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Problem 11.4

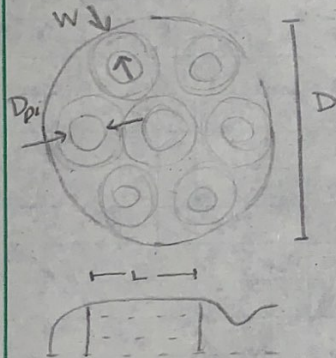
Given: Hybrid Rocket with 7 port cluster
LOX/HTPB so $I_{sp} = 350$ sec at $O/F = 2.5$
Average thrust required: 500,000 lbf for $t_b = 100$ sec
HTPB fuel density: 0.036 lb/in³
average c^* at optimal O/F : 5000 ft/s (at $O/F = 2.5$)

$$G_{ox, initial} = 1.0 \text{ lb/in}^2\text{s}$$
$$r = 0.2 G_{ox}^{0.68}$$

Find:

- Initial port diameter (D_{pi})
- total web distance burned (w)
- fuel grain length (L) and overall motor diameter (D)

Schematic:



Assumptions:

characteristic velocity efficiency of 1.0
Initial G_{ox} is for all 7 ports combined
 \dot{m}_{ox} is constant
Burning rate is linear
Given I_{sp} and F are the initial values

Basic Equations:

$$G_{ox} = (\dot{m}_{ox} / N A_p)$$

$$r = a G_{ox}^n$$

$$\dot{m}_{ox} = \frac{\dot{m}}{1 + O/F}$$

$$r_{av} = \frac{r_c + r_f}{2}$$

$$w = r_{av} t$$

$$c^* = P_c A_b / (\dot{m}_{ox} + \dot{m}_f)$$

$$\dot{m}_f = r \rho_f N \text{Per}(w) L$$

Analysis

a) $r_i = a G_{ox,init}^n$

$$r_i = 0.2 (1)^{0.68} = 0.2 \text{ in/sec}$$

$$\dot{m}_{ox} = \frac{F}{1 \text{ sp } g (1 + 1/60)} = \frac{500,000 \text{ lbf}}{(350 \text{ sec})(32.2 \text{ ft/s}^2)(1 + 1/2.5)} \times \frac{32.2 \text{ lbfm ft}}{\text{s}^2 \text{ lbf}}$$

$$\dot{m}_{ox} = 1020.4 \text{ lbfm/s}$$

$$G_{ox,init} = \frac{\dot{m}_{ox}}{7 \pi R_i^2}$$

$$R_i^2 = \frac{\dot{m}_{ox}}{7 \pi G_{ox,init}}$$

$$R_i = \sqrt{\frac{1020.4 \text{ lbfm/s}}{7 \pi (1.0 \text{ lb/in}^2 \text{ s})}}$$

$$R_i = 6.81179 \text{ in}$$

$$D_{pi} = 2R = 13.62 \text{ in}$$

b) $w = \frac{r_i + r_f}{2} (t_b)$

$$r_f = 0.2 \left(\frac{\dot{m}_{ox}}{7 \pi R_f^2} \right)^{0.68}$$

$$R_f = R_i + w$$

$$r_f = 0.2 \left(\frac{1020.4}{7 \pi (6.81179 + w)^2} \right)^{0.68}$$

Sub in

$$w = \left[\frac{0.2 + 0.2 \left(\frac{1020.4}{7 \pi (6.81179 + w)^2} \right)^{0.68}}{2} \right] \times 100 \quad [\text{in/s}] \times [\text{s}]$$

$$w = 10 + 10 \left(\frac{46.4}{(6.81179 + w)^2} \right)^{0.68}$$

solve for w in MATLAB

$$w = 12.435 \text{ in}$$

$$c) \dot{m}_f = r \rho_f N \text{Per}(w) L$$

$$\dot{m}_f = 0.2 \left(\frac{\dot{m}_{ox}}{\pi R^2 (7)} \right)^{0.68} (0.036)(7) 2\pi (R_{mid}) L$$

Use R = mid burn radius

$$R = 6.81179 + (12.435/2) = 13.03 \text{ in}$$

$$\dot{m}_f = \frac{1}{7} \dot{m}_{ox} (1/0.1) = 1020.4 \text{ lbm/s} (1/2.5)$$

$$\dot{m}_f = 408.16 \text{ lbm/s}$$

Rearrange & substitute

$$L = \frac{408.16 \text{ lbm/s}}{0.2 \left(\frac{1020.4}{7\pi (13.03)^2} \right)^{0.68} (0.036 \text{ lb/in}^3)(7)(2\pi)(13.03 \text{ in})}$$

in/s

$$L = 238.98 \text{ in}$$

overall D

$$D = (R_o + w)(2)(3)$$

$$D = (6.81179 + 12.435)(6) \text{ in}$$

$$D = 115.48 \text{ in}$$

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Given:

$$R(t) = \left[a(2n+1) \left(\frac{\dot{m}_{ox}}{\pi} \right)^n t + R_i^{2n+1} \right]^{1/2n+1}$$

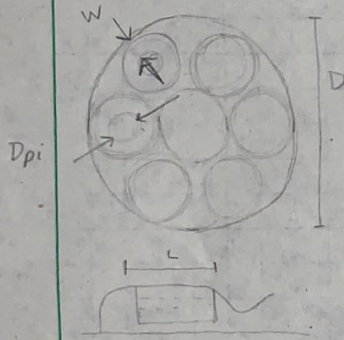
$$\dot{m}_f(t) = 2a\pi^{1-n} \rho_f L \dot{m}_{ox}^n \left[a(2n+1) \left(\frac{\dot{m}_{ox}}{\pi} \right)^n t + R_i^{2n+1} \right]^{\frac{1-2n}{1+2n}}$$

Find:

Repeat 11.4 and find:

- Total web dust burned
- L assuming O/F is at mid web
- overall motor diameter
- % diff of web distance and L here vs in 11.4
- 5 plots
 - Mixture ratio k G_{ox} as $f(t)$
 - C^* as $f(O/F)$ and point out motor start & stop points
 - \dot{m}_f , \dot{m}_{ox} , \dot{m}_{prop} as $f(t)$
 - P_c as $f(t)$ with $A_i = 300 \text{ in}^2$ and using c^* from table
 - F_{vac} as $f(t)$ assuming $C_{fv} = 1.70$

Schematic:



Assumptions:

Same as 11.4

Use the 2 equations above

Basic Equations:

$$G_{ox} = (\dot{m}_{ox} / N A_p)$$

$$r = a G_{ox}^n$$

$$\dot{m}_{ox} = \frac{\dot{m}}{1 + Y_{OF}}$$

$$r_{av} = \frac{r_c + r_f}{2}$$

$$W = r_{av} t$$

$$C^* = P_c A_b / (\dot{m}_{ox} + \dot{m}_f)$$

$$\dot{m}_f = r \rho_f N \text{Per}(w) L$$

Analysis:

a) Total web dist. burned

$$\dot{m}_{ox} = \frac{F}{I_{sp} g} \left(\frac{0/F}{1+0/F} \right) = \frac{500,000 \text{ lbf}}{(350.5)(32.2 \text{ ft/s}^2)} \left(\frac{2.5}{3.5} \right) \left(\frac{32.2 \text{ lbm ft}}{\text{lbf s}^2} \right)$$

$$\dot{m}_{ox} = 1020.4 \text{ lbm/s}$$

$$G_{ox, init} = \dot{m}_{ox} / (7\pi R_i^2)$$

$$R_i = \sqrt{\frac{1020.4 \text{ lbm/s}}{7\pi (1.0 \text{ lbm/in}^2 \text{s})}}$$

$$R_i = 6.81179 \text{ in}$$

Now, we know $t_b = 100 \text{ s}$

$$R(100) = \left[0.2 (1.36+1) \left(\frac{1020.4}{7\pi} \right)^{0.68} (100) + (6.81179)^{(1.36+1)} \right]^{1/(1.36+1)}$$

[in/s][s]

$$R(100) = 16.379 \text{ in}$$

$$W = R(100) - R_i = 16.379 - 6.81179 \text{ in}$$

$$W = 9.567 \text{ in}$$

b) $R_{mid} = R_i + W/2 = 6.81179 + 4.7835$

$$R_{mid} = 11.595 \text{ in}$$

$$\dot{m}_f = 0.2 \left(\frac{\dot{m}_{ox}}{7\pi R^2} \right)^{0.68} (0.036) 7(2\pi) R_{mid} L$$

$$L = \frac{\dot{m}_{ox} \left(\frac{1}{0/F} \right) \text{ lbm/s}}{0.2 \left(\frac{1020.4}{7\pi (11.595)^2} \right)^{0.68} (0.036 \text{ lb/in}^3) 7(2\pi) (11.595 \text{ in})}$$

in/s

$$L = 229.15 \text{ in}$$

c) overall diameter

$$D = (R_i + w)(3)(2)$$

$$D = (6.81179 + 9.567)(6)$$

$$D = 98.273 \text{ in}$$

d) % difference in w and L from 11.4 and here

W:

$$11.4: w = 12.435 \text{ in}$$

$$SP: w = 9.567 \text{ in}$$

$$\% \text{ diff web} = \frac{SP - 11.4}{SP} = \frac{9.567 - 12.435}{9.567}$$

$$\% \text{ diff web} = 29.978\%$$

L:

$$11.4: 238.98 \text{ in}$$

$$SP: 229.15 \text{ in}$$

$$\% \text{ diff L} = \frac{229.15 - 238.98}{229.15}$$

$$\% \text{ diff L} = 4.2897\%$$

e) Plots

$$O/F = \frac{\dot{m}_{ox}}{0.72 a \pi^{1-n} p_f L \dot{m}_{ox}^n \left[a(2n+1) \left(\frac{\dot{m}_{ox}}{7\pi} \right)^{n-1} t + p_f^{2n+1} \right]^{1-2n/(1+2n)}}$$

c^* as $f(O/F) \rightarrow$ plot mixture ratio & c^* table & curve fit

Thus is done in excel

$$c^* = 359.8 (O/F)^3 - 2848.3 (O/F)^2 + 7136.2 (O/F) + 148.72$$

$$\text{at } O/F = 2.5, c^* = 5809.22 \text{ ft/s}$$

$$\text{at } R_o = 6.81179 \text{ in, } O/F = 2.1233 \text{ which gives } c^* = 5903.984 \text{ ft/s}$$

$$P_c = \frac{c^* (\dot{m}_{ox} + \dot{m}_f)}{A_t} = \frac{(5903.984 \text{ ft/s}) (\dot{m}_{ox} [\text{lbm/s}] + \dot{m}_f [\text{lbm/s}])}{(300 \text{ in}^2) (1/144) \frac{\text{ft}^2}{\text{in}^2} \times 32.2 \text{ lbm ft / lbf s}^2}$$

Assuming same A_t for thrust in vacuum

Since c^* is constant

$$c^* = 5903.984 \text{ ft/s}$$