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NOTES (UNLESS SPECIFIED OTHERWISE):

1.0 DESCRIPTION AND APPLICATION:

1.1 TURNED METAL PART TO BE USED IN A COMMERCIAL PRODUCT (INDOOR USE).

2.0 APPLICABLE DOCUMENTATION:

2.1 INTERPRET DRAWING PER ASME Y14.5-2009 DIMENSIONING AND TOLERANCING STANDARDS.

3.0 MECHANICAL REQUIREMENTS:

3.1 DIMENSIONS ARE IN MILLIMETERS (MAXIMUM MATERIAL CONDITION)

3.2 ALL DIMENSIONS SHOWN SHALL BE CHECKED DURING FIRST ARTICLE INSPECTION. FAI MUST BE APPROVED FOR THE SPECIFIC REVISION OF THIS PART PRIOR TO SHIPMENT OF PARTS.

3.3 FOR GEOMETRY NOT EXPLICITLY DESCRIBED IN DRAWING REFER TO 3D DATABASE.

3.4 DRAWING AND 3D DATABASE REPRESENT FINAL PART AFTER ALL POST PROCESSING, TRIMMING, MACHINING, AND FINISHING.

3.5 DIMENSIONS INDICATED BY (X.XXX) ARE PROCESS CONTROL/MONITORING DIMENSIONS.

3.6 DIMENSIONS IN PARENTHESIS "(X.XXX)" OR MARKED REFERENCE "X.XX REF" ARE DIMENSIONS WITHOUT TOLERANCE AND ARE FOR INFORMATION PURPOSE ONLY.

3.7 REMOVE ALL BURRS AND BREAK SHARP EDGES.

3.8 PARTS MUST BE FREE OF ANY FOREIGN MATERIAL, INCLUDING BUT NOT LIMITED TO: GREASE, DIRT, CHIPS, OIL, AND OTHER CONTAMINANTS.

3.9 GENERAL TOLERANCES: UNLESS OTHERWISE SPECIFIED TOLERANCES SHALL BE NO GREATER THAN +/-0.125MM FOR ANY DIMENSION

4.0 INSPECTION & SHIPPING REQUIREMENTS:

4.1 VERIFY PART SAMPLES CONFORM TO DESIGN REQUIREMENTS USING STANDARD TEST EQUIPMENT AND VISUAL INSPECTION TECHNIQUES.

4.2 PACKAGING FOR SHIPMENT: PART SHALL BE ADEQUATELY PROTECTED TO PREVENT DAMAGE IN TRANSIT AND HANDLING.

4.3 VENDOR TO SUPPLY WITH EACH SHIPMENT: MATERIAL CERTIFICATION, SHIPPER DOCUMENTS WITH PART NUMBER, PART NAME, REVISION, LOT NUMBER, QUANTITY AND P.O. NUMBER.

4.4 PACKAGING LABELS AND MATERIAL TRACEABILITY MUST CONFORM TO UL 746D.

5.0 MATERIAL REQUIREMENTS:

5.1 MATERIAL: AISI TYPE 316L STAINLESS STEEL, OR EQUIVALENT. FINAL MATERIAL TO BE APPROVED BY PUMP STUDIOS AND/OR VOTINGWORKS.

5.2 VENDOR TO SUBMIT MSDS AND MATERIAL SPECIFICATIONS FOR APPROVAL BY PUMP STUDIOS AND/OR VOTINGWORKS PRIOR TO MANUFACTURING FIRST ARTICLE PARTS.

5.3 NO CHANGES SHALL BE ALLOWED ON PRODUCTION MATERIAL, REGARDLESS OF WHETHER SUCH CHANGE AFFECTS CHARACTERISTICS, WITHOUT PRIOR EXPLICIT APPROVAL BY PUMP STUDIOS AND/OR VOTINGWORKS.

6.0 FINISH REQUIREMENTS:

6.1 PARTS TO BE DEBURRED TO REMOVE SHARP EDGES.

6.2 VENDOR TO SUBMIT FINISHED COLOR SAMPLES TO PUMP STUDIOS AND/OR VOTINGWORKS FOR APPROVAL PRIOR TO PRODUCTION PARTS.

7.0 APPROVALS:

7.1 SUPPLIER IS RESPONSIBLE TO ENSURE THIS PART OR ASSEMBLY IS FULLY COMPLIANT WITH THE EUROPEAN UNION (EU) RESTRICTION OF HAZARDOUS SUBSTANCES (ROHS) DIRECTIVE 2002/95/EC, LATEST REVISION, AT TIME OF SHIPMENT.

7.2 SUPPLIER WILL ALSO FURNISH A CERTIFICATION OF COMPLIANCE (C OF C) WITH FIRST ARTICLES WHEN SPECIFICALLY REQUESTED.

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