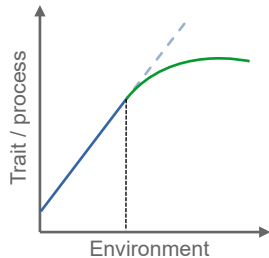
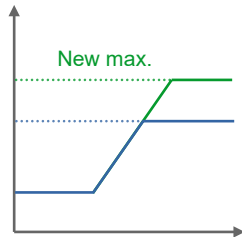


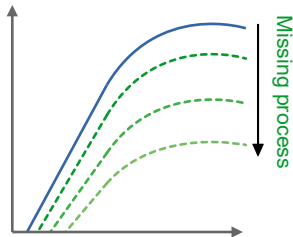
a. Assumed functional forms can be misleading



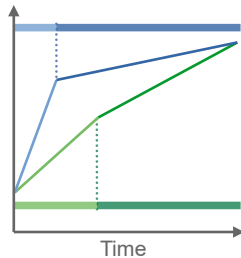
b. Parameter values can be wrong



c. Key processes can be missing



d. Parameters can be non-identifiable



— Initial experiment

— New data

2-phase process