

# Heater Control System – Part 2: Embedded Implementation

## Platform

- **Simulation:** Wokwi (ESP32 board with I<sup>2</sup>C device probe + firmware temperature scripting)
- **Real Hardware** (optional): ESP32 + TMP117 Digital Temperature Sensor (I<sup>2</sup>C)

## Language & Framework

- C (ESP-IDF 5.x)
- FreeRTOS (1 Hz periodic task for temperature monitoring & control)

## Requirements Implementation

### 1) Temperature-Based State Tracker

States implemented:

- **Idle** — Ambient temperature 18–32 °C, stable for  $\geq 3$  readings → turn heater ON and enter Heating.
- **Heating** — Heater ON until temperature  $\geq 48$  °C.
- **Stabilizing** — Toggle at inclusive edges: heater ON at  $\leq 48$  °C, OFF at  $\geq 52$  °C. Stay in Stabilizing unless temp drops  $< 46$  °C (then return to Heating).
- **Target Reached** — 50 °C held for 5 s, heater OFF.
- **Overheat** —  $\geq 60$  °C → heater OFF (latched).
- **Fault** — Sensor read error or unrealistic temp ( $< 18$  °C or  $> 80$  °C). Auto-recovery restores a sensible state once readings normalize.

### 2) Continuous Temperature Reading

- **Real hardware:** TMP117 over I<sup>2</sup>C.
- **Wokwi:** scripted temperature engine in firmware (keeps I<sup>2</sup>C stack active by probing an I<sup>2</sup>C device).

### 3) Heater ON/OFF Control

- **Heater ON:** GPIO output HIGH.
- **Heater OFF:** GPIO output LOW.
- In Wokwi, behavior is observed via logs.

### 4) Serial Logging (UART)

We log:

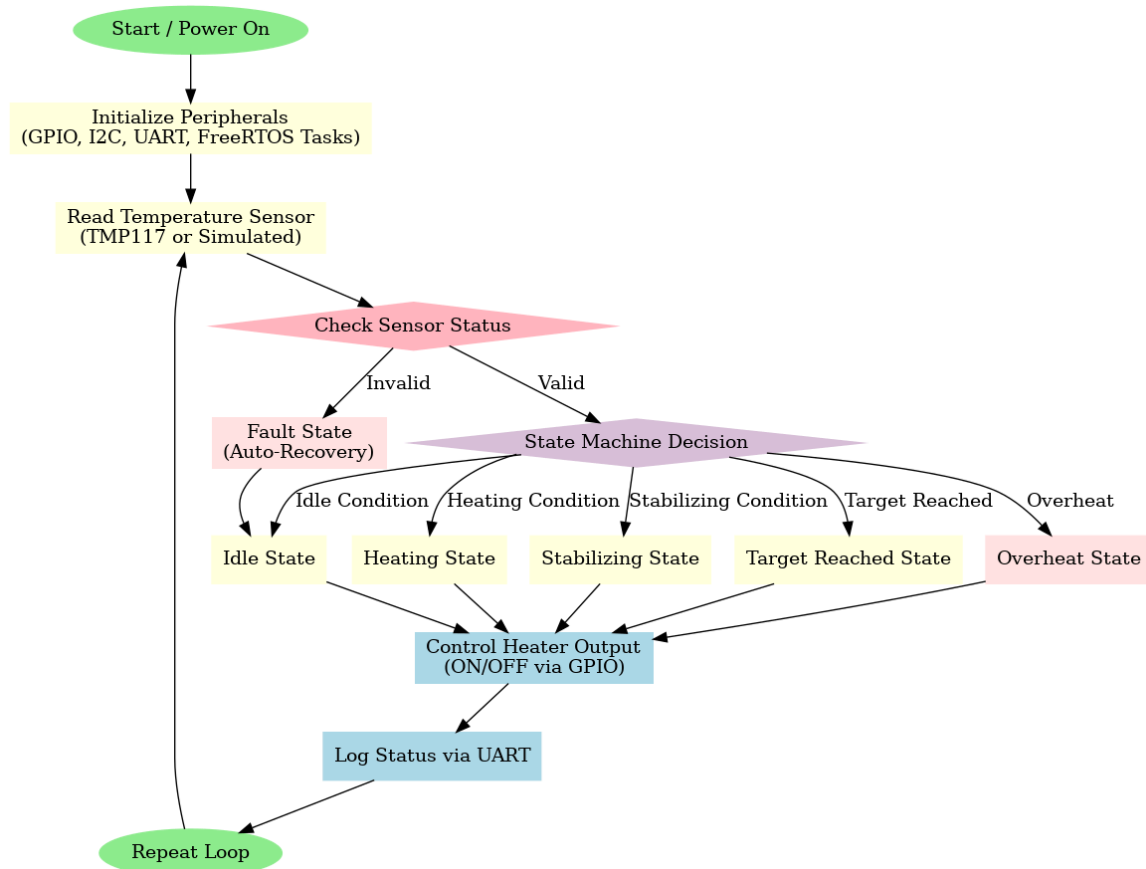
- **Current temperature (°C)**

- **Current state** (Idle / Heating / Stabilizing / Target Reached / Overheat / Fault)
- **Heater status** (ON/OFF)

## Bonus Features Implemented

- **LED indicator** — ON while heating; OFF in other states.
- **FreeRTOS periodic task** — 1 Hz control loop using `vTaskDelay()`.
- *Two simulation scripts (Wokwi):*
  - **Mode 1:** Functional system → stabilize → target (50 °C for 5 s).
  - **Mode 2:** Functional system with overheat triggered on the second upper 52 °C peak during the Stabilizing oscillation (then jumps to ~62 °C → Overheat).

## Block Diagram



## State Machine Implementation

## Future Roadmap

1. Dual-sensor via I<sup>2</sup>C for redundancy and spatial temperature awareness.
2. Multiple heating profiles (different setpoints, bands, and hold times).
3. Overheat interrupt using TMP117 ALERT → ESP32 GPIO ISR for faster cut-off.

## Note (Simulation on Wokwi)

- **Temperature source:** No TMP117 model exists in Wokwi.
- **I<sup>2</sup>C activity:** We use an **MPU6050 accelerometer/gyroscope** as a placeholder I<sup>2</sup>C device, so the ESP-IDF I<sup>2</sup>C driver initializes and communicates with real I<sup>2</sup>C hardware in simulation.
- **Temperature generation:** Actual temperature values are scripted in firmware (mock engine) to follow required test patterns.
- **Runtime mode selection:** (Mode 1/Mode 2) done via UART prompt in Wokwi.
- **Real hardware:** Replace MPU6050 with TMP117, disable WOKWI\_SIM in CMake, rebuild, and flash.

## Simulation and Deployment Instructions

### ## Running the Simulation:

1. Open the Wokwi project link: <https://wokwi.com/projects/439005910473186305>
2. Upload the `heater_control.elf` file from the `/build` directory of your ESP-IDF project.  
[https://github.com/vivekanandaramanu/heater\\_control\\_system/blob/main/build%2Fheater\\_control.elf](https://github.com/vivekanandaramanu/heater_control_system/blob/main/build%2Fheater_control.elf)
3. Click "**Start Simulation**".
4. Monitor the **UART logs** in the Wokwi Serial Monitor to observe system states.
5. To run **Mode 1** or **Mode 2** in simulation, choose the option via **UART prompt** when simulation starts.

### ## Source Code Repository GitHub:

[https://github.com/vivekanandaramanu/heater\\_control\\_system](https://github.com/vivekanandaramanu/heater_control_system) ELF file path:  
[https://github.com/vivekanandaramanu/heater\\_control\\_system/blob/main/build%2Fheater\\_control.elf](https://github.com/vivekanandaramanu/heater_control_system/blob/main/build%2Fheater_control.elf)

### ## Testing Modes:

Mode	Description	Trigger Condition
1	Functional system with normal stabilization to target	Heater stabilizes at 50°C for 5 seconds
2	Functional system with overheat on second upper stabilization cycle	Heater jumps to ~62°C after 2nd peak at 52°C

### ## Running on Real Hardware

1. Connect ESP32 to TMP117 via I<sup>2</sup>C.
2. In `CMakeLists.txt`, remove the `WOKWI_SIM` definition.
3. Rebuild and flash using ESP-IDF: `idf.py` build flash monitor

# Note:

## Why an I<sup>2</sup>C Gyroscope (MPU6050) Appears in the Wokwi Schematic

### Context

On real hardware, the ESP32 reads temperature from a TMP117 digital sensor over I<sup>2</sup>C and controls the heater via GPIO. In Wokwi, the TMP117 part isn't available, so we cannot place the real temperature sensor in the simulator.

### The Problem in Simulation

If we remove/skip I<sup>2</sup>C completely and just “fake” temperatures in code, we never exercise:

- ESP-IDF I<sup>2</sup>C driver initialization
- The I<sup>2</sup>C controller configuration and pins
- The code paths that would normally deal with an I<sup>2</sup>C device on the bus

That means the simulation wouldn't represent the real firmware conditions — risking surprises on actual hardware.

### The Practical Workaround

We place an MPU6050 (accelerometer/gyroscope) on the I<sup>2</sup>C bus in Wokwi as a placeholder I<sup>2</sup>C device because:

- It's available in Wokwi's part library and easy to wire (default address 0x68)
- It gives the ESP32 a real I<sup>2</sup>C target so driver init and (optional) probing work
- It keeps the I<sup>2</sup>C stack active during simulation

Note: We do not use MPU6050 data for control. Temperature values in Wokwi are generated by our firmware mock engine under the WOKWI\_SIM build flag.

### How It Fits the Build

- Simulation build: WOKWI\_SIM is enabled.

- The code initializes I<sup>2</sup>C and (depending on your version) either probes a known device or simply returns OK for probe calls.

- Temperature data comes from the mock temperature script (Mode 1 / Mode 2).

- Real hardware build: WOKWI\_SIM is disabled.

- The ESP32 talks to TMP117 at 0x48, reads real temperature over I<sup>2</sup>C, and controls the heater.

### **Toggle example (CMakeLists.txt):**

```
# For Wokwi simulation
```

```
add_compile_definitions(WOKWI_SIM=1)
```

```
# For real hardware (comment out the line above or remove WOKWI_SIM)
```