



Final Rework Details



Customize your Analysis by Top# 50

10,15,954

TotalQty

10,06,024

AcceptedQty

0

ConAcceptedQty

350

RejectedQty

745

ReworkQty

0.03%

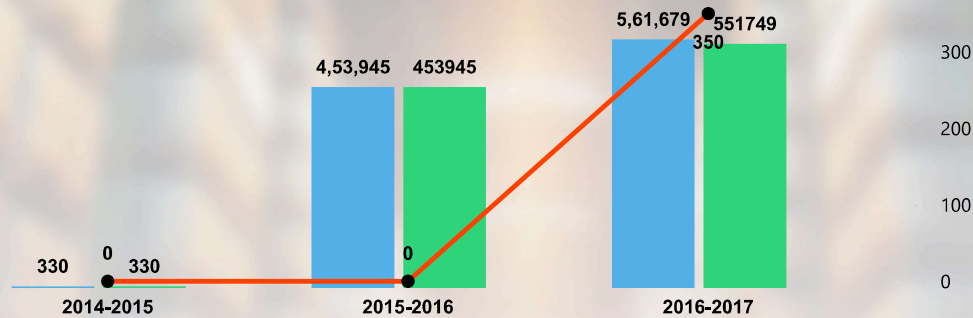
% Rejection

0.07%

% Rework

RejectedQty by Year/Month

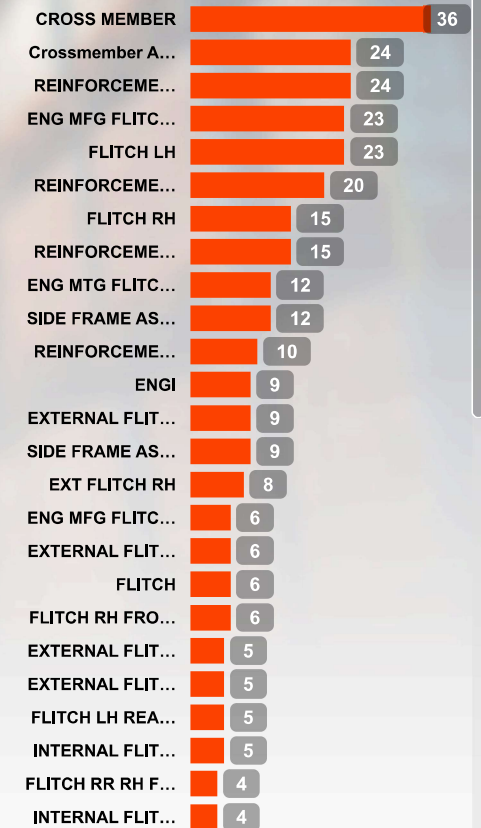
● TotalQty ● AcceptedQty ● RejectedQty



Rejection Details

PartName	Reason	TotalQty	RejectedQty	% Rejection
Crossmember Assy	FORMING OFFSET	24	24	100.00%
		8	0	0.00%
ENGINE MTG FLITCH RH	IMPROPER FORMING	3	3	100.00%
		138	0	0.00%
CROSS MEMBER	FORMING HOLE OFFSET	30	30	100.00%
	FORMING OFFSET	6	6	100.00%
		2,385	0	0.00%
ENG MTG FLITCH RH	DIMENSION VARIATION	2	2	100.00%

RejectedQty Details





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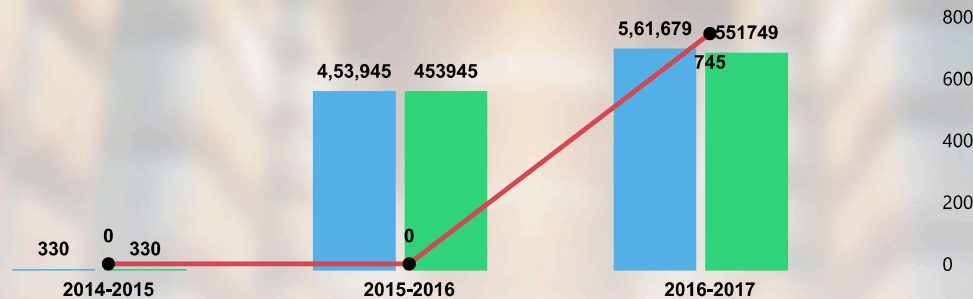
% Rejection

0.07%

% Rework

ReWorkQty by Year/Month

TotalQty AcceptedQty ReworkQty



Rework Details

PartName	ReasonName	TotalQty	ReworkQty	% Rework
FLITCH LH	HOLES DAMAGE	94	2	2.13
	WRONG PART NO PUNCHING	94	2	2.13
	OLD VERSION	88	88	100.00
	MATERIAL DAMAGE	1	1	100.00
FLITCH RH	OLD VERSION	57	57	100.00
	MATERIAL DAMAGE	34	34	100.00
INTERNAL FLITCH RH	OLD VERSION	4	4	100.00
	MATERIAL DAMAGE	2	2	100.00

ReworkQty Details

ENG MFG FLITC...	136
FLITCH LH	91
FLITCH RH	91
INTERNAL FLIT...	87
BATTERY BOX / ...	84
STIFFNER FLIT...	40
EXT FLITCH LH	37
ENG MTG FLITC...	30
ENG MTG FLITC...	26
REAR SUSBENS...	26
FLITCH RH FRO...	17
INTERNAL FLIT...	10
ENG MFG FLITC...	9
EXTERNAL FLIT...	7
INTERNAL FLIT...	6
FLITCH RH FOR ...	5
INTERNAL FLIT...	5
EXTERNAL FLIT...	4
EXTERNAL FLIT...	4
Flitch LH Extern...	4
FRAME FLITH R...	4
EXTERNAL FLIT...	3
FLITCH	3
INTERNAL FLIT...	3
ENGINE MTG FL...	2
FLITCH LH FRONT	2



Rejection & Rework PPM & Sigma Levels



PartNo

PartName

1st Time Quality Details

PartName	1st Time Yield	PPM Value	Sigma Level
CHANNEL	100.00%	0.00	+inf
LD BRACKET BOTTOM BRACKET TYP 01/C FOR M12	100.00%	0.00	+inf
TEMPLATE -ITEM-1	100.00%	0.00	+inf
(OIP) WHEEL DISC A	100.00%	0.00	+inf
(OIP) WHEEL DISC B	100.00%	0.00	+inf
1" WORM CLAMP	100.00%	0.00	+inf
15KVA ENGINE,20KVA CGL ALTERNATOR 3PH KERELA SPEC DG GET	100.00%	0.00	+inf
16T FUPD	100.00%	0.00	+inf
1MM PACKING PLATE REAR MTG	100.00%	0.00	+inf
Total	99.89%	1,077.80	3.07

Overall Quality Details

PartName	Overall Yield	PPM Value	Sigma Level
CHANNEL	100.00%	0.00	+inf
LD BRACKET BOTTOM BRACKET TYP 01/C FOR M12	100.00%	0.00	+inf
TEMPLATE -ITEM-1	100.00%	0.00	+inf
(OIP) WHEEL DISC A	100.00%	0.00	+inf
(OIP) WHEEL DISC B	100.00%	0.00	+inf
1" WORM CLAMP	100.00%	0.00	+inf
15KVA ENGINE,20KVA CGL ALTERNATOR 3PH KERELA SPEC DG GET	100.00%	0.00	+inf
16T FUPD	100.00%	0.00	+inf
Total	99.97%	344.50	3.39

Quality Check

PartName	Quality Check
BATTERY BOX / TOP FRAME 9T	1st Time Failed
ENG MFG FLITCH LH	1st Time Failed
ENG MFG FLITCH RH	1st Time Failed
ENG MTG FLITCH LH	1st Time Failed
ENG MTG FLITCH RH	1st Time Failed
ENGINE MTG FLITCH LH	1st Time Failed
ENGINE MTG FLITCH RH	1st Time Failed
EXT FLITCH LH	1st Time Failed
EXTERNAL FLITCH - LH	1st Time Failed
EXTERNAL FLITCH LH	1st Time Failed
EXTERNAL FLITCH LH AT REAR SP	1st Time Failed
EXTERNAL FLITCH LH FRONT	1st Time Failed
EXTERNAL FLITCH REAR LH	1st Time Failed
EXTERNAL FLITCH REAR RH	1st Time Failed
EXTERNAL FLITCH RH	1st Time Failed
EXTERNAL FLITCH RH ATREAR SP	1st Time Failed
EXTERNAL FLITCH RH FRONT	1st Time Failed
FLITCH	1st Time Failed
FLITCH LH	1st Time Failed
Flitch LH External 1616 IL1 18	1st Time Failed
FLITCH LH FRONT	1st Time Failed
FLITCH RH	1st Time Failed
FLITCH RH FOR 135KW LT WITH	1st Time Failed
FLITCH RH FRONT	1st Time Failed



Cost of Quality

[Clear all slicers](#)

Financial Year

Month Name

PartNo

PartName

Rejection Reason

Rework Reason

All

All

All

All

All

All

PartNo	PartName	TotalQty	RejectedQty	Wt Avg Rate	Cost of Quality	%Cost
FG-SE0022-AA	U-PANEL RAIL GENERIC MODULE	74,715	0	180.00	0.00	0.00%
FG-SE0006-AA	JOURNAL HALF UPPER	36,126	0	99.41	0.00	0.00%
FG-MD0002-AA	DAT MOUNTING BRACKET	33,733	0	58.50	0.00	0.00%
FG-MD0001-AA	ARM BRACKET ASSY. LH	32,046	0	77.50	0.00	0.00%
FG-SE0007-AA	LOWER JOURNAL WELD ASSY	31,462	0	365.34	0.00	0.00%
FG-SE0011-AA	COUPLER END HALF CLAMP	27,763	0	251.19	0.00	0.00%
FG-BI0001-AA	TUBE FLANGE BRACKET ASSY.	27,424	0	268.58	0.00	0.00%
FG-DM0012-AA	REINFORCEMENT PLATE / SIDE STOPPER/6X4C	23,966	0	220.87	0.00	0.00%
FG-BI0002-AA	TUBE FLANGE BRACKET ASSY.	23,061	0	272.05	0.00	0.00%
FG-BM0001-AA	S/A OF BUMPER	21,538	0	1,053.71	0.00	0.00%
FG-BI0003-AA	TUBE FLANGE BRACKET ASSY.	20,511	0	278.23	0.00	0.00%
FG-BI0004-AA	TUBE FLANGE BRACKET ASSY.	20,140	0	278.86	0.00	0.00%
FG-SE0005-AA	SIDECLAMP I BEAM DAMPER MOUNT	19,455	0	124.57	0.00	0.00%
FG-BM0003-AA	FRONT BUMPER - CARGO	18,832	0	755.66	0.00	0.00%
FG-IC0007-AA	WINDOW BAR TO DRG NO.ICF/STD 10 012 ITEM.19 ALT H.	18,297	0	20.94	0.00	0.00%
FG-MD0004-AA	SIDE FRAME ASSY. LH-HDT	17,192	9	280.40	2,523.60	1.90%
FG-MD0003-AA	SIDE FRAME ASSY. RH-HDT	16,313	12	407.00	4,884.00	3.68%
FG-AM0003-AA	SA OF FRONT STAY	15,614	0	406.54	0.00	0.00%
FG-SE0009-AA	THRUST STOP CLAMP	13,643	0	22.56	0.00	0.00%
FG-DM0089-AA	CORRUGATED RAIL DOUBLE HAT SECTION	10,695	0	293.50	0.00	0.00%
FG-SE0023-AA	Damper lever.	10,436	0	136.54	0.00	0.00%
Total		10,15,954	350	379.39	1,32,786.53	100.00%