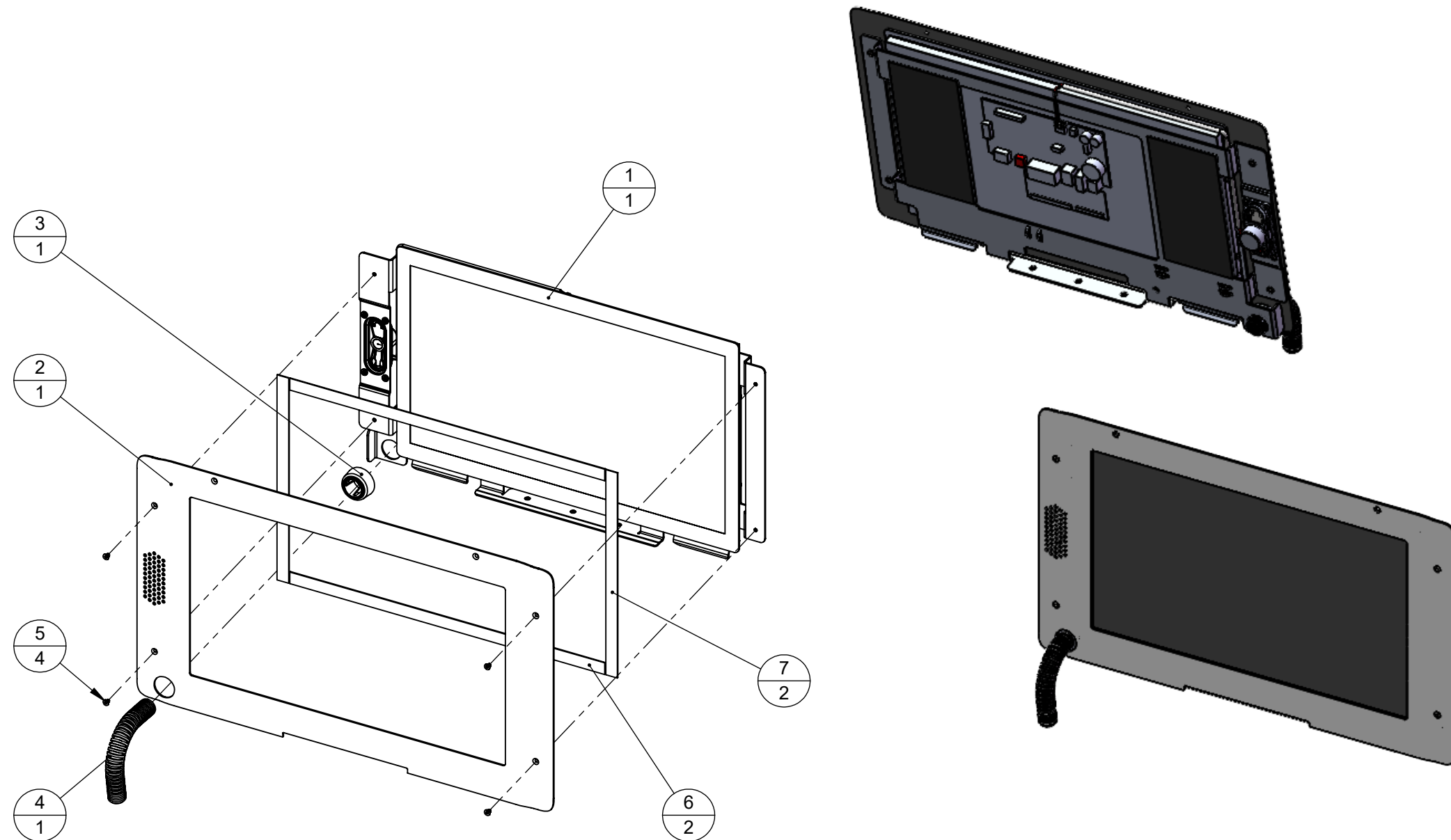
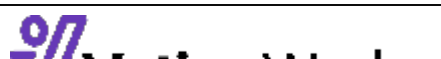



NOTES (UNLESS SPECIFIED OTHERWISE):

- 1.0 DESCRIPTION AND APPLICATION:
- 1.1 ASSEMBLY TO BE USED IN A COMMERCIAL PRODUCT (INDOOR USE).
- 2.0 APPLICABLE DOCUMENTATION:
- 2.1 INTERPRET DRAWING PER ASME Y14.5-2009 DIMENSIONING AND TOLERANCING STANDARDS.
- 3.0 REQUIREMENTS:
- 3.1 DIMENSIONS ARE IN MILLIMETERS (MAXIMUM MATERIAL CONDITION)
- 3.2 IF PROVIDED, ALL DIMENSIONS SHOWN SHALL BE CHECKED DURING FIRST ARTICLE INSPECTION. FAI MUST BE APPROVED FOR THE SPECIFIC REVISION OF THIS ASSEMBLY PRIOR TO SHIPMENT OF PARTS.
- 3.3 DIMENSIONS INDICATED BY (X.XXX) ARE PROCESS CONTROL/MONITORING DIMENSIONS.
- 3.4 DIMENSIONS IN PARENTHESIS "(X.XXX)" OR MARKED REFERENCE "X.XX REF" ARE DIMENSIONS WITHOUT TOLERANCE AND ARE FOR INFORMATION PURPOSE ONLY.
- 3.5 UNLESS OTHERWISE NOTED GENERAL TOLERANCES: +/- .125 MM
- 3.6 PARTS MUST BE FREE OF ANY FOREIGN MATERIAL, INCLUDING BUT NOT LIMITED TO: DIRT, CHIPS, OIL, AND OTHER CONTAMINANTS.
- 3.7 NO CHANGES SHALL BE ALLOWED, REGARDLESS OF WHETHER SUCH CHANGE AFFECTS CHARACTERISTICS, WITHOUT PRIOR EXPLICIT APPROVAL BY PUMP STUDIOS AND/OR VOTINGWORKS.
- 4.0 INSPECTION & SHIPPING REQUIREMENTS:
- 4.1 VERIFY PART SAMPLES CONFORM TO DESIGN REQUIREMENTS USING STANDARD TEST EQUIPMENT AND VISUAL INSPECTION TECHNIQUES.
- 4.2 PACKAGING FOR SHIPMENT: PART SHALL BE ADEQUATELY PROTECTED TO PREVENT DAMAGE IN TRANSIT AND HANDLING.
- 4.3 VENDOR TO SUPPLY WITH EACH SHIPMENT: MATERIAL CERTIFICATION, SHIPPER DOCUMENTS WITH PART NUMBER, PART NAME, REVISION, LOT NUMBER, QUANTITY AND P.O. NUMBER.
- 4.4 PACKAGING LABELS AND MATERIAL TRACEABILITY MUST CONFORM TO UL 746D.
- 5.0 APPROVALS:
- 5.1 SUPPLIER IS RESPONSIBLE TO ENSURE THIS PART OR ASSEMBLY IS FULLY COMPLIANT WITH THE EUROPEAN UNION (EU) RESTRICTION OF HAZARDOUS SUBSTANCES (ROHS) DIRECTIVE 2002/95/EC, LATEST REVISION, AT TIME OF SHIPMENT.
- 5.2 SUPPLIER WILL FURNISH A CERTIFICATION OF COMPLIANCE (C OF C) WITH FIRST ARTICLES WHEN SPECIFICALLY REQUESTED.
- 6.0 LOCTITE 425 THREAD-LOCKING ADHESIVE SHALL BE APPLIED PER MANUFACTURER RECOMMENDATION TO ALL THREADED HARDWARE AND/OR SCREWS, UNLESS OTHERWISE SPECIFIED.

REVISIONS				
REV.	DESCRIPTION	CR #	DATE	SUBMITTED BY
A	INITIAL RELEASE	-	10/03/2024	GJK



7	2	VX~02-00091	VHB, DISPLAY, SHORT, 8.86 IN	MATERIAL SEE BOM	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS DO NOT SCALE DRAWING			
6	2	VX~02-00090	VHB, DISPLAY, LONG, 13.6 IN	FINISH SEE BOM	TOLERANCES: SEE NOTES			
5	4	VX~99-00117	M3X0.5PX5L, FHCS, 90°, BLACK OXIDE STEEL	COLOR SEE BOM	THIRD ANGLE PROJECTION 	DESCRIPTION ASSEMBLY, LID		
4	1	VX~02-00092	FLEXIBLE CABLE CONDUIT					
3	1	VX~02-00061	DISPLAY CABLE CONDUIT, LID	EST. WEIGHT 1960.13	APPROVED BY EER	PART NUMBER VX~01-00015		
2	1	VX~02-00060	PANEL, LID	ENGINEER GJK	APPROVED DATE 11/18/2024			
1	1	VX~01-00016	ASSEMBLY, TOUCH DISPLAY WITH BRACKET	RELEASE DATE 10/31/2024	CAD TYPE MULTI PART ASSEMBLY	SIZE B	SCALE 1:5	SHEET 1 OF 1
ITEM NO.	QTY.	PART NUMBER	DESCRIPTION					