

5 PAST SHIFT DATA , IT IS CONTINUOUS SO WE CAN CHECK THE HISTORY FOR LAST 5 SHIFTS

SHIFT_CHANGE

DATASHIFT

COP
Source SHIFTHISTORY[3].COMPLETED
Dest SHIFTHISTORY[4].COMPLETED
Length 1

COP
Source SHIFTHISTORY[3].PASSED
Dest SHIFTHISTORY[4].PASSED
Length 1

COP
Source SHIFTHISTORY[3].FAILED
Dest SHIFTHISTORY[4].FAILED
Length 1

COP
Source SHIFTHISTORY[3].EFFICIENT
Dest SHIFTHISTORY[4].EFFICIENT
Length 1

COP
Source SHIFTHISTORY[2].COMPLETED
Dest SHIFTHISTORY[3].COMPLETED
Length 1

COP
Source SHIFTHISTORY[2].PASSED
Dest SHIFTHISTORY[3].PASSED
Length 1

COP
Source SHIFTHISTORY[2].FAILED
Dest SHIFTHISTORY[3].FAILED
Length 1

COP
Source SHIFTHISTORY[2].EFFICIENT
Dest SHIFTHISTORY[3].EFFICIENT
Length 1

COP
Source SHIFTHISTORY[1].COMPLETED
Dest SHIFTHISTORY[2].COMPLETED
Length 1

COP
Source SHIFTHISTORY[1].PASSED
Dest SHIFTHISTORY[2].PASSED
Length 1

COP
Source SHIFTHISTORY[1].FAILED
Dest SHIFTHISTORY[2].FAILED
Length 1

COP
Source SHIFTHISTORY[1].EFFICIENT
Dest SHIFTHISTORY[2].EFFICIENT
Length 1

COP
Source SHIFTHISTORY[0].COMPLETED
Dest SHIFTHISTORY[1].COMPLETED
Length 1

COP
Source SHIFTHISTORY[0].PASSED
Dest SHIFTHISTORY[1].PASSED
Length 1

COP
Source SHIFTHISTORY[0].FAILED
Dest SHIFTHISTORY[1].FAILED
Length 1

COP
Source SHIFTHISTORY[0].EFFICIENT
Dest SHIFTHISTORY[1].EFFICIENT
Length 1

COP
Source CURRENT_SHIFT.COMPLETED
Dest SHIFTHISTORY[0].COMPLETED
Length 1

COP
Source CURRENT_SHIFT.PASSED
Dest SHIFTHISTORY[0].PASSED
Length 1

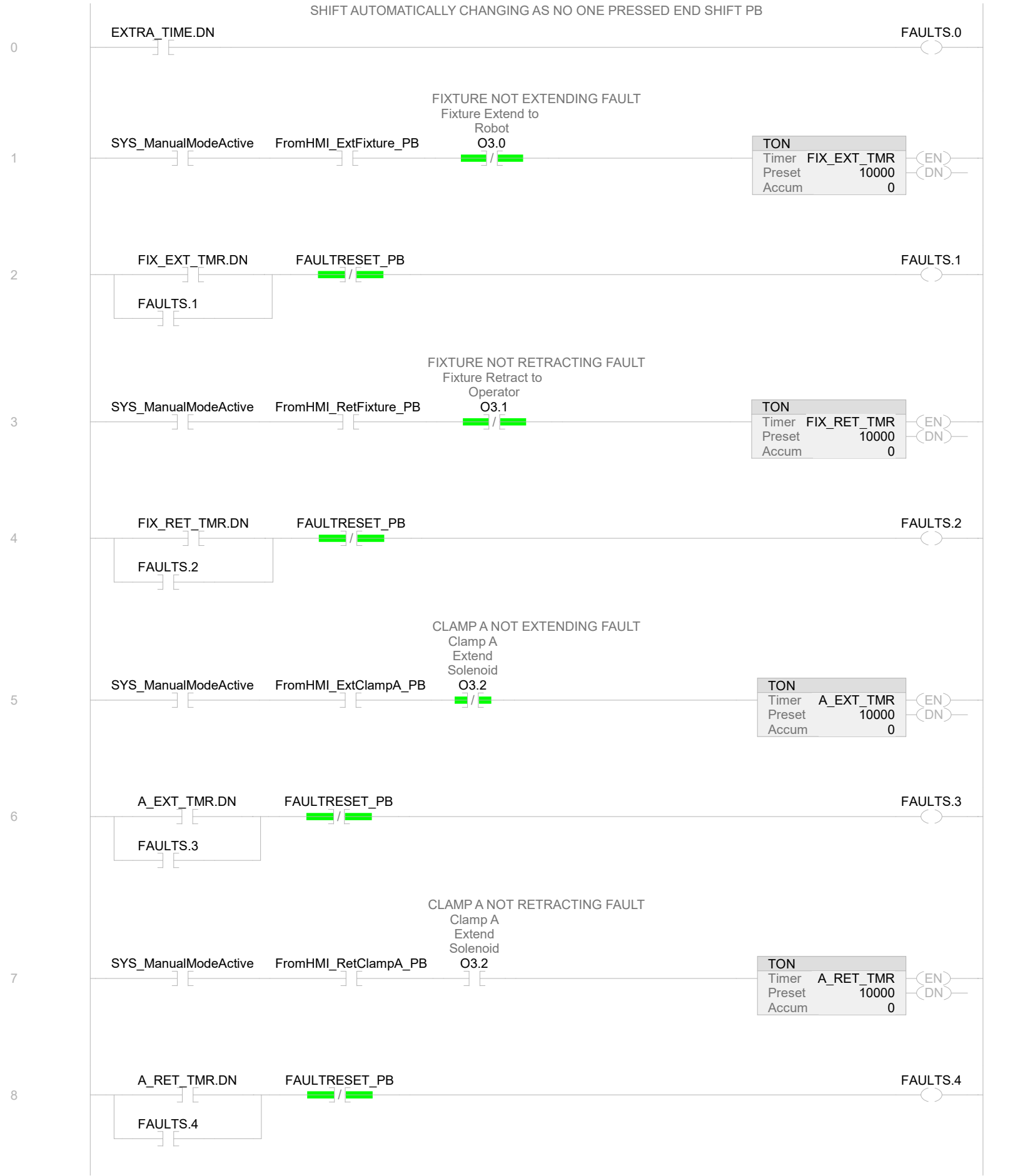
COP
Source CURRENT_SHIFT.FAILED
Dest SHIFTHISTORY[0].FAILED
Length 1

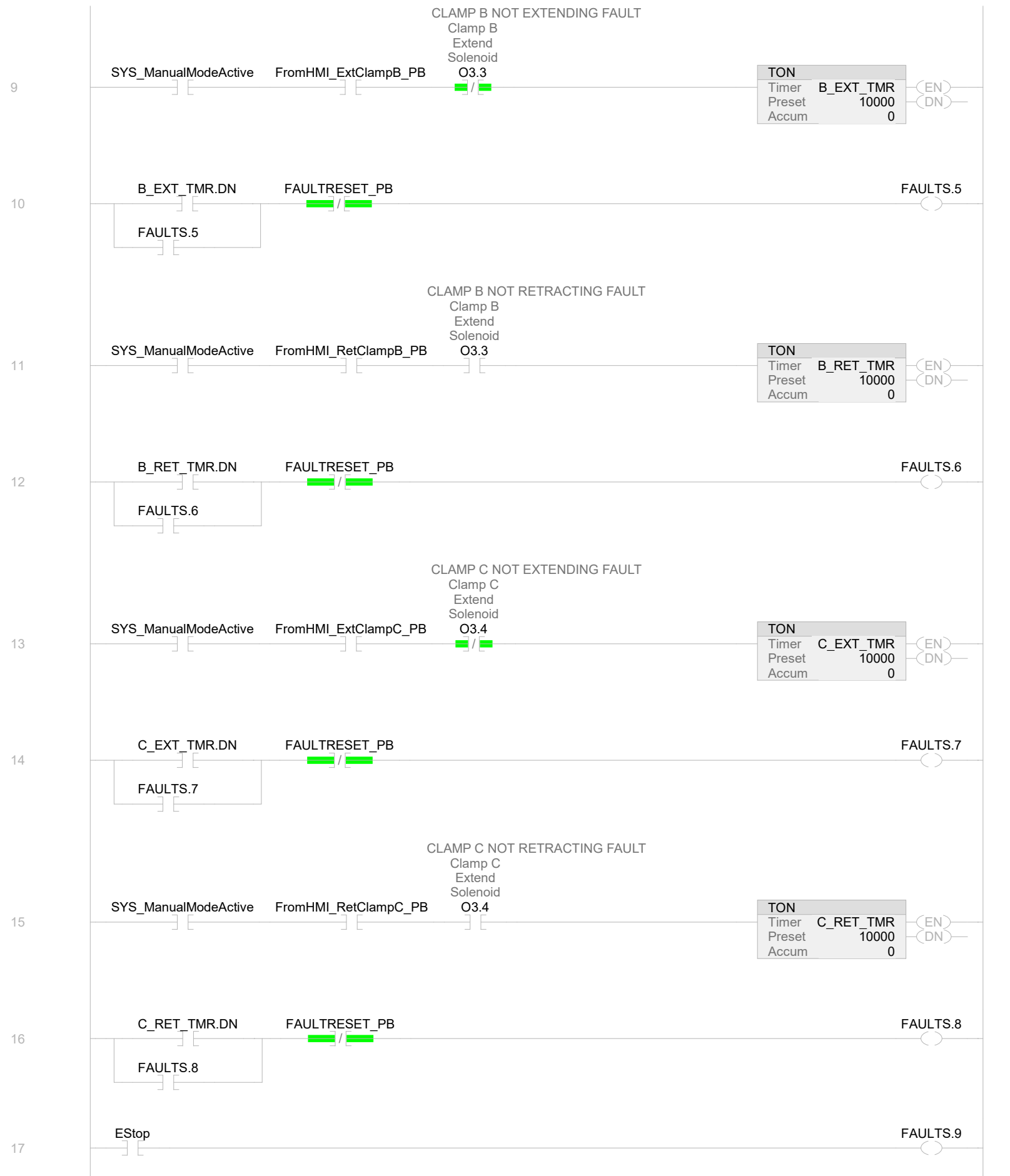
COP
Source CURRENT_SHIFT.EFFICIENT
Dest SHIFTHISTORY[0].EFFICIENT
Length 1

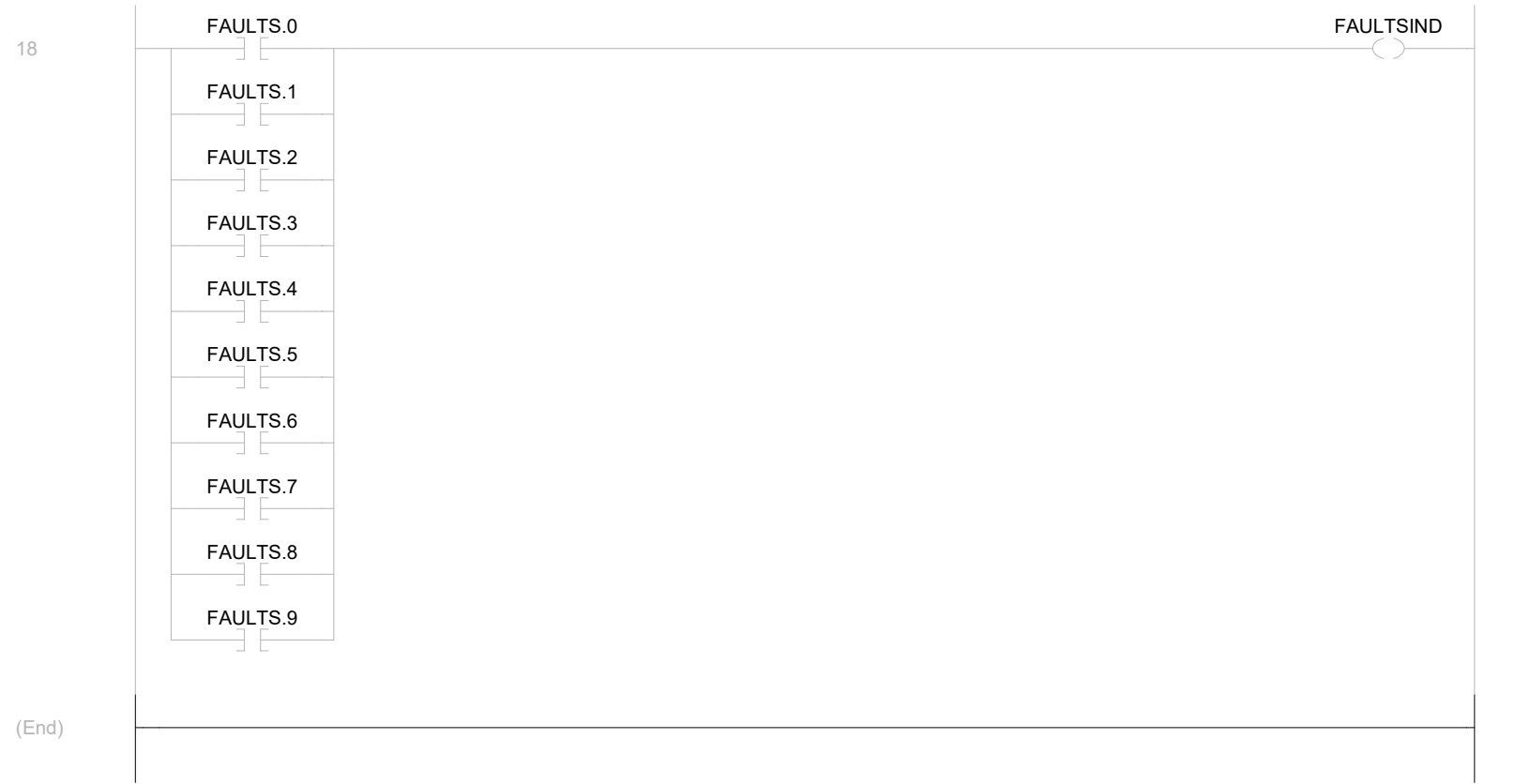
RESET_STATS

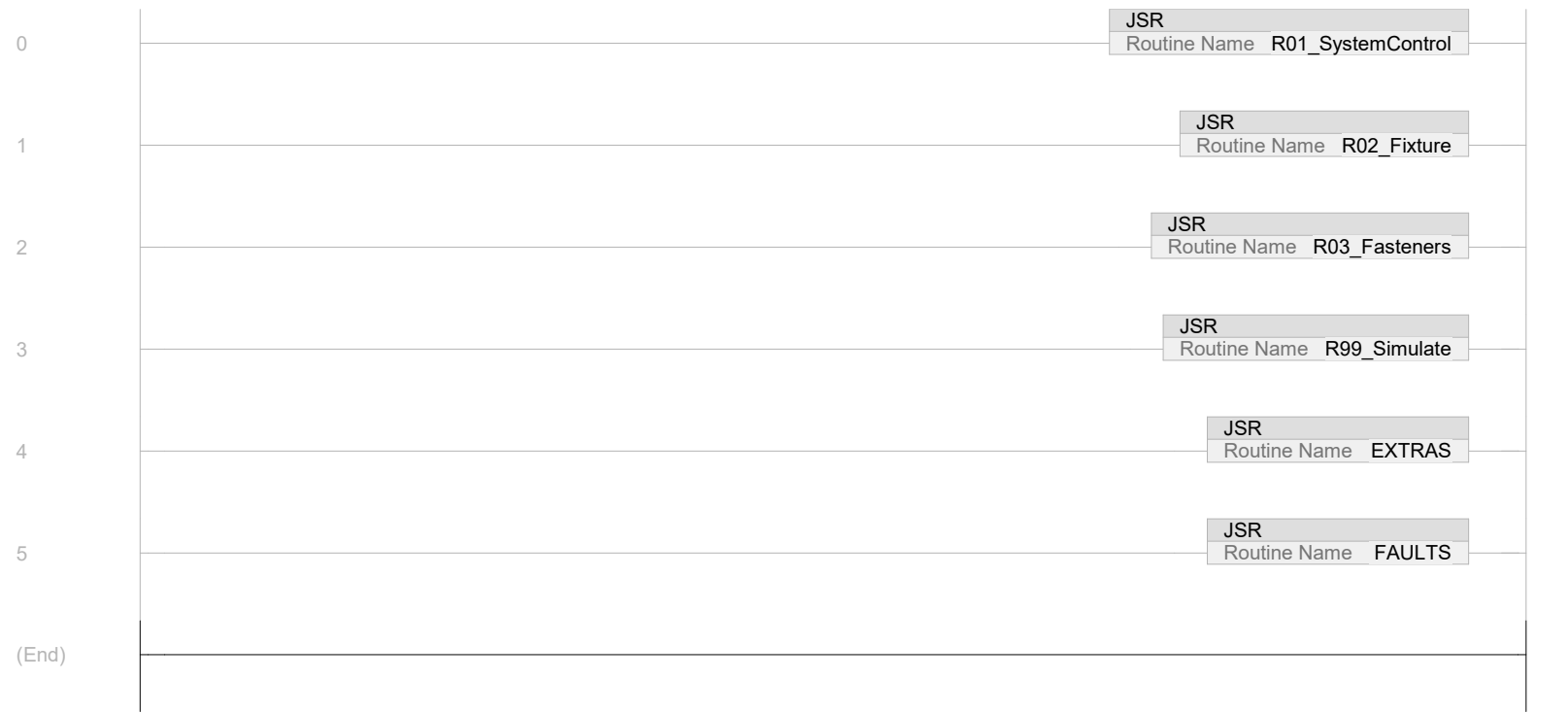


(End)









Data type Name: SHIFT_DATA

Description:

Size: 16 byte(s)

Name	Value	Data Type	Style
COMPLETED		DINT	Decimal
External Access:	Read/Write		
PASSED		DINT	Decimal
External Access:	Read/Write		
FAILED		DINT	Decimal
External Access:	Read/Write		
EFFICIENT		REAL	Float
External Access:	Read/Write		