

26 September 2017 |

## Gerrie Benjert | INTEGRATED TERMINAL AUTOMATION Safety, Security and Operations



## Introduction

For decades, the number of systems being installed on terminals has been growing exponentially. Presently, most terminals operate on a variety of systems in various stages of their lifecycle. In the coming years, it's no surprise that the systems and their complexity is expected to grow further by legislation, HSE requirements and challenging market conditions. This will result in increased focus on efficiency improvement and operational excellence.

# As a Consequence ...

#### **General**

- Low level of integration
- Lack of consistency
- Piecemeal approach for system replacement

## **Operations**

- Multiple systems to work with
- Multiple HMI's/UI's to work with

#### **Maintenance**

- Multiple systems from different vendors to support and maintain
- Multiple support contracts to manage

### Management

- Manual collection of data for KPI reporting
- No dashboard to operate from
- Difficult to benchmark different parts of the organization

# **Systems Deployed on Terminals Nowadays**

Mimic panel

Pipeline control system

Pipeline metering system

Leak detection system

Railcar loading system

Railcar weighing system

Gas detection system

Building management system Tankpit / Pumppit control system

Marine Loading
Arm control system

Operations CCTV system

Truck loading system

Terminal automation system

Truck weighing system

VRU control system

Waste Water Treatment control system

Tank gauging system

Automatic overfill prevention system

Floating roof monitoring system

Rollover protection system

Road tanker loading **Jetties** Pumps and piplines Waste Water Storage tanks Railway trestles

Fire alarm system

Firefighting system

Access control system

Site security system

Video surveillance system

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Road tanker loading **Jetties** To integrate these functions you need a platform Pumps and piplines Waste Water **Treatment** 

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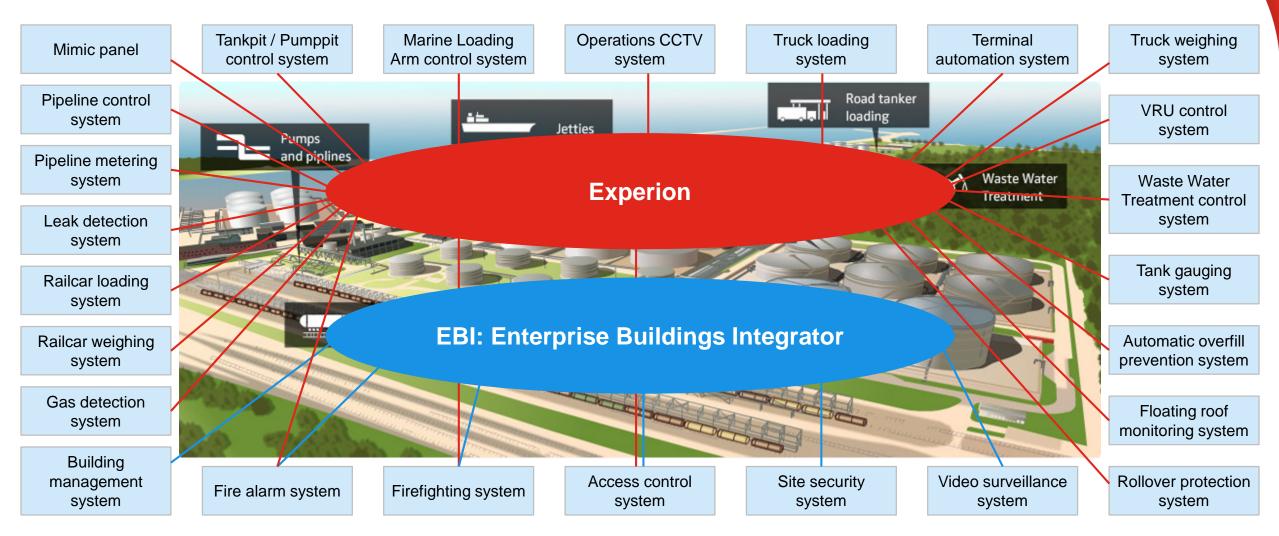
Access control

system

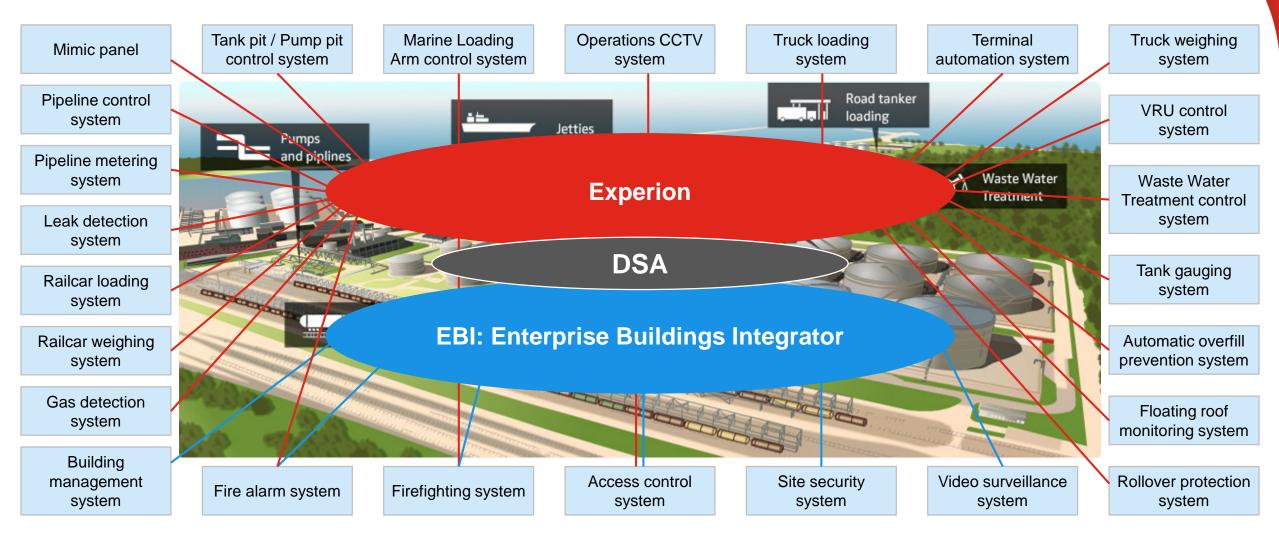
Site security

system

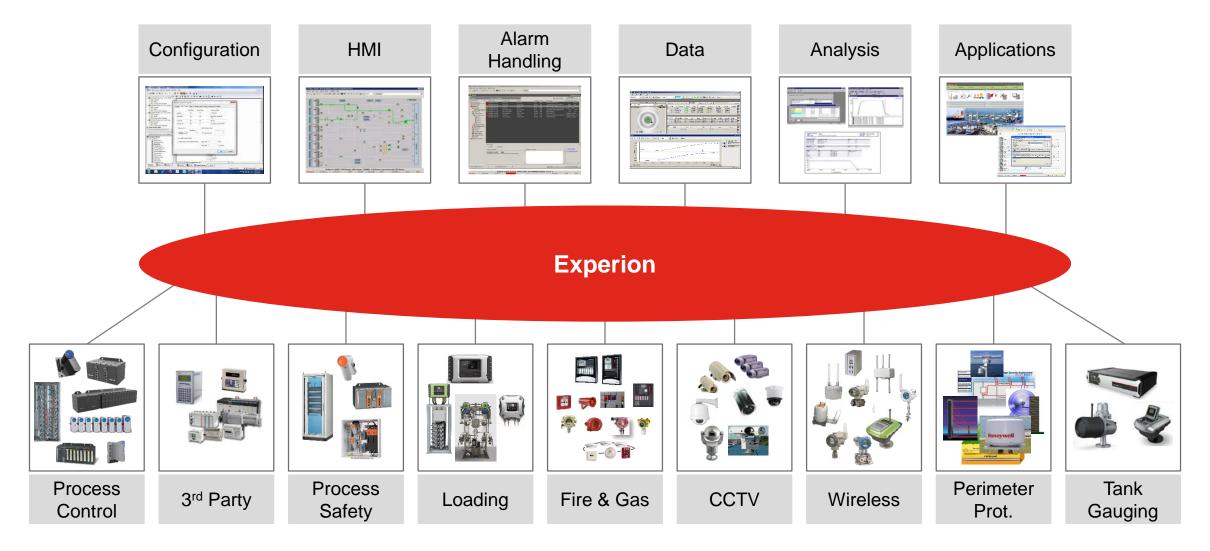
# **Systems Deployed on Terminals Nowadays**



## The Same Platform but Different Functionalities

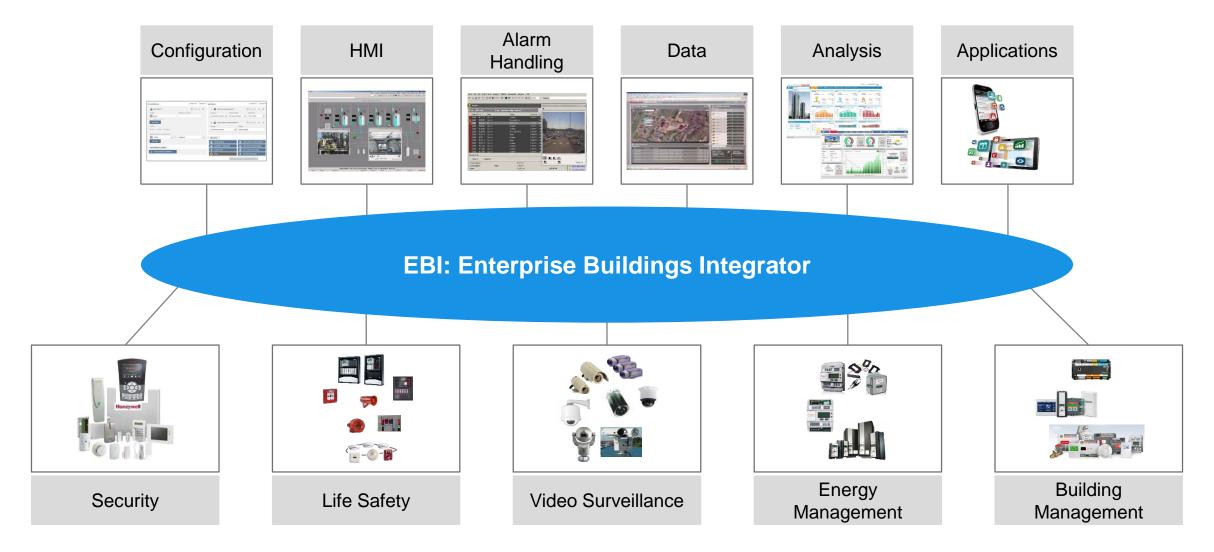


# The Platform for Process Automation: Experion



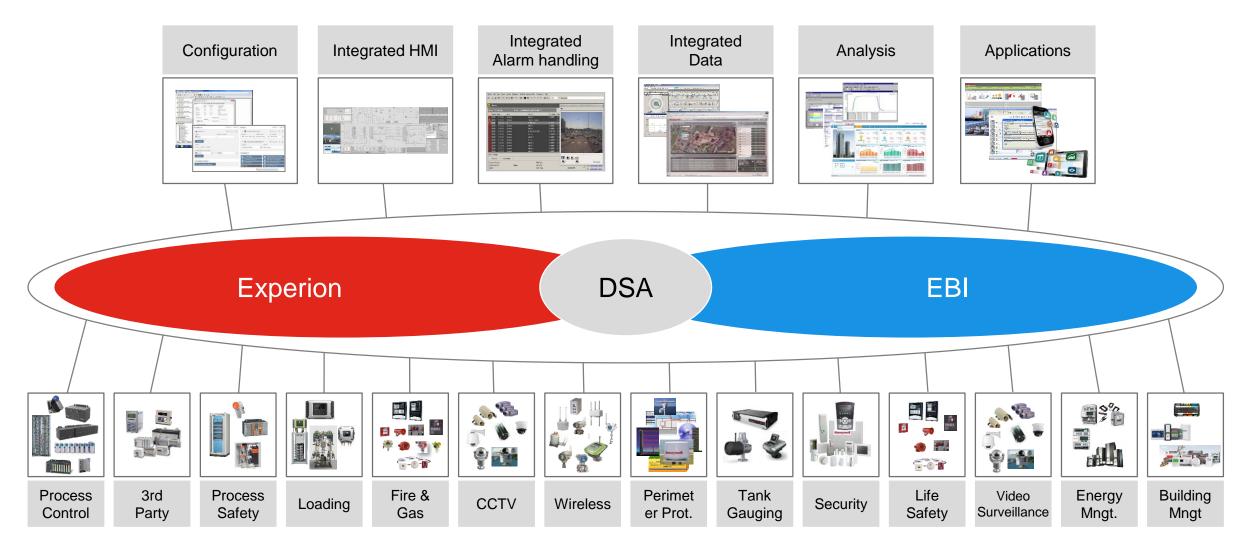


# The Platform for Site Security and Building Automation: EBI





# **The Integrated Terminal Platform**





## **Platform Characteristics**

## **Experion**

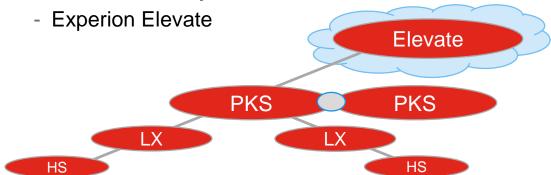
### Scalability

- 3 sizes (large small): PKS, LX and HS
- Licensed by modules and number of points
- Distributed System Architecture

### Redundancy

- Redundant servers
- Redundant networking
- Redundant controllers and I/O

### Cloud connectivity



#### EBI

### Scalability

- Licensed by modules and number of points
- Distributed System Architecture

### Redundancy

- Redundant servers
- Redundant networking

### Cloud connectivity

- Remote monitoring and tuning
- Mass notification



# The Benefits of Honeywell's Integrated Solution

#### General

- A single, integrated platform for all your terminal automation needs
- You can start with a single application and expand over time by adding more systems and applications to it
- Easier to implement, support and maintain
- Lesser training required

## **Operations**

- Single operator window, uniformity in user interfaces, common look and feel
- Common alarm management, all alarms and events combined in a single list
- Automatically triggered responses to events across systems

#### **Maintenance**

- Single platform to support and maintain
- Common infrastructure is easier to maintain
- Common/similar maintenance tools
- Easier to sign a performance based support contract

### Management

- Combined data collection enables combined data analysis, KPI reporting and a single dashboard
- Possibility of a step-by-step migration delivering benefits right from the start
- Easier and more cost effective way to expand and add functionality
- A flexible automation platform supporting corporate agility

