



**VIT<sup>®</sup>**

**Winter 2022-23**

**Vellore Institute of Technology**

(Deemed to be University under section 3 of UGC Act, 1956)

**School of Mechanical Engineering**

**B.Tech. – Mechatronics and Automation**

**BMEE207L Kinematics & Dynamics of Machines**

**MODULE 4**

**Synthesis of mechanisms**

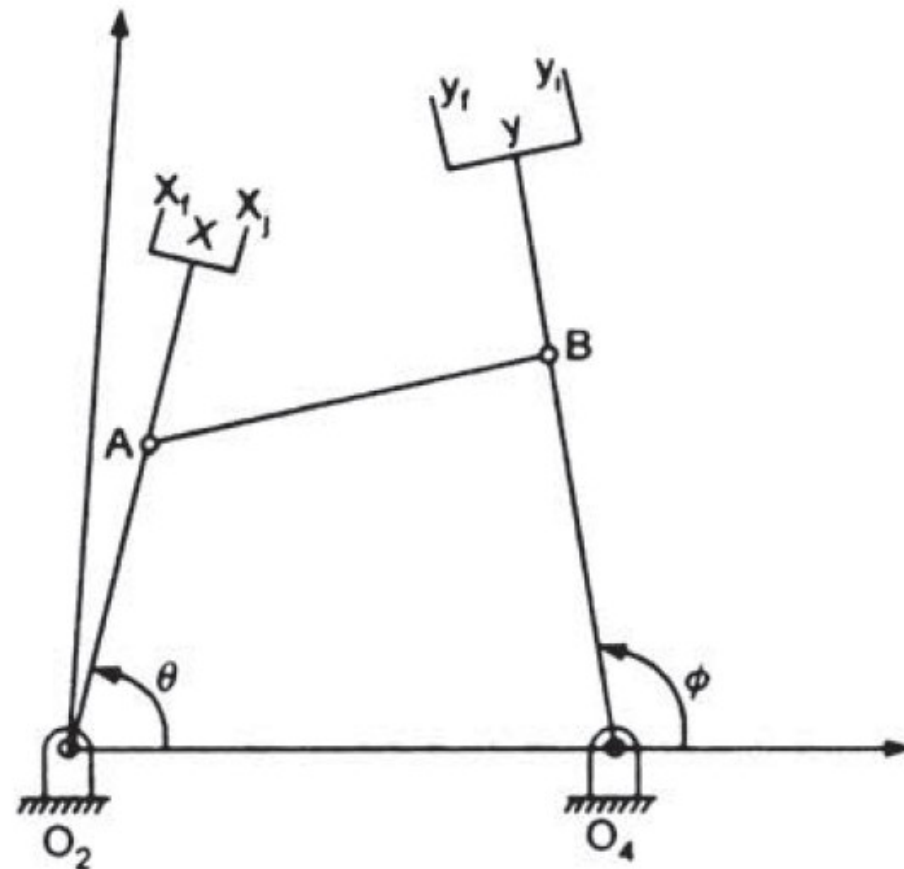
By

Dr. Tapan Kumar Mahanta

# ANALYTICAL METHOD

# Function Generation

- In function generation, the motion of input (or driver) link is correlated to the motion of output (or follower) link.
- Let  $\theta$  and  $\varphi$  be the angles of rotation of input and output links respectively.
- Let  $y = f(x)$  be the function to be generated.
- The angle of rotation of the input link  $O_2A$  represents the independent variable  $x$  and the angle of rotation  $\varphi$  of the output link  $O_4B$  represents the dependent variable  $y$ .



# ANALYTICAL METHOD

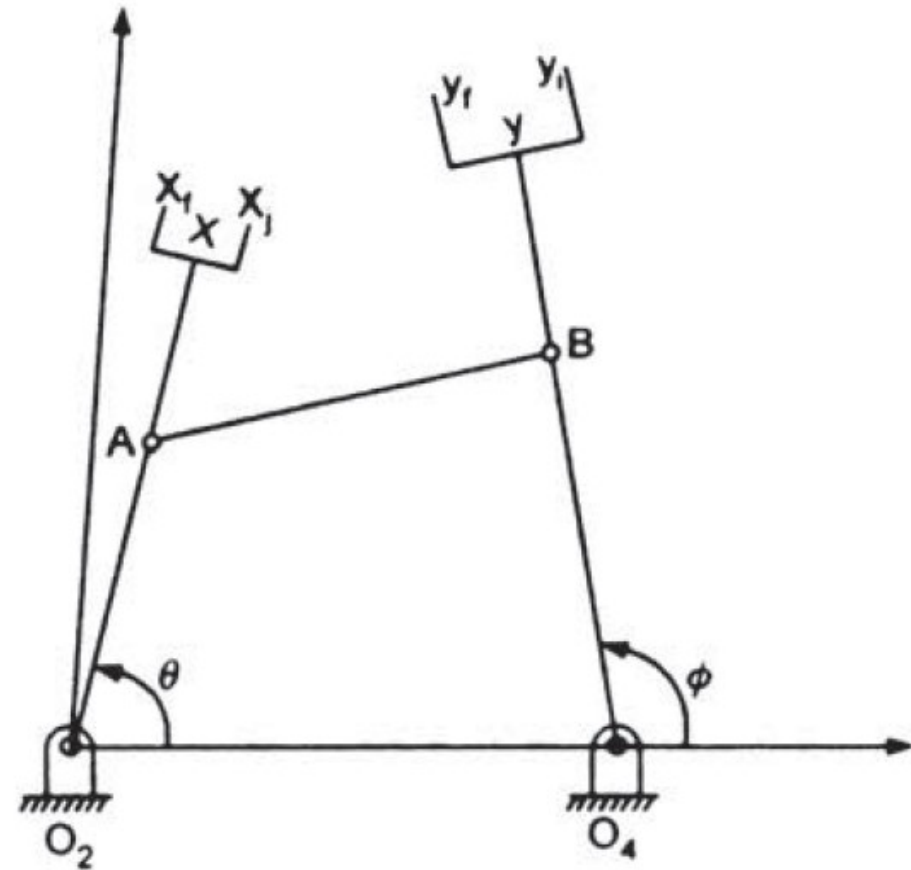
# Function Generation

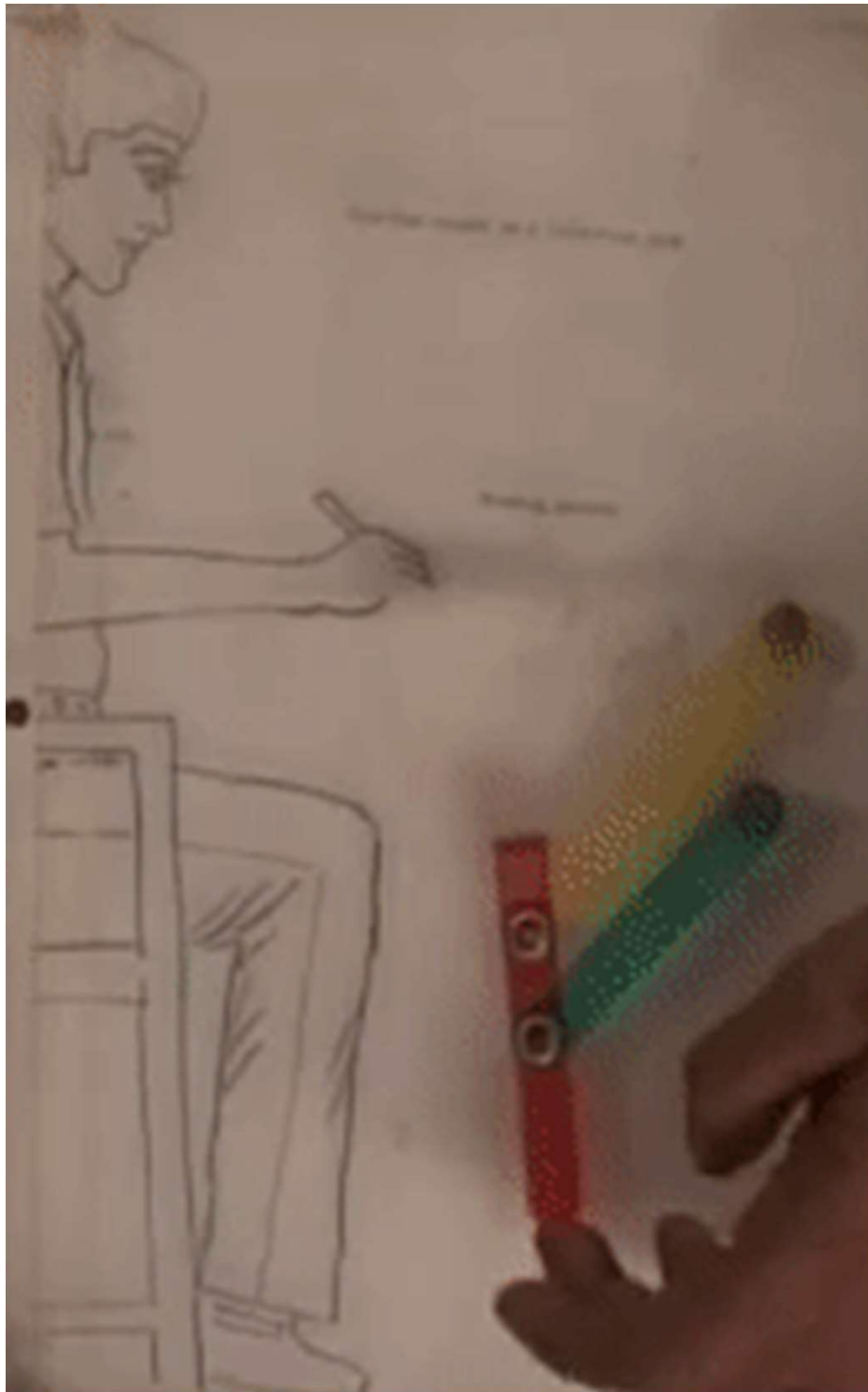
- The relation between  $x$  and  $\theta$  and that between  $y$  and  $\phi$  is generally assumed to be linear.
- Let  $\theta_i$  and  $\phi_i$  be the initial values of  $\theta$  and  $\phi$  representing  $x_i$  and  $y_i$  respectively.

$$\frac{\theta - \theta_i}{x - x_i} = r_x = \text{const.} = \frac{\theta_f - \theta_i}{x_f - x_i}$$

$$\frac{\phi - \phi_i}{y - y_i} = r_y = \text{const.} = \frac{\phi_f - \phi_i}{y_f - y_i}$$

- where the constants  $r_x$  and  $r_y$  are called scale factors. The subscripts  $i$  and  $f$  denote the initial and final values.





# Freudenstein's Equation for the Precision Points

## Numerical

Design a four-bar mechanism when the motions of the input and output links are governed by a function  $y = 2x^2$  and  $x$  varies 2 to 4 with an interval of 1. Assume  $\theta$  to vary from  $40^\circ$  to  $120^\circ$  and  $\phi$  from  $60^\circ$  to  $132^\circ$ .

## Solution

The angular displacement of input link is governed by  $x$  whereas that of the output link by  $y$ ,  $\theta$  varies from  $40^\circ$  to  $120^\circ$  (*i.e.* through  $80^\circ$ ) and  $\phi$  from  $60^\circ$  to  $132^\circ$  (*i.e.*, through  $72^\circ$ ).  $x = 2, 3, 4$ .

The corresponding values of  $y$  are:  $2 \times 2^2 = 8$ ,  $2 \times 3^2 = 18$ ,  $2 \times 4^2 = 32$ .

$$r_x = \frac{\theta_f - \theta_i}{x_f - x_i} = \frac{120^\circ - 40^\circ}{4 - 2} = \frac{80}{2} = 40$$

$$\frac{\theta_2 - \theta_i}{x_2 - x_i} = r_x, \frac{\theta_2 - 40^\circ}{3 - 2} = 40, \theta_2 = 80^\circ$$

# Freudenstein's Equation for the Precision Points

$$r_y = \frac{\phi_f - \phi_i}{y_f - y_i} = \frac{132 - 60}{32 - 8} = \frac{72}{24} = 3$$

$$\frac{\phi_2 - \phi_i}{y_f - y_i} = r_y = \frac{\phi_2 - 60}{18 - 8} = 3, \phi_2 = 90^\circ$$

Precision point	$x$	$y$	$\theta$ , deg	$\phi$ , deg
1	2	8	40	60
2	3	18	80	90
3	4	32	120	132



# Freudenstein's Equation for the Precision Points

$$\cos 40^\circ = 0.7660, \cos 60^\circ = 0.5000, \cos (40^\circ - 60^\circ) = 0.9397$$

$$\cos 80^\circ = 0.1736, \cos 90^\circ = 0, \cos (80^\circ - 90^\circ) = 0.9848$$

$$\cos 120^\circ = -0.5, \cos 132^\circ = 0.6691, \cos (120^\circ - 132^\circ) = 0.9781$$

$$A = \begin{vmatrix} 0.5000 & 0.7660 & 1 \\ 0.0000 & 0.1736 & 1 \\ -0.6691 & -0.5000 & 1 \end{vmatrix} = -0.0596, A_1 = \begin{vmatrix} 0.9397 & 0.7660 & 1 \\ 0.9848 & 0.1736 & 1 \\ 0.9791 & -0.5000 & 1 \end{vmatrix} = -0.03455$$

$$A_2 = \begin{vmatrix} 0.5000 & 0.9397 & 1 \\ 0.0000 & 0.9848 & 1 \\ -0.6691 & 0.9781 & 1 \end{vmatrix} = 0.0335, A_3 = \begin{vmatrix} 0.5000 & 0.7660 & 0.9397 \\ 0.0000 & 0.1736 & 0.9848 \\ -0.6691 & -0.5000 & 0.9781 \end{vmatrix} = -0.0645$$

$$k_1 = \frac{A_1}{A} = 0.5763 = \frac{d}{a}, a = \frac{1}{0.5763} = 1.73 \quad A = \begin{vmatrix} \cos \phi_1 & \cos \theta_1 & 1 \\ \cos \phi_2 & \cos \theta_2 & 1 \\ \cos \phi_3 & \cos \theta_3 & 1 \end{vmatrix}, A_1 = \begin{vmatrix} \cos(\theta_1 - \phi_1) & \cos \theta_1 & 1 \\ \cos(\theta_2 - \phi_2) & \cos \theta_2 & 1 \\ \cos(\theta_3 - \phi_3) & \cos \theta_3 & 1 \end{vmatrix}$$

$$A_2 = \begin{vmatrix} \cos \phi_1 & \cos(\theta_1 - \phi_1) & 1 \\ \cos \theta_2 & \cos(\theta_2 - \phi_2) & 1 \\ \cos \phi_3 & \cos(\theta_3 - \phi_2) & 1 \end{vmatrix}, A_3 = \begin{vmatrix} \cos \phi_1 & \cos \theta_1 & \cos(\theta_1 - \phi_1) \\ \cos \phi_2 & \cos \theta_2 & \cos(\theta_2 - \phi_2) \\ \cos \phi_3 & \cos \theta_3 & \cos(\theta_3 - \phi_3) \end{vmatrix}$$

# Freudenstein's Equation for the Precision Points

$$k_1 = \frac{A_1}{A} = 0.5763 = \frac{d}{a}, a = \frac{1}{0.5763} = 1.73$$

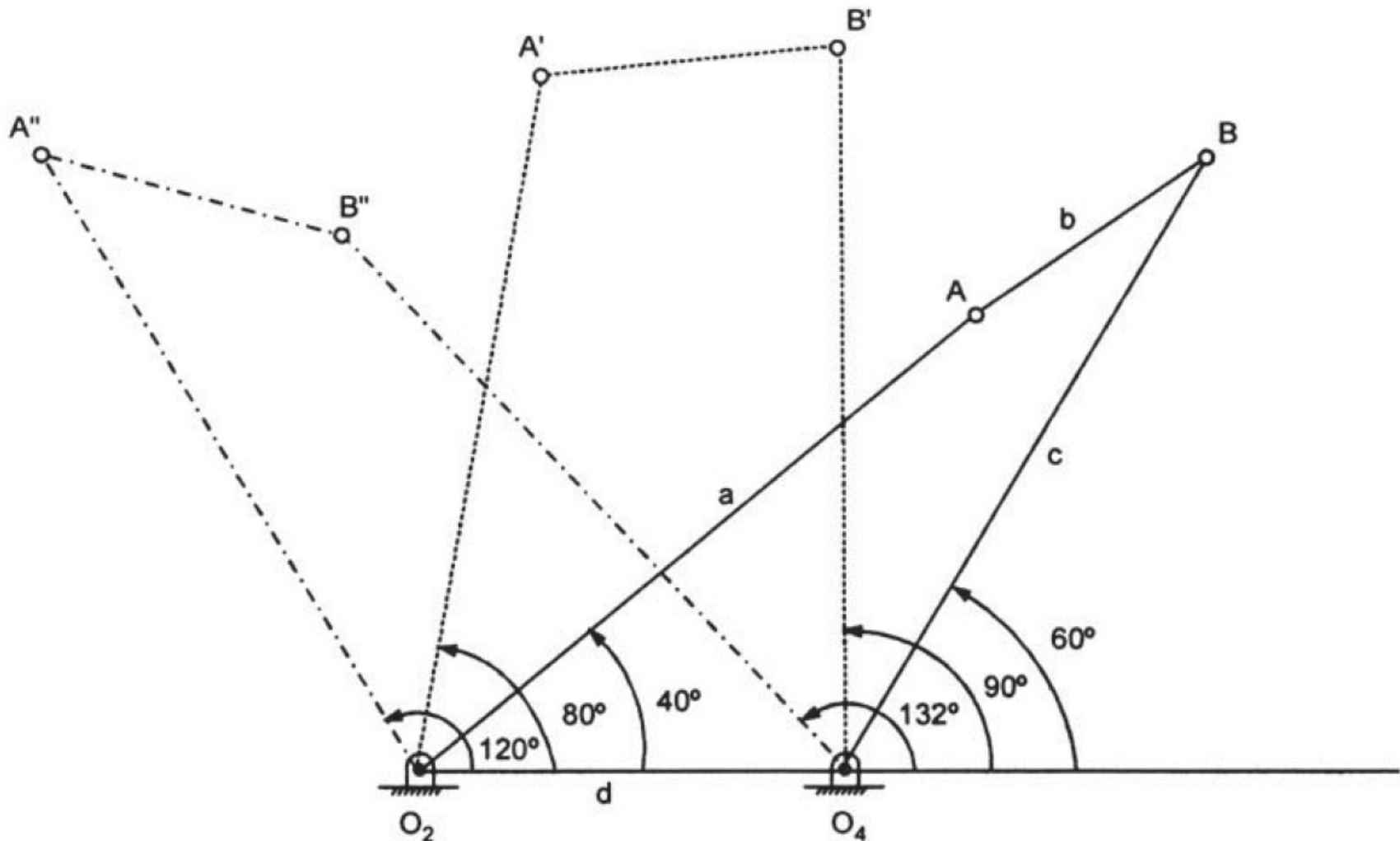
$$k_2 = \frac{A_2}{A} = -0.562 = -\frac{d}{c}, c = 1.78$$

$$k_3 = \frac{A_3}{A} = \frac{-0.0645}{-0.0596} = 1.0802$$

$$= \frac{a^2 - b^2 + c^2 + d^2}{2ac} = \frac{(1.73)^2 - b^2 + (1.78)^2 + 1}{2 \times 1.73 \times 1.78}, \quad b = 0.7$$



# Freudenstein's Equation for the Precision Points



Four-bar mechanisms generated by a function  $y = 2x^2$

# ANALYTICAL METHOD

## Chebyshev Spacing

⇒ In the function generation problems,

⇒ Output is related to input through a function

$$y = f(x)$$

⇒ It is required to obtain ~~the~~ the dimensions of linkage to satisfy this eq<sup>n</sup>.

⇒ In general, a linkage synthesis's problem  
No exact solution for entire travel (range of travel)

# ANALYTICAL METHOD

## Chebyshev Spacing

- ⇒ It is usually possible to design a linkage which exactly satisfy the desired function at few chosen positions known as precision or accuracy points or position.
- ⇒ It is assumed that the design deviates very slightly from the desired function between the precision positions and that deviation is within acceptable limit.

- ⇒ The difference bet<sup>n</sup> the function prescribed and the function produced by the designed linkage is called structural error. ⇒ 3 to 4% (acceptable)
- ⇒ The amount of structural error also depends upon the choice of the precision points.
- ⇒ A judicious use of precision points greatly affects the structural error.

# ANALYTICAL METHOD

## Chebyshev Spacing

⇒ Thus, a set of precision points may be selected for use in the synthesis of the linkage which can be minimize the structural error and a fair choice is provided by Chebyshev spacing.

⇒ For  $n$  accuracy positions in the range  $x_0 \leq x \leq x_{n+1}$

⇒ The Chebyshev spacing is given by

$$x_i = \frac{x_{n+1} + x_0}{2} - \frac{x_{n+1} - x_0}{2} \cos\left(\left(\frac{2i-1}{2n}\right)\pi\right)$$

where,  $i = 1, 2, 3, \dots, n$



# ANALYTICAL METHOD

## Chebyshev Spacing

Example: If it is desired to design a linkage to satisfy the function  $y = \sqrt{x}$  over the range  $1 \leq x \leq 3$  using three precision position

Then the three values of  $x$  are

$\Rightarrow$  The Chebyshev spacing is given by

$$x_i = \frac{x_{n+1} + x_0}{2} - \frac{x_{n+1} - x_0}{2} \cos\left(\left(\frac{2i-1}{2n}\right)\pi\right)$$

where,  $i = 1, 2, 3, \dots, n$

$$x_1 = \frac{3+1}{2} - \frac{3-1}{2} \cos \frac{(2-1)\pi}{2 \times 3} = 2 - \cos \frac{\pi}{6} = 1.134$$

$$x_2 = 2 - \cos \frac{3\pi}{6} = 2$$



# ANALYTICAL METHOD

## Chebyshev Spacing

$$x_1 = \frac{3+1}{2} - \frac{3-1}{2} \cos \frac{(2-1)\pi}{2 \times 3} = 2 - \cos \frac{\pi}{6} = 1.134$$

$$x_2 = 2 - \cos \frac{3\pi}{6} = 2$$

$$x_3 = 2 - \cos \frac{5\pi}{6} = 2.866$$

$$y_1 = \sqrt{x_1} = \sqrt{1.134} = 1.065$$

$$y_2 = \sqrt{x_2} = \sqrt{2} = 1.414$$

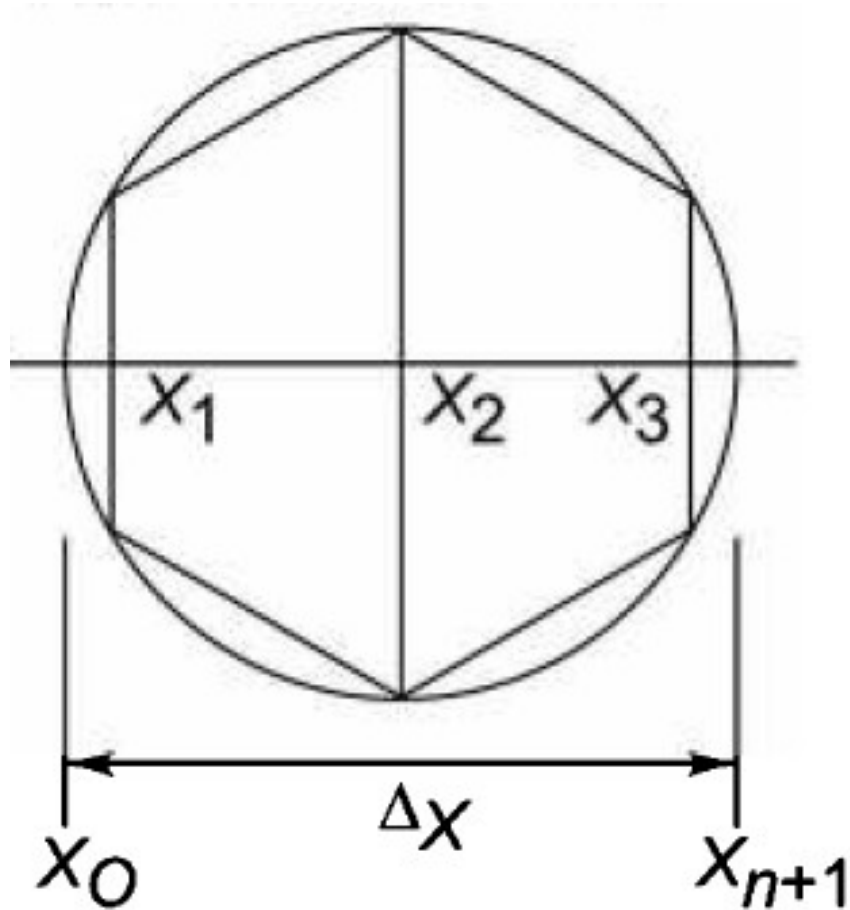
$$y_3 = \sqrt{x_3} = \sqrt{2.866} = 1.693$$

# Graphical Approach

# Chebyshev Spacing

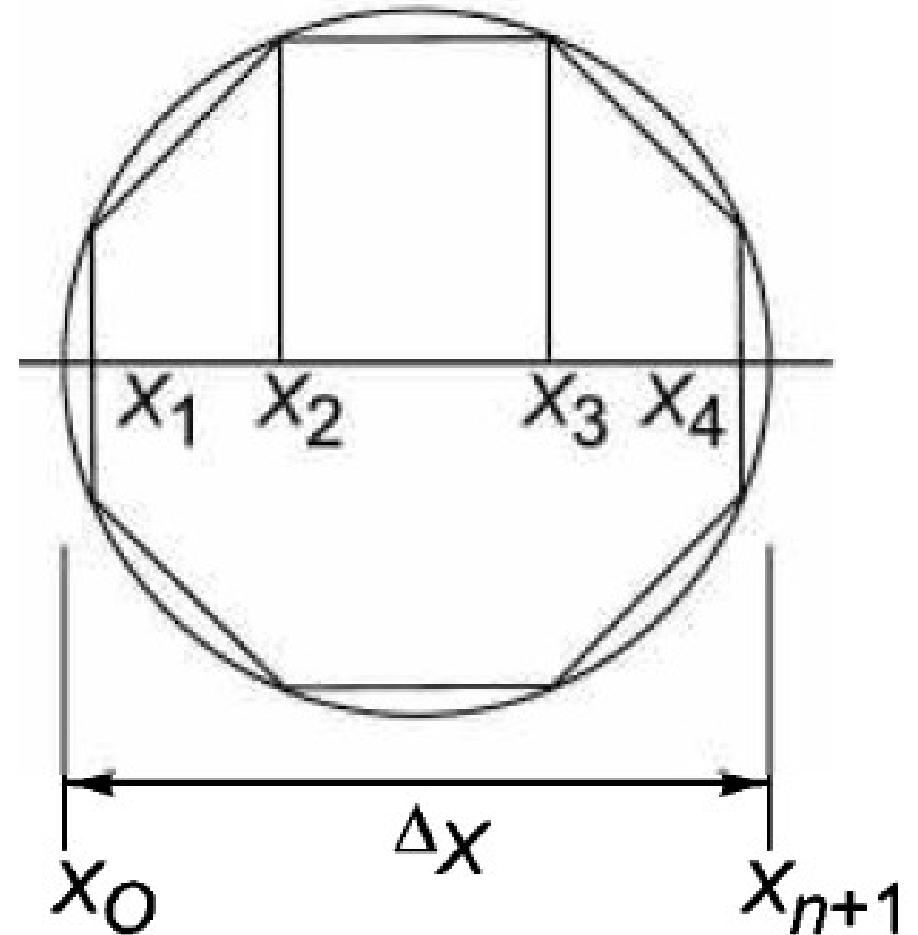
1. Draw a circle of diameter equal to range  $\Delta x (= x_{n+1} - x_0)$
2. Inscribe a regular polygon of  $2n$  sides in the circle such that the two sides of the polygon are perpendicular to the  $x$ -axis
3. Draw projections of the vertices of the polygon on the  $x$ -axis. The perpendiculars intersect the diameter  $\Delta x$  at the precision points.

# Graphical Approach



1. Draw a circle of diameter equal to range  $\Delta x (= x_{n+1} - x_0)$
2. Inscribe a regular polygon of  $2n$  sides in the circle such that the two sides of the polygon are perpendicular to the  $x$ -axis

# Chebyshev Spacing



3. Draw projections of the vertices of the polygon on the  $x$ -axis. The perpendiculars intersect the diameter  $\Delta x$  at the precision points.

# Graphical Approach

# Chebyshev Spacing

Let  $x_i$  and  $x_f$  be the initial and final values of variable  $x$  respectively. A function  $f(x)$  is desired to be generated in the interval  $x_i \leq x \leq x_f$ . Let the generated function be  $F(x, R_1, R_2, \dots, R_n)$ , where  $R_1, R_2, \dots, R_n$  are the design parameters. The difference  $E(x)$  between the desired function and generated function can be represented by,

$$E(x) = f(x) - F(x, R_1, R_2, \dots, R_n)$$

At precision points, say for  $x = x_1, x_2, \dots, x_n$ , the desired and generated functions agree and  $E(x) = 0$ . At other points  $E(x)$  will have some value, called the structural error. It is desirable that  $E(x)$  should be minimum. Therefore, the spacing of precision points is very important. The precision points, according to Chebyshev's spacing, are given by:

$$x_m = a + b \cos \left[ \frac{(2m-1)\pi}{2n} \right], m = 1, 2, 3$$

where

$$a = \frac{x_i + x_f}{2}, b = \frac{x_f - x_i}{2}, \text{ and}$$

$n$  = number of precision points.



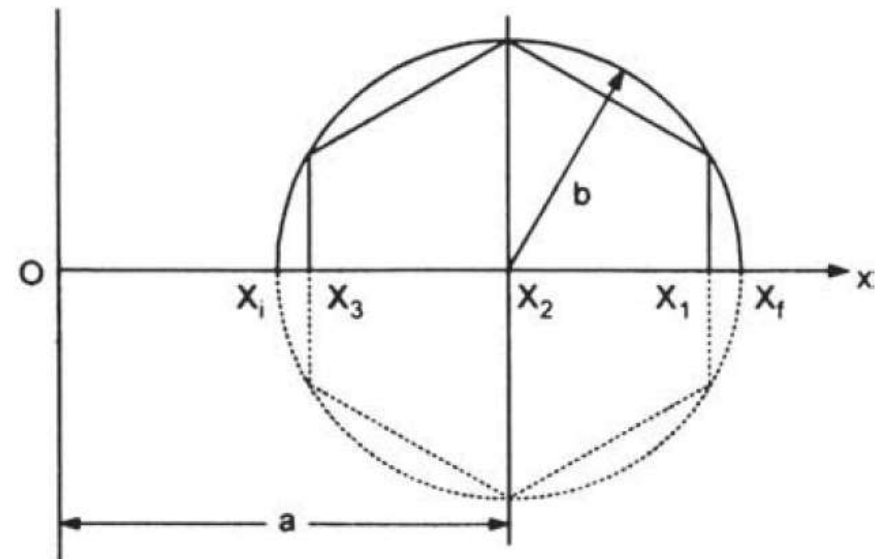
# Graphical Approach

# Chebyshev Spacing

1. Draw a circle of radius ' $b$ ' and centre on the  $x$ -axis at a distance ' $a$ ' from point  $O$ .
2. Inscribe a regular polygon of side  $2n$  in this circle such that the two sides are perpendicular to the  $x$ -axis.
3. Determine the locations of  $n$  accuracy points by projecting the vertices on  $x$ -axis as shown in Fig.16.15. It is sufficient to draw semi-circles only showing inscribed polygon to get the values of precision points.

$$a = \frac{x_i + x_f}{2}, b = \frac{x_f - x_i}{2}$$

1. Draw a circle of diameter equal to range  $\Delta x (= x_{n+1} - x_0)$
2. Inscribe a regular polygon of  $2n$  sides in the circle such that the two sides of the polygon are perpendicular to the  $x$ -axis
3. Draw projections of the vertices of the polygon on the  $x$ -axis. The perpendicular points.



**Fig.16.15** Graphical method to determine precision points

# ANALYTICAL METHOD

## Graphical Approach

# Chebyshev Spacing

$$x_1 = \frac{3+1}{2} - \frac{3-1}{2} \cos \frac{(2-1)\pi}{2 \times 3} = 2 - \cos \frac{\pi}{6} = 1.134$$

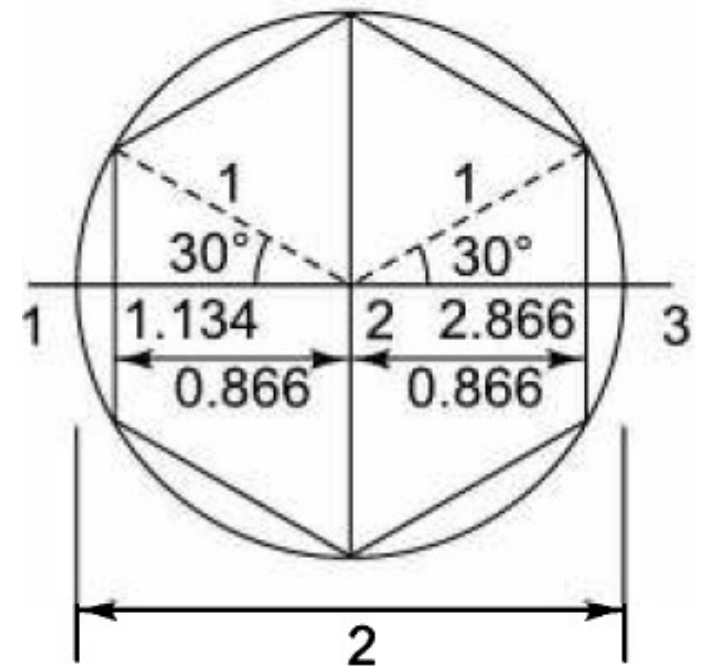
$$x_2 = 2 - \cos \frac{3\pi}{6} = 2$$

$$x_3 = 2 - \cos \frac{5\pi}{6} = 2.866$$

$$y_1 = \sqrt{x_1} = \sqrt{1.134} = 1.065$$

$$y_2 = \sqrt{x_2} = \sqrt{2} = 1.414$$

$$y_3 = \sqrt{x_3} = \sqrt{2.866} = 1.693$$





# ANALYTICAL METHOD

# Chebyshev Spacing

## Numerical

Determine the lengths of all the four links of a four-bar mechanism to generate  $y = \log x$  in the interval  $1 \leq x \leq 11$  for three precision points. The length of the smallest links is 10 cm the range of input angles is  $45^\circ \leq \theta \leq 105^\circ$  and output angles is  $135^\circ \leq \phi \leq 225^\circ$ .

**Solution:**  $x_i = 1, x_f = 11, n = 3$

Using Chebyshev's precision points,

$$a = \frac{1}{2} (x_i + x_f) = \frac{1}{2} (1 + 11) = 6$$

$$b = \frac{1}{2} (x_f - x_i) = \frac{1}{2} (11 - 1) = 5$$

$$x_m = a + b \cos \left[ \frac{(2m-1)\pi}{2n} \right], m = 1, 2, 3$$

$\Rightarrow$  The Chebyshev spacing is given by

$$x_i = \frac{x_{n+1} + x_0}{2} - \frac{x_{n+1} - x_0}{2} \cos \left( \left( \frac{2i-1}{2n} \right) \pi \right)$$

where,  $i = 1, 2, 3, \dots, n$

$$x_m = a + b \cos \left[ \frac{(2m-1)\pi}{2n} \right], m = 1, 2, 3$$

$$a = \frac{x_i + x_f}{2}, b = \frac{x_f - x_i}{2}, \text{ and}$$

$n$  = number of precision points.



# ANALYTICAL METHOD

## Chebyshev Spacing

$$x_1 = a + b \cos \left[ \frac{(2 \times 1 - 1) \pi}{6} \right] = a + b \cos \frac{\pi}{6} = 6 + 5 \cos \frac{\pi}{6} = 10.33$$

$$x_2 = a + b \cos \frac{\pi}{2} = 6$$

$$x_3 = a + b \cos \left( \frac{5\pi}{6} \right) = 6 + 5 \cos \left( \frac{5\pi}{6} \right) = 1.67$$

$$y_1 = \log x_1 = \log 10.33 = 1.014$$

$$y_2 = \log x_2 = \log 6 = 0.778$$

$$y_3 = \log x_3 = \log 1.67 = 0.223$$

$$y_i = \log x_i = \log 1 = 0$$

$$y_f = \log x_f = \log 11 = 1.0414$$

$$x_m = a + b \cos \left[ \frac{(2m - 1) \pi}{2n} \right], m = 1, 2, 3$$

$$a = \frac{x_i + x_f}{2}, b = \frac{x_f - x_i}{2}, \text{ and}$$

$n$  = number of precision points.

$$r_x = \frac{\theta_f - \theta_i}{x_f - x_i} = \frac{105 - 45}{11 - 1} = \frac{60}{10} = 6$$

$$r_y = \frac{\phi_f - \phi_i}{y_f - y_i} = \frac{225 - 135}{1.0414 - 0} = \frac{90}{1.0414} = 86.423$$

$$r_x = \frac{\theta - \theta_i}{x - x_i}, \frac{\theta_1 - \theta_i}{x_1 - x_i} = \frac{\theta_1 - 45^\circ}{10.33 - 1} = 6, \theta_1 = 100.98^\circ$$

$$\frac{\theta_2 - 45^\circ}{6 - 1} = 6, \theta_2 = 75^\circ, \frac{\theta_3 - 45^\circ}{1.67 - 1} = 6, \theta_3 = 49.02^\circ$$

$$r_y = \frac{\phi - \phi_i}{y - y_i}, \frac{\phi_1 - \phi_i}{y_1 - y_i} = \frac{\phi_1 - 135^\circ}{1.014 - 0} = 86.423, \phi_1 = 222.63^\circ$$

# ANALYTICAL METHOD

## Chebyshev Spacing

$$\frac{\phi_2 - 135^\circ}{0.778 - 0} = 86.423, \phi_2 = 202.24^\circ$$

$$\frac{\phi_3 - 135^\circ}{0.223 - 0} = 86.423, \phi_3 = 154.27^\circ$$

Precision Point	x	y	$\theta^\circ$	$\varphi^\circ$
1	10.33	1.014	100.98	222.63
2	6	0.778	75	202.24
3	1.67	0.223	49.02	154.27

$$k_1 \cos \phi_1 + k_2 \cos \theta_1 + k_3 = \cos (\theta_1 - \phi_1)$$

$$k_1 \cos \phi_2 + k_2 \cos \theta_2 + k_3 = \cos (\theta_2 - \phi_2)$$

$$k_1 \cos \phi_3 + k_2 \cos \theta_3 + k_3 = \cos (\theta_3 - \phi_3)$$









$$\begin{bmatrix} \cos \phi_1 & \cos \theta_1 & 1 \\ \cos \phi_2 & \cos \theta_2 & 1 \\ \cos \phi_3 & \cos \theta_3 & 1 \end{bmatrix} \begin{Bmatrix} k_1 \\ k_2 \\ k_3 \end{Bmatrix} = \begin{Bmatrix} \cos(\theta_1 - \phi_1) \\ \cos(\theta_2 - \phi_2) \\ \cos(\theta_3 - \phi_3) \end{Bmatrix}$$

$$A = \begin{vmatrix} \cos \phi_1 & \cos \theta_1 & 1 \\ \cos \phi_2 & \cos \theta_2 & 1 \\ \cos \phi_3 & \cos \theta_3 & 1 \end{vmatrix}, A_1 = \begin{vmatrix} \cos(\theta_1 - \phi_1) & \cos \theta_1 & 1 \\ \cos(\theta_2 - \phi_2) & \cos \theta_2 & 1 \\ \cos(\theta_3 - \phi_3) & \cos \theta_3 & 1 \end{vmatrix}$$

$$A_2 = \begin{vmatrix} \cos \phi_1 & \cos(\theta_1 - \phi_1) & 1 \\ \cos \theta_2 & \cos(\theta_2 - \phi_2) & 1 \\ \cos \phi_3 & \cos(\theta_3 - \phi_2) & 1 \end{vmatrix}, A_3 = \begin{vmatrix} \cos \phi_1 & \cos \theta_1 & \cos(\theta_1 - \phi_1) \\ \cos \phi_2 & \cos \theta_2 & \cos(\theta_2 - \phi_2) \\ \cos \phi_3 & \cos \theta_3 & \cos(\theta_3 - \phi_3) \end{vmatrix}$$

# ANALYTICAL METHOD

## Numerical (Part of DA)

# Chebyshev Spacing

Design of four-link mechanism if the motions of the input and the output links are governed by a function  $y = x^{1.5}$  and  $x$  varies from 1 to 4. Assume  $\theta$  to vary from  $35^\circ$  to  $125^\circ$  and  $\varphi$  vary from  $65^\circ$  to  $135^\circ$ . The length of the fixed link is 25 mm. Use the Chebyshev spacing of accuracy points.

HAVE ANY  
**QUERY**

