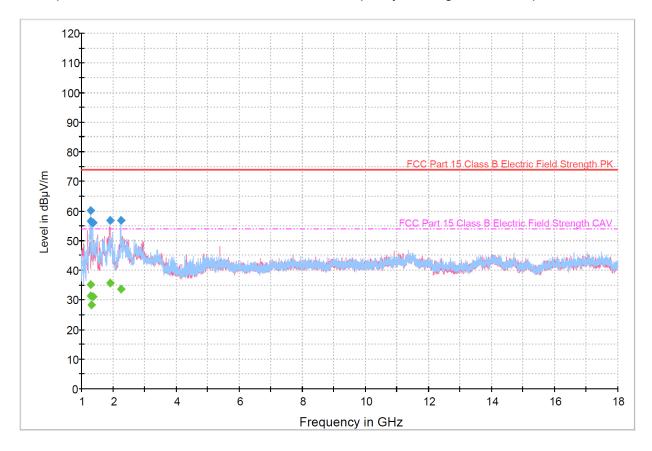
9/10/2024

Radiated Emissions Testing. Build 0.5.2.

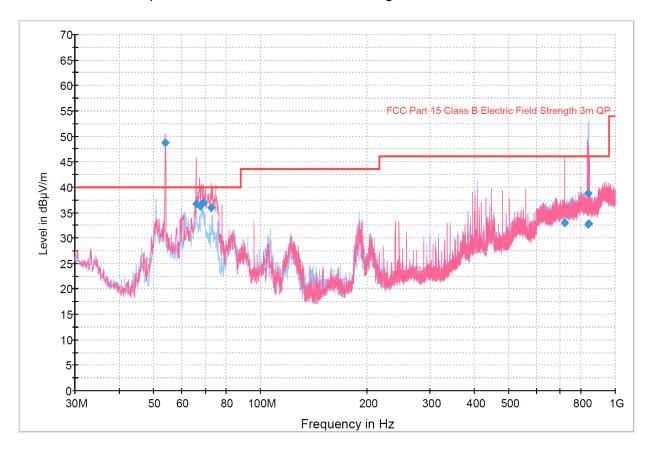
The first scan was in the high frequency range between 1 and 18 GHz. As expected, there were no frequencies with levels above the limit and all had plenty of margin. This test passed.



Final Result

| Frequency | MaxPeak | CAverage | Limit | Margin | Meas. | Bandwidth | Height | Pol | Azimuth | Corr. | Comment |
|-------------|----------|----------|----------|--------|--------|-----------|--------|-----|---------|--------|---------|
| (MHz) | (dBµV/m) | (dBµV/m) | (dBµV/m) | (dB) | Time | (kHz) | (cm) | | (deg) | (dB/m) | |
| | | | | | (ms) | | | | | | |
| 1292.600000 | 60.09 | | 73.90 | 13.81 | 5000.0 | 1000.000 | 109.0 | Н | 190.0 | -11.1 | |
| 1292.600000 | | 35.13 | 53.90 | 18.77 | 5000.0 | 1000.000 | 109.0 | Н | 190.0 | -11.1 | |
| 1304.100000 | | 31.30 | 53.90 | 22.60 | 5000.0 | 1000.000 | 118.0 | Н | 193.0 | -11.1 | |
| 1304.100000 | 56.54 | | 73.90 | 17.36 | 5000.0 | 1000.000 | 118.0 | Н | 193.0 | -11.1 | |
| 1321.750000 | | 28.34 | 53.90 | 25.56 | 5000.0 | 1000.000 | 202.0 | Н | 190.0 | -11.1 | |
| 1321.750000 | 56.41 | | 73.90 | 17.49 | 5000.0 | 1000.000 | 202.0 | Н | 190.0 | -11.1 | |
| 1368.650000 | 56.13 | | 73.90 | 17.77 | 5000.0 | 1000.000 | 110.0 | Н | 154.0 | -11.2 | |
| 1368.650000 | | 31.18 | 53.90 | 22.72 | 5000.0 | 1000.000 | 110.0 | Н | 154.0 | -11.2 | |
| 1901.050000 | 56.91 | | 73.90 | 16.99 | 5000.0 | 1000.000 | 111.0 | V | 172.0 | -6.4 | |
| 1901.050000 | | 35.58 | 53.90 | 18.32 | 5000.0 | 1000.000 | 111.0 | V | 172.0 | -6.4 | |
| 2246.300000 | 56.69 | | 73.90 | 17.21 | 5000.0 | 1000.000 | 244.0 | Н | 240.0 | -5.8 | |
| 2246.300000 | | 33.59 | 53.90 | 20.31 | 5000.0 | 1000.000 | 244.0 | Н | 240.0 | -5.8 | |

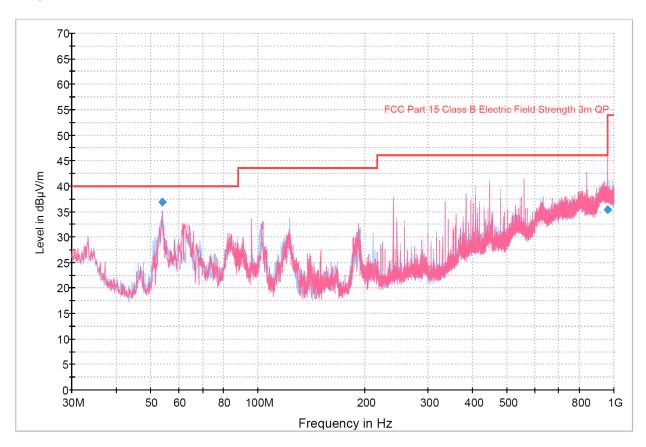
The next scan was in the 30 MHz to 1 GHz low frequency range. There were many frequencies near or above the limit, but after quasi-peak processing, only the 53.999 MHz peak was a failure. The other frequencies all have at least 3dB of margin.



Final Result

| i iliai_itcoalt | | | | | | | | | | |
|-----------------|-----------|----------|--------|------------|-----------|--------|-----|---------|--------|---------|
| Frequency | QuasiPeak | Limit | Margin | Meas. Time | Bandwidth | Height | Pol | Azimuth | Corr. | Comment |
| (MHz) | (dBµV/m) | (dBµV/m) | (dB) | (ms) | (kHz) | (cm) | | (deg) | (dB/m) | |
| 53.999000 | 48.78 | 40.00 | -8.78 | 5000.0 | 120.000 | 134.0 | V | 176.0 | 13.5 | |
| 65.987000 | 36.75 | 40.00 | 3.25 | 5000.0 | 120.000 | 402.0 | Н | 108.0 | 14.1 | |
| 67.722000 | 36.26 | 40.00 | 3.74 | 5000.0 | 120.000 | 128.0 | V | 198.0 | 14.1 | |
| 69.097000 | 36.94 | 40.00 | 3.06 | 5000.0 | 120.000 | 125.0 | V | 212.0 | 14.1 | |
| 72.600000 | 35.99 | 40.00 | 4.01 | 5000.0 | 120.000 | 100.0 | V | 189.0 | 14.2 | |
| 720.618000 | 32.92 | 46.00 | 13.08 | 5000.0 | 120.000 | 161.0 | V | 342.0 | 32.3 | |
| 836.939000 | 32.73 | 46.00 | 13.27 | 5000.0 | 120.000 | 365.0 | V | 115.0 | 32.8 | |
| 837.666000 | 32.74 | 46.00 | 13.26 | 5000.0 | 120.000 | 303.0 | Н | 265.0 | 32.8 | |
| 839.775000 | 38.74 | 46.00 | 7.26 | 5000.0 | 120.000 | 174.0 | Н | 306.0 | 32.8 | |
| 844.014000 | 32.81 | 46.00 | 13.19 | 5000.0 | 120.000 | 146.0 | Н | 74.0 | 32.9 | |

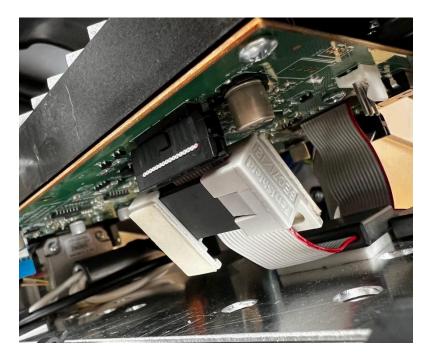
Using a near field probe to scan the MCM for 53.999 MHz emissions, the scanner was determined to be the source. A second ferrite was added to the cable that connects the controller board to the bottom half of the scanner. The final scan shows many of the frequency peaks dropping, including the 53.999 MHz peak. All frequencies passed with more than 3 dB of margin.



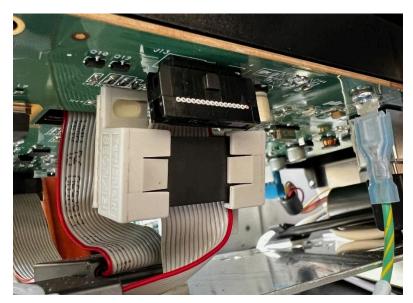
Final Result

| <u> </u> | | | | | | | | | | |
|------------|-----------|----------|--------|------------|-----------|--------|-----|---------|--------|---------|
| Frequency | QuasiPeak | Limit | Margin | Meas. Time | Bandwidth | Height | Pol | Azimuth | Corr. | Comment |
| (MHz) | (dBµV/m) | (dBµV/m) | (dB) | (ms) | (kHz) | (cm) | | (deg) | (dB/m) | |
| 54.039000 | 36.93 | 40.00 | 3.07 | 5000.0 | 120.000 | 120.0 | Н | 278.0 | 13.5 | |
| 960 579000 | 35.33 | 53 90 | 18 57 | 5000 0 | 120 000 | 177.0 | V | 210.0 | 34 5 | |

This is where the ferrite was installed (near the front of the MCM). It is best to have it as close to the controller board as possible so the emissions can be absorbed before they go too far down the cable.



Although the test passed with just one added ferrite on the scanner bottom cable, it would be better to add one to the top cable as well. A second suitable ferrite was not available during testing.



The ferrite used during testing was from sample kits available at Nemko. A much less expensive but superior part is a 28S2023-0M0 from Laird Signal Integrity Products (Digi-Key 240-2104-ND).