

Midland (432-697-2228) Oklahoma (405-677-0567) Lufkin Automation Website http://www.lufkinautomation.com

### SROD v6.8.6 - PREDICTION OF ROD PUMPING SYSTEM PERFORMANCE

WELL NAME: Well 5B 6.5 SPM DATE/TIME : 9/10/2014 8:19:51 PM

ANALYST : Scott Malone COMPANY : Sandia Data DATA FILE: Sandia Data Well 5B (SnapOn).inp6e (BA WELL TYPE: Deviated

COMMENTS : Test Number: 5A. Test Date July/Aug 1996

Tubing pressure: 205 psi on 8/4/96

Casing pressure: 180 psi (Buildup 10.2 psi in 2 minutes) on 8/4/96 Production: 71 bopd, 340 bwpd, 407.3 mcfpd, 5737 GOR scfpb on 8/4/96

Fluid Properties: 35 degree API oil, water specific gravity = 1.01

\*WARNINGS/NOTIFICATIONS\* (Please see Input Data Summary Report)

### \*\* PRIME MOVER \*\*

Mfgr and Type : ROBBINS & MYERS 60 HP (FRAME 444U) (OLD TYPE)

Max Speed (rpm) : 1217 Speed Variation (%)
Min Speed (rpm) : 1159 Cyclic Load Factor : 4.8 Cyclic Load Factor : 2.197
Peak Regenerative Power (hp) : -18.86
Prime Mover Output (hp) : 9.77 Power Required (hp) Power Required (hp) : 23.19
Motor Load (% of Rating) : 38.7 Sheave Ratio (Unit/ Prime Mover) : 6.395

### \*\* PUMPING UNIT \*\*

Mfgr and Type: LUFKIN C640-305-168 WITH 94110B CRANKS (4 pins) (CC'WISE)

Actual Max Load (lbs) : 15257 Actual Min Load (lbs) : 8303 Average Pumping Speed (spm) : 6.5 Max Load (% of Rating) : 50 Average Pumping Speed (spm) : 6.5
Polished Rod Power (hp) : 8.79
Computed Surface Stroke (in) : 169.8 Unit and Drive Train Loss (hp) : 0.98

### \*\* SUMMARY OF REDUCER LOADING \*\*

### IN BALANCE

Max Torque (m in-lbs) 356.8 Min Torque (m in-lbs) -166.2 Counterbalance Moment (m in-lbs) 1070.9 Counterbalance Effect (X100 lbs) 118.37 Percent of Reducer Rating 55.8

### \*\* ROD LOADING \*\*

	Diameter (in)	Length (ft)	Modulus (MM psi)	Fr Coeff	Guides	Loading
1)	1 *	1510	30.5	0.2	N (0)	36
2)	0.875	1600	30.5	0.2	N (0)	35
3)	0.75	1700	30.5	0.3	M (0)	32
4)	1.5	250	30.5	0.2	N (0)	5

<sup>\*</sup> Requires slimhole couplings

Norris PPS-Standard guide weights has been considered

Max Stress (surf.) (psi) : 19299 Min Stress (surf.) (psi) : 10699

# ROD LOADING AT SURFACE AS % OF RATING

Service Factor	Class C,K	Class D	API D
1	48	36	36
0.9	57	42	42
0.8	71	50	50
0.7	93	63	63

## \*\* DOWNHOLE PERFORMANCE \*\*

Stroke (in)	BPD at 100% eff.	BPD at 85% eff.	
Gross: 168.7	511 (24h/d)	434 (24h/d)	
Net: 168.6	511 (24h/d)	434 (24h/d)	
Tubing Stretch (in)	: 0.1	Lost Displacement (bpd)	: 0
Loss Along Rod String (hp)	: 3.95	Pump Power (hp)	: 4.84
Tubing Size (in)	: 2.875	Tubing Anchor Location (ft)	: 4970
Pump Spacing Guide (in)	: N/A	Pump Fillage (%)	: 100

# \*\* Non-Dimensional Variables \*\*

N/No' : 0.13 Fo/S/Kr : 0.03

# \*\* OTHER BASIC DATA \*\*

### \*\* ROD LOADING AT SPECIAL DEPTHS (Top of Lower Interval) \*\*

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DATE/TIME : 9/10/2014 8:19:51 PM

COMPANY : Sandia Data

Interval : 1			
Depth (ft)	: 0	Rod Diameter (in)	: 1 *
Max Stress (psi)	: 19299	Min Stress (psi)	: 10699
Min Stress at Bottom (psi)	: 5787	Rod Weight (lbs/ft)	: 2.904
ROD LOADING AS % OF RATING	:		
Service Factor	Class C,K	Class D API D	
1	48	36 36	
0.9	57	42 42	
0.8	71	50 50	
0.7	93	63 63	
Interval : 2			
Depth (ft)	: 1510	Rod Diameter (in)	: 0.875
Max Stress (psi)	: 16731	Min Stress (psi)	: 7821
Min Stress at Bottom (psi)	: 3063	Rod Weight (lbs/ft)	: 2.224
ROD LOADING AS % OF RATING		Rod Weight (185/10)	. 2.224
Service Factor	Class C,K	Class D API D	
1	47	35 35	
0.9	54	40 40	
0.8	65	48 48	
0.7	81	58 58	
	<b>01</b>		
Interval : 3			
Depth (ft)	: 3110	Rod Diameter (in)	: 0.75
Max Stress (psi)	: 13295	Min Stress (psi)	: 4729
Min Stress at Bottom (psi)	: 95	Rod Weight (lbs/ft)	: 1.634
ROD LOADING AS % OF RATING	•		
Service Factor	Class C,K	Class D API D	
1	42	32 32	
0.9	48	36 36	
0.8	56	42 42	
0.7	66	50 50	
Interval : 4			
Depth (ft)	: 4810	Rod Diameter (in)	: 1.5
Max Stress (psi)	: -585	Min Stress (psi)	: -1692
Min Stress at Bottom (psi)	: -2509	Rod Weight (lbs/ft)	: 6
ROD LOADING AS % OF RATING		. 5 . ( , . ,	
Service Factor	Class C,K	Class D User Defined Al	PI C
1	5	4 5	
0.9	5	4 5	
0.9 0.8			

Note: if this section is a sinker bar, the rod loading at elevator neck 1" at 1 sevice factor will be 10%

 $<sup>\</sup>mbox{\scriptsize \star}$  Slimhole couplings are required for this rod section.

### \*\* SUGGESTED ROD GUIDES \*\*

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Rod Number	Interval	Max Side Load	Molded Guides	Wheeled Guides	Rod Taper
From Surface	From (ft) - To (ft)	in Interval (lbs/rod)	(number/rod)	(number/rod)	Index
		(====,			

### \*\* ROD GUIDE DESIGN \*\*

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58	1410	1435	0	0	0 1
59	1435	1460	0	0	0 1
60	1460	1485	0	0	0 1
61	1485	1510	0	0	0 1
62	1510	1535	0	0	0 2
63	1535	1560	0	0	0 2 0 2 0 2 0 2 0 2 0 2 0 2 0 2 0 2 0 2
					0 2
64	1560	1585	0	0	0 2
65	1585	1610	0	0	0 2
66	1610	1635	0	0	0 2
67	1635	1660	0	0	0 2
68	1660	1685	0	0	0 2
69	1685	1710	0	0	0 2
70	1710	1735	0	0	0 2
					0 2
71	1735	1760	0	0	0 2
72	1760	1785	0	0	0 2
73	1785	1810	0	0	0 2 0 2
74	1810	1835	0	0	0 2
75	1835	1860	0	0	0 2
76	1860	1885	0	0	0 2 2
77	1885	1910	0	0	0 2
78			0	0	
	1910	1935			0 2
79	1935	1960	0	0	0 2 0 2 0 2 0 2
80	1960	1985	0	0	0 2
81	1985	2010	0	0	0 2
82	2010	2035	0	0	0 2
83	2035	2060	0	0	
84	2060	2085	0	0	0 2
85	2085	2110	0	0	0 2
					0 2
86	2110	2135	0	0	0 2
87	2135	2160	0	0	0 2
88	2160	2185	0	0	0 2
89	2185	2210	0	0	0 2
90	2210	2235	0	0	0 2
91	2235	2260	0	0	0 2
92	2260	2285	0	0	0 2
	2285		0	0	0 2
93		2310			0 2
94	2310	2335	0	0	0 2
95	2335	2360	0	0	0 2
96	2360	2385	0	0	0 2
97	2385	2410	0	0	0 2
98	2410	2435	0	0	0 2
99	2435	2460	0	0	0 2 0 2 0 2 0 2 0 2 0 2 0 2 0 2 0 2 0 2
100	2460	2485	0	0	0 2
					0 2
101	2485	2510	0	0	0 2
102	2510	2535	0	0	0 2
103	2535	2560	0	0	0 2
104	2560	2585	0	0	0 2
105	2585	2610	0	0	0 2
106	2610	2635	0	0	0 2
107	2635	2660	0	0	
108	2660	2685	0	0	0 2
109	2685	2710	0	0	0 2
					0 2
110	2710	2735	0	0	0 2
111	2735	2760	0	0	0 2
112	2760	2785	0	0	0 2
113	2785	2810	0	0	0 2
114	2810	2835	0	0	0 2
115	2835	2860	0	0	0 2
116	2860	2885	0	0	0 2
117	2885	2910	0	0	0 2
117	2910	2935	0	0	0 2
					0 2
119	2935	2960	0	0	0 2
120	2960	2985	0	0	0 2
121	2985	3010	0	0	0 2
122	3010	3035	0	0	0 2
123	3035	3060	0	0	0 2
124	3060	3085	0	0	0 2
125	3085	3110	0	0	0 2
126	3110	3135	0	0	0 3
			0	0	0 3
127	3135	3160			0 3
128	3160	3185	0	0	0 3
129	3185	3210	0	0	0 3
130	3210	3235	0	0	0 3
131	3235	3260	0	0	0 3
132	3260	3285	0	0	0 3
133	3285	3310	0	0	0 3
134	3310	3335	0	0	0 2 0 2 0 2 0 2 0 2 0 2 0 2 0 2 0 2 0 2
135	3335	3360	0	0	0 3
					0 3
136	3360	3385	0	0	0 3

137	3385	3410	0	0	0	3
138	3410	3435	0	0	0	3
						2
139	3435	3460	0	0	0	3
140	3460	3485	0	0	0	3
			0	0	0	3
141	3485	3510				3
142	3510	3535	0	0	0	3
143	3535	3560	0	0	0	3
						0
144	3560	3585	0	0	0	3
145	3585	3610	0	0	0	3
146	3610	3635	0	0	0	3
						5
147	3635	3660	0	0	0	3
148	3660	3685	0	0	0	3
149	3685	3710	0	0	0	3
						5
150	3710	3735	0	0	0	3
151	3735	3760	0	0	0	3
152	3760	3785	0	0	0	3
						3
153	3785	3810	0	0	0	3
154	3810	3835	0	0	0	3
155	3835		0	0	0	3
		3860				3
156	3860	3885	0	0	0	3
157	3885	3910	0	0	0	3
158	3910	3935	0	0	0	3
159	3935	3960	0	0	0	3
160	3960	3985	0	0	0	3
161	3985	4010	0	0	0	3
162	4010	4035	0	0	0	3
163	4035	4060	0	0	0	3
						2
164	4060	4085	0	0	0	3
165	4085	4110	0	0	0	3
166	4110	4135	0	0	0	3
						2
167	4135	4160	0	0	0	3
168	4160	4185	0	0	0	3
169	4185	4210	0	0	0	3
						0
170	4210	4235	0	0	0	3
171	4235	4260	0	0	0	3
172	4260	4285	0	0	0	3
						2
173	4285	4310	0	0	0	3
174	4310	4335	0	0	0	3
175	4335	4360	0	0	0	3
176	4360		0	0	0	3
		4385				3
177	4385	4410	0	0	0	3
178	4410	4435	0	0	0	3
179	4435	4460	0	0	0	3
						5
180	4460	4485	0	0	0	3
181	4485	4510	0	0	0	3
182	4510	4535	0	0	0	3
						5
183	4535	4560	0	0	0	3
184	4560	4585	0	0	0	3
185	4585	4610	0	0	0	3
186	4610	4635	0	0	0	3
187	4635	4660	0	0	0	3
188	4660	4685	0	0	0	3
						2
189	4685	4710	0	0	0	3
190	4710	4735	0	0	0	3
191	4735	4760	0	0	0	3
192	4760	4785	0	0	0	3
193	4785	4810	0	0	0	3
194	4810	4835	0	0	0	4
195	4835	4860	0	0	0	4
196	4860	4885	0	0	0	4
197	4885	4910	0	0	0	4
198	4910	4935	0	0	0	4
199	4935	4960	0	0	0	4
200	4960	4985	0	0	0	4
201	4985	5010	0	0	0	4
202	5010	5035	0	0	0	4
203	5035	5060	0	0	0	4

### \*\* INPUT DATA SUMMARY \*\*

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: Well 5B 6.5 SPM WELL NAME ANALYST : Scott Malone COMPANY : Sandia Data PUMPING UNIT ID : LC640-305-168 (Description) (LUFKIN C640-305-168 WITH 94110B CRANKS (4 pins)) MOTOR ID · RM60HP (ROBBINS & MYERS 60 HP (FRAME 444U) (OLD TYPE)) (Description) : SROD Defined C'BAL OPTION COUNTERBALANCE MOMENT (in-lbs) : 0 : 1 - 169.8 (in)CRANK HOLE ROTATION OF UNIT : CC'WISE SPEED VARIATION : VARIED PUMP DEPTH (ft) : 5060 PUMP DIAMETER (in) : 2 : 1931.5 PUMP INTAKE PRESSURE (psi) PERCENT COMPLETE PUMP FILLAGE : 100 PUMPING SPEED (SPM) . 6.5 TUBINGHEAD PRESSURE (psi) : 205 TUBING ANCHOR DEPTH (ft) : 4970 TUBING GRADIENT (psi/ft) : 0.433 TUBING SIZE : 3 - 27/8 in.Rod/Taper Information: ROD STRING DESIGN OPTION : SPECIFY ROD DESIGN Diameter (in) Length (ft) Tensile (psi) Modulus (MM psi) Weight (lbs/ft) Guide Type API D 1510 115000 30.5 2.904 Ν 1 2) API D 0.875 1600 115000 30.5 2.224 Ν API D 3) 1700 115000 30.5 1.634 0.75 API C 4) 250 90000 30.5 1.5 SERVICE FACTOR : 1. ELECTRIC COST (cents/kwh) : 10 UPSTROKE DAMPING FACTOR : 0.05 DOWNSTROKE DAMPING FACTOR : 0.15 PUMP FRICTION (lbs) STUFFING BOX FRICTION (lbs) : 100 PUMP LOAD ADJUSTMENT (lbs) : 0 BUOYANT WEIGHT ADJUSTMENT (lbs) : 0 PUMP LOAD COEFFICIENT (lbs/ft/sec) : 5 Run Time (h/d) : 24 MAX SIDE LOAD FOR BASE ROD (lbs/rod) MAX SIDE LOAD FOR MOLDED GUIDE (lbs/rod) MAX SIDE LOAD FOR WHEELED GUIDE (lbs/rod) : 200 ROD FRICTION COEFFICIENT : 0.2 MOLDED GUIDE FRICTION RATIO : 1.5 WHEELED GUIDE FRICTION RATIO : 0.1 : 2 OTHER GUIDE FRICTION RATIO WELL DEVIATION SURVEY : See Well Deviation Report Auto Add Rod Guide Weights

# \*\* WARNINGS / NOTIFICATIONS \*\*

Slimhole couplings have been added.

### \*\* DYNO GRAPH \*\*

WELL NAME: Well 5B 6.5 SPM DATE/TIME: 9/10/2014 8:19:52 PM

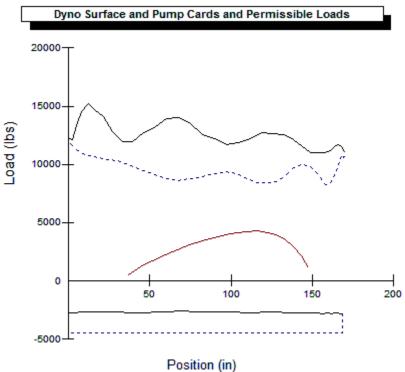
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Duno Surface and Dumo Carde and Bermineible Loads



# \*\* REDUCER TORQUE \*\*

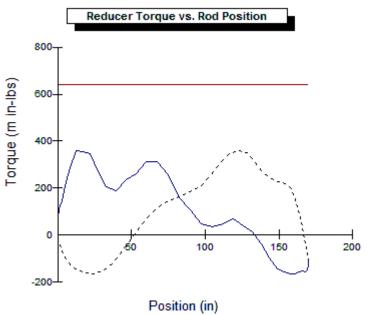
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### \*\* AXIAL LOAD ~ BUCKLING TENDENCY \*\*

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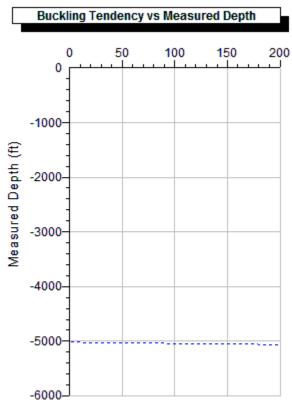
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# Axial Load vs Measured Depth -5000 0 5000 10000 15000 20000 -1000 -1000 -1000 -100000 -10000 -10000 -10000 -10000 -10000 -100000 -10000 -10000 -100



Axial Load (lbs)

Buckling Tendency (lbs)

Rod	Rod	Max	Min	Max	Min	Rod
Type	Diam in	Load	Load	Stress	Stress	Load @ 1
	(in)	(lbs)	(lbs)	(psi)	(psi)	8
1. API D	1	15157	8403	19299	10699	36
2. API D	0.875	10061	4703	16731	7821	35
3. API D	0.75	5873	2089	13295	4729	32
4. API C	1.5	-1033	-2991	-585	-1692	5

Max Buckling (lbs) : 199
Location of Max Buckling (ft) : 5060
Buckling Starts at (ft) : 5026

Buckling tendency does not include buoyancy forces because buoyancy forces do not cause buckling.

# \* Neutral Point in Rod String (Buoyancy Considered) \*

: 0

Measured Depth (ft) : 4815 Rod Diameter (in) : 1.5

Max/Min Load (lbs) : -1065/-3018

Buckling Tendency (lbs)

### \*\* SIDE/DRAG LOAD \*\*

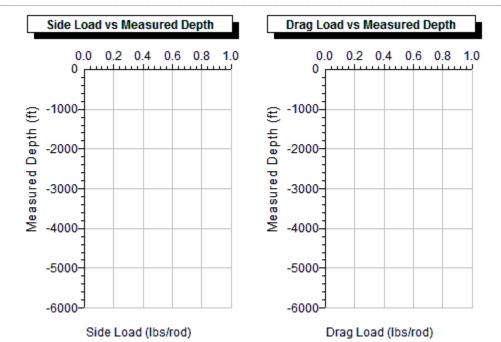
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Max Side Load (lbs/rod) : 0
Max Drag Load (lbs/rod) : 0
Rod Length for Steel/Fiberglass (ft/ft) : 25/37.5

### \*\* WELL DEVIATION \*\*

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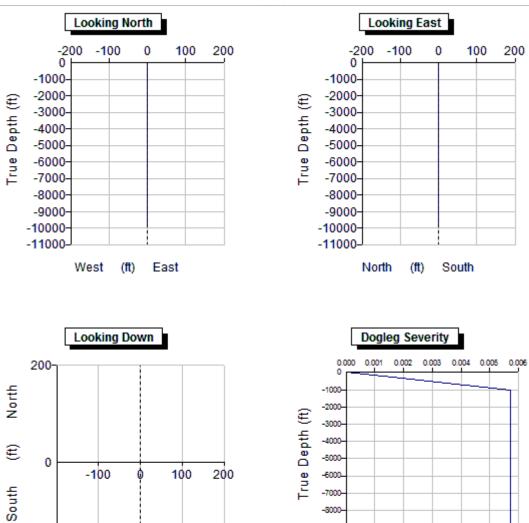
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-200

West (ft) East

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-8000--9000--10000-

-11000-

Dogleg Severity (deg/100ft)

MD (ft)	INC (deg)	Azimuth (deg)	TVD (ft)	N-S (ft)	E-W (ft)	Dogleg Severity (deg/100ft)
0.00	0.00	0.00	0.00	0.00N	0.00E	0.00
1000.00	0.00	0.00	1000.00	0.00N	0.00E	0.01
3000.00	0.00	0.00	3000.00	0.00N	0.00E	0.01
8000.00	0.00	0.00	8000.01	0.00N	0.00E	0.01
10000.00	0.00	0.00	10000.01	0.00N	0.00E	0.01