

# Lockout card

## CNC Fives AXES

WORK TO PERFORM  
Full lockout procedure

Production

Card #:01

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MATERIAL REQUIRED		POWER SOURCE	
Lockout box	Keyed-alike padlock (3)	Electrical	Mecanical
Personal padlock	Valve lockout	Pneumatic	Residual
Hasp (3)			

### SWITCH OFF AND LOCKOUT

#	INSTRUCTIONS	DEVICE	ACCESSORY	PHOTO
1	Turn the machine's power off (button or stop)	Button Panneau de contrôle		1
2	Turn off the switch and lockout (electrical) Pour fermer l'alimentation électrique principale.	Switch PH #19-21-23 (B-5)	Hasp & keyed-alike padlock	2
3	Close the valve and lockout (pneumatic)	Valve VB-05-20-01	Valve lockout, hasp & keyed-alike padlock	3
4	Activate manually to drain compressed air and make sure pressure gauge measures "0" PSI (pneumatic)	Pressure gauge M-05-20-01		3
5	Turn off the disconnect switch and lockout (electrical - 600 V and more) Only when working on electrical issues.	Disconnect switch PH #19-21-23 (B-5)	Hasp & keyed-alike padlock	4
6	Put away the master key (used for multiple padlocks) in the lockout box and use personal padlocks		Lockout box, label & personal padlock	5
7	Perform start-up test, proceeding with caution (button or stop)	Button Panneau de contrôle		1

### PHOTOS AND LOCATIONS

1	2	3	4	5
				
Panneau de contrôle devant la machine	Sur la machine derrière le poste de travail	Derrière la machine	Chambre électrique	
6				
				

### WARNINGS:

All personnel involved must have received lockout training and have all required accessories.

Any work involving installations operating at 50 volts and more must be performed by an electrician. Power must first be measured at ZERO (0) with a meter.

All persons involved in working on the machine must first inform their colleagues and install their own personal lock before making an intervention.

**IF A LOCKOUT IS NOT ADEQUATE, CONTACT YOUR IMMEDIATE SUPERVISOR**

### UNLOCKING AND SWITCHING ON

#	INSTRUCTIONS	DEVICE	ACCESSORIES	PHOTO
1	Advise the people involved and remove all tools around the equipment			

<b>2</b>	<b>Replace all protection and safety devices</b>
<b>3</b>	<b>Unlock and remove all labels and hasps by carrying the lockout procedures in reverse order</b>
<b>4</b>	<b>Turn on the machine or the specific part required for testing, proceeding with caution</b>