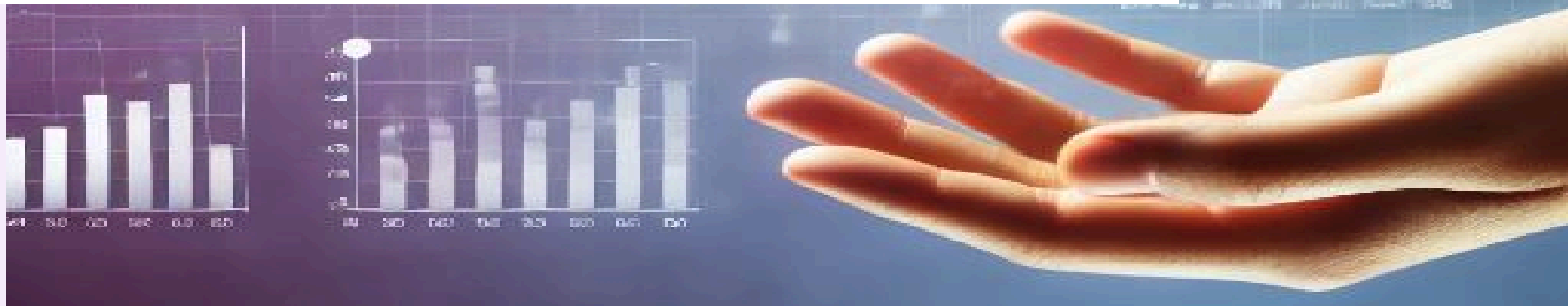


Operational Efficiency Dashboard





Production

Shift

All

Year, Quarter

All

Month

All

Equipment Na...

All

Clear all slicers

87.10%

Yield Rate

482K

Quality Units

71K

Defective Units

6.27K

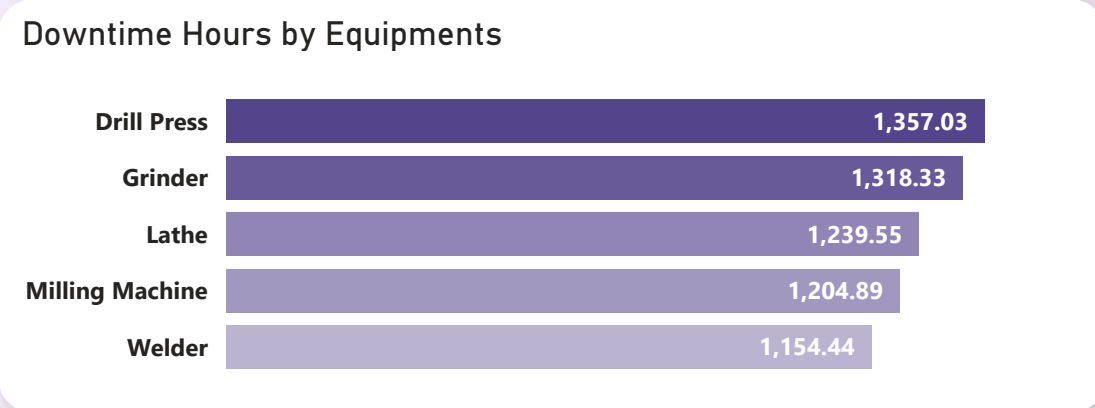
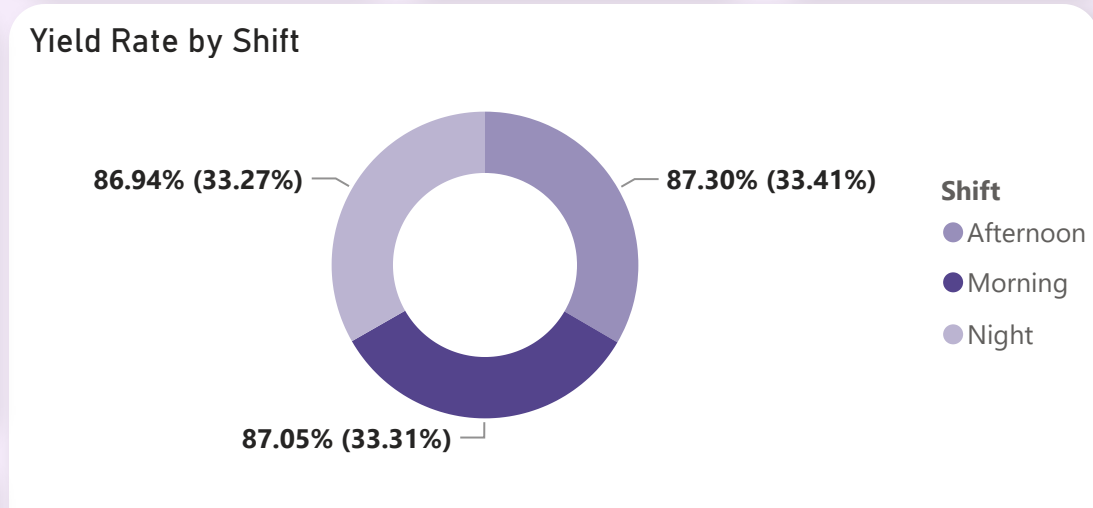
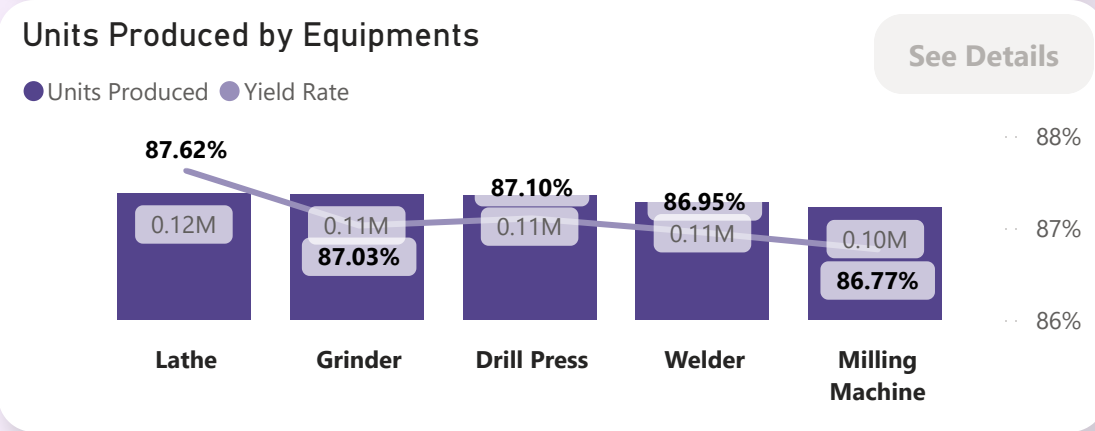
Downtime_Duration

553K

Units Produced

553

Unit Per Production



Shift	Total Units	Good Units	Defective Units	Yield Rate
Afternoon	204,413	178,456	25,957	87.30%
Morning	164,151	142,886	21,265	87.05%
Night	184,430	160,340	24,090	86.94%
Total	552,994	481,682	71,312	87.10%



Process

Shift
All

Year, Quarter
All

Month
All

Equipment Na...
All

Clear all slicers



6

Average Process Hours



87.10%

Quality rate



151

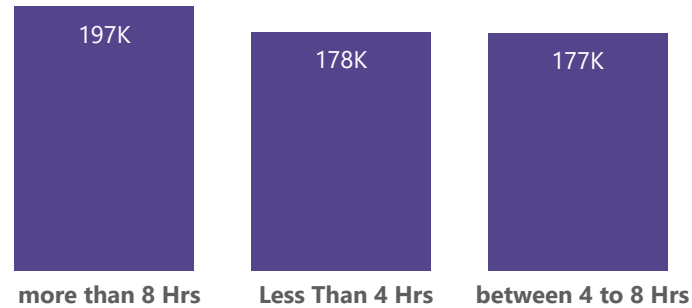
Average Process Efficiency



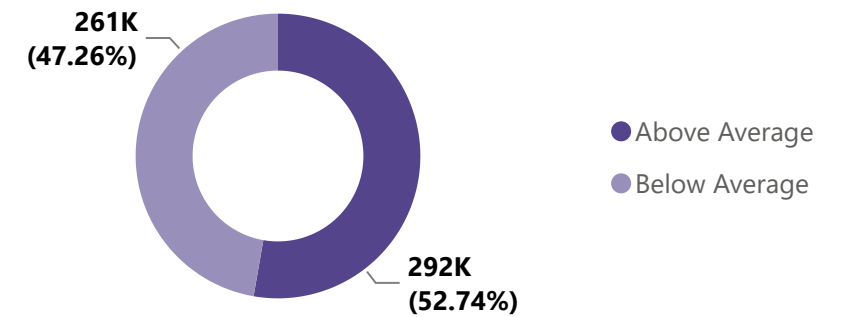
12.90%

Defective rate

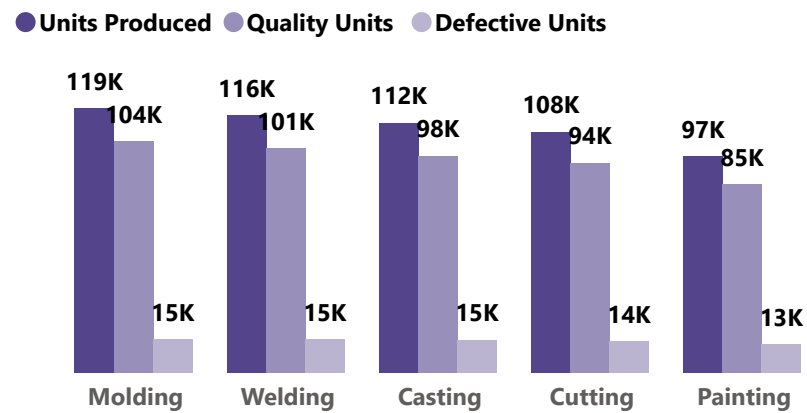
Units Produced by Production Duration



Units Produced By Process

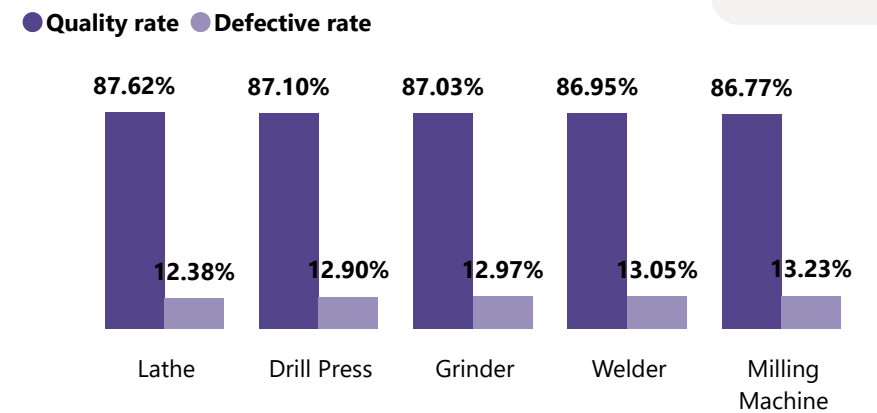


Units Produced by Process



Quality Rate vs Defective Rate by Equipment

See Details





Equipment and Maintenance

Shift

All

Year, Quarter

All

Month

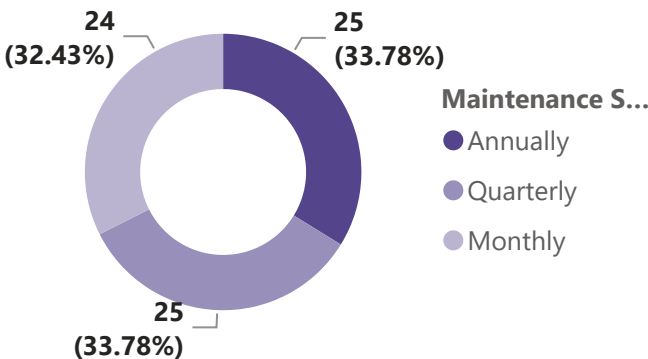
All

Equipment Na...

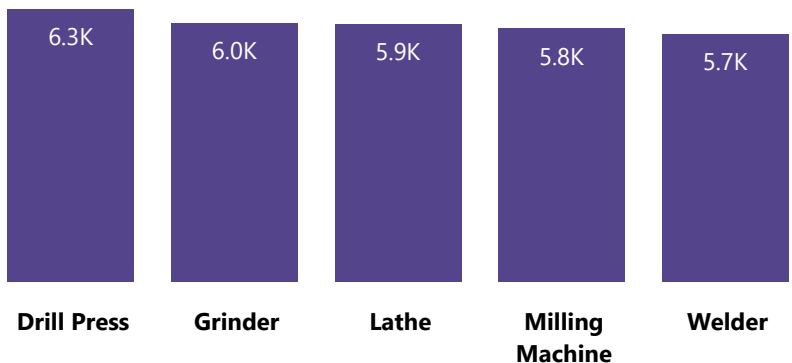
All

Clear all slicers

Equipments by Maintenance Schedule



Waste Generated

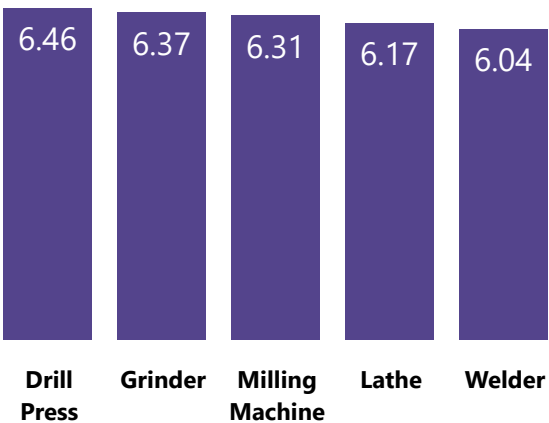


Average Operational Hours



Average Downtime Hours

See Details



Performance Efficiency



Equipment_Name	Equipment Requires Maintenance	Equipment Scheduled for maintenance
Drill Press	4	4
Grinder	4	4
Lathe	7	7
Milling Machine	7	7
Welder	3	3
Total	25	25



Cost & Waste

Shift

▼

All

Year, Quarter

▼

All

Month

▼

All

Equipment Name

▼

All

Clear all slicers

30.60M

Production Cost

55.29

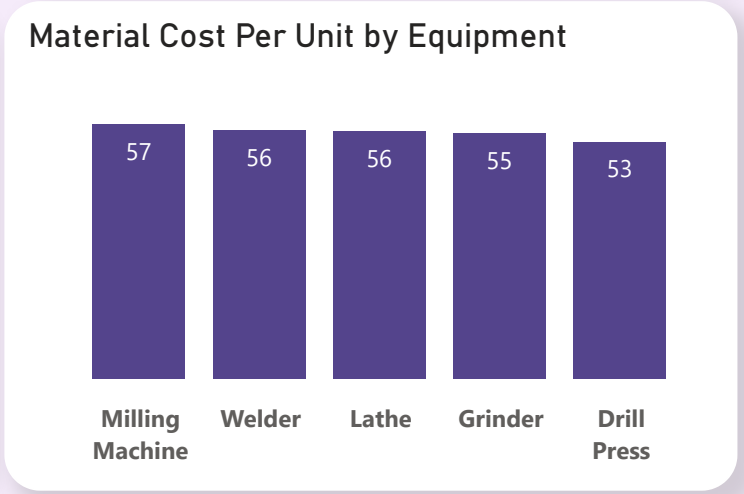
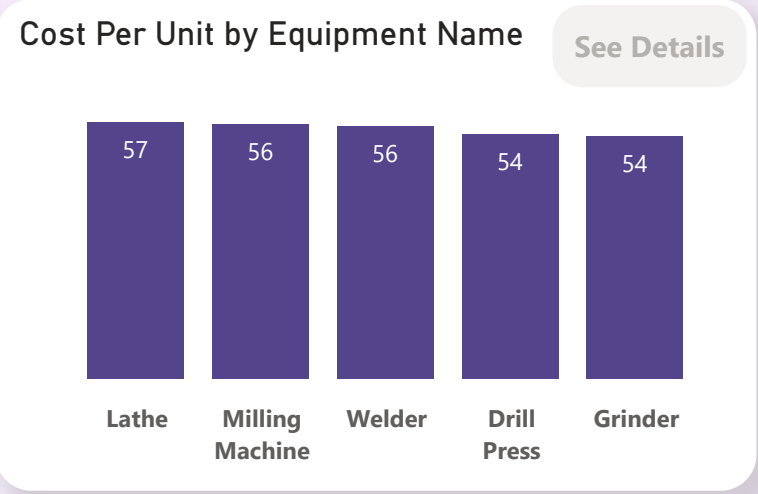
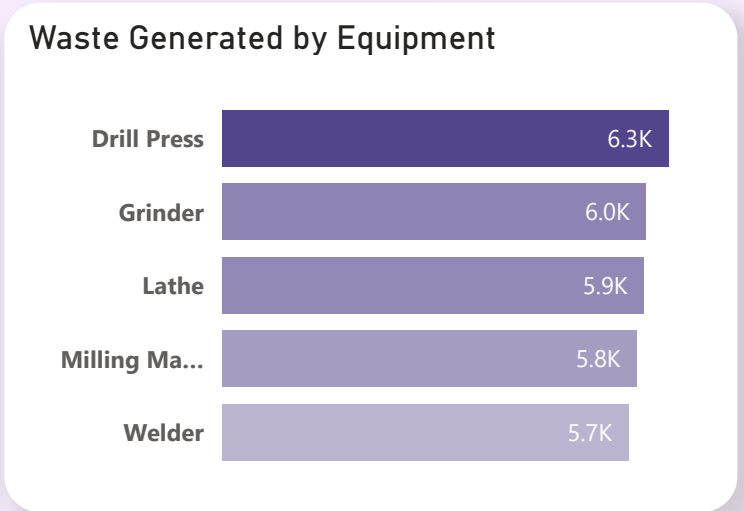
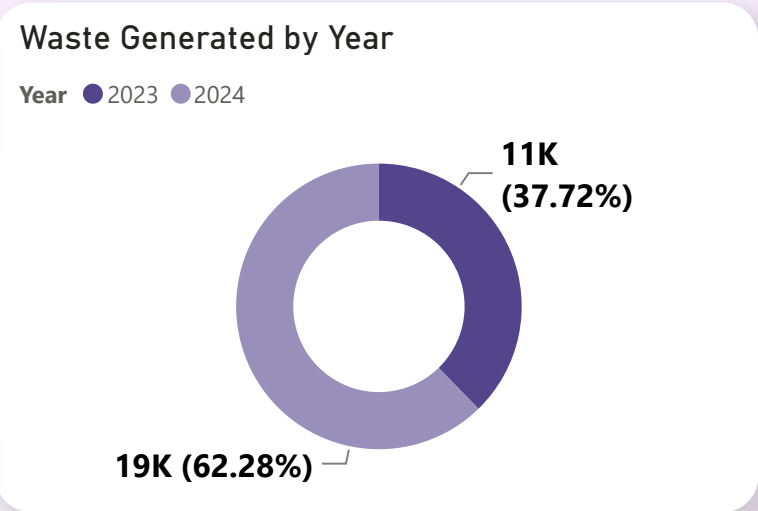
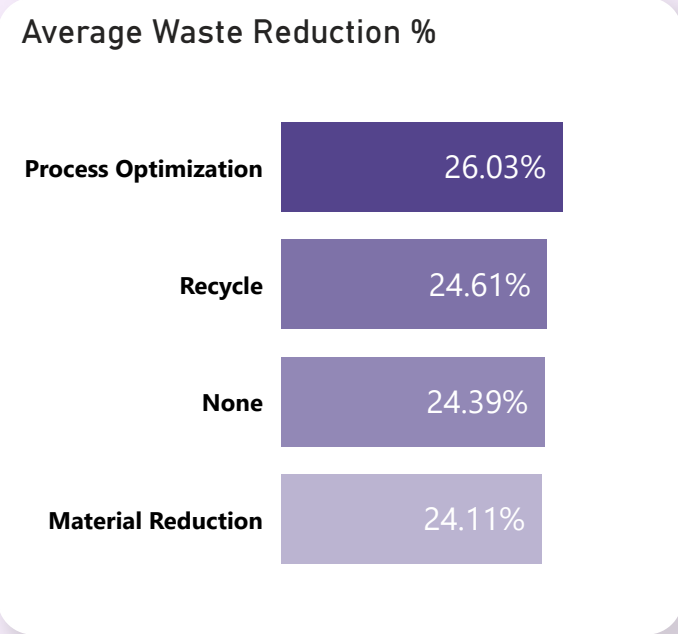
Cost Per Unit

-65.09%

Waste Reduction %

55.34

Material Cost Per Unit





Sites & Department

Shift
All

Year, Quarter, ...
All

Department_...
All

Site_Name
All

Clear all slicers



5

Total Sites



5

Departments



7.77

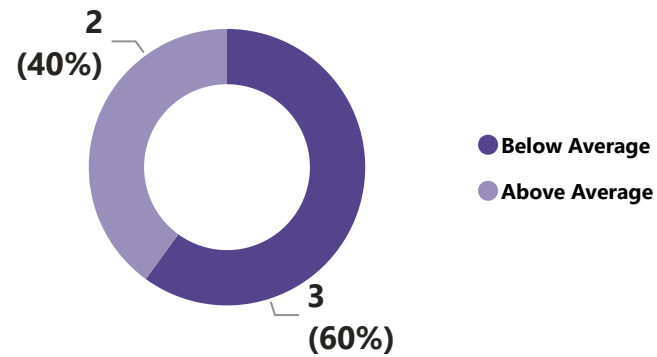
Cost Per Unit Site



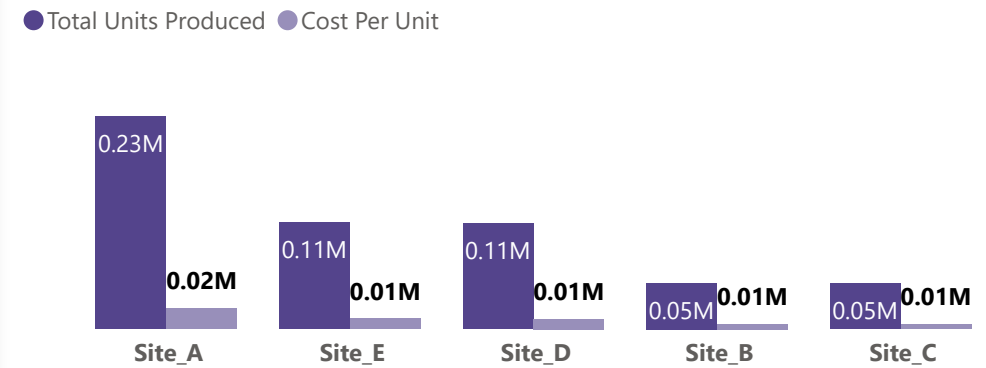
10.20

Cost Per Unit Department

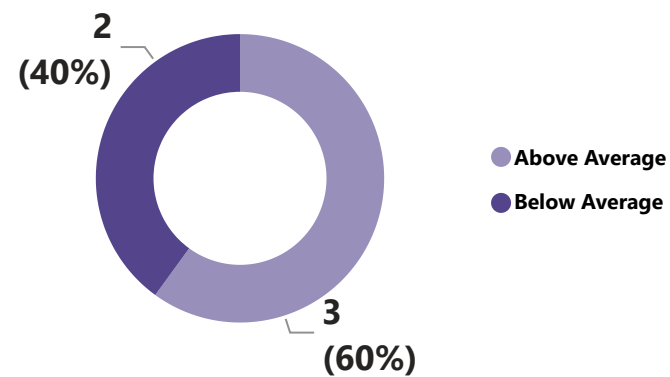
Site Performance



Units Produced by Sites



Department Performance



Units Produced by Department

