

Rolling Machine Setters, Operators, and Tenders, Metal and Plastic

51-4023.00



Description: Set up, operate, or tend machines to roll steel or plastic forming bends, beads, knurls, rolls, or plate, or to flatten, temper, or reduce gauge of material.

Other Resources:

[ONET Link](#)

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Sample of Reported Job Titles: Breakdown Mill Operator, Calender Operator, Cold Mill Operator

Job Zone

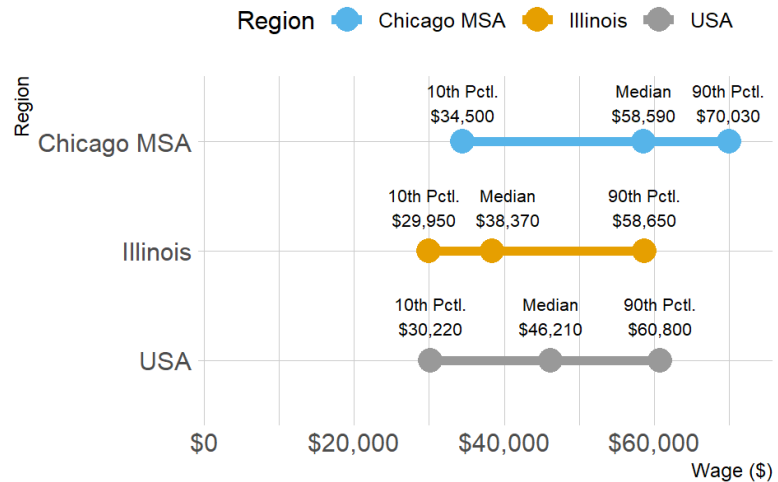
Title: 2 - Some Preparation Needed

Education: Usually require a high school diploma.

Experience: Some previous work-related skill, knowledge, or experience is needed.

Training: A few months to one year of working with experienced employees needed. A recognized apprenticeship program may be associated with these occupations.

Region	Employment	Location Quotient	Median Wage
Chicago MSA	1,510	1.59	\$58,590
Illinois	890	0.70	\$38,370
USA	31,650	—	\$46,210



Top 5 Core Tasks According to Current Job Holders	Frequency	Importance (out of 100)
Adjust and correct machine set-ups to reduce thicknesses, reshape products, and eliminate product defects.	Hourly or more	91
Monitor machine cycles and mill operation to detect jamming and to ensure that products conform to specifications.	Hourly or more	91
Start operation of rolling and milling machines to flatten, temper, form, and reduce sheet metal sections and to produce steel strips.	Hourly or more	89
Examine, inspect, and measure raw materials and finished products to verify conformance to specifications.	Hourly or more	88
Read rolling orders, blueprints, and mill schedules to determine setup specifications, work sequences, product dimensions, and installation procedures.	Hourly or more	87