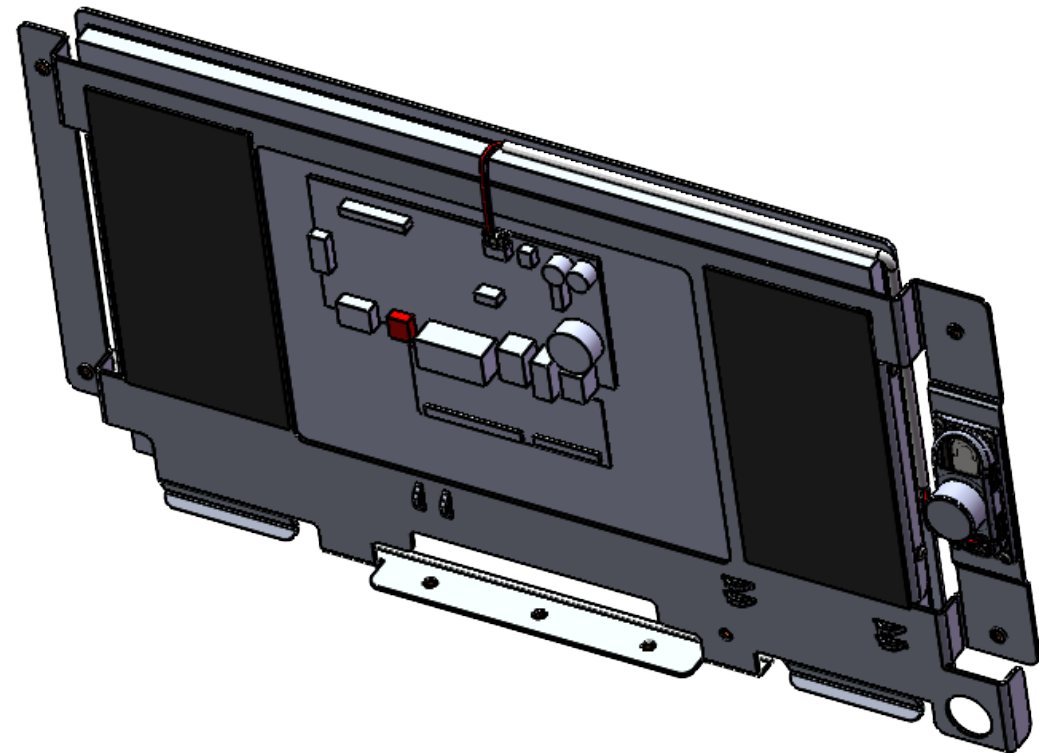
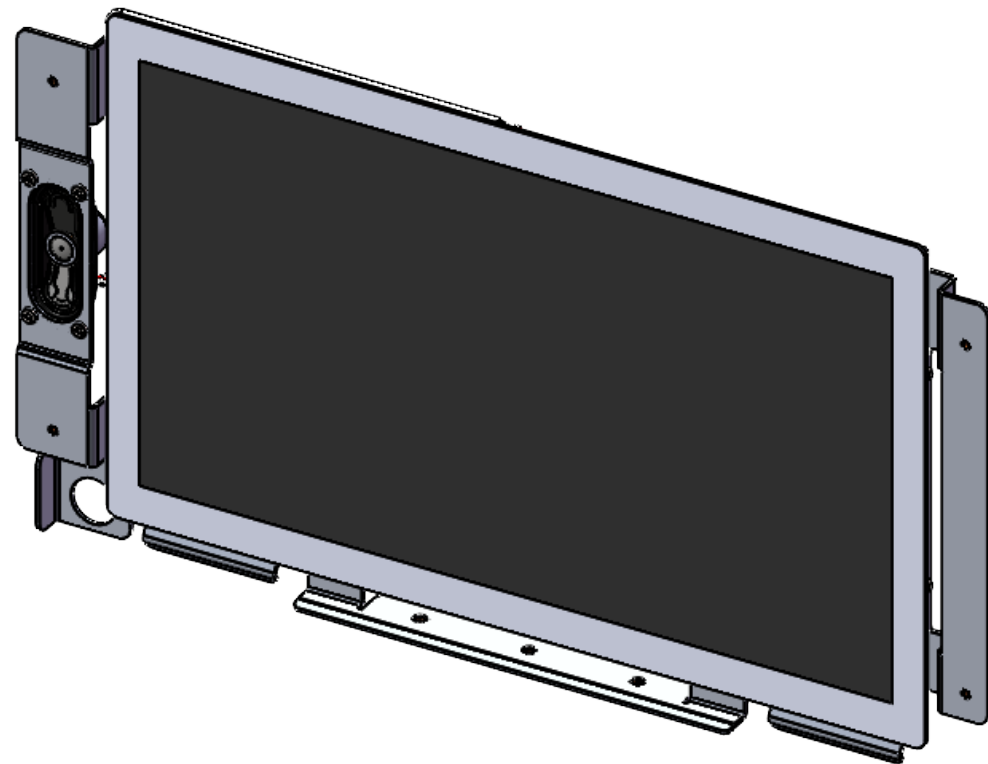



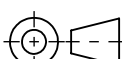
NOTES (UNLESS SPECIFIED OTHERWISE):

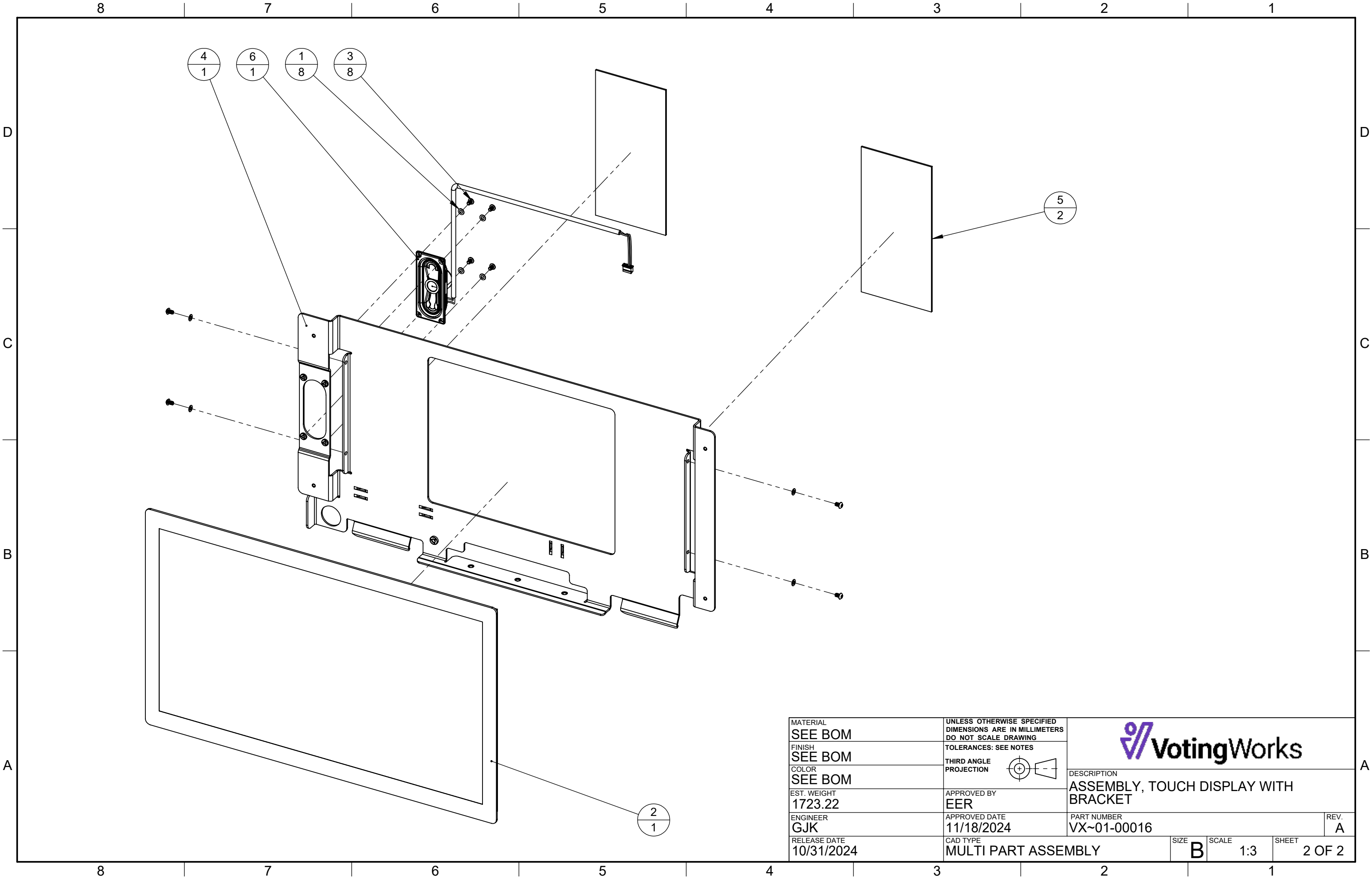
- 1.0 DESCRIPTION AND APPLICATION:
 - 1.1 ASSEMBLY TO BE USED IN A COMMERCIAL PRODUCT (INDOOR USE).
- 2.0 APPLICABLE DOCUMENTATION:
 - 2.1 INTERPRET DRAWING PER ASME Y14.5-2009 DIMENSIONING AND TOLERANCING STANDARDS.
- 3.0 REQUIREMENTS:
 - 3.1 DIMENSIONS ARE IN MILLIMETERS (MAXIMUM MATERIAL CONDITION)
 - 3.2 IF PROVIDED, ALL DIMENSIONS SHOWN SHALL BE CHECKED DURING FIRST ARTICLE INSPECTION. FAI MUST BE APPROVED FOR THE SPECIFIC REVISION OF THIS ASSEMBLY PRIOR TO SHIPMENT OF PARTS.
 - 3.3 DIMENSIONS INDICATED BY (X.XXX) ARE PROCESS CONTROL/MONITORING DIMENSIONS.
 - 3.4 DIMENSIONS IN PARENTHESIS "(X.XXX)" OR MARKED REFERENCE "X.XX REF" ARE DIMENSIONS WITHOUT TOLERANCE AND ARE FOR INFORMATION PURPOSE ONLY.
 - 3.5 UNLESS OTHERWISE NOTED GENERAL TOLERANCES: +/- .125 MM
 - 3.6 PARTS MUST BE FREE OF ANY FOREIGN MATERIAL, INCLUDING BUT NOT LIMITED TO: DIRT, CHIPS, OIL, AND OTHER CONTAMINANTS.
 - 3.7 NO CHANGES SHALL BE ALLOWED, REGARDLESS OF WHETHER SUCH CHANGE AFFECTS CHARACTERISTICS, WITHOUT PRIOR EXPLICIT APPROVAL BY PUMP STUDIOS AND/OR VOTINGWORKS.
- 4.0 INSPECTION & SHIPPING REQUIREMENTS:
 - 4.1 VERIFY PART SAMPLES CONFORM TO DESIGN REQUIREMENTS USING STANDARD TEST EQUIPMENT AND VISUAL INSPECTION TECHNIQUES.
 - 4.2 PACKAGING FOR SHIPMENT: PART SHALL BE ADEQUATELY PROTECTED TO PREVENT DAMAGE IN TRANSIT AND HANDLING.
 - 4.3 VENDOR TO SUPPLY WITH EACH SHIPMENT: MATERIAL CERTIFICATION, SHIPPER DOCUMENTS WITH PART NUMBER, PART NAME, REVISION, LOT NUMBER, QUANTITY AND P.O. NUMBER.
 - 4.4 PACKAGING LABELS AND MATERIAL TRACEABILITY MUST CONFORM TO UL 746D.
- 5.0 APPROVALS:
 - 5.1 SUPPLIER IS RESPONSIBLE TO ENSURE THIS PART OR ASSEMBLY IS FULLY COMPLIANT WITH THE EUROPEAN UNION (EU) RESTRICTION OF HAZARDOUS SUBSTANCES (ROHS) DIRECTIVE 2002/95/EC, LATEST REVISION, AT TIME OF SHIPMENT.
 - 5.2 SUPPLIER WILL FURNISH A CERTIFICATION OF COMPLIANCE (C OF C) WITH FIRST ARTICLES WHEN SPECIFICALLY REQUESTED.
- 6.0 LOCTITE 425 THREAD-LOCKING ADHESIVE SHALL BE APPLIED PER MANUFACTURER RECOMMENDATION TO ALL THREADED HARDWARE AND/OR SCREWS, UNLESS OTHERWISE SPECIFIED.


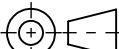
REVISIONS				
REV.	DESCRIPTION	CR #	DATE	SUBMITTED BY
A	INITIAL RELEASE	-	10/03/2024	GJK



6	1	VX~02-00082	CABLE ASSEMBLY, DISPLAY TO SPEAKER
5	2	VX~02-00059	Foam, Display Back, 6.3x2.95in
4	1	VX~02-00058	BRACKET, LID DISPLAY
3	8	VX~99-00120	M3X0.5PX5L, BHCS, ZINC-PLATED STEEL
2	1	ELO~E976783	ELO TOUCH DISPLAY, 15.6"
1	8	VX~99-00131	WASHER, M3, ZINC-PLATED STEEL
ITEM NO.	QTY.	PART NUMBER	DESCRIPTION

MATERIAL SEE BOM	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS DO NOT SCALE DRAWING					
FINISH SEE BOM	TOLERANCES: SEE NOTES					
COLOR SEE BOM	THIRD ANGLE PROJECTION 	DESCRIPTION ASSEMBLY, TOUCH DISPLAY WITH BRACKET				
EST. WEIGHT 1723.22	APPROVED BY EER					
ENGINEER GJK	APPROVED DATE 11/18/2024	PART NUMBER VX~01-00016			REV. A	
RELEASE DATE 10/31/2024	CAD TYPE MULTI PART ASSEMBLY			SIZE B	SCALE 1:3	SHEET 1 OF 2



MATERIAL SEE BOM	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS DO NOT SCALE DRAWING				
FINISH SEE BOM	TOLERANCES: SEE NOTES				
COLOR SEE BOM	THIRD ANGLE PROJECTION 	DESCRIPTION ASSEMBLY, TOUCH DISPLAY WITH BRACKET			
EST. WEIGHT 1723.22	APPROVED BY EER	PART NUMBER VX~01-00016			REV. A
ENGINEER GJK	APPROVED DATE 11/18/2024				
RELEASE DATE 10/31/2024	CAD TYPE MULTI PART ASSEMBLY	SIZE B	SCALE 1:3	SHEET 2 OF 2	