L511 Series_Hardware Design

LTE Module Series

Version： V1.2.3

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Shanghai Mobiletek Communication Ltd

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Version History

Date	Version	Modify records	Author
2022-06-16	V1.0	Initial	hb.fang
2022-06-21	V1.1	Supplementary entity diagram	hb.fang
2022-07-06	V1.2	Update packaging Information	hb.fang
2022-11-18	V1.2.1	Reformatted and add L511C-Y information	rc.dong
2022-12-14	V1.2.2	Update Figure 2.3.1-1; delete Table 5.2-1 Data Link	rc.dong
2023-02-23	V1.2.3	Add L511C-6L information, update power consumption	rc.dong

CONTENT

1 Introduction

The L511 Series are a Cat1 module for LCC+LGA package, with stable and reliable performance. It can well meet customer's requirements for cost-effective, low-power applications. It suits to IoT areas, such as PoC, Mobile payment, security and alarm systems, on-board vehicle, DTU, asset tracking, sharing economy, etc.

1.1 Hardware Diagram

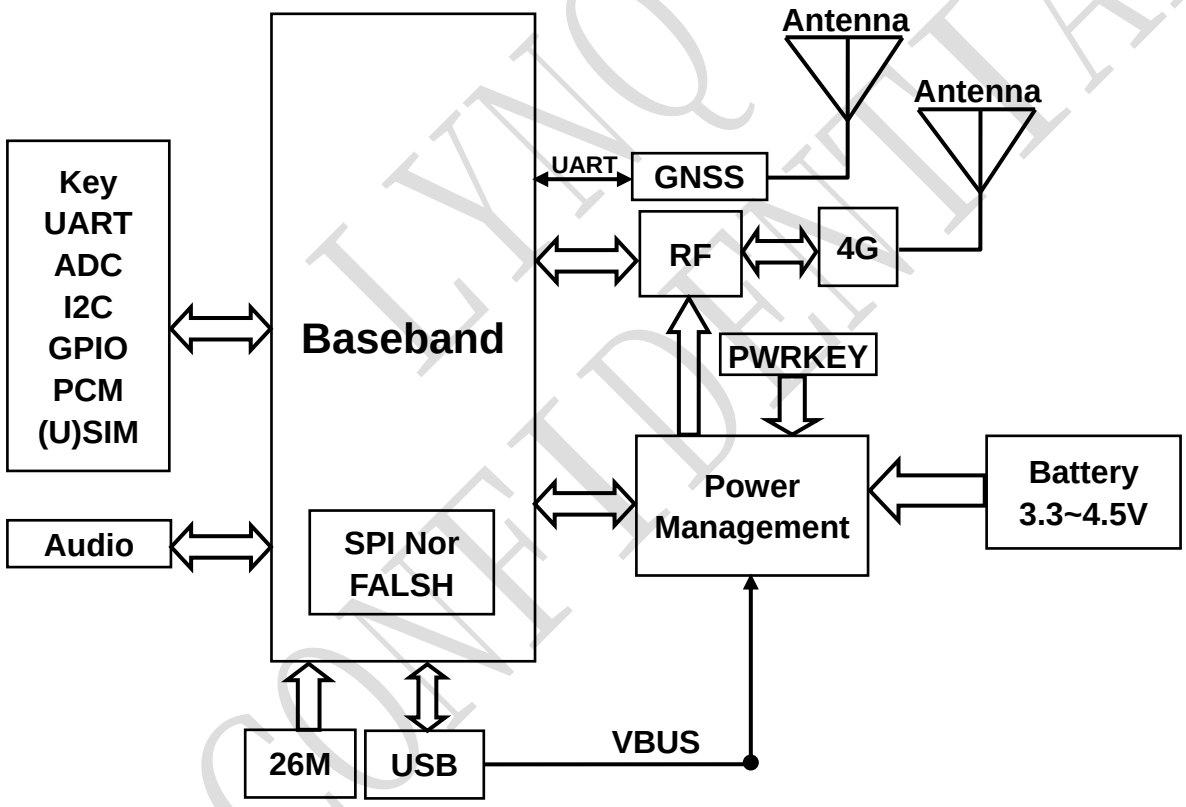

Figure 1.1-1 L511C(N)/L511CS(N)/L511C-6L Functional Block Diagram

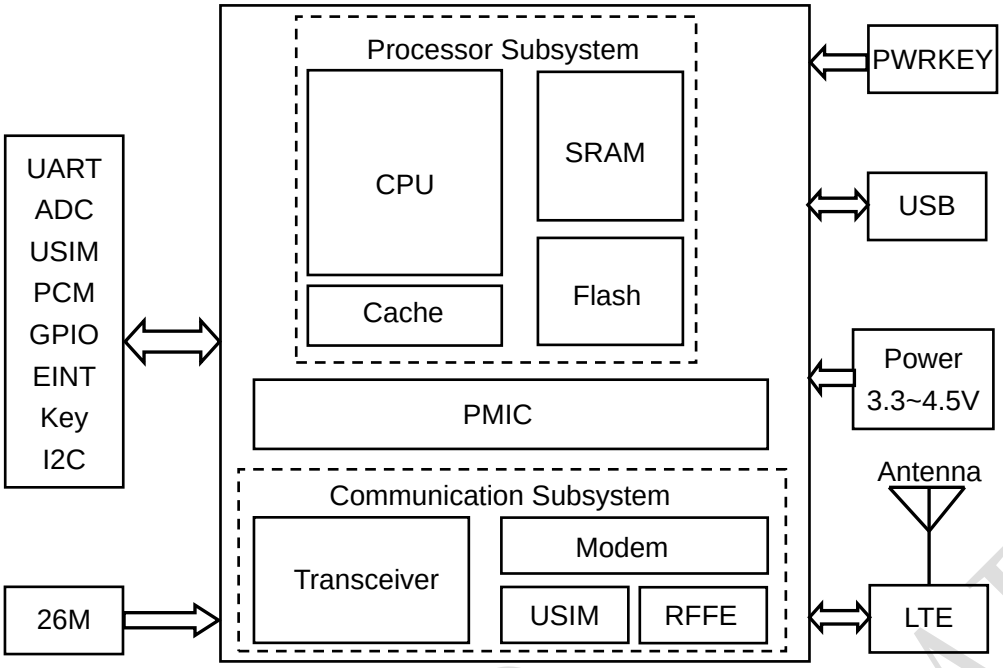

Figure 1.1-2 L511C-Y Functional Block Diagram

1.2 Main Features

- **CPU**

  L511C(N)/L511CS(N)/L511C-6L: ARM Cortex-R5@614MHz

  L511C-Y: ARM Cortex-M3@204MHz

- **Flash**

  L511C-6L: 2MB SPI Nor Flash + 4MB pSRAM

  L511C(N): 4MB SPI Nor Flash + 4MB pSRAM

  L511CS(N): 8MB SPI Nor Flash + 8MB pSRAM

  L511C-Y: 4MB Nor Flash

- **Frequency bands**

  TDD-LTE: B34/B38/B39/B40/B41

  FDD-LTE: B1/B3/B5/B8

- **Output Power**

  LTE: 23dBm±2dB

- **Sensitivity**

  Table 5.1-3

- **Data transmission**

  Cat1 LTE-FDD: Max. DL 10Mbps, Max. UL 5Mbps

  Cat1 LTE-TDD: Max. DL 8.96Mbps, Max. UL 3.1Mbps

- **Power consumption**

  L511C(N)/L511CS(N)/L511C-6L:

  Flight mode: 1mA@3.8V

  LTE Standby: 1.3mA @3.8V

  L511C-Y:

  Flight mode: 4mA @3.8V (AT+ECPMUCFG=1,1)

  LTE Standby: 0.6mA @3.8V (AT+ECPMUCFG=1,2)

- **Built-in GNSS(Module name with N supports GNSS function)**

  Support GPS/BeiDou/QZSS/GLONASS

  Support protocol NEMA 0183, NEMA not output by default. Customer can use the AT command to set the output of NEMA from the USB or MAIN UART.

  GNSS shut down by default, Open GNSS with AT command

  Receive Channel: 64 Channel

  Maximum Update Rate: 1Hz (Up to 5Hz)

  Tracking Sensitivity: -164dBm

  Recapture Sensitivity: -157dBm

  Cold Start Capture Sensitivity: -148dBm

Cold Start TTFF: <35s

Hot Start TTFF: <3s

Positioning Accuracy: <2.0m CEP50

Speed: <0.1m/s

1.3 Specifications

- Supply Voltage Range:

  L511C(N)/L511CS(N)/L511C-6L: 3.3~4.5V (typ3.8V)

  L511C-Y: 3.3~4.5V (typ3.8V)
- Dimensions: 15.8mm * 17.7mm * 2.4mm
- 109-pin LCC+LGA
- Operation Temperature Range: -40°C~+85°C
- Storage Temperature Range: -45°C~+90°C
- Weight : Approx 1.4g

1.4 Interfaces

- I2C
- GPIO
- USB2.0
- ADC
- (U)SIM: Support 1.8V/3.0V
- UART
- PCM
- Key
- Analog Audio
- Antenna

1.5 Module Difference Comparison

Table 1.5-1 L511 Series Difference Comparison

Module	FALSH	Frequency	Analog Audio	GNSS
L511C	4MB SPI Nor Flash + 4MB pSRAM	ARM Cortex-R5@614MHz	Yes	No
L511CN				Yes
L511CS	8MB SPI Nor Flash + 8MB pSRAM			No
L511CSN				Yes
L511C-6L	2MB SPI Nor Flash + 4MB pSRAM	ARM Cortex-R5@614MHz	Yes	No
L511C-Y	4MB Nor Flash	ARM Cortex-M3@204MHz	No	No

2 Package Information

2.1 Pin Configuration

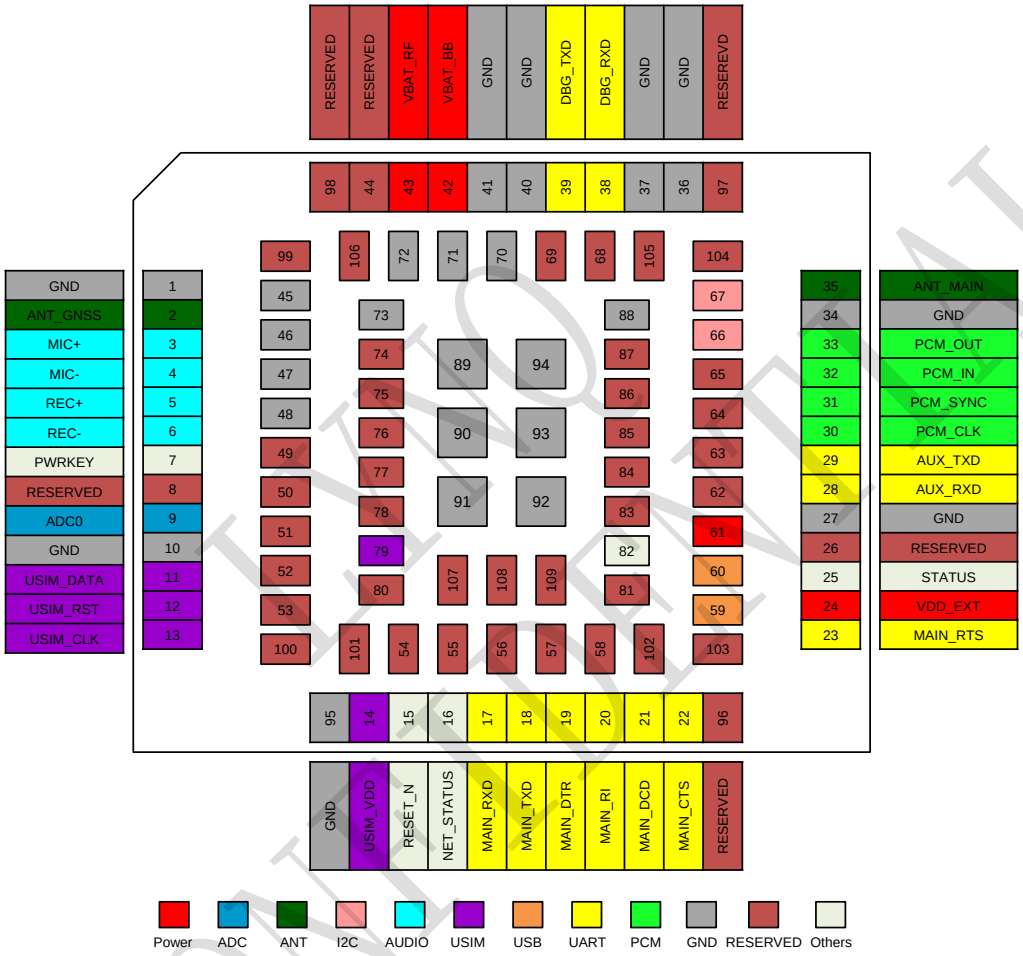

Figure 2.1-1 L511C(N)/L511CS(N)/L511C-6L Pin View

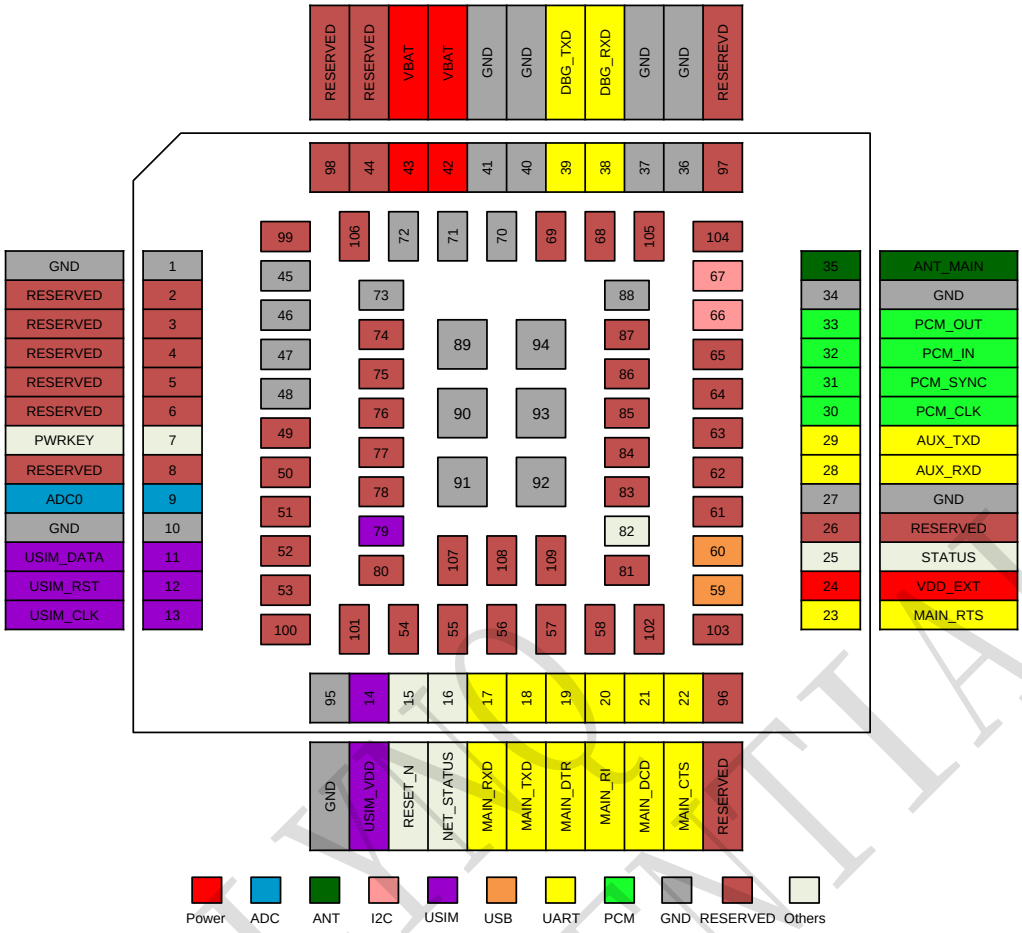

Figure 2.1-2 L511C-Y Pin View

2.2 Pin Definition

The L511 Series have a total of 109 pins, and the specific functions of the interface are as follows.

Table 2.2-1 L511C(N)/L511CS(N)/L511C-6L Pin Description

Pin NO.	Pin name	Type	Function Description	Power Domain	State(1)
LCC PIN					
1.	GND	G	Ground	--	GND
2.	ANT_GNSS	ANT	GNSS Antenna		Open
3.	MIC+	AI	Microphone Channel	0～1.8V	Open

4.	MIC-	AI	Microphone Channel	0～1.8V	Open
5.	REC+	AO	Receiver Positive output	0～1.8V	Open
6.	REC-	AO	Receiver Negative output	0～1.8V	Open
7.	PWRKEY	DI	Power key button	0～VBAT	Open
8.	RESERVED	--	Not connect		
9.	ADC0	AI	ADC0 external input channel , 12bit	0.05～1.2V	Open
10.	GND	G	Ground	--	GND
11.	USIM_DATA	DIO	USIM data	1.8V/3.0V	Open
12.	USIM_RST	DO	USIM reset	1.8V/3.0V	Open
13.	USIM_CLK	DO	USIM clock	1.8V/3.0V	Open
95.	GND	G	Ground	--	GND
14.	USIM_VDD	PO	USIM output voltage	1.8V/3.0V	Open
15.	RESET_N	DI	System reset signal	1.8V	Open
16.	NET_STATUS	DO	Output PIN as LED control for network status	1.8V	Open
17.	MAIN_RXD	DI	Main UART receive data input	1.8V	Open
18.	MAIN_TXD	DO	Main UART transmit output	1.8V	Open
19.	MAIN_DTR	DI	Main UART data terminal ready	1.8V	Open
20.	MAIN_RI	DO	Main UART ring indicator	1.8V	Open
21.	MAIN_DCD	DO	Main UART data carrier detect	1.8V	Open
22.	MAIN_CTS	DO	Main UART clear to send	1.8V	Open
96.	RESERVED	--	Not connect		
23.	MAIN_RTS	DI	Main UART request to send	1.8V	Open
24.	VDD_EXT	PO	1.8V output voltage, output current up to 50mA	1.8V	Open
25.	STATUS	DO	Output PIN as operating status indicating of module	1.8V	Open
26.	RESERVED	--	Not connect		

27.	GND	G	Ground	--	GND
28.	AUX_RXD	DI	Auxiliary UART receive data input	1.8V	Open
29.	AUX_TXD	DO	Auxiliary UART transmit output	1.8V	Open
30.	PCM_CLK	DO	PCM interface clock	1.8V	Open
31.	PCM_SYNC	DO	PCM interface sync	1.8V	Open
32.	PCM_IN	DI	PCM I/F data in	1.8V	Open
33.	PCM_OUT	DO	PCM I/F data out	1.8V	Open
34.	GND	G	Ground	--	GND
35.	ANT_MAIN	ANT	Main Antenna		Open
97.	RESERVED	--	Not connect		
36.	GND	G	Ground	--	GND
37.	GND	G	Ground	--	GND
38.	DBG_RXD	DI	Debug UART receive data input	1.8V	Open
39.	DBG_TXD	DO	Debug UART transmit output	1.8V	Open
40.	GND	G	Ground	--	GND
41.	GND	G	Ground	--	GND
42.	VBAT_BB	PI	Power supply	3.3~4.5V	VBAT
43.	VBAT_RF	PI		3.3~4.5V	VBAT
44.	RESERVED	--	Not connect		
98.	RESERVED	--	Not connect		
LGA PIN					
45.	GND	G	Ground	--	GND
46.	GND	G	Ground	--	GND
47.	GND	G	Ground	--	GND
48.	GND	G	Ground	--	GND
49.	RESERVED	--	Not connect		

50.	RESERVED	--	Not connect		
51.	RESERVED	--	Not connect		
52.	RESERVED	--	Not connect		
53.	RESERVED	--	Not connect		
54.	RESERVED	--	Not connect		
55.	RESERVED	--	Not connect		
56.	RESERVED	--	Not connect		
57.	RESERVED	--	Not connect		
58.	RESERVED	--	Not connect		
59.	USB_DP	IO	USB port differential data line		Open
60.	USB_DM	IO	USB port differential data line		Open
61.	USB_VBUS	PI	USB 5V voltage input	5V	Open
62.	RESERVED	--	Not connect		
63.	RESERVED	--	Not connect		
64.	RESERVED	--	Not connect		
65.	RESERVED	--	Not connect		
66.	I2C_SDA	I/O	I2C data	1.8V	Open
67.	I2C_SCL	O	I2C clock	1.8V	Open
68.	RESERVED	--	Not connect		
69.	RESERVED	--	Not connect		
70.	GND	G	Ground	--	GND
71.	GND	G	Ground	--	GND
72.	GND	G	Ground	--	GND
73.	GND	G	Ground	--	GND
74.	RESERVED	--	Not connect		
75.	RESERVED	--	Not connect		

76.	RESERVED	--	Not connect		
77.	RESERVED	--	Not connect		
78.	RESERVED	--	Not connect		
79.	USIM_DET	DI	USIM detect pin	1.8V	Open
80.	RESERVED	--	Not connect		
81.	RESERVED	--	Not connect		
82.	USB_BOOT	DI	Force software download	1.8V	Open
83.	RESERVED	--	Not connect		
84.	RESERVED	--	Not connect		
85.	RESERVED	--	Not connect		
86.	RESERVED	--	Not connect		
87.	RESERVED	--	Not connect		
88.	GND	G	Ground	--	GND
89.	GND	G	Ground	--	GND
90.	GND	G	Ground	--	GND
91.	GND	G	Ground	--	GND
92.	GND	G	Ground	--	GND
93.	GND	G	Ground	--	GND
94.	GND	G	Ground	--	GND
99.	RESERVED	--	Not connect		
100.	RESERVED	--	Not connect		
101.	RESERVED	--	Not connect		
102.	RESERVED	--	Not connect		
103.	RESERVED	--	Not connect		
104.	RESERVED	--	Not connect		
105.	RESERVED	--	Not connect		

106.	RESERVED	--	Not connect		
107.	RESERVED	--	Not connect		
108.	RESERVED	--	Not connect		
109.	RESERVED	--	Not connect		

Table 2.2-2 L511C-Y Pin Description

Pin NO.	Pin name	Type	Function Description	Power Domain	State(1)
LCC PIN					
1.	GND	G	Ground	--	GND
2.	RESERVED	--	Not connect		
3.	RESERVED	--	Not connect		
4.	RESERVED	--	Not connect		
5.	RESERVED	--	Not connect		
6.	RESERVED	--	Not connect		
7.	PWRKEY	DI	Power key button	1.3～2V	Open
8.	RESERVED	--	Not connect		
9.	ADC0	AI	ADC0 external input channel , 12bit	0.05～1.2V	Open
10.	GND	G	Ground	--	GND
11.	USIM_DATA	DIO	USIM data	1.8V/3.0V	Open
12.	USIM_RST	DO	USIM reset	1.8V/3.0V	Open
13.	USIM_CLK	DO	USIM clock	1.8V/3.0V	Open
95.	GND	G	Ground	--	GND
14.	USIM_VDD	PO	USIM output voltage	1.8V/3.0V	Open
15.	RESET_N	DI	System reset signal	1.3V	Open
16.	NET_STATUS	DO	Output PIN as LED control for network status	1.8V	Open

17.	MAIN_RXD	DI	Main UART receive data input	1.8V	Open
18.	MAIN_TXD	DO	Main UART transmit output	1.8V	Open
19.	MAIN_DTR	DI	Main UART data terminal ready	1.2V	Open
20.	MAIN_RI	DO	Main UART ring indicator	1.8V	Open
21.	MAIN_DCD	DO	Main UART data carrier detect	1.8V	Open
22.	MAIN_CTS	DO	Main UART clear to send	1.8V	Open
96.	RESERVED	--	Not connect		
23.	MAIN_RTS	DI	Main UART request to send	1.8V	Open
24.	VDD_EXT	PO	1.8V output voltage, output current up to 2mA	1.8V	Open
25.	STATUS	DO	Output PIN as operating status indicating of module	1.8V	Open
26.	RESERVED	--	Not connect		
27.	GND	G	Ground	--	GND
28.	AUX_RXD	DI	Auxiliary UART receive data input	1.8V	Open
29.	AUX_TXD	DO	Auxiliary UART transmit output	1.8V	Open
30.	PCM_CLK	DO	PCM interface clock	1.8V	Open
31.	PCM_SYNC	DO	PCM interface sync	1.8V	Open
32.	PCM_IN	DI	PCM I/F data in	1.8V	Open
33.	PCM_OUT	DO	PCM I/F data out	1.8V	Open
34.	GND	G	Ground	--	GND
35.	ANT_MAIN	ANT	Main Antenna		Open
97.	RESERVED	--	Not connect		
36.	GND	G	Ground	--	GND
37.	GND	G	Ground	--	GND
38.	DBG_RXD	DI	Debug UART receive data input	1.8V	Open
39.	DBG_TXD	DO	Debug UART transmit output	1.8V	Open

40.	GND	G	Ground	--	GND
41.	GND	G	Ground	--	GND
42.	VBAT	PI	Power supply	3.3～4.5V	VBAT
43.	VBAT	PI		3.3～4.5V	VBAT
44.	RESERVED	--	Not connect		
98.	RESERVED	--	Not connect		
LGA PIN					
45.	GND	G	Ground	--	GND
46.	GND	G	Ground	--	GND
47.	GND	G	Ground	--	GND
48.	GND	G	Ground	--	GND
49.	RESERVED	--	Not connect		
50.	RESERVED	--	Not connect		
51.	RESERVED	--	Not connect		
52.	RESERVED	--	Not connect		
53.	RESERVED	--	Not connect		
54.	RESERVED	--	Not connect		
55.	RESERVED	--	Not connect		
56.	RESERVED	--	Not connect		
57.	RESERVED	--	Not connect		
58.	RESERVED	--	Not connect		
59.	USB_DP	IO	USB port differential data line		Open
60.	USB_DM	IO	USB port differential data line		Open
61.	RESERVED	--	Not connect		
62.	RESERVED	--	Not connect		
63.	RESERVED	--	Not connect		

64.	RESERVED	--	Not connect		
65.	RESERVED	--	Not connect		
66.	I2C_SDA	I/O	I2C data	1.8V	Open
67.	I2C_SCL	O	I2C clock	1.8V	Open
68.	RESERVED	--	Not connect		
69.	RESERVED	--	Not connect		
70.	GND	G	Ground	--	GND
71.	GND	G	Ground	--	GND
72.	GND	G	Ground	--	GND
73.	GND	G	Ground	--	GND
74.	RESERVED	--	Not connect		
75.	RESERVED	--	Not connect		
76.	RESERVED	--	Not connect		
77.	RESERVED	--	Not connect		
78.	RESERVED	--	Not connect		
79.	USIM_DET	DI	USIM detect pin	1.2V	Open
80.	RESERVED	--	Not connect		
81.	RESERVED	--	Not connect		
82.	USB_BOOT	DI	Force software download	1.8V	Open
83.	RESERVED	--	Not connect		
84.	RESERVED	--	Not connect		
85.	RESERVED	--	Not connect		
86.	RESERVED	--	Not connect		
87.	RESERVED	--	Not connect		
88.	GND	G	Ground	--	GND
89.	GND	G	Ground	--	GND

90.	GND	G	Ground	--	GND
91.	GND	G	Ground	--	GND
92.	GND	G	Ground	--	GND
93.	GND	G	Ground	--	GND
94.	GND	G	Ground	--	GND
99.	RESERVED	--	Not connect		
100.	RESERVED	--	Not connect		
101.	RESERVED	--	Not connect		
102.	RESERVED	--	Not connect		
103.	RESERVED	--	Not connect		
104.	RESERVED	--	Not connect		
105.	RESERVED	--	Not connect		
106.	RESERVED	--	Not connect		
107.	RESERVED	--	Not connect		
108.	RESERVED	--	Not connect		
109.	RESERVED	--	Not connect		

Notes: The USB_BOOT (PIN82) of L511C(N)/L511CS(N)/L511C-6L disables pulling down to low level before the module is successfully powered on.

The USB_BOOT (PIN82) pin of L511C-Y disables pulling up to high level before the module is successfully powered on.

Table 2.2-3 Pin Type Description

PI: POWER INPUT	PO: POWER OUTPUT

DI: DIGITAL INPUT	DO: DIGITAL OUTPUT
IO: INPUT OUTPUT	AI: ANALOG INPUT
AO: ANALOG OUTPUT	I/O: INPUT or OUTPUT
ANT: ANTENNA	G: GROUND

2.3 Package Information

2.3.1 Dimensions

The L511 Series mechanical dimensions are described as following figure (Top view, Back view, Side view).

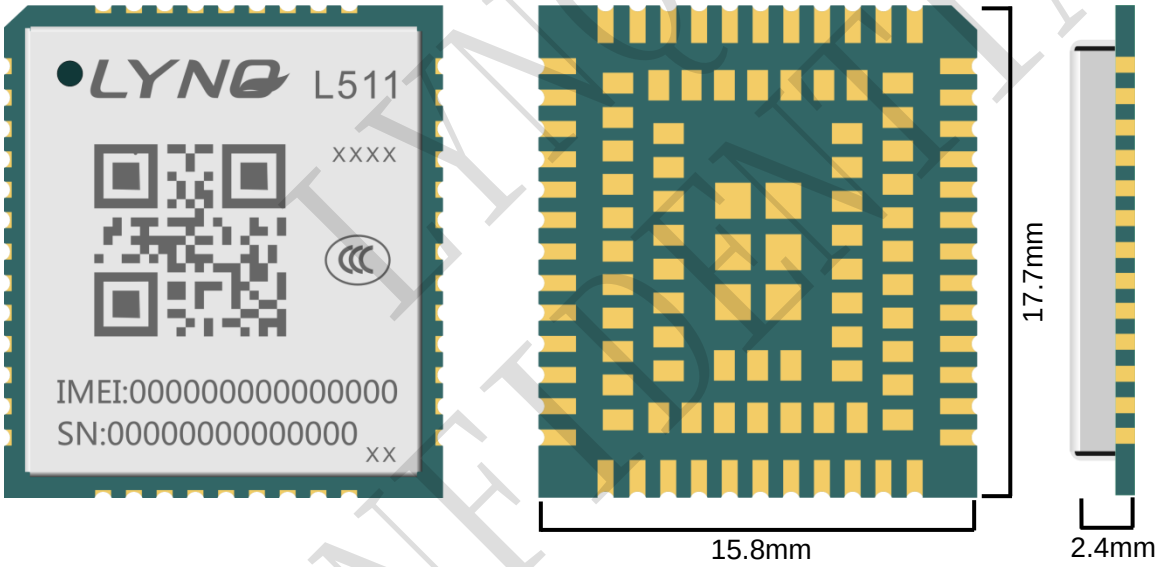

Figure 2.3.1-1 Mechanical Dimensions (Top view, Back view, Side view)

2.3.2 Product Labeling

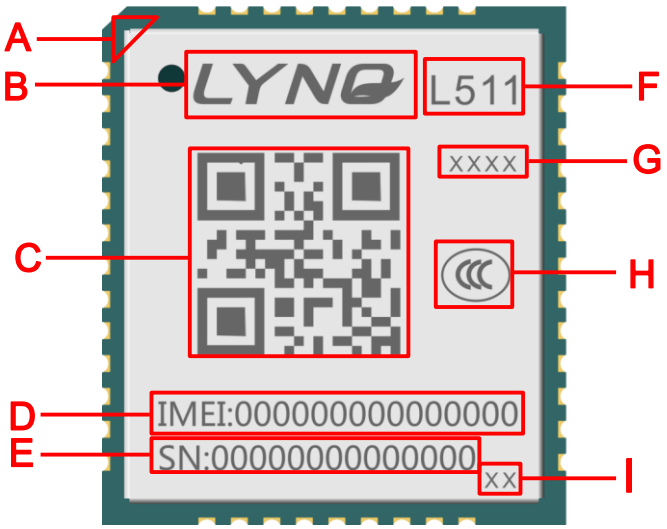

Figure 2.3.2-1 Label of L511 Series

Table 2.3.2-1 Description of Label

Item	Description
A	Pin1 mark
B	Logo of company
C	QR code---including IMEI number and SN number
D	IMEI number
E	SN number
F	Module name
G	The finished part number of the module
H	3C
I	Module configuration

2.3.3 Module Size

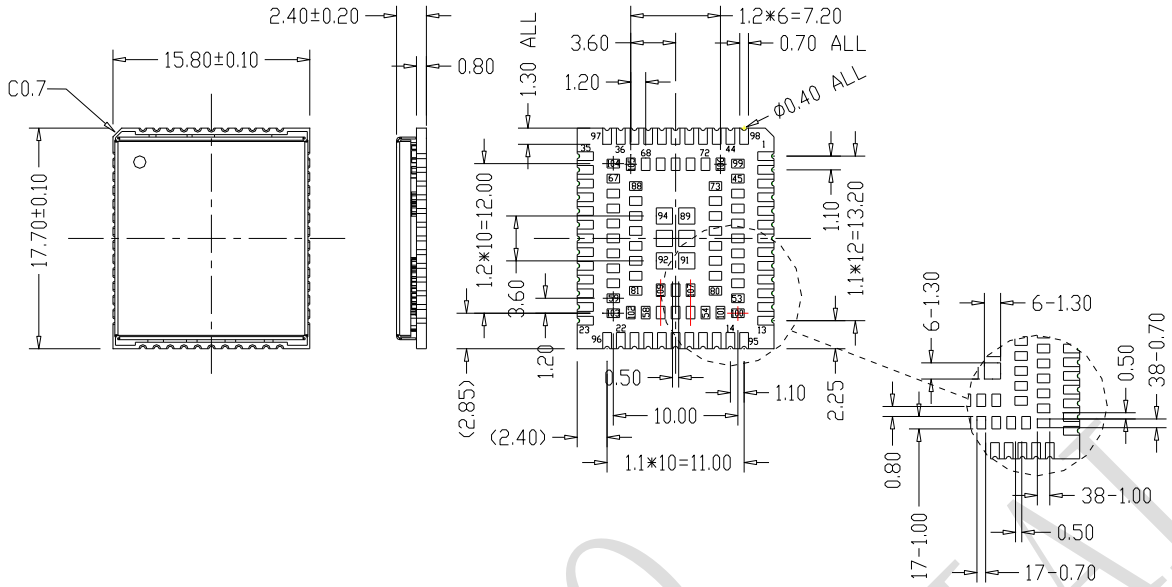

Figure 2.3.3-1 Module Size (Unit: mm)

2.3.4 Recommend Pad

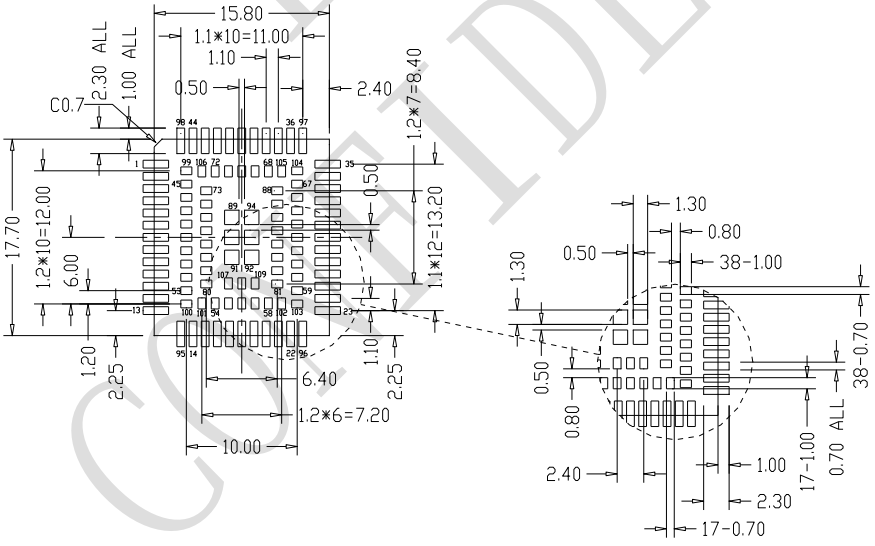

Figure 2.3.4-1 Recommend Pad (Top view, Unit: mm)

3 Interface Circuit Design

3.1 Power Section

3.1.1 Power Supply

VBAT is the main power supply of the module, its voltage input range is 3.3V to 4.5V, and the recommended voltage is 3.8V. In poor network environments, where the antenna emits at maximum power, the module must choose a power supply that can provide at least 1.2A current capability. A low ESR (ESR=0.7Ω) 100uF filter capacitor is recommended for the VBAT pin close to the module, and at the same time, it is recommended to add three (100nF, 33pF, 10pF) chip multilayer ceramic capacitors (MLCC) with the best ESR performance to VBAT respectively, and place the capacitors close to the VBAT pin. When connecting the module to an external power supply, VBAT requires star traces. The VBAT trace width should be no less than 1.2mm. In principle, the longer the VBAT trace, the wider the required trace width.

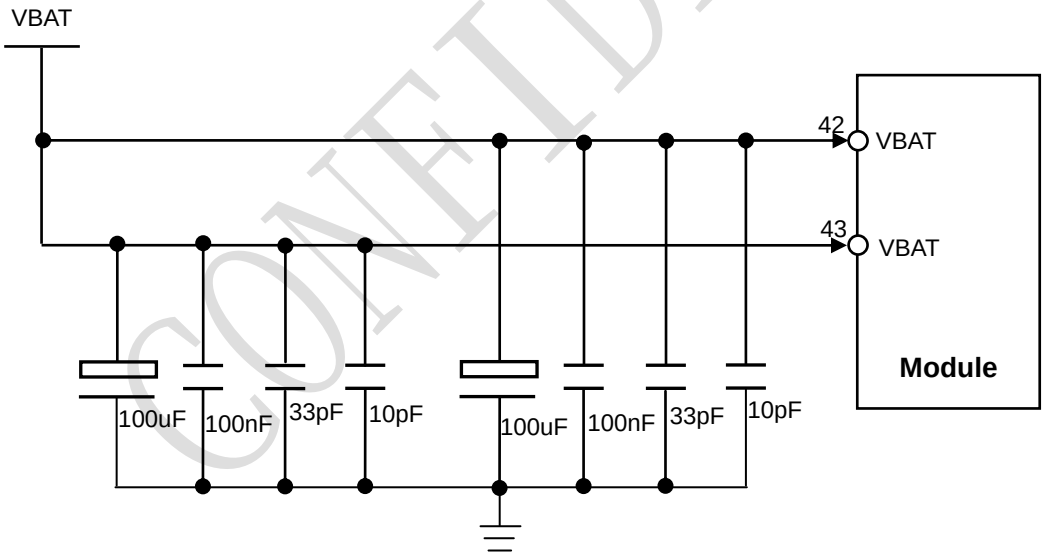

Figure 3.1.1-1 Power Supply Circuit

If the voltage drop is not large, it is recommended to use LDO. LDO requires over-current capacity of

more than 1.2A, because LDO is a linear buck, its transient response capacity is poor, and the front and rear terminals need to be equipped with a large amount of capacitance, to prevent high-power transmission when the voltage fluctuation is too large, may lead to reset or shutdown. The output voltage needs to be controlled at 3.8V.

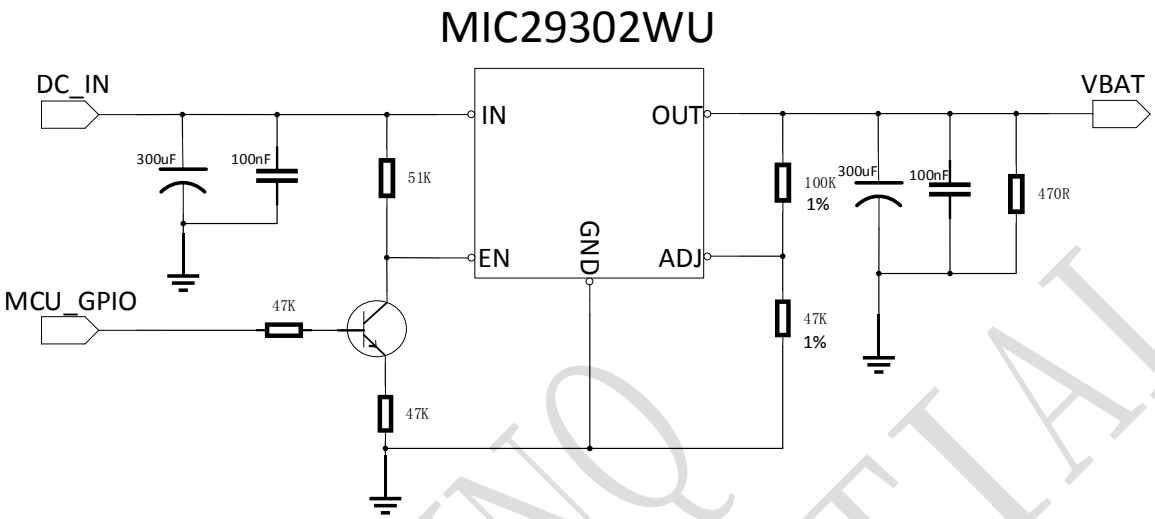

Figure 3.1.1-2 LCD Power Supply Circuit

If the voltage drop is large, it is recommended to use DC/DC, the output current requirements of more than 1.2A, such as Figure 3.1.1-3 using DC/DC switching power supply, supplemented by a large capacity (more than 330uF) , to ensure the normal operation of RF PA (power amplifier). The advantage of the reference design is that it can provide better transient current response, meet the working requirement of the module under the weak signal, and prevent the network drop or port restart caused by power shortage.

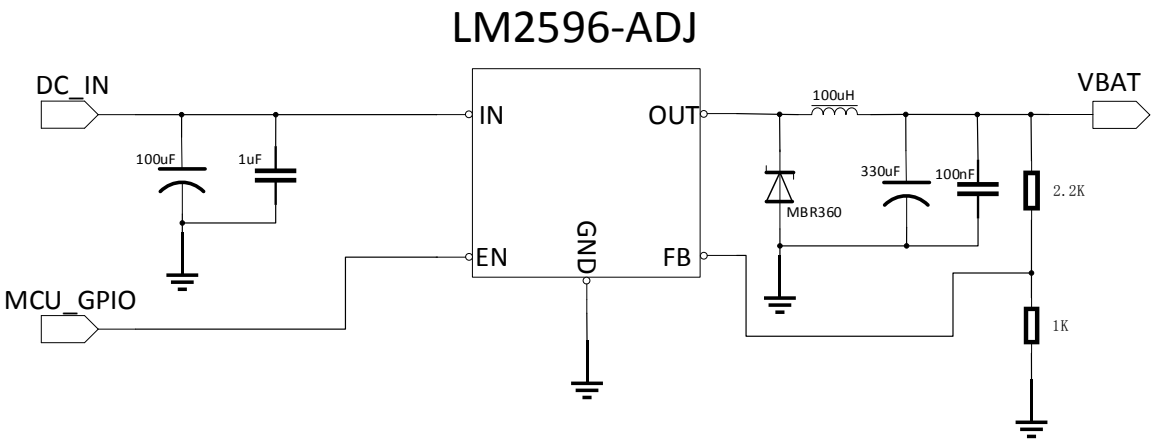

Figure 3.1.1-3 DC/DC Power Supply Circuit

Notes: When the L511C-Y has no network, the RTC clock error of the module is relatively large, there will be a few minutes of error in 24 hours. If you want to get accurate time, you need to synchronize the network time. VBAT adds ESD or TVS.

3.1.2 Hardware Power On

Module 7-pin is the Power on key. Pulling down the PWRKEY at least 1s and then releasing, the module will boot. The PWRKEY of L511C(N)/L511CS(N)/L511C-6L is internally pulled up to VBAT. The PWRKEY of L511C-Y is internally pulled up to 1.3～2V, and does not need to pull up externally.

There are two ways to shut down the module: 1. Use the AT command AT+POWEROFF to shut down the module and the shut down process takes about 3s to complete; 2. Pull down PWRKEY for more than 3s and then release to shut down (The L511C-Y module does not support pull down PWRKEY to shut down).

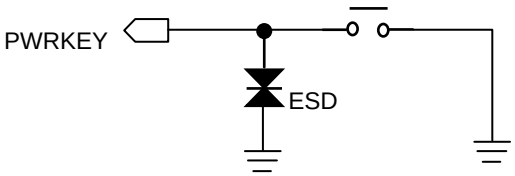

Figure 3.1.2-1 Turn On Circuit

Notes: The L501C(N)/L511CS(N)/L511C-6L's PWRKEY can be pulled down to the ground through a 1K resistor to achieve power-on and boot. The L501C-Y's PWRKEY can be pulled down to the ground through a 0R resistor to achieve power-on and boot.

3.1.3 Hardware Reset

Module 15-pin is the hardware reset input, active low. The RESET_N signal is sensitive to interference, so it is recommended that the traces on the module interface board should be as short as possible and need to be grounded.

The L511C(N)/L511CS(N)/L511C-6L will reset hardware when it receives a 1s low level signal. It is internally pull-up to 1.8V, and does not need to pull up externally.

The L511C-Y will reset hardware when it receives a 1s low level signal. It is internally pull-up to 1.3V, and does not need to pull up externally. RESET_N can be directly connected to the 1.8V~3.3V port of MCU. The module will not restart after reset.

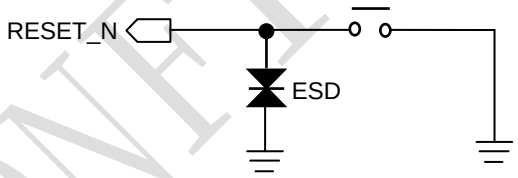

Figure 3.1.3-1 System Reset

Notes: It is recommended to use the RESET_N pin only in emergency situations, such as when the module is not responding. In addition, the RESET_N pin is not valid when the module is turned off.

3.2 (U)SIM Interface

3.2.1 Pin Description

The L511 Series module support and can automatically detect 1.8V and 3.0V (U)SIM cards. The (U)SIM card interface signals are shown in Table 3.2.1-1.

Table 3.2.1-1 USIM Pin Description

Pin No.	Pin Name	Signal Description	Further Description
11	USIM_DATA	(U)SIM card data pin	(U)SIM card data signal, two-way signal
12	USIM_RST	(U)SIM card reset pin	(U)SIM card reset signal, output by the module
13	USIM_CLK	(U)SIM card clock pin	(U)SIM card clock signal, output by the module
14	USIM_VDD	(U)SIM card power	(U)SIM card power supply, output by the module
79	USIM_DET	(U)SIM card hot-plug detection pin	(U)SIM card hot plug detection signal, input signal

3.2.2 (U)SIM Interface Application

The (U)SIM card signal group (pin numbers: 11, 12, 13, 14), on the line near the (U)SIM card seat, please note the need to add ESD protection devices when designing.

In order to meet the requirements of 3GPP TS 51.010-1 protocol and EMC certification, the proposed (U)SIM card is arranged near the module (U)SIM card interface, and avoid to layout too long resulting in serious waveform distortion, affecting the signal integrity. USIM_CLK and USIM_DATA signals are recommended to be protected. Paralleling a 1uF capacitor between GND and USIM_VDD, it can filter out the interference of radio frequency signals.

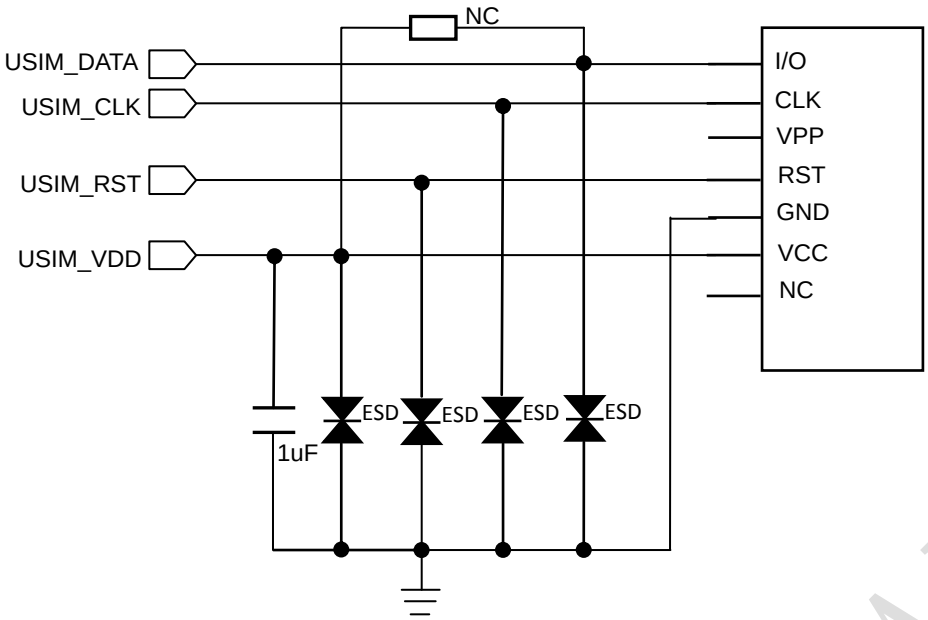

Figure 3.2.2-1 (U)SIM Circuit

Notes: The ESD device capacitance is recommended to be less than 22pF. If you want to use the (U)SIM card hot swap function, you need to choose a (U)SIM card holder with a hot swap detection PIN.

3.3 USB Interface

3.3.1 Pin Description

The USB interface conforms to the USB2.0 specification and electrical characteristics. It supports low-speed, full-speed and high-speed modes. The data exchange between the main processor (AP) and the module is mainly completed through the USB interface. The module's USB only supports slave mode.

The USB is mainly used for data transmission, firmware update, module program testing and send

AT command. The DM/DP differential impedance need to be controlled at 90ohm ±10%, and it should be protected up and down, and can't be crossed with other lines. The ESD device capacitance on DM/DP is recommended to be less than 3pF. USB circuit is as follow.

Table 3.3.1-1 USB Pin Description

Pin No.	Pin Name	Functional Description	DC Characteristics (V)		
			Min.	Typ.	Max.
59	USB_DP	USB2.0 data signal D+	-	-	-
60	USB_DM	USB2.0 data signal D-	-	-	-
61	USB_VBUS	USB power detection	4.5V	5V	5.5V

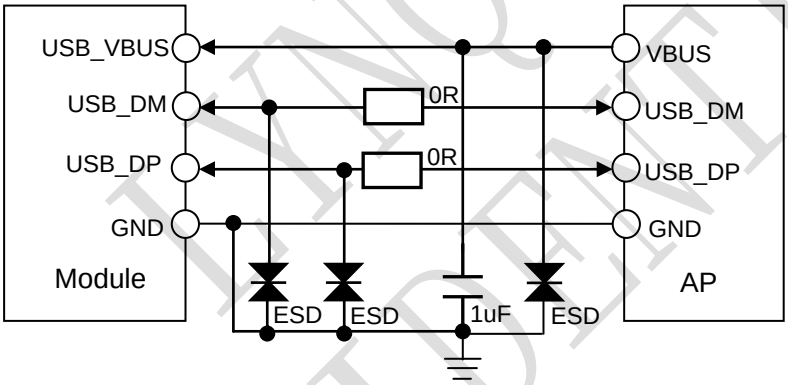

Figure 3.3.2-1 USB Application Circuit

Notes: If you use the serial port communication, the VBUS and USB_DM/DP reserved test points respectively in order to firmware update (The L511C-Y does not require VBUS for USB communication). If USB_DM/DP is used to communicate with the MCU, the position of the USB_DM/DP signal near the module needs to reserve a test point and the USB_DM/DP requires a series 0R resistor. The resistor is placed near the module and the test point is placed between module and resistor.

3.3.2 Firmware Upgrade

The L511 Series require the module to enter the forced download mode when updating the firmware through the USB interface. When USB_BOOT (PIN82) is detected to be low level during module startup, the L511C(N)/L511CS(N)/L511C-6L enters USB download mode. When USB_BOOT (PIN82) is detected to be high level during module startup, the L511C-Y enters USB download mode. The circuit of the USB_BOOT interface is as follow.

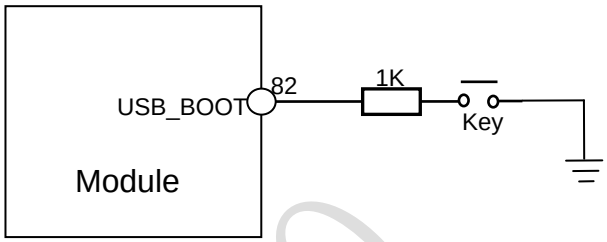

Figure 3.3.2-1 The USB_BOOT Circuit of L511C(N)/L511CS(N)/L511C-6L

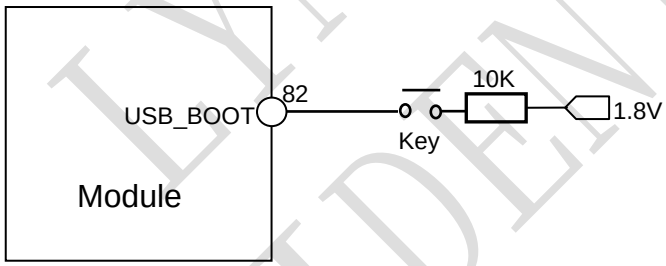

Figure 3.3.2-2 The USB_BOOT Circuit of L511C-Y

Notes: The L511C-Y can also use MAIN UART to upgrade firmware, and there is no need to use the force download pin when using the MAIN UART to upgrade the firmware.

3.4 UART Interface

3.4.1 Pin Description

The L511 Series provide three UART serial communication interfaces: MAIN_UART can be used as complete non-synchronous communication interface, supporting standard modem handshake signal control and in compliance with the RS-232 interface protocol, also supporting 4-wire serial bus interface or 2-wire serial bus interface mode. DBG_UART is used as a debug port of the L511 Series module. AUX_UART can be used to connect peripherals.

The three groups of UART port support programmable data width, stop bits, and parity bits, with separate TX and RX FIFOs. The MAIN_UART supports 2400bps, 4800bps, 9600bps, 14400bps, 19200bps, 38400bps, 57600bps, 76800bps, 115200bps and 230400bps baud rate, and the default is 115200bps. This interface is used for AT command communication and data transmission. The DBG_UART of L511C(N)/L511CS(N)/L511C-6L supports 115200bps baud rate for partial log output. The DBG_UART of L511C-Y supports 3Mbps baud rate for partial log output.

The pin signal definitions are shown in Table 3.4.1-1.

Table 3.4.1-1 UART Pin Description

Pin No.	Pin Name	I / O type	Functional Description
17	MAIN_RXD	DI	Main UART receive data input
18	MAIN_TXD	DO	Main UART transmit data output
19	MAIN_DTR	DI	Main UART Data terminal ready (wake up module)
20	MAIN_RI	DO	Main UART ring indicator.
21	MAIN_DCD	DO	Main UART data carrier detect
22	MAIN_CTS	DO	Main UART clear to send
23	MAIN_RTS	DI	Main UART request to send

28	AUX_RXD	DI	Auxiliary UART receive data input
29	AUX_TXD	DO	Auxiliary UART transmit output
38	DBG_RXD	DI	Debug UART receive data input
39	DBG_TXD	DO	Debug UART transmit data output

3.4.2 UART Interface Application

If used MAIN_UART in communication between the module and application processor, and the level is 1.8V, the connection mode is shown in Figure 3.4.2-1 and Figure 3.4.2-2. You can use the complete RS232 mode, 4 wires or 2 wires mode connection. Module interface level is 1.8V. If the AP interface level does not match, you must increase the level conversion circuit, as shown in Figure 3.4.2-3.

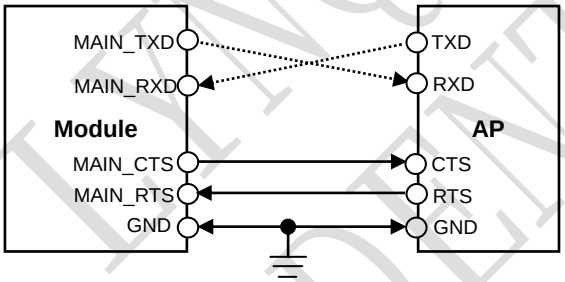

Figure 3.4.2-1 Connect to AP method (4lines)

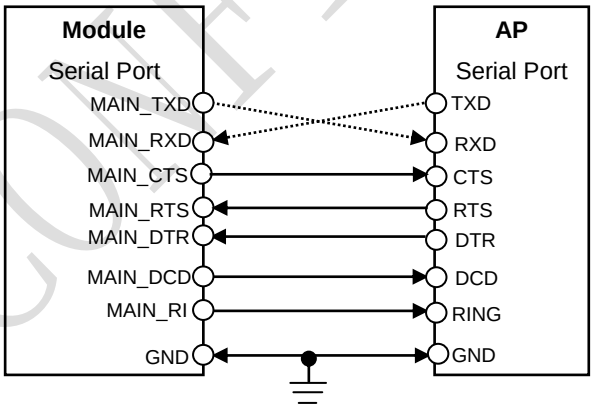

Figure 3.4.2-2 Connect to AP method

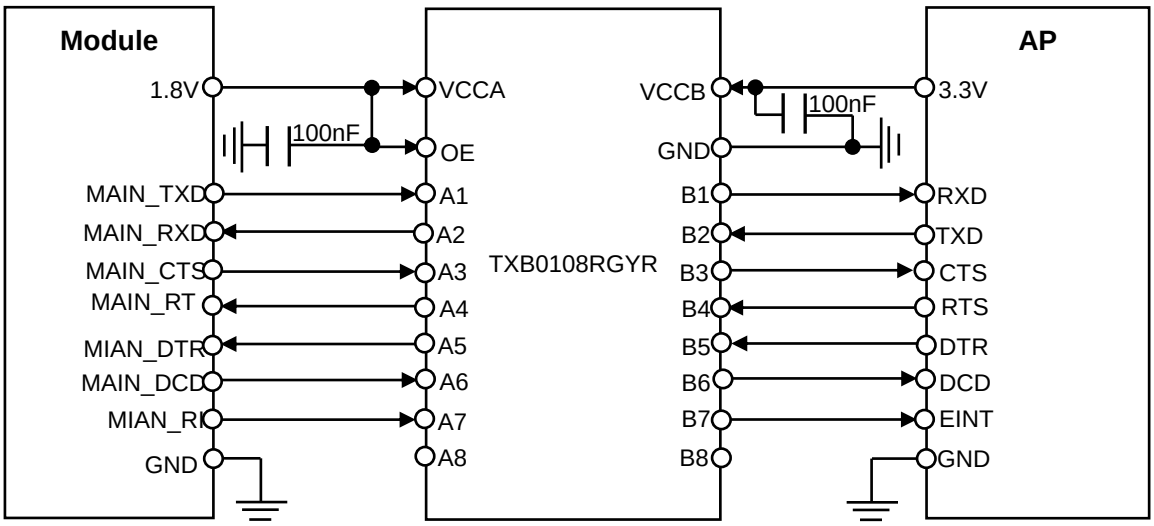

Figure 3.4.2-3 Level Conversion Circuit

Notes: The MAIN_DTR of L511C-Y can be directly connected to the 1.8V~3.3V port of MCU.

3.5 Audio Interface

The L511 Series module provide two voice interfaces, digital interface and analog interface.

3.5.1 Digital Audio Interface

The L511 Series module provide a digital audio interface (PCM) which can be used as the PCM master device to transmit digital voice signals. During use, the L511 Series module are used as the master device to connect an external codec, PCM_SYNC, PCM_CLK are used as output pins, and PCM_SYNC outputs 16kHz synchronization Signal, PCM Data supports 8bit or 16bit data format.

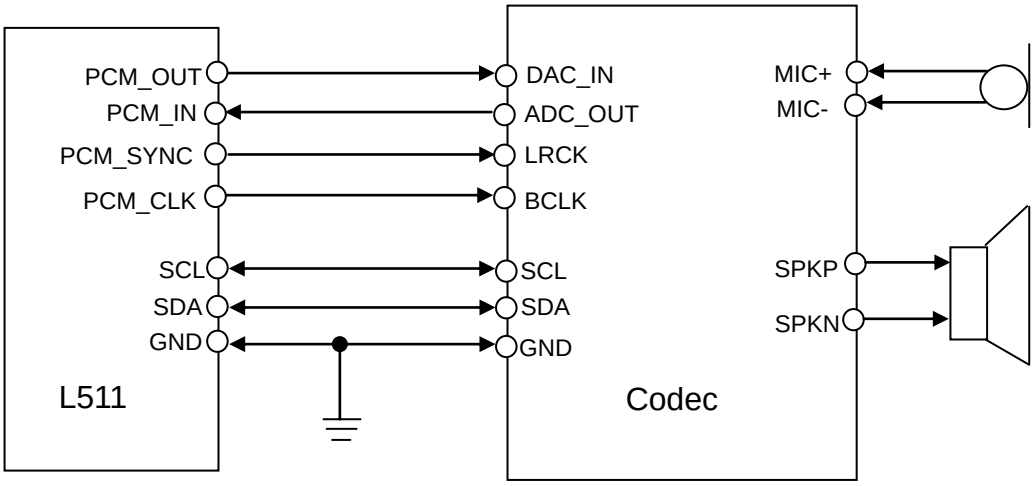

Figure 3.5.1-1 PCM Application Circuit (L511 Series module as PCM master device)

3.5.2 Analog Audio Interface

The L511C(N)/L511CS(N)/L511C-6L supports audio input and outputs, which can meet different audio demands. The audio must take the differential layout and must be protected by GND around it. The audio layout should be not parallel to other layout of power or high speed routes.

(1) The microphone input signal (MIC+/MIC-) provided by the module can support electret microphone. The reference circuit is shown in Figure 3.5.2-1.

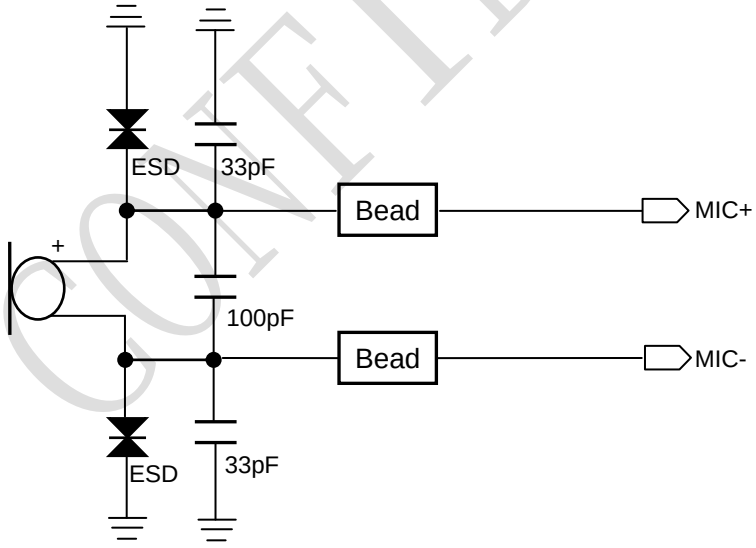

Figure 3.5.2-1 Electret Microphone Circuit

(2) The module provides normal receiver output with a maximum output power of 37mW, and the receiver signals take the differential layout and connect directly to the device. The reference circuit is shown in Figure 3.5.2-2.

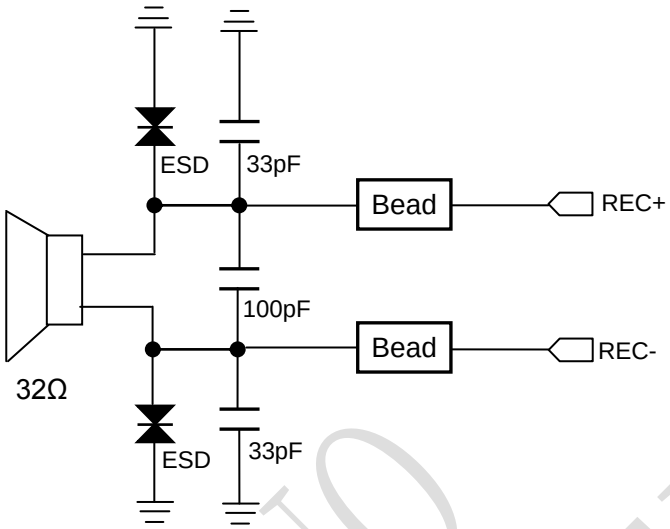

Figure 3.5.2-2 REC Circuit

(3) If you need the module to provide higher power audio output, you can connect REC+/REC- to a third-party audio PA. The reference diagram is shown in Figure 3.5.2-3.

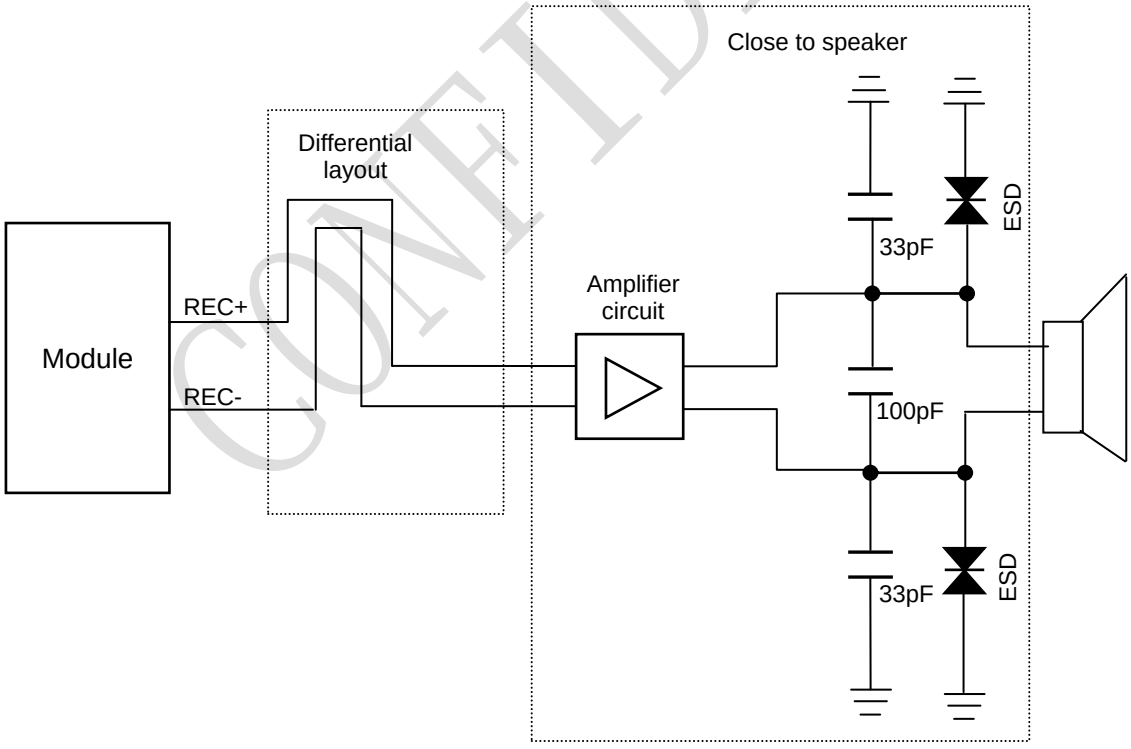

Figure 3.5.2-3 Reference Circuit with Audio Amplifier Output

3.6 I2C Interface

The L511 Series module provide a set of I2C interfaces, which can be connected to peripherals (such as sensors, TP, etc.).

Table 3.6-1 I2C Interface Description

Pin NO.	Pin Name	Mode	Notes
66	I2C_SDA	100KHz/400KHz	Need to add a pull-up resistor to 1.8V externally, the resistor is recommended to use 4.7K
67	I2C_SCL		

3.7 Status Indication Interface

3.7.1 Network Indicator Control Circuit

The module has a NET_STATUS pin. The reference circuit is shown in Figure 3.7.1-1.

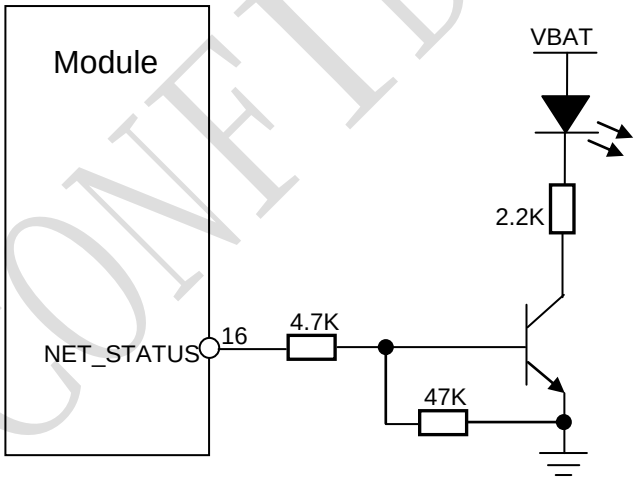

Figure 3.7.1-1 NET_STATUS Circuit

3.7.2 Network Indication Pin State Description

The logic level changes of NET_STATUS (PIN16) in different network states is shown in Table 3.7.2-1.

Table 3.7.2-1 Network Status

LED Status	Module Status
OFF	Power off
64ms ON/800ms OFF	Shut down network
64ms ON/3000 ms OFF	Registered network

3.8 Interactive Application Interface

3.8.1 Pin Description

The L511 Series provide a variety of interfaces for interacting with the application processor, including WAKEUP (WAKEUP includes MAIN_DTR and MAIN_RI) and STATUS.

Table 3.8.1-1 Interactive Application Interface

Pin NO.	Pin Name	I/O Type	Function Description
19	MAIN_DTR	DI	AP wakes up module
20	MAIN_RI	DO	Module wakes up AP
25	STATUS	DO	AP query module status

3.8.2 Interface Application

The L511 Series module provide direct interactive signals to communicate with the AP.

- MAIN_DTR: After the module enters sleep, the host can wake up the module by pulling down this signal. After the host pulls the signal high, the module is allowed to enter sleep.

- MAIN_RI: When the module has an event and needs to communicate with the AP, the module can wake up the AP by setting this pin to low level (Low level will last 120ms).

- STATUS: Module status query. Low level indicates power-off state or power-on initialization state, and high level indicates power-on state.

3.9 ADC Interface

The L511 Series provide one ADC for detecting light-sensitive resistors or other devices that require ADC detection. The module supports 12-bit accuracy and the Max voltage of ADC is 1.2V.

Table 3.9-1 ADC Characteristics

Characteristics	Min.	Typ.	Max.	Unit
Input voltage range	0.05		1.2	V

4 Electrical Characteristics

4.1 Electrical Characteristic

Table 4.1-1 Electrical Characteristic

Parameter	Min.	Nom.	Max.	Unit
VBAT	3.3	3.8	4.5	V
Peak current	-0.3	-	1.2	A

Notes: The over-low voltage can't power on the module. Over-high voltage may be danger to damage the module.

4.2 Temperature Characteristic

Table 4.2-1 Temperature Characteristic

State	Min.	Nom.	Max.	Unit
Working	-40	25	85	°C
Storage	-45	25	90	°C

Notes: When the temperature is over the range, the RF performance may be dropped. It also may cause power down or restart problem.

4.3 Absolute Maximum Power

Table 4.3-1 Absolute Maximum Power Rating

Module configuration	Pin name	Description	Min.	Typ.	Max.	Unit
L511C(N)/ L511CS(N)/ L511C-6L	VDD_EXT	Digital power for IO	-0.3		2.1	V
	VBAT	Power supply	-0.3		5	V
L511C-Y	VDD_EXT	Digital power for IO	-0.3		2	V
	RESET_N	System reset signal	-0.3		3.6	V
	VBAT	Power supply	-0.3		5	V

4.4 Recommended Operating Conditions

Table 4.4-1 Recommended Operating Range

Module configuration	Pin name	Description	Min.	Typ.	Max.	Unit
L511C(N)/ L511CS(N)/ L511C-6L	USB_VBUS	USB power detection	4.5	5	5.5	V
	VDD_EXT	Digital power for IO	1.7	1.8	2.1	V
L511C-Y	VDD_EXT	Digital power for IO	1.75	1.8	1.85	V

4.5 Power Consumption

Table 4.5-1 Power Consumption of the L511C(N)/L511CS(N)/L511C-6L

Parameter	Conditions	Min.	Average	Max.	Unit
Power off mode	VBAT=3.8V	-	7	-	uA
Flight mode	VBAT=3.8V		1		mA

LTE Standby	VBAT=3.8V	-	1.3		mA
Peak current	VBAT=3.8V			1.2	A

Table 4.5-2 Power Consumption of the L511C-Y

Parameter	Conditions	Min.	Average	Max.	Unit
Power off mode	VBAT=3.8V	-	2		uA
Flight mode	VBAT=3.8V/AT+ECPMUCFG=1,1		4		mA
Sleep1	VBAT=3.8V/AT+CFUN=0, AT+ECPMUCFG=1,2		35		uA
Sleep2	VBAT=3.8V/AT+CFUN=0, AT+ECPMUCFG=1,3		6		uA
Hibernate	VBAT=3.8V/AT+CFUN=0, AT+ECPMUCFG=1,4		4		uA
LTE Standby	VBAT=3.8V/AT+ECPMUCFG=1,2	-	0.6		mA
Peak current	VBAT=3.8V			1.2	A

Table 4.5-3 Module Working mode Description

Operation Mode	Description	Notes
Flight mode	CPU is in IDLE mode，VDD_EXT output 1.8V	
Sleep1	VDD_EXT output 1.8V, 16KB cache Operation, >1MB SRAM Operation	It can be waked up by MAIN_DTR
Sleep2	VDD_EXT output 1.8V, 16KB cache Operation, >1MB SRAM OFF	
Hibernate	VDD_EXT output 1.8V, 16KB cache OFF, >1MB SRAM OFF	

Notes: The test value of power consumption is the value tested in laboratory condition.

4.6 Power Sequence

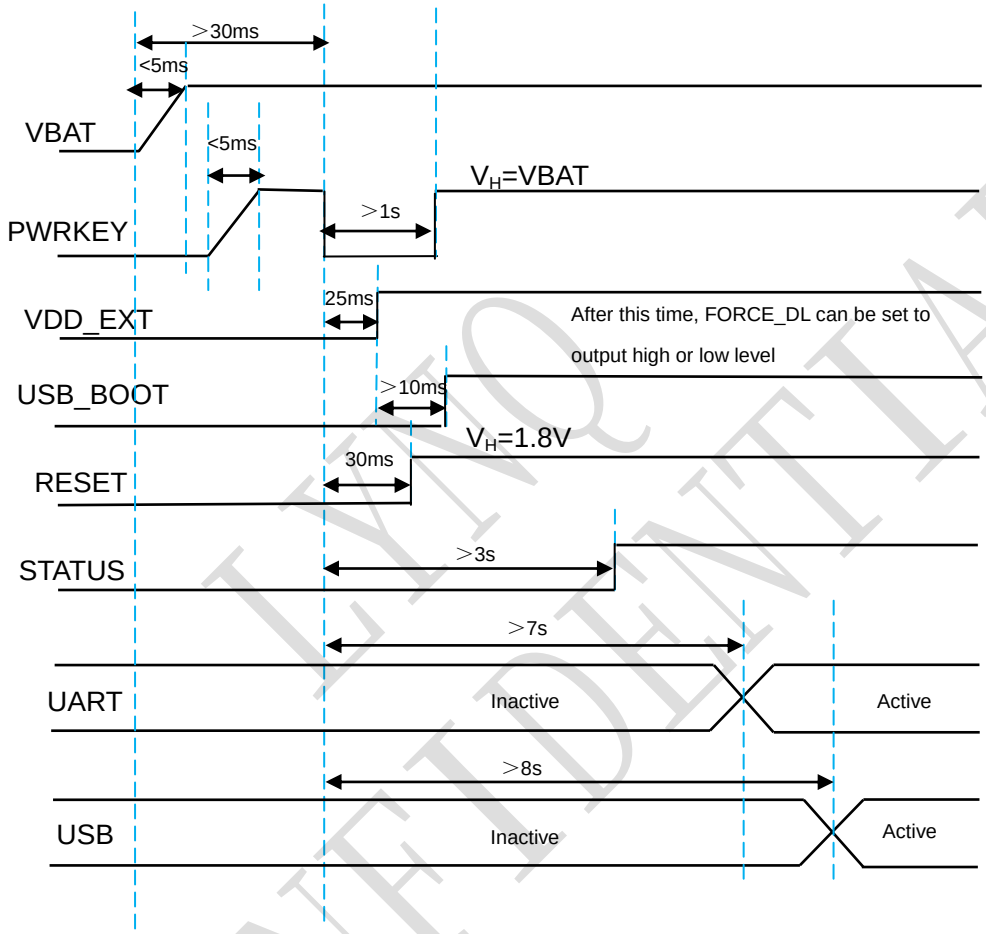

Figure 4.6-1 Power Sequence Diagram of the L511C(N)/L511CS(N)/L511C-6L

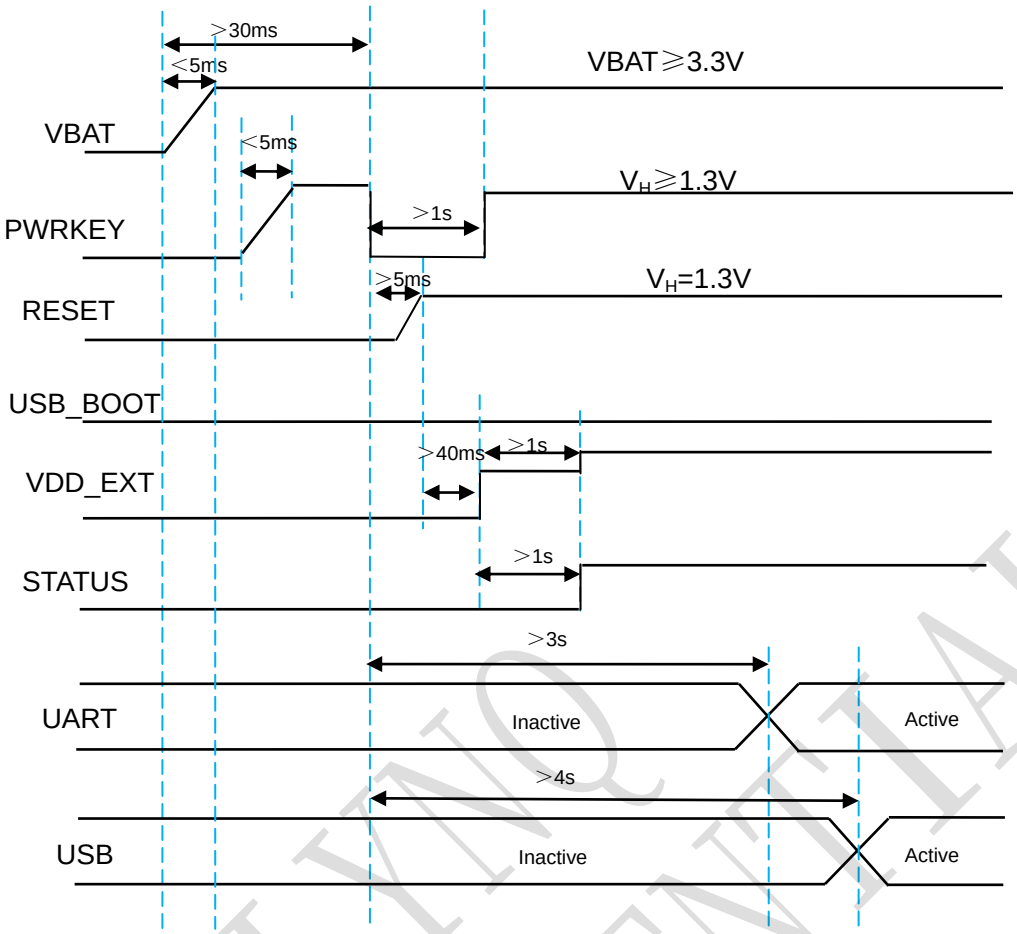

Figure 4.6-2 Power Sequence Diagram of the L511C-Y

4.7 Digital Interface Characteristics

Table 4.7-1 Digital IO Voltage of the L511C(N)/L511CS(N)/L511C-6L

Parameter	Description	Min.	Typical	Max.	Unit
VIH	High-level input voltage	0.7*VDD_EXT	1.8	VDD_EXT+0.2	V
VIL	Low-level input voltage	-0.3	-	0.3*VDD_EXT	V
VOH	High-level output voltage	VDD_EXT-0.2	1.8		V
VOL	Low-level output voltage	0	-	0.2	V

Table 4.7-2 Digital IO Voltage of the L511C-Y

Parameter	Description	Min.	Typical	Max.	Unit
VIH	High level input voltage	0.7*VDD_EXT	1.8	1.85	V
VIL	Low level input voltage	0	-	0.2*VDD_EXT	V
VOH	High level output voltage	0.8*VDD_EXT	1.8	1.85	V
VOL	Low level output voltage	0	-	0.15*VDD_EXT	V

Notes: Suit to all GPIO, UART, I2C, PCM interfaces.

4.8 ESD

The module contains high sensitive electronic and is an electrostatic Sensitive Device. More attentions should be paid to the procedure of handing and packaging. The ESD test results are shown in the following table.

ESD parameter（Tem: 25°C，humidity: 45%）

Table 4.8-1　ESD Performance

Pin Name	Contact Discharge	Air Discharge
VBAT	±4KV	±8KV
GND	±4KV	±8KV
ANT	±4KV	±8KV

Enhanced ESD performance method:

1. If a converted board is added, it should have enough GND pins and be equally distributed. And the

Layout of GND should be enough wide.

2. Key (Power key, USB_BOOT key and Reset key) need to add ESD device. Reset key line can't be near the edge of the board.

3. UART and other plug connector need to add ESD devices, and the other control lines from the outside of the machine also need to add ESD devices.

4. (U)SIM card should be added ESD protect.

5. External antenna, please add ESD device, ESD C_{pf}<0.1pF.

Notes: For ESD protect, please add ESD methods according to upper ways.

ESD components include varistors and TVS. For better performance, please use TVS.

Please pay attention to the selection of voltage range for ESD/TVS on the power supply.

5 RF Features

5.1 RF Main Features

a) Support FDD/TDD LTE CAT1;

b) Support WIFI SCAN function;

c) Support LTE bands include band B1/B3/B5/B8/B34/B38/B39/B40/B41.

The operating frequency range of the product is shown in table 5.1-1.

Table 5.1-1 Frequency Band

Band	Uplink band (Uplink)	Downlink band (Downlink)
FDD Band1	1920MHz~1980MHz	2110MHz~2170MHz
FDD Band3	1710MHz~1785MHz	1805MHz~1880MHz
FDD Band5	824MHz~849MHz	869MHz~894MHz
FDD Band8	880MHz~915MHz	925MHz~960MHz
TDD Band34	2010MHz~2025MHz	2010MHz~2025MHz
TDD Band38	2570MHz~2620MHz	2570MHz~2620MHz
TDD Band39	1880MHz~1920MHz	1880MHz~1920MHz
TDD Band40	2300MHz~2400MHz	2300MHz~2400MHz
TDD Band41	2496 MHz~2690 MHz	2496 MHz~2690 MHz

Table 5.1-2 Output Power

Band	Maximum power	Minimum Power
FDD Band1	23dBm±2dB	< -40dBm

FDD Band3	23dBm±2dB	< -40dBm
FDD Band5	23dBm±2dB	< -40dBm
FDD Band8	23dBm±2dB	< -40dBm
TDD Band34	23dBm±2dB	< -40dBm
TDD Band38	23dBm±2dB	< -40dBm
TDD Band39	23dBm±2dB	< -40dBm
TDD Band40	23dBm±2dB	< -40dBm
TDD Band41	23dBm±2dB	< -40dBm

Table 5.1-3 Receive Sensitivity

Band	**REF SENS @10MHz (Total)**
FDD Band1	≤-96.3dBm
FDD Band3	≤-93.3dBm
FDD Band5	≤-94.3dBm
FDD Band8	≤-93.3dBm
TDD Band34	≤-96.3dBm
TDD Band38	≤-96.3dBm
TDD Band39	≤-96.3dBm
TDD Band40	≤-96.3dBm
TDD Band41	≤-94.3dBm

5.2 Antenna Circuit Design

The connecting part of the RF antenna supports the PAD form. The connection between the module and the main board antenna interface is required to be welded and connected through a microstrip line or a strip line. The microstrip line or strip line is designed according to the characteristic impedance of 50 ohm, and the length of the wire is less than 10mm. Reserved Π matching network.

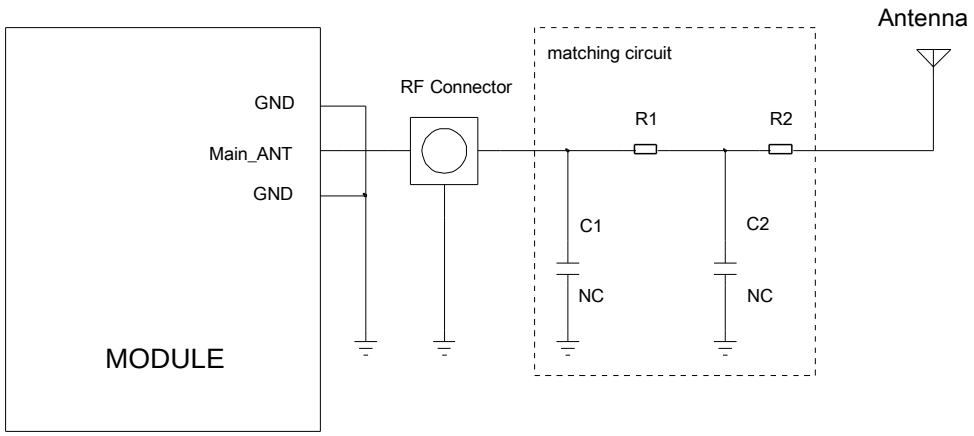

Figure 5.2-1 Antenna Matching Circuit Schematic

Figure R1, C1, C2 and R2 composition of the antenna matching network for antenna debugging, the default R1, R2 paste 0 ohm resistor and C2, C1 empty paste.

RF Connector in the figure is used for testing and conducting test (for example, CE, FCC, etc.), which need to be placed as close as possible by the module, the RF path from the module to the antenna feed point should be kept under 50 ohm impedance control.

This product antenna peripheral circuit design, the proposed RF circuit Layout program: RF line trances top layer, a reference to the second layer. Users need to pay attention to the design of the PCB line: to ensure the RF has full reference GND layer.

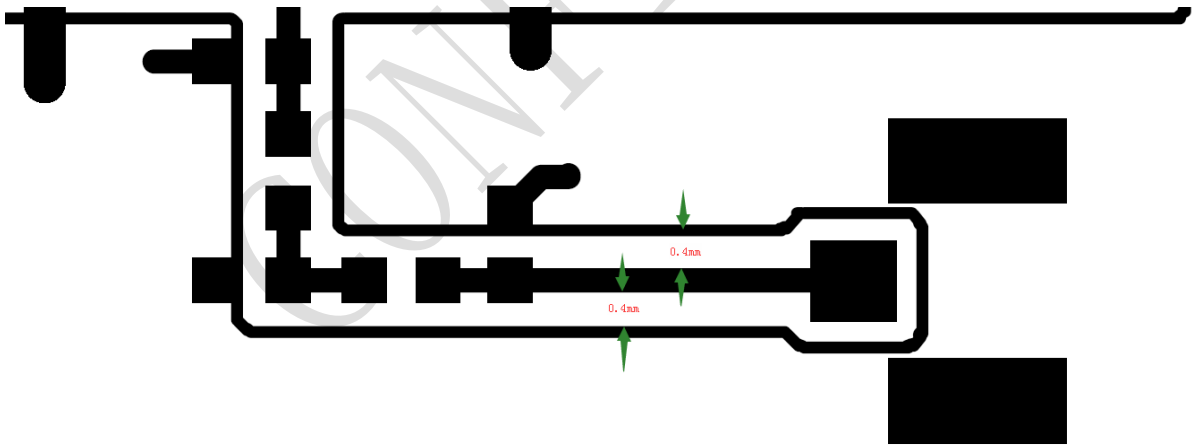

Figure 5.2-2 Antenna Path Reference Design

5.3 Antenna Design

PIFA or IFA antenna can be used for inner antenna; Whip antenna can be used for external antenna. The antenna gain must more than 3dBi. The recommend area of inner antenna: 100mm*10mm*6mm (L*W*H), the main board length no less than 90mm. The antenna should be as far as possible from the chip and memory, power interface, data cable interface, camera FPC, screen FPC, connector FPC, and other possible EMI modules and devices.

Table 5.3-1 Antenna Parameters

Antenna Parameters		**Parameter Requirements**
Antenna efficiency		>40%
S11/VSWR		<-10dB
Polarization mode		Linear polarization
TRP	Low Band	>18dBm
	Middle Band	>18dBm
	High Band	>18dBm
TIS	Low Band	<-92dBm (@10MHz)
	Middle Band	<-92dBm (@10MHz)
	High Band	<-92dBm (@10MHz)
Low Band	Band 5/8	
Middle Band	Band 1/3/34/39	
High Band	Band 38/40/41	

5.4 GNSS Introduction

GNSS Antenna Selection and Antenna Design

In order to obtain good GNSS reception performance, a good antenna needs to be selected. Proper

antenna selection and placement ensures that satellite signals are received at all altitudes for fast and accurate positioning.

The GNSS built into the module has two antenna options:

- Passive antenna
- Active antenna

The recommended technical parameters of active and passive antennas are shown in Table 5.4-1.

Table 5.4-1 Antenna Technical Parameters

Antenna type	Parameters	
Passive antenna	Frequency range	1558-1607MHz
	Polarization	RHCP & Linear
	Gain	>0dBi
Active antenna	Frequency range	1558-1607MHz
	Polarization	RHCP & Linear
	Noise Figure	<1.5dB
	Gain	>10dBi

- **Passive antenna**

Passive antennas are antennas with only radiating elements, such as ceramic antennas, helical antennas, and patch antennas. Passive antennas sometimes contain matching devices for 50 ohm matching.

The most commonly used patch antenna in GNSS applications is the patch antenna, which is a planar structure, consisting of a ceramic body and a metal antenna body, and is mounted on a metal base plate.

The most simplified passive antenna design circuit of the GNSS antenna of the L511 Series module are shown in Figure 5.4-1.

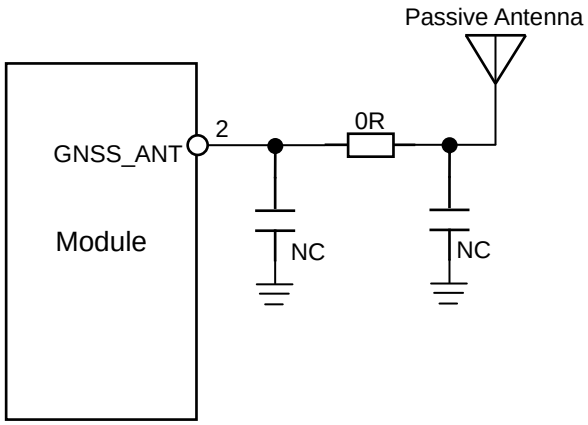

Figure 5.4-1 GNSS Passive Antenna Design

- **Active antenna**

Active antennas have an integrated low noise amplifier (LNA) and require external power supply, which contributes to the power consumption of the GNSS system. The recommended circuit of active antenna is shown in Figure 5.4-2. Inductor L1 is to isolate the RF signal at the active antenna end into the power supply, and the recommended value is not less than 27nH. The role of R1 is to protect the entire circuit when the active antenna end is shorted to ground.

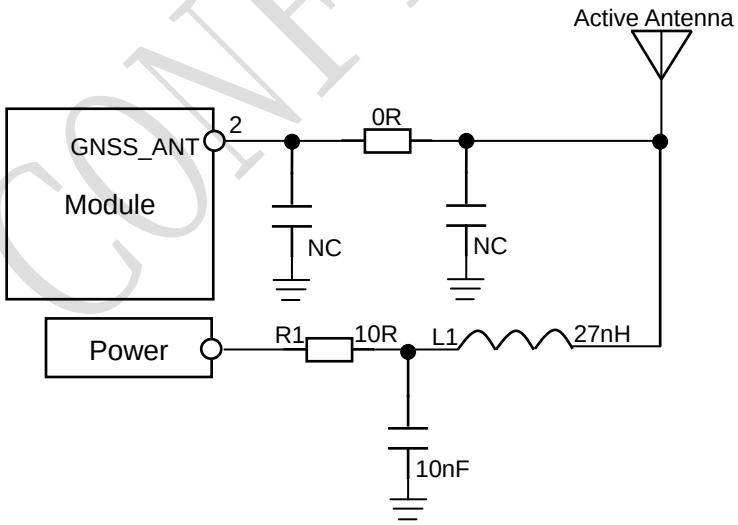

Figure 5.4-2 GNSS Active Antenna Design

6 Storage, Production and Package

6.1 Storage

The rank of moisture proof of the module is level 3. There is an obvious sign on the table of the internal and the external packaging.

In the vacuum sealed bag, the module can be stored for 12 months when the temperature is below 40°C and the humidity is below 90% under good air circulation.

Humidity level is described detail as follows:

Table 6.1-1 Humidity Level

Rank	Factory Environment 23±5°C, Relative Humidity < 60%RH
1	No control < 30°C / 85%RH
2	One year
2a	4 weeks
3	168 hours
4	72 hours
5	48 hours
5a	24 hours
6	Baking before using, SMT during the time table signs

Notes: Moving, storage, production of module must meet the demand of IPC/JEDEC J-STD-033.

6.2 Production

The module is a humidity sensitive device. If the device needs reflow soldering, disassembly and maintenance, we must strictly comply with the requirements of humidity sensitive device. If module is damp, a reflow soldering or using a hot-air gun maintenance will lead to internal damage, because the water vapor has the rapid expansion of the burst, causing physical injury to the device, like PCB foaming and BGA component fail. So customers should refer to the following recommendations.

6.2.1 Module Confirmation and Moisture

The module in the production and packaging process should be strictly accordance with the humidity sensitive device operation. The factory packaging is vacuum bag, desiccant, and humidity indicator card. Please pay attention to the moisture control before SMT and the confirmation of the following aspects.

Demand of Baking Confirmation

Smart module uses vacuum sealed bag, which can make it stored for 12 months under the condition of temp 40°C and humidity < 90%. The module should be baked before reflowing soldering if any of the conditions below happen.

1. Storage exceeds the time limit.

2. Package damages and vacuum bags have air leakage.

3. Humidity indicating card change the color at 10%.

4. Module is placed naked in the air over 168 hours.

5. Module is placed naked in the air under 168 hours but not temp 30°C and humidity < 60%.

Baking Condition Confirmation

The moisture proof level of the smart module is level 3. And the baking conditions are as follows.

Table 6.2.1-1 Baking Conditions

Baking Conditions	**125±5°C / 5%RH**	**45±5°C / 5%RH**
Baking time	8 hours	192 hours
Description	Not use the original tray	Can use the original tray

Notes: The original anti-ESD tray temperature does not exceed 50°C. Otherwise the tray will be deformed.

The anti-ESD tray of the original packaging is only used for packaging, and can't be used as a SMT tray.

During taking and placing, please take notes of ESD and cannot be placed as overlay.

Customer Product Maintenance

If maintenance module after SMT, it is easy for damp module to damage when removing, so the module disassembly and other related maintenance operations should complete within 48 hours after SMT, or need to bake and then maintenance the module.

Because the module return from the field work can't ensure the dry state, it must be baked in accordance with the conditions of baking, then for disassembly and maintenance. If it has been exposed to the humid environment for a long time, please properly extend the baking time, such as 125°C/36 hours.

6.2.2 SMT Reflow Attentions

The module has the BGA chips, chip resistances and capacitances internally, which will melt at high

temperature. If module melt completely encountered a large shock, such as excessive vibration of reflux conveyor belt or hit the board, internal components will easily shift or be false welding. So, using intelligent modules over the furnace need to pay attention to:

- Modules can't be vibrate larger, namely customer requirements as far as possible in orbit (chain) furnace, furnace, avoid on the barbed wire furnace, in order to ensure smooth furnace.

- The highest temperature can't too high. In the condition that meet the welding quality of customer motherboard and module, the lower furnace temperature and the shorter maximum temperature time, the better.

Some customer's temperature curve in the line is not suitable, high temperature is too high, and customer motherboard melt good, but non-performing rate is on the high side. Through the analysis of the causes, it found that melt again of BGA components lead device offset and short circuit. After adjusting the temperature curve, it can ensure that the customer's motherboard the welding quality, and also improve the pass through rate. Non-performing rate is controlled below the 2/10000.

6.2.3 SMT Stencil Design and the Problem of Less Tin Soldering

Part of customers found false welding or circuit short when reflowing. The main reason is module tin less, PCB distortion or tins too large. Suggestions are as follows:

- Suggest use ladder stencil, which means the depth of the region of module is thicker than other areas. Please adjust validation according to the measured thickness of solder paste, the actual company conditions and experience value. The products need to strictly test.

- Stencil: Reference module package and the user can adjust according to their company experience; Outside of the module, the stencil extends outside. The GND pads use the net stencil.

6.2.4 SMT Attentions

If customer motherboard is thin and slender with a furnace deformation, warping risks, you will be

suggested to create "a furnace vehicle" to ensure the welding quality. Other production proposals are as follows:

- The solder pastes use brands like Alfa.
- The module must use the SMT machine mount (important), and do not recommend manually placed or manual welding.
- For SMT quality, Please ensure the necessary condition according to actual condition of factory before SMT, like SMT pressure, speed (very important), stencil ways.
- We must use the reflow oven more than 8 temperature zones, and strictly control the furnace temperature curve.

Recommended temperature:

B. constant temperature zone: temperature 140-210°C, time: 60s-120s.

E. recirculation zone: PEAK temperature 220-245°C, time: 45s-75s.

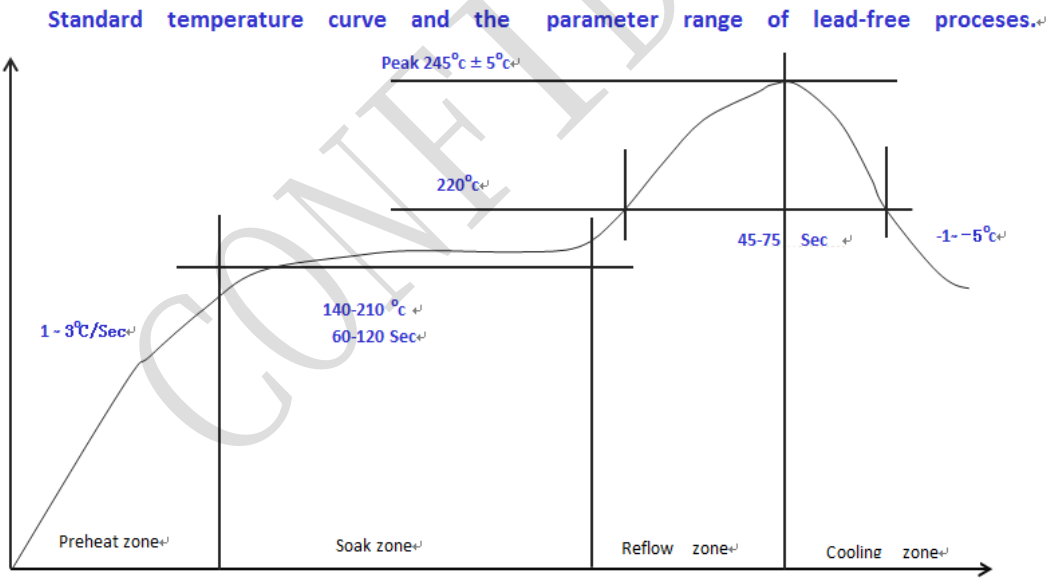

Figure 6.2.4-1 Temperature Curve

Notes: Customer's board deformation must be controlled well. By reducing the number of imposition or increasing patch clamp to reduce the deformation.

Module thickness of the stencil is recommended to be thickened, and the rest position can be maintained by 0.1mm.

6.3 Packaging Information

The L511 Series module are packaged with a roll of tape and sealed with a vacuum-sealed antistatic bag.

Coil tape

One coil can hold 500 modules, as shown in the figure.

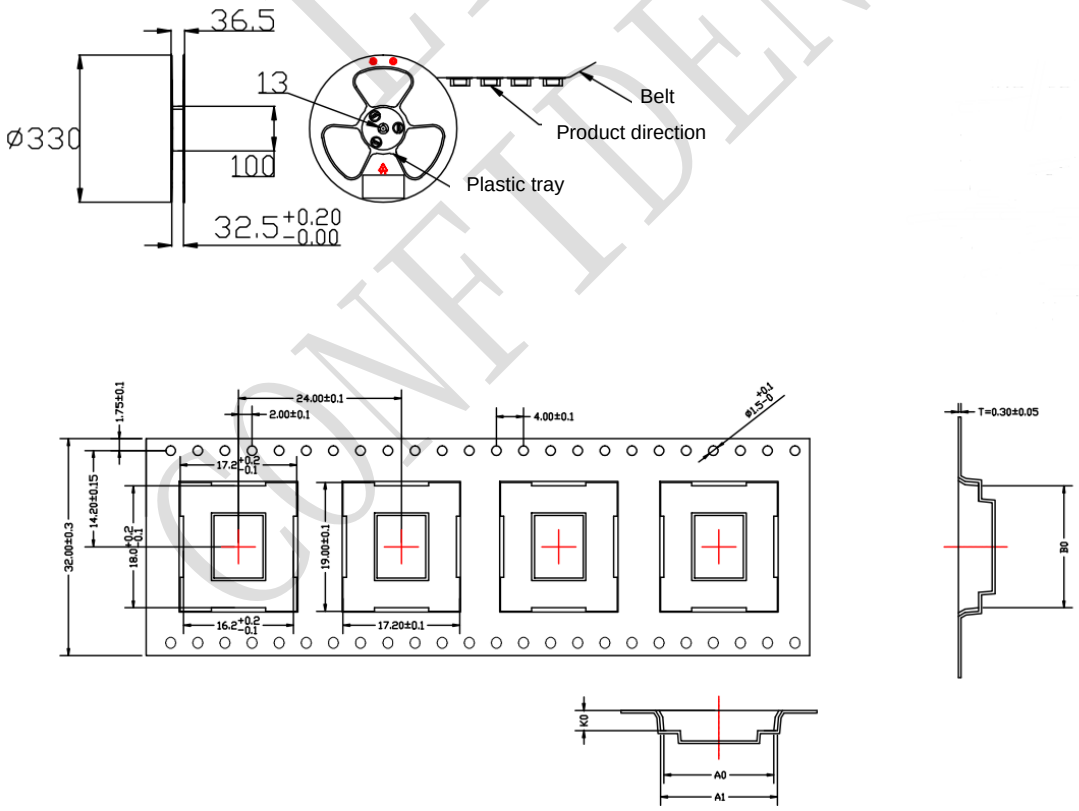

Figure 6.3-1 Coil Tape Information (Unit: mm)

7 Safety Information

For the reasonable usage of the module, please comply with all these safety notices of this page. The product manufacturers should send followed safety information to user, operator or product's spec.

The devices using the module may disturb some electronic equipment. Put the module away from the phone, TV, radio and automation equipment to avoid the module and the equipment to interfere with each other.

Shut down the mobile device or change to flying mode before boarding. The Using of wireless appliances in an aircraft is forbidden to avoid the interference, or else cause to unsafe flying, even violate the law.

In hospital or health care center, switch off the mobile devices. RF interference may damage the medical devices, like hearing-aid, cochlear implant and heart pacemaker etc.

Mobile devices can't guarantee to connect in all conditions, like no fee or with an invalid SIM card. When you need emergent help, please remember using emergency calls and make sure your device power on in an area with well signal.

Put the module away from inflammable gases. Switch off the mobile device when close to gas station, oil depot, chemical plant etc.

The module is not water proof. Please don't use the module in the area with high humidity like bathroom, which will decelerate the physical performance, insulation resistance and mechanical strength.

Non-professionals can't teardown the module which will damage it. Refer to the specification or communicate the related staffs to repair and maintain it.

Please switch on the module before cleaning. The staffs should be equipped with anti-ESD clothing and gloves.

The users and product manufacturers should abide by the national law of wireless modules and devices. If not, Mobiletek will not respond the related damages.