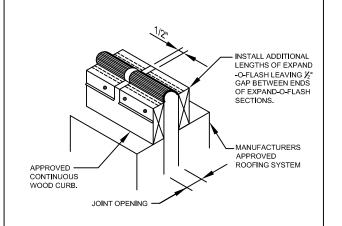


STEP 2



STEP 3

APPLY MEMBRANE COMPATIBLE MASTIC ON HORIZONTAL SURFACE OF ROOF CURB TO RECEIVE EXPAND-O-FLASH METAL FLANGE. INSTALL ONE EXPAND-O-FLASH FLANGE AT A TIME.

STEP 'A'

SET EXPAND-O-FLASH FLANGE IN MEMBRANE COMPATIBLE MASTIC AND NAIL TO VERTICAL SURFACE OF ROOF CURB W/ (1) 13/4" ROOF NAIL @ 8" O.C. START NAILS 1" FROM FLANGE END.
\*REPEAT STEPS 1 AND 2 AS REQUIRED BEING SURE TO

STEP 'B'

PROVIDE 为" GAP BETWEEN ENDS OF EXPAND-O-FLASH

SECTIONS, SEE STEP 3.

EXPAND-O-FLASH BEING SURE TO PROVIDE ½" GAP BETWEEN ENDS OF EXPAND-O-FLASH SECTIONS.

REPEAT STEPS 1 AND 2 FOR REMAINING SECTIONS OF

STEP 'C'

## EXPAND-O-FLASH SPLICING INSTALLATION INSTRUCTIONS

## **GENERAL NOTES:**

THESE INSTALLATION INSTRUCTIONS REPRESENT
THE CORRECT INSTALLATION PROCEDURE FOR A 6"
WIDE SPLICE TAB WHICH IS INCLUDED FOR BELLOWS
SIZES 4" THRU 12". THE DIMENSIONS INDICATED IN
THESE INSTRUCTIONS MUST BE ADJUSTED
ACCORDINGLY FOR BELLOWS SIZES LARGER THAN
12" WHICH WILL INCLUDE A 9" WIDE SPLICE TAB.

ADDENDUM NOTE FOR NEOPRENE AND WHITE EPDM EXPAND-O-FLASH PRODUCTS:

AFTER APPLIED PRIMER HAS DRIED COMPLETELY, APPLY JOHNS MANVILLE EXPAND-O-FLASH CONTACT ADHESIVE AND ALLOW IT TO DRY TO A TACK FREE CONDITION. CONTINUE TO STEP B.

# MEASURE: OF ½" GAP EXPAND-O USING PRIME MET BELLOWS. DRY TO TAI

— MEASURE 3" TO EACH SIDE
OF ½" GAP BETWEEN
EXPAND-OFLASH LENGTHS.
USING PROVIDED BRUSH
PRIME METAL FLANGES AND
BELLOWS, ALLOW PRIMER TO
DRY TO TACK FREE.

MEASURE 3" TO EACH SIDE OF  $\frac{1}{2}$ " GAP BETWEEN EXPAND-O-FLASH LENGTHS. USING PROVIDED BRUSH PRIME METAL FLANGES AND BELLOWS. ALLOW PRIMER TO DRY TO TACK FREE. TYPICAL @ EACH SPLICE LOCATION.

\*\*SEE ADDENDUM NOTE AT LEFT FOR NEOPRENE AND WHITE EPDM EXPAND-O-FLASH PRODUCTS.

## USING PROVIDED CAULKING, APPLY X" × 3X" LONG BEAD OF CAULKING ALONG EACH SEAM WHERE EXPANDO-FLASH METAL FLANGE MEETS MEMBRANE

USING PROVIDED CAULKING, APPLY ¼" x 3½" LONG BEAD OF CAULKING ALONG EACH SEAM WHERE EXPAND-O-FLASH METAL FLANGE MEETS MEMBRANE BELLOWS. TYPICAL @ EACH SPLICE LOCATION.

JOINT OPENING

NOTE:
SPLICE TAB CAN BE TRIMMED AT
TOP OF WALL FLANGE FOR CURB
TO WALL INSTALLATIONS.

AFTER INSTALLATION OF
SPLICE TAB BE SURE TO WORK
SPLICE TAB INTO EACH BEAD
OF CAULK APPLIED IN STEP 'B'

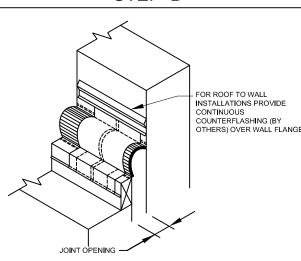
AND STICK SPLICE TAB. REMOVE PAPER BACKING AHEAD OF

SPLICE TAB APPLICATION.

INSTALL PROVIDED 6" WIDE PEEL AND STICK SPLICE TAB.
REMOVE PAPER BACKING AHEAD OF SPLICE TAB
APPLICATION.

JOINT OPENING

AFTER INSTALLATION OF SPLICE TAB BE SURE TO WORK SPLICE TAB INTO EACH BEAD OF CAULK APPLIED IN STEP 'B'  $\,$ 



STEP 'D'

FOR ROOF TO WALL INSTALLATIONS PROVIDE CONTINUOUS COUNTERFLASHING (BY OTHERS) OVER WALL FLANGE.

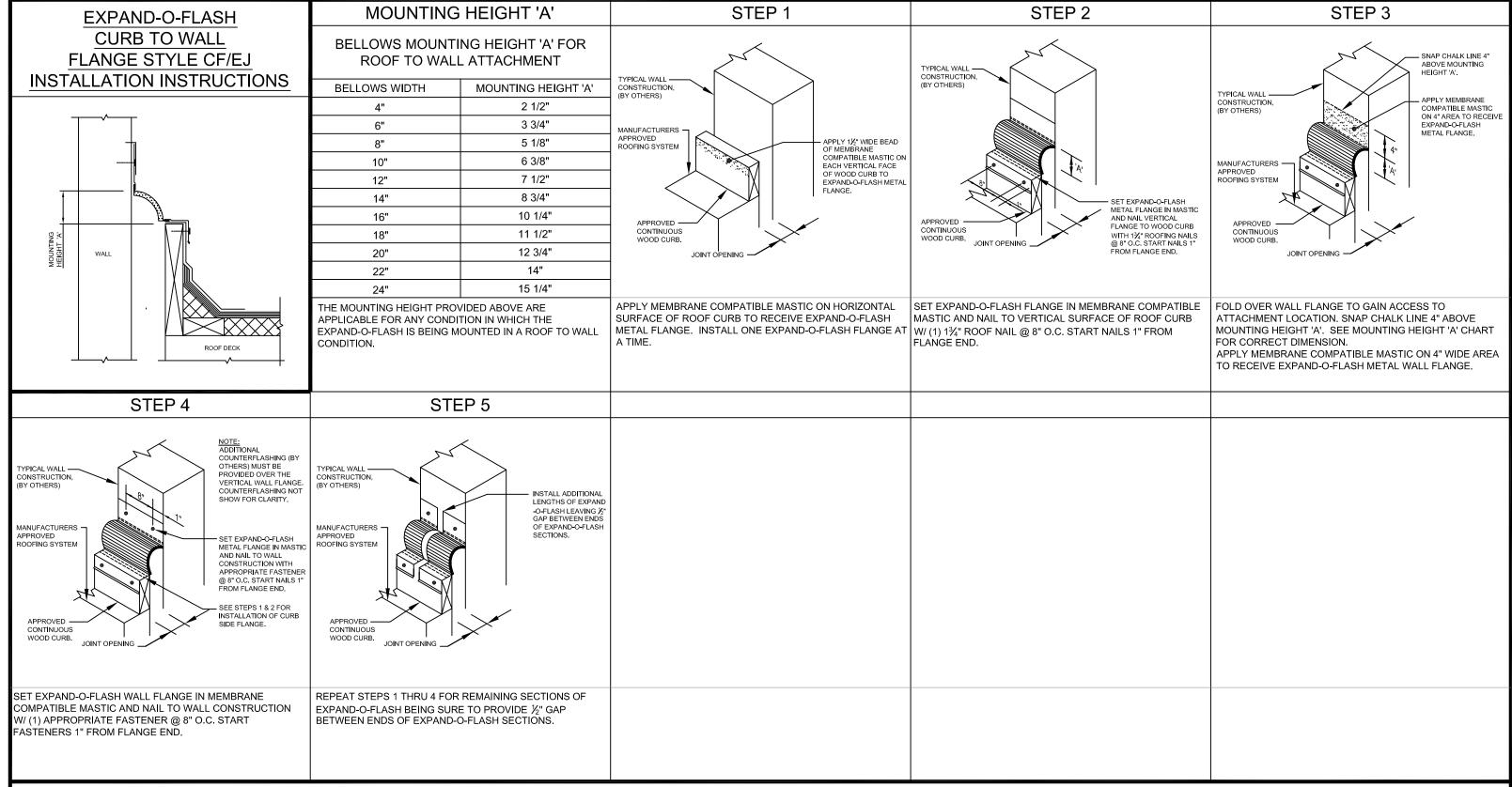
## INSTALLATION INSTRUCTION NOTES

- INSTALL ALL FACTORY FABRICATED INTERSECTIONS AND TRANSITIONS FIRST. FOLLOW THE APPROPRIATE STEPS INCLUDED IN THESE INSTALLATION INSTRUCTION FOR THESE ITEMS.
- LEAVE ½" GAP BETWEEN THE START OF STRAIGHT EXPAND-O-FLASH SECTION AND ALL INTERSECTIONS AND TRANSITIONS.
- THE BUILDING/ROOF SURFACES TO WHICH THE EXPAND-O-FLASH IS TO BE INSTALLED SHOULD BE SMOOTH, CLEAN AND FREE OF ANY DIRT AND DEBRIS.
- INSTALL EXPAND-O-FLASH WITH THE FOAM BACKER FACING THE INSIDE OF BUILDING. DO NOT EXPOSE FOAM TO WEATHER.
- SEE SPLICING INSTRUCTIONS ABOVE, FOR TYPICAL



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- INSTALL EXPAND-O-FLASH WITH THE FOAM BACKER FACING THE INSIDE OF BUILDING. DO NOT EXPOSE FOAM TO WEATHER.
- SEE SPLICING INSTRUCTIONS ON REVERSE. FOR TYPICAL

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