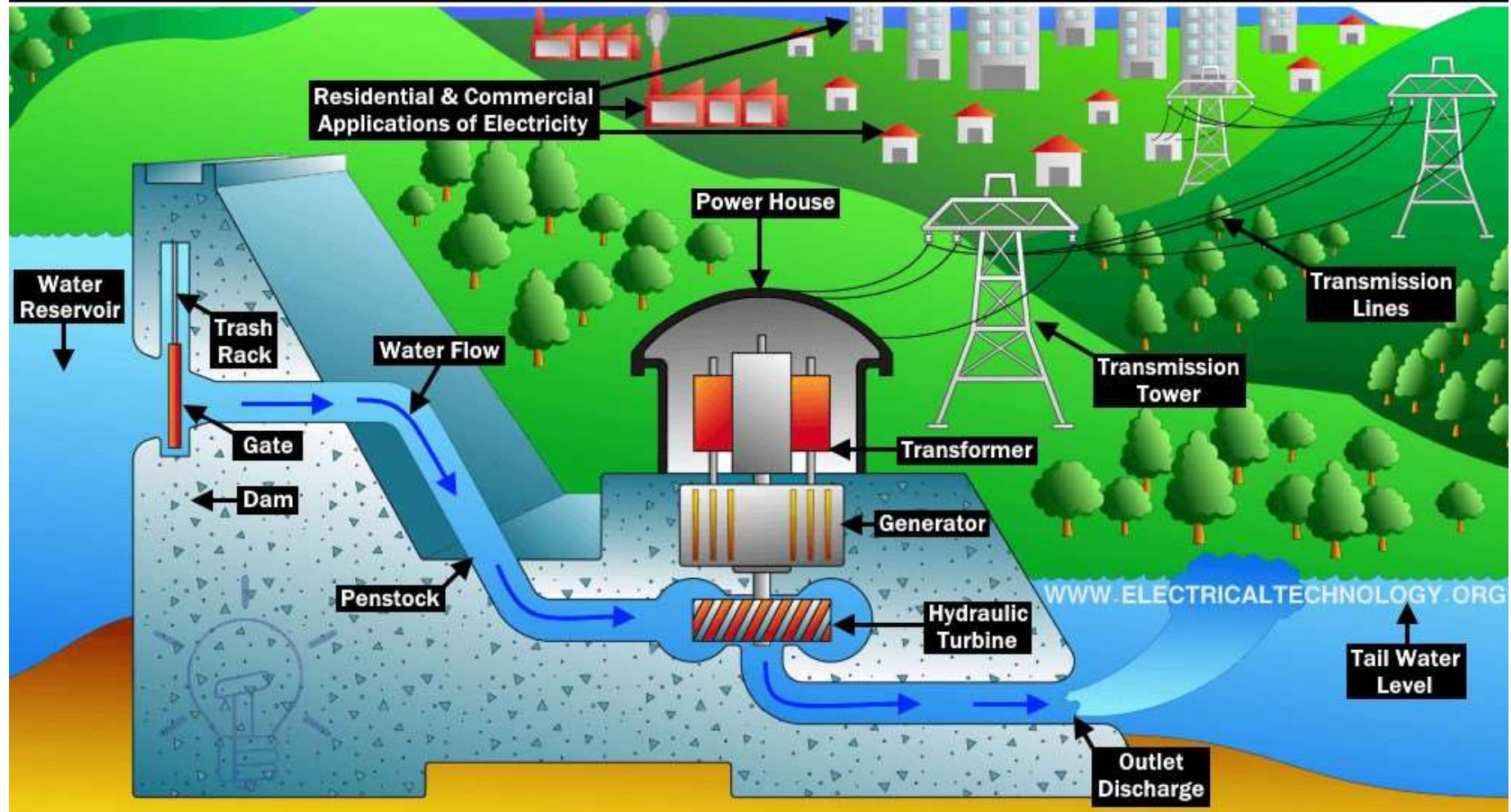
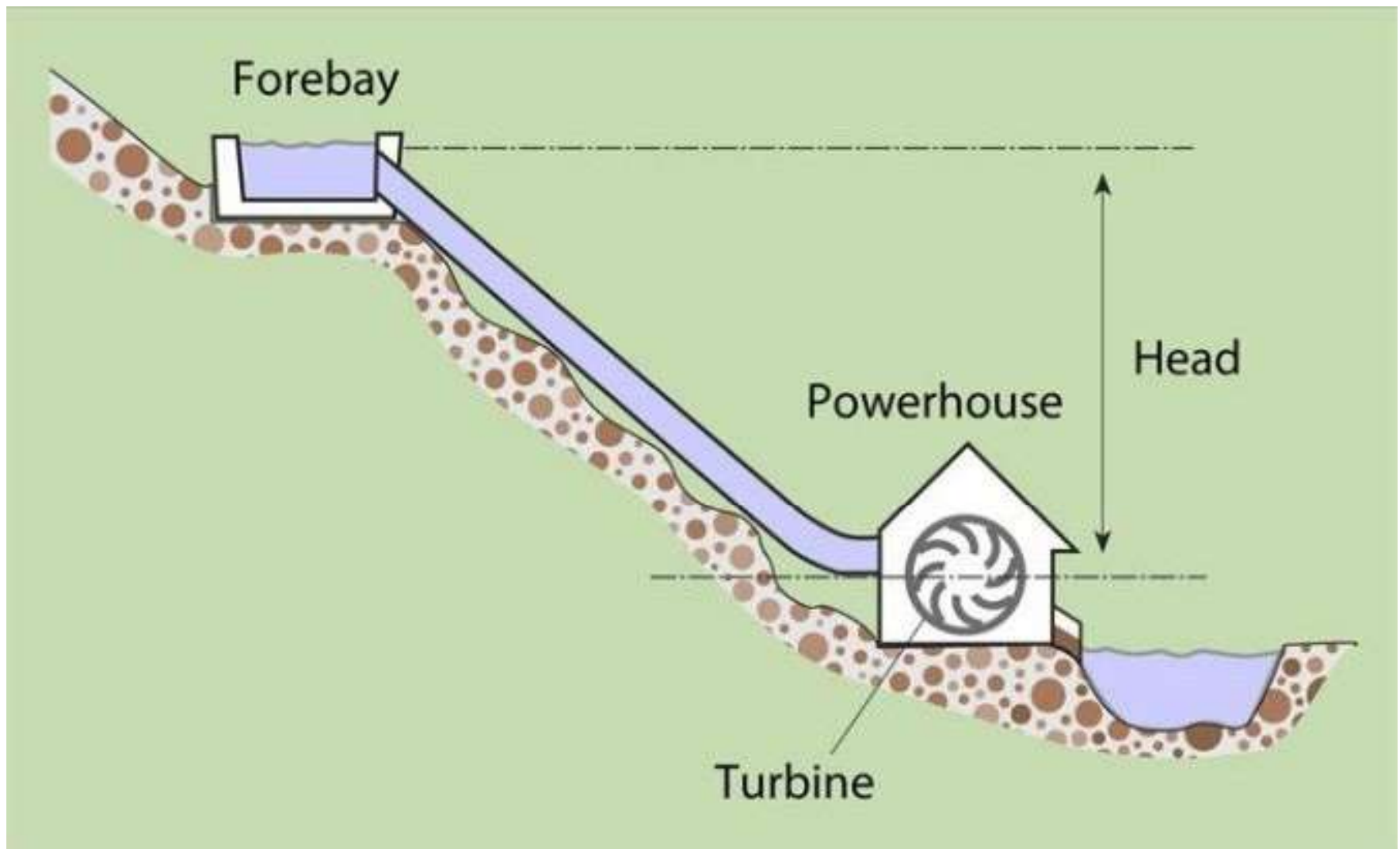
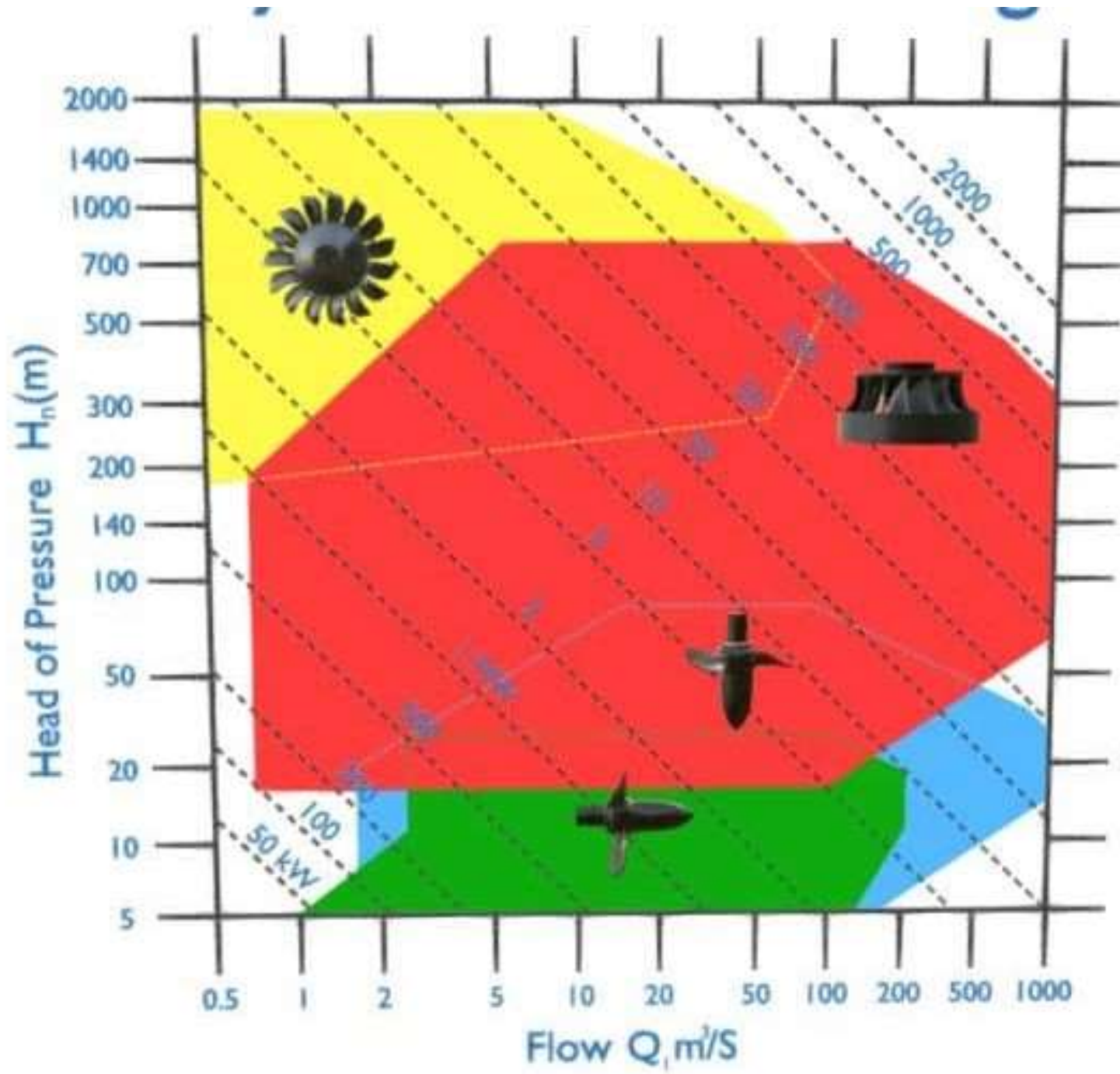


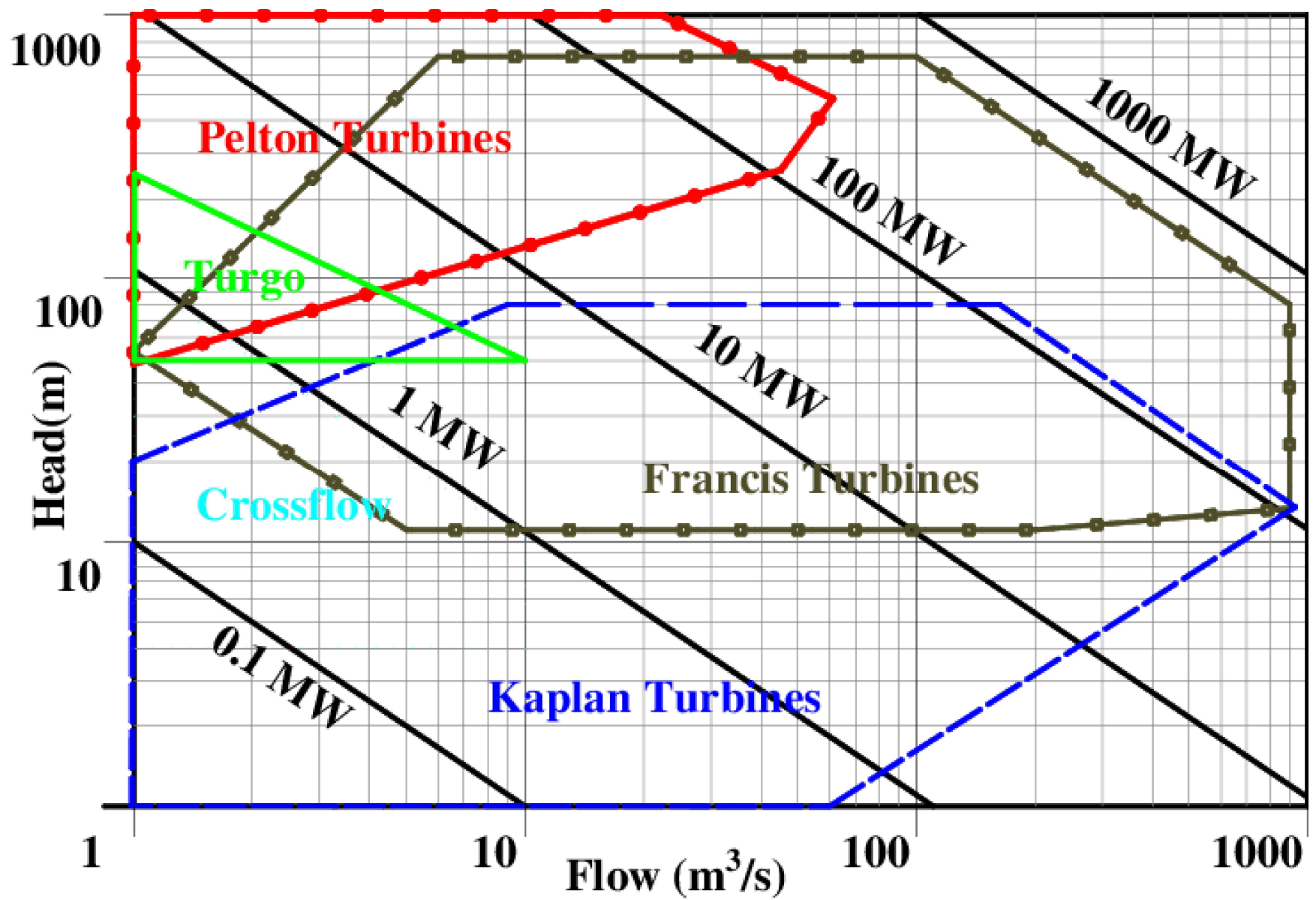
Kaplan, Pelton, Francis Turbines

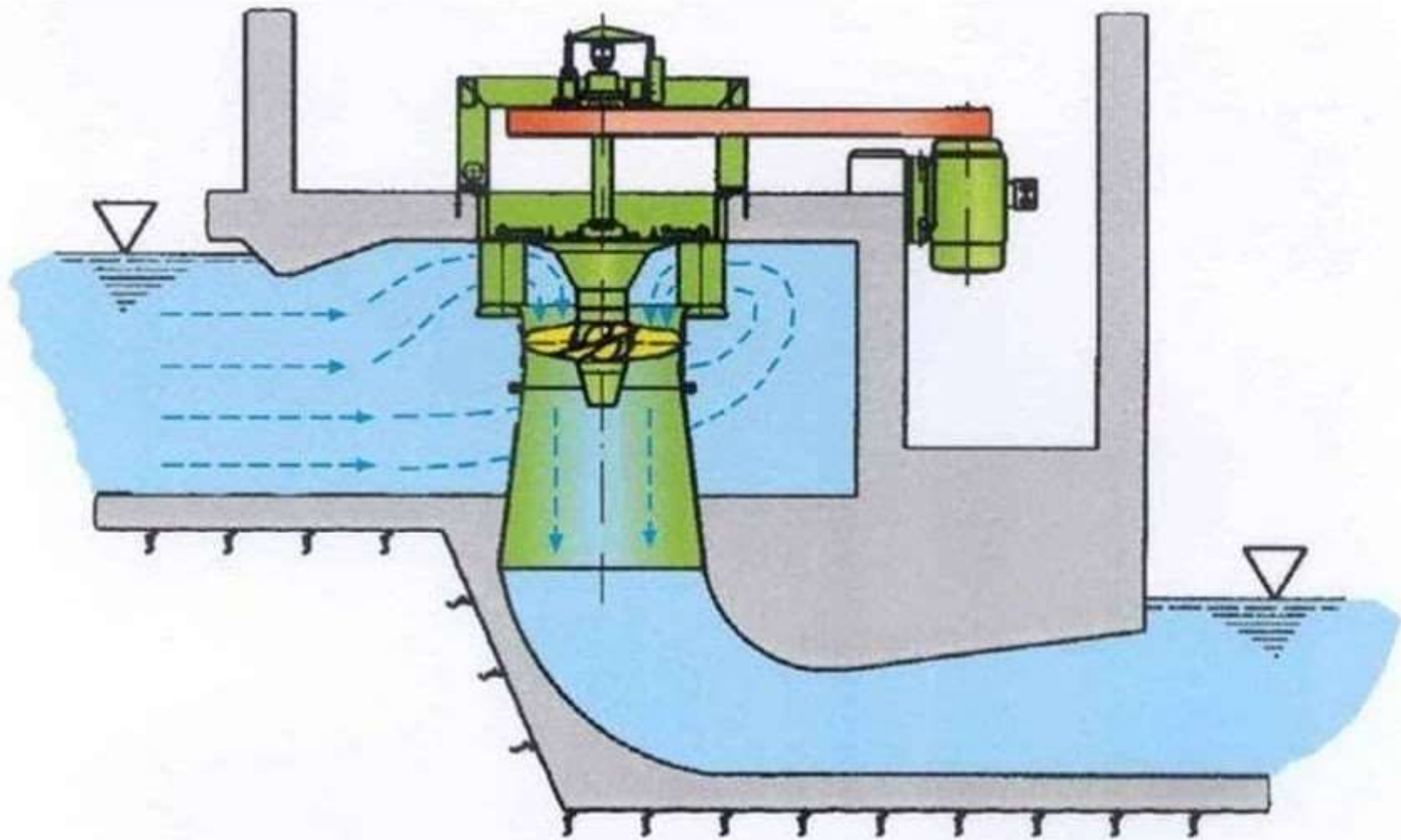
Working, Layout & Components of Hydropower Plant

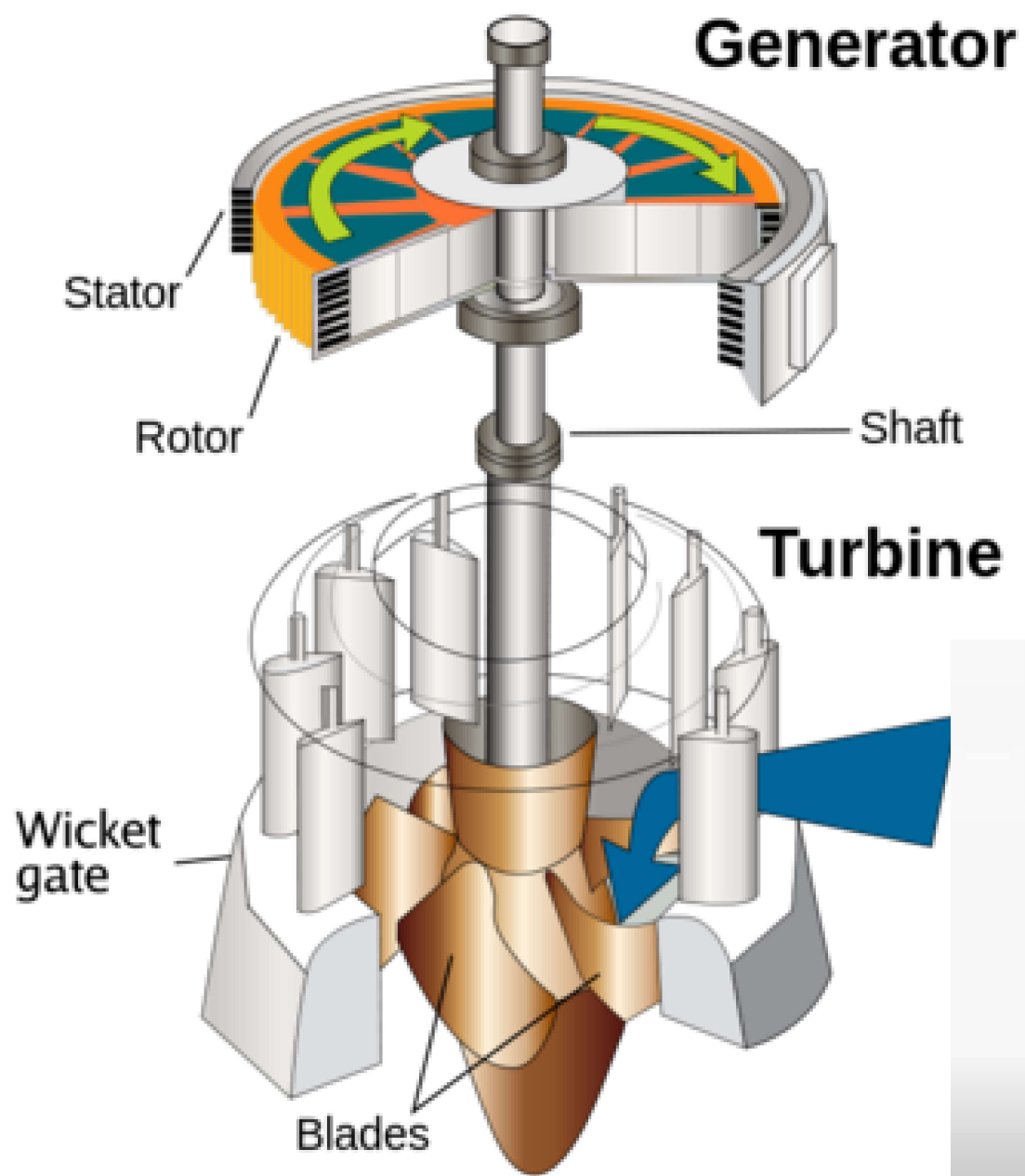




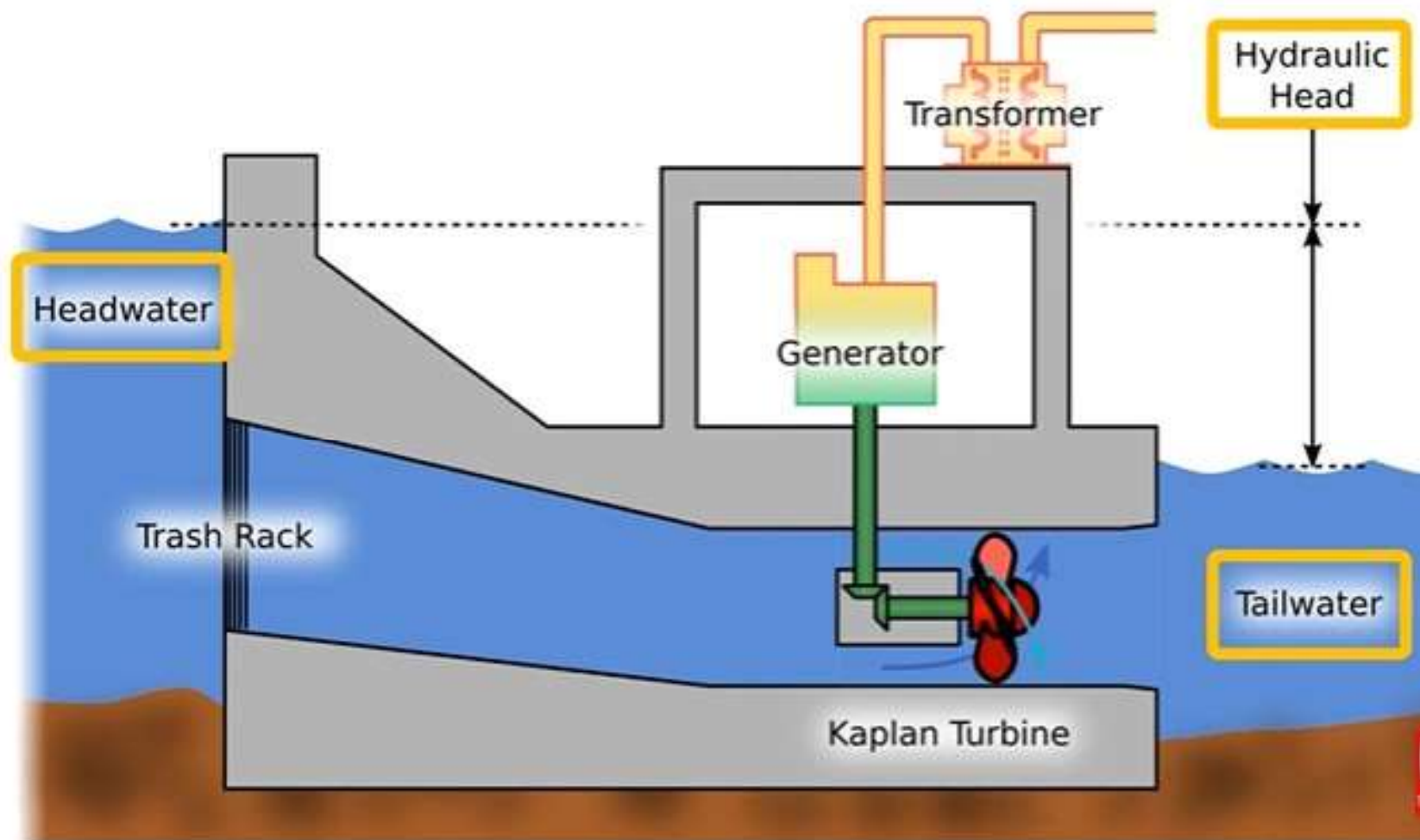




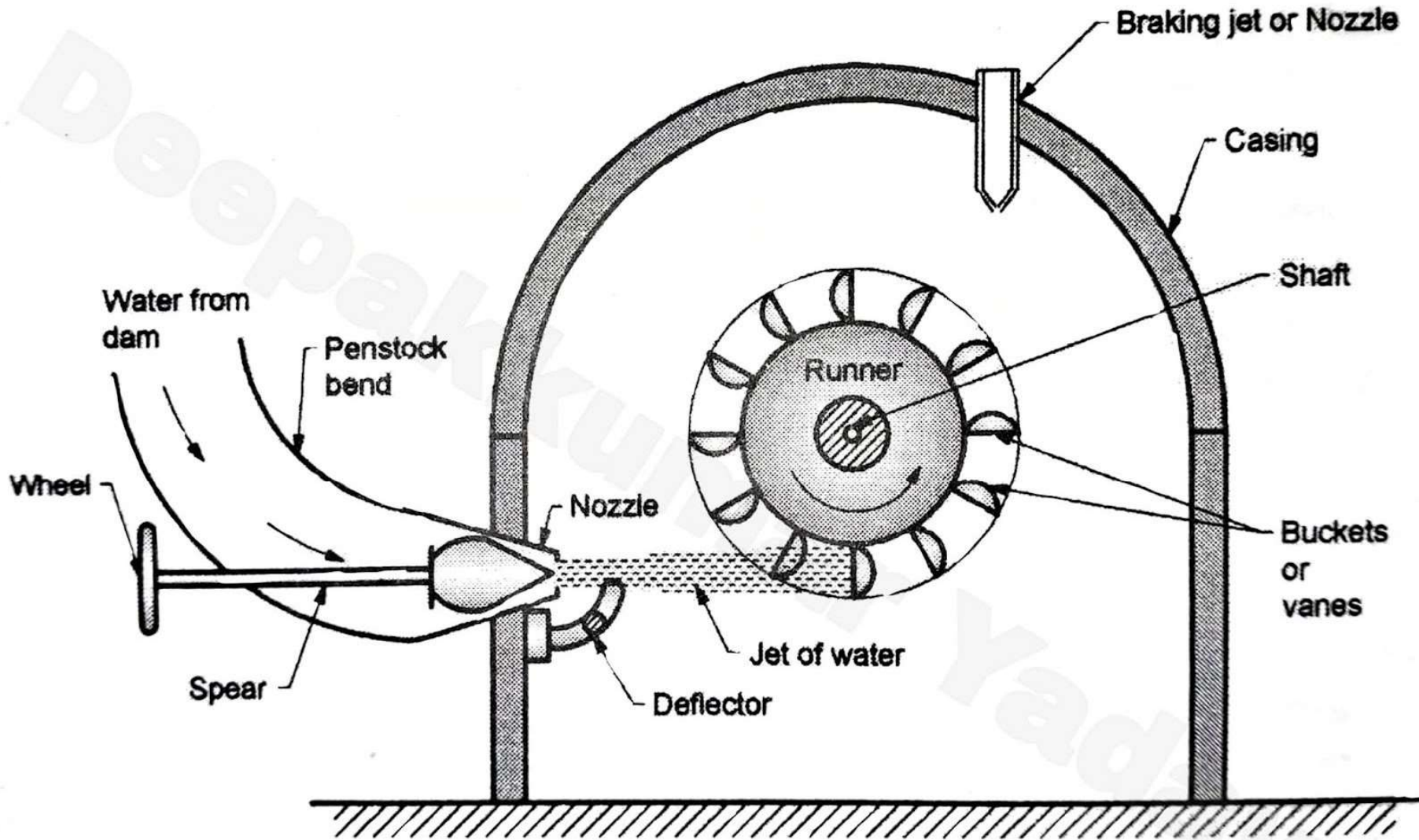












Pelton Turbine

Centrifugal Pump

Work Done by a Centrifugal Pump

► 19.3 WORK DONE BY THE CENTRIFUGAL PUMP (OR BY IMPPELLER) ON WATER

In case of the centrifugal pump, work is done by the impeller on the water. The expression for the work done by the impeller on the water is obtained by drawing velocity triangles at inlet and outlet of the impeller in the same way as for a turbine. The water enters the impeller radially at inlet for best efficiency of the pump, which means the absolute velocity of water at inlet makes an angle of 90° with the direction of motion of the impeller at inlet. Hence angle $\alpha = 90^\circ$ and $V_{w1} = 0$. For drawing the velocity triangles, the same notations are used as that for turbines. Fig. 19.3 shows the velocity triangles at the inlet and outlet tips of the vanes fixed to an impeller.

Let N = Speed of the impeller in r.p.m.,

D_1 = Diameter of impeller at inlet,

u_1 = Tangential velocity of impeller at inlet,

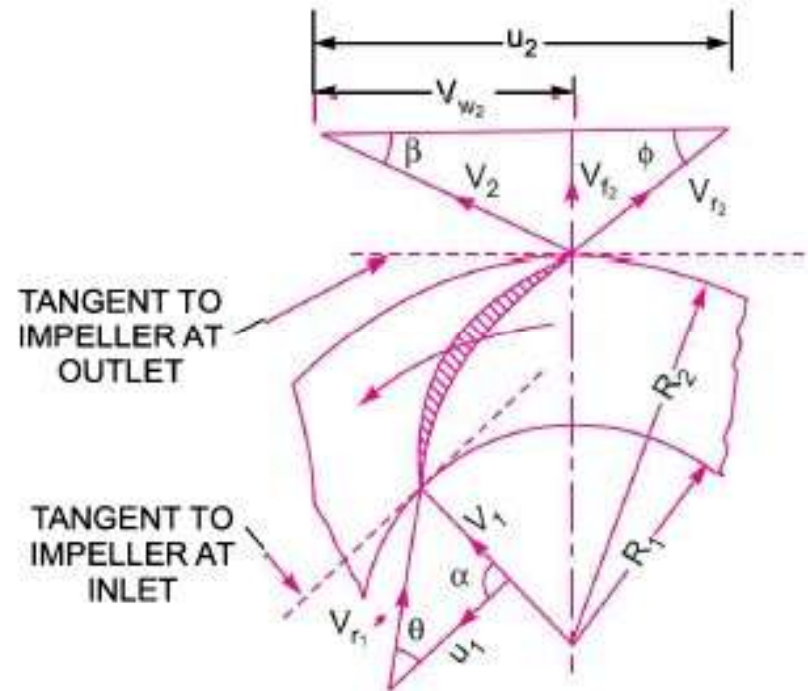


Fig. 19.3 Velocity triangles at inlet and outlet.

$$= \frac{\pi D_1 N}{60}$$

D_2 = Diameter of impeller at outlet,

u_2 = Tangential velocity of impeller at outlet

$$= \frac{\pi D_2 N}{60}$$

V_1 = Absolute velocity of water at inlet,

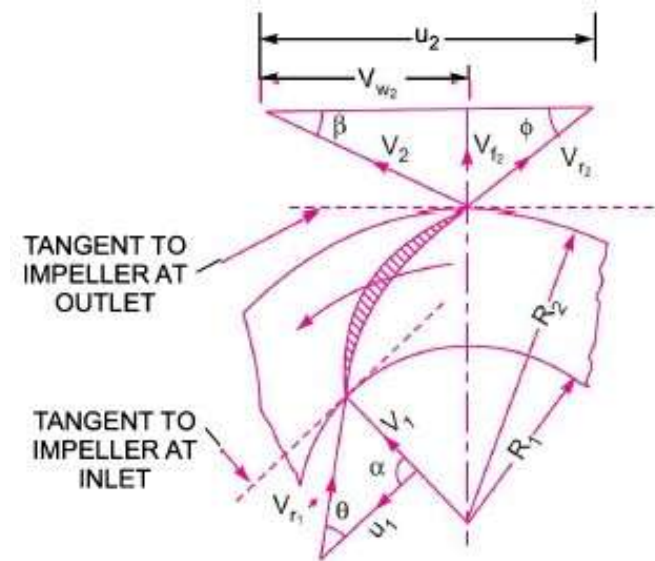
V_{r1} = Relative velocity of water at inlet,

α = Angle made by absolute velocity (V_1) at inlet with the direction of motion of vane,

θ = Angle made by relative velocity (V_{r1}) at inlet with the direction of motion of vane, and V_2 ,

V_{r2} , β and ϕ are the corresponding values at outlet.

As the water enters the impeller radially which means the absolute velocity of water at inlet is in the radial direction and hence angle $\alpha = 90^\circ$ and $V_{w1} = 0$.



A centrifugal pump is the reverse of a radially inward flow reaction turbine. But in case of a radially inward flow reaction turbine, the work done by the water on the runner per second per unit weight of the water striking per second is given by equation (18.19) as

$$= \frac{1}{g} [V_{w1} u_1 - V_{w2} u_2]$$

Work Done by a Centrifugal Pump

∴ Work done by the impeller on the water per second per unit weight of water striking per second

$$\begin{aligned}
 &= - [\text{Work done in case of turbine}] \\
 &= - \left[\frac{1}{g} (V_{w_1} u_1 - V_{w_2} u_2) \right] = \frac{1}{g} [V_{w_2} u_2 - V_{w_1} u_1] \\
 &= \frac{1}{g} V_{w_2} u_2 \quad (\because V_{w_1} = 0 \text{ here}) \dots(19.1)
 \end{aligned}$$

Work done by impeller on water per second

$$= \frac{W}{g} \cdot V_{w_2} u_2 \quad \dots(19.2)$$

where $W = \text{Weight of water} = \rho \times g \times Q$

where $Q = \text{Volume of water}$

and

$$\begin{aligned}
 Q &= \text{Area} \times \text{Velocity of flow} = \pi D_1 B_1 \times V_{f_1} \\
 &= \pi D_2 B_2 \times V_{f_2} \quad \dots(19.2A)
 \end{aligned}$$

where B_1 and B_2 are width of impeller at inlet and outlet and V_{f_1} and V_{f_2} are velocities of flow at inlet and outlet.

Equation (19.1) gives the head imparted to the water by the impeller or energy given by impeller to water per unit weight per second.

► 19.4 DEFINITIONS OF HEADS AND EFFICIENCIES OF A CENTRIFUGAL PUMP

1. Suction Head (h_s). It is the vertical height of the centre line of the centrifugal pump above the water surface in the tank or pump from which water is to be lifted as shown in Fig. 19.1. This height is also called suction lift and is denoted by ' h_s '.

2. Delivery Head (h_d). The vertical distance between the centre line of the pump and the water surface in the tank to which water is delivered is known as delivery head. This is denoted by ' h_d '.

3. Static Head (H_s). The sum of suction head and delivery head is known as static head. This is represented by ' H_s ' and is written as

$$H_s = h_s + h_d. \quad \dots(19.3)$$

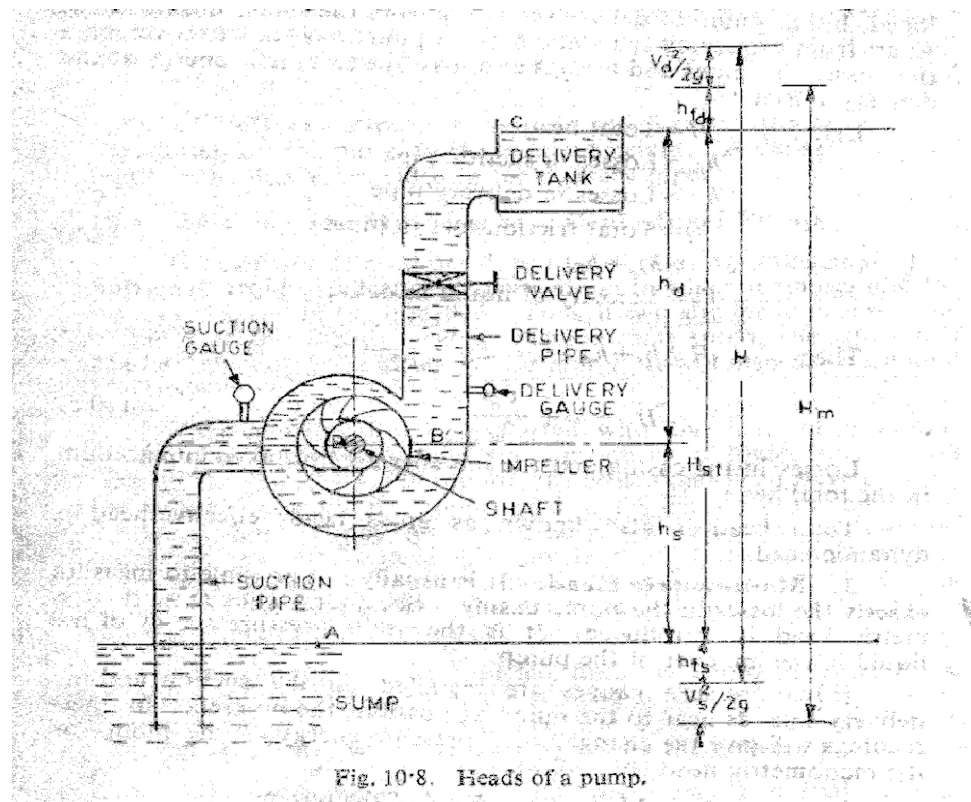


Fig. 19.8. Heads of a pump.

4. Manometric Head (H_m). The manometric head is defined as the head against which a centrifugal pump has to work. It is denoted by ' H_m '. It is given by the following expressions :

$$(a) \quad H_m = \text{Head imparted by the impeller to the water} - \text{Loss of head in the pump}$$

$$= \frac{V_{w_2} u_2}{g} - \text{Loss of head in impeller and casing} \quad \dots(19.4)$$

$$= \frac{V_{w_2} u_2}{g} \quad \dots \text{if loss of pump is zero} \quad \dots(19.5)$$

$$(b) \quad H_m = \text{Total head at outlet of the pump} - \text{Total head at the inlet of the pump}$$

$$= \left(\frac{P_o}{\rho g} + \frac{V_o^2}{2g} + Z_o \right) - \left(\frac{P_i}{\rho g} + \frac{V_i^2}{2g} + Z_i \right) \quad \dots(19.6)$$

where $\frac{P_o}{\rho g} = \text{Pressure head at outlet of the pump} = h_d$

$$\frac{V_o^2}{2g} = \text{Velocity head at outlet of the pump}$$

$$= \text{Velocity head in delivery pipe} = \frac{V_d^2}{2g}$$

$Z_o = \text{Vertical height of the outlet of the pump from datum line, and}$

$\frac{P_i}{\rho g}, \frac{V_i^2}{2g}, Z_i = \text{Corresponding values of pressure head, velocity head and datum head at the inlet of the pump,}$

i.e., $h_s, \frac{V_s^2}{2g}$ and Z_s respectively.

$$(c) \quad H_m = h_s + h_d + h_{f_s} + h_{f_d} + \frac{V_d^2}{2g} \quad \dots(19.7)$$

where $h_s = \text{Suction head, } h_d = \text{Delivery head,}$
 $h_{f_s} = \text{Frictional head loss in suction pipe, } h_{f_d} = \text{Frictional head loss in delivery pipe, and}$
 $V_d = \text{Velocity of water in delivery pipe.}$

5. Efficiencies of a Centrifugal Pump. In case of a centrifugal pump, the power is transmitted from the shaft of the electric motor to the shaft of the pump and then to the impeller. From the impeller, the power is given to the water. Thus power is decreasing from the shaft of the pump to the impeller and then to the water. The following are the important efficiencies of a centrifugal pump :

- (a) Manometric efficiency, η_{man} (b) Mechanical efficiency, η_m and
(c) Overall efficiency, η_o .

(a) **Manometric Efficiency (η_{man}).** The ratio of the manometric head to the head imparted by the impeller to the water is known as manometric efficiency. Mathematically, it is written as

$$\eta_{man} = \frac{\text{Manometric head}}{\text{Head imparted by impeller to water}}$$

(b) **Mechanical Efficiency (η_m).** The power at the shaft of the centrifugal pump is more than the power available at the impeller of the pump. The ratio of the power available at the impeller to the power at the shaft of the centrifugal pump is known as mechanical efficiency. It is written as

$$\eta_m = \frac{\text{Power at the impeller}}{\text{Power at the shaft}}$$

$$\text{The power at the impeller in kW} = \frac{\text{Work done by impeller per second}}{1000}$$

(c) **Overall Efficiency (η_o).** It is defined as ratio of power output of the pump to the power input to the pump. The power output of the pump in kW

$$= \frac{\text{Weight of water lifted} \times H_m}{1000} = \frac{WH_m}{1000}$$

$$\begin{aligned} \text{Power input to the pump} &= \text{Power supplied by the electric motor} \\ &= \text{S.P. of the pump.} \end{aligned}$$

$$\therefore \eta_o = \frac{\left(\frac{WH_m}{1000} \right)}{\text{S.P.}} \quad \dots(19.10)$$

$$\text{Also} \quad \eta_o = \eta_{man} \times \eta_m \quad \dots(19.11)$$

Problem 19.1 The internal and external diameters of the impeller of a centrifugal pump are 200 mm and 400 mm respectively. The pump is running at 1200 r.p.m. The vane angles of the impeller at inlet and outlet are 20° and 30° respectively. The water enters the impeller radially and velocity of flow is constant. Determine the work done by the impeller per unit weight of water.

Internal diameter of impeller, $D_1 = 200 \text{ mm} = 0.20 \text{ m}$

External diameter of impeller, $D_2 = 400 \text{ mm} = 0.40 \text{ m}$

Speed, $N = 1200 \text{ r.p.m.}$

Vane angle at inlet, $\theta = 20^\circ$

Vane angle at outlet, $\phi = 30^\circ$

Water enters radially* means, $\alpha = 90^\circ$ and $V_{w_1} = 0$

Velocity of flow, $V_{f_1} = V_{f_2}$

Tangential velocity of impeller at inlet and outlet are,

$$u_1 = \frac{\pi D_1 N}{60} = \frac{\pi \times 0.20 \times 1200}{60} = 12.56 \text{ m/s}$$

and

$$u_2 = \frac{\pi D_2 N}{60} = \frac{\pi \times 0.4 \times 1200}{60} = 25.13 \text{ m/s.}$$

From inlet velocity triangle, $\tan \theta = \frac{V_{f_1}}{u_1} = \frac{V_{f_1}}{12.56}$

$$\therefore V_{f_1} = 12.56 \tan \theta = 12.56 \times \tan 20^\circ = 4.57 \text{ m/s}$$

$$\therefore V_{f_2} = V_{f_1} = 4.57 \text{ m/s.}$$

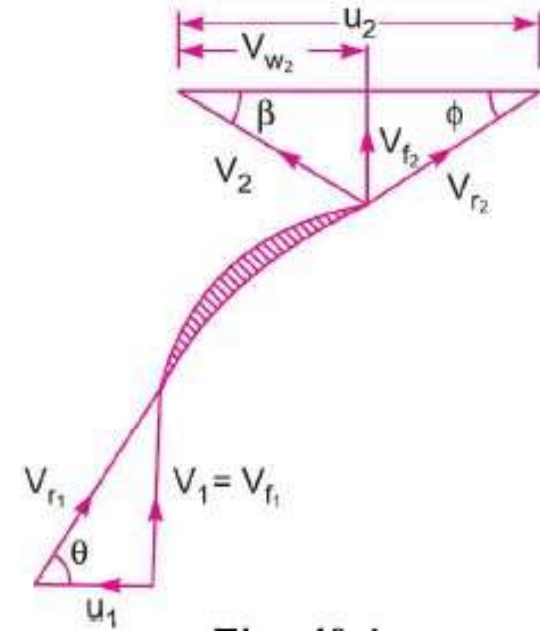
From outlet velocity triangle, $\tan \phi = \frac{V_{f_2}}{u_2 - V_{w_2}} = \frac{4.57}{25.13 - V_{w_2}}$

or $25.13 - V_{w_2} = \frac{4.57}{\tan \phi} = \frac{4.57}{\tan 30^\circ} = 7.915$

$$\therefore V_{w_2} = 25.13 - 7.915 = 17.215 \text{ m/s.}$$

The work done by impeller per kg of water per second is given by equation (19.1) as

$$= \frac{1}{g} V_{w_2} u_2 = \frac{17.215 \times 25.13}{9.81} = 44.1 \text{ Nm/N. Ans.}$$



Thank you