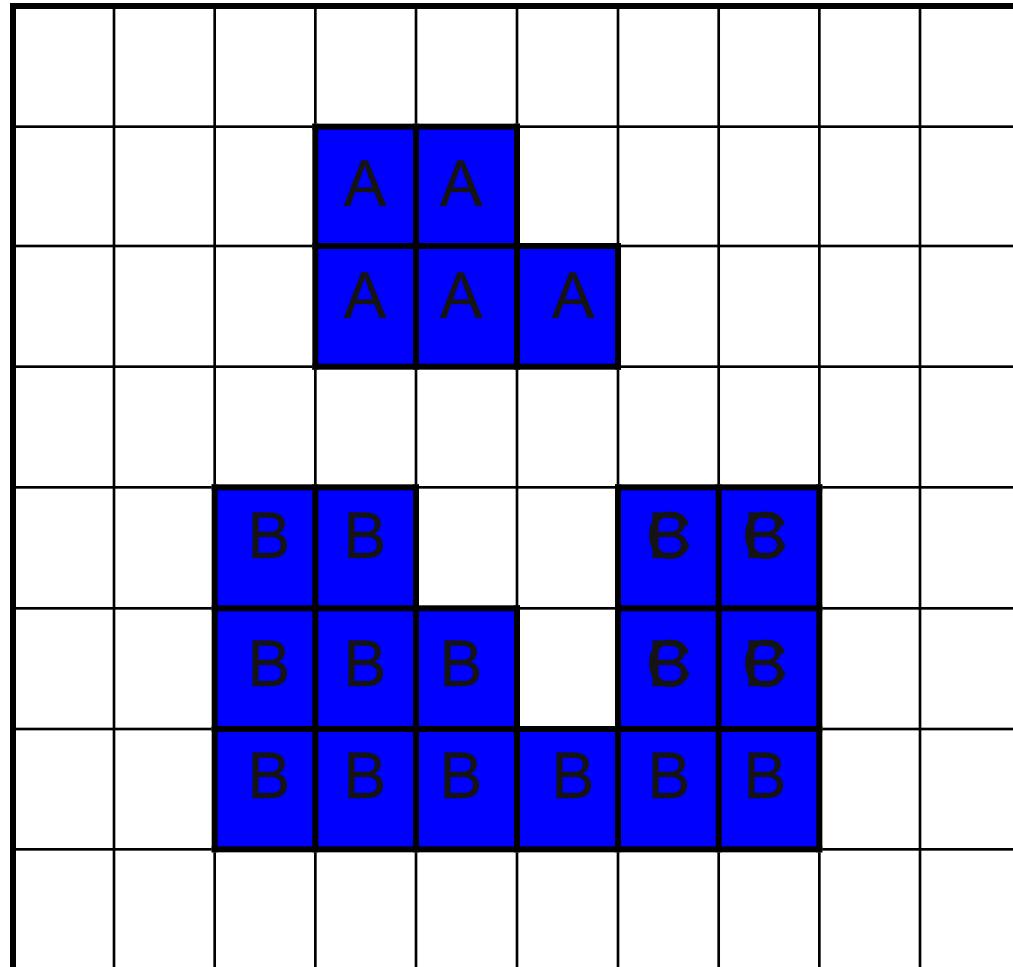


CONNECTED COMPONENT LABELING: FIRST PASS



EQUivalence:
 $B=C$

CONNECTED COMPONENT LABELING: SECOND PASS



TWO OBJECTS!

CONNECTED COMPONENT LABELING: TABLE OF EQUIVALENCES

2 = 5	16 = 27	16 = 50	50 = 81	112 = 127
5 = 9	5 = 28	5 = 39	50 = 86	112 = 134
2 = 5	27 = 34	34 = 51	50 = 86	112 = 137
5 = 10	16 = 37	5 = 39	5 = 87	112 = 138
5 = 10	5 = 39	34 = 46	111 = 112	
5 = 10	5 = 39	5 = 66	112 = 113	
5 = 12	40 = 41	34 = 72	112 = 119	
5 = 16	5 = 39	34 = 72	112 = 120	
5 = 18	34 = 46	50 = 76	112 = 120	
16 = 23	34 = 46	50 = 81	112 = 122	

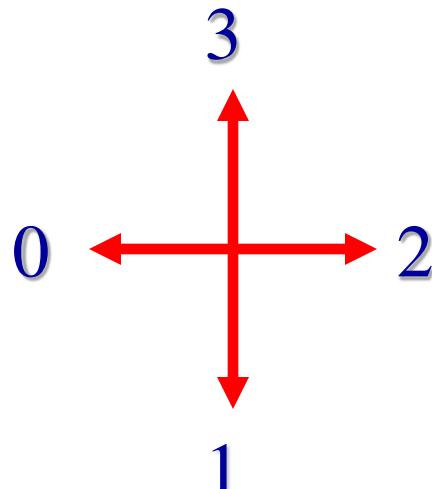
CONNECTED COMPONENT LABELING: TABLE OF EQUIVALENCES

2 = 5		2 = 37		2 = 86		111 = 138
2 = 9		2 = 39		2 = 87		
2 = 10		40 = 41		111 = 112		
2 = 12		2 = 46		111 = 113		
2 = 16		2 = 50		111 = 119		
2 = 18		2 = 51		111 = 120		
2 = 23		2 = 66		111 = 122		
2 = 27		2 = 72		111 = 127		
2 = 28		2 = 76		111 = 134		
2 = 34		2 = 81		111 = 137		

IS THERE A MORE COMPUTATIONALLY EFFICIENT TECHNIQUE FOR SEGMENTING THE OBJECTS IN THE IMAGE?

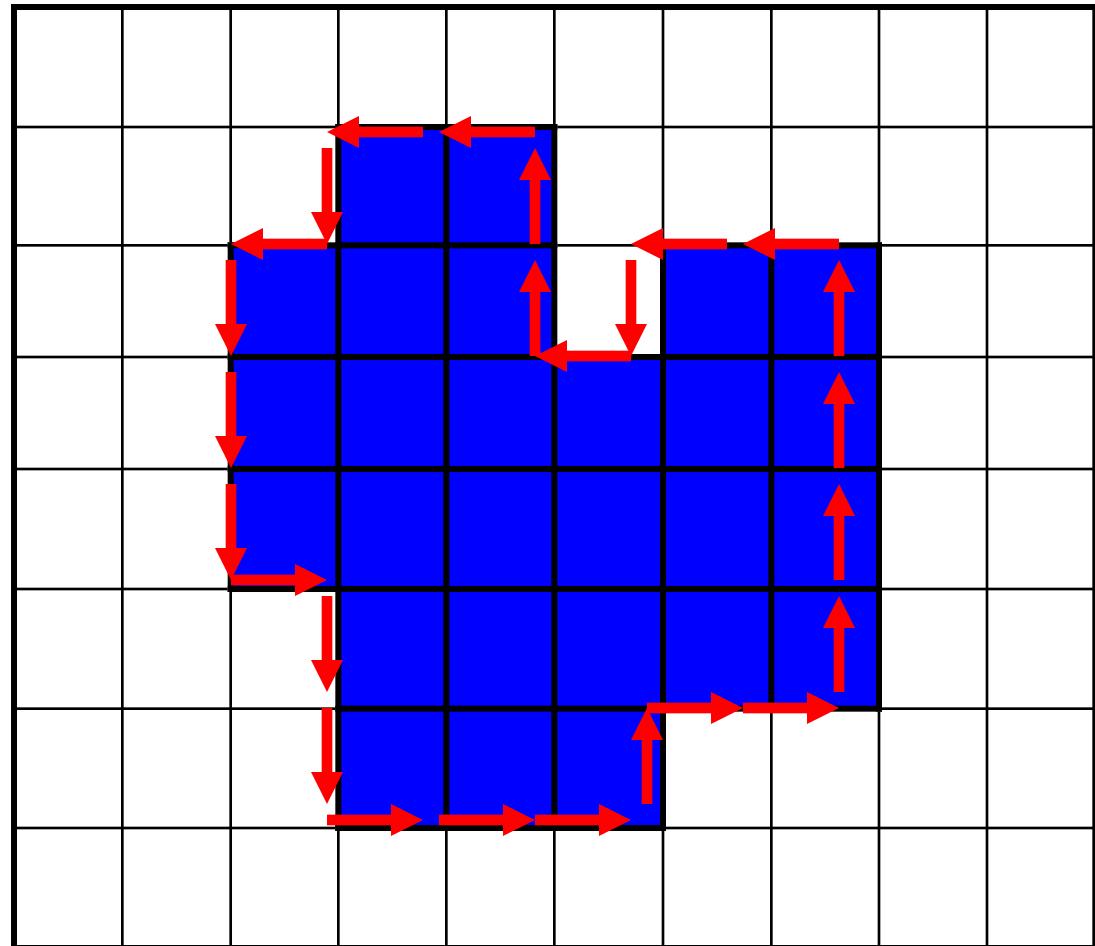
- Contour tracking/border following identify the pixels that fall on the boundaries of the objects, i.e., pixels that have a neighbor that belongs to the *background class or region*.
- There are two “standard” code definitions used to represent boundaries: code definitions based on 4-connectivity (*crack code*) and code definitions based on 8-connectivity (*chain code*).

BOUNDARY REPRESENTATIONS: 4-CONNECTIVITY (CRACK CODE)

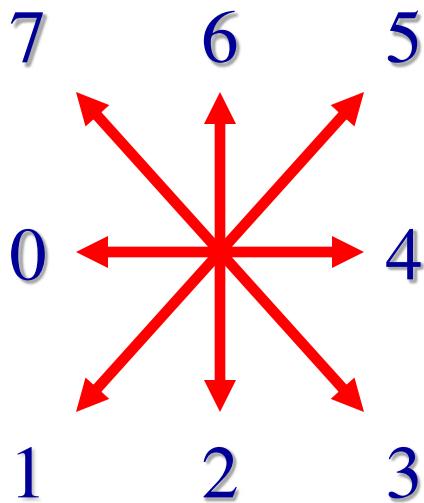


CRACK CODE:

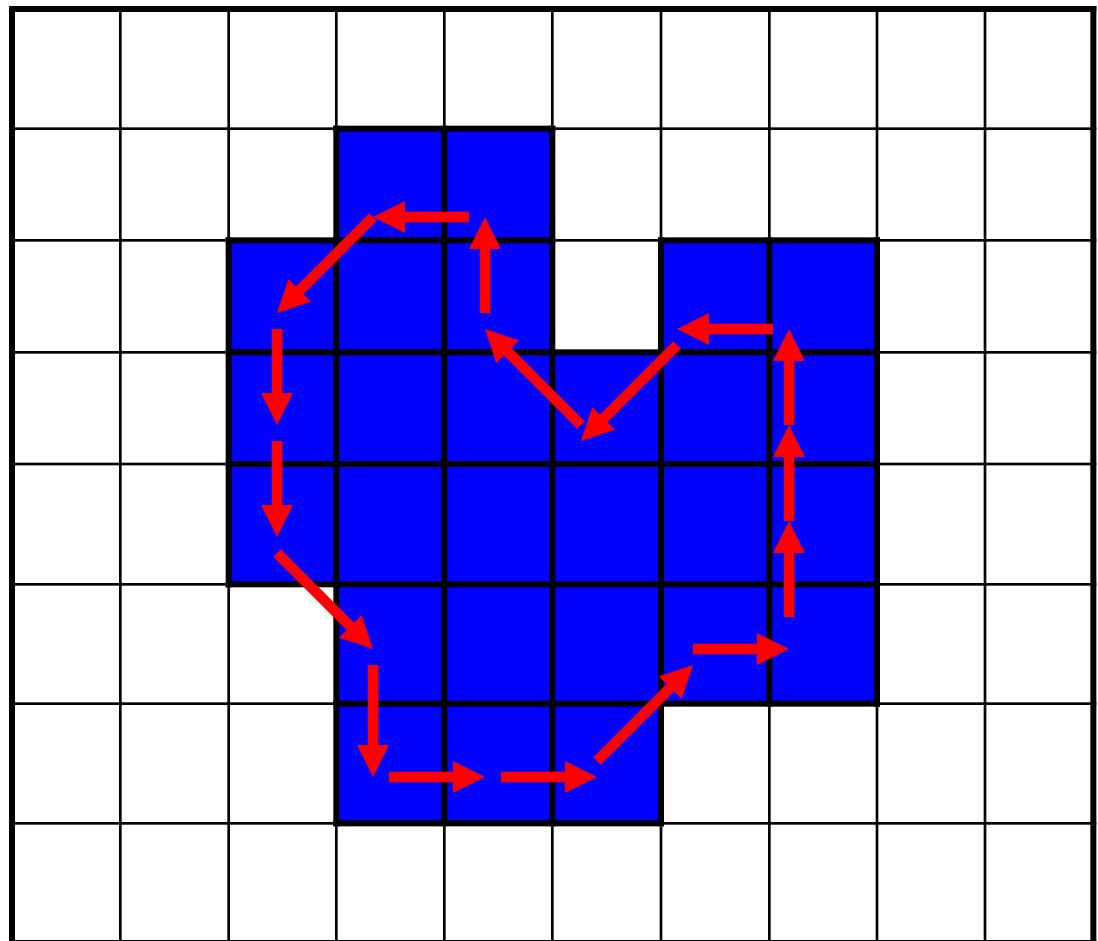
10111211222322333300
103300



BOUNDARY REPRESENTATIONS: 8-CONNECTIVITY (CHAIN CODE)



CHAIN CODE:
12232445466601760



CONTOUR TRACKING ALGORITHM FOR GENERATING CRACK CODE

- Identify a pixel **P** that belongs to the class “objects” and a neighboring pixel (4 neighbor connectivity) **Q** that belongs to the class “background”.
- Depending on the relative position of **Q** relative to **P**, identify pixels **U** and **V** as follows:

CODE 0	
V	Q
U	P

CODE 1	
Q	P
V	U

CODE 2	
P	U
Q	V

CODE 3	
U	V
P	Q

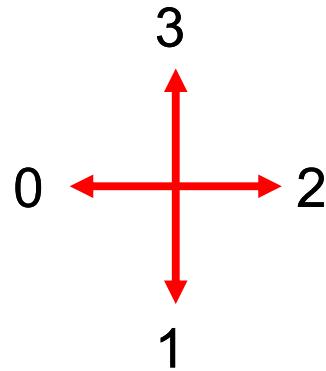
CONTOUR TRACKING ALGORITHM

- Assume that a pixel has a value of “1” if it belongs to the class “object” and “0” if it belongs to the class “background”.
- Pixels **U** and **V** are used to determine the next “move” (i.e., the next element of crack code) as summarized in the following truth table:

U	V	P'	Q'	TURN	CODE*
X	1	V	Q	RIGHT	CODE-1
1	0	U	V	NONE	CODE
0	0	P	U	LEFT	CODE+1

*Implement as a modulo 4 counter

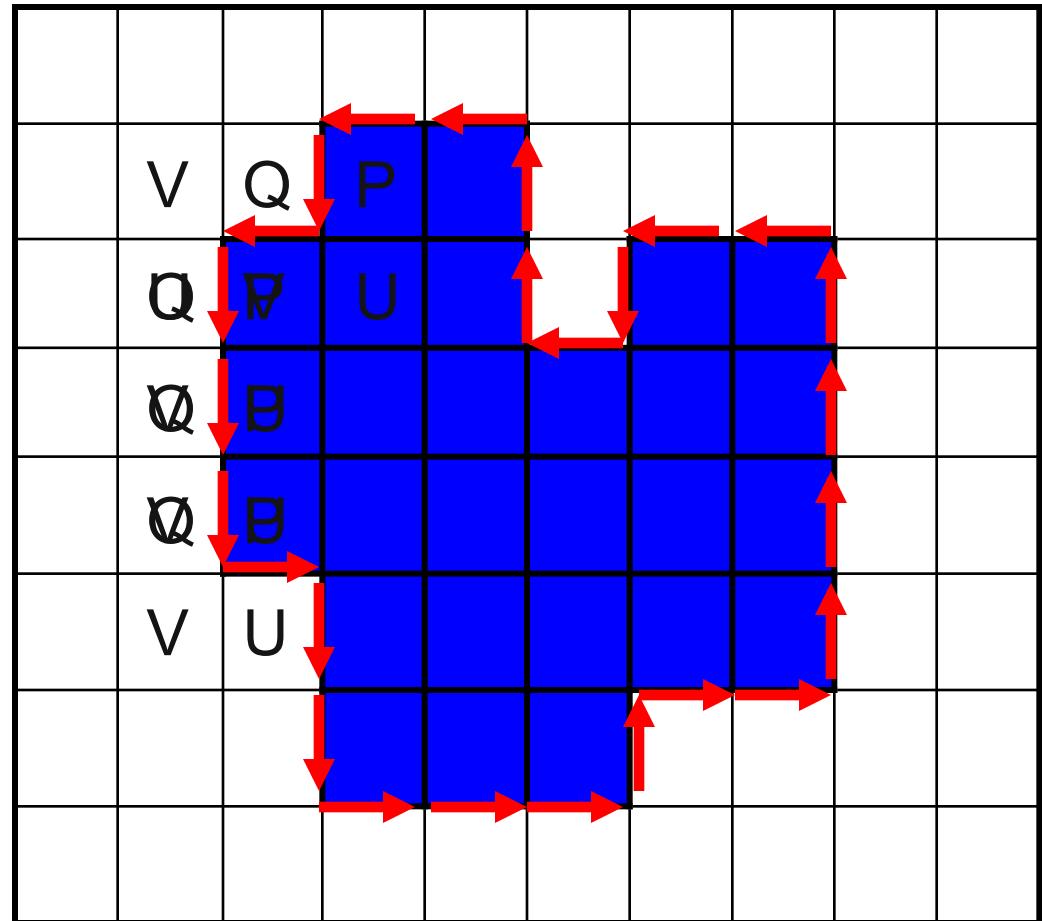
CONTOUR TRACKING ALGORITHM



CODE 0	CODE 1	CODE 2	CODE 3
V Q	Q P	P U	U V
U P	V U	Q V	P Q

U	V	P'	Q'	TURN	CODE*
X	1	V	Q	RIGHT	CODE-1
1	0	U	V	NONE	CODE
0	0	P	U	LEFT	CODE+1

*Implement as a modulo 4 counter

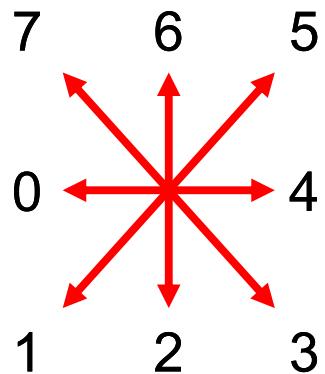


CONTOUR TRACKING ALGORITHM FOR GENERATING CHAIN CODE

- Identify a pixel \mathbf{P} that belongs to the class “objects” and a neighboring pixel (4 neighbor connectivity) \mathbf{R}_0 that belongs to the class “background”. Assume that a pixel has a value of “1” if it belongs to the class “object” and “0” if it belongs to the class “background”.
- Assign the 8-connectivity neighbors of \mathbf{P} to $\mathbf{R}_0, \mathbf{R}_1, \dots, \mathbf{R}_7$ as follows:

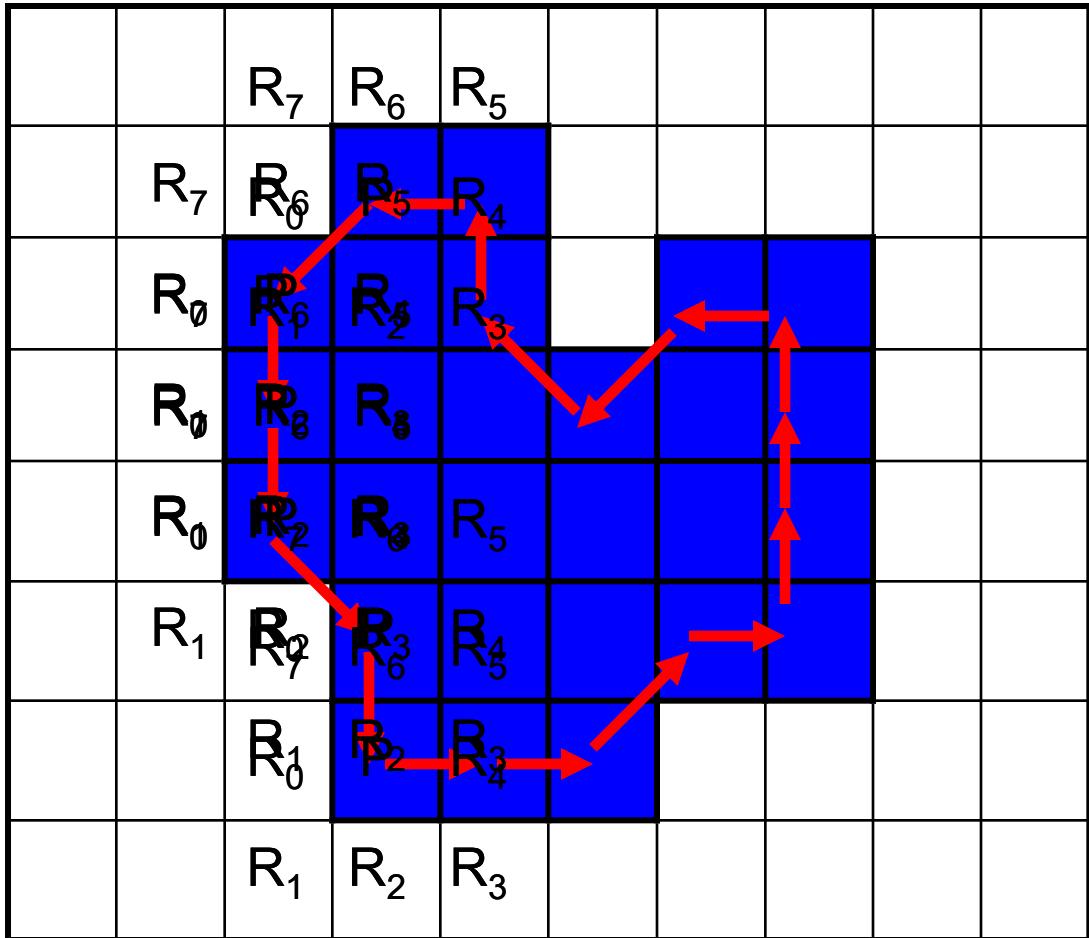
\mathbf{R}_7		\mathbf{R}_5
\mathbf{R}_0	\mathbf{P}	\mathbf{R}_4
\mathbf{R}_1	\mathbf{R}_2	\mathbf{R}_3

CONTOUR TRACKING ALGORITHM FOR GENERATING CHAIN CODE



ALGORITHM:

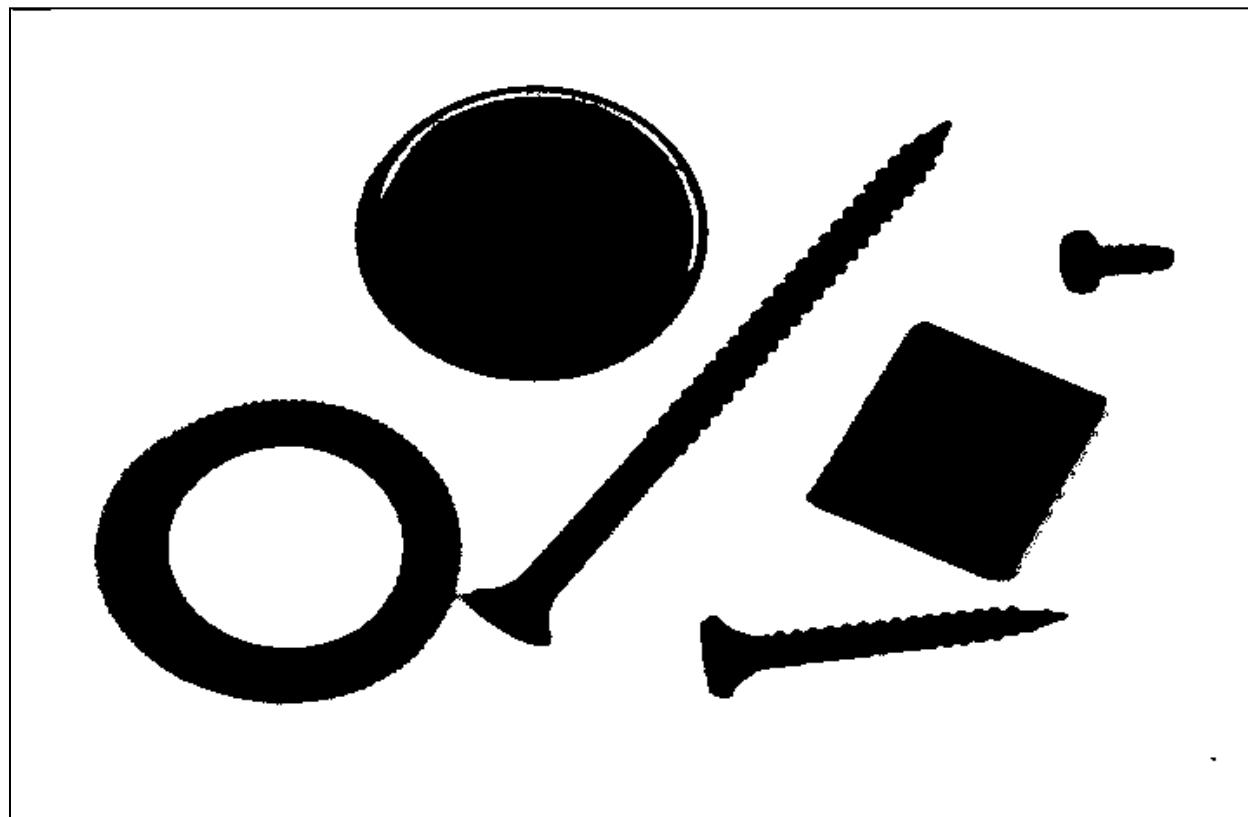
i=0
WHILE ($R_i == 0$) { $i++$ }
• Move P to R_i
• Set $i=6$ for next search



OBJECT RECOGNITION – BLOB ANALYSIS

- Once the image has been segmented into classes representing the objects in the image, the next step is to generate a high level *description* of the various objects.
- A comprehensive set of form parameters describing each object or region in an image is useful for object recognition.
- Ideally the form parameters should be independent of the object's position and orientation as well as the distance between the camera and the object (i.e., scale factor).

What are some examples of form parameters that would be useful in identifying the objects in the image below?



OBJECT RECOGNITION – BLOB ANALYSIS

- Examples of form parameters that are invariant with respect to position, orientation, and scale:
 - Number of holes in the object
 - Compactness or Complexity: $(\text{Perimeter})^2/\text{Area}$
 - Moment invariants
- All of these parameters can be evaluated during contour following.

GENERALIZED MOMENTS

- Shape features or form parameters provide a high level description of objects or regions in an image
- Many shape features can be conveniently represented in terms of moments. The $(p,q)^{\text{th}}$ moment of a region R defined by the function $f(x,y)$ is given by:

$$m_{pq} = \iint_R x^p y^q f(x, y) dx dy$$

GENERALIZED MOMENTS

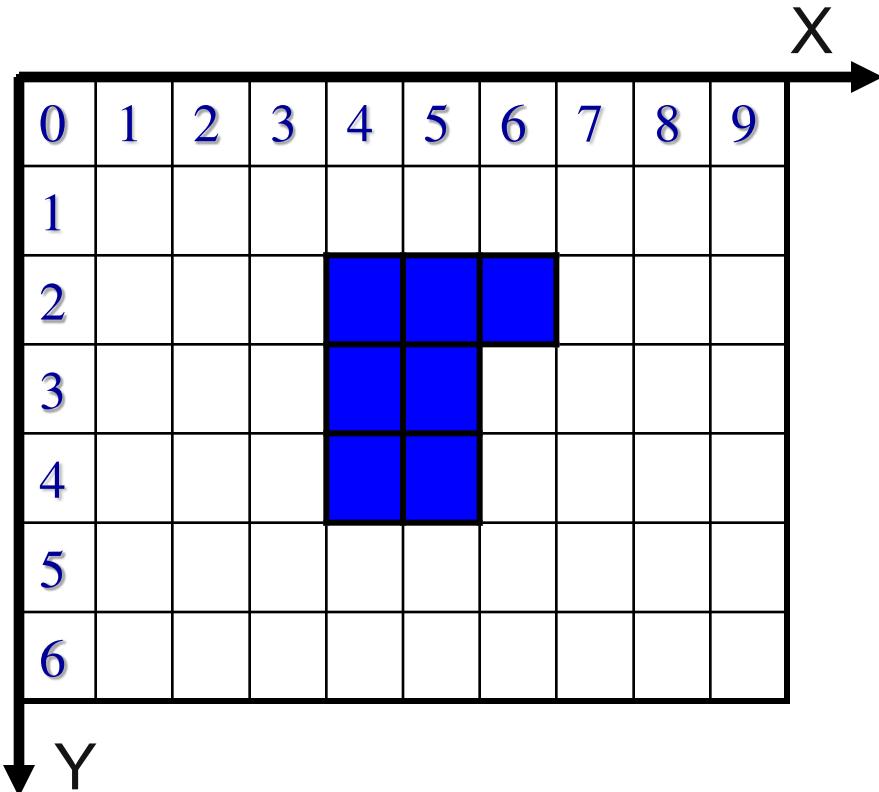
- In the case of a digital image of size **n** by **m** pixels, this equation simplifies to:

$$M_{ij} = \sum_{x=1}^n \sum_{y=1}^m x^i y^j f(x, y)$$

- For binary images the function $f(x,y)$ takes a value of 1 for pixels belonging to class “object” and “0” for class “background”.

GENERALIZED MOMENTS

$$M_{ij} = \sum_{x=1}^n \sum_{y=1}^m x^i y^j f(x, y)$$



i	j	M _{ij}
0	0	7
1	0	33
0	1	20
2	0	159
0	2	64
1	1	93

Area: An arrow points to the value 7 in the first row, first column of the table.

Moment of Inertia: An arrow points to the value 159 in the fourth row, first column of the table.

SOME USEFUL MOMENTS

- The center of mass of a region can be defined in terms of generalized moments as follows:

$$\bar{X} = \frac{M_{10}}{M_{00}}$$

$$\bar{Y} = \frac{M_{01}}{M_{00}}$$

SOME USEFUL MOMENTS

- The moments of inertia relative to the center of mass can be determined by applying the general form of the parallel axis theorem:

$$\bar{M}_{02} = M_{02} - \frac{M_{01}^2}{M_{00}}$$

$$\bar{M}_{20} = M_{20} - \frac{M_{10}^2}{M_{00}}$$

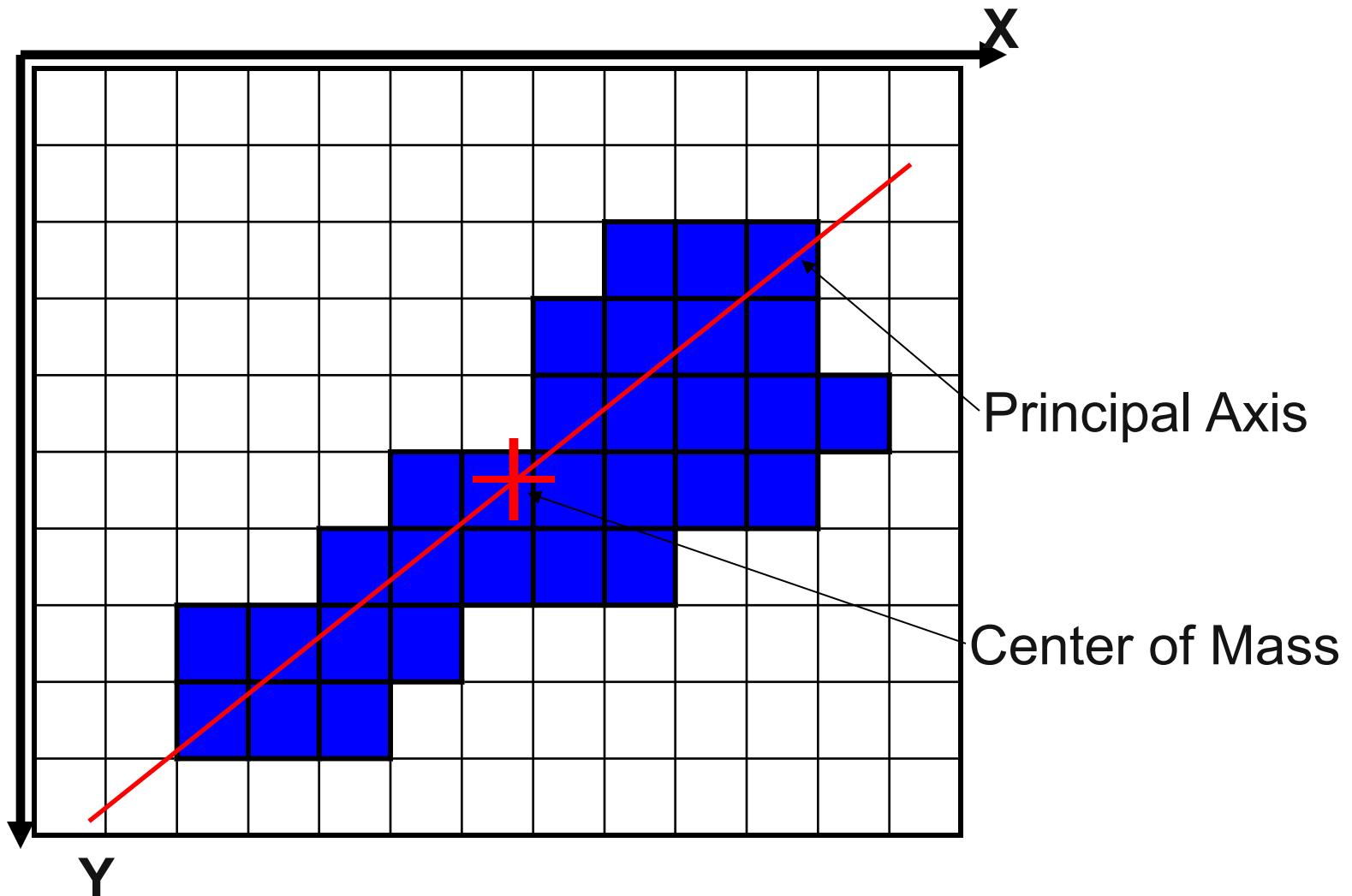
$$\bar{M}_{11} = M_{11} - \frac{M_{10}M_{01}}{M_{00}}$$

SOME USEFUL MOMENTS

- The principal axis of an object is the axis passing through the center of mass which yields the minimum moment of inertia.
- This axis forms an angle θ with respect to the X axis.
- The principal axis is useful in robotics for determining the orientation of randomly placed objects.

$$\text{TAN}2\theta = \frac{2\bar{M}_{11}}{\bar{M}_{20} - \bar{M}_{02}}$$

Example



SOME (MORE) USEFUL MOMENTS

- The minimum/maximum moment of inertia about an axis passing through the center of mass are given by:

$$\bar{I}_{MIN} = \frac{\bar{M}_{02} + \bar{M}_{20}}{2} - \frac{\sqrt{(\bar{M}_{02} - \bar{M}_{20})^2 + 4\bar{M}_{11}^2}}{2}$$

$$\bar{I}_{MAX} = \frac{\bar{M}_{02} + \bar{M}_{20}}{2} + \frac{\sqrt{(\bar{M}_{02} - \bar{M}_{20})^2 + 4\bar{M}_{11}^2}}{2}$$

SOME (MORE) USEFUL MOMENTS

- The following moments are independent of position, orientation, and reflection. They can be used to identify the object in the image.

$$\phi_1 = \overline{\bar{M}}_{20} + \overline{\bar{M}}_{02}$$

$$\phi_2 = (\overline{\bar{M}}_{20} + \overline{\bar{M}}_{02})^2 + 4\overline{\bar{M}}_{11}^2$$

SOME (MORE) USEFUL MOMENTS

- The following moments are normalized with respect to area. They are independent of position, orientation, reflection, and scale.

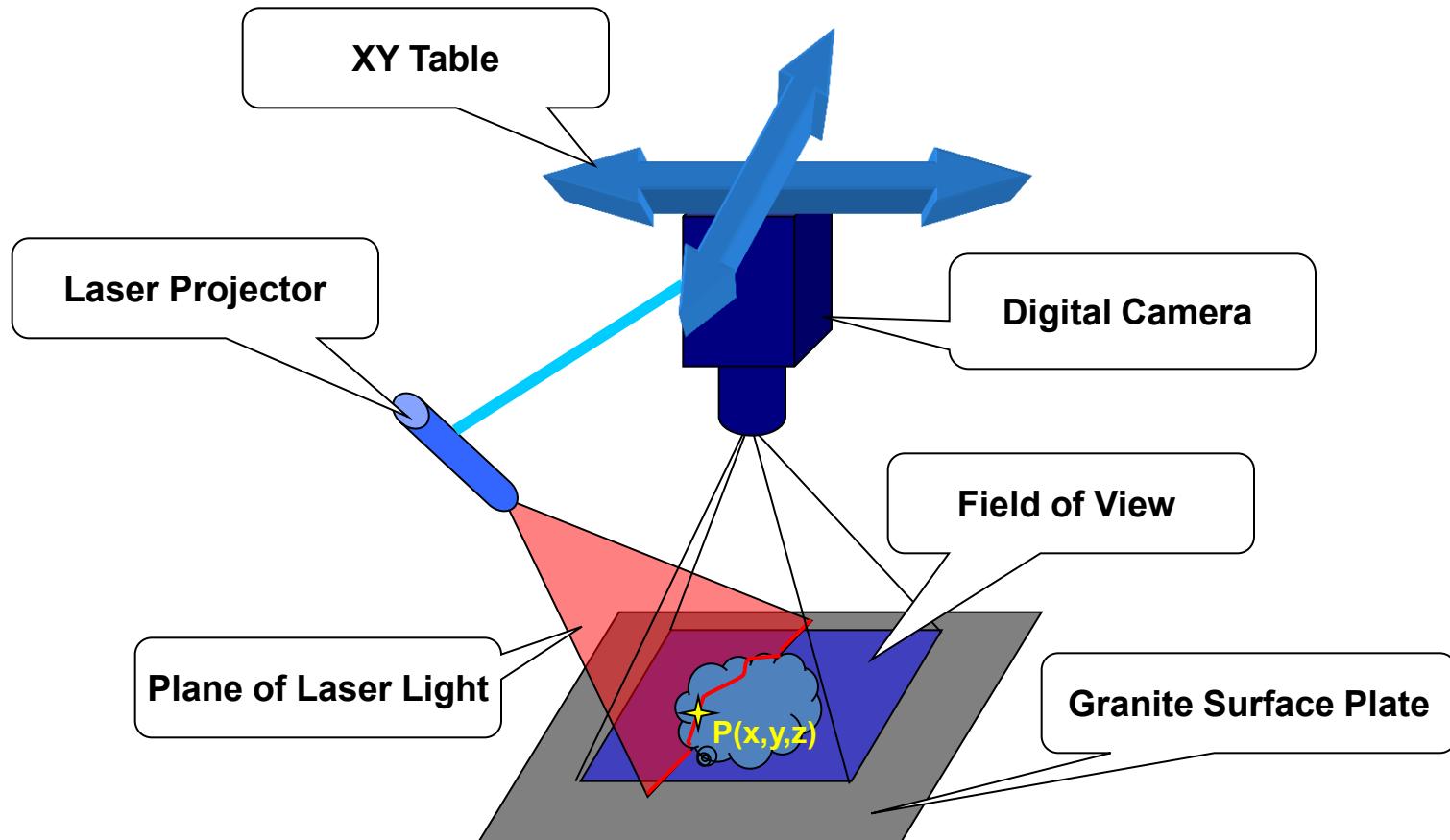
$$\psi_1 = \frac{\phi_1}{M_{00}^2}$$

$$\psi_2 = \frac{\phi_2}{M_{00}^4}$$

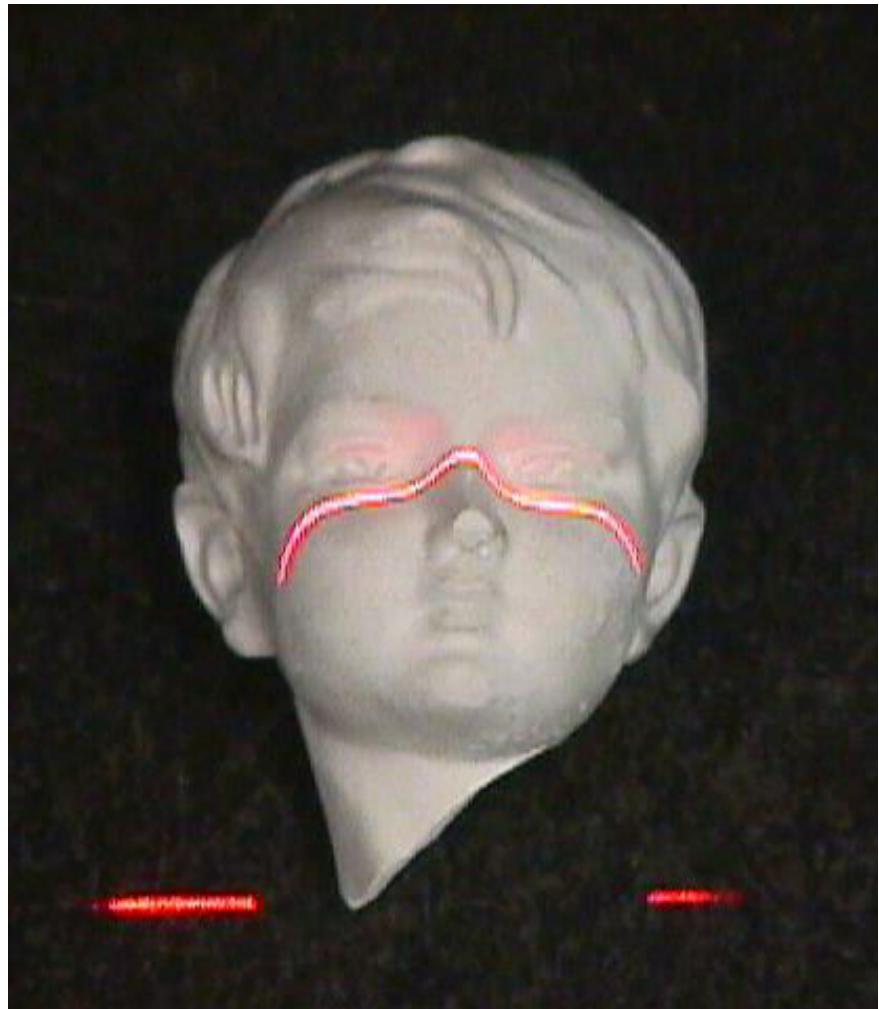
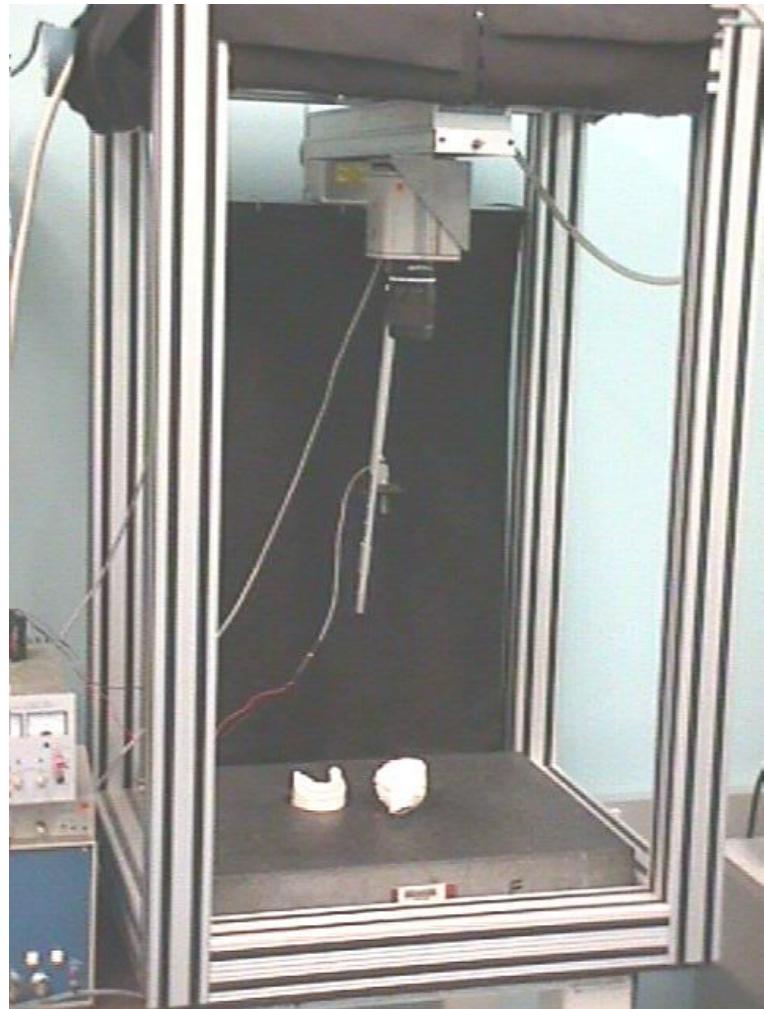
EVALUATING MOMENTS DURING CONTOUR TRACKING

- Generalized moments are computed by evaluating a double (i.e., surface) integral over a region of the image.
- The surface integral can be transformed into a line integral around the boundary of the region by applying Green's Theorem.
- The line integral can be easily evaluated during contour tracking.
- The process is analogous to using a planimeter to graphically evaluate the area of a geometric figure.

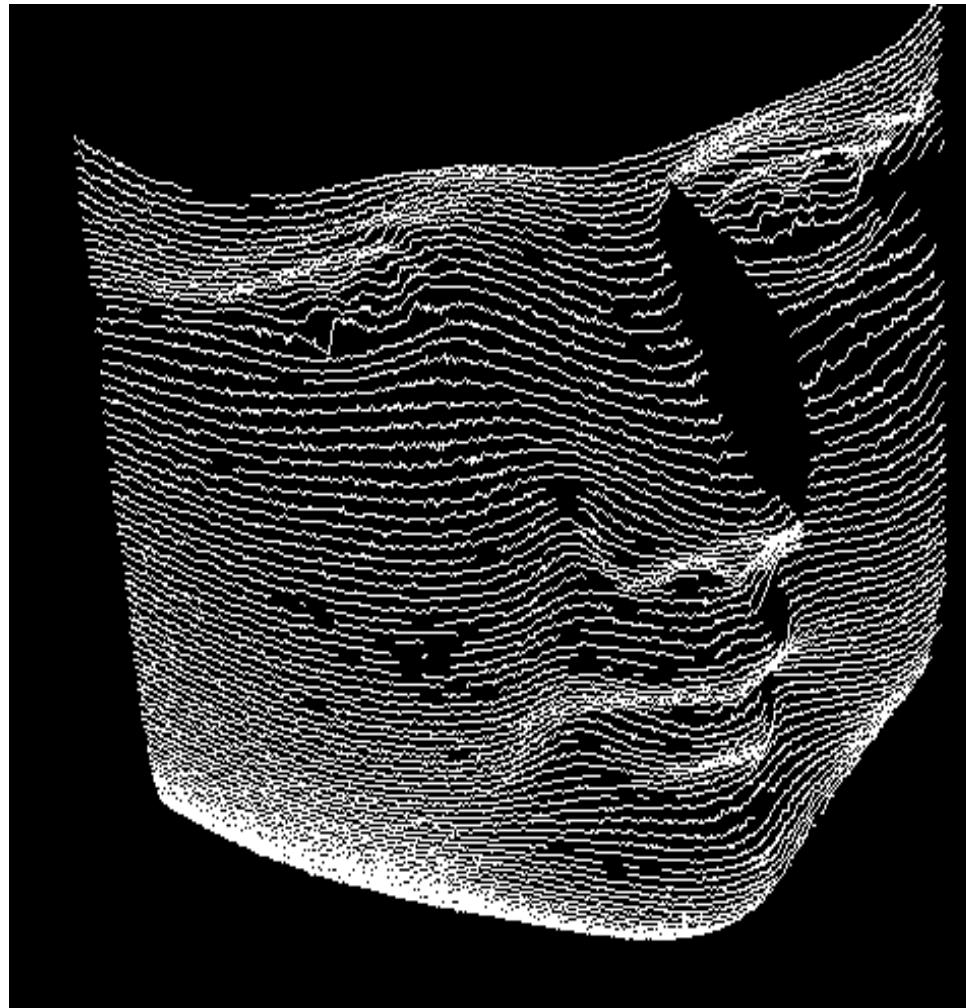
3D MACHINE VISION SYSTEM



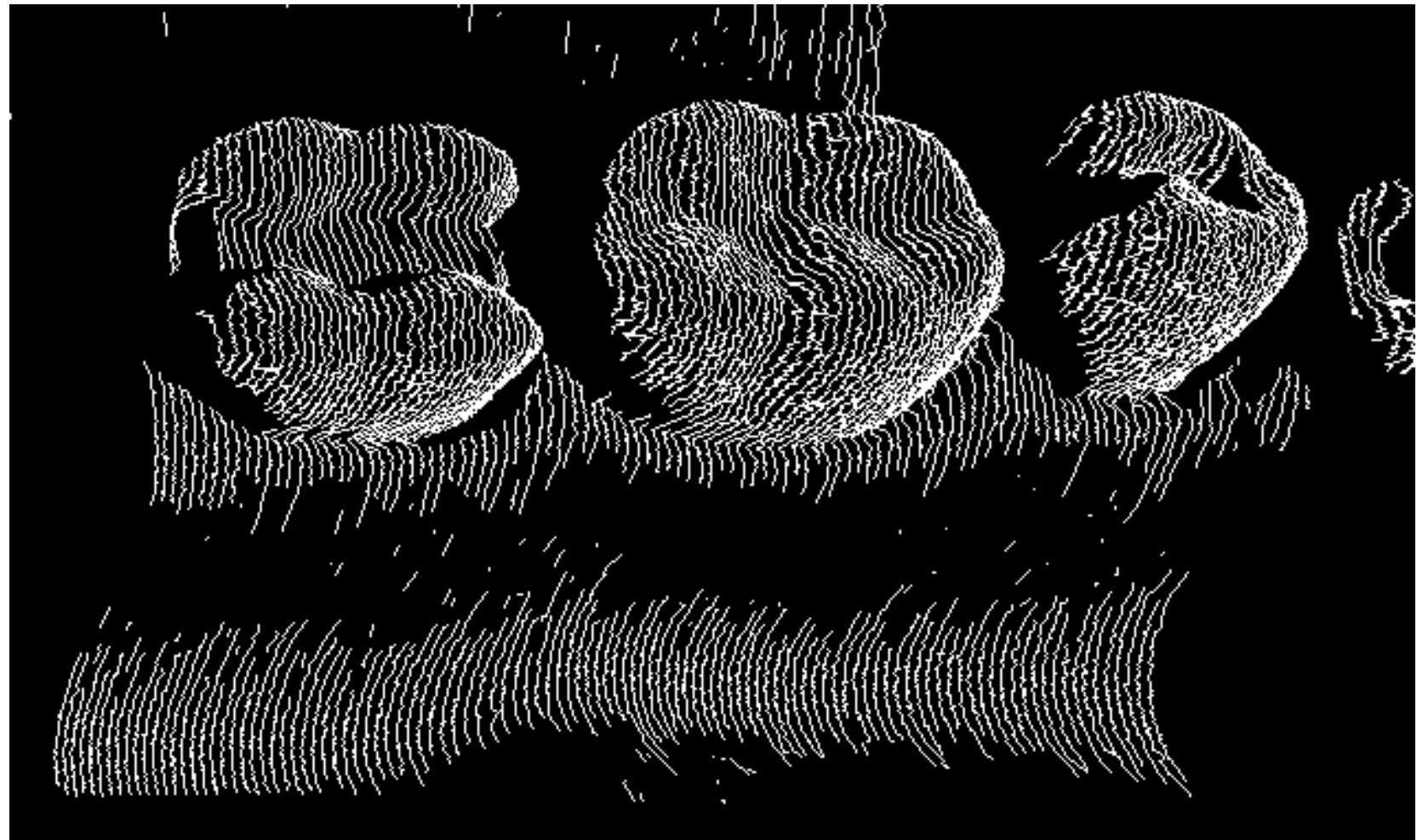
3D MACHINE VISION SYSTEM



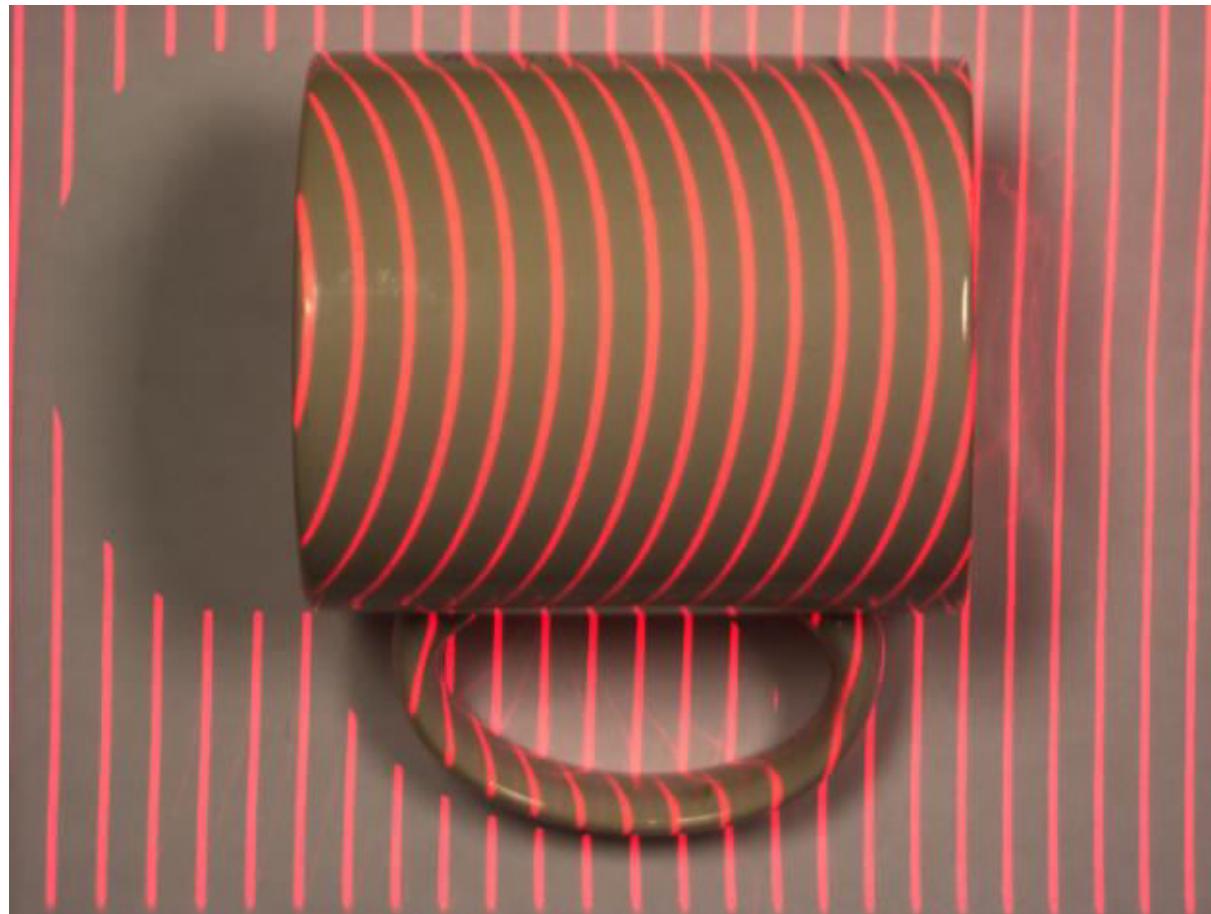
3D MACHINE VISION SYSTEM



3D MACHINE VISION SYSTEM

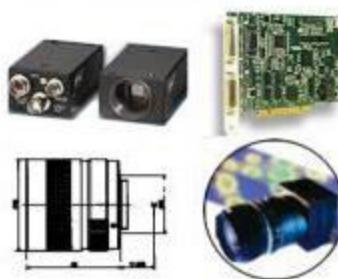


3D MACHINE VISION SYSTEM



Commercial Machine Vision Definition

“Machine vision is the capturing of an image (a snapshot in time), the conversion of the image to digital information, and the application of processing algorithms to extract useful information about the image for the purposes of pattern recognition, part inspection, or part positioning and orientation”....Ed Red



Imaging System
Components



Image Labs
Key Components



Machine Vision
Engineering Solutions



CatPro and Catalytic
Inspection

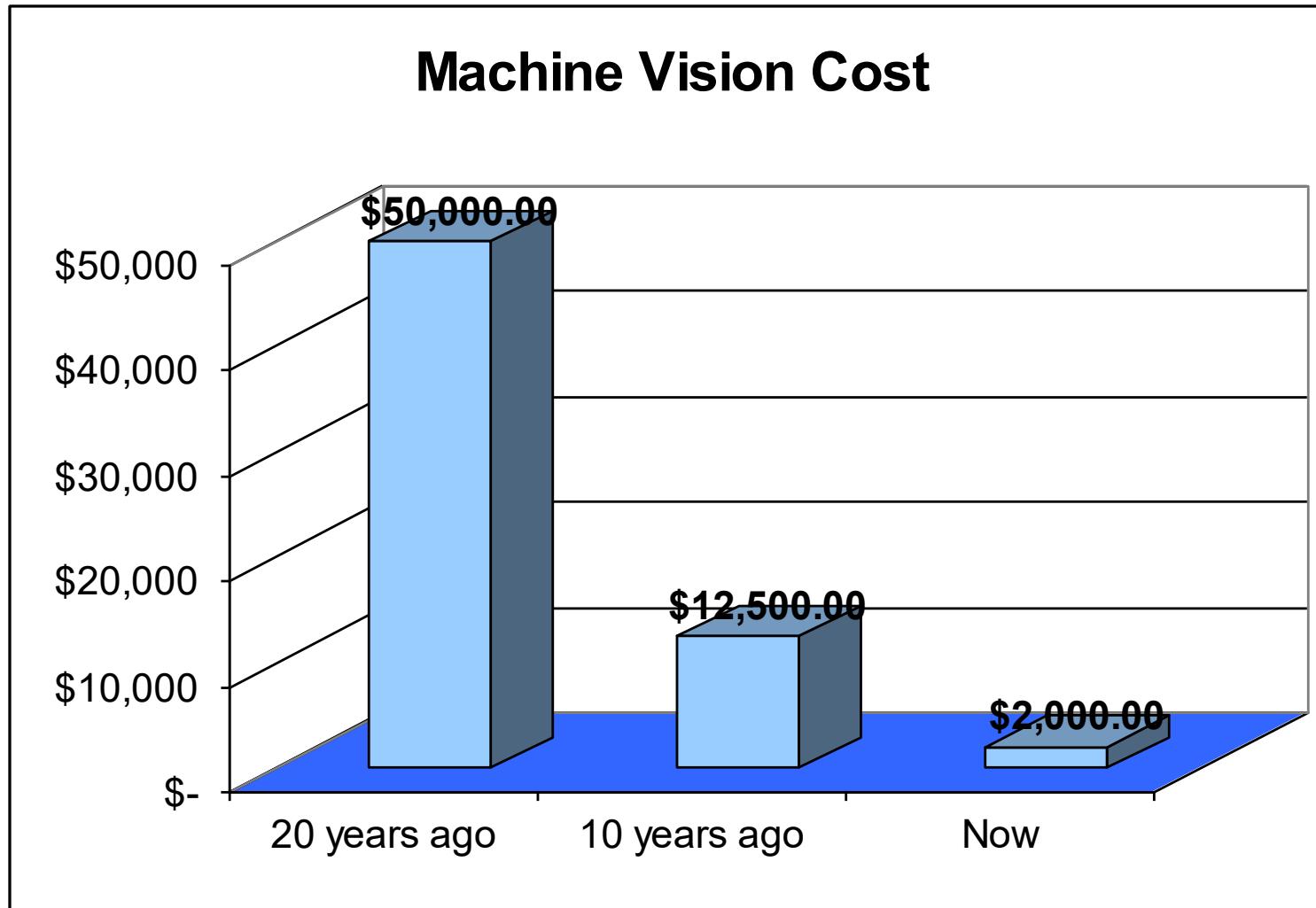
Current State

Cheap and Easy to Use



- The **Sony approved Scorpion Robot Inspection Starter Kit** contains everything you need for bringing your Scorpion Robot Inspection project to life.
- The kit includes a Scorpion Enterprise software license
- new high quality Sony XCD-710 (CR) camera (XGA resolution)
- Sony Desktop Robot
- 2 days training course
- A standard and configurable user interface paired with innovative, easy-to-use and robust imaging tools
- **\$1995.00**

Costs



Data Source: <http://www.qualitydigest.com/oct97/html/machvis.html>

Costs

Savings from using machine vision

- Cost of recruiting and training
- Scrap/rework created while learning a new job
- Average workers' compensation paid for injuries
- Average educational grant per employee
- Personnel/payroll department costs per employee

Where, What, Whom

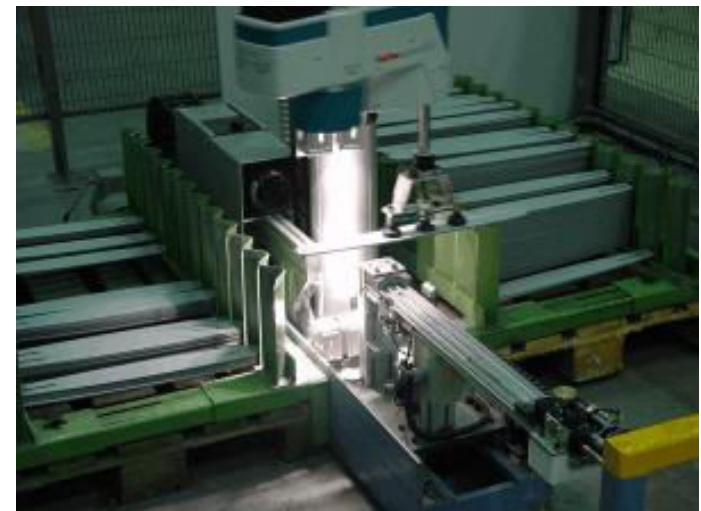
Machine vision now has a wide range of installations in high-production industries including:

- Semiconductor
- Electronic
- Automotive
- Container
- Pharmaceutical
- medical device
- Plastic
- Chemicals
- Food
- Footwear
- Textiles
- Printing
- Wood/forest products
- Fabricated metal

Machine vision can be found wherever parts are formed and packaged.

Where, What, Whom

- **Automotive**
 - fuse box inspection,
 - tire tread recognition,
 - power train inspection and
 - sheet metal inspection.
- **Electronics**
 - bare-board manufacturer
 - (inspect artwork, inner/outer layer circuit patterns, drill-hole patterns),
 - board assembler
 - (inspect solder paste/epoxy for presence and volume, check co-planarity of component leads, verify presence and position of components pre-solder, verify presence and position of components post-solder, and solder presence/absence and properties),
 - assembly
 - (alignment to assure position of screen-printed patterns, epoxy, component placement, and board pattern position.)



Where, What, Whom

- Food

- fruit and vegetable sorting and grading,
- automatic portioning,
- inspection for foreign objects, and
- general package-line applications

- Beverage

- quality inspection of containers,
- fill level inspection, and
- closure inspection are among the leading applications



Where, What, Whom

- Aerospace

- Design of a new sensor system with improved performance for accurately locating and measuring the parameters of holes in aerospace components
- The specification for the sensor system included the ability to locate and measure both conventional and countersunk holes, in a range of surfaces including aluminum and the latest graphite-based materials

- Work Zone Monitoring uses:

- 1300 x 1030 All Digital Camera
- Image Capture and License Plate Reader
- Fiber Optic Transmission
- Software Plate Reader
- PCIbus Wintel Architecture



Industry Example



Supporting Technology

SOFTWARE: 7 Things to Consider When Choosing Vision Software

Camera Choice

- The first consideration when picking vision software is to determine if it works with the camera that is best suited for your application.



Hardware Scalability

- Because camera technologies are advancing rapidly, someday you may want to upgrade your cameras to improve image quality or measure additional features.

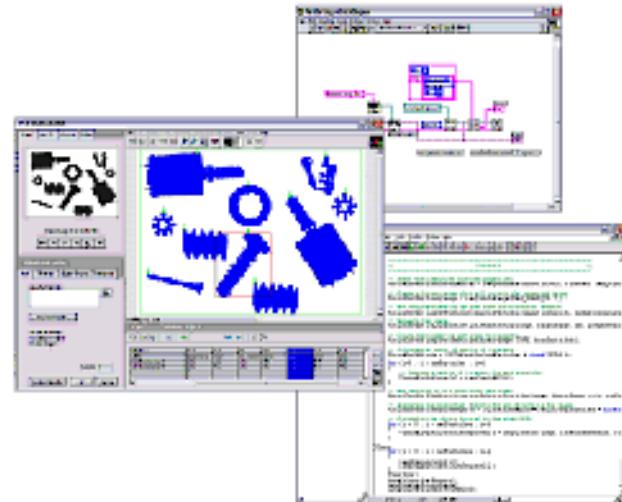
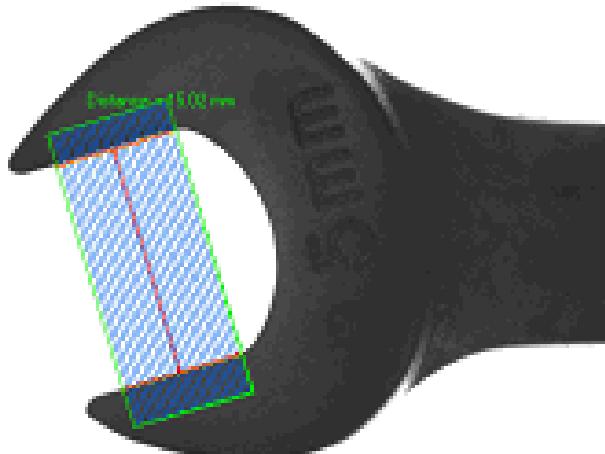


Supporting Technology

SOFTWARE: 7 Things to Consider When Choosing Vision Software

Software Ease of Use

- Once you acquire an image, the next step is to process it.



Algorithm Breadth and Accuracy

- whether the software tools can correctly and accurately measure important part or object features down to the subpixel. If the software is not accurate and reliable, then it does not matter how fast your computer is or how many pixels your camera has.

Supporting Technology

SOFTWARE: 7 Things to Consider When Choosing Vision Software

Algorithm Performance

- No matter how many hundreds of algorithms you have to choose from or how quickly you can build an application with them, if the inspection tools are inefficient and take too long to run, then much of your work goes to waste.

Integration with Other Devices

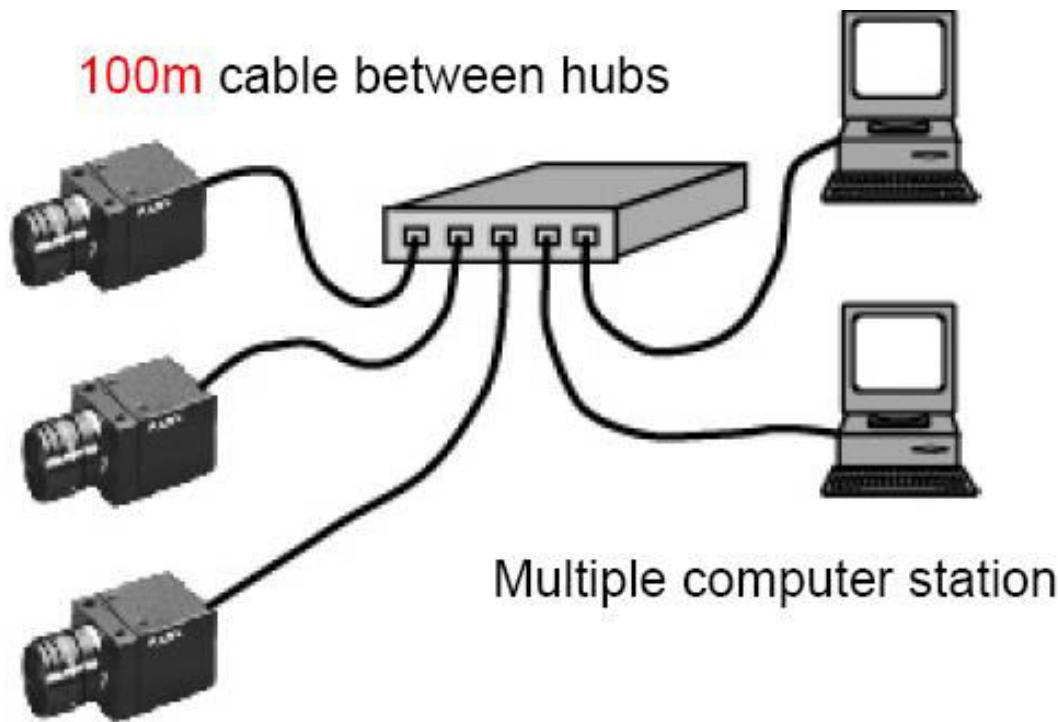
- In industrial automation, your vision application may need to control actuators to sort products; communicate inspection results to a robot controller, PLC, or [programmable automation controller](#); save images and data to network servers; or communicate inspection parameters and results to a local or remote user interface.

Price

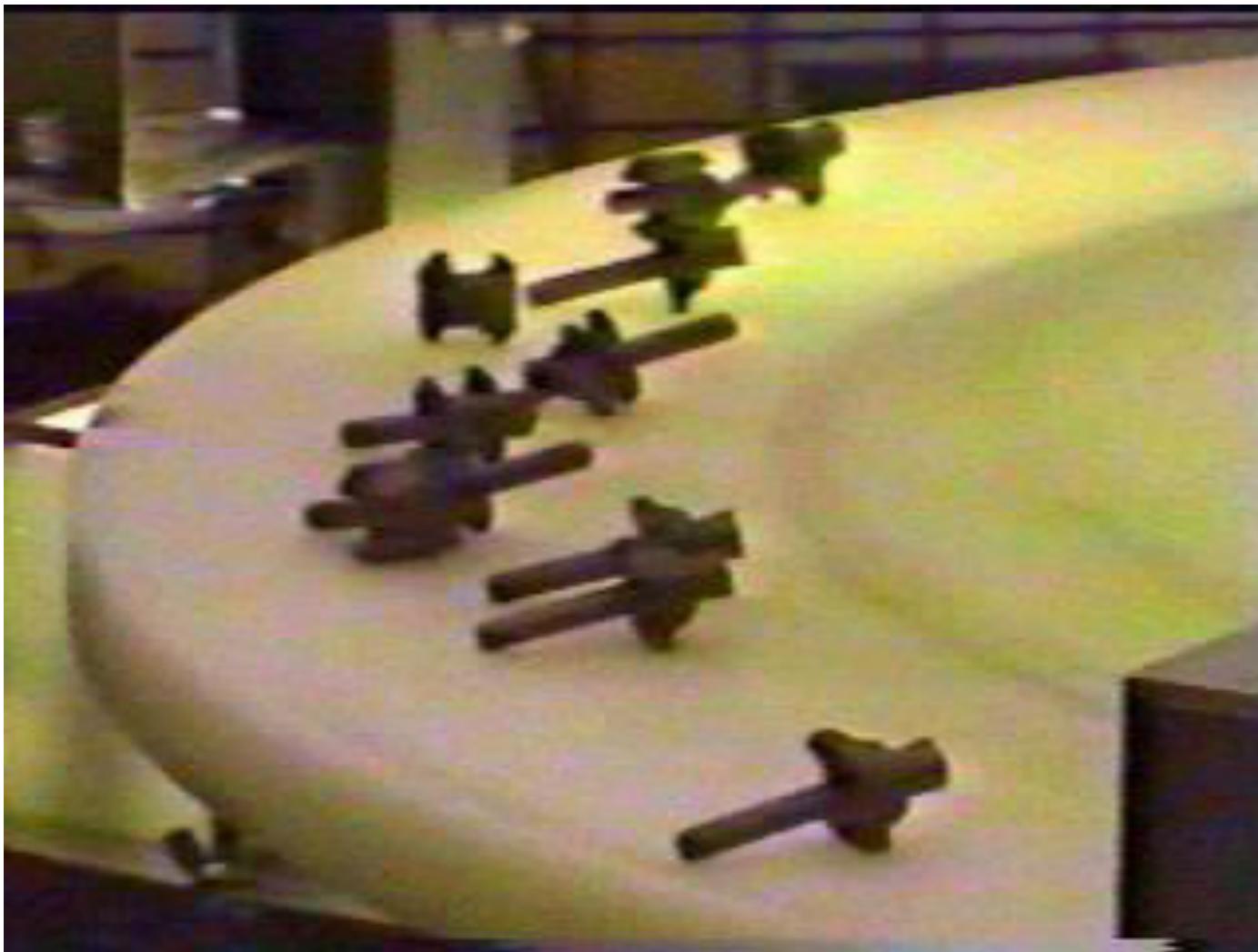
- Vision software packages come in many variations. Many cater to OEM customers by splitting up their development libraries and selling algorithms a la carte. While each individual algorithm bundle seems lower in cost, the total vision development package cost is often quite high. Add to that the cost of a license for each component, and application deployment becomes complicated as well as costly.

Standardization

- GigE Vision is the newest effort at communications interoperability. Work is on-going to develop and release a standard for the connection of vision components using a standard Gigabit **Ethernet cable and connector**.



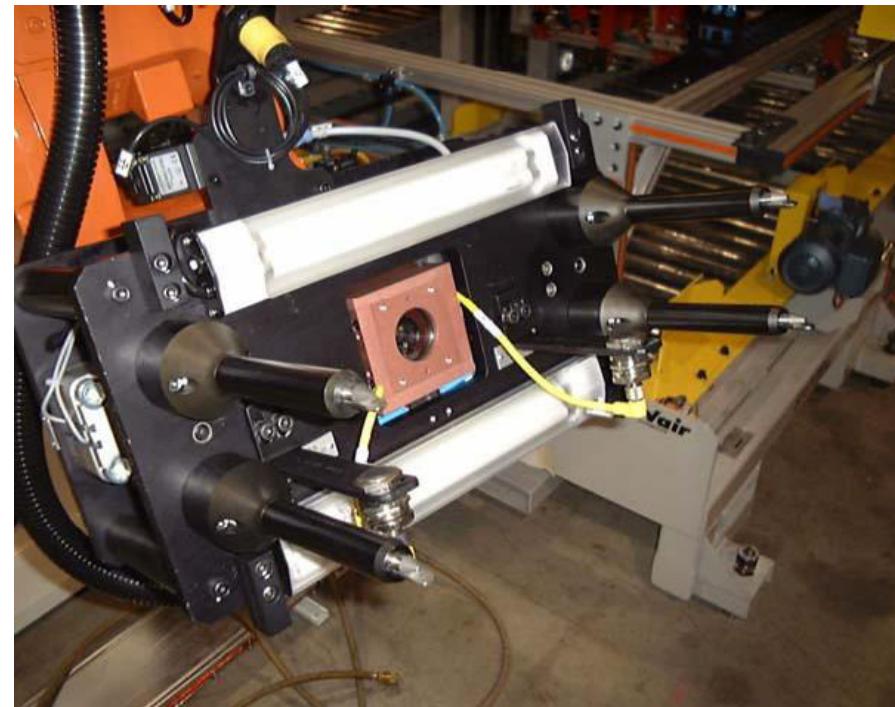
Industry Example



Single Camera 3DTM (SC3DTM)

A novel technology for guidance of industrial robots in three-dimensional space

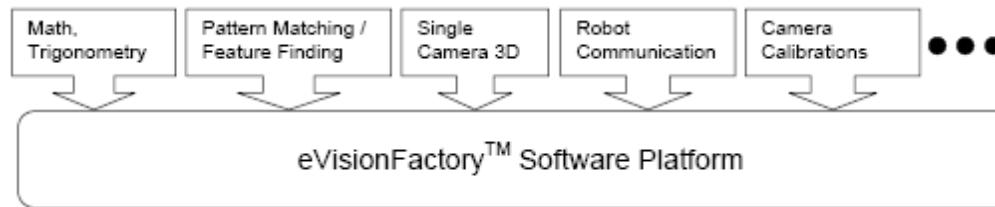
- Provides accurate 3D pose (6 d.o.f) information to industrial robots
- Machines able to 'see' the part while at the same time addressing the issues of reliability, usability and global supply.



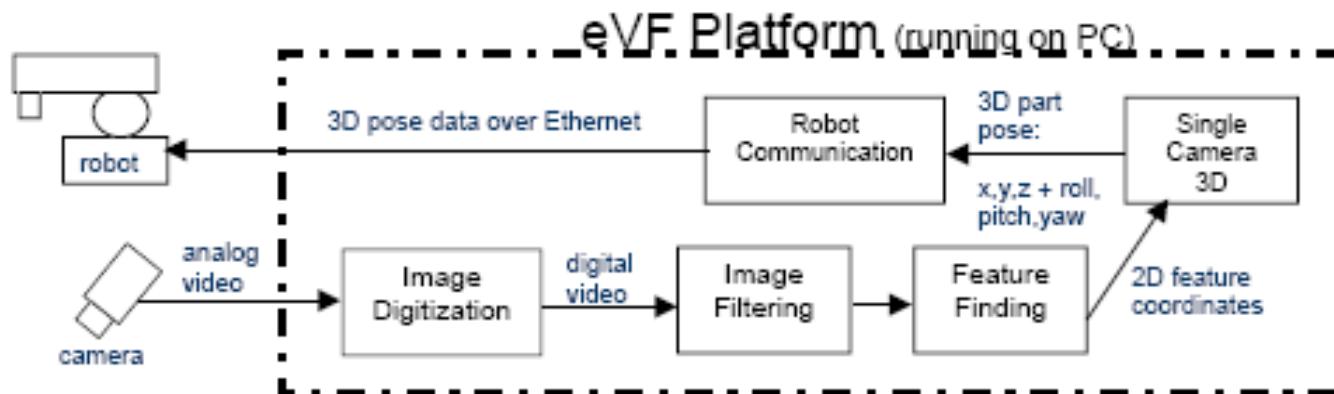
Single Camera 3DTM (SC3DTM)

A novel technology for guidance of industrial robots in three-dimensional space

- Software



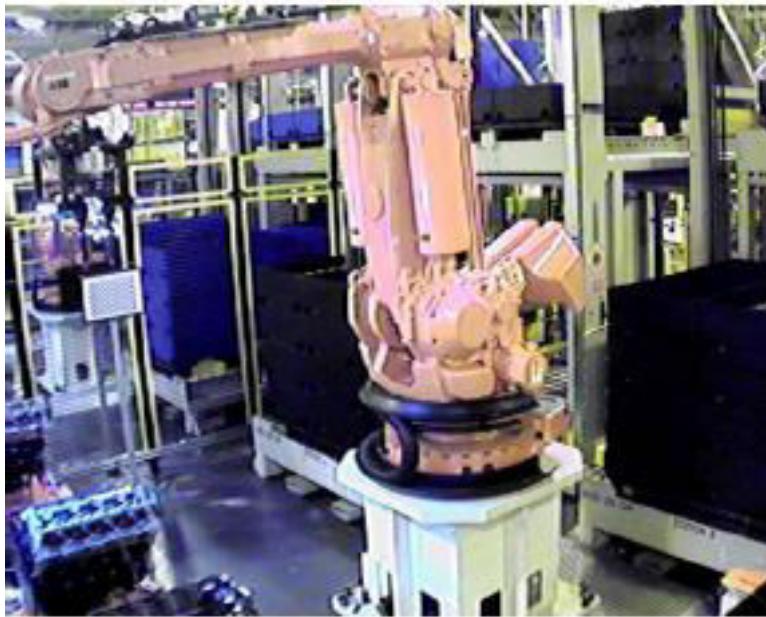
- Data Flow



Single Camera 3DTM (SC3DTM)

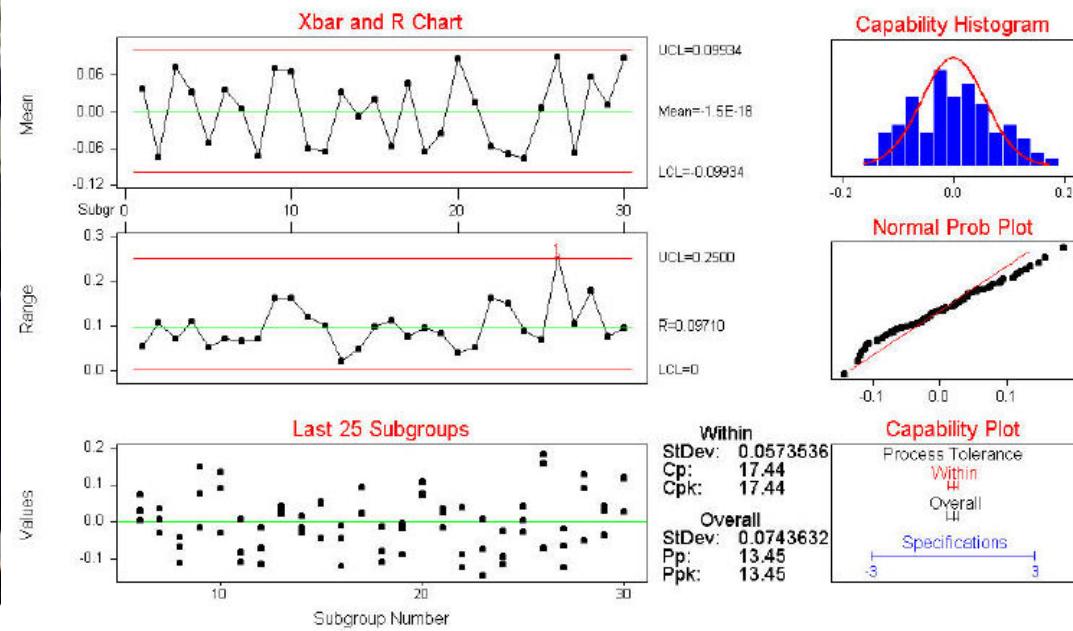
A novel technology for guidance of industrial robots in three-dimensional space

Machine



Repeatability

Cell CA010 Test at Essex Z Repeatability

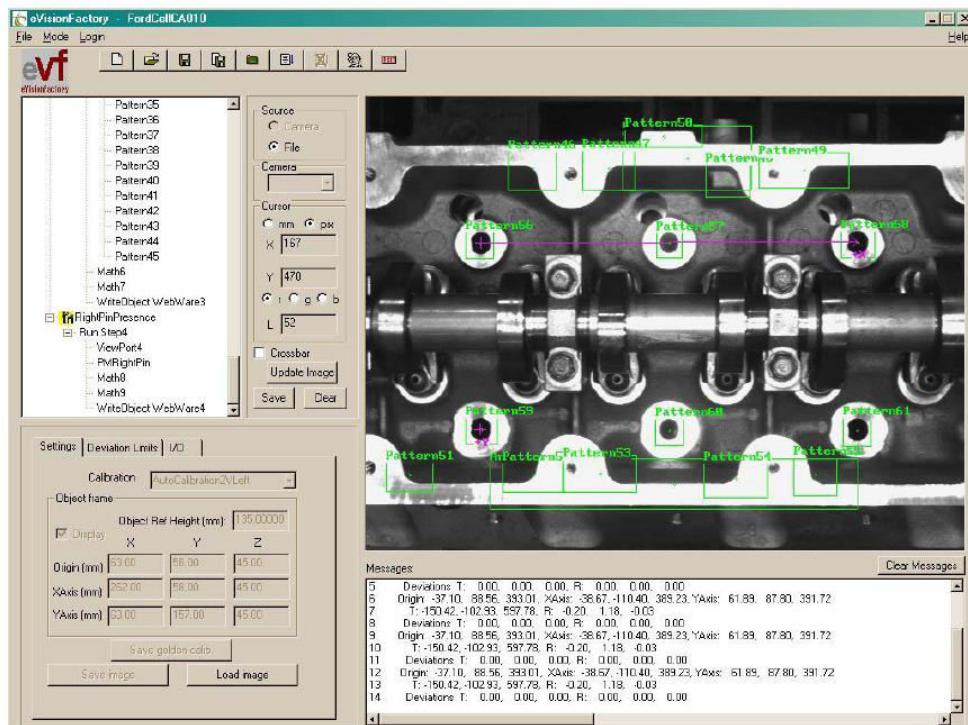


Single Camera 3DTM (SC3DTM)

A novel technology for guidance of industrial robots in three-dimensional space

Requirements

- Parts must be stationary
 - No part overlap
 - 10 unique features visible to the camera
 - Part to part variation in the position of features must be minimal
 - Field of view must contain all features
 - Camera resolution must be less than 10% of the accuracy/repeatability required by the application



Summary

Machine Vision is:

- ✓ Affordable
- ✓ Used in many applications
- ✓ Convenient
- ✓ Easy-to-use
- ✓ Saves time
- ✓ Safe

Primary Vendors of Technology

3D Systems

- Cohu, Inc., Electronics Division
- LMI Technologies Inc
- SICK IVP AB
- StockerYale Canada
- VITRONIC Machine Vision Ltd.

Cameras

- Adimec
- Basler Vision Technologies
- Daitron
- JAI A/S
- Sony Electronics Inc.

Complete Vision Systems

- Cognex Corporation
- ISRA Vision Systems
- Tordivel AS
- Vitronic Machine Vision

References

- Beattie, RJ, Cheng, SK and Logue, PS, “The Use of Vision Sensors in Multipass Welding Applications”, pp 28-33, The Welding Journal 67(11), November 1988.
- www.machinevisiononline.org
- <http://www.qualitydigest.com/oct97/html/machvis.html>
- http://zone.ni.com/devzone/conceptd.nsf/webmain/9F5D44BDD177005886256FDC007B2C78?opendocument&node=1286_US
- http://www.machinevisiononline.org/public/articles/Babak_Habibi_July03.pdf

Image Processing and Sampling

Introduction to image

- An **natural image** captured with a camera, telescope, microscope or other type of optical instrument displays a **continuously varying array of shades and color tones**. This is known as continuous tone image or analog image.
- An image provides **information**.

Overview

- Image representation
 - What is an image?
- Halftoning and dithering
 - Trade spatial resolution for intensity resolution
 - Reduce visual artifacts due to quantization

What is an Image?

- An image is a 2D rectilinear array of pixels



Continuous image



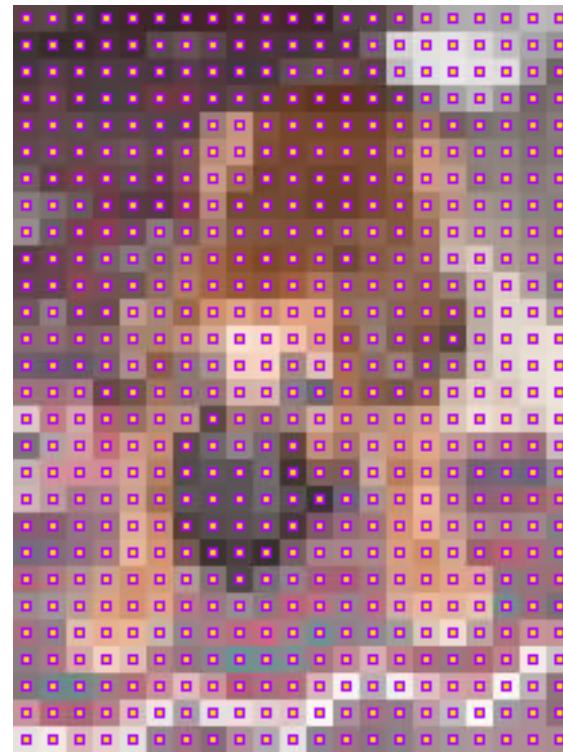
Digital image

What is an Image?

- An image is a 2D rectilinear array of pixels



Continuous image



Digital image

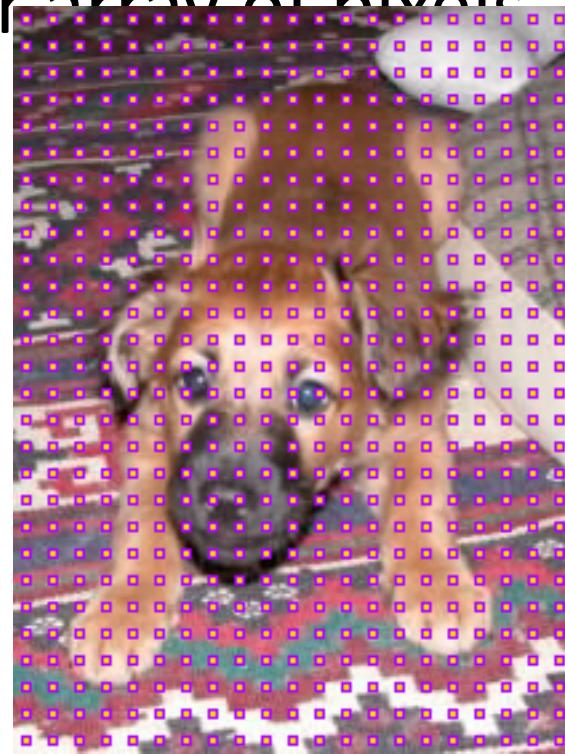
A pixel is a sample, not a little square!

What is an Image?

- An image is a 2D rectilinear array of pixels.



Continuous image



Digital image

A pixel is a sample, not a little square!

Image Representation

Data Representation

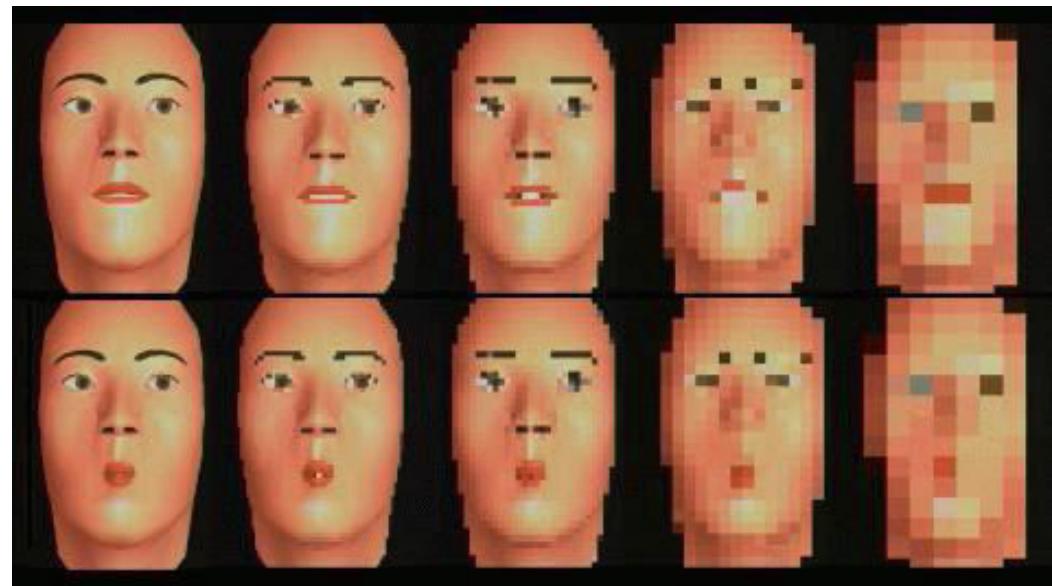
- Text representation
 - ASCII character set
 - Unicode
 - Data compression
- Images!

What is an image?

- Rectangular grid of pixels- 5x5 grid
 - If we are using 1 bit per cell, *how many bits are needed to present the picture?*
- What is a pixel?
 - Point/Cell in the image that contains color data
 - Each pixel is made up of *bits*
- Resolution: Details contained in an image
 - Defined by the number of pixels

5 x5 grid

[0,0]	[0,1]	[0,2]	[0,3]	[0,4]
[1,0]	[1,1]	[1,2]	[1,3]	[1,4]
[2,0]	[2,1]	[2,2]	[2,3]	[2,4]
[3,0]	[3,1]	[3,2]	[3,3]	[3,4]
[4,0]	[4,1]	[4,2]	[4,3]	[4,4]



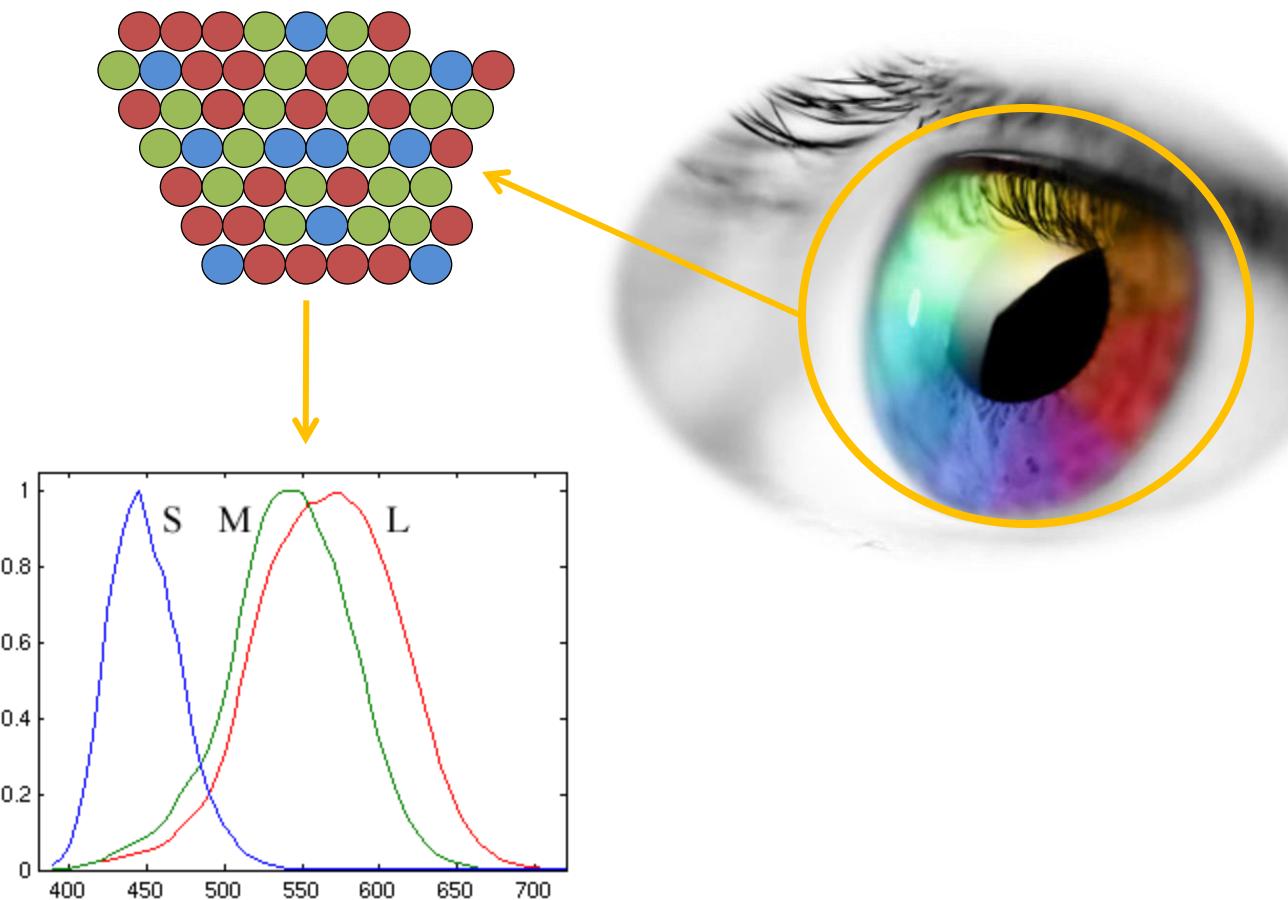
Digital images



George Seurat: *Sunday afternoon on the island of La Grande Jatte* (1884-1886)

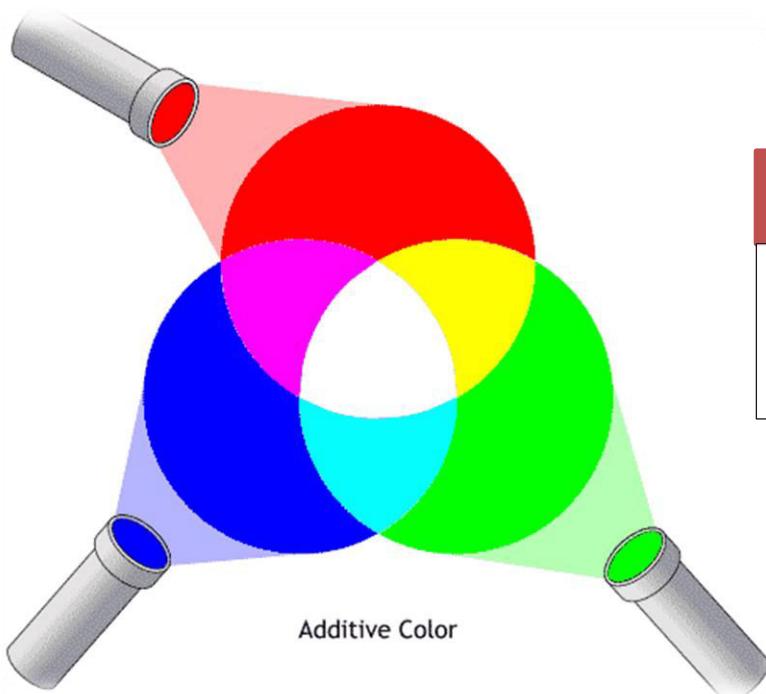
Representing Color

Red Green Blue



Representing Color

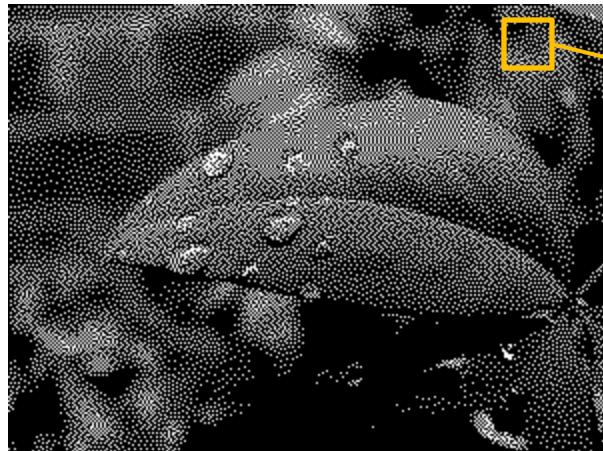
- Computer graphics/Images: RGB
- R: 0 to 255, G: 0 to 255, B: 0 to 255



Red	Green	Blue	Color
• 255	• 255	• 255	• White
• 255	• 255	• 0	• Yellow

Binary Images

- Remember, everything on a computer is stored as 0s and 1s.
- Thus, we must *interpret* these numbers as different forms of data.
- One bit (binary digit) can be either a 0 or a 1.
 - Therefore, it can only represent two possibilities: hot or cold, black or white, on or off, etc...



000000110011100111001
100001100111010000111
000111000110001111000
011100011110000111000
110111001110011011000
101001100010101000110
001010111011101000110
100101010100001110000
10101010000000001110

1 bit per pixel

Bit Color Depth



1 bit

1 = ON 0 = OFF

2 bits

00 01 10 11

Different shades of gray

4 bits

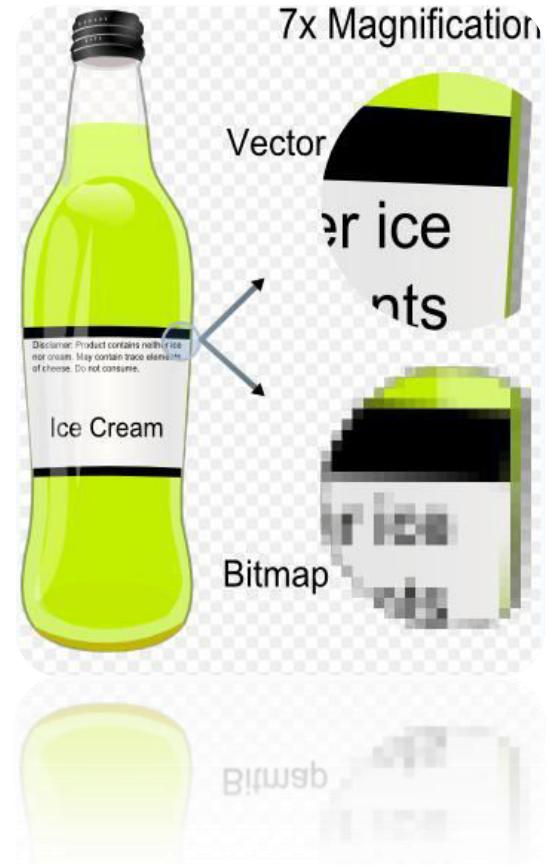
8 bits

24 bits

24 bit *TrueColor* can represent more than 16.7 million **unique** colors. More colors than the human eye can distinguish!

Raster vs Vector Graphics

- Raster graphics: made up of pixels
 - Resolution dependent
 - Cannot be scaled without losing quality
 - Can represent photo realistic elements better than vector graphics
- Vector graphics: geometric primitives, composed of paths
 - Mathematical equations
 - Resolution independent
 - Can be scaled to any size without losing quality
 - Best for cartoon-like images
 - 3D modeling



Raster vs Vector Graphics

- Raster graphics - Image formats:
 - BMP
 - GIF
 - JPEG
 - PNG
- Vector graphics - Image formats:
 - Flash
 - Scalable vector graphics (SVG)
 - CDR (corelDraw)
 - AI (Adobe Illustrator)

Raster Graphics

- **BMP** (bitmaps)
 - Simple structure
 - Pixel color values *left to right, top to bottom*
 - Can be compressed using run-length encoding
- **GIF** (graphics interchange format)
 - 8-bit palette (any 256 colors)
 - Small size
 - Simple images: line art, shapes, logos
 - Lossless compression: covering areas with single color
- **JPEG** (joint photographic experts group)
 - Is a *compression method* stored in **JFIF** (JPEG file interchange format)
 - Lossy compression: Averages color hues over short distances
 - Taking advantage of limitations of our visual system, discarding invisible information
 - Compression ratio is usually 0.1
 - Structure: sequence of segments. Marker followed by a definition of the marker

Images

- The Science of Images
 - 2D array of pixels
- The Psychology of Images
- The Technology of Images
 - Image Formats
 - Images in Director

The Science of Images:

B&W Image Representation

- An image is simply a 2D array of pixels
 - Its dimensions: say, **w** pixels wide by **h** pixels high
- Each **pixel** is a small square on the screen
- Each pixel has a **color** associated with it
- If the color can be either **black or white**, then one needs only 1 bit per pixel
- **Size** of a BW image: $w * h * 1 \text{ bits} = (w * h) / 8 \text{ B}$
 - A 640×480 BW image takes $38,400 \text{ B} = 37.5 \text{ KB}$
 $(1\text{KB} = 1024 \text{ B})$



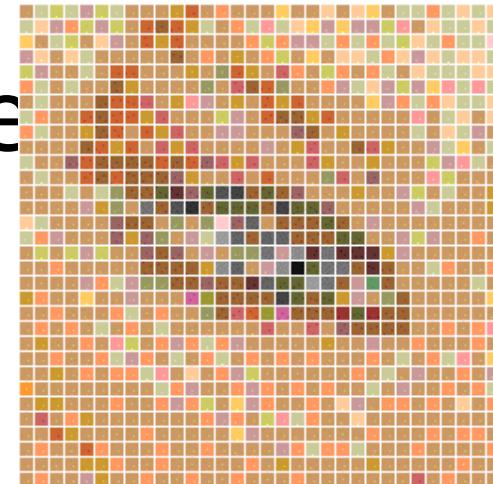
Happy



Waggy

The Science of Images

Color Image Representation



- We can represent every visible color by its **RGB** percentage composition
 - $(R, G, B) = (100\%, 0\%, 0\%)$ is a fully saturated **red**
 - $(R, G, B) = (0\%, 50\%, 0\%)$ is a half-saturated **green**
 - $(R, G, B) = (50\%, 50\%, 50\%)$ is a medium **gray**
- We can also represent it by its 3 actual RGB **values**
 - The value **scale** has 256 different values
- Each value is a number between 0 and 255 and one needs 8 bits to represent such a number therefore $8+8+8=24$ bits to fully represent an RGB color
- **Size** of a color image: $w * h * 24$ bits = $(w * h * 24)/8$ B
 - A 640×480 color image takes 921,600 B = **900 KB**!

The Technology of Images:

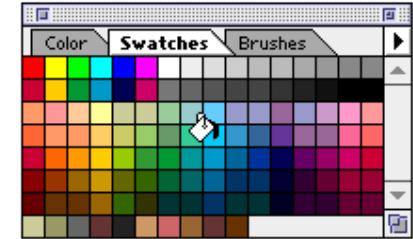
Compression Formats

- **24 bits** (bit-depth) are enough to represent up to **16 million** different colors
- A particular photograph, even though it may be very colorful, it may not need all 24 bits to be represented because it will likely not use all of them
- **JPG** is a **compression** format that allows the image to be stored using far fewer than 24 bits/pixel
- When we save an image “as jpg” we actually compress it.
- As a result, the **quality** of the image will **degrade** so that the compression image may lose some of its quality
- There are several **levels** of jpg compression and most people may not be able to tell the difference (see <http://www.wellesley.edu/Chemistry/Flick/jpgquality.html>)

The Technology of Images:

Limited Palette Image Representation

- If we use fireworks or director to create a drawing, we likely are going to use far fewer than 16 million colors
- **GIF** is a image format that uses only 256 colors (it determines the best 256 colors for the image)
- A gif image uses only 1byte/pixel, plus the table to remember which particular 256 colors it uses (its “**palette**”)
- When **importing** a gif image in Director, we are also importing its palette - which goes into the palette channel



Digital Images

Representing Digital Images

Digital images are composed of PIXELS (or picture elements)

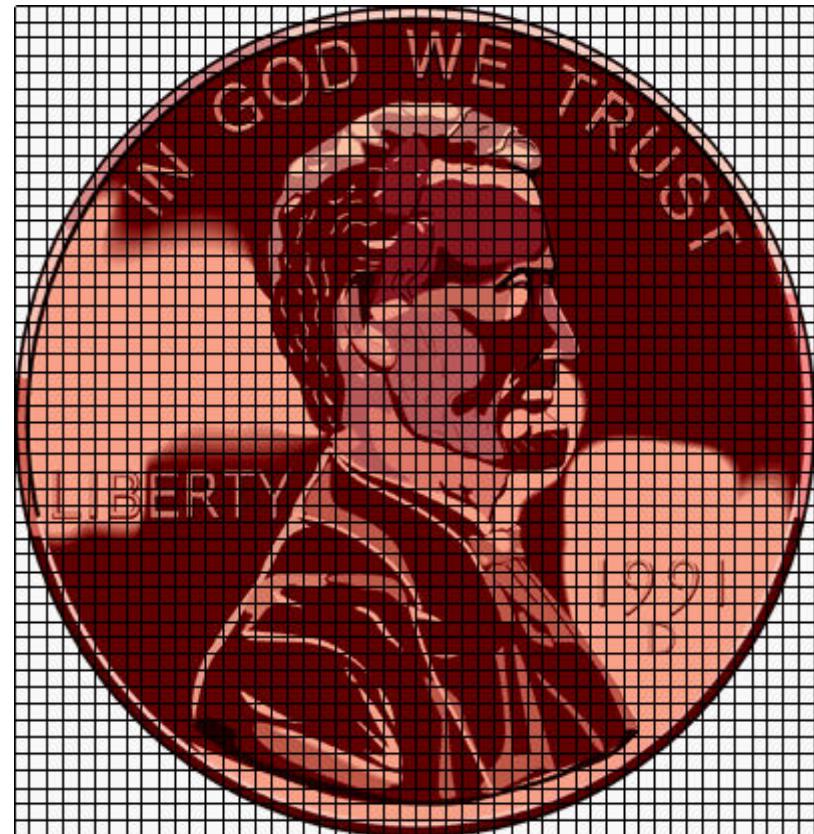
- a natural image is typically represented by a continuous or analog signal (such as a photograph, video frame, etc.)



Representing Digital Images

Digital images are composed of PIXELS (or picture elements)

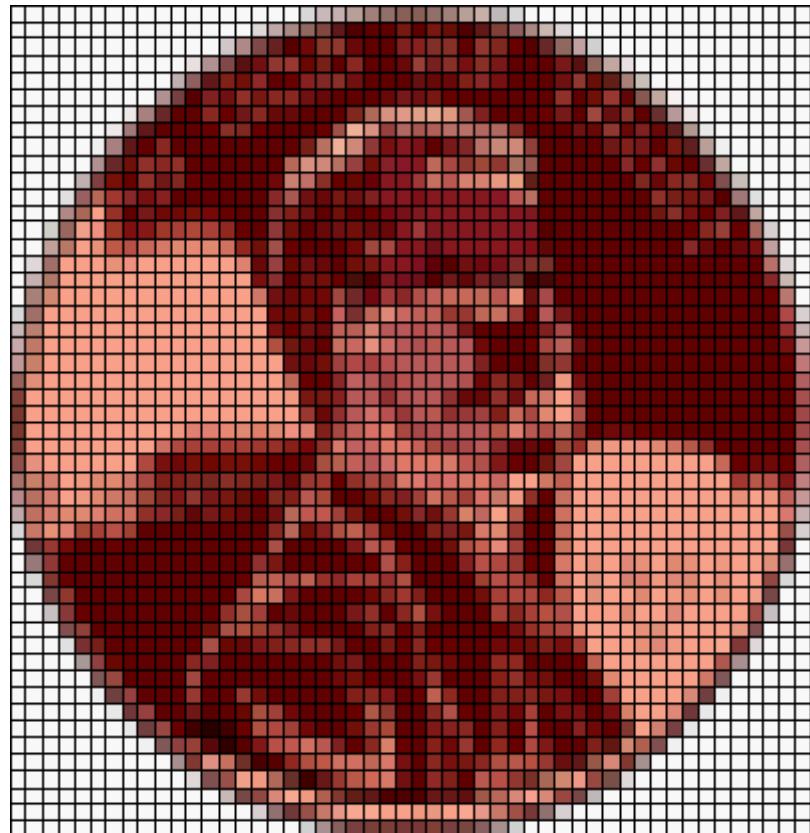
- digitizing samples the natural image into discrete components



Representing Digital Images

Digital images are composed of PIXELS (or picture elements)

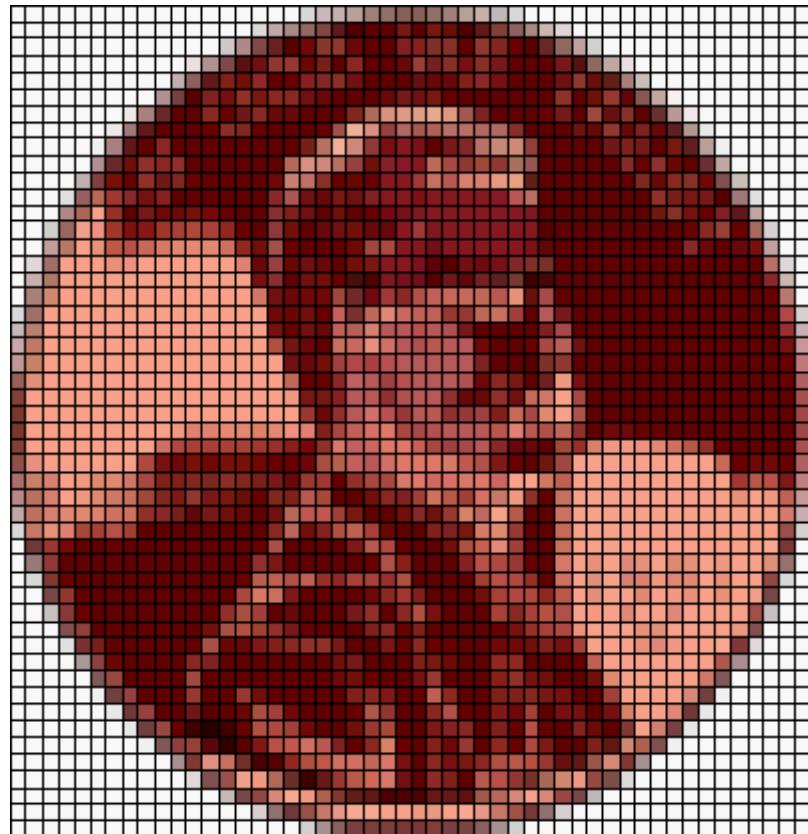
- each discrete sample is averaged to represent a uniform value for that area in the image



Representing Digital Images

Digital images are composed of PIXELS (or picture elements)

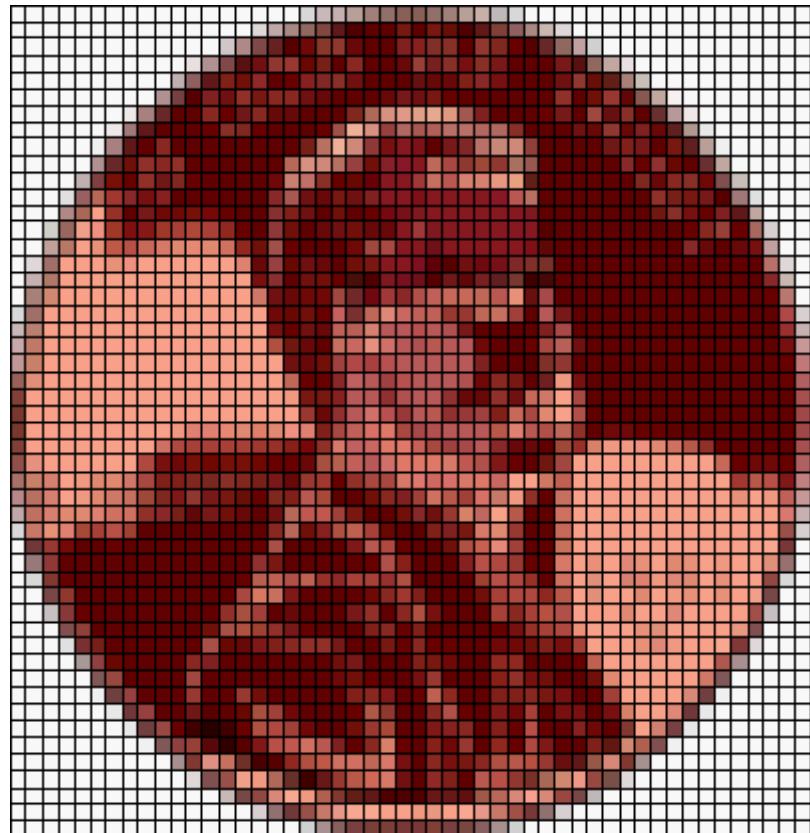
- PICTURE RESOLUTION is the number of pixels or samples used to represent the image



Representing Digital Images

Digital images are composed of PIXELS (or picture elements)

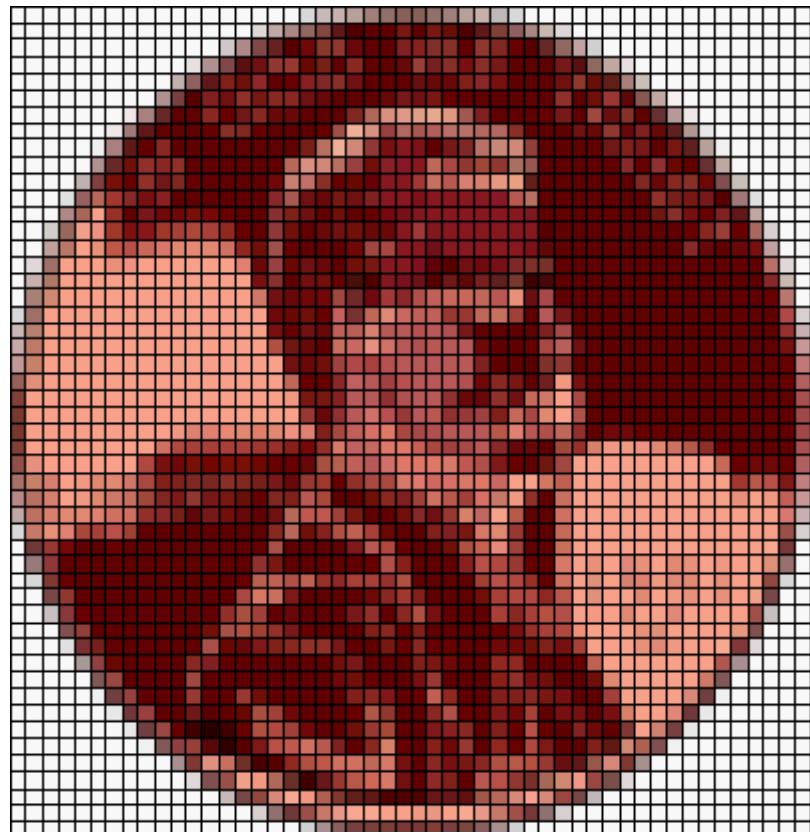
- ASPECT RATIO expresses this resolution as the product of the no. of horizontal pixels by the no. of vertical pixels



Representing Digital Images

Digital images are composed of PIXELS (or picture elements)

- this image is square, 50 X 50
- sample ratios are 320 X 200 or 1.6:1, 640 X 480, 800 X 600, and 1024 X 768--all of which are 1.33:1



Representing Digital Images

**Picture resolution
determines both the amount
of detail as well as its
storage requirements**

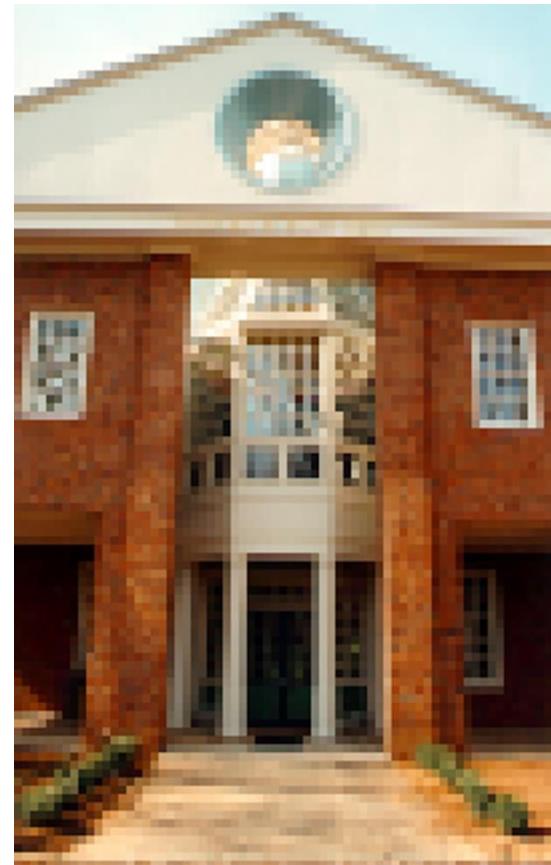
- here is a (edited)
digitized image with a
resolution of 272 X
416



Representing Digital Images

**Picture resolution
determines both the amount
of detail as well as its
storage requirements**

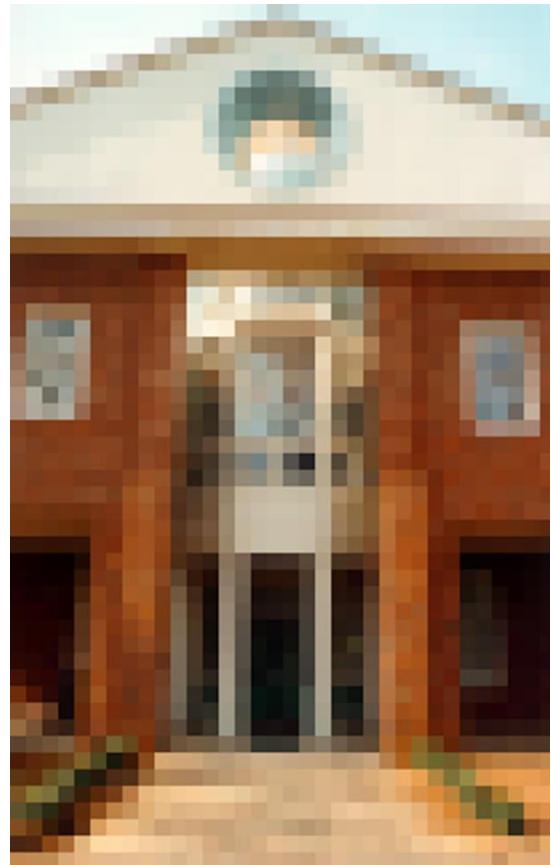
- notice the changes
when the resolution is
reduced (136 X 208)



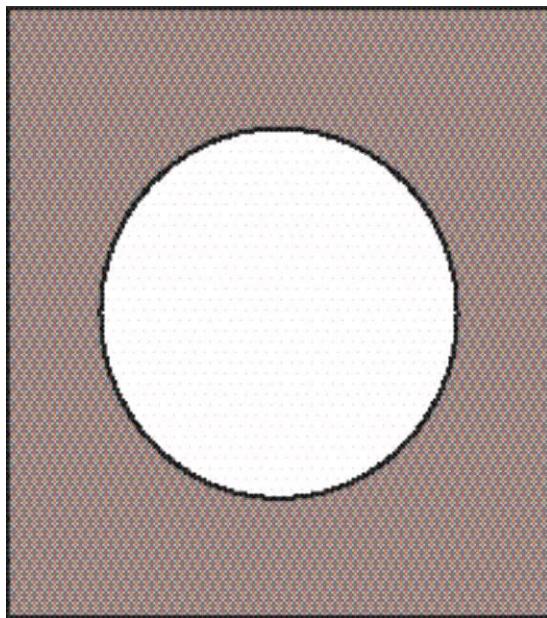
Representing Digital Images

**Picture resolution
determines both the amount
of detail as well as its
storage requirements**

- notice more changes
when the resolution is
reduced (68 X 104)



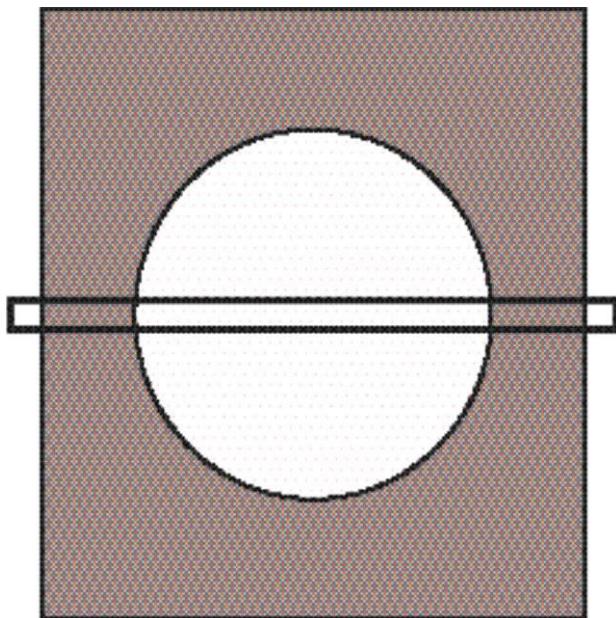
Representing Digital Images



QUANTIZING a sampled image refers to representing each discrete sample by a set of numbers chosen from a given scale

- imagine a simple image with a bright object in the foreground surrounded by a dark background

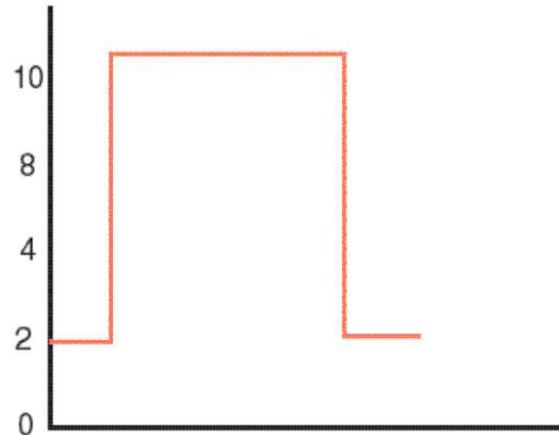
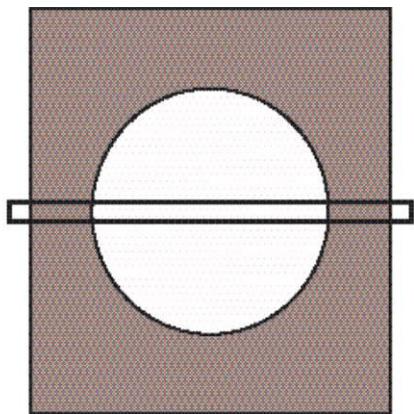
Representing Digital Images



QUANTIZING a sampled image refers to representing each discrete sample by a set of numbers chosen from a given scale

- suppose that we sampled the signal horizontally across the middle of the image

Representing Digital Images



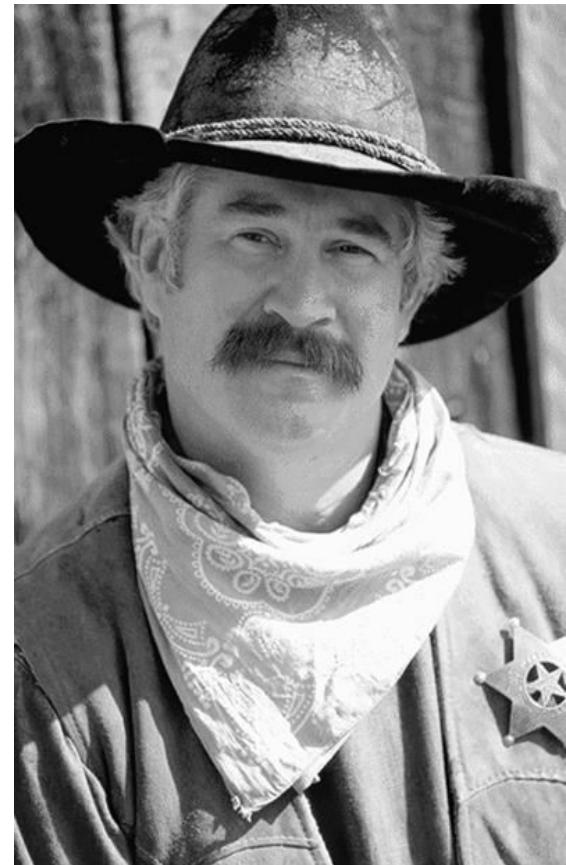
QUANTIZING a sampled image refers to representing each discrete sample by a set of numbers chosen from a given scale

- if we assigned a numeric scale for the signal it might look like this

Representing Digital Images

DYNAMIC RANGE refers the number of values for the measuring scale used in quantizing

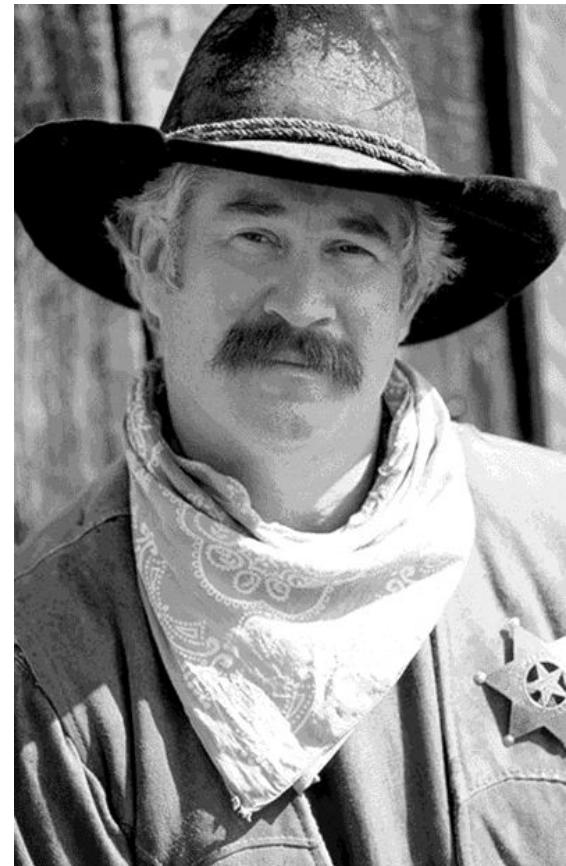
- Here is an intensity or graylevel image with 256 levels (i.e., 0 to 255 scale)



Representing Digital Images

DYNAMIC RANGE refers the number of values for the measuring scale used in quantizing

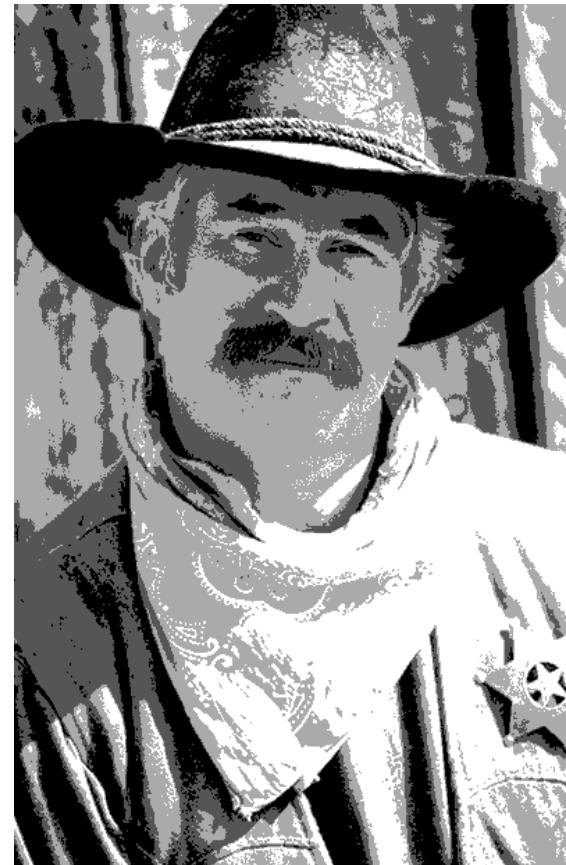
- Here is an intensity or graylevel image with 16 levels (i.e., 0 to 15 scale)



Representing Digital Images

DYNAMIC RANGE refers the number of values for the measuring scale used in quantizing

- Here is an intensity or graylevel image with 4 levels (i.e., 0 to 3 scale)



Representing Digital Images

DYNAMIC RANGE refers the number of values for the measuring scale used in quantizing

- Here is an intensity or graylevel image with 2 levels (i.e., 0 to 1 scale or a binary image)



Image Size

- “image size” refers to both
 - picture resolution
 - physical dimensions of the image
- the physical dimensions of the image are determined by
 - the number of pixels in the image (resolution) and
 - the characteristics of the output device

Image Size: Example

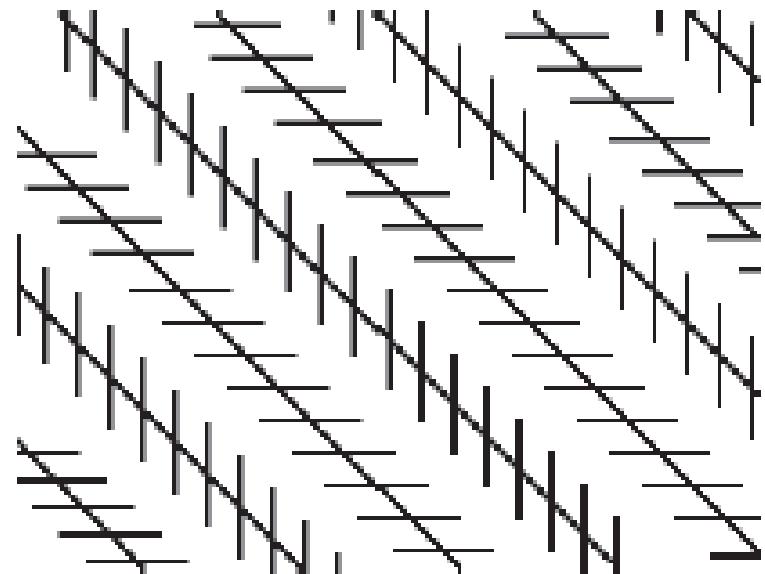
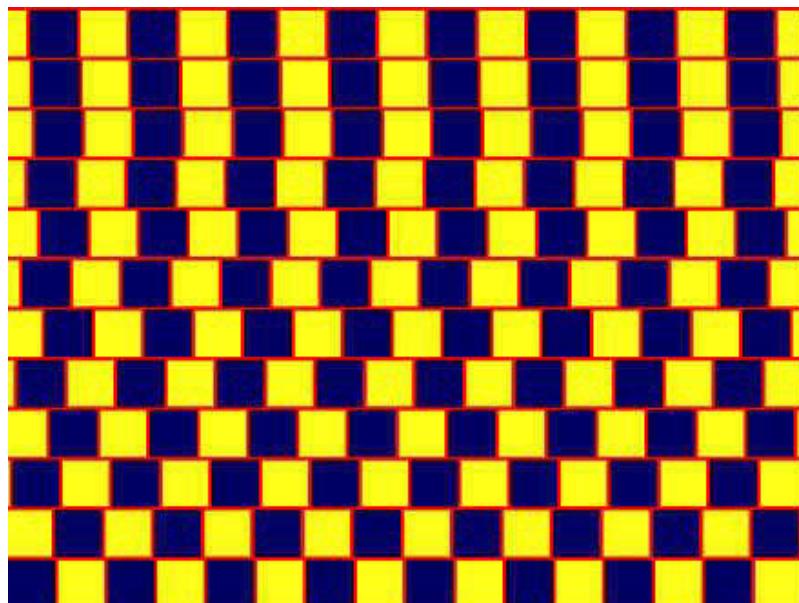
Here is an image
with a resolution of
300 X 300 at 72 dpi.

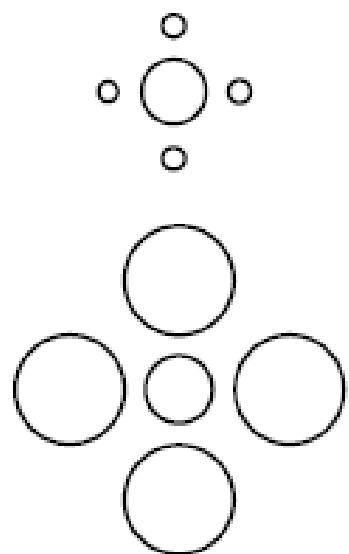
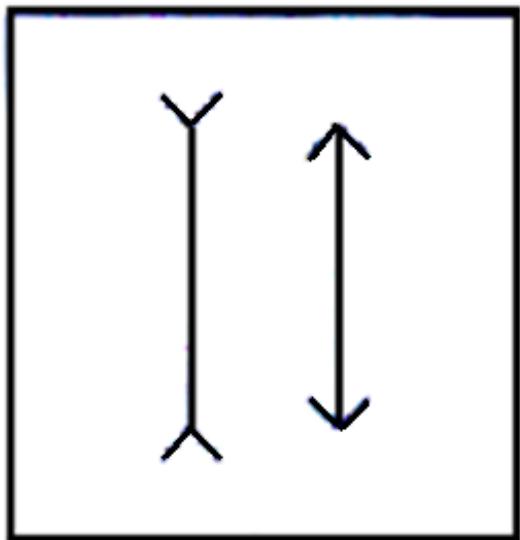


(v) Optical Illusion and Visual Phenomena

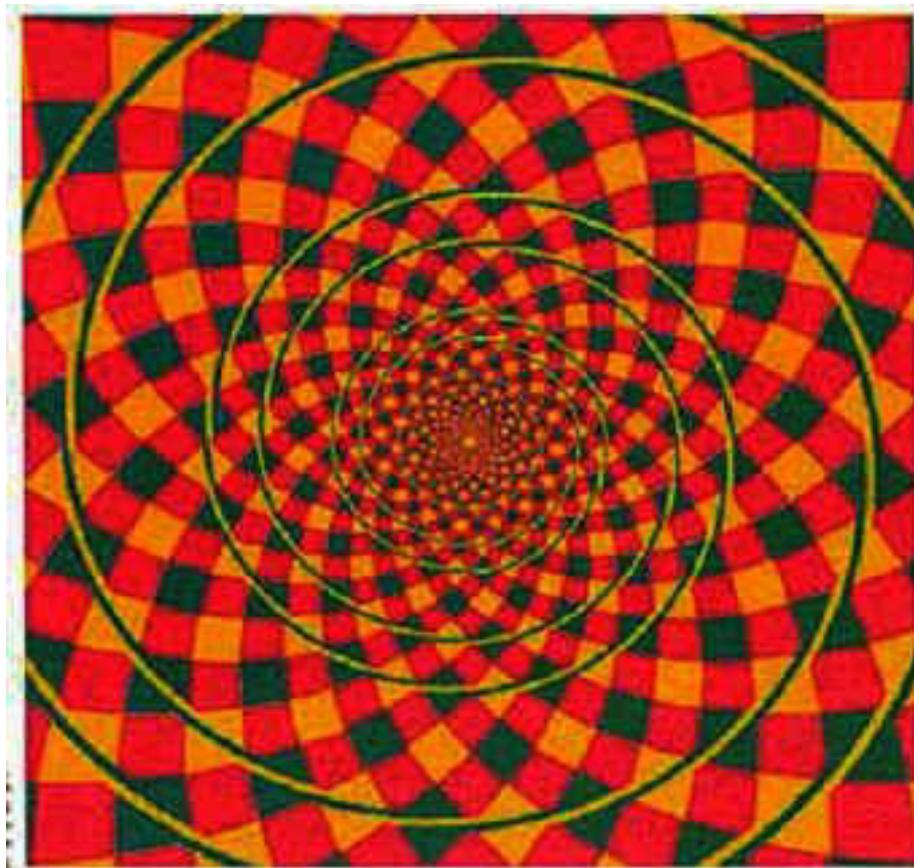
The human brain tricks us whenever it can!

Are the lines parallel or not?

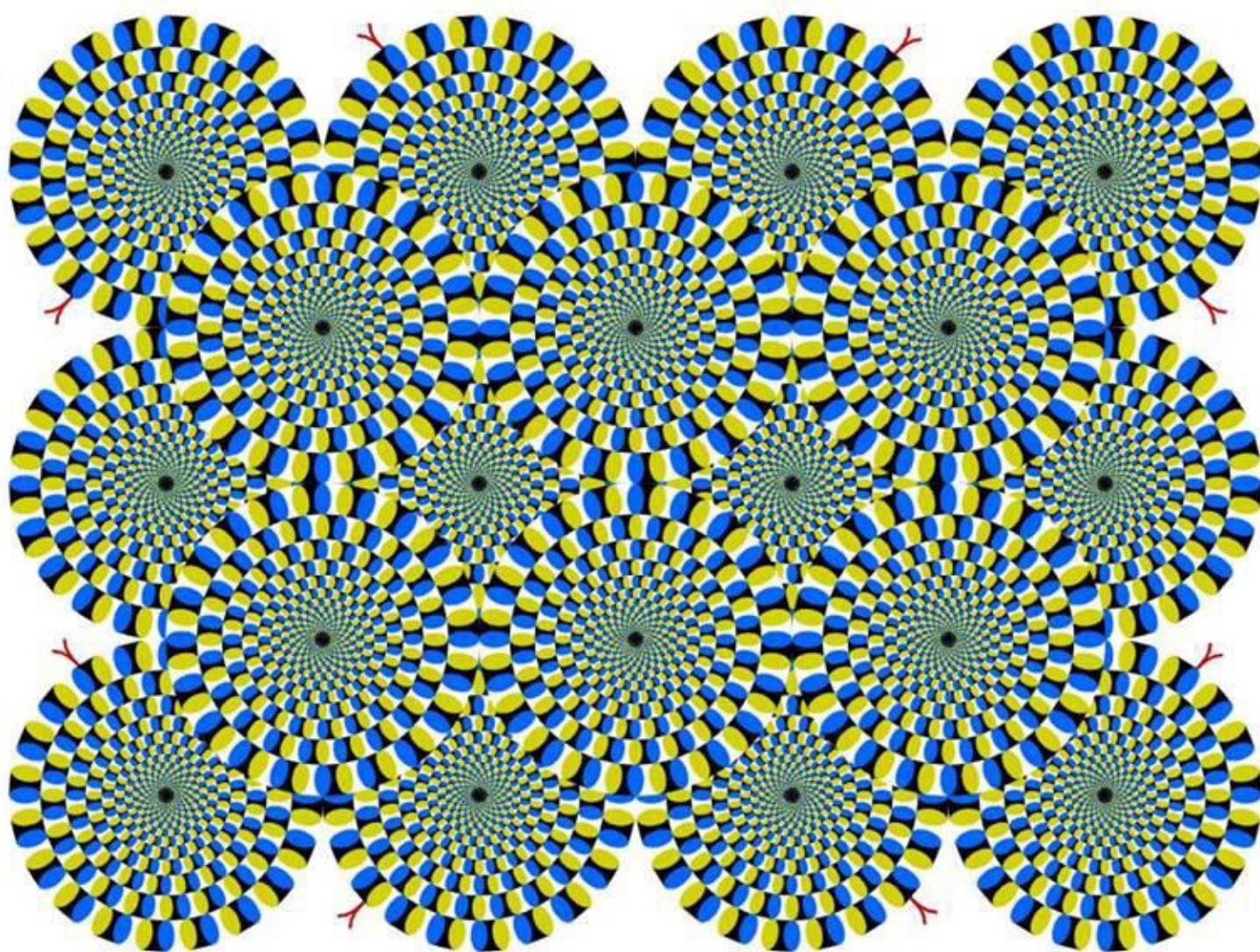




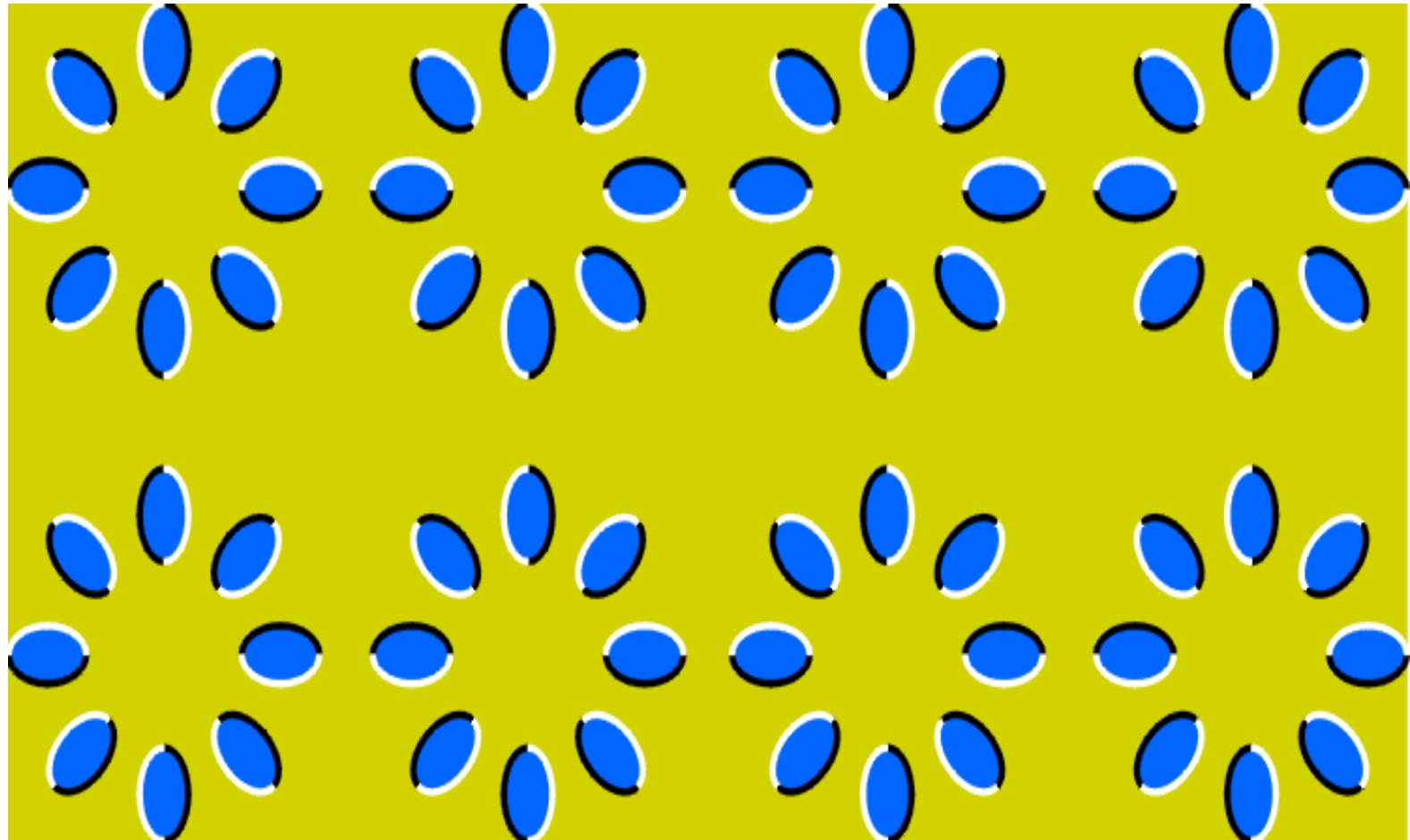
Coil or circle?



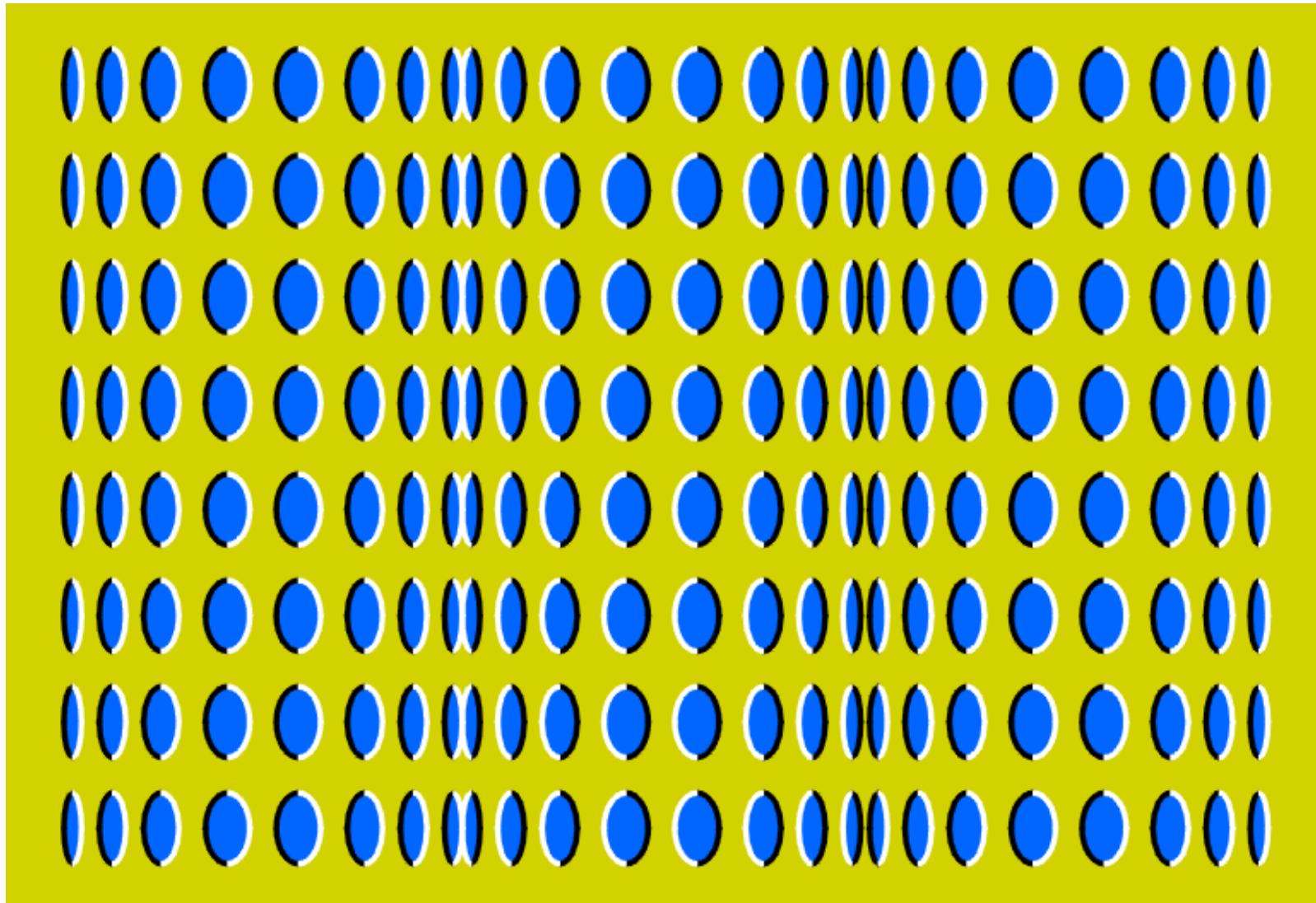
If something's rotating – you need a break!



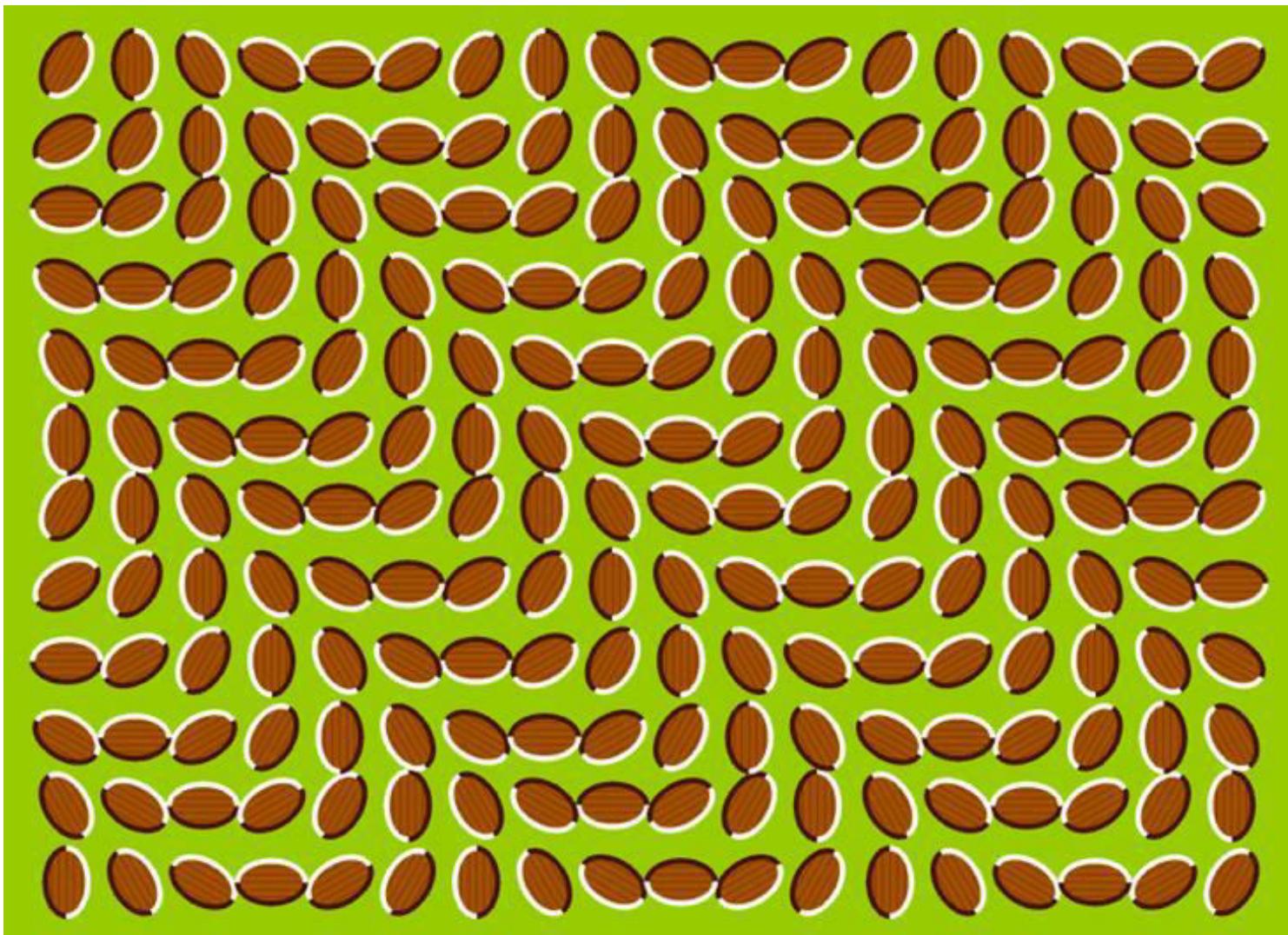
It doesn't move!



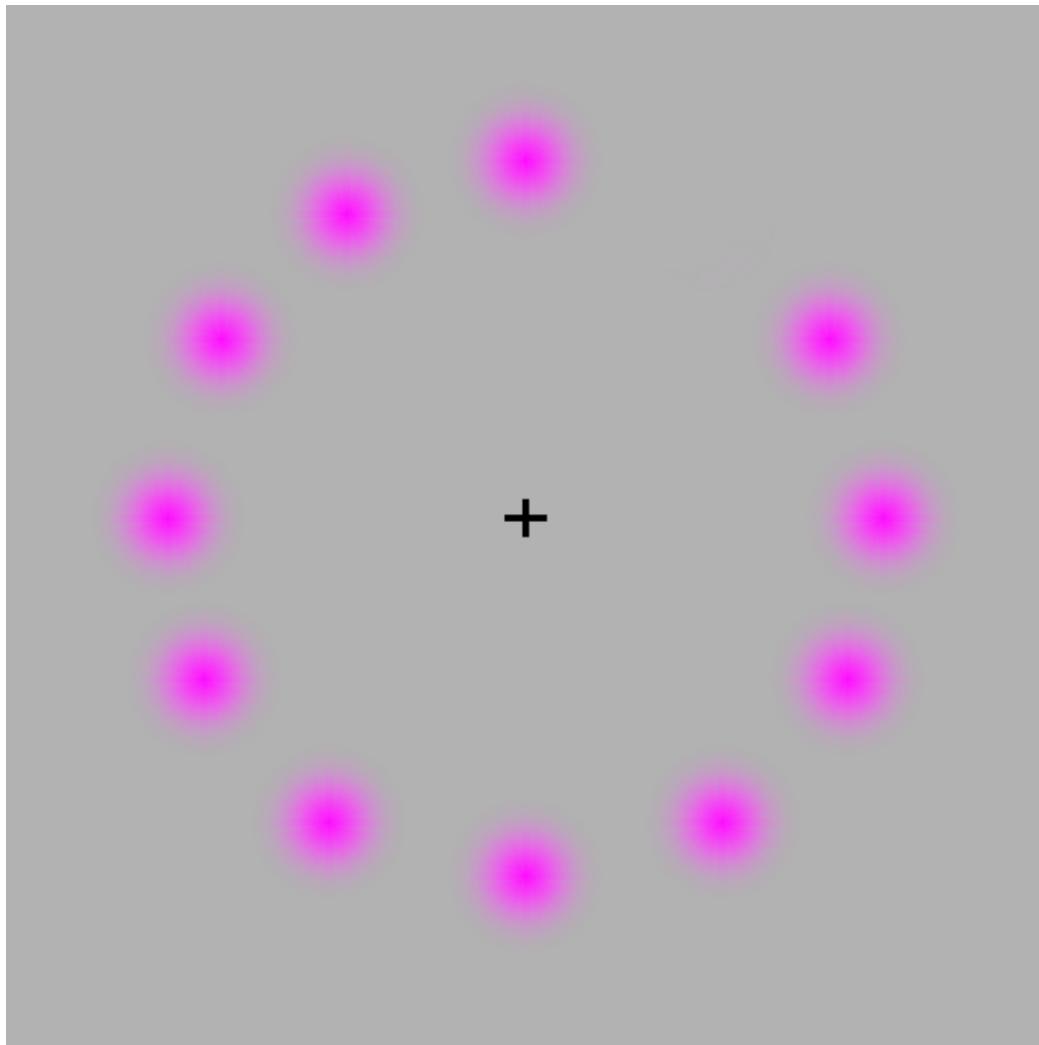
It doesn't move too!



It doesn't move too!



Concentrate on the cross in the middle, after a while you will notice that this moving purple dot will turn green!



Look at the cross a bit longer and you'll notice that all dots except the green one will disappear.

Image Size: Example

Here is an image
with a resolution of
300 X 300 at 300 dpi.



Image Acquisition

- Pixels are samples from continuous function
 - Photoreceptors in eye
 - CCD cells in digital camera
 - Rays

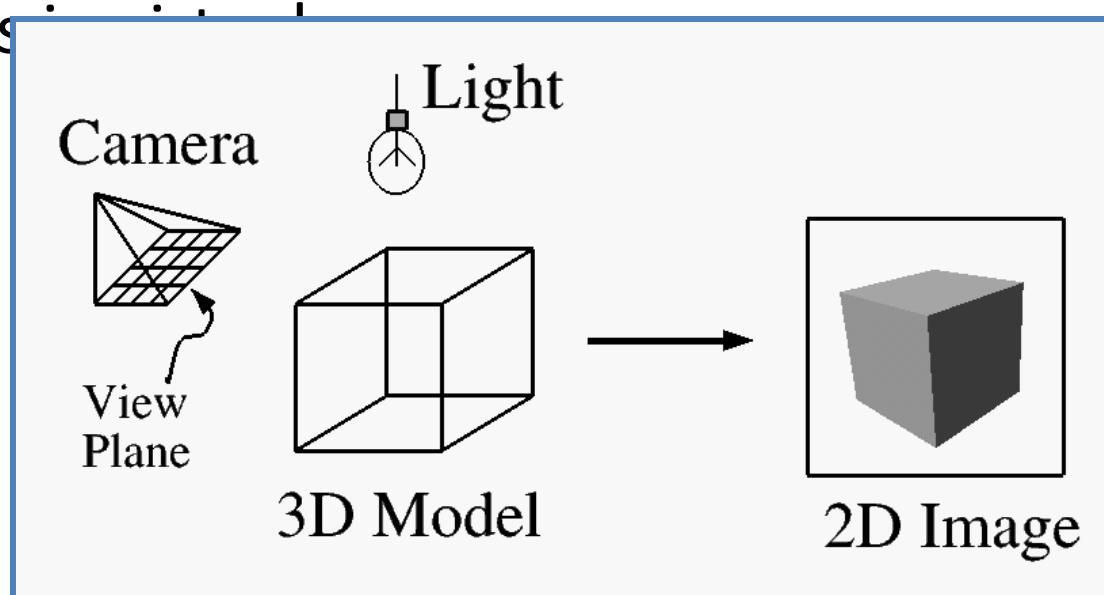


Image Display

- Re-create continuous function from samples

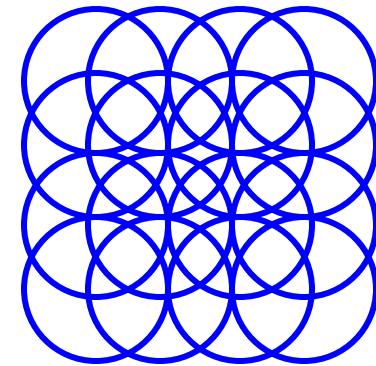
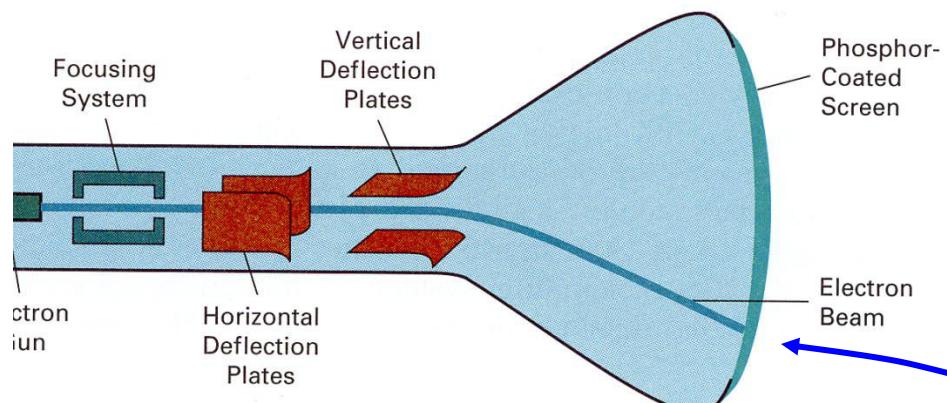


Image is reconstructed
by displaying pixels
with finite area
(Gaussian)

Image Resolution

- Intensity resolution
 - Each pixel has only “Depth” bits for colors/intensities
- Spatial resolution
 - Image has only “Width” x “Height” pixels
- Temporal resolution
 - Monitor refresh rate

Typical Resolutions

	Width x Height	Depth	Rate
NTSC	640 x 480	8	30
Workstation	1280 x 1024	24	75
Film	3000 x 2000	12	24
Laser Printer	6600 x 5100	1	-

Sources of Error

- Intensity quantization
 - Not enough intensity resolution
- Spatial aliasing
 - Not enough spatial resolution
- Temporal aliasing
 - Not enough temporal resolution

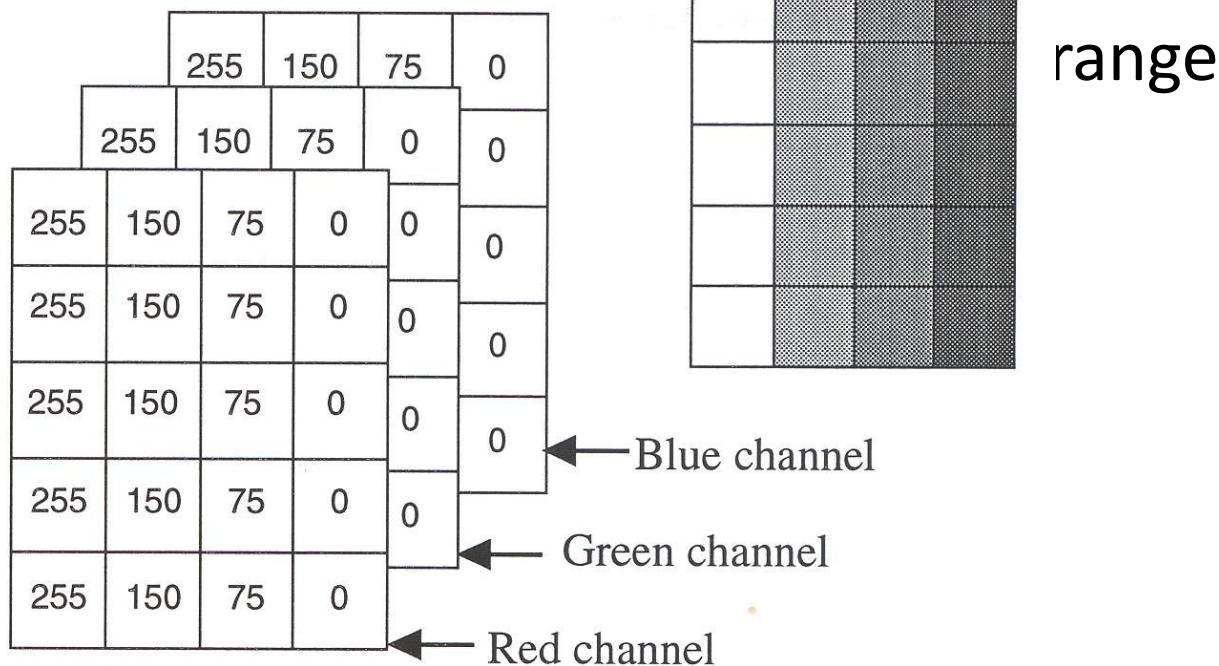
$$E^2 = \sum_{(x,y)} (I(x, y) - P(x, y))^2$$

Overview

- Image representation
 - What is an image?
- **Halftoning and dithering**
 - Reduce visual artifacts due to quantization

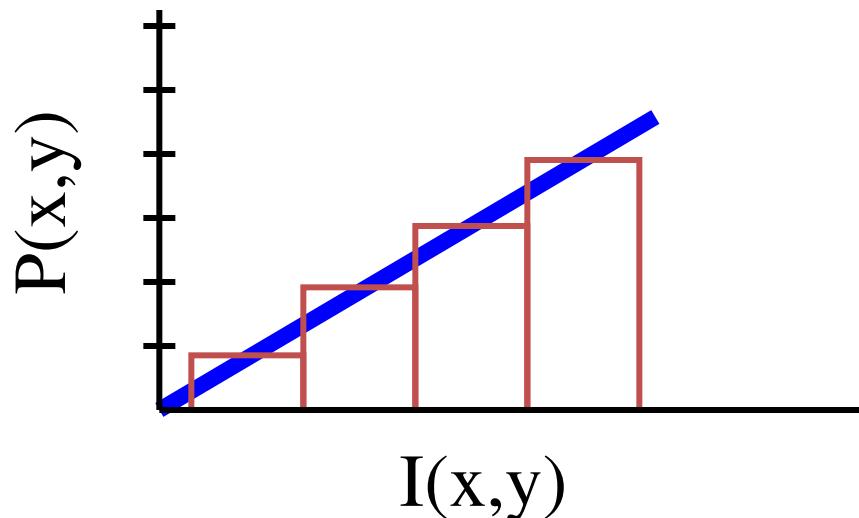
Quantization

- Artifacts due to limited intensity resolution
 - Frame buffers have limited number of bits per pix
 - Ph

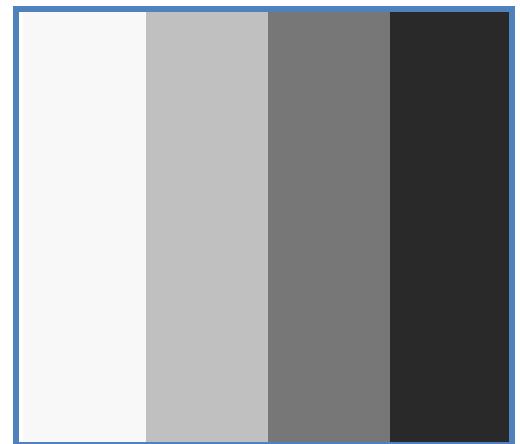


Uniform Quantization

$$P(x, y) = \text{trunc}(I(x, y) + 0.5)$$



$I(x, y)$



$P(x, y)$
(2 bits per pixel)

Uniform Quantization

- Images with decreasing bits per pixel:



256 bpp
bpp



32 bpp



8 bpp



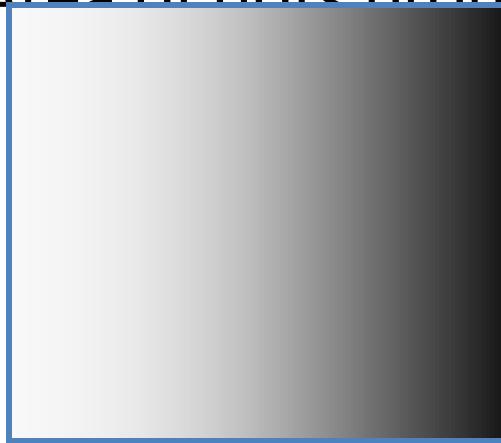
2

Reducing Effects of Quantization

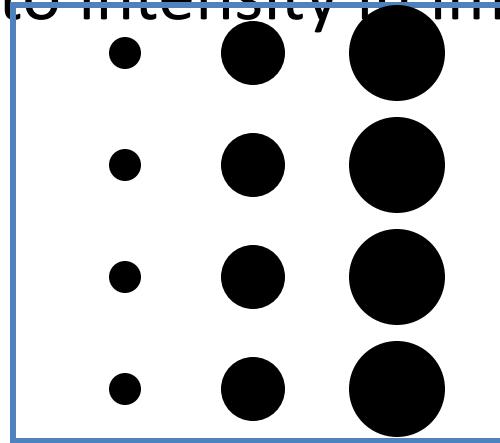
- Halftoning
 - Classical halftoning
- Dithering
 - Error diffusion dither
 - Random dither
 - Ordered dither

Classical Halftoning

- Use dots of varying size to represent intensities
 - Area of dots proportional to intensity in image

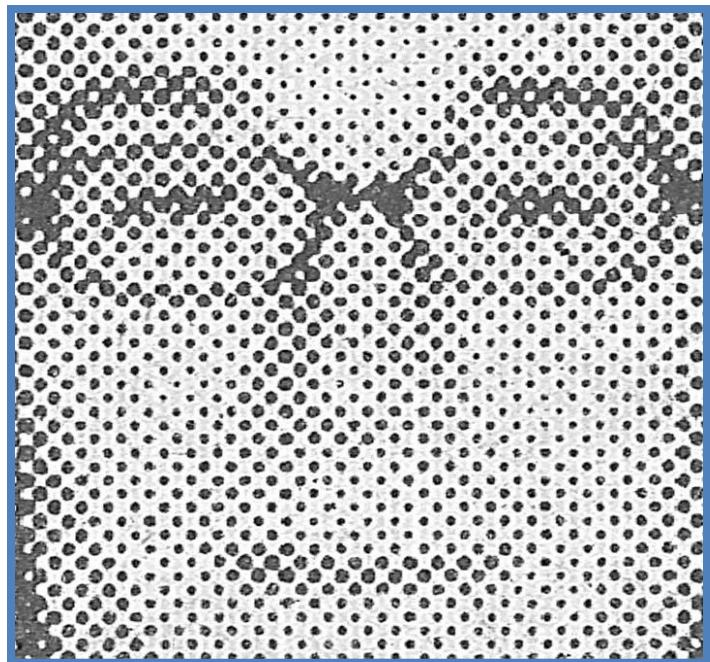
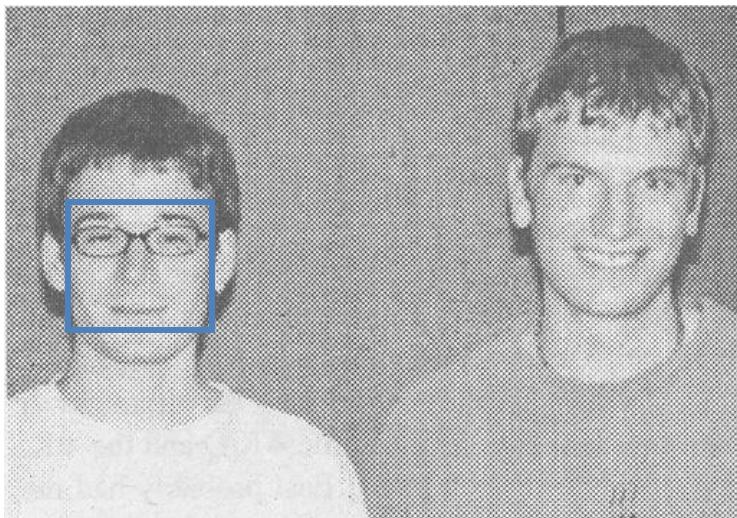


$I(x,y)$



$P(x,y)$

Classical Halftoning



Newspaper image from *North American Bridge Championships Bulletin*, Summer 2003

Halftone patterns

- Use cluster of pixels to represent intensity
 - Trade spatial resolution for intensity resolution

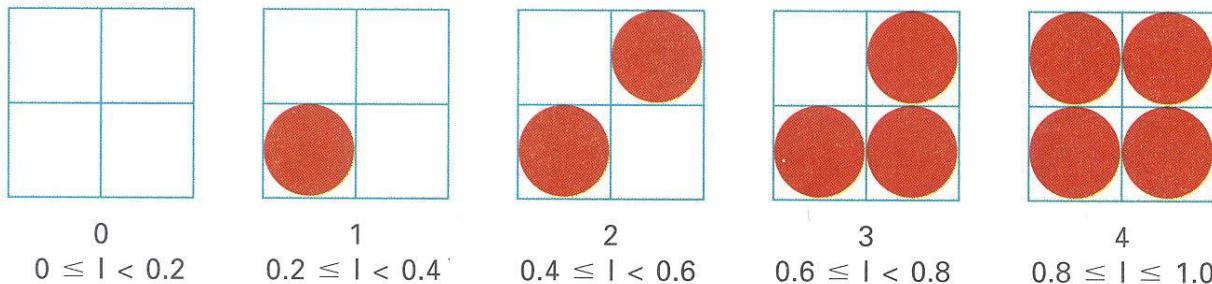


Figure 14.37 from H&B

Dithering

- Distribute errors among pixels
 - Exploit spatial integration in our eye
 - Display greater range of perceptible intensities
- Uniform quantization discards all errors
 - i.e. all “rounding” errors
- Dithering is also used in audio, by the way



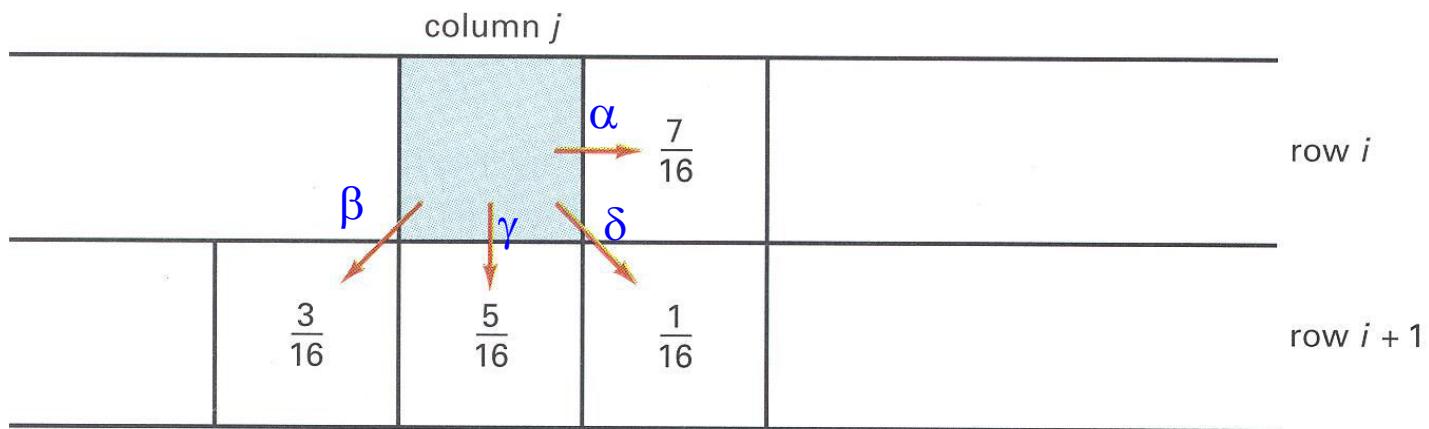
Floyd-Steinberg dithering

- Any “rounding” errors are distributed to other pixels
 - Specifically to the pixels below and to the right
 - $7/16$ of the error to the pixel to the right
 - $3/16$ of the error to the pixel to the lower left
 - $5/16$ of the error to the pixel below
 - $1/16$ of the error to the pixel to the lower right

- Assume the 1 in $\begin{bmatrix} 0.00 & 0.00 & 0.00 \\ 0.00 & 1.00 & 0.00 \\ 0.00 & 0.00 & 0.00 \end{bmatrix}$ the middle gets “rounded” to 0 \rightarrow $\begin{bmatrix} 0.00 & 0.00 & 0.00 \\ 0.00 & 0.00 & 0.44 \\ 0.19 & 0.31 & 0.06 \end{bmatrix}$

Error Diffusion Dither

- Spread quantization error over neighbor pixels
 - Error dispersed to pixels right and below



$$\alpha + \beta + \gamma + \delta = 1.0$$

Figure 14.42 from H&B

Floyd-Steinberg dithering

- Floyd-Steinberg dithering is a specific error dithering algorithm



Original
(8 bits)



Uniform
Quantization
(1 bit)



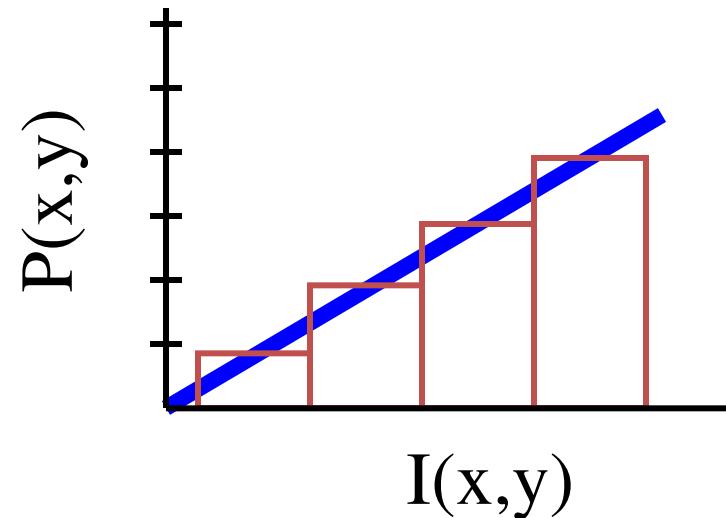
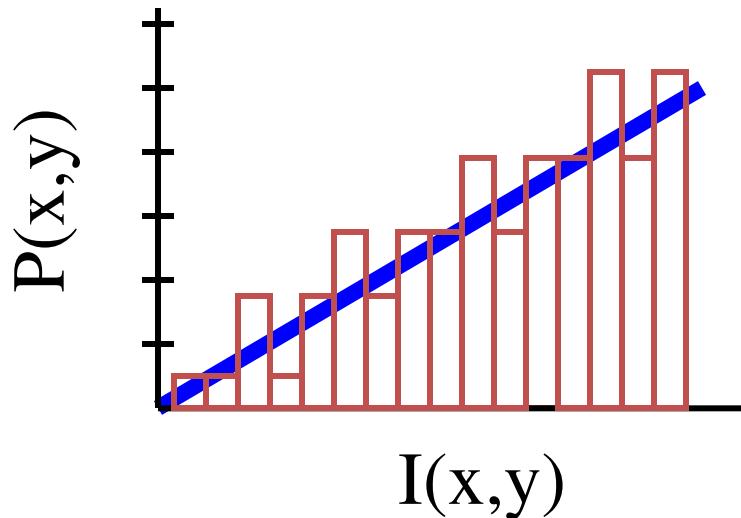
Floyd-Steinberg
Dither (1 bit)



Floyd-Steinberg
Dither (1 bit)
(pure B&W)

Random Dither

- Randomize quantization errors
 - Errors appear as noise



$$P(x, y) = \text{trunc}(I(x, y) + \text{noise}(x, y) + 0.5)$$

Random Dither



Original
(8 bits)



Uniform
Quantization
(1 bit)



Random
Dither
(1 bit)

Ordered Dither

- Pseudo-random quantization errors

- Matrix stores pattern of thresholds

$$i = x \bmod n$$

$$j = y \bmod n$$

$$e = I(x,y) - \text{trunc}(I(x,y))$$

if ($e > D(i,j)$)

$$P(x,y) = \text{ceil}(I(x, y))$$

else

$$P(x,y) = \text{floor}(I(x,y))$$

$$D_2 = \begin{bmatrix} 3 & 1 \\ 0 & 2 \end{bmatrix}$$

Ordered Dither

- Bayer's ordered dither matrices
 - Reflections and rotations of these are used as well

$$D_n = \begin{bmatrix} 4D_{n/2} + D_2(1,1)U_{n/2} & 4D_{n/2} + D_2(1,2)U_{n/2} \\ 4D_{n/2} + D_2(2,1)U_{n/2} & 4D_{n/2} + D_2(2,2)U_{n/2} \end{bmatrix}$$

$$D_2 = \begin{bmatrix} 3 & 1 \\ 0 & 2 \end{bmatrix}$$

$$D_4 = \begin{bmatrix} 15 & 7 & 13 & 5 \\ 3 & 11 & 1 & 9 \\ 12 & 4 & 14 & 6 \\ 0 & 8 & 2 & 10 \end{bmatrix}$$

Ordered Dither



Original
(8 bits)



Uniform
Quantization
(1 bit)



4x4 Ordered
Dither
(1 bit)

Dither Comparison



Original
(8 bits)



Random
Dither
(1 bit)

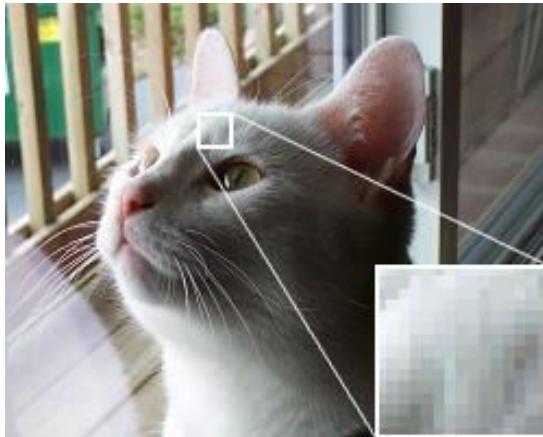


Ordered
Dither
(1 bit)

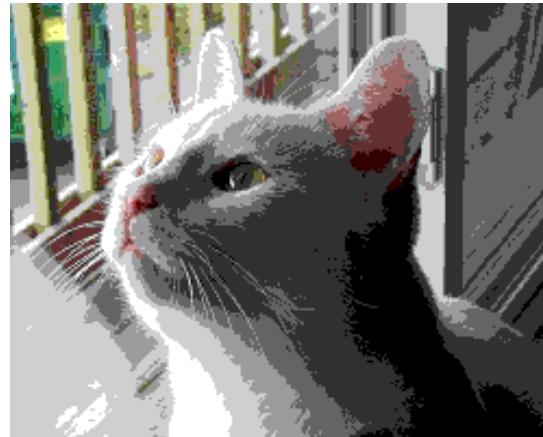


Floyd-Steinberg
Dither
(1 bit)

Color dithering comparison



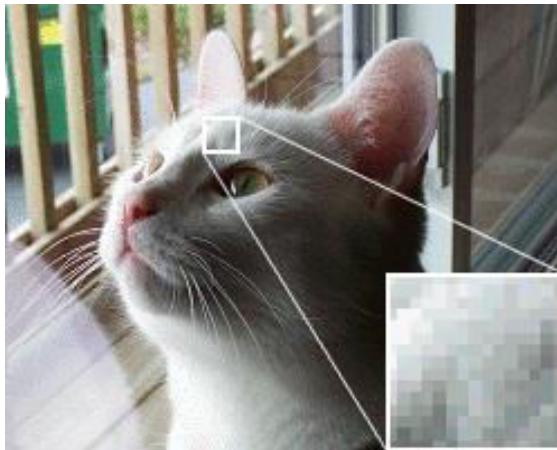
Original image



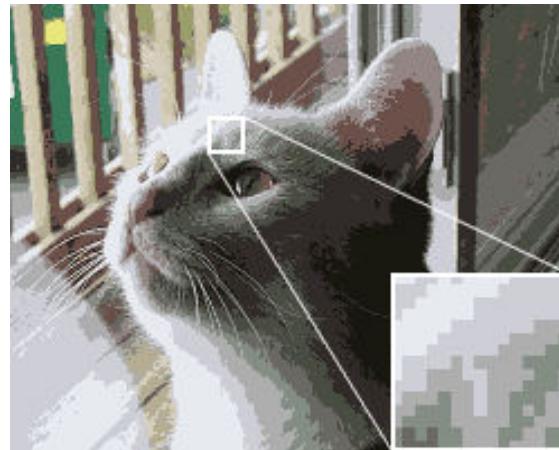
Web-safe palette, no dithering



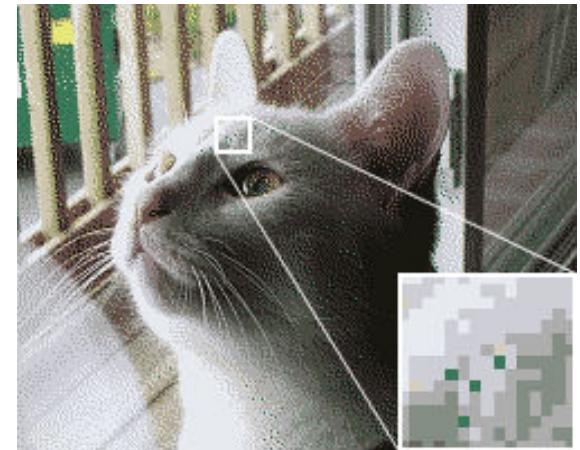
Web-safe palette, FS dithering



Optimized 256 color palette
FS dithering



Optimized 16 color palette
No dithering



Optimized 16 color palette
FS dithering

Why DIGITAL IMAGE??

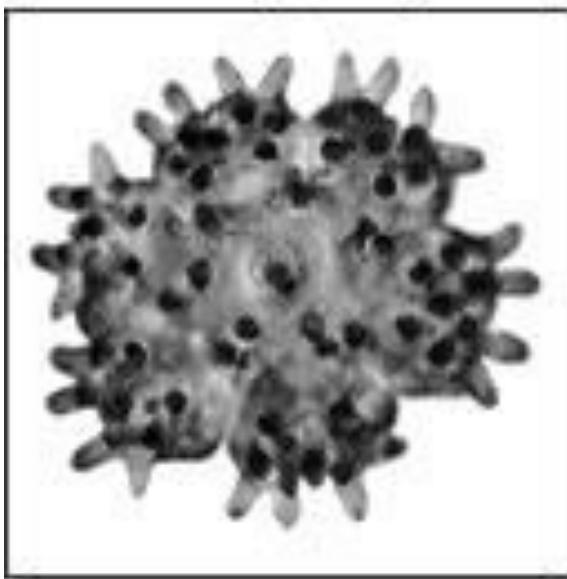
- Storage of an analog image !!!
- Processing an analog image !!!

Answer is **impossible**
to store and difficult to
Process the image.

What is Digital image??

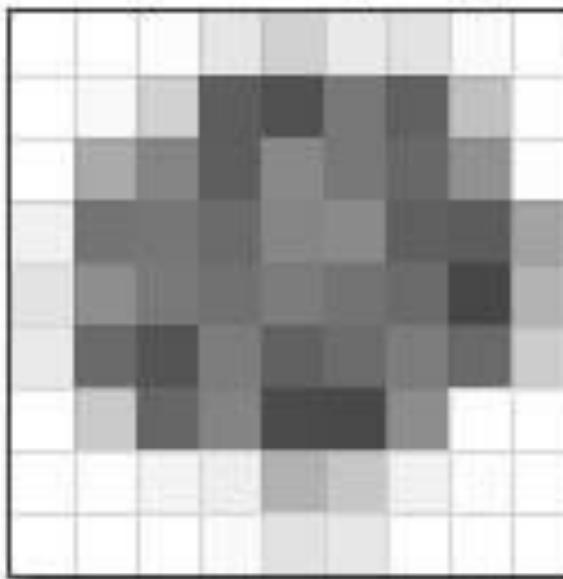
Creation of a Digital Image

Analog Image



(a)

Digital Sampling



(b)

Pixel Quantization

249	244	240	230	209	233	227	251	255
248	245	210	93	81	120	97	193	254
250	170	133	94	137	120	104	145	253
241	116	118	107	134	138	96	92	163
277	142	121	113	124	115	107	71	179
234	106	84	125	97	108	125	106	204
241	202	102	132	75	73	141	248	252
253	252	244	239	178	199	242	250	245
255	249	244	250	226	231	240	251	253

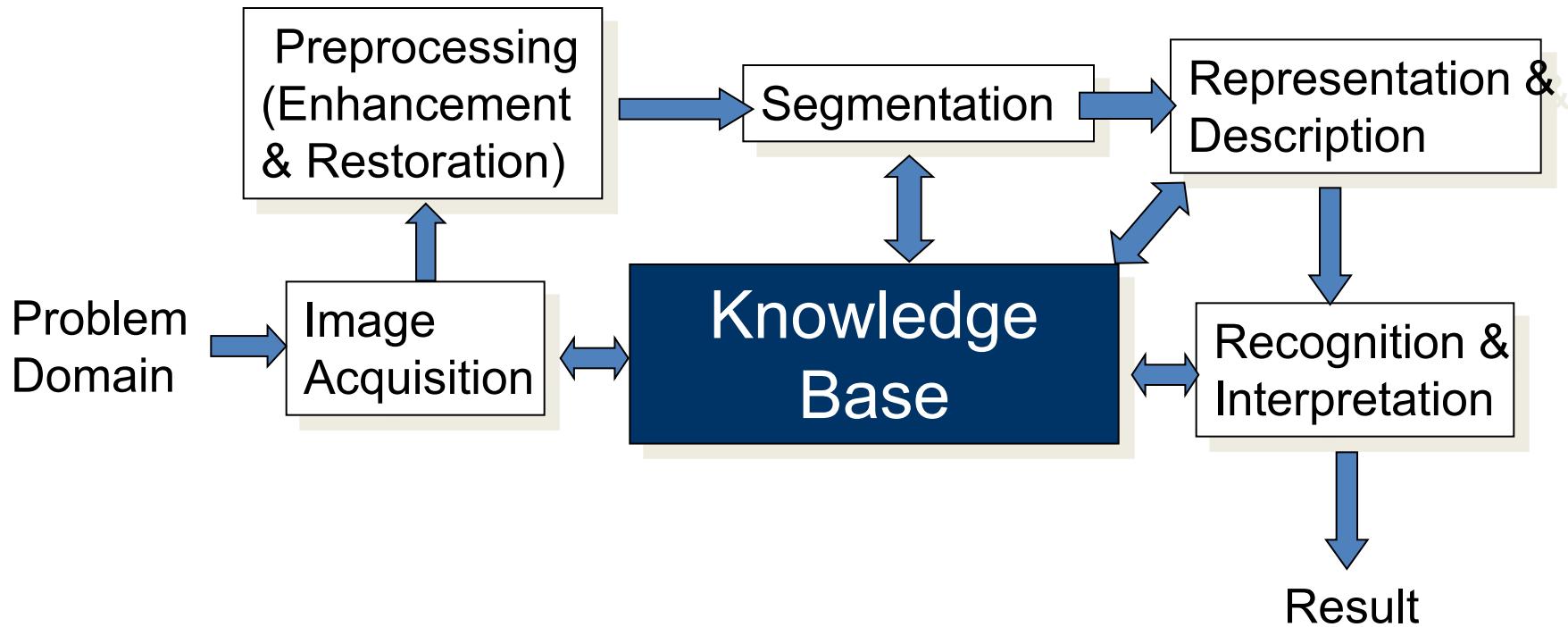
(c)

▪ **Digital Image** arises from an photo in that x, y and $f(x,y)$ values are **discrete**.

What is Digital Image Processing??

- Image processing involves changing the nature of an image in order to either
 - 1) improve pictorial information for human interpretations, or
 - 2) render it more suitable for autonomous machine perception
 - 3) reducing image size on disk

An Image Processing Task



Applications

- Lane tracking & Guidance of an autonomous vehicle:-



Applications – block diagram

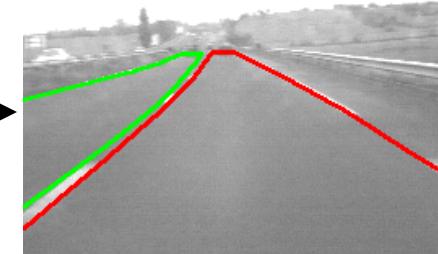
Lane tracking & Guidance of an autonomous vehicle



Image Capture



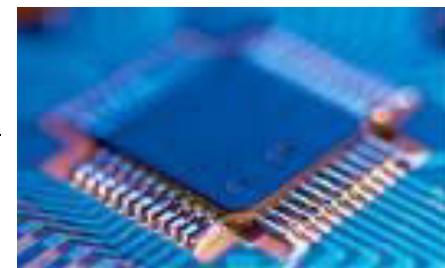
Image Processing And Analysis



Lane Identification



Steering Control

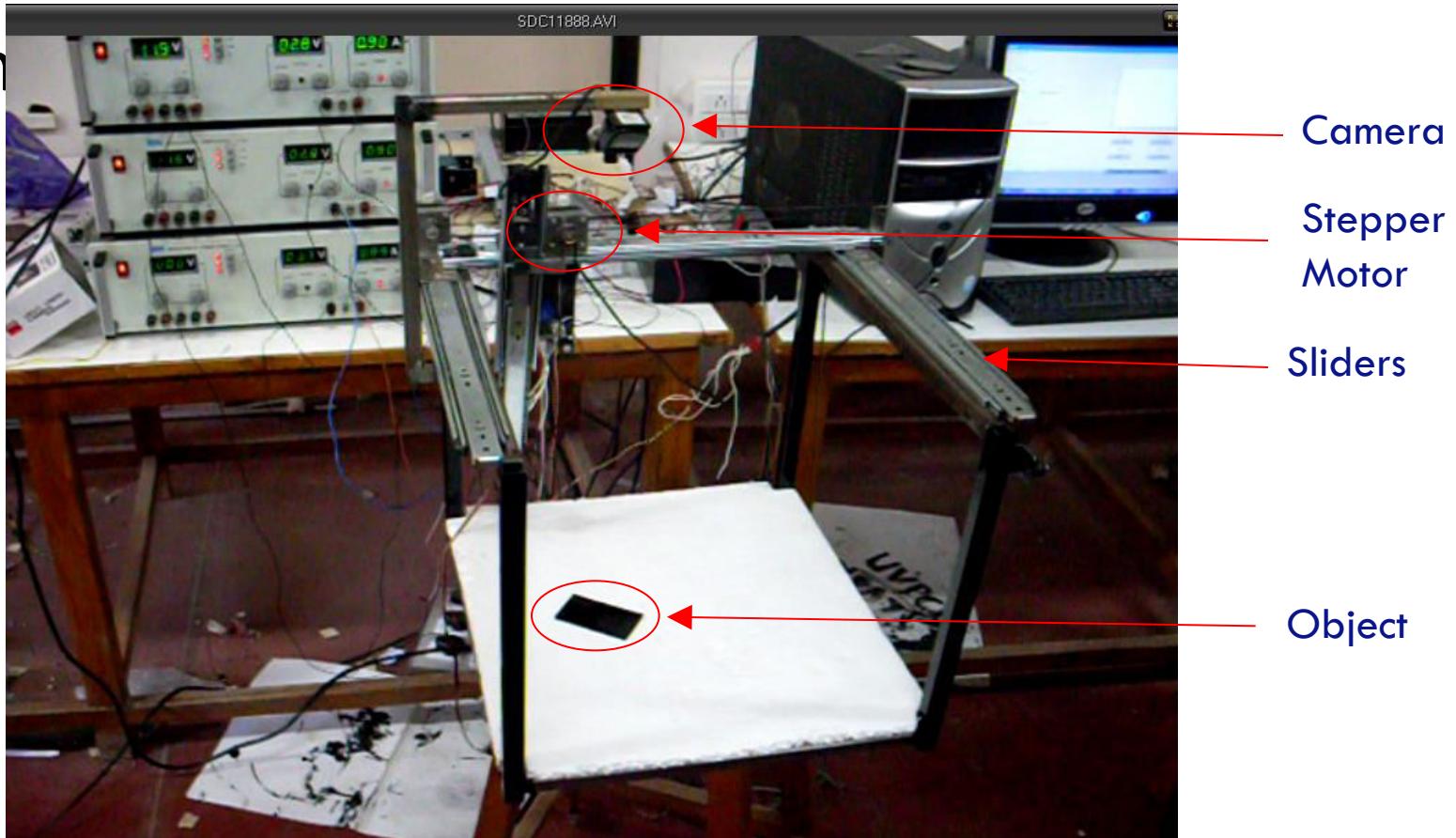


Control Circuit

Applications

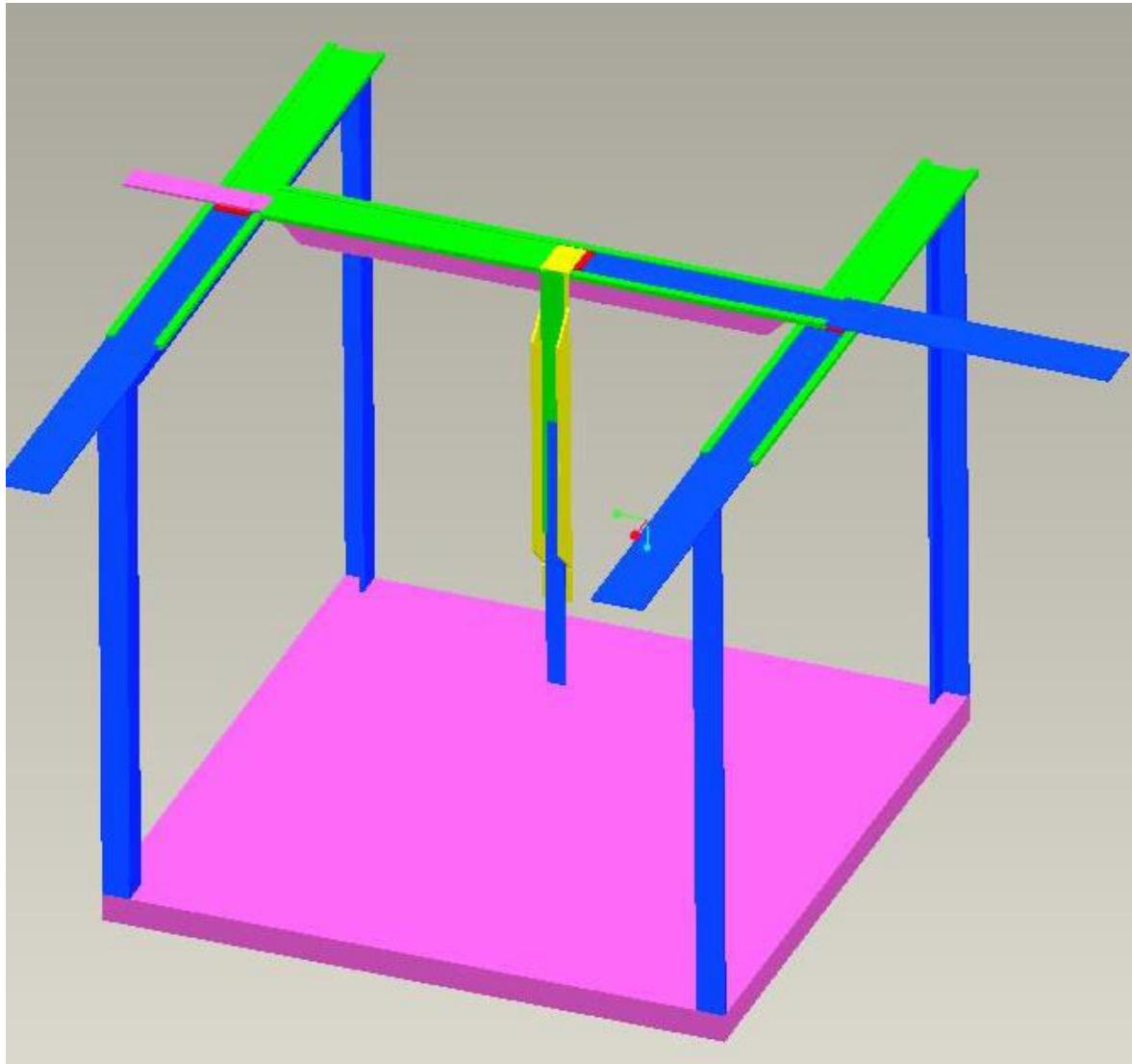
Real model of Manipulator

- Object detection in Pick & Place Robotic Manipulator



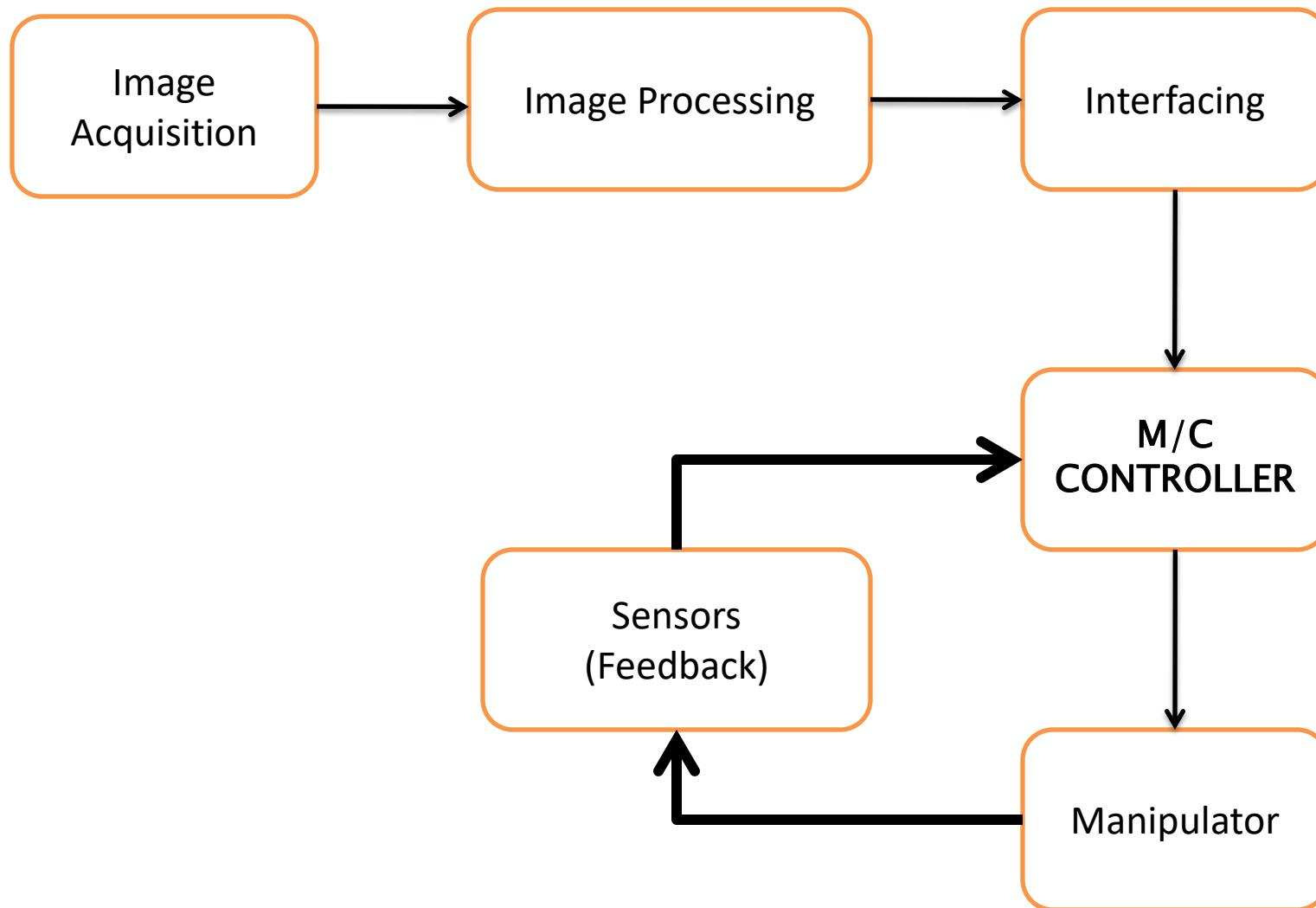
Applications- CAD model

Object detection in Pick & Place Robotic Manipulator



Application

Object detection in Pick & Place Robotic Manipulator – block diagram

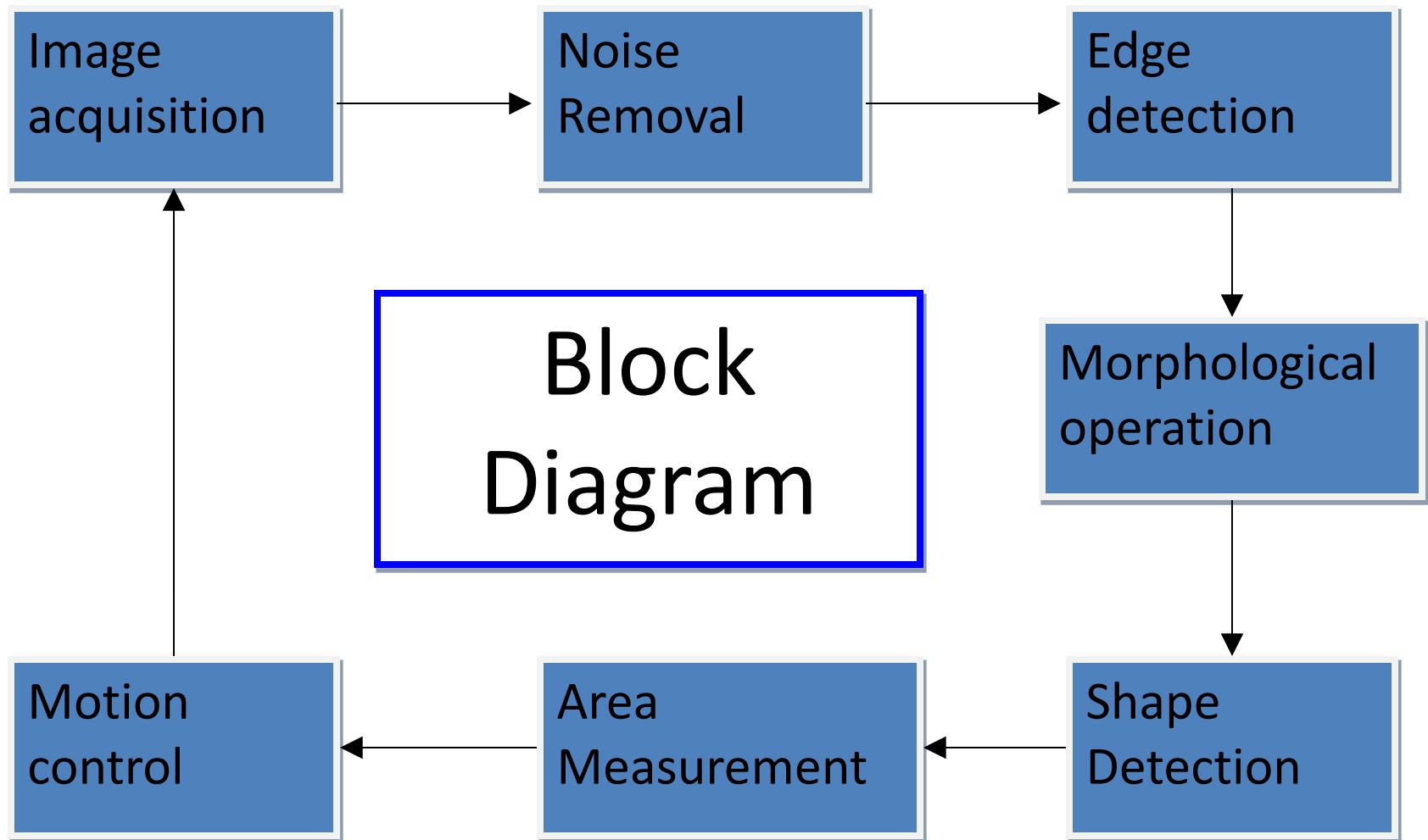


Applications

- Object Follower : -



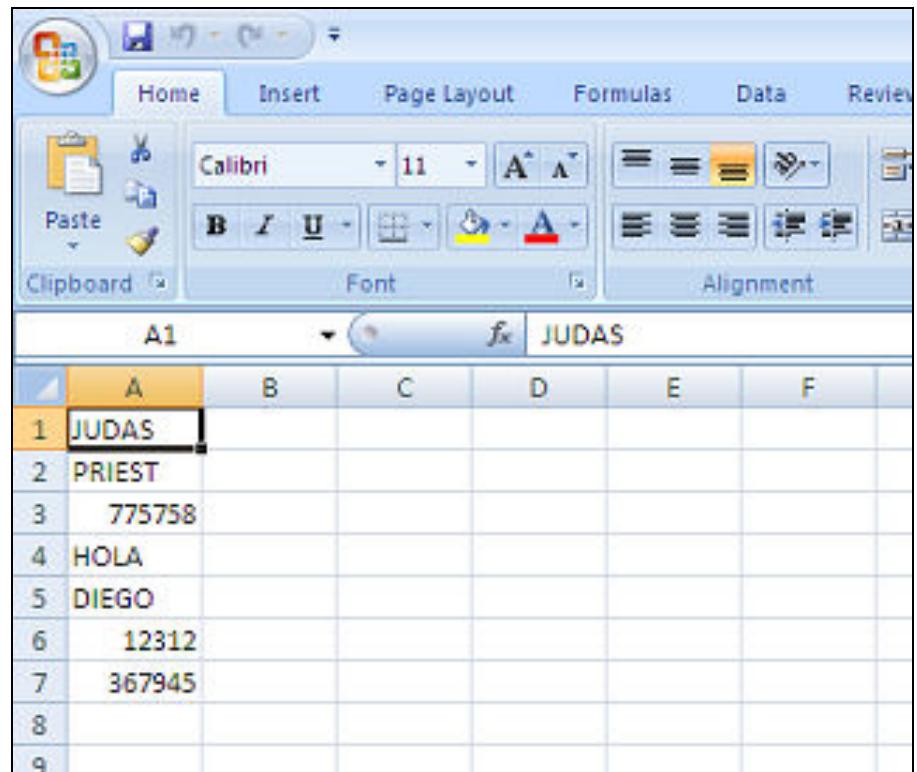
Object Follower



Applications

- Automatic Character Recognition :-

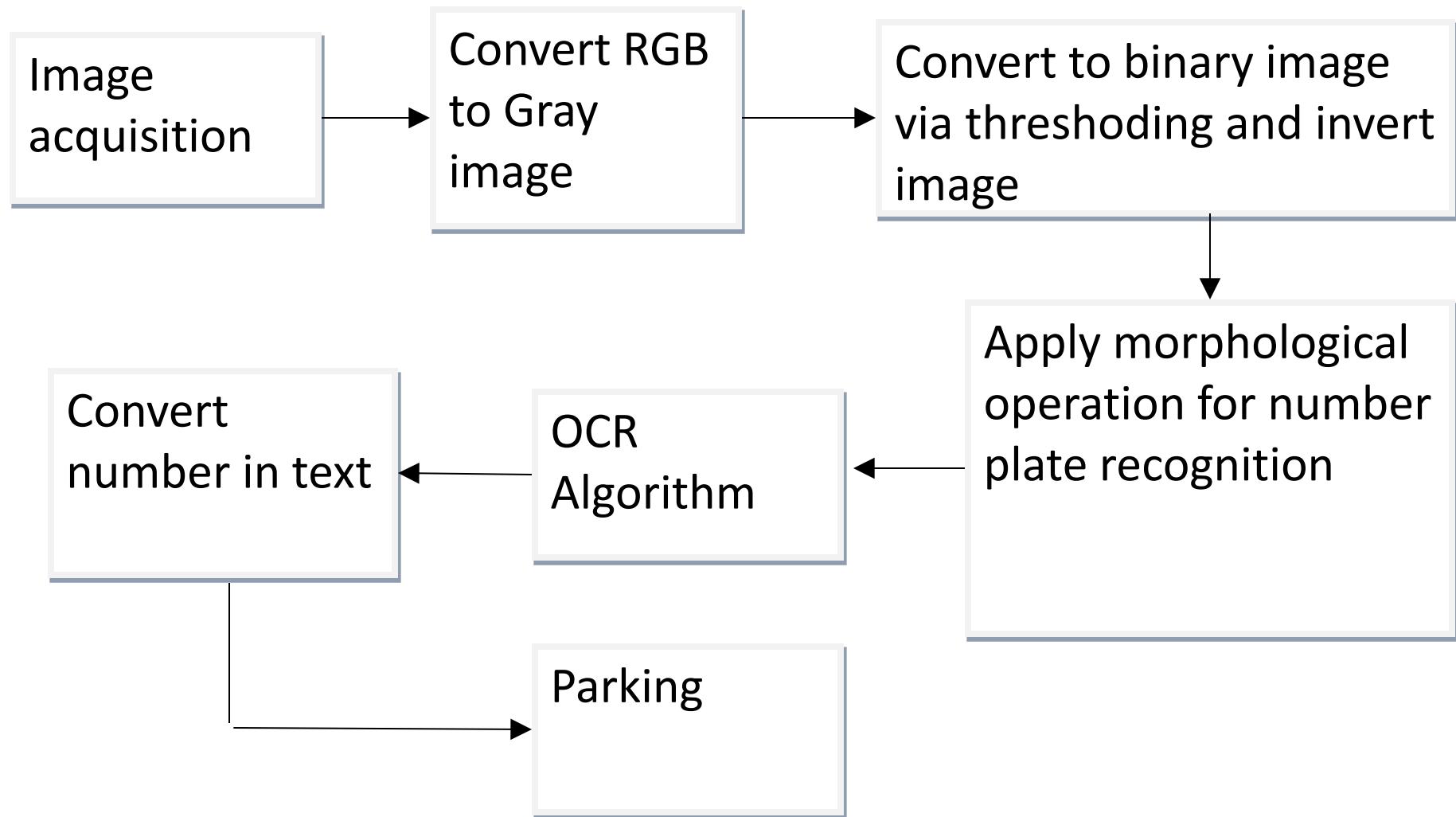
JUDAS
PRIEST
775758
HOLA
DIEGO
12312
367945



The screenshot shows a Microsoft Excel spreadsheet with handwritten text in the first column and its corresponding typed versions in the second column. The handwritten text includes names like JUDAS, PRIEST, HOLA, and DIEGO, and numbers like 775758, 12312, and 367945. The typed versions are in blue text in the adjacent cells.

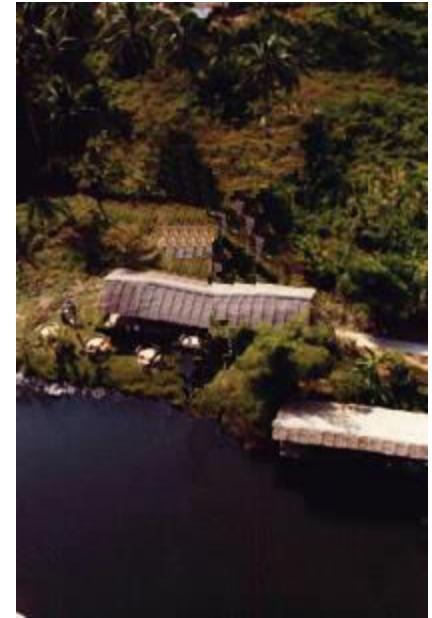
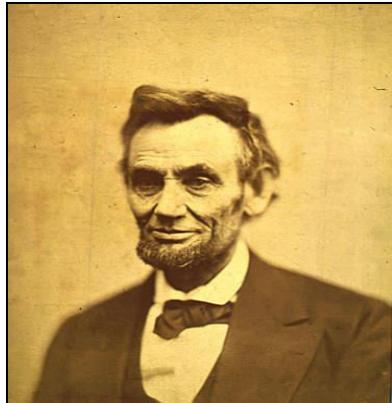
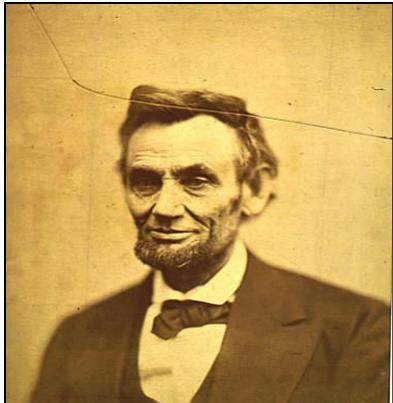
	A	B	C	D	E	F
1	JUDAS					
2	PRIEST					
3	775758					
4	HOLA					
5	DIEGO					
6	12312					
7	367945					
8						
9						

Block diagram for OCR



Applications

- Image Inpainting: -



Types of digital Images

- Binary image
- Gray scale image,
- True color image or RGB image,
- Indexed image.

Difficulty in digital image processing

- Image size
- Gray scale image of 512×512 requires
 - = $512 \times 512 \times 8$
 - = 2097152 bits.
 - = 2MB
- 3D image perception

Image Acquisition

- Image Characteristics
- Image Digitization

Spatial domain

Intensity domain



What is an Image ?

- An image is a projection of a 3D scene into a 2D *projection plane*.
- An image can be defined as a 2 variable function $f(x,y)$:
 $R^2 \rightarrow R$, where for each position (x,y) in the projection plane, $f(x,y)$ defines the light intensity at this point.

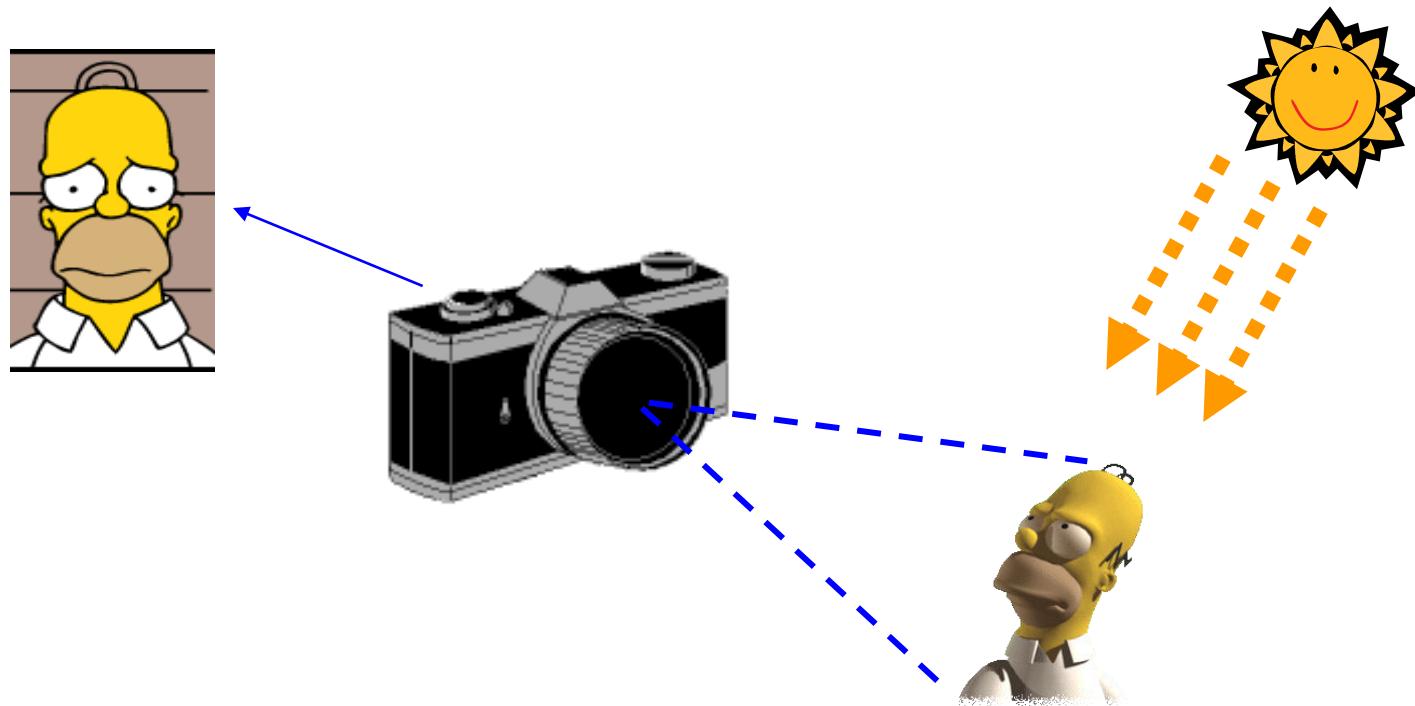


Image as a function

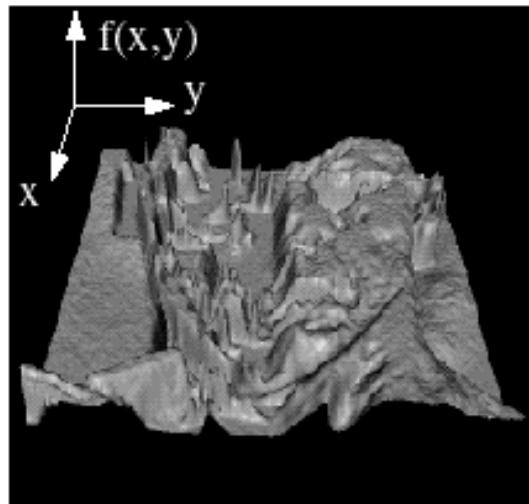
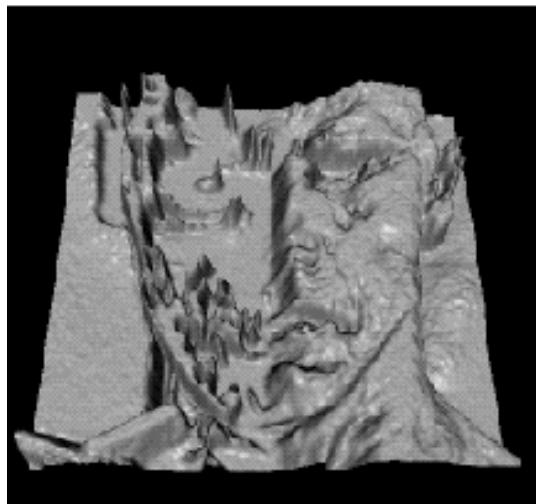
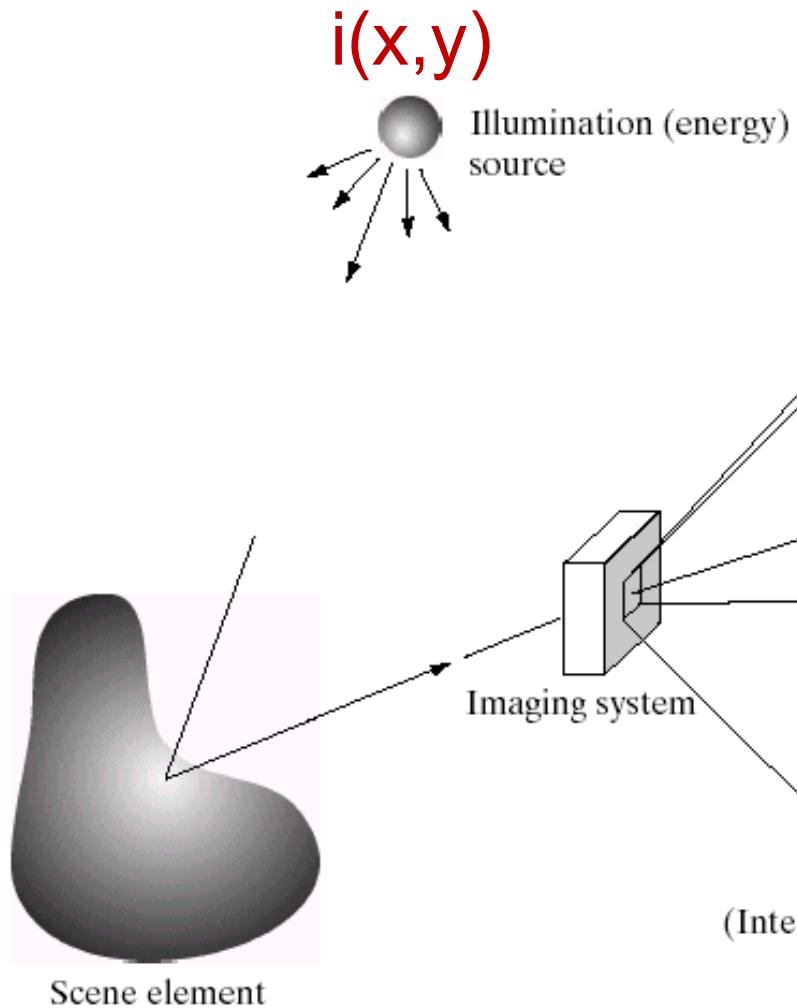


Image Acquisition

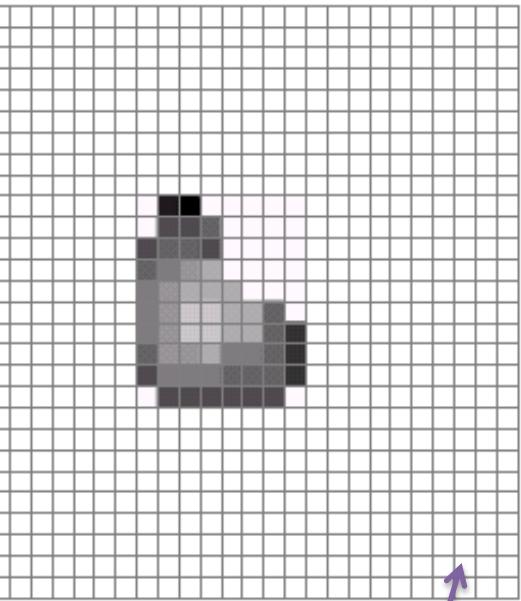
$g(i,j)$



(Internal) image plane

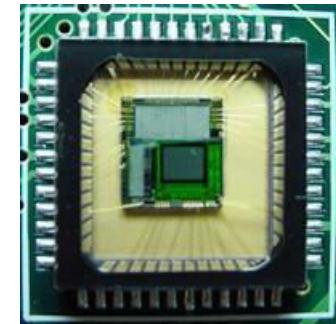
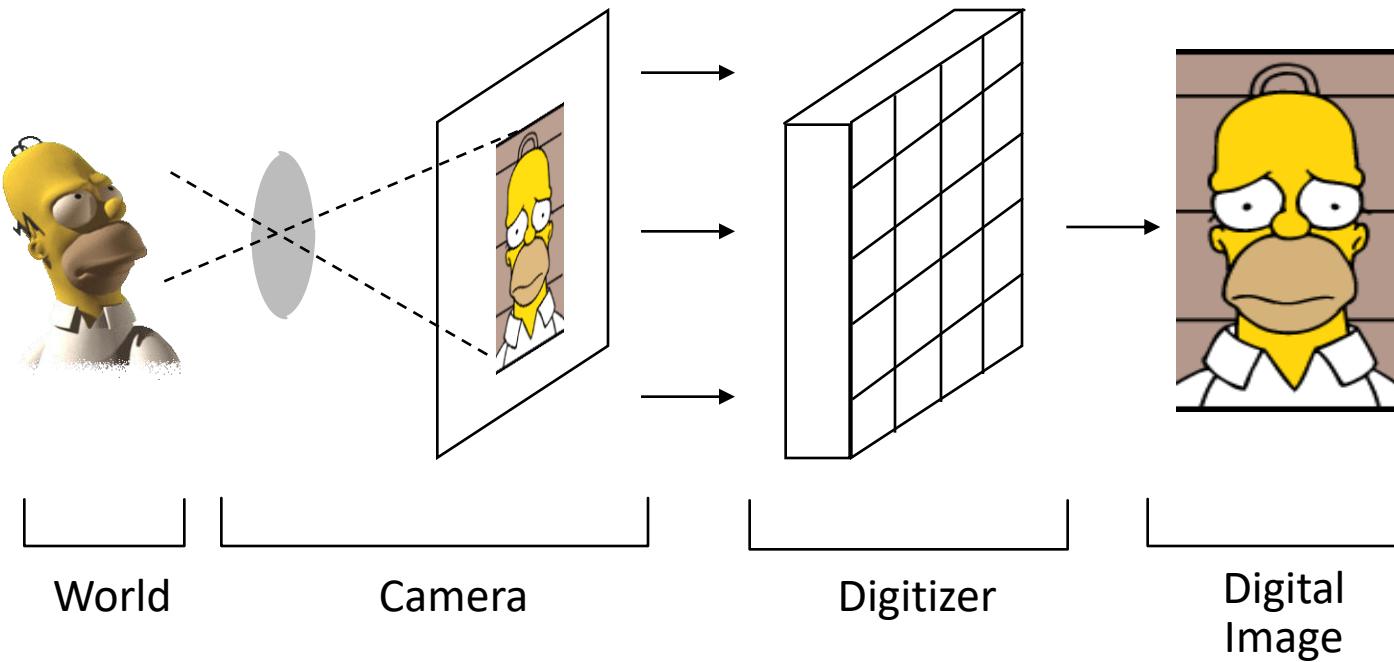
$r(x,y)$

$$f(x,y) = i(x,y) \cdot r(x,y)$$



pixel=picture element

Acquisition System



CMOS sensor

Image Types

Three types of images:

- Binary images

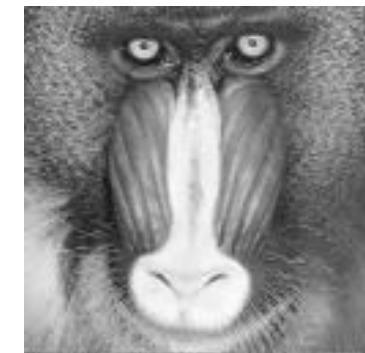
$$g(x,y) \in \{0, 1\}$$



- Gray-scale images

$$g(x,y) \in C$$

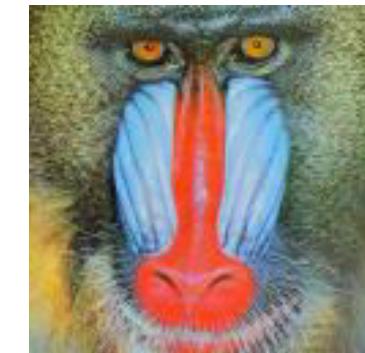
typically $c=\{0, \dots, 255\}$



- Color Images

three channels:

$$g_R(x,y) \in C \quad g_G(x,y) \in C \quad g_B(x,y) \in C$$

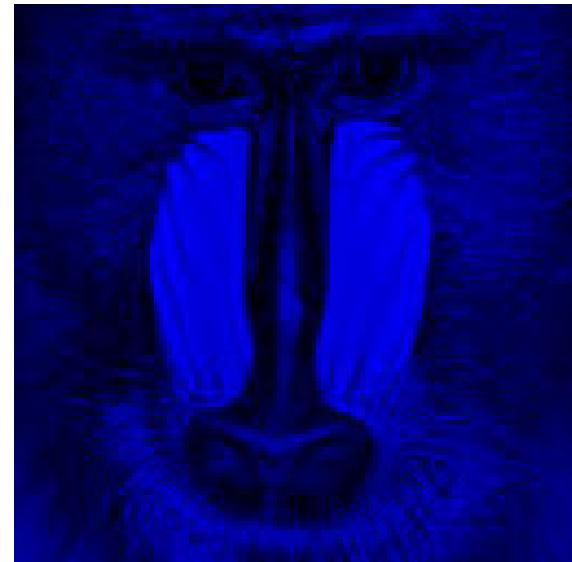
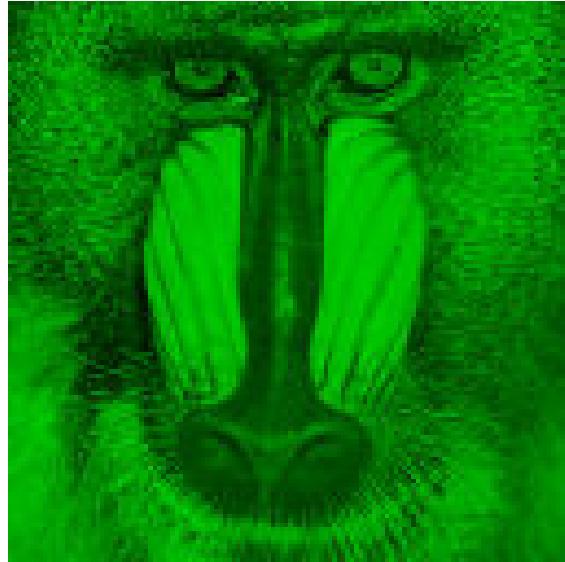


Gray Scale Image



	x =	58	59	60	61	62	63	64	65	66	67	68	69	70	71	72
y =		210	209	204	202	197	247	143	71	64	80	84	54	54	57	58
41		206	196	203	197	195	210	207	56	63	58	53	53	61	62	51
42		201	207	192	201	198	213	156	69	65	57	55	52	53	60	50
43		216	206	211	193	202	207	208	57	69	60	55	77	49	62	61
44		221	206	211	194	196	197	220	56	63	60	55	46	97	58	106
45		209	214	224	199	194	193	204	173	64	60	59	51	62	56	48
46		204	212	213	208	191	190	191	214	60	62	66	76	51	49	55
47		214	215	215	207	208	180	172	188	69	72	55	49	56	52	56
48		209	205	214	205	204	196	187	196	86	62	66	87	57	60	48
49		220	220	205	203	202	186	174	185	149	71	63	55	55	45	56
50		211	199	217	194	183	177	209	90	62	64	52	93	52		
		209	209	197	194	183	187	187	239	58	68	61	51	56		
		203	209	195	203	188	185	183	221	75	61	58	60	60		
		199	236	188	197	183	190	183	196	122	63	58	64	66		
		202	203	199	197	196	181	173	186	105	62	57	64	63		

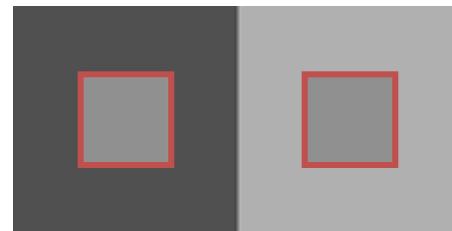
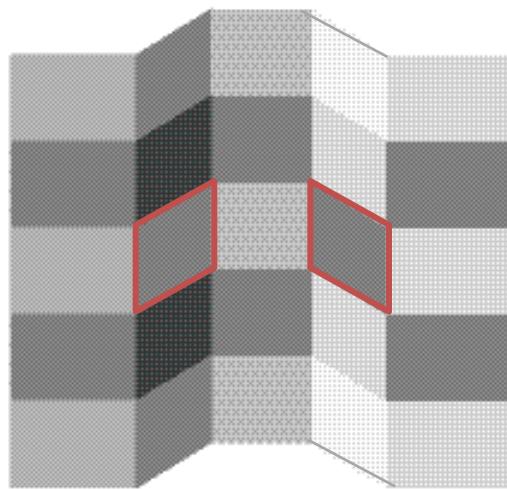
Color Image



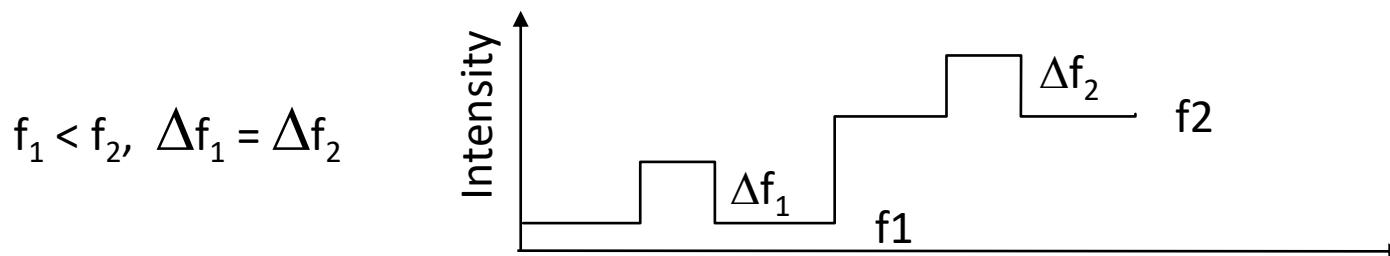
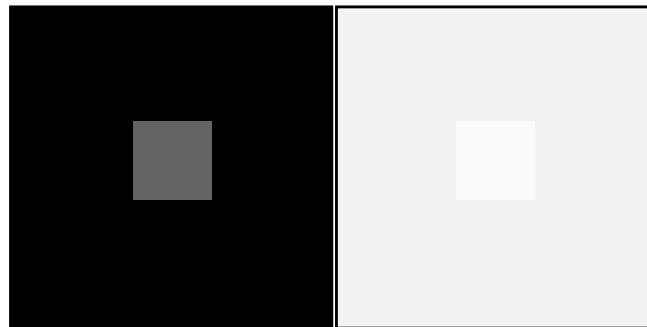
Notations

- **Image Intensity** -
 - Light energy emitted from a unit area in the image
 - Device dependence
- **Image Brightness** -
 - The subjective appearance of a unit area in the image
 - Context dependence
 - Subjective
- **Image Gray-Level** -
 - The relative intensity at each unit area
 - Between the lowest intensity (Black value) and the highest intensity (White value)
 - Device independent

Intensity vs. Brightness



Intensity vs. Brightness



Equal intensity steps:



Equal brightness steps:



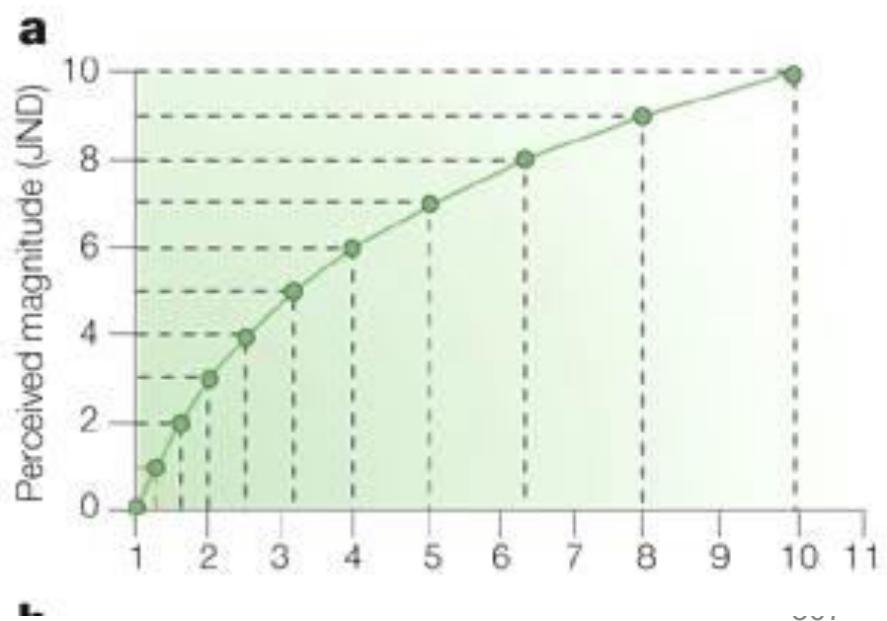
Weber Law

- Describe the relationship between the physical magnitudes of stimuli and the perceived intensity of the stimuli.
- In general, Δf needed for just noticeable difference (JND) over background f was found to satisfy:

$$\frac{\Delta f}{f} = \text{const}$$

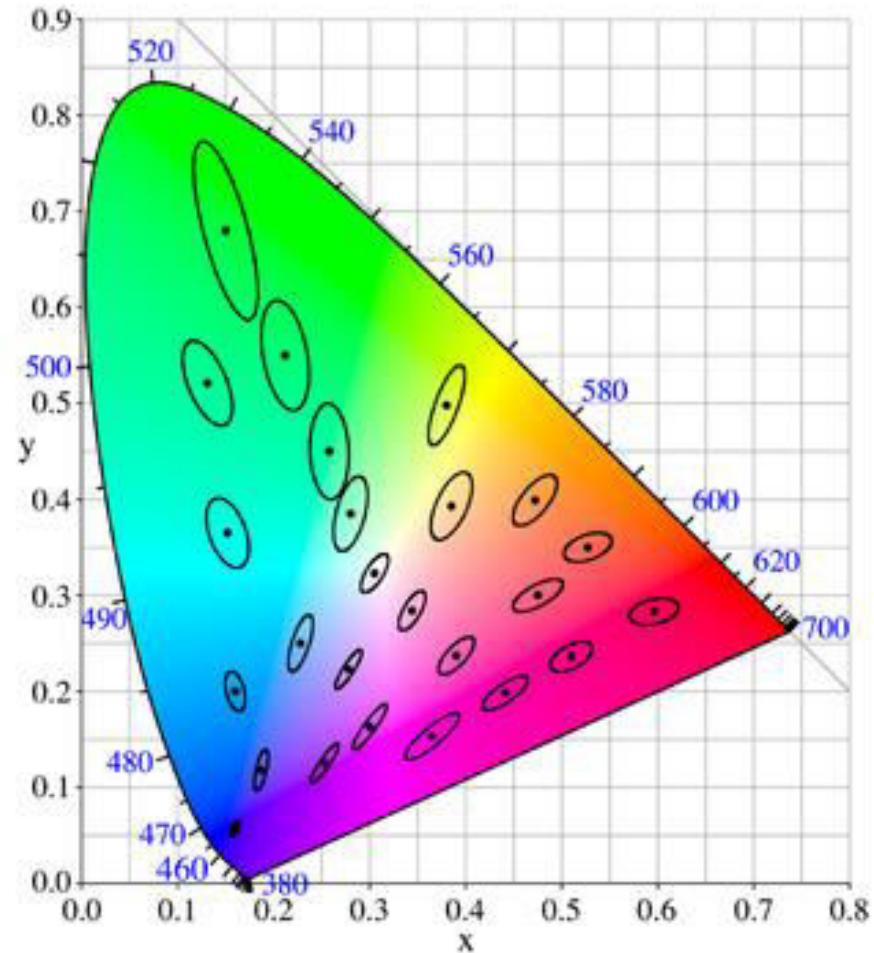


Brightness $\propto \log(f)$



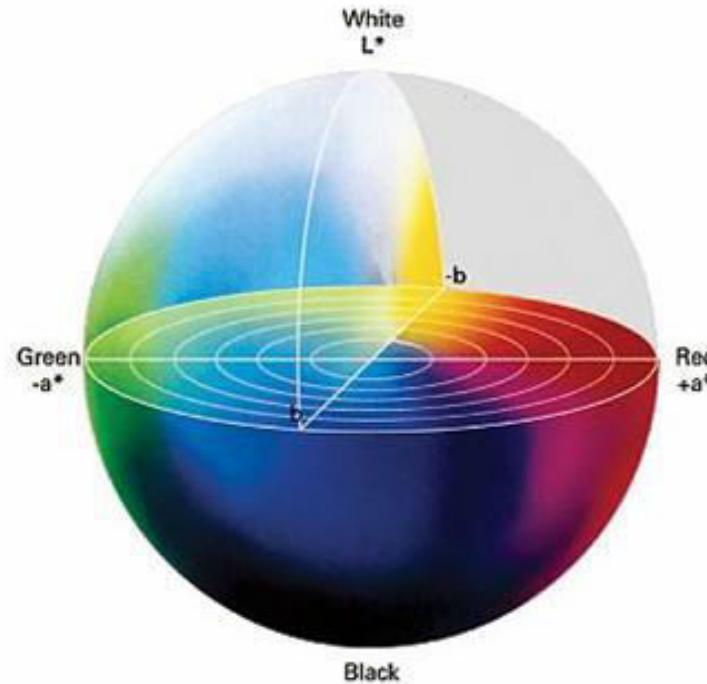
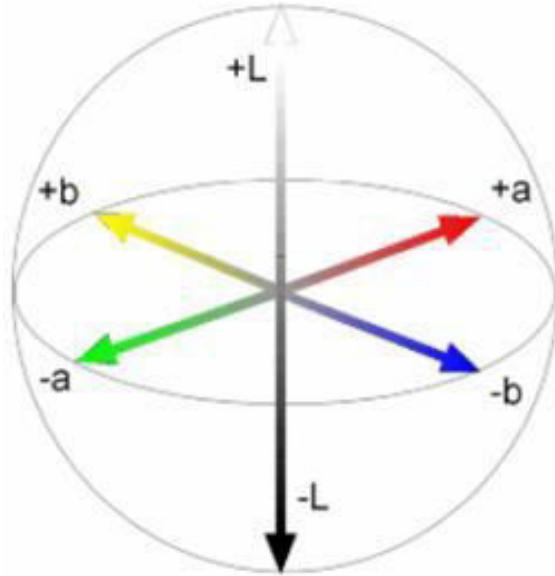
What about Color Space?

- JND in XYZ color space was measured by Wright and Pitt, and MacAdam in the thirties
- MacAdam ellipses: JND plotted at the CIE-xy diagram
- Conclusion: measuring perceptual distances in the cie-XYZ space is not a good idea



Perceptually Uniform Color Space

- Most common: CIE-L*a*b* (CIELAB) color space.
- L* represents luminance.
- a* represents the difference between green and red, and b* represents the difference between yellow and blue.



Perceptually Uniform Color Space

- XYZ to CIELAB conversion:

$$a^* = 500 \left[(X/X_0)^{1/3} - (Y/Y_0)^{1/3} \right]$$

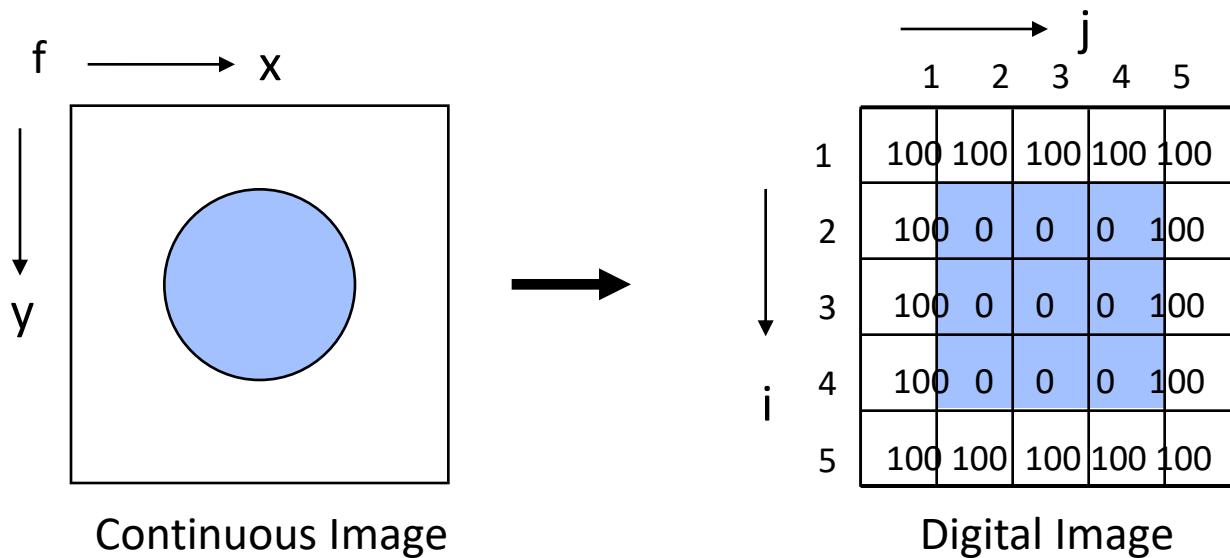
$$b^* = 200 \left[(X/X_0)^{1/3} - (Z/Z_0)^{1/3} \right]$$

$$L^* = \begin{cases} 116(Y/Y_0)^{1/3} - 16 & \text{for } Y/Y_0 > 0.01 \\ 903(Y/Y_0) & \text{otherwise} \end{cases}$$

- where (X_0, Y_0, Z_0) are the XYZ values of a reference white point

Digitization

- Two stages in the digitization process:
 - **Spatial sampling:** Spatial domain
 - **Quantization:** Gray level

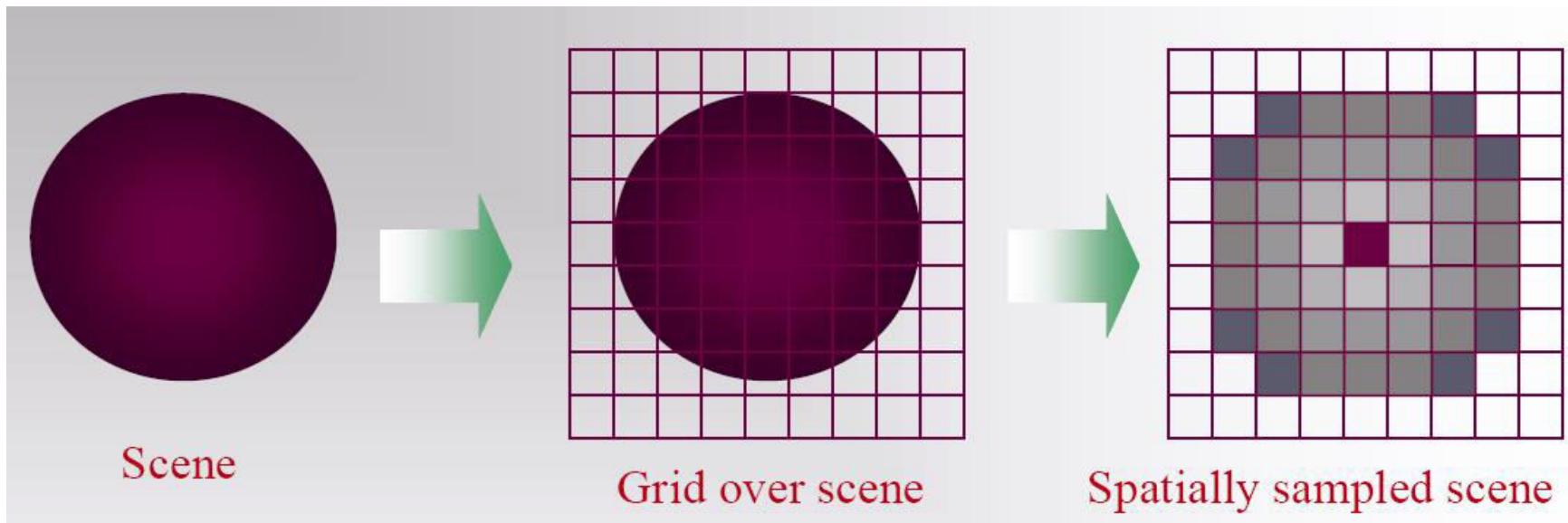


$$f(x,y)$$

$$g(i,j) \in C$$

Spatial Sampling

- When a continuous scene is imaged on the sensor, the continuous image is divided into discrete elements - picture elements (pixels)



Spatial Sampling



Original



2 points



4 points



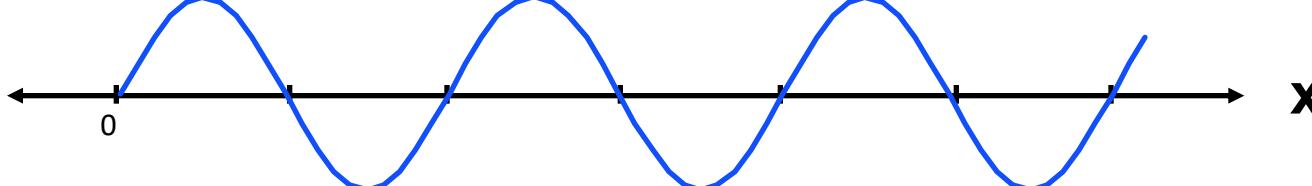
8 points

Sampling

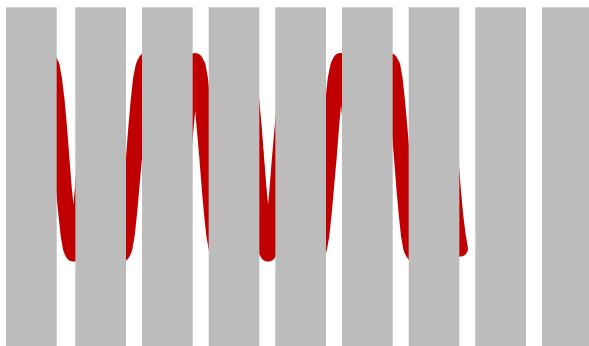
- The density of the sampling denotes the separation capability of the resulting image
- **Image resolution** defines the finest details that are still visible by the image
- We use a cyclic pattern to test the separation capability of an image

$$\text{Frequency} = \frac{\text{number of cycles}}{\text{unit length}}$$

$$\text{Wavelength} = \frac{1}{\text{frequency}}$$



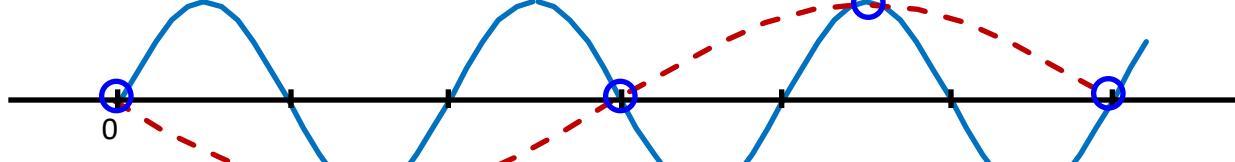
Sampling Rate



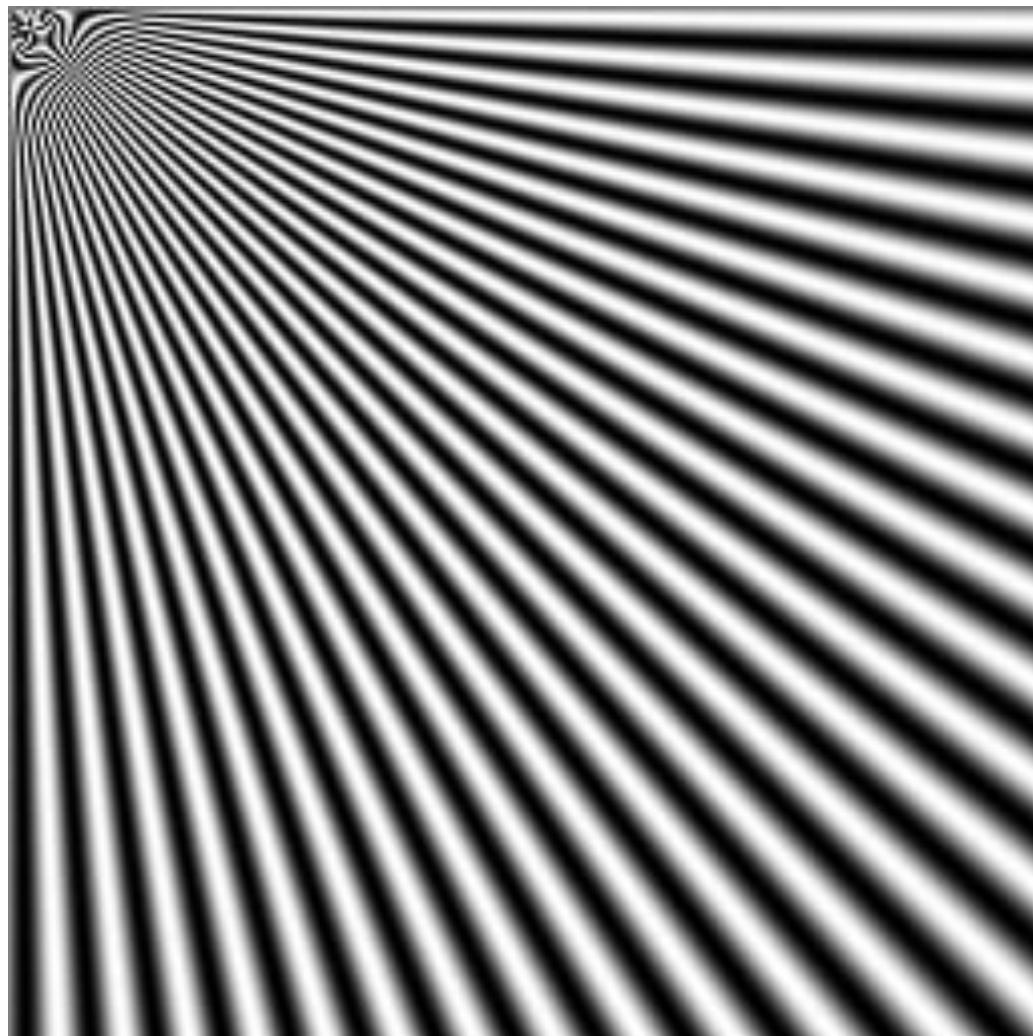
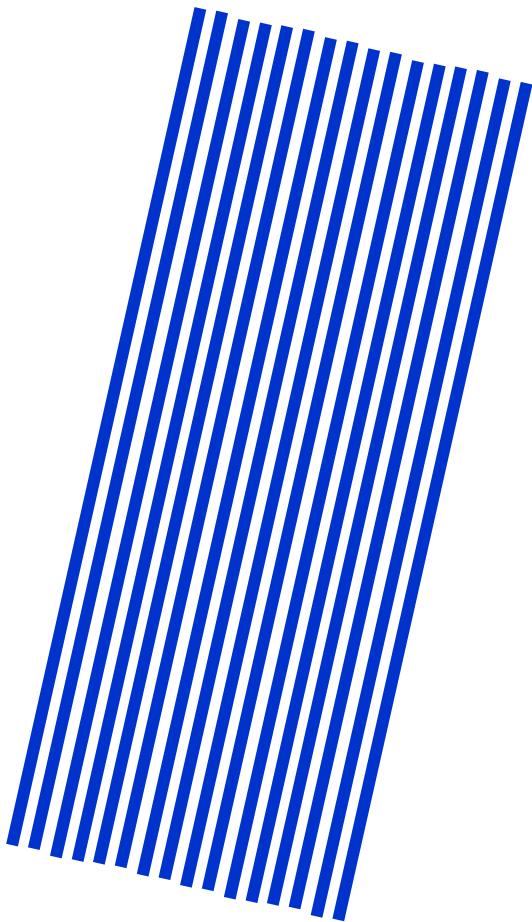
Nyquist Frequency

- **Nyquist Rule:** To observe details at frequency f (wavelength d) one must sample at frequency $> 2f$ (sampling intervals $< d/2$)
- The Frequency $2f$ is the **Nyquist Frequency**.
- **Aliasing:** If the pattern wavelength is less than $2d$ erroneous patterns may be produced.

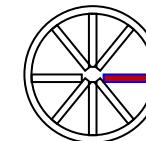
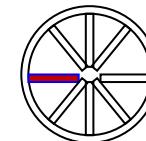
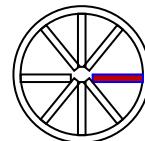
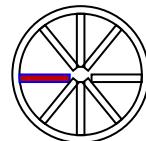
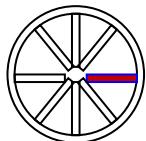
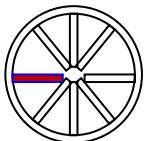
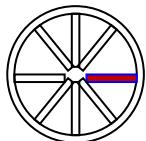
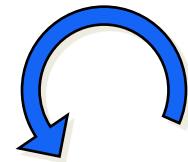
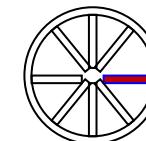
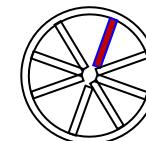
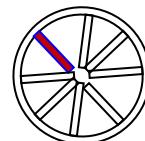
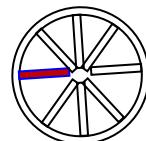
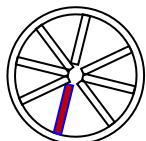
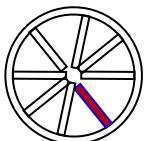
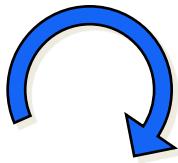
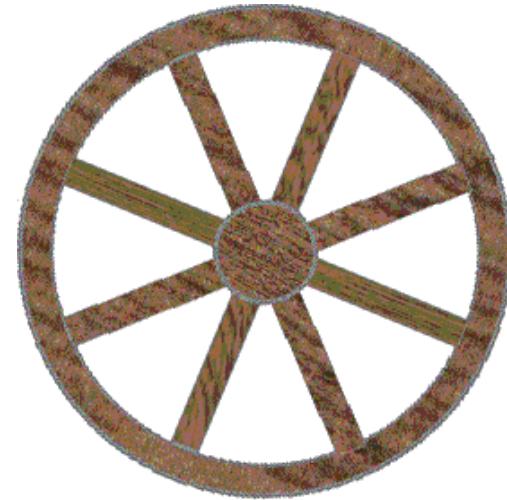
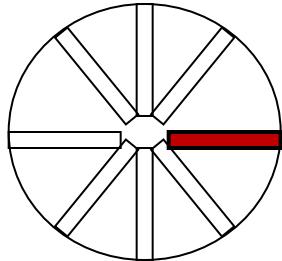
1D Example:



Aliasing - Moiré Patterns



Temporal Aliasing



Temporal Aliasing Example



Image De-mosaicing

- Can we do better than Nyquist?

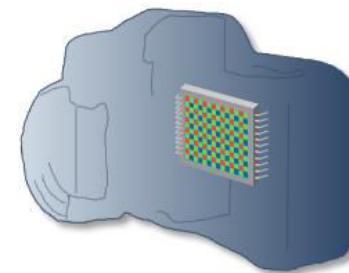
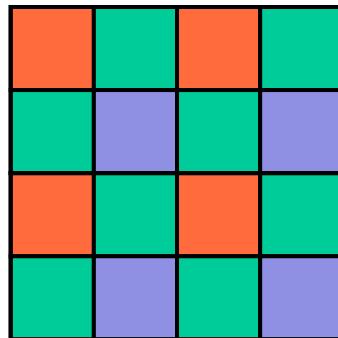


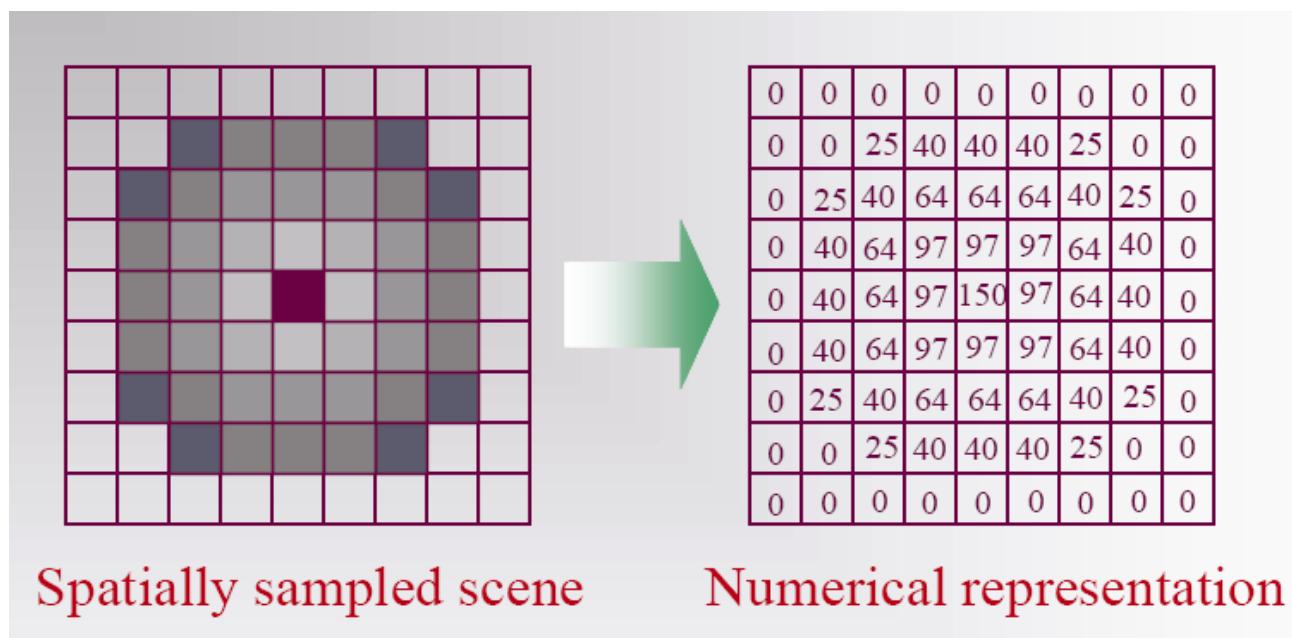
Image De-mosaicing

- Basic idea: use correlations between color bands



Quantization

- Choose number of gray levels (according to number of assigned bits)
 - Divide continuous range of intensity values



Quantization

256



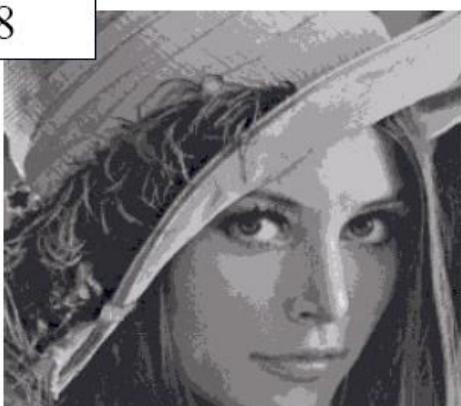
64



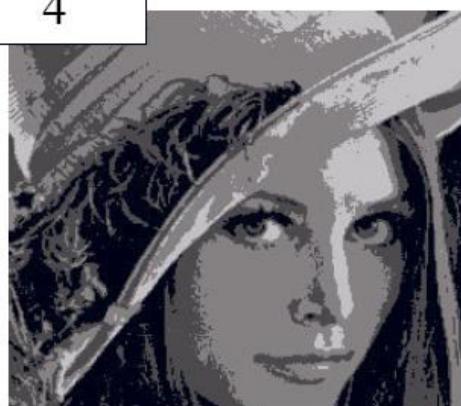
16



8



4



2

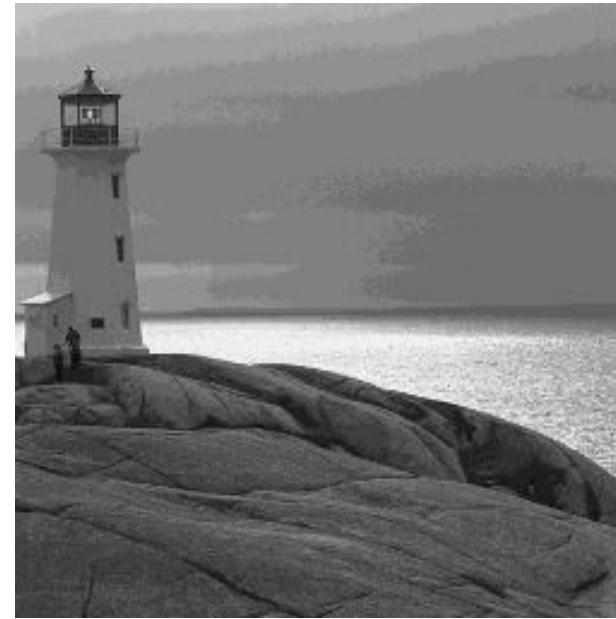


Quantization

- Low freq. areas are more sensitive to quantization



8 bits image



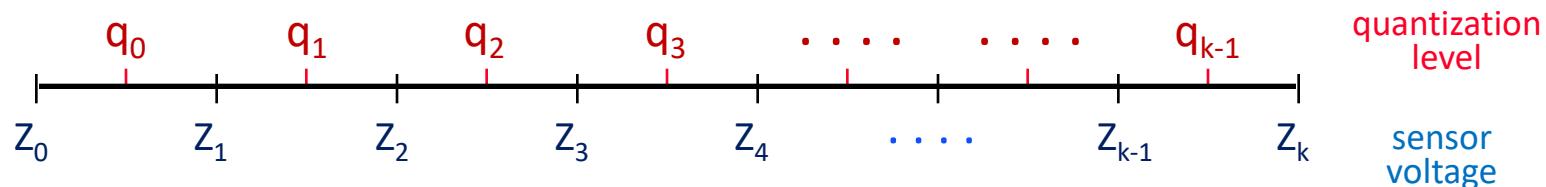
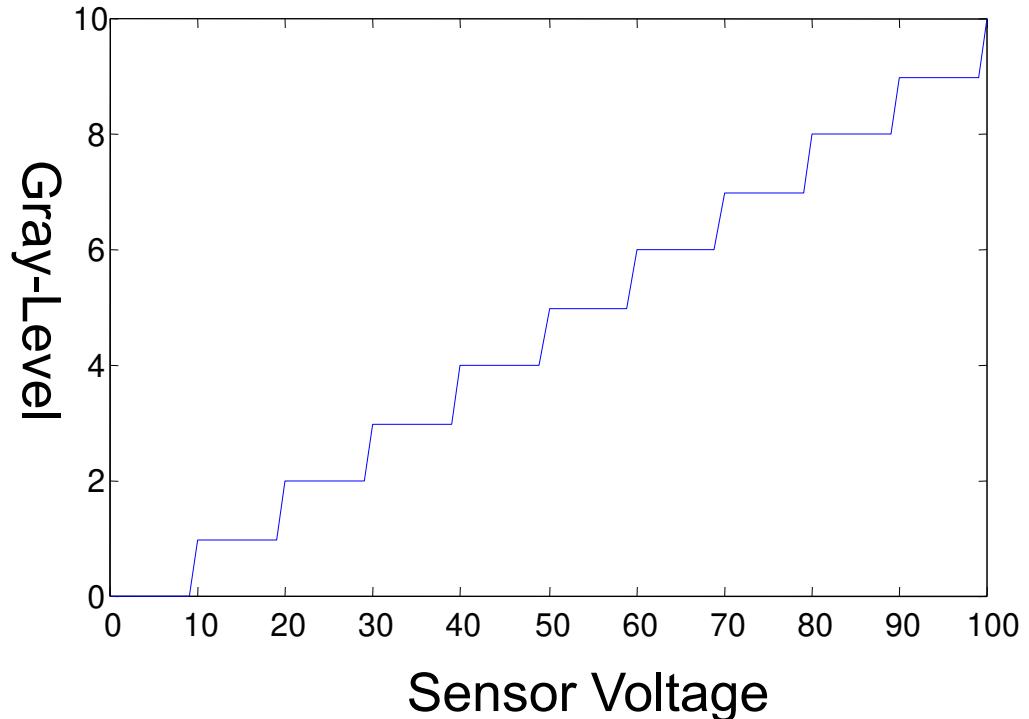
4 bits image

How should we quantize an image?

- Simplest approach: **uniform quantization**

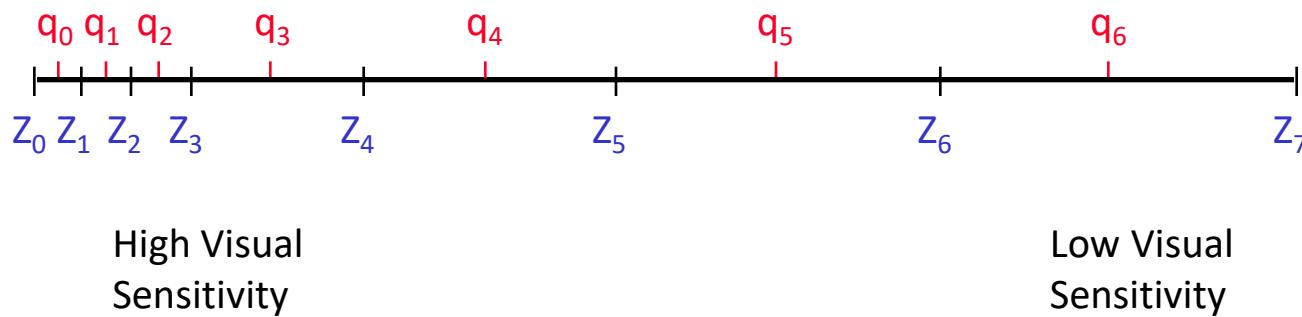
$$Z_{i+1} - Z_i = \frac{Z_k - Z_0}{K}$$

$$q_i = \frac{Z_{i+1} + Z_i}{2}$$



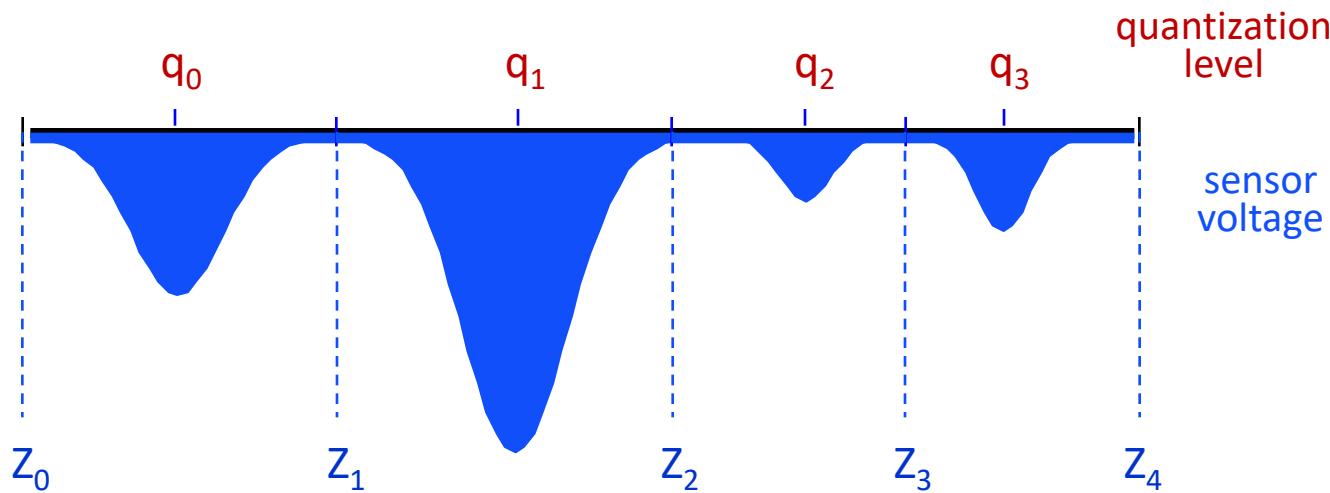
Non-uniform Quantization

- Quantize according to visual sensitivity (Weber's Law)
- Non uniform sensor voltage distribution



Optimal Quantization (Lloyd-Max)

- Content dependant
- Minimize quantization error



Optimal Quantization (Lloyd-Max)

- Also known as Loyd-Max quantizer
- Denote $P(z)$ the probability of sensor voltage
- The quantization error is :

$$E = \sum_{i=0}^{k-1} \int_{z_i}^{z_{i+1}} P(z)(z - q_i)^2 dz$$

- Solution:

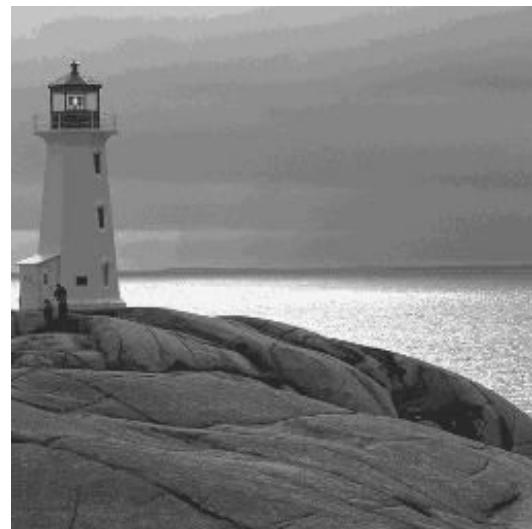
$$q_i = \frac{\int_{z_i}^{z_{i+1}} z P(z) dz}{\int_{z_i}^{z_{i+1}} P(z) dz}$$
$$z_i = \frac{q_{i-1} + q_i}{2}$$

- Iterate until convergence (but optimal minimum is not guaranteed).

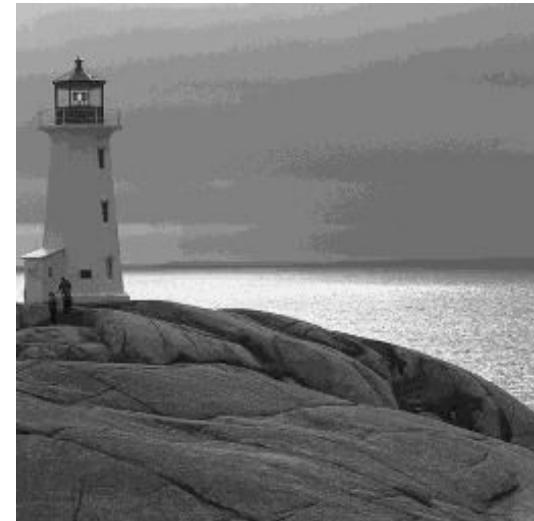
Example



8 bits image



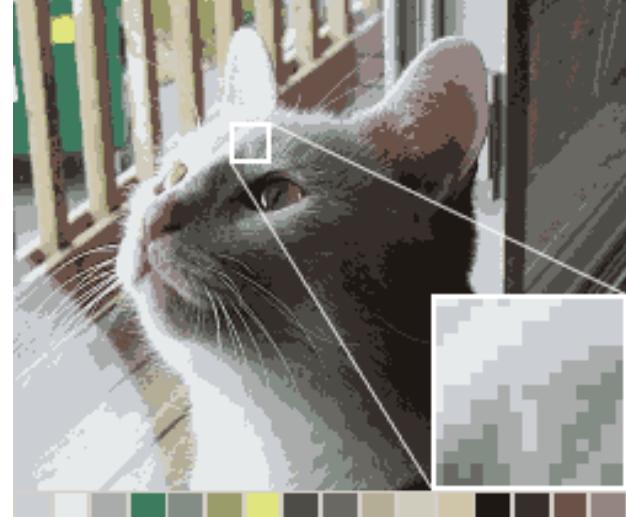
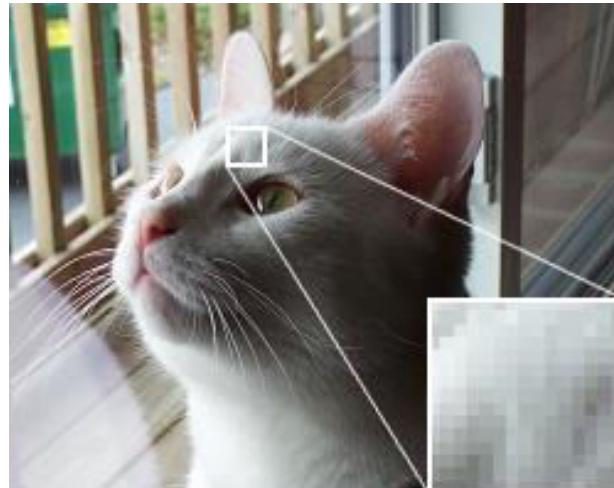
4 bits image
Uniform quantization



4 bits image
Optimal quantization

Color Quantization

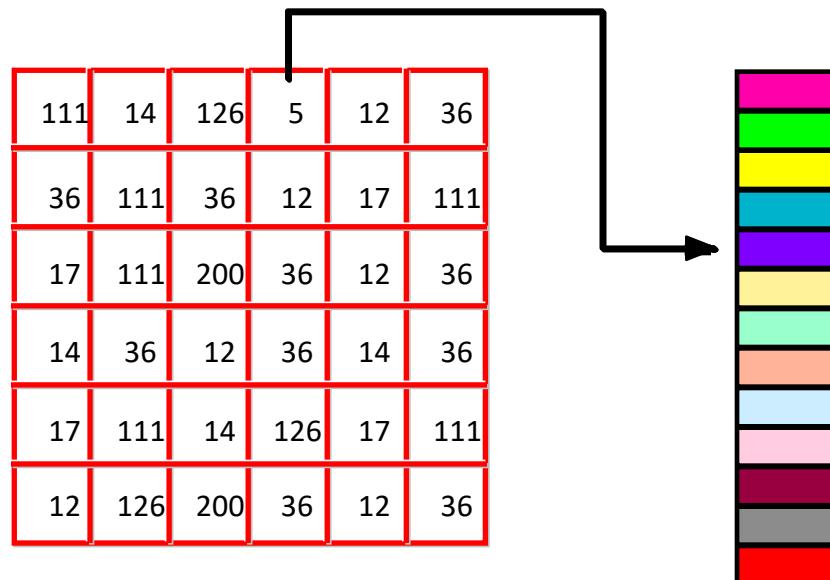
- Common color resolution for high quality images is 256 levels for each **Red**, **Green**, **Blue** channels, or $256^3 = 16777216$ colors.
- How can an image be displayed with fewer colors than it contains?
- Select a subset of colors (the colormap or pallet) and map the rest of the colors to them.



from: Daniel Cohen-Or

Color Quantization

- With 8 bits per pixel and color look up table we can display at most 256 distinct colors at a time.
- To do that we need to choose an appropriate set of representative colors and map the image into these colors



Color Quantization



2
colors



16
colors



4

colors

from: Daniel Cohen-Or

256

colors

Color Quantization

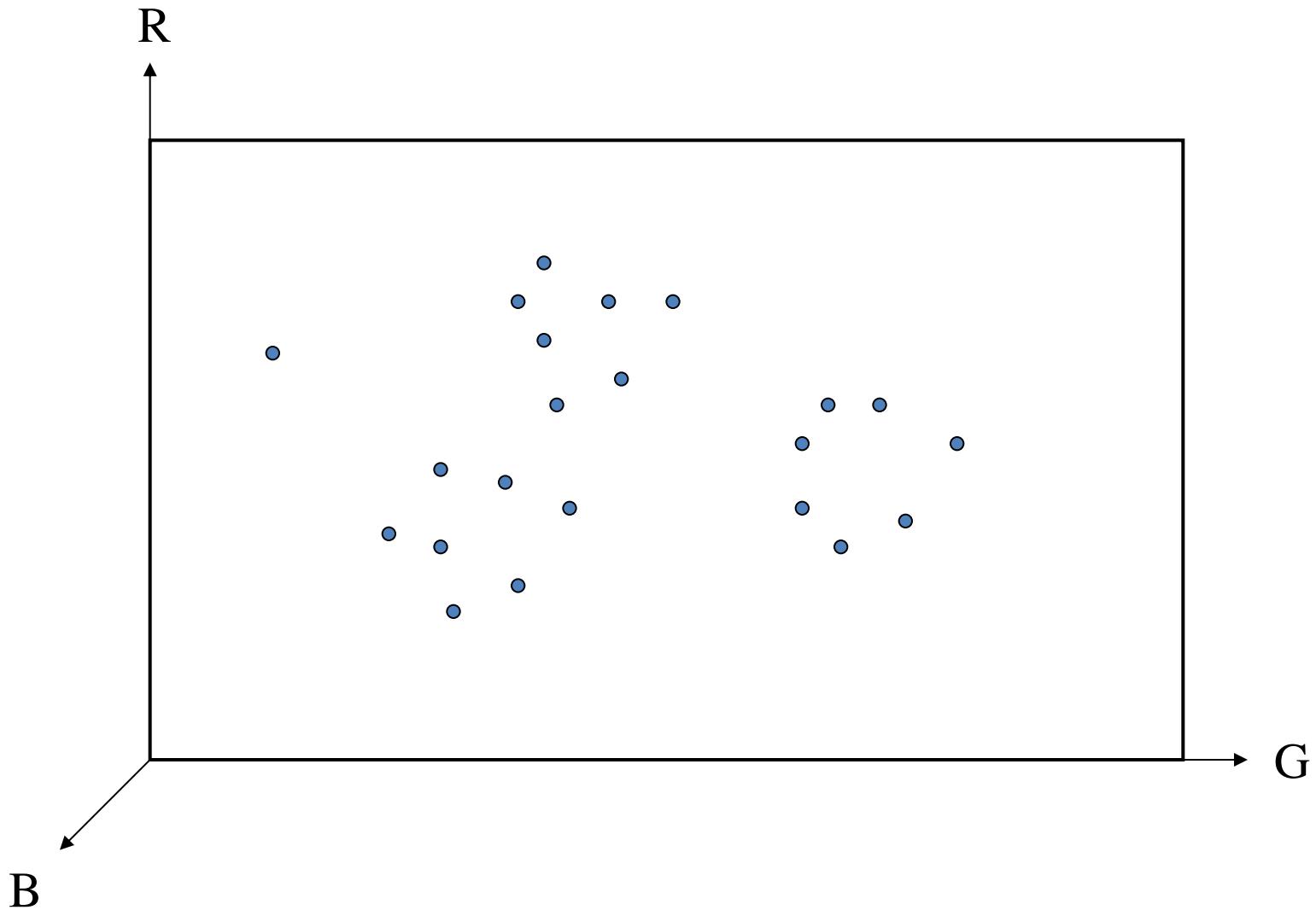


false contours

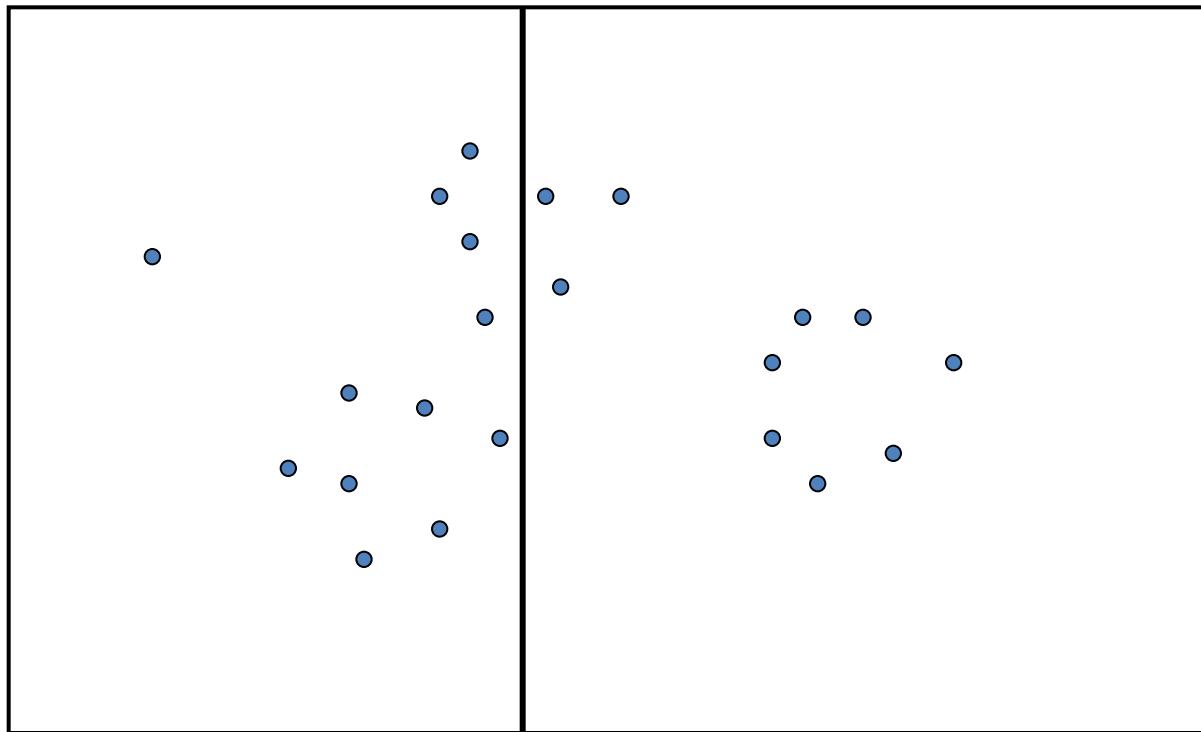
Naïve (uniform) Color Quantization 24 bit to 8 bit:
Retaining 3-3-2 most significant bits of the R,G and B components.



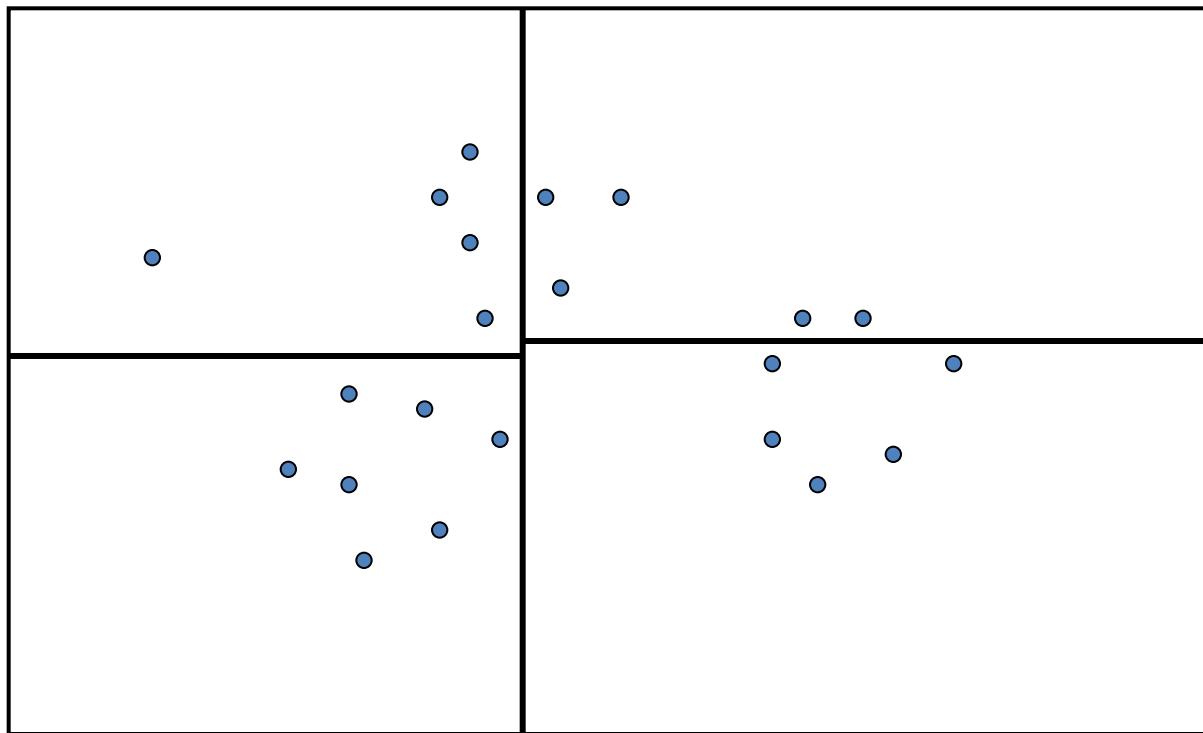
Median Cut



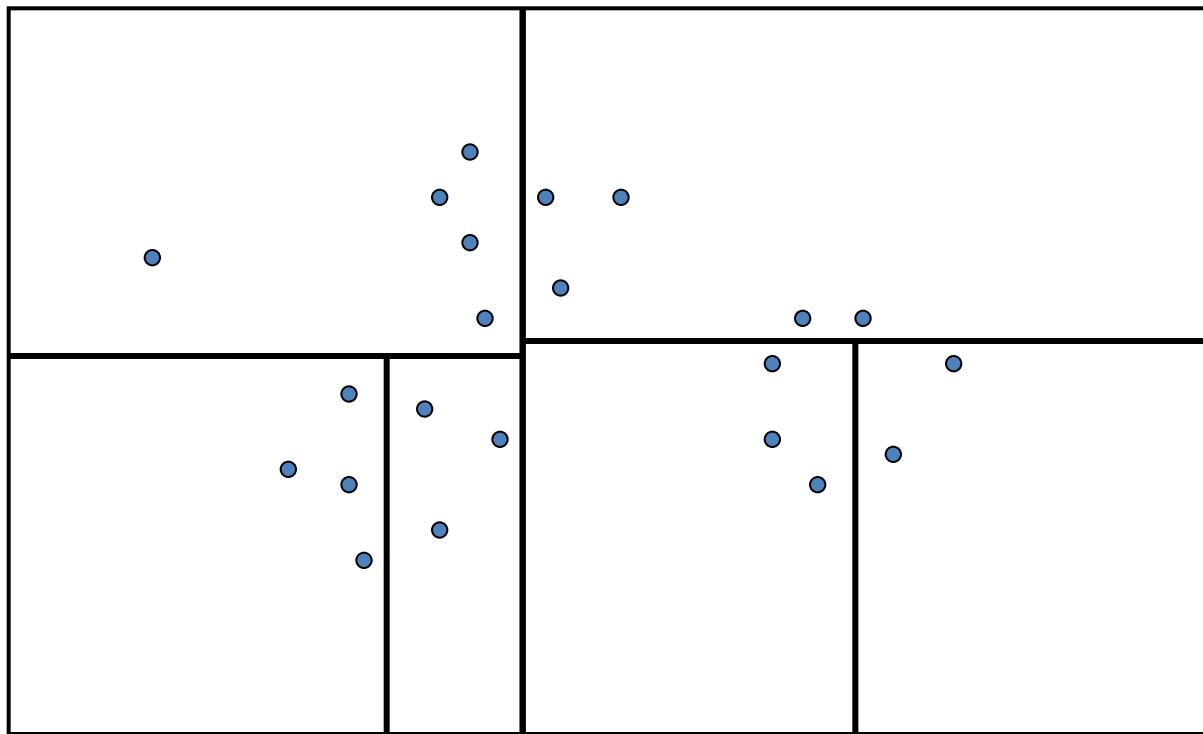
Median Cut



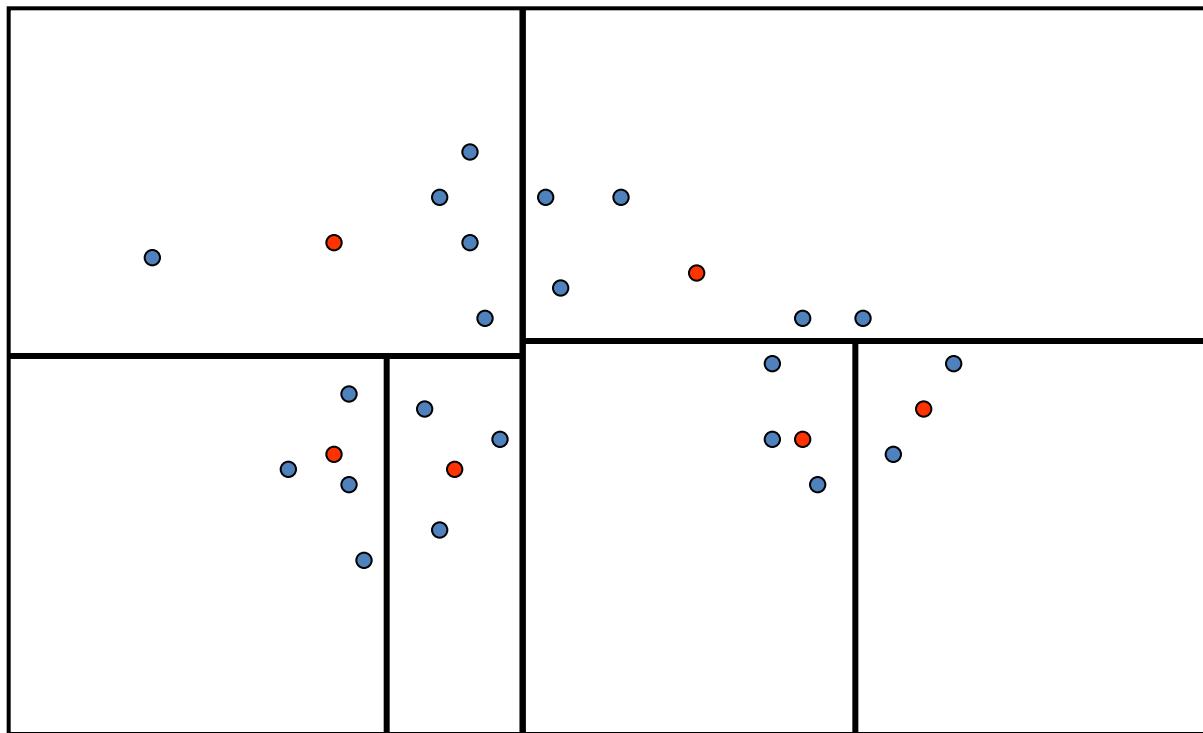
Median Cut



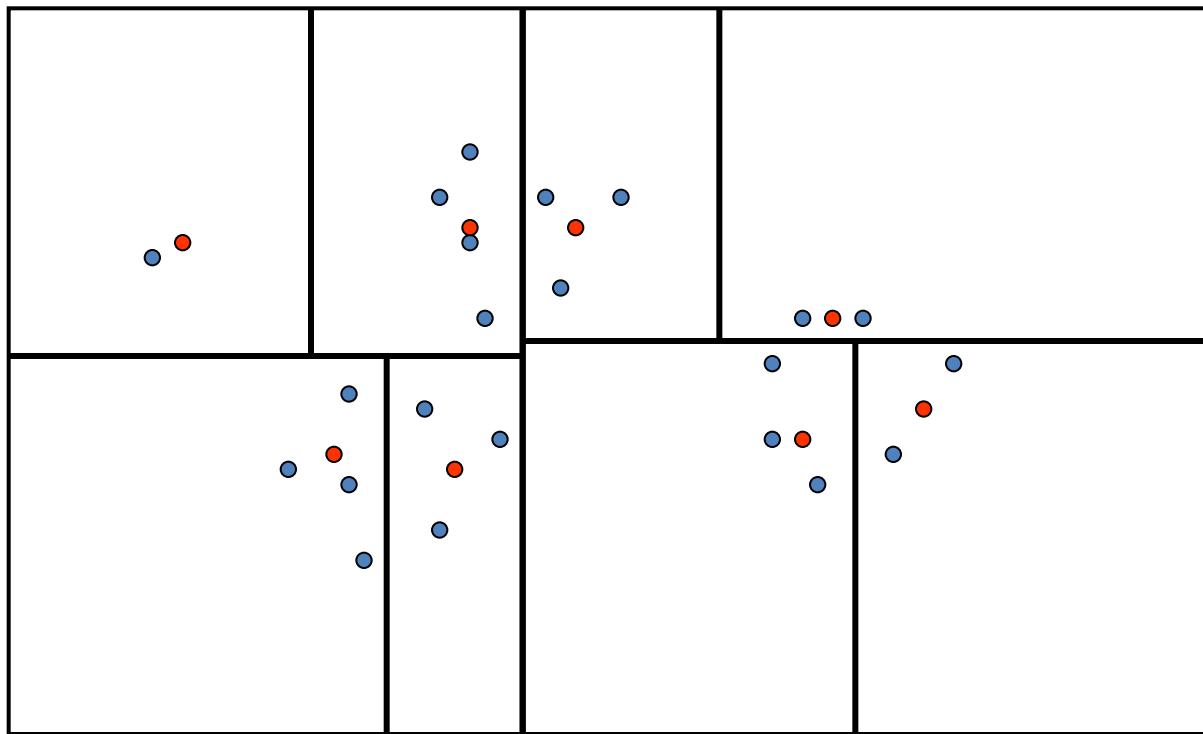
Median Cut



Median Cut



Median Cut



The median cut algorithm

```
Color_MedCut (Image, n){
```

 For each pixel in Image with color C, map C in RGB space;

 B = {RGB space};

 While (n-- > 0) {

 L = Heaviest (B);

 Split L into L1 and L2;

 Remove L from B, and add L1 and L2 instead;

 }

 For all boxes in B do

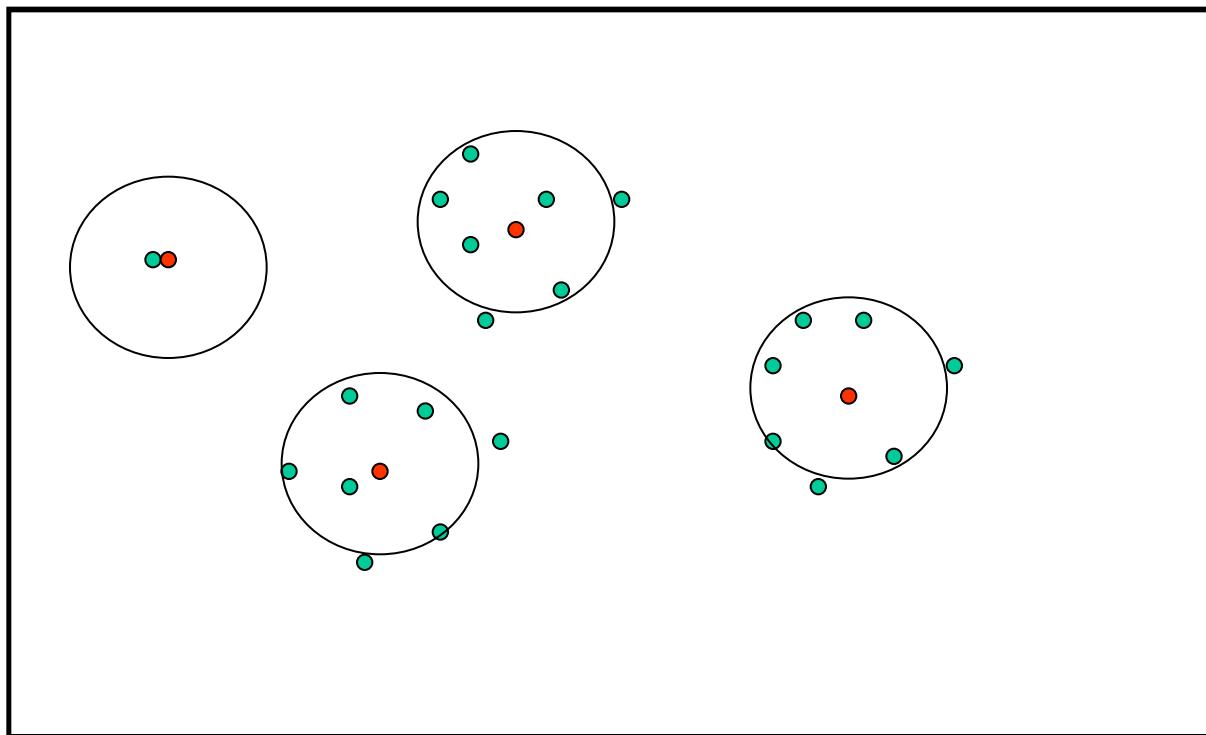
 assign a representative (color centroid);

 For each pixel in Image do

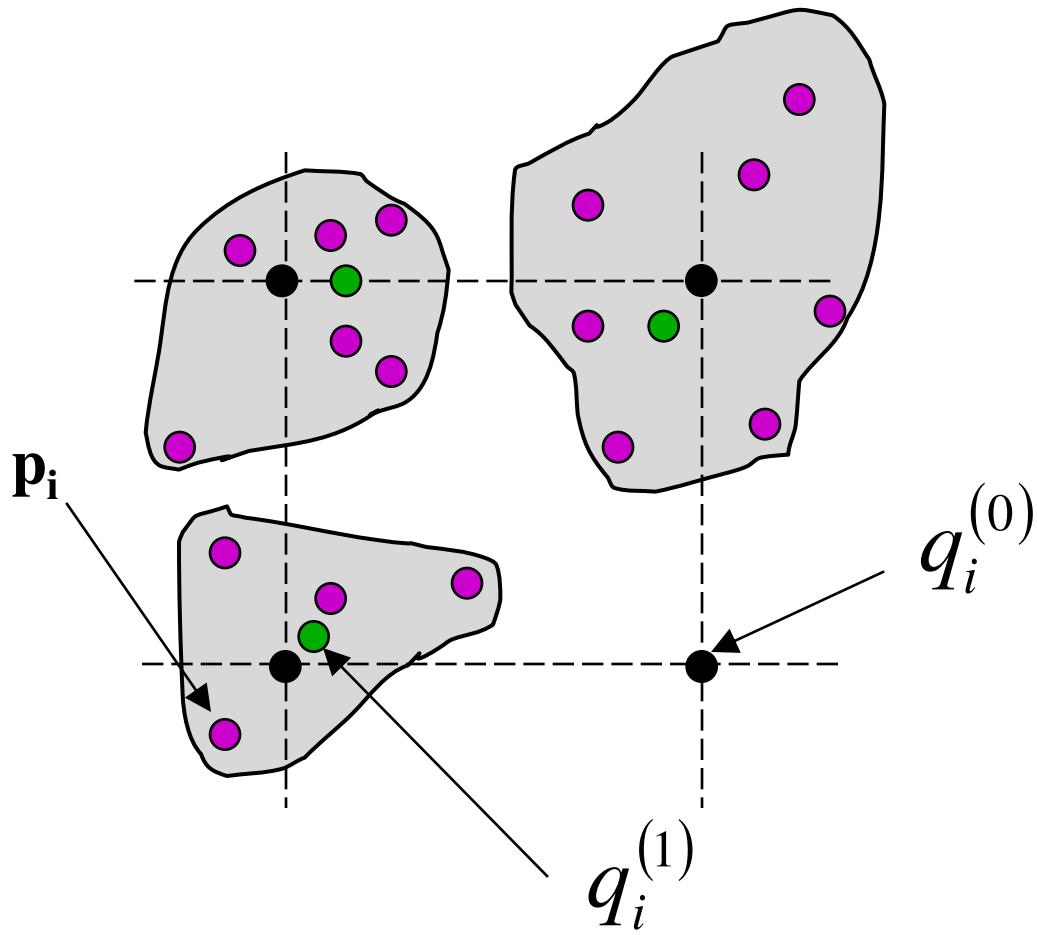
 map to one of the representatives;

}

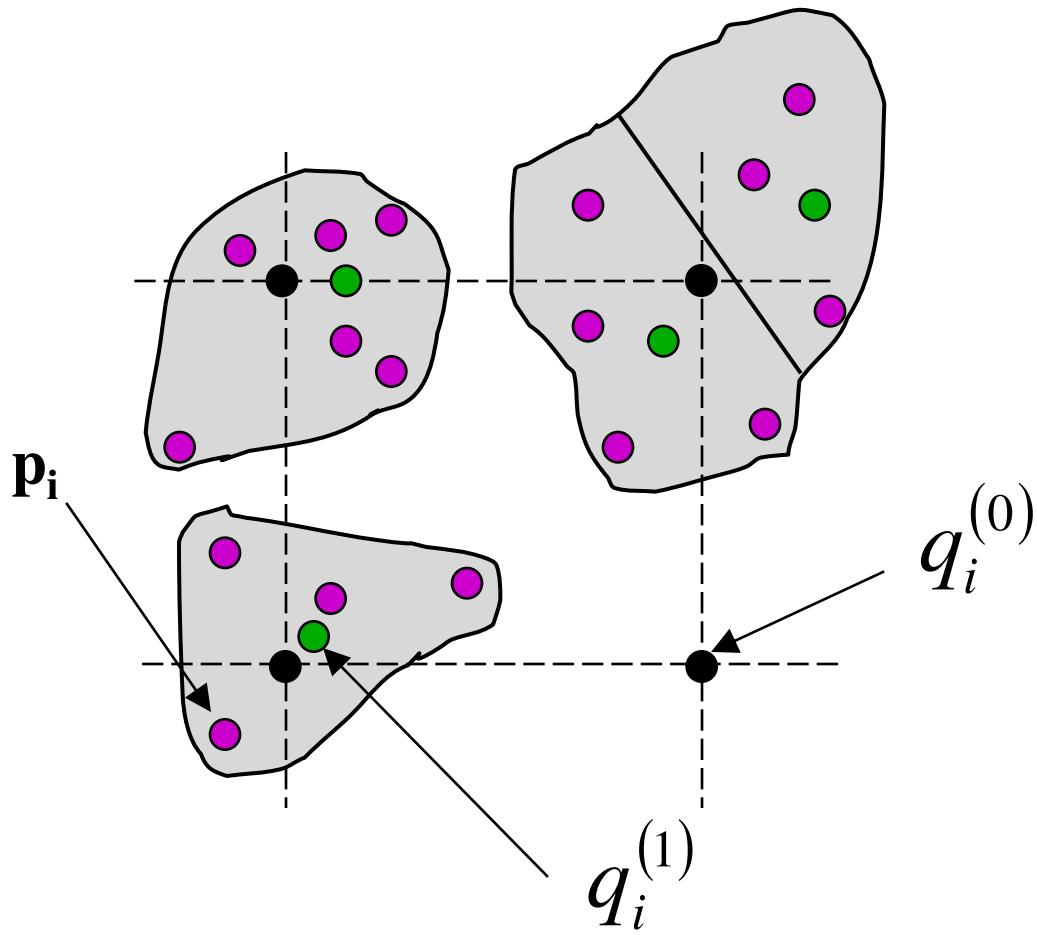
Better Solution



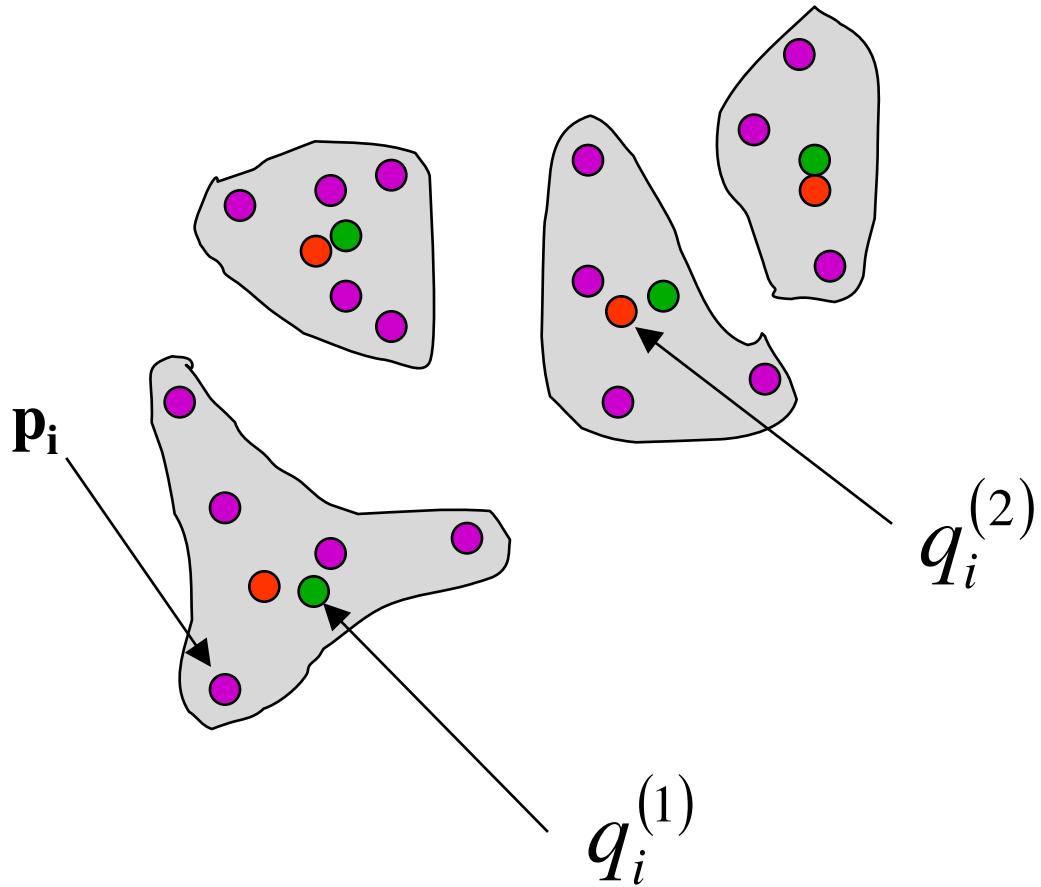
Generalized Lloyd Algorithm (GLA)



Generalized Lloyd Algorithm (GLA)



Generalized Lloyd Algorithm (GLA)



- The GLA algorithms aims at minimizing the quantization error:

$$E = \sum_{i=1}^K \sum_{j \in C_i} (p_j - q_i)^2$$

```
Color_GLloyd(Image, K) {  
    - Guess K cluster centre locations  
    - Repeat until convergence {  
        - For each data point finds out which centre it's closest to  
        - For each centre finds the centroid of the points it owns  
        - Set a new set of cluster centre locations  
        - optional: split clusters with high variance  
    }  
}
```

28 bit



from: Daniel Cohen-Or

More on Color Quantization

- **Observation 1:** Distances and quantization errors measured in RGB space, do not relate to human perception.
- **Solution:** Apply quantization in perceptually uniform color space (such as CIELAB).

More on Color Quantization

Original



RGB Quantization

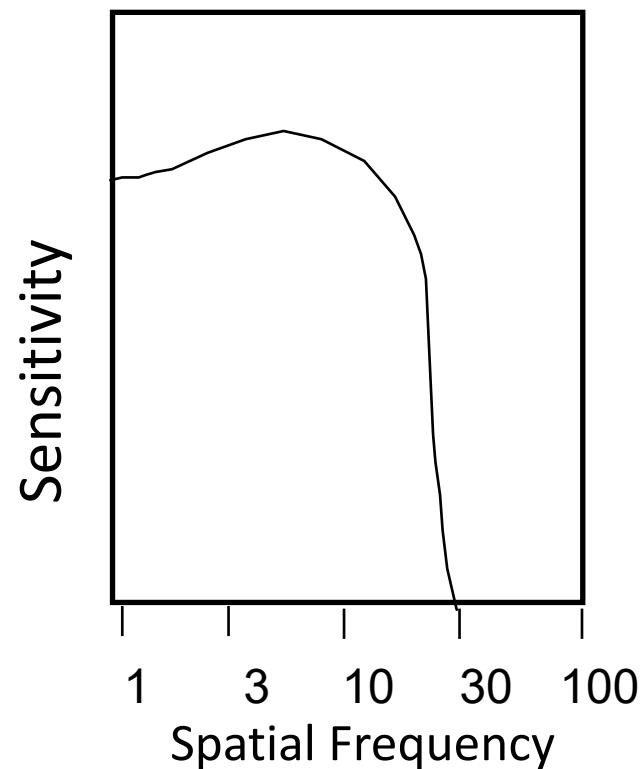
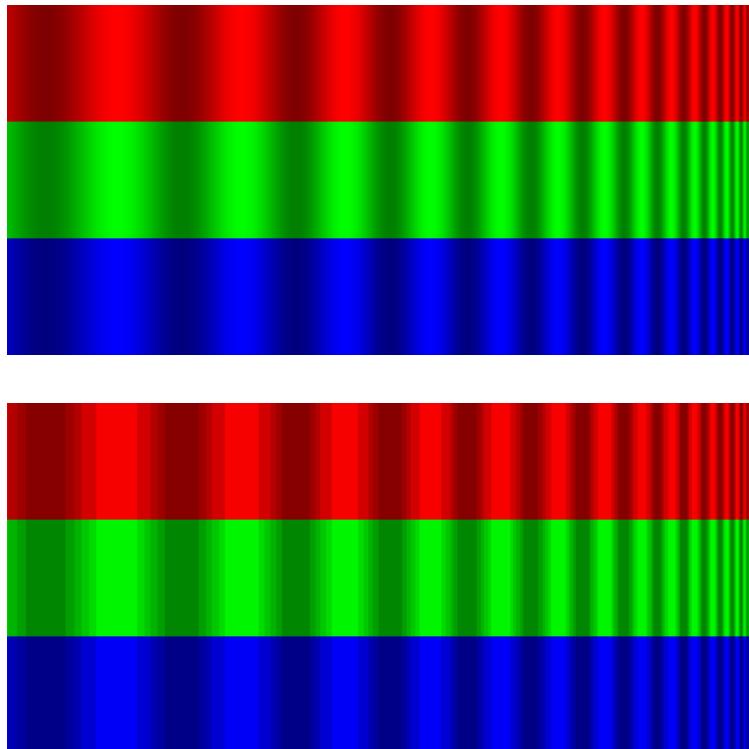


Lab Quantization



More on Color Quantization

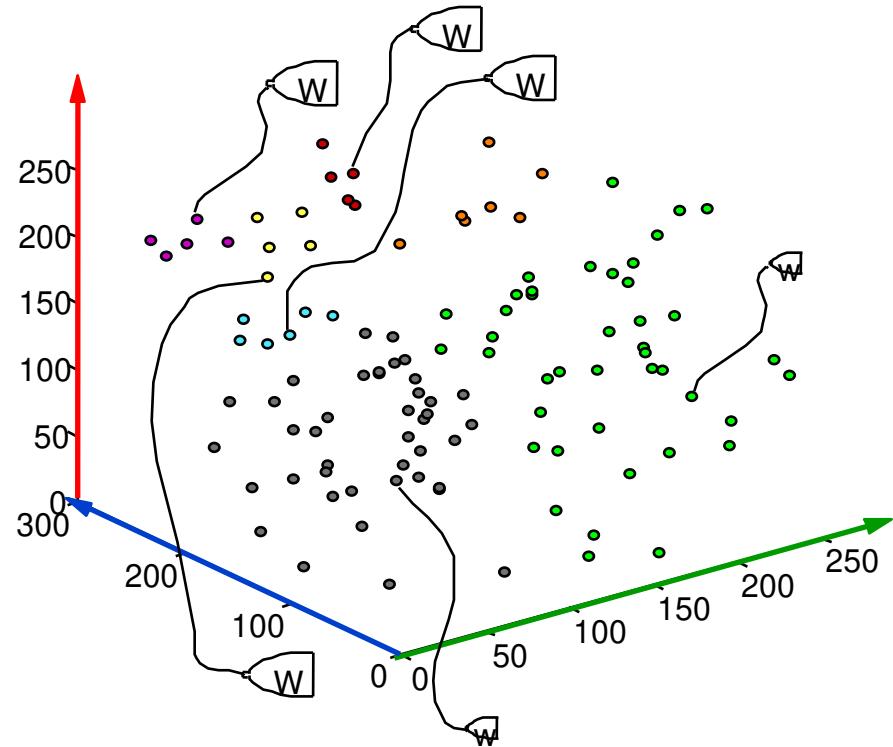
- **Observation 2:** Quantization errors are spatially dependent: we are more sensitive to errors at lower spatial frequencies.



More on Color Quantization

- **Solution:** Assign weight for each pixel color
- Using this scheme we minimize:

$$E = \sum_{i=0}^{k-1} \sum_{j \in C_i} w_j (p_j - q_i)^2$$



Original



Standard quantization



Weighted quantization

Image segmentation

edge-based: point, line, edge
detection

edge-based segmentation(1)

- There are three basic types of gray-level discontinuities in a digital image: points, lines, and edges
- The most common way to look for discontinuities is to run a mask through the image.
- We say that a point, line, and edge has been detected at the location on which the mask is centered if $|R| \geq T$, where

$$|R| \geq T \quad R = w_1z_1 + w_2z_2 + \dots + w_9z_9$$

w_1	w_2	w_3
w_4	w_5	w_6
w_7	w_8	w_9

edge-based segmentation(2)

- Point detection

-1	-1	-1
-1	8	-1
-1	-1	-1

a point detection mask



- Line detection

-1	-1	-1
2	2	2
-1	-1	-1

a line detection mask



edge-based segmentation(3)

- Edge detection: Gradient

$$\text{Operation} = \begin{bmatrix} G_x \\ G_y \end{bmatrix} = \begin{bmatrix} \frac{\partial f}{\partial x} \\ \frac{\partial f}{\partial y} \end{bmatrix}$$

$$\nabla f = \text{mag}(\nabla f) = \left[G_x^2 + G_y^2 \right]^{1/2}$$

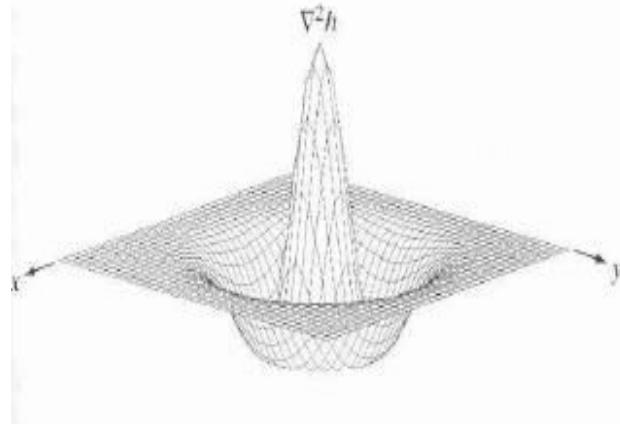
$$\alpha(x, y) = \tan^{-1}\left(\frac{G_y}{G_x}\right)$$



edge-based segmentation(4)

- Edge detection: Laplacian operation

$$\nabla^2 f = \frac{\partial^2 f}{\partial x^2} + \frac{\partial^2 f}{\partial y^2}$$



$$\nabla^2 h(r) = - \left[\frac{r^2 - \sigma^2}{\sigma^4} \right] e^{-\frac{r^2}{2\sigma^2}}$$

0	0	-1	0	0
0	-1	-2	-1	0
-1	-2	16	-2	-1
0	-1	-2	-1	0
0	0	-1	0	0

Image segmentation

Region-base: SRG, USRG, Fast
scanning

region-based segmentation

SRG(1)

- Region growing: Groups pixels or sub-region into larger regions.
 - step1:
 - Start with a set of “seed” points and from these grow regions by appending to each seed those neighboring pixels that have properties similar to the seed.
 - step2:
 - Region splitting and merging

region-based segmentation

SRG(2)

- Advantage:
 - With good connectivity
- Disadvantage:
 - Initial seed-points:
 - different sets of initial seed-point cause different segmented result
 - Time-consuming problem

region-based segmentation

USRG(1)

- Unseeded region growing:
 - no explicit seed selection is necessary, the seeds can be generated by the segmentation procedure automatically.
 - It is similar to SRG except the choice of seed point

region-based segmentation

USRG(2)

- Advantage:
 - easy to use
 - can readily incorporate high level knowledge of the image composition through region threshold
- Disadvantage:
 - slow speed

region-based segmentation

fast scanning(1)

- Fast scanning Algorithm:
 - The fast scanning algorithm somewhat resembles unseeded region growing
 - the number of clusters of both two algorithm would not be decided before image passing through them.

255	250	254	80	150	149	152	150
250	82	81	85	88	149	151	149
84	85	82	84	89	188	193	152
79	81	83	80	79	195	191	155
81	83	123	121	123	120	122	124
40	85	120	125	120	230	235	229

255	250	254	80	150	149	152	150
250	82	81	85	88	149	151	149
84	85	82	84	89	188	193	152
79	81	83	80	79	195	191	155
81	83	123	121	123	120	122	124
40	85	120	125	120	230	235	229

region-based segmentation

fast scanning(2)

255	250	254	80	150	149	152	150
250	82	81	85	88	149	151	149
84	85	82	84	89	188	193	152
79	81	83	80	79	195	191	155
81	83	123	121	123	120	122	124
40	85	120	125	120	230	235	229

255	250	254	80	150	149	152	150
250	82	81	85	88	149	151	149
84	85	82	84	89	188	193	152
79	81	83	80	79	195	191	155
81	83	123	121	123	120	122	124
40	85	120	125	120	230	235	229

255	250	254	80	150	149	152	150
250	82	81	85	88	149	151	149
84	85	82	84	89	188	193	152
79	81	83	80	79	195	191	155
81	83	123	121	123	120	122	124
40	85	120	125	120	230	235	229

255	250	254	80	150	149	152	150
250	82	81	85	88	149	151	149
84	85	82	84	89	188	193	152
79	81	83	80	79	195	191	155
81	83	123	121	123	120	122	124
40	85	120	125	120	230	235	229

region-based segmentation

fast scanning(3)

255	250	254	80	130	140	150	160
250	82	81	85	88	140	151	159
84	85	82	84	89	188	193	132
79	81	83	80	79	81	191	133
81	83	123	121	123	120	122	124
40	85	120	125	250	230	235	229

- Last step:
 - merge small region to big region

255	250	254	80	130	140	150	160
250	82	81	85	88	140	151	159
84	85	82	84	89	188	193	132
79	81	83	80	79	81	191	133
81	83	123	121	123	120	122	124
40	85	120	125	250	230	235	229

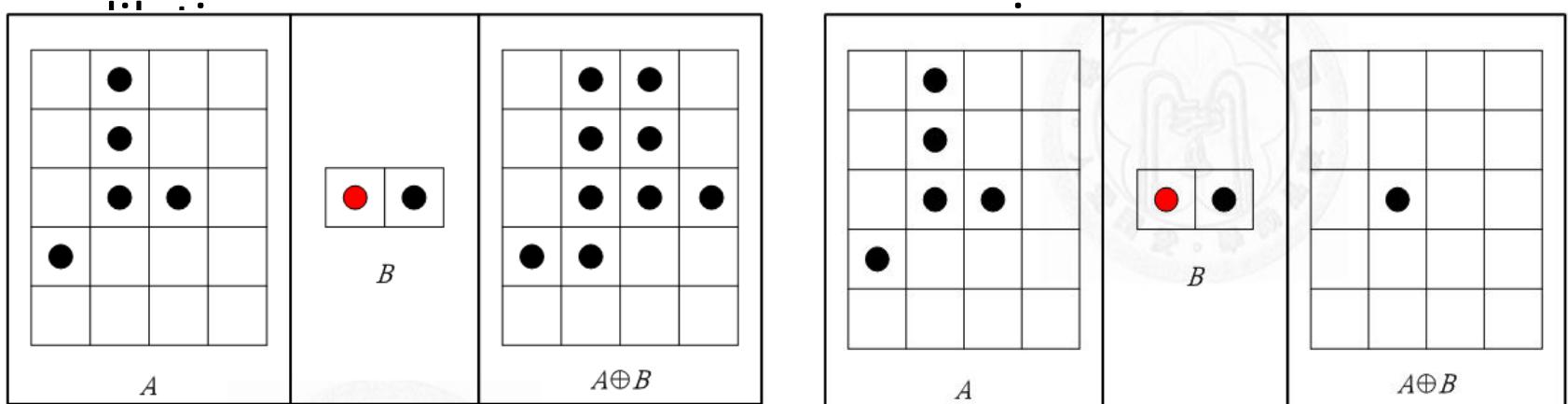
region-based segmentation

fast scanning(4)

- Advantage:
 - The speed is very fast
 - The result of segmentation will be intact with good connectivity
- Disadvantage:
 - The matching of physical object is not good
 - It can be improved by morphology and geometric mathematic

region-based segmentation

fast scanning-improved by morphology



$$A \oplus B = \{c \in E^N \mid c = a + b \text{ for some } a \in A \text{ and } b \in B\}$$

$$A ! B = \{x \in E^N \mid x + b \in A \text{ for every } b \in B\}$$

region-based segmentation fast scanning-improved by morphology

-



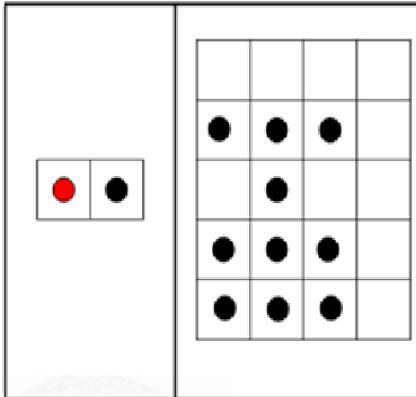
-



region-based segmentation

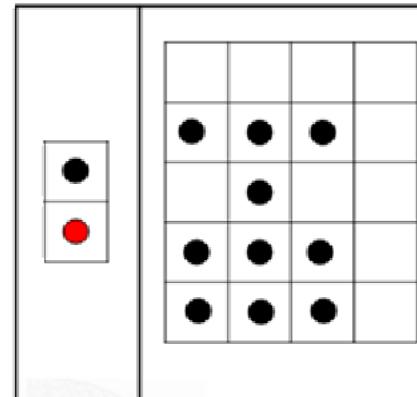
fast scanning-improved by morphology

- open



Erosion=>Dilation

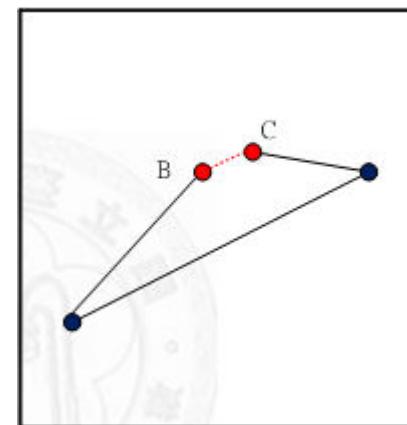
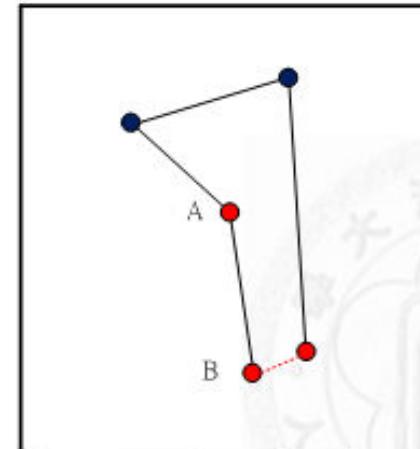
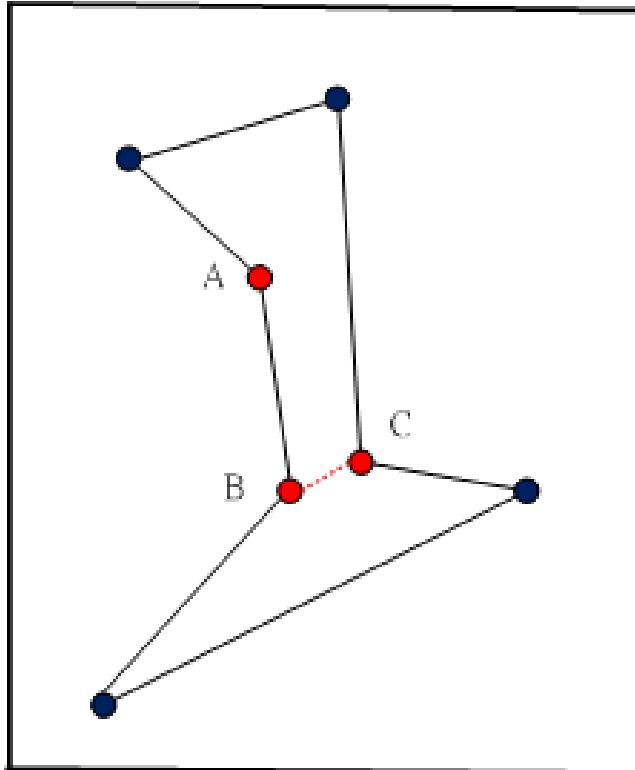
- closing



Dilation=>Erosion

region-based segmentation

fast scanning-improved by Geometric Mathematic



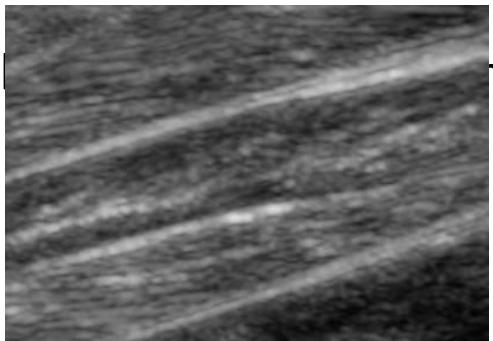
region-based segmentation

fast scanning-improved by Geometric Mathematic

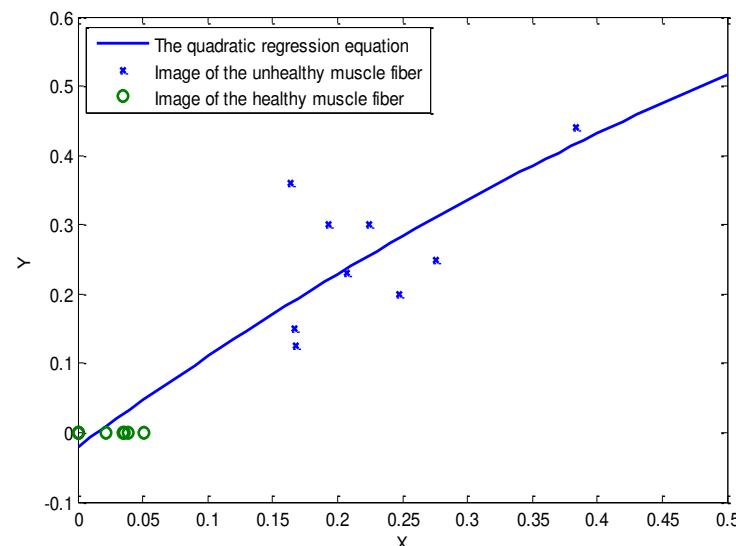
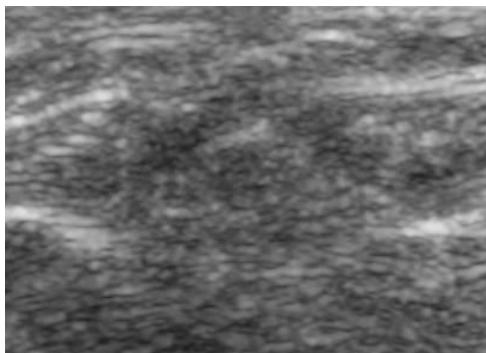
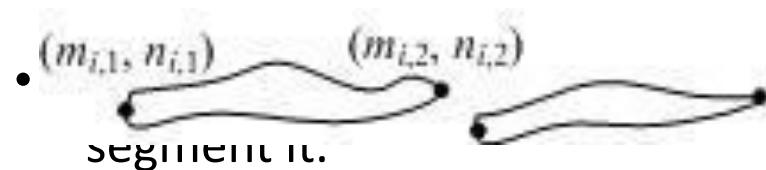


region-based segmentation application

- Muscle



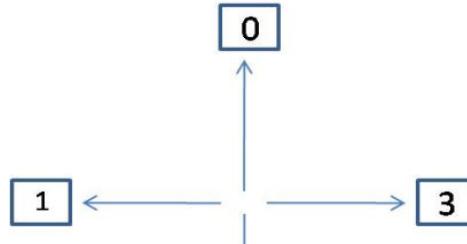
- How to judge for using image segmentation?



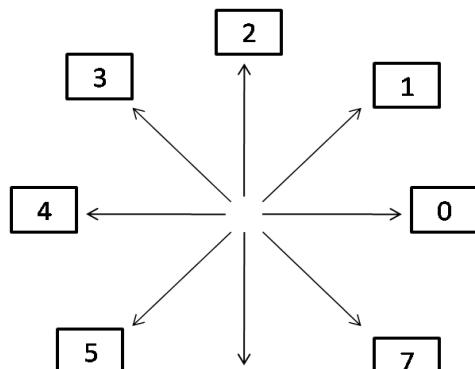
Representation

chain code, polynomial
approximation, signature, skeletons

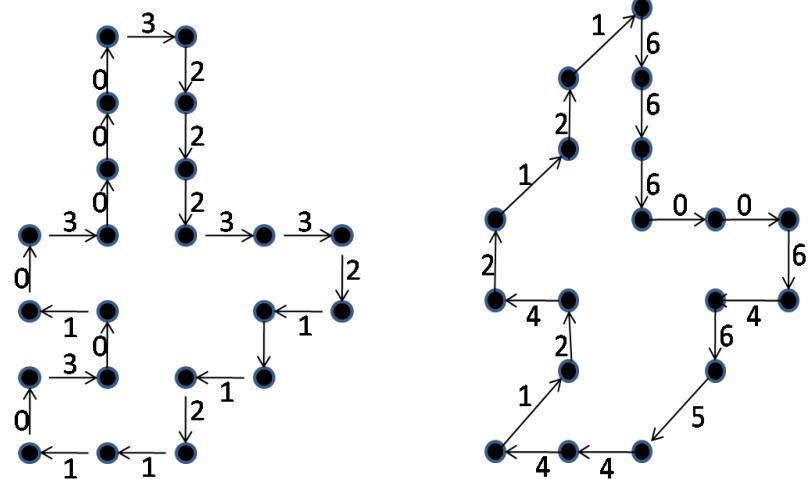
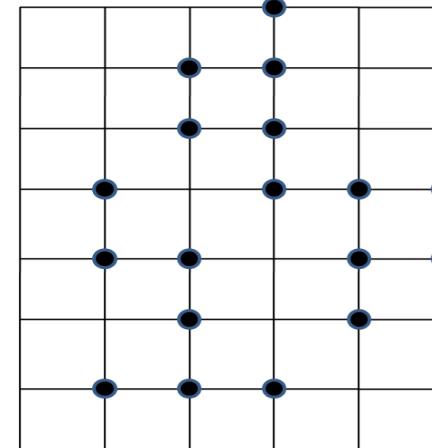
Representation chain code



4-direction

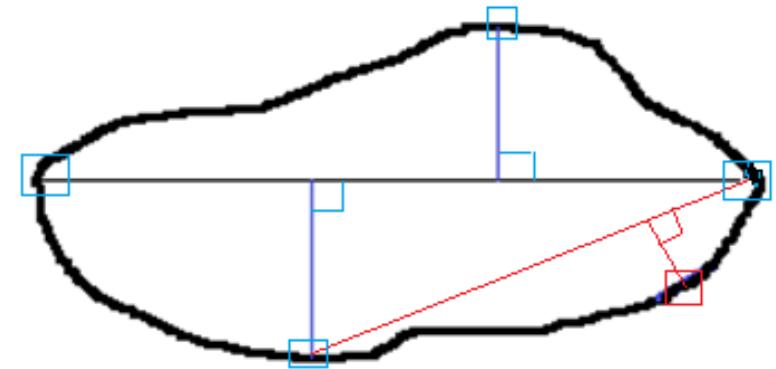
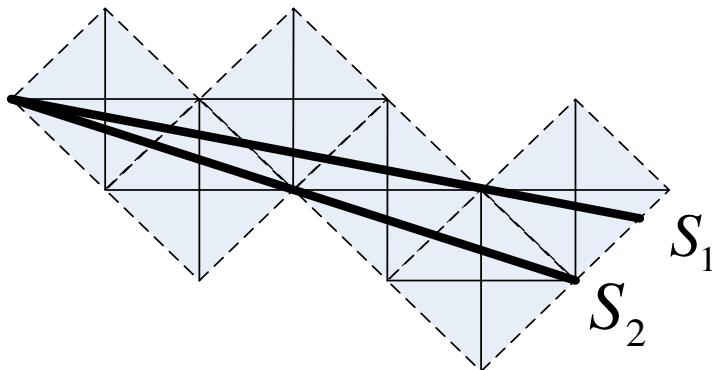


8-direction



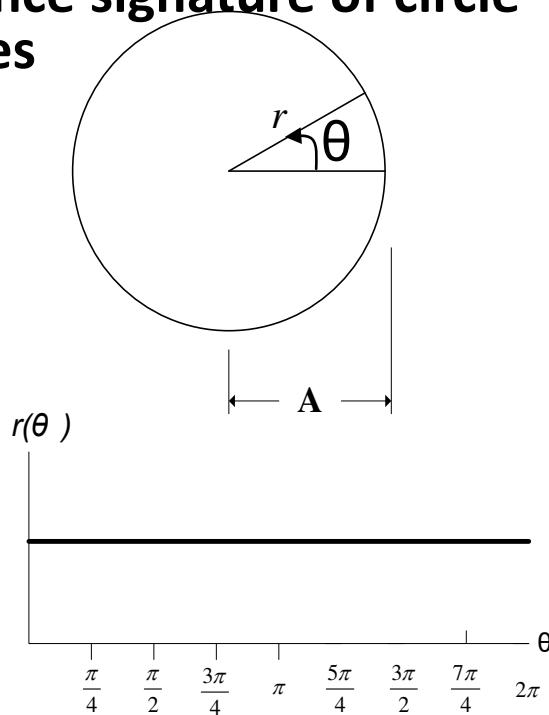
Representation polynomial approximations

- Merging Techniques
- Splitting Techniques

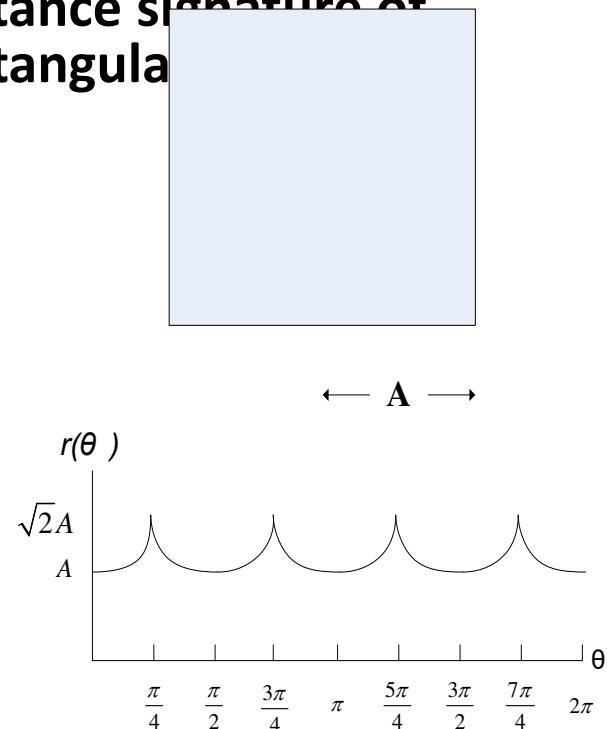


Representation signature

Distance signature of circle shapes



Distance signature of rectangular shapes



Representation skeletons

- Step1:

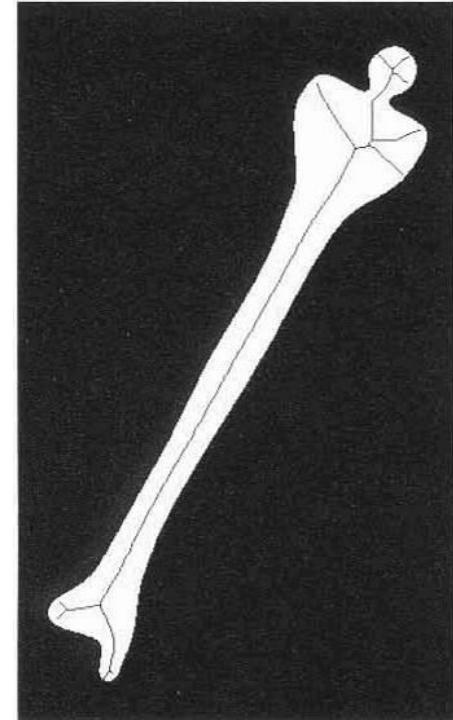
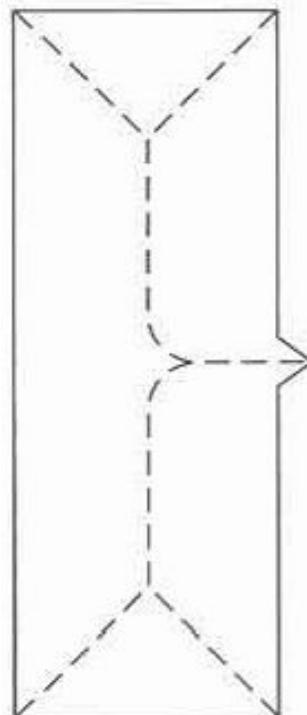
- (a) $2 \leq N(p_1) \leq 6$
- (b) $T(p_1) = 1$
- (c) $p_2 \square p_4 \square p_6 = 0$
- (d) $p_4 \square p_6 \square p_8 = 0$

- Step2:

- (c') $p_2 \square p_4 \square p_8 = 0$
- (d') $p_2 \square p_6 \square p_8 = 0$

p_9	p_2	p_3
p_8	p_1	p_4
p_7	p_6	p_5

0 0 1
0 p_1 1
0 0 1

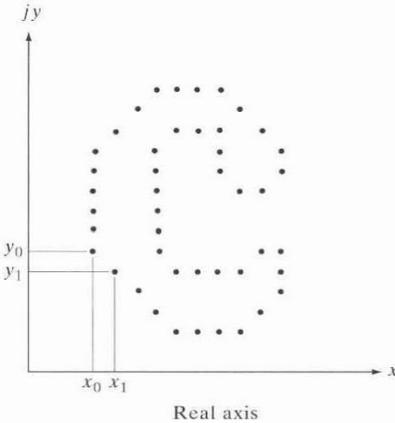


Descriptors

boundary descriptor: Fourier
descriptor, polynomial approximation

Boundary Descriptors

Fourier descriptors (1)



- Step1: $s(k) = x(k) + jy(k)$

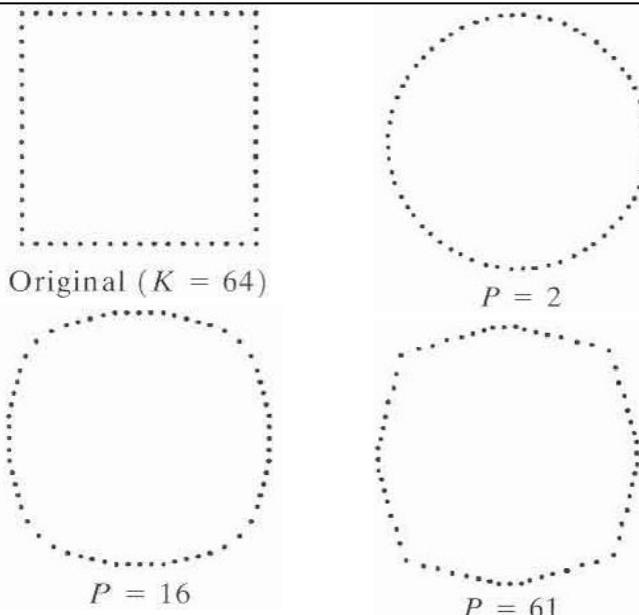
- Step2: (DFT)

$$a(u) = \frac{1}{K} \sum_{k=0}^{K-1} s(k) e^{-j2\pi uk/K}$$

- Step3: (reconstruction)

if $\hat{a}(u) \neq 0$ for $u > P-1$

$$s(k) = \sum_{u=0}^{P-1} a(u) e^{j2\pi uk/K}$$



- Disadvantage:
 - Just for closed boundaries

Boundary Descriptors

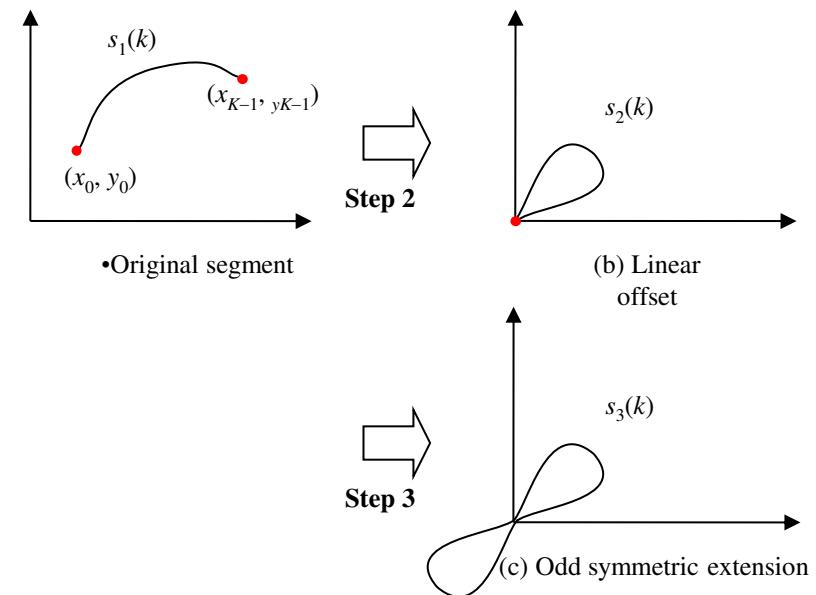
Fourier descriptors (2)

- What's the reason that previous Fourier descriptors can't be used for non-closed boundaries?

- How can we use the method to describe non-closed boundaries?

(a) linear offset

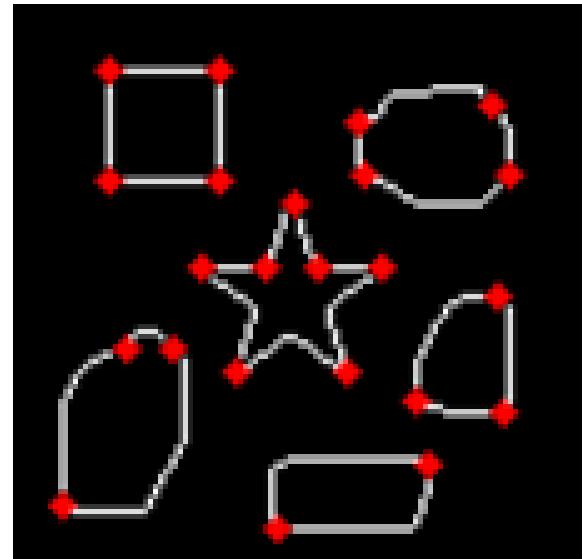
(b) odd-symmetric
extension



Boundary Descriptors

Fourier descriptors (3)

- The proposed method is used not only for non-closed boundaries but also for closed boundaries.
- Why we used proposed method to descript closed boundaries rather than previous method?



Boundary Descriptors

polynomial approximation(1)

- Cubic Spline Interpolation

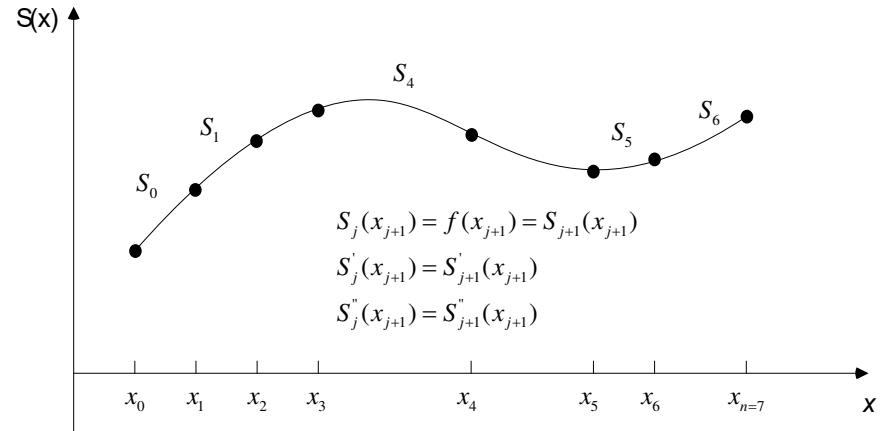
$$P(x) = f(x_0)L_{n,0}(x) + \cdots + f(x_n)L_{n,n}(x) = \sum_{k=0}^n f(x_k)L_{n,k}(x)$$

- Lagrange Polynomial

$$L_{n,k}(x) = \frac{(x - x_0)\cdots(x - x_{k-1})(x - x_{k+1})\cdots(x - x_n)}{(x_k - x_0)\cdots(x_k - x_{k-1})(x_k - x_{k+1})\cdots(x_k - x_n)}$$

$$f(x) = P(x) + \frac{f^{(n+1)}(\xi(x))}{(n+1)!} (x - x_0)(x - x_1)\cdots(x - x_n)$$

$$e = |f(x) - P(x)|$$



Boundary Descriptors

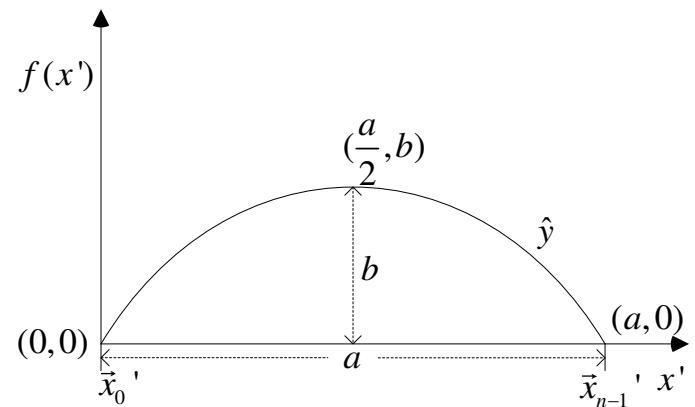
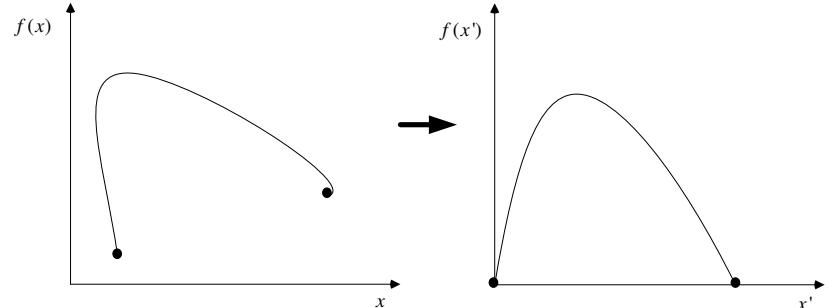
polynomial approximation(2)

- Proposed method(1)

- Step1: rotate the boundary and let two end point locate at x-axis
- Step2: use second order polynomial to approximate the boundary

$$\hat{y} = \frac{-4b}{a^2} \left(x' - \frac{a}{2}\right)^2 + b$$

$$e = |y' - \hat{y}|^2 = \sum_{j=0}^{n-1} \left| y_j' + \frac{4b}{a^2} \left(x_j' - \frac{a}{2}\right)^2 - b \right|^2$$

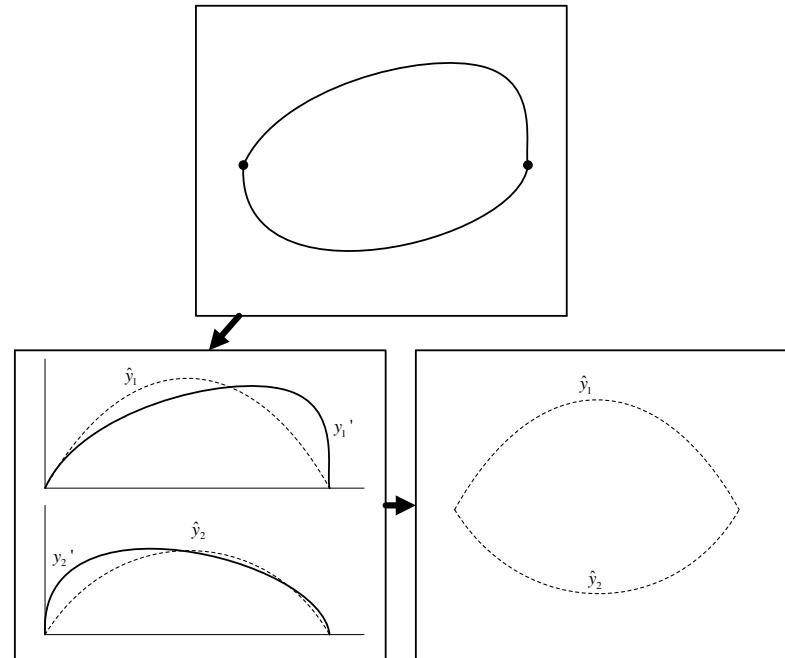


Boundary Descriptors

polynomial approximation(3)

- Proposed method(2)

- If the boundary is closed, how can we do?
- Step1: use split approach divide the boundary to two parts.
- Step2: use parabolic function to fit the boundary.



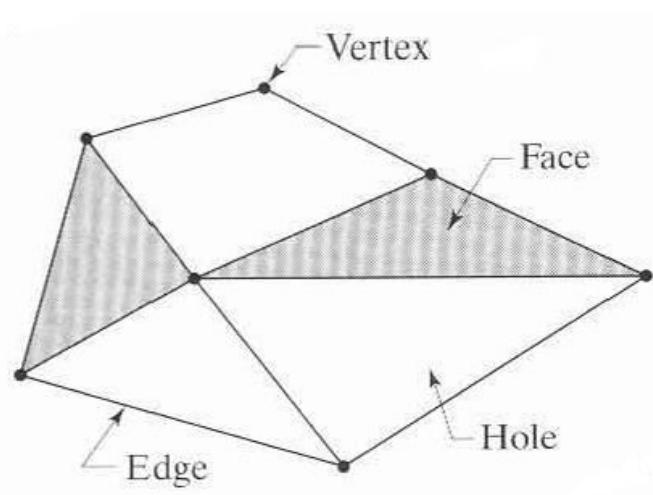
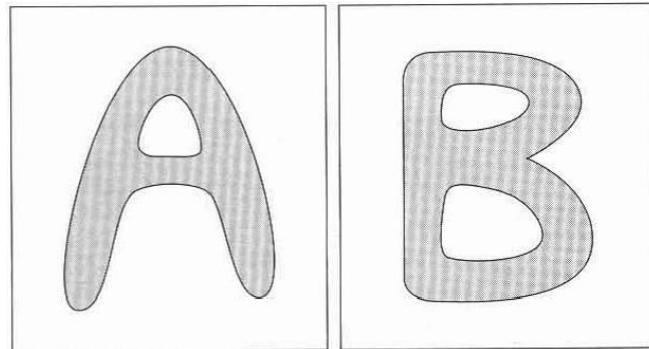
Descriptors

Regional descriptors: Topological,
Texture

Regional Descriptors

Topological

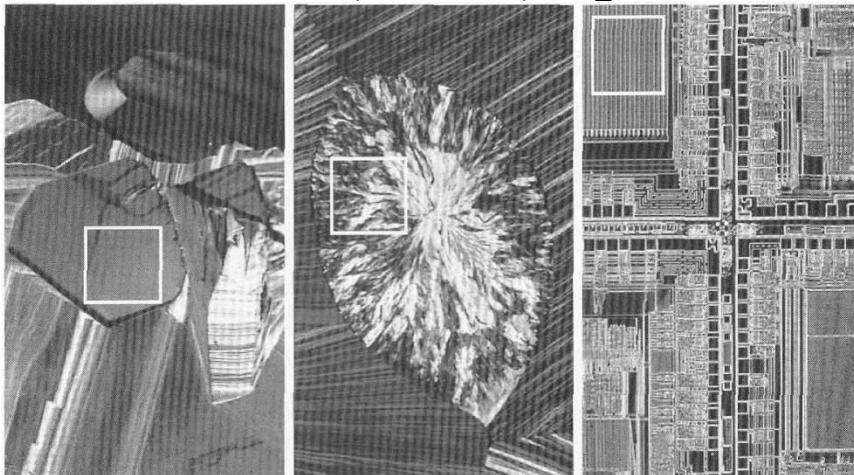
- $E = V - Q + F = C - H$
 - E: Euler number
 - V: the number of vertices
 - Q: the number of edges
 - F: the number of faces
 - C: the number of connected component
 - H: the number of holes



Regional Descriptors

Texture

- Statistical approaches
 - smooth, coarse, regular



- nth moment:

$$u_n(z) = \sum_{i=0}^{L-1} (z_i - m)^n p(z_i)$$

$$m = \sum_{i=0}^{L-1} z_i p(z_i)$$

- 2th moment:

- is a measure of gray level contrast(relative smoothness)

- 3th moment:

- is a measure of the skewness of the histogram

- 4th moment:

- is a measure of its relative flatness

- 5th and higher moments:

- are not so easily related to histogram shape

Conclusion

- Image segmentation
 - speed, connectivity, match physical objects or not...
 - match physical objects:
 - morphological: how to choose foreground or background?
 - geometric mathematic: wrong connection
- Representation & Description
 - Boundary descriptor:
 - rotation, translation, degree of match boundary, closed or non-closed boundary

Reference

- [1] R.C. Gonzalez, R.E. Woods, Digital Image Processing second edition, Prentice Hall, 2002
- [2] J.J. Ding, W.W. Hong, Improvement Techniques for Fast Segmentation and Compression
- [3] J.J. Ding, Y.H. Wang, L.L. Hu, W.L. Chao, Y.W. Shau, Muscle Injury Determination By Image Segmentation
- [4] J.J. Ding, W.L. Chao, J.D. Huang, C.J. Kuo, Asymmetric Fourier Descriptor Of Non-Closed segments

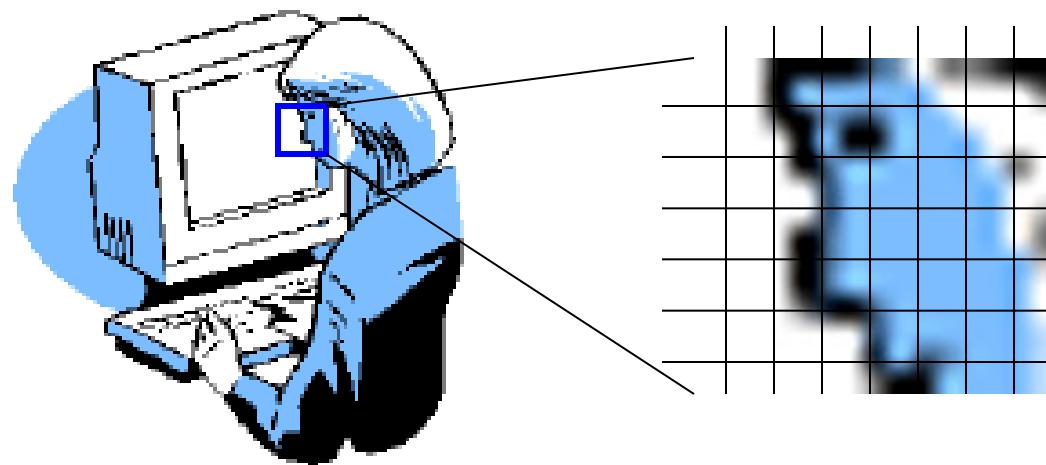
Image Representation

Digital Image Sources

- Digital Cameras
- Scanned Film & Photographs
- Digitized TV Signals
- Computer Graphics
- Radar & Sonar
- Medical Imaging Devices (X-Ray, CT)
- The Internet

Images - 2D array of values = pixels

- Pixel = “Picture Element”
- Image $[x,y]$ = pixel value (number)



Pixels and Pixel Values

- Pixel – an element of the 2-D image array

- Pixel Value = brightness

- - black = 0



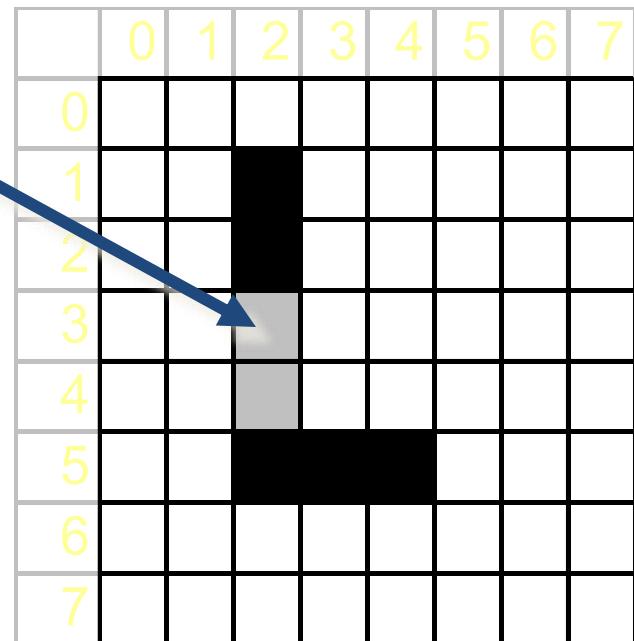
- - gray = 128



- - white = 255



- - many shades over the 0-255 range

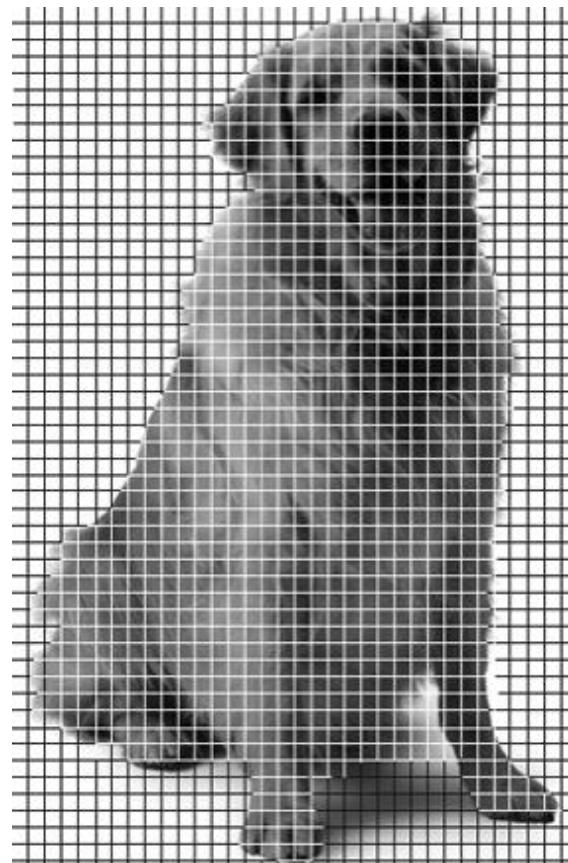


Digitizing Images

Images are digitized using a two step process:

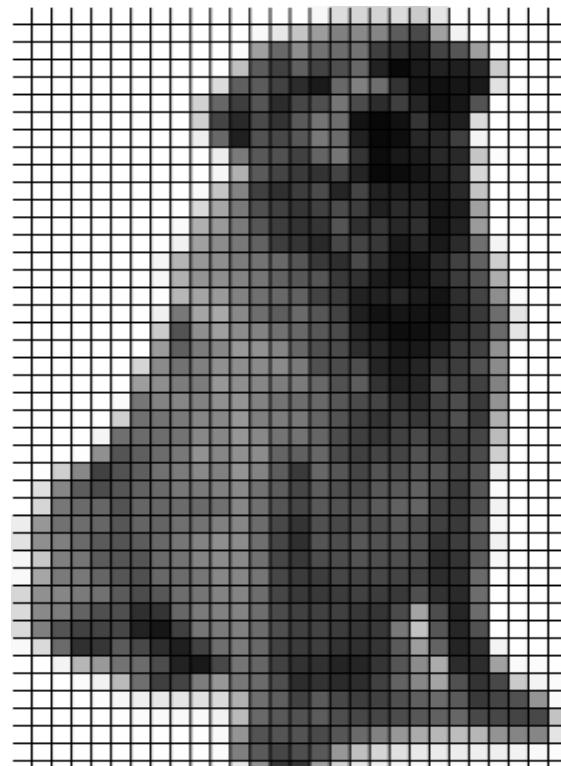
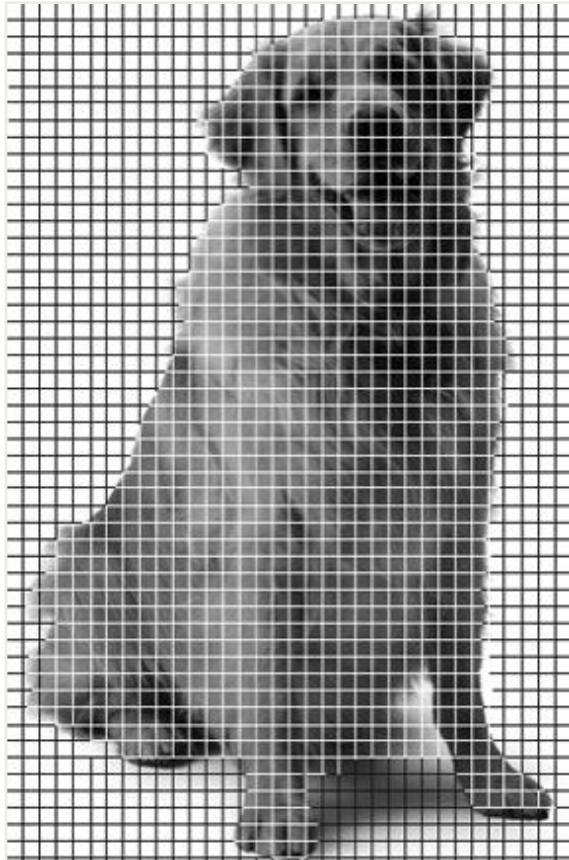
1. sampling the continuous tone image
2. quantizing pixels

Sampling



Quantization

pixel's samples are averaged



Quantization Example

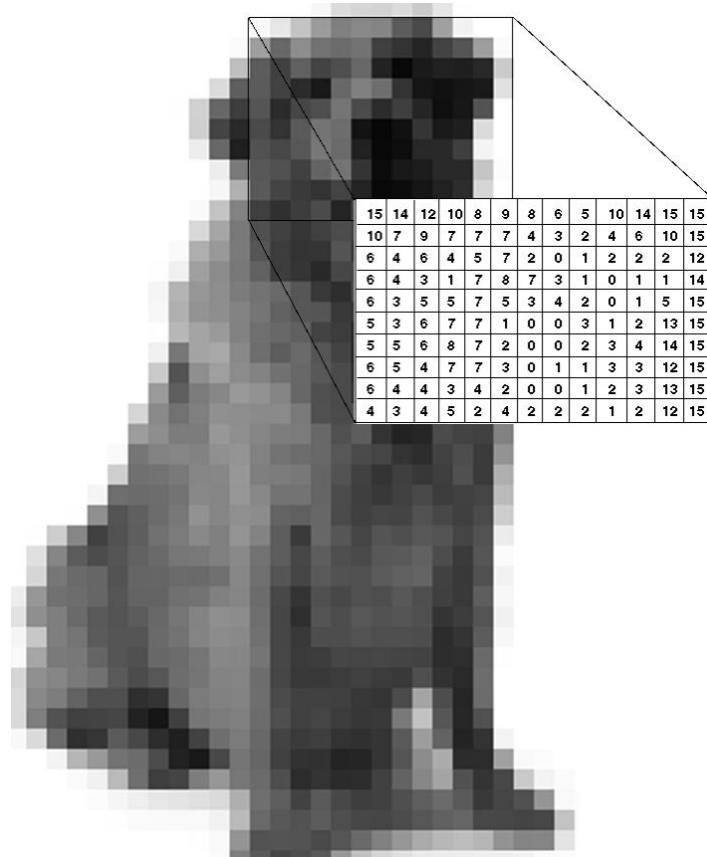
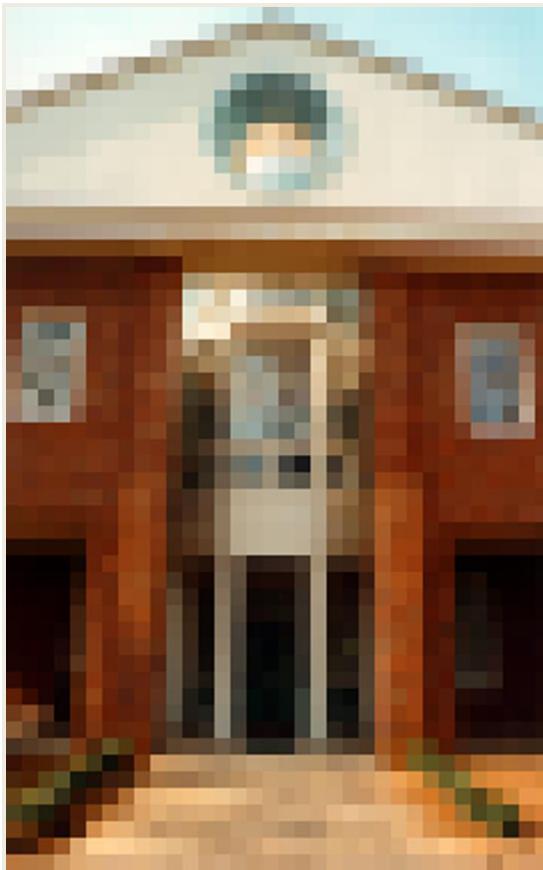
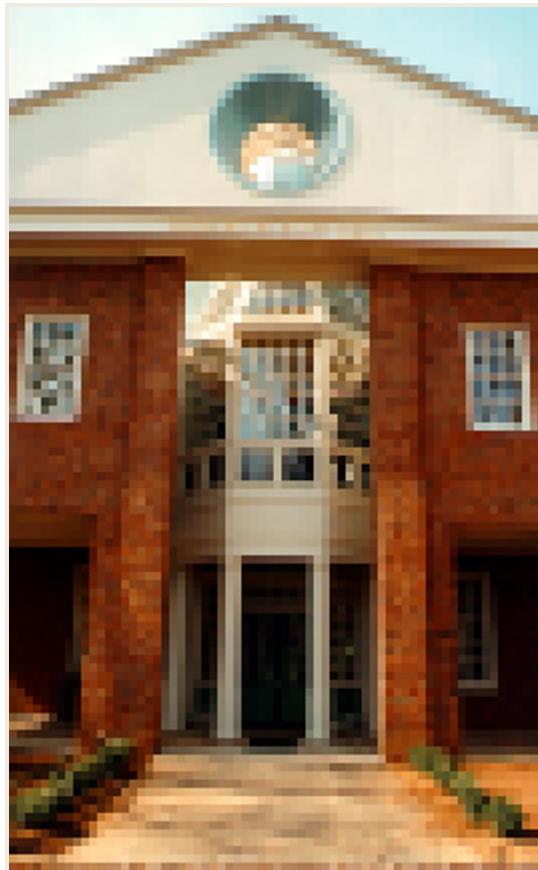


Image Resolution



68 x 104

less detail
less storage



136 x 208



272 x 416

more detail
more storage

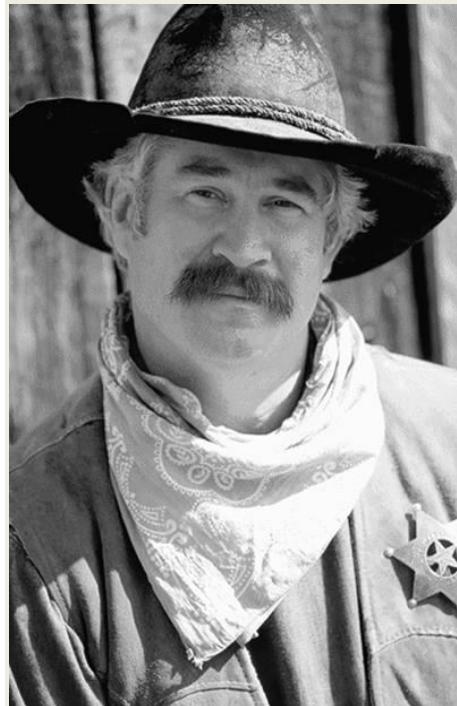


Digital Cameras

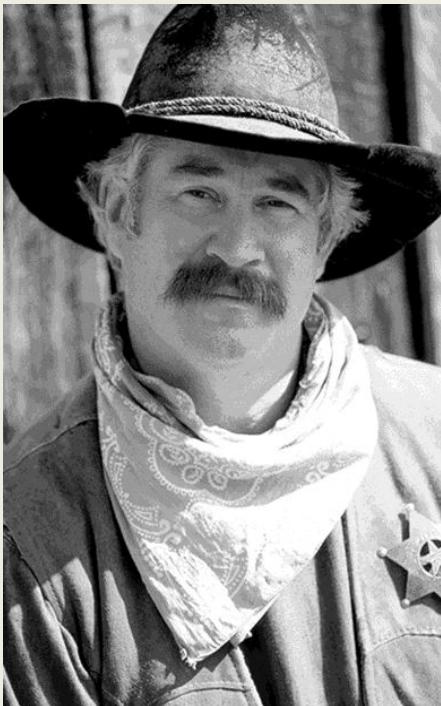
- Very Low Res 640x480 (TV grade)
- Medium-Low Res 1024x768
- Medium Res 2048x1536
- Medium-Hi Res 3072x2048
- Hi-Res 3264x2448

Dynamic Range

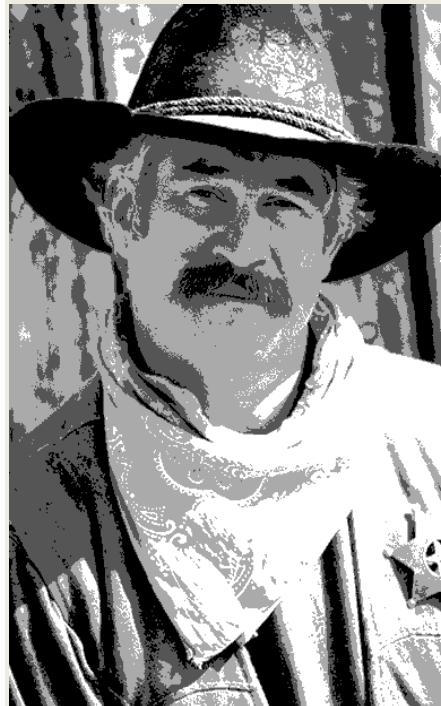
- The number of quantized pixel values:



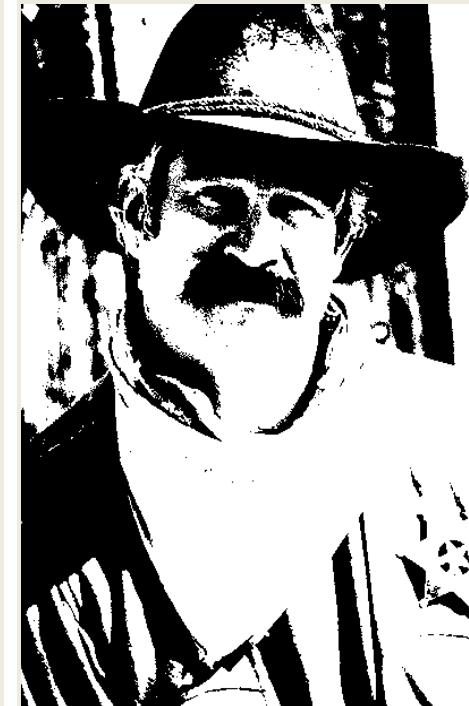
256 levels



16 levels



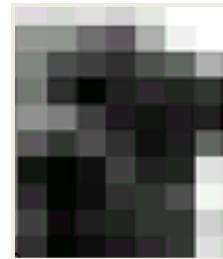
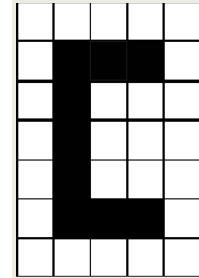
4 levels



2 levels

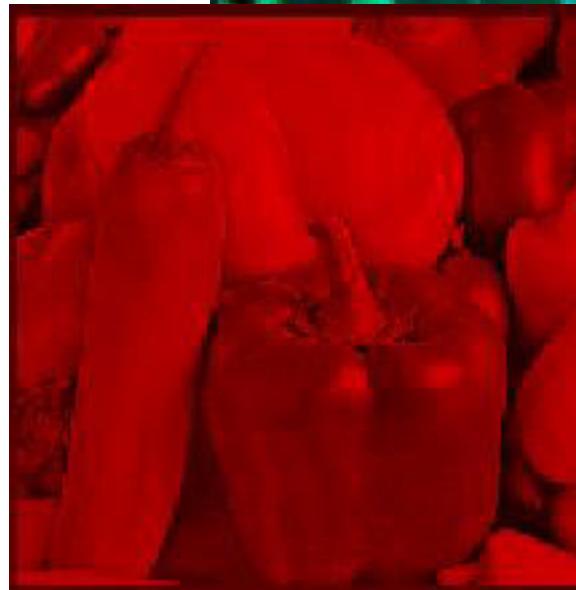
Images - 2D array of values

- Binary Images (pixel values = 0,1)
- Grayscale Images (pixel values = 0-255)
- Color Images
 - Each pixel has three color components
 - For example, (red, green, blue) or RGB
 - Each color component is 0-255



Color Images

3 Images Overlayed



Red

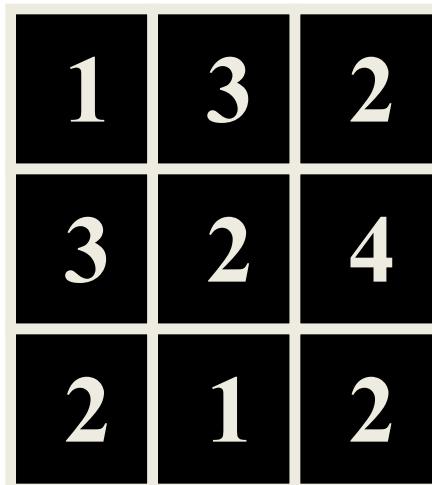


Green

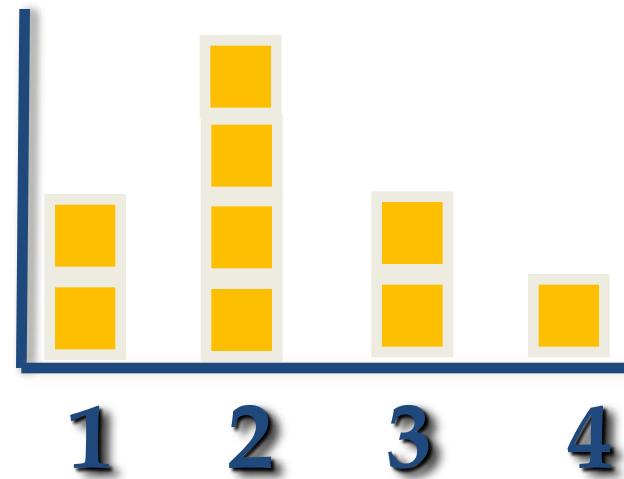
Blue

Histograms: What's in the image?

- What is a histogram?
- Simple numeric example



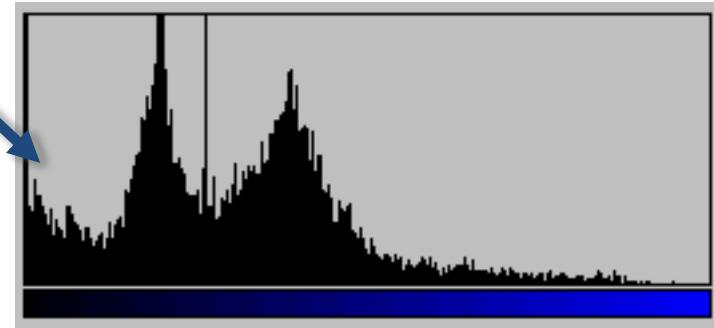
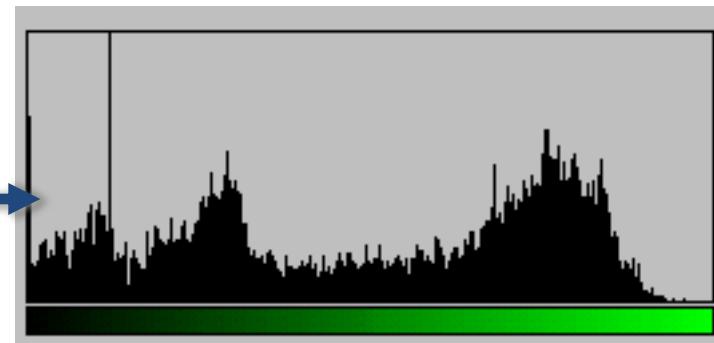
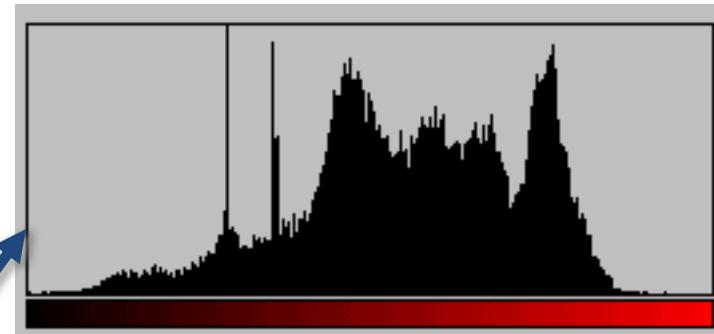
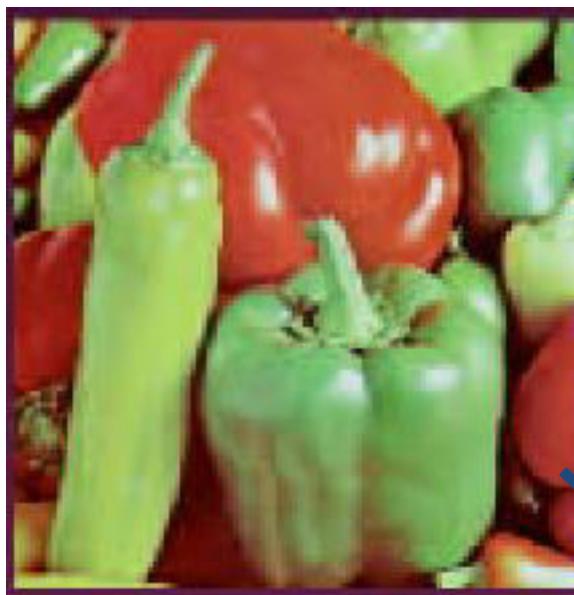
Image



Histogram

Color Image Histograms

- Histogram for each color

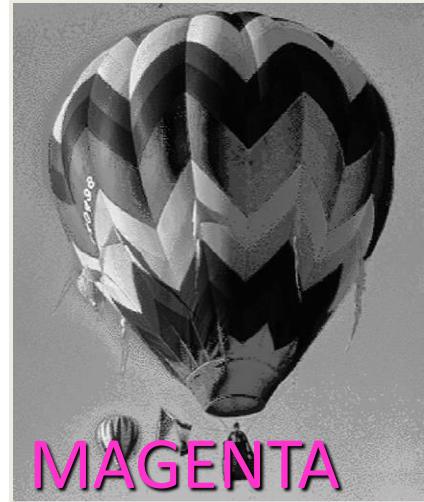
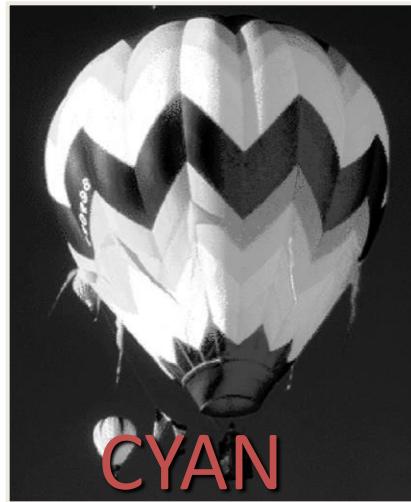


RGB Additive Color Model



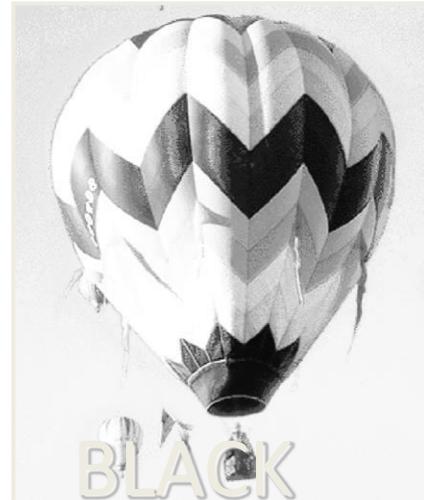
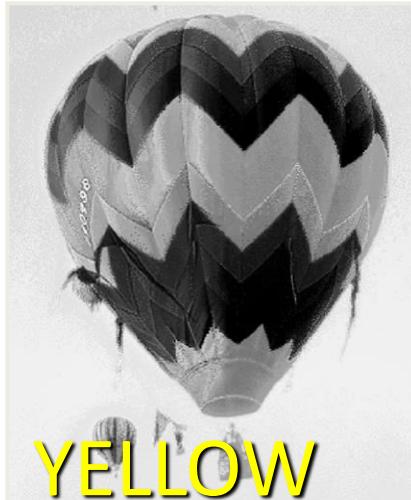
bright values => high amounts of that color
dark values => low amounts of that color

CMYK Subtractive Color Model



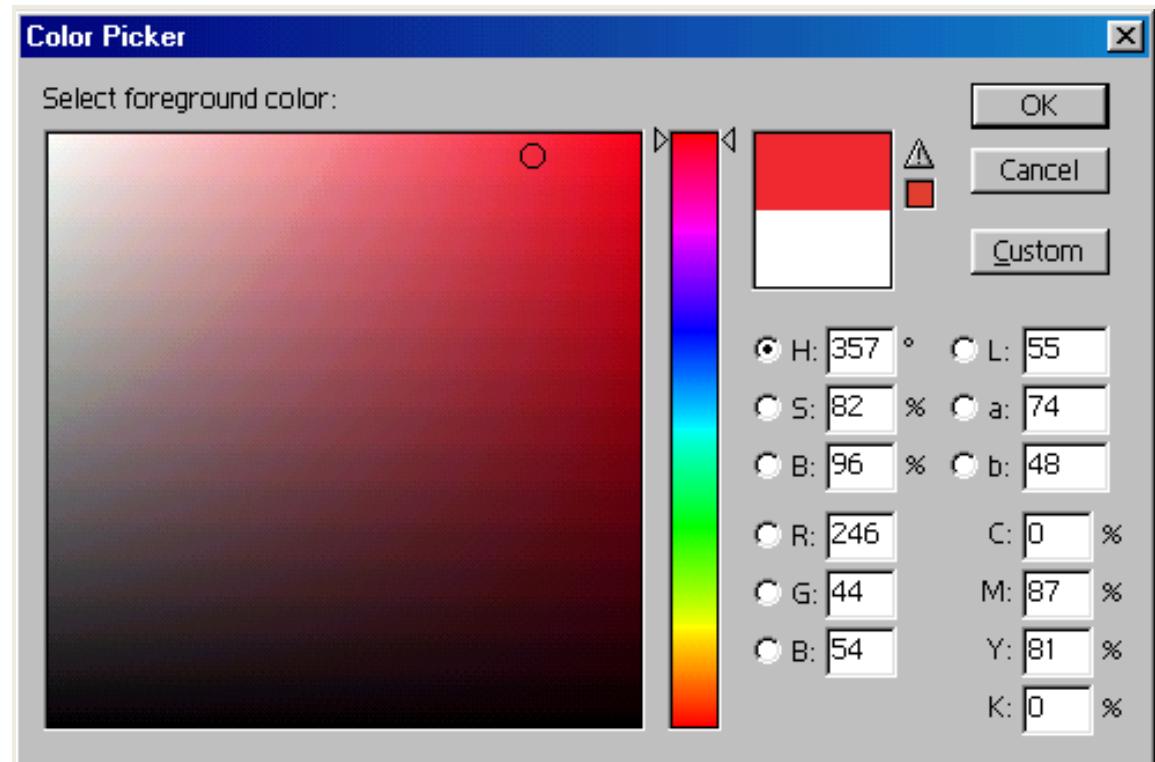
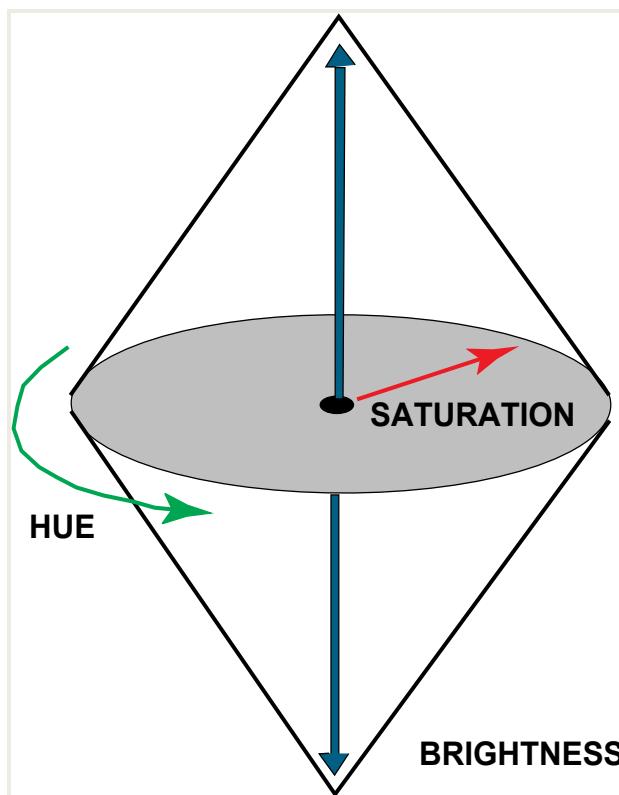
Bright => use less of
that ink color

Dark => use lots of
that ink color



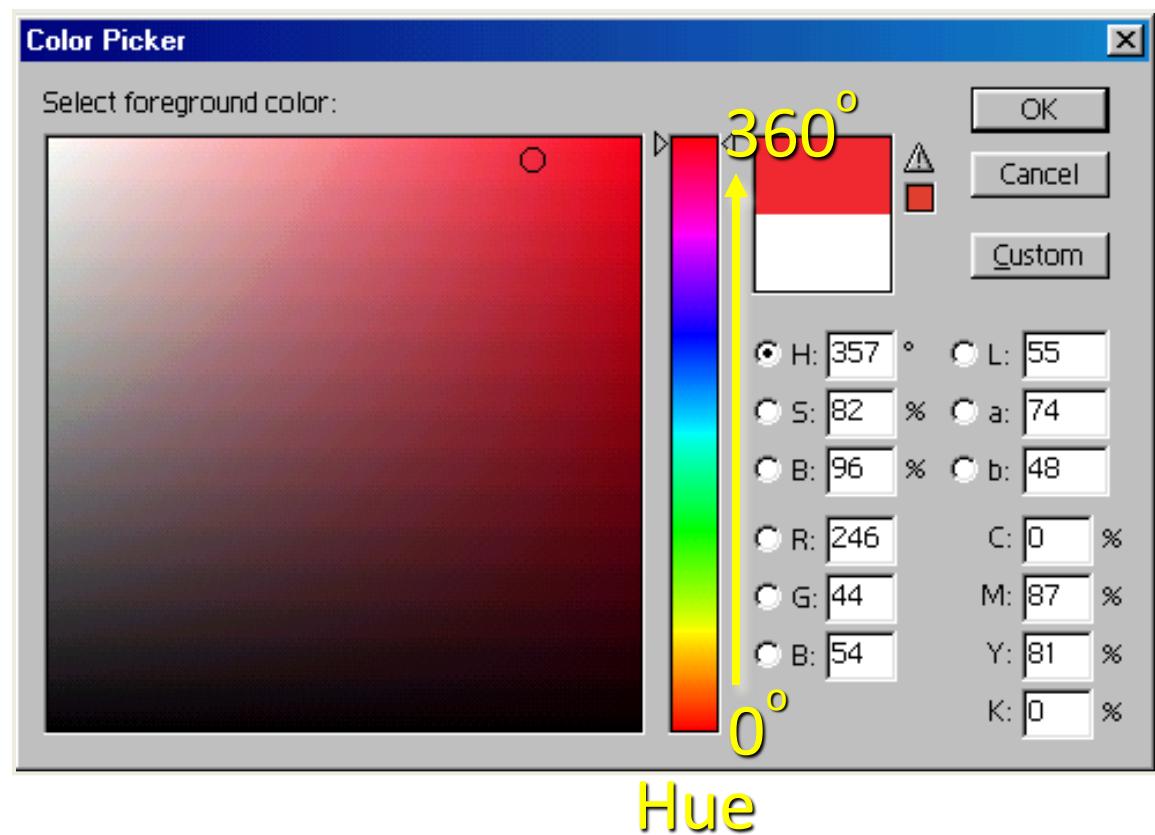
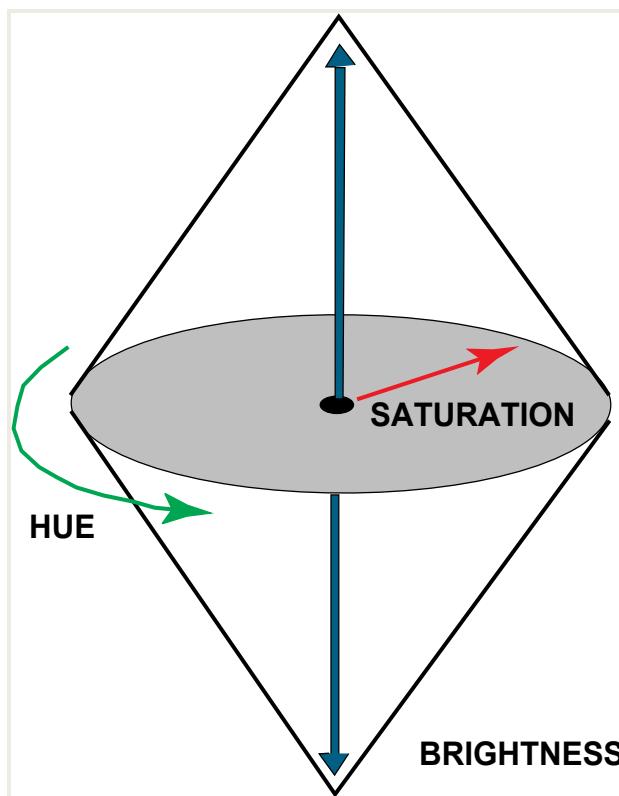
HSB Visual Color Model

HSB: how artists perceive color properties



HSB Visual Color Model

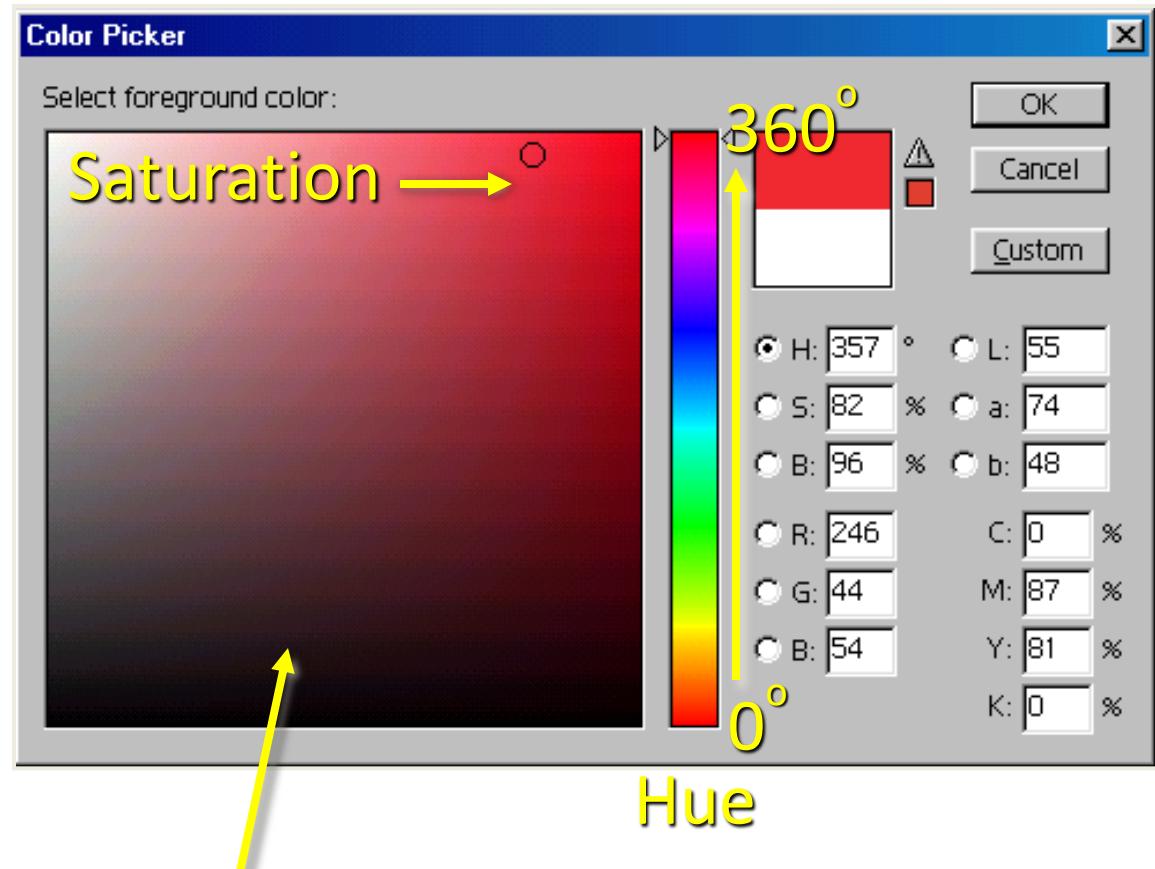
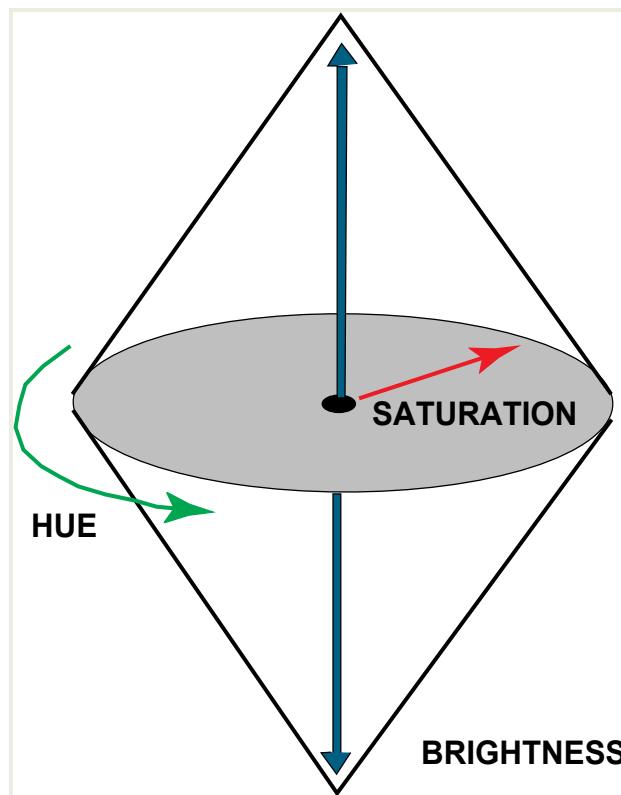
HSB: how artists perceive color properties



Select Hue

HSB Visual Color Model

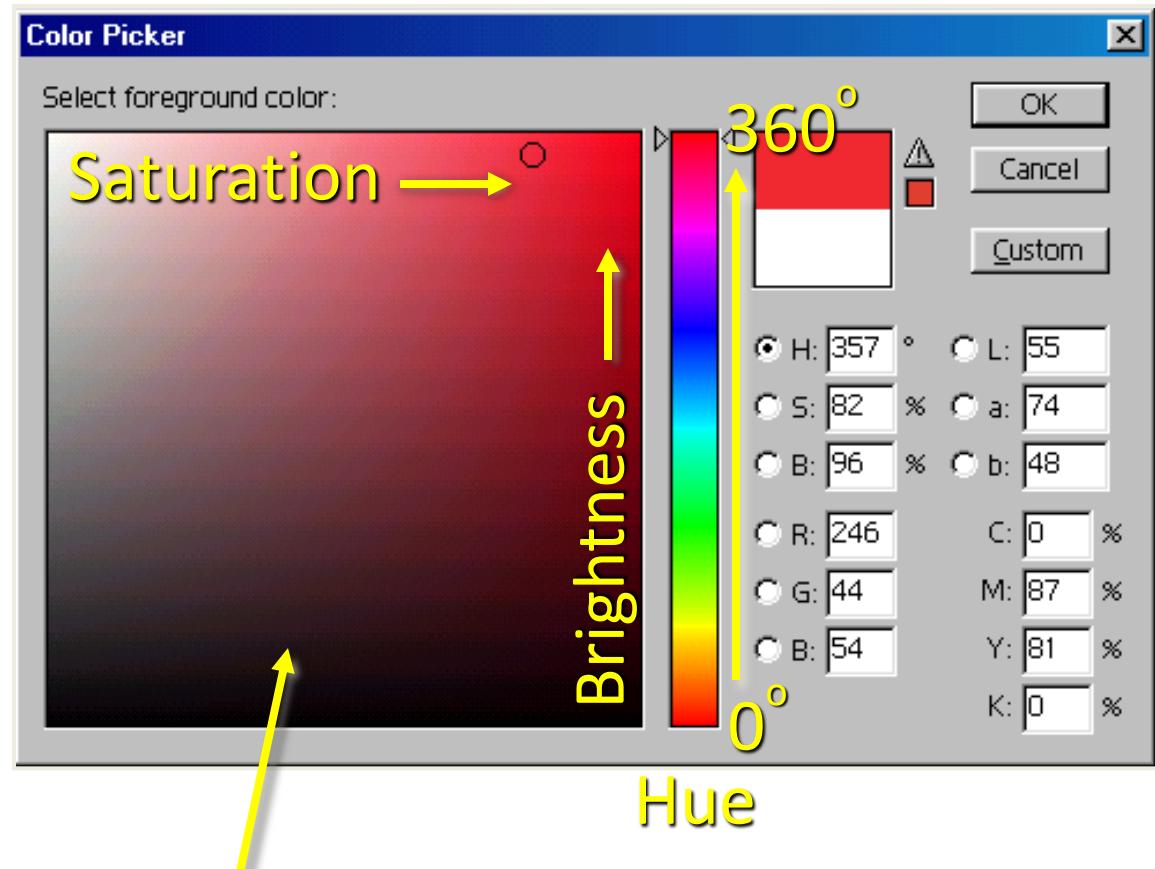
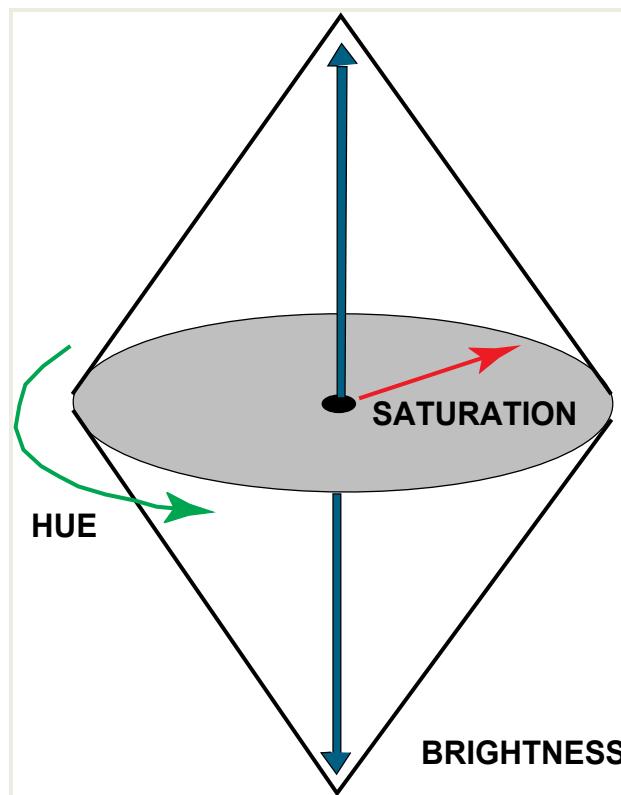
HSB: how artists perceive color properties



Select Hue - then click in box for saturation, brightness

HSB Visual Color Model

HSB: how artists perceive color properties



Select Hue - then click in box for saturation, brightness

Storing Digital Images

- Digital images are converted to files for storage and transfer
- The file type is a special format for ordering and storing the bytes that make up the image
- File types or formats are not necessarily compatible
- You must often match the file type with the application

Storing Digital Images

- **GIF** (Graphic Interchange Format)
 - indexed color (up to 256 colors)
 - compressed
 - used in Web applications
- **JPEG** (Joint Photographic Experts Group)
 - lossy compression with variable controls
 - also used in Web applications

Storing Digital Images

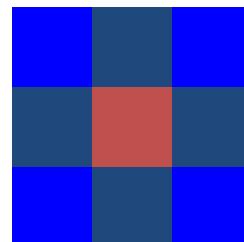
- **PNG (Portable Network Graphics)**
 - designed for online viewing (e.g., Web)
 - patent-free replacement for GIF
 - lossless compression
- **BMP**
 - MS Windows image format

How Many Bytes to Store an Image?

- Suppose we have an image that is 500x500 pixels in size
- That's a total of 250,000 pixels
- Binary image (1 bit/pixel) = 31,250 bytes
- Grayscale image (8 bits/pixel) = 250,000 bytes
- Color image (24 bits/pixel) = 750,000 bytes

Indexed Color

- “Indexed Color” can be used to reduce the size of a color image file



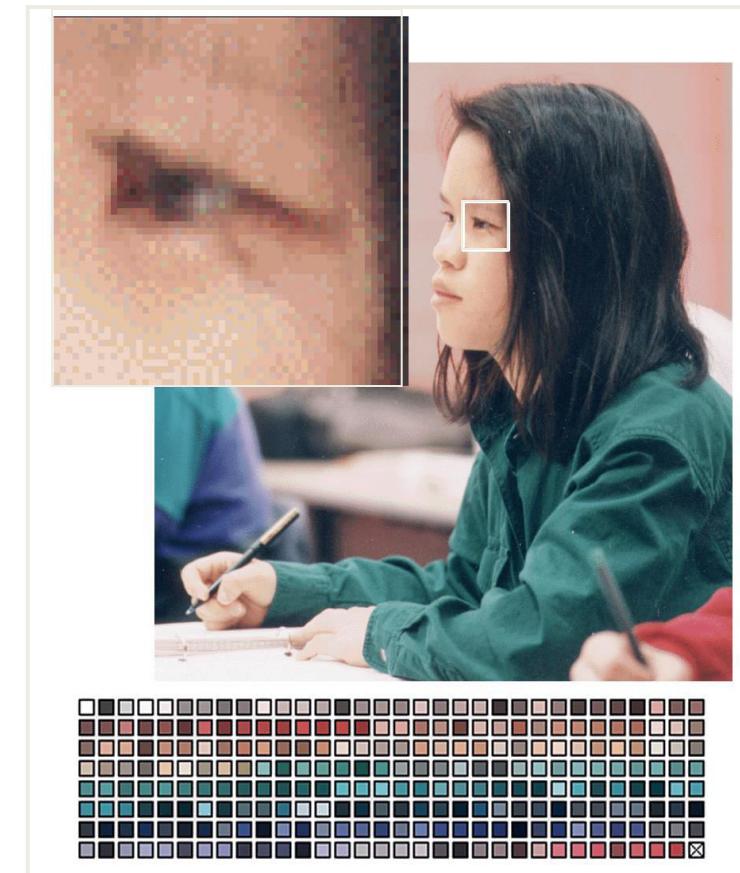
255	255	255	255	0	255	255	255	255
0	255	0	255	255	255	0	255	0
0	0	0	0	255	0	0	0	0

= 27 bytes

0 1 2	0 1 0 1 2 1 0 1 0	= 18 bytes
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Indexed Color Images

- are derived from full color images
- are smaller or more compact in storage
- are composed of pixels selected from a limited palette of colors or shades



Demo: GIMP Posterize

Image Processing II

2 Classes of Digital Filters

- Global filters transform each pixel uniformly according to the function regardless of its location in the image
- Local filters transform a pixel depending upon its relation to surrounding ones

Global Filters: REVIEW

- Brightness and Contrast control
- Histogram thresholding
- Histogram stretching or equalization
- Color corrections
- Inversions

Image Editing

Image Editing

➤ Selection Tools

- Painting Tools
- Cut & Paste
- Cloning
- Layers and Blending

Selection Tools

- Rectangular Selection
- Oval Selection
- Lasso Tool
- Magic Wand
- Color Select Tool
- Intelligent Scissors
- Foreground Select Tool



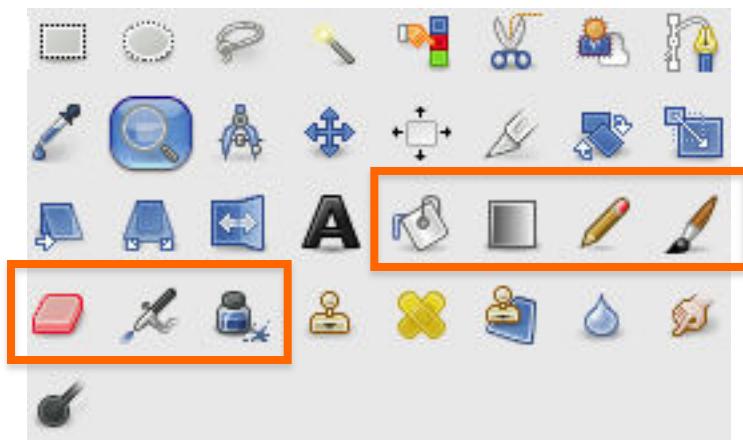
DEMOS

Image Editing

- Selection Tools
- Painting Tools
- Cut & Paste
- Cloning
- Layers and Blending

Painting Tools

- Paint Bucket Tool 
- Gradient Shade 
- Pencil Tool 
- Paintbrush Tool 
- Eraser 
- Airbrush Tool 
- Ink Tool 



DEMOS

Image Editing

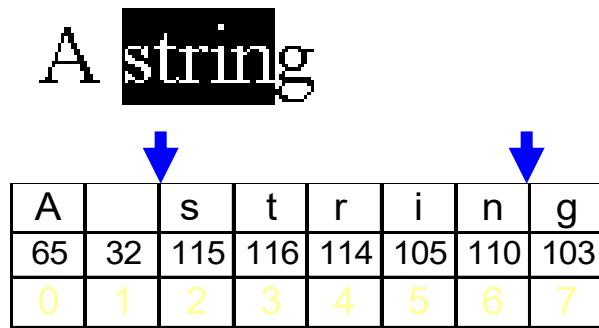
- Selection Tools
- Painting Tools
- Cut & Paste
- Cloning
- Layers and Blending

Cut & Paste

- Word Processors
 - cut & paste strings of characters (1D arrays)

A string

A		s	t	r	i	n	g
65	32	115	116	114	105	110	103
0	1	2	3	4	5	6	7



- Image Editing
 - cut & paste pixels (2D arrays)
 - replace old pixels with new pixels

Image Editing

- Selection Tools
- Painting Tools
- Cut & Paste
- Cloning
- Layers and Blending

Cloning

- Copy pixels from one part of an image



- to another part of an image ... Interactively

DEMO

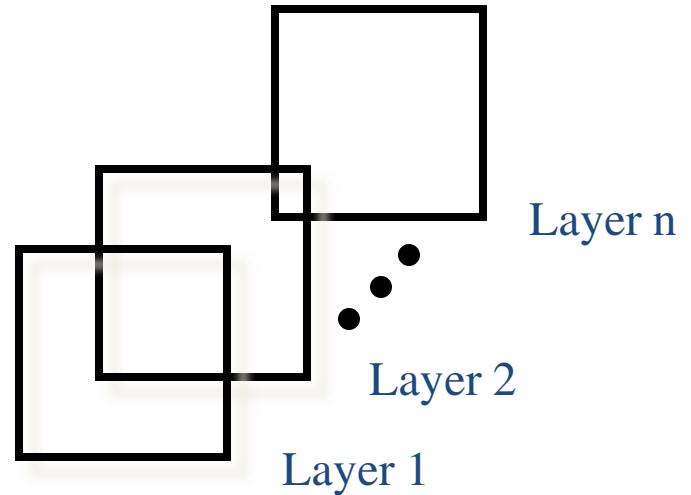
Image Editing

- Selection Tools
 - Painting Tools
 - Cut & Paste
 - Cloning
- Layers and Blending

Layers and Blending

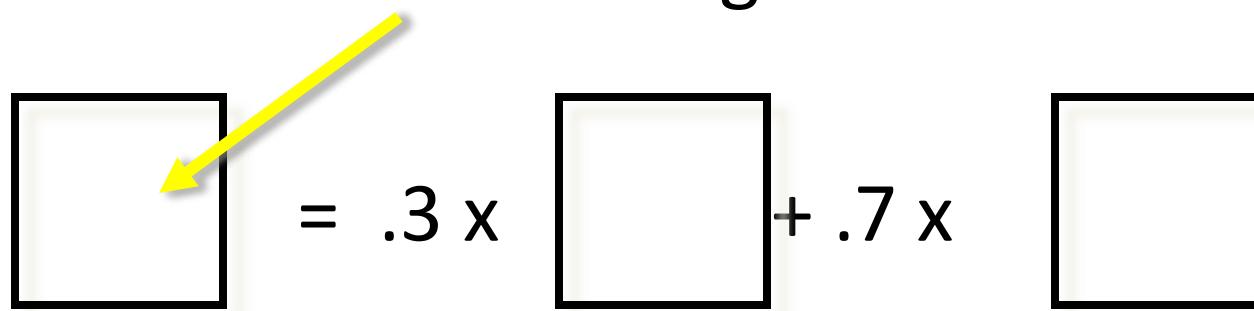
Can create arbitrary number of layers for

- animation
- special effects in movies
- morphing



Blending

- The idea: Blended image



is a weighted combination (sum) of
two or more other images.

Example Blend

.3 x



+ .7 x



= Bearastronaut



Masking

- The idea: Create another image where the value of pixels is the weighting term for a blend operation:

