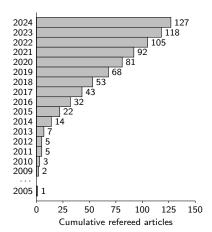
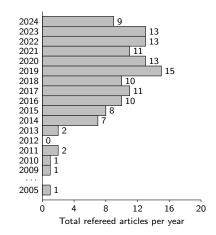
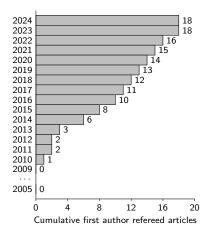
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The R-Process Alliance: 2MASS J22132050-5137385, the Star with the Highest-known r-process Enhancement at  $[{\it Eu/Fe}]=+2.45$ 

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