

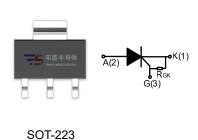
DESCRIPTION:

The TS820 SCR series with the parallel resistor between Gate and Cathode are especially recommended for use on straight hair, igniter, anion generator, etc.



MAIN FEATURES

Symbol	Value	Unit
I _{T(RMS)}	2	А
I _{GT}	≤200	μΑ
V _{TM}	≤1.5	V



ABSOLUTE MAXIMUM RATINGS

Para	Symbol	Value	Unit	
Storage junction temperature range		T _{stg}	-40-150	$^{\circ}$
Operating junction temperature range		Tj	-40-125 ¹	$^{\circ}$
Repetitive peak off-state voltage		V_{DRM}	600	V
Repetitive peak reverse voltage		V_{RRM}	600	V
RMS on-state current	TO-252 (T _C =72°C) SOT-223/ SOT-89-2L(T _C =65°C)	I _{T(RMS)}	2	А
Non repetitive surge peak on-state current (tp=10ms)		Ітѕм	20	А
I ² t value for fusing (tp=10ms)		l ² t	2	A ² s
Critical rate of rise of on-state current		dI/dt	50	A/µs
Peak gate current (tp=20µs, T _j =125℃)		l _{GM}	0.2	А
Peak gate power (tp=20µs, T _j =125℃)		P _{GM}	0.5	W
Average gate power dissipation(T _j =125℃)		P _{G(AV)}	0.1	W

NOTE 1: When we parallel connect a $\leq 1K\Omega$ resistor between Gate and Cathode, the Tj can reach $125^{\circ}\mathbb{C}$; if without this resistor, the Tj only can reach $110^{\circ}\mathbb{C}$.



ELECTRICAL CHARACTERISTICS (T_j =25 $^{\circ}$ C unless otherwise specified)

Symbol	Took Condition	Value			I I m i f
	Test Condition	MIN.	TYP.	MAX.	Unit
Ідт	V _D =12V R _L =33Ω	-	40	200	μA
V _G T	VD-12V KL-3312	-	0.5	0.8	V
V _{GD}	V _D =V _{DRM} T _j =125°C	0.2	-	-	V
IL	I _G =1.2 I _{GT}	-	-	3	mA
Ін	I _T =0.05A	-	-	2	mA
dV/dt	V _D =60%V _{DRM} T _j =125°C R _{GK} =1KΩ	10	-	-	V/µs

STATIC CHARACTERISTICS

Symbol	Parameter		Value(MAX)	Unit
V _{TM}	I _{TM} =4A tp=380µs	T _j =25℃	1.5	V
I _{DRM}	VD=VDRM VR=VRRM	T _j =25℃	5	μA
I _{RRM}		T _j =125℃	100	μA

THERMAL RESISTANCES

Symbol	Parameter		Value	Unit
		TO-252 6.5		
R _{th(j-c)}	junction to case	SOT-223	20	
		SOT-89-2L	25	°C/W
		TO-252 70		C/VV
R _{th(j-a)}	junction to ambient	SOT-223	60	
		SOT-89-2L	90	



FIG.1: Maximum power dissipation versus RMS on-state current

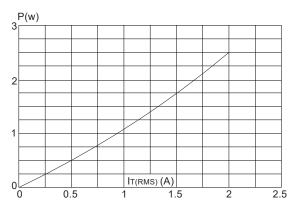


FIG.3: Surge peak on-state current versus number of cycles

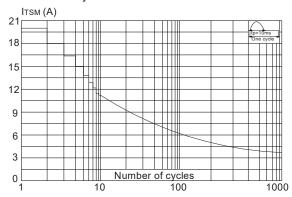


FIG.5: Non-repetitive surge peak on-state current for a sinusoidal pulse with width tp<10ms, and corresponging value of I²t (dI/dt < 50A/μs)

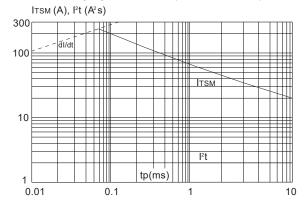


FIG.2: RMS on-state current versus ambient temperature (printed circuit board FR4, copper thuckness: 35µm) (full cycle)

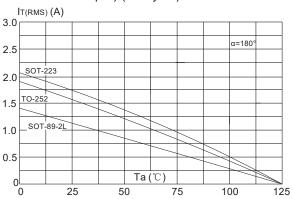


FIG.4: On-state characteristics (maximum values)

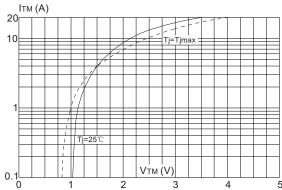
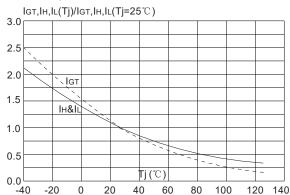


FIG.6: Relative variations of gate trigger current, holding current and latching current versus junction temperature





SOLDERING PARAMETERS

Reflow Condition		Pb-Free assembly	
		(see figure at right)	
	-Temperature Min	+150℃	
Б	(Ts(min))	100 0	
Pre	-Temperature	+200℃	
Heat	Max(T _{s(max)})	1200 0	
	-Time (Min to Max) (ts)	60-180 secs.	
Average ramp up rate		3°C/sec. Max	
(Liquidus	Temp (T _L)to peak)	5 C/Sec. Max	
T _{s(max)} to T _L - Ramp-up Rate		3℃/sec. Max	
	-Temperature(T∟)	+217℃	
Reflow	(Liquidus)	+217 C	
	-Temperature(t _L)	60-150 secs.	
Peak Temp (T _p)		+260(+0/-5)°C	
Time within 5℃of actual		00.40	
Peak Temp (t _p)		20-40secs.	
Ramp-down Rate		6℃/sec. Max	
Time 25℃ to Peak Temp (T _P)		8 min. Max	
Do not exceed		+260℃	

