

# **FMP**

# Maximum pressure 320 bar Flow rates to 475 l/min

# Technical data

# Filter housing (Materials)

- Head: Cast iron (chemical heat treatment)
- Housing: Steel (chemical heat treatment)
- · Bypass valve: Brass
- Reverse Flow: Steel (only for series FMP 320)
- · Check valve: Steel

### Pressure

- Working pressure: 320 bar (32 MPa)
- Test pressure: 480 bar (48 MPa)
- Burst pressure: 960 bar (96 MPa)
- Pulse pressure fatigue test: 1.000.000 cycles with pressure from 0 to 320 bar (32 MPa)

# **Temperature**

• From -25°C to +110°C

# Bypass valve

- Opening pressure 6 bar ±10%
- Other opening pressures on request.

# $\Delta \textbf{p}$ Elements type

Microfibre filter elements series N-R: 20 bar
 Microfibre filter elements series H-S: 210 bar
 Wire mesh filter elements series N: 20 bar
 Fluid flow through the filter element from OUT to IN.

# Seals

Standard NBR series AOptional FPM series V

# FMP FILTERS ARE PROVIDED FOR VERTICAL MOUNTING

# Weights (kg)

Length	1	2	3	4
• FMP065	3,26	3,62	4,83	-
• FMP135	5,61	7,21	8,27	-
• FMP320	10,95	13,08	15,37	17,85

# Volumes (dm<sup>3</sup>)

Length	1	2	3	4
• FMP065	0,36	0,47	0,84	-
• FMP135	0,45	0,78	1,00	-
• FMP320	1,03	1,75	2,52	3,35

# **Connections**

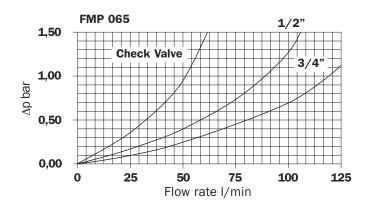
• FMP: In-line Inlet/Outlet

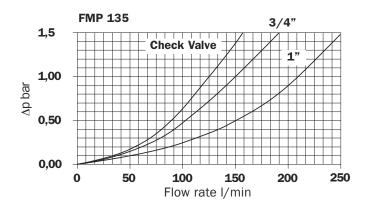


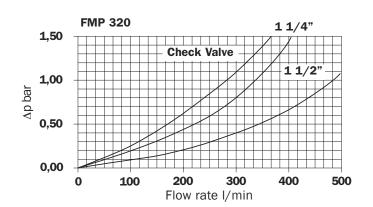
# Filter housings $\Delta p$ pressure drop

The curves are plotted utilising mineral oil with density of 0,86 kg/dm³ to ISO 3968.

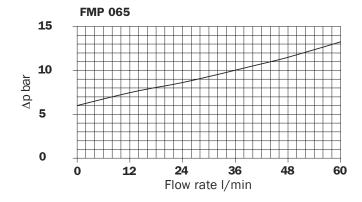
 $\Delta \textbf{p}$  varies proportionally with density.

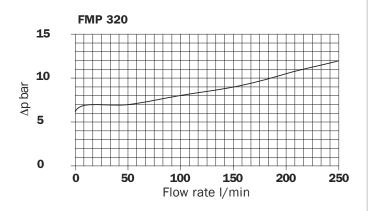


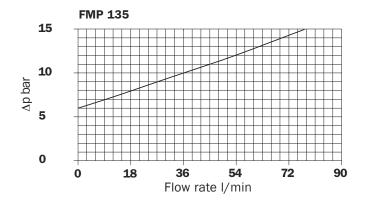


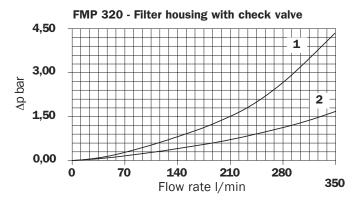


# Bypass valve pressure drop









1 - Reverse flow2 - In filter direction

# Recommended maximum flow rate

- Pressure drop of filter assembly equal to  $\Delta p$  1,5 bar.
- Oil kinematic viscosity 30 mm²/s (cSt).
- Density 0,86 kg/dm<sup>3</sup>.
- Connections of filter under test G 3/4".

				Filtra	ation		
	Length	A03	A06	A10	A16	A25	M25
FMP 065	1	23	30	48	53	72	105
	2	31	45	60	64	85	106
	3	53	61	79	84	94	108

Serie	Ν.	Flow	rate	I/min

	Length	A03	A06	Filtra		A25	M25
FMP 135	1	66	74	112	120	157	180
	2	104	110	138	141	185	205
	3	138	141	170	178	190	208

Serie N - Flow rate I/min

		Filtration					
	Length	A03	A06	A10	A16	A25	M25
FMP 320	1	126	137	230	280	300	440
	2	240	250	376	390	400	445
	3	300	330	427	440	450	460
	4	350	370	430	447	467	475
					٠ .		

Serie N - Flow rate I/min

		Filtration				
	Length	A03	A06	A10	A16	A25
FMP 065	1	22	23	43	50	68
	2	30	35	57	68	77
	3	52	58	78	83	93

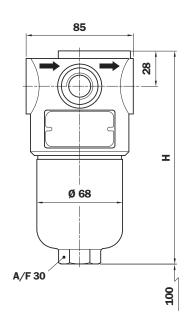
Serie H - Flow rate I/min

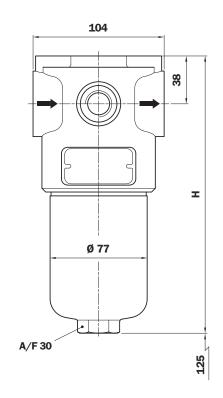
4L AO	_			
th AU	3   A06	A10	A16	A25
48	55	93	96	145
87	104	127	129	160
118	3   130	155	165	178
	48 87	48   55 87   104	48   55   93 87   104   127	

Serie H - Flow rate I/min

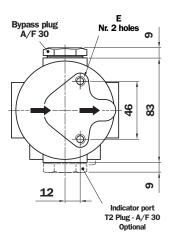
	Filtration					
	Length	A03	A06	A10	A16	A25
FMP 320	1	107	112	185	193	250
	2	192	200	300	312	378
	3	255	300	367	375	417
	4	298	320	375	400	450
		_	'		'	٠.

Serie H - Flow rate I/min

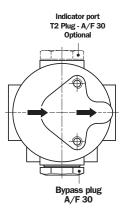




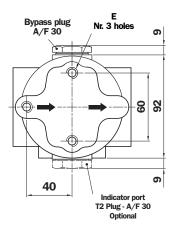




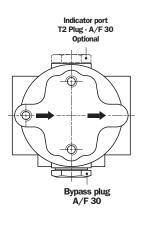
Optional Bypass side C



Standard Indicator port side B



Optional Indicator port side C



**FMP 065** 

Length	Н
Filter	mm
1	169
2	200
3	302

FMP 065 - Thread connections

Туре	Size	E Depth 15 mm
G1	G 1/2"	M8
G2	G 3/4"	M8
G3	1/2" NPT	5/16" UNC
G4	3/4" NPT	5/16" UNC
G5	SAE 8 - 3/4" - 16 UNF	5/16" UNC
G6	SAE 12 - 1 1/16" - 12 UN	5/16" UNC

**FMP 135** 

Length Filter	H
1	221
2	334
3	409

FMP 135 - Thread connections

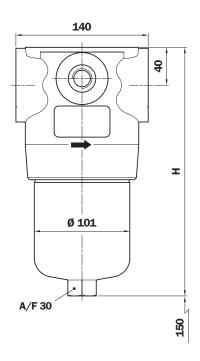
Туре	Size	E Depth 10 mm
G1	G 3/4"	M10
G2	G 1"	M10
G3	3/4" NPT	3/8" UNC
G4	1" NPT	3/8" UNC
G5	SAE 12 - 1 1/16" - 12 UN	3/8" UNC
G6	SAE 16 - 1 5/16" - 12 UN	3/8" UNC

FMP 065 - 135:

Indicator and bypass valve positions can be inverted.

FMP 135 - Flange connections

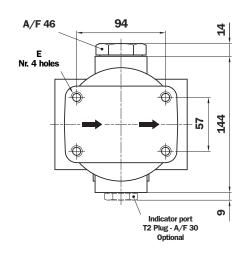
Туре	Size	E Depth 10 mm
F1	3/4" SAE 3000 psi/M	M10
F2	1" SAE 3000 psi/M	M10
F3	3/4" SAE 3000 psi/UNC	3/8" UNC
F4	1" SAE 3000 psi/UNC	3/8" UNC



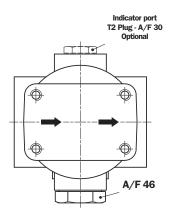
# A/F 30 Oil drain plug G 3/8" - A/F 8

Style P01
Standard maintenance from head.
Style P02
Maintenance option from housing base.

Standard - Bypass side B



Optional - Bypass side C



**FMP 320** 

Length Filter	H
1	263
2	386
3	518
4	671

**Thread connections** 

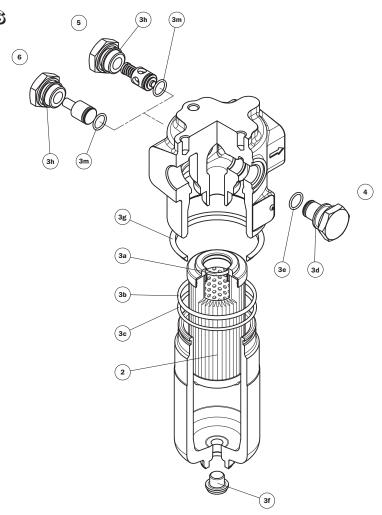
Туре	Size	E Depth 15 mm
G1	G 1 1/4"	M12
G2	G 1 1/2"	M12
G3	1 1/4" NPT	1/2" UNC
G4	1 1/2" NPT	1/2" UNC
G5	SAE 20 - 1 5/8" - 12 UN	1/2" UNC
G6	SAE 24 - 1 7/8" - 12 UN	1/2" UNC

Flange connections

Туре	Size	E Depth 15 mm
F1	1 1/4" SAE 3000 psi/M	M12
F2	1 1/2" SAE 3000 psi/M	M12
F3	1 1/4" SAE 3000 psi/UNC	1/2" UNC
F4	1 1/2" SAE 3000 psi/UNC	1/2" UNC

N.B.: 2" SAE 3000 see page 151 filter assembly FHP 500

# Spare parts



Item	Description	Q.ty	FILTER Series FMP 065 FMP 135		FMP 320			
1	Filter assembly	1			See order table			
2	Filter element	1			See ord	ler table		
3	Seal Kit	1	NBR	FPM	NBR	FPM	NBR	FPM
3	Sear Kit		02050267	02050278	02050293	02050294	02050274	02050285
За	Filter element seal	1	0-R 4	4100	O-R :	3106	0-R	144
Ja	The cicinent sear	-	Ø 24,99	x 3,53	Ø 26,65	x 2,62	Ø 39,69	x 3,53
3b	Bowl seal	1	O-R	159	0-R :	3256	2 pcs	O-R 3350
Ob	Down Scar	-	Ø 55,56	x 3,53	Ø 64,77	x 2,62	Q	9 88,57 x 2,62
Зс	Bowl anti-extrusion ring	1	Parba	k 227	Parba	k 144	2 pcs I	Parbak 153
30	bowl and-extrusion mig		Ø 54,5	3 x 3	Ø 63,96 x 2,18		Ø 89,36 x 2,18	
3d	Gasket	1	01030058 (HNBR)	01030046 (FPM)	01030058 (HNBR)	01030046 (FPM)	01030058 (HNBR)	01030046 (FPM)
<b>3e</b> O-Ring indicator		1	0-R 2050		0-R 2	2050	0-R :	2050
36	O-Ring indicator	1	Ø 12,42	x 1,78	Ø 12,42	2 x 1,78	Ø 12,42	2 x 1,78
3f	Drain plug	2	_		_		G 3/8"	
<b>O</b> .	Brain plag	_					with bonded seal	
3g	Protective seal	1	0102	6521	0102	6509		26510
3h	Bp or Non-Bp seal	1	Bonde	d seal	Bonde	ed seal	0-R 3143	(90 Sh A)
			G 1	<u>,                                      </u>		./2"	,	x 2,62
3m	<b>3m</b> Bp or Non-Bp seal		0-R 2050		0-R 2050		0-R 3106	
			Ø 12,42 x 1,78		Ø 12,42	2 x 1,78	Ø 26,65	5 x 2,62
4	Indicator connection plug	1	T2H	T2V	T2H	T2V	T2H	T2V
5	Bypass assembly	1	02001312	02001385	02001312	02001385	02001396	02001397
6	Non-bypass assembly	1	02001314	02001386	02001314	02001386	02001398	02001399
144	]	'	•	1	1	1	1	ı

# 1 - Style

Filter	Filter element	A03	Inorganic microfibre 3 μm	٦
065	065	A06	Inorganic microfibre 6 μm	Absolute filtration Inorganic
135	135	<b>A10</b>	Inorganic microfibre 10 μm	Microfibre
320	320	A16	Inorganic microfibre 16 μm	ßx (c) ≥ 1000
		A25	Inorganic microfibre 25 μm	] Bx (c) ≥ 1000
Filter length			-	☐ Nominal

# 2 - Filter length

065	1	2	3	
135	1	2	3	
320	1	2	3	4

# 3 - Valves

S	Without bypass side B - Optional	<b>H</b> Δp 210 bar
В	With bypass side B - Standard	S Δp 210 bar (filte
С	With bypass side C - Optional	8 - Option
Е	Without bypass side C - Optional	a - Filter
T	Without bypass + check valve*	a - Filter

<sup>\*</sup>Reduced cross-section oilways

# 4 - Filter seals

Α	NBR
V	FPM

# 5 - Connections

# **Threaded**

**FMP 065** 

Туре	Size
G1	G 1/2"
G2	G 3/4"
G3	1/2" NPT
G4	3/4" NPT
G5	SAE 8 - 3/4" - 16 UNF
G6	SAE 12 - 1 1/16" - 12 UN

**FMP 135** 

With bypass side B + check valve\*

Туре	Size
G1	G 3/4"
G2	G 1"
G3	3/4" NPT
G4	1" NPT
G5	SAE 12 - 1 1/16" - 12 UN
G6	SAE 16 - 1 5/16" - 12 UN

**FMP 320** 

Туре	Size
G1	G 1 1/4"
G2	G 1 1/2"
G3	1 1/4" NPT
G4	1 1/2" NPT
G5	SAE 20 - 1 5/8" - 12 UN
G6	SAE 24 - 1 7/8" - 12 UN

# 6 - Filter element

A03	Inorganic microfibre 3 μm	]
A06	Inorganic microfibre 6 μm	Absolute filtration Inorganic
<b>A10</b>	Inorganic microfibre 10 $\mu m$	Microfibre
<b>A16</b>	Inorganic microfibre 16 $\mu m$	ßx (c) ≥ 1000
A25	Inorganic microfibre 25 $\mu m$ _	BX (C) Z 1000
M25	Wire mesh 25 μm	Nominal Filtration

# 7 - Max filter element differential pressure

N	Δp 20 bar
R	$\Delta$ p 20 bar (filter with reverse flow + bypass)
Н	Δp 210 bar
S	$\Delta$ p 210 bar (filter with reverse flow)

P01	MP Filtri standard
P02	Maintenance from housing base (only for FMP 320 - 4)
Pxx	Customer request

# **b** - Filter element

P01	MP Filtri standard
Pxx	Customer request

# **Indicator plug:**

Steel plug T2 has to be ordered separately.

# Code

T2H	Seal NBR	
T2V	Seal FPM	

# **Flanged**

# **FMP 135**

Туре	Size
F1	3/4" SAE 3000 psi/M
F2	1" SAE 3000 psi/M
F3	3/4" SAE 3000 psi/UNC
F4	1" SAE 3000 psi/UNC

# **FMP 320**

Туре	Size	
F1	1 1/4" SAE 3000 psi/M	
F2	1 1/2" SAE 3000 psi/M	
F3	1 1/4" SAE 3000 psi/UNC	
F4	1 1/2" SAF 3000 psi/UNC	

N.B.: 2" SAE 3000 see page 151 filter assembly FHP 500

For Clogging Indicator: See page 318