

# Lesson 5: Improve Your Design + Print Prep

## 3D Printing Center - Elementary Curriculum

3D Printing Center

45 minutes

# Welcome Back Designers!

## Look What We've Created!

*Show printed containers from Lesson 3*

- **Your containers** are real objects!
- **Problem-solving designs** from last lesson
- **Amazing progress** in just 4 lessons!

# What Worked Well?

## Examining Our Prints

**Let's analyze together:** - **What** printed successfully? - **What** had challenges? - **Why** did some work better than others? - **How** can we improve?

# The Power of Iteration

## Making Things Better

**Iteration means:** - **Looking** at what you made - **Finding** ways to improve it - **Making** changes  
- **Testing** again

*Real designers do this all the time!*

## Learning from Problems

- **Walls too thin** - make them thicker (2mm+)
- **Overhangs failed** - add support or redesign
- **Parts don't fit** - check measurements
- **Rough surfaces** - simplify complex curves

# Today's Mission

## Improve and Perfect

**You can:** - **Fix problems** with existing designs - **Make** your problem-solver better - **Start** a completely new project - **Prepare** your best work for printing

## Key Areas to Check

- **Wall thickness** - at least 2mm
- **Part connections** - do they fit together?
- **Size** - is it practical to use?
- **Details** - add personal touches
- **Functionality** - does it solve the problem?

# Improvement Time (25 minutes)

## Choose Your Path

**Option 1:** Fix your container design **Option 2:** Improve your problem-solver **Option 3:** Start something completely new **Option 4:** Combine ideas from multiple projects



## Printability Checklist

- ☒ **Walls** at least 2mm thick
- ☒ **Size** fits on build plate (200mm x 200mm)
- ☒ **Holes** at least 3mm diameter
- ☒ **Overhangs** less than 45 degrees
- ☒ **Bottom** has flat surface for bed adhesion

## For Experienced Designers

- **Chamfers** and **fillets** for smooth edges
- **Text** and **engravings** for personalization
- **Multiple parts** that fit together
- **Moving parts** (if you're feeling ambitious!)

## Get Expert Advice

**Bring your design to teacher for:** - **Printability** check - **Improvement** suggestions - **Technical** problem solving - **Advanced** feature help

## Learn from Each Other

**Partner up and:** - **Show** your improved design - **Explain** what you changed - **Ask** for feedback  
- **Give** constructive suggestions

## Getting Ready to Print

**Export Process:** 1. **Select** your best design 2. **Click** “Export” 3. **Choose** “STL” format 4. **Name** it clearly 5. **Download** to save

## Make It Clear

**Good names:** - “Sarah\_Pencil\_Holder\_v2.stl” - “Mike\_Phone\_Stand\_Final.stl” - “Emma\_Keychain\_Improved.stl”

**Bad names:** - “Design1.stl” - “Untitled.stl” - “Thing.stl”

## Before You Export

**Ask yourself:** - **Is this** my best work? - **Would I** be proud to show this? - **Does it** solve the problem I identified? - **Is it** ready for printing?

## Managing Expectations

- **Not all** designs can be printed (time limits)
- **Teacher** will select 2-3 per class
- **Best designs** get priority
- **Everyone** will see results next lesson



## Record Your Process

**Write down:** - **What** you improved - **Why** you made changes - **What** you learned - **What** you'd do differently next time

# Reflection Questions

## Think About Your Journey

- **What** was hardest about improving your design?
- **What** new skills did you learn?
- **How** has your thinking about design changed?
- **What** would you tell a new student?

# Show and Tell Prep

## Getting Ready for Next Lesson

**Think about:** - **How** you'll present your work - **What** problem your design solves - **What** you're most proud of - **What** you learned in the process

# What We Accomplished

## Today's Learning

- **Analyzed** printed objects critically
- **Improved** existing designs
- **Applied** design principles
- **Prepared** files for printing
- **Documented** our process

## Lesson 6 Preview

### **“Reflection and Future Thinking”**

- See your final prints!
- Present your best work
- Reflect on the whole journey
- Think about future possibilities

# Cleanup Time!

## 5 Minutes to Pack Up

- **Save** all your work
- **Export** your final design
- **Clean** your workspace
- **Put away** materials

**Outstanding improvement work today!**